City Of Austin
Public Works Department

Project Manual
Volume 1 Of 2

Contract Documents and Technical Specifications

Gus Garcia District Park - Phase 3 Improvements

CIP ID No. 6498.004

Managing Department: City of Austin – Public Works Department
505 Barton Springs Road – Suite 900
Austin, TX 78704

Sponsoring Department: Parks and Recreation Department
919 W. 28th ½ St.
Austin, TX 78705

September 26, 2016

IFB Number: IFB 6100 CLMC 613

STATE OF TEXAS
TINA L. WALKER
55574
LICENSED
PROFESSIONAL ENGINEER

Tina L. Walker, P.E.
06/16/2016

It is the policy of the City of Austin to involve certified Minority Owned Business Enterprises (MBEs) and Women Owned Businesses (WBEs) in City Contracting. MBE and WBE goals for this solicitation are contained in Volume 2, M/WBE Participation for Construction Projects.

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Public Works Department

Project Manual

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IFB Number: IFB 6100 CLMC613

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Geotechnical Engineer	**HVJ Associates, Inc., F-000646** **4201 Freidrich Lane, Ste 110** **Austin, Texas 78744** **Phone: 512-447-9081** **Email: LRuiz@hvj.com**
Pavement Engineer	**HVJ Associates, Inc., F-000646** **4201 Freidrich Lane, Ste 110** **Austin, Texas 78744** **Phone: 512-447-9081** **Email: GEllison@hvj.com**
Structural Engineer	**Encotech Engineering Consultants, F-1141** **8500 Bluffstone Cove, Ste. B - 103** **Austin, Texas 78759** **Phone: 512-758-7695** **Email: romo.devivar@eec-tx.com**
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REGISTERED LANDSCAPE ARCHITECT
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01871
STATE OF TEXAS
6-15-2016

It is the policy of the City of Austin to involve certified Minority Owned Business Enterprises (MBEs) and Women Owned Business Enterprises (WBEs) in City contracting. MBE and WBE goals for this solicitation are contained in Volume 2, M/WBE Participation for Construction Projects.

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VOL. 2 10/09/00 **MBE/WBE Procurement Program Package**

END

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INVITATION FOR BIDS

Section 00020

Following is a summary of information for this Project. Bidder is cautioned to refer to other sections of the Project Manual, Drawings and Addenda (Bid Documents) for further details.

The City of Austin, hereafter called OWNER, is requesting sealed written Bids for furnishing all labor, materials, equipment, supervision, and incidentals, and for performing all Work required for the following Project: Gus Garcia District Park Phase 3 Improvements

Located at: 1201 E Rundberg Ln.

CIP ID# 6498.004 IFB# 6100 CLMC 613

The Work consists of Phase 3 grounds improvements to include but not limited to new 100 stall parking addition, new open air pre-engineered steel Pavilion, new pre-cast restroom building, renovation of existing trails, new water quality pond and upgraded detention pond.

Bid Documents are obtained through the City's Vendor Connection website, log on www.austintexas.gov/financeonline/vendor_connection/index.cfm. A complete set of Bid Documents, including all sections of the Project Manual and Drawings, are included in the attachments section of each solicitation.

All addenda and answers to Bidders questions will also be posted in the attachments section for each solicitation on the City's Vendor Connection website.

Sealed Bids will be received at the Capital Contracting Office, One Texas Center, 505 Barton Springs Rd., Suite 1045-C, Austin, Texas 78704 and then publicly opened and read aloud in the **SUITE 1045-C, Congress Conference Room**.

ALL BIDS ARE DUE PRIOR TO (Austin time) 10/20/16 at 10:30 a.m. **.**

ALL COMPLIANCE PLANS ARE DUE PRIOR TO (Austin time) 10/20/16 at 2:30 p.m.

BIDS WILL BE OPENED AT (Austin time) 10/20/16 at 2:30 p.m**.**

ALL BIDS AND COMPLIANCE PLANS NOT RECEIVED PRIOR TO THE DATE AND TIME SET FORTH ABOVE WILL NOT BE ACCEPTED FOR CONSIDERATION. The time stamp clock in **SUITE 1045-C** is the time of record and is verified with www.time.gov, the official U.S. time.

All CONTRACTORS must be registered to do business with OWNER prior to the Contract Award. All Subcontractors must be registered with the OWNER prior to execution of a contract. Prime Contractors are responsible for ensuring that their Subcontractors are registered as vendors with the City of Austin. Registration can be done through the OWNER's on-line Vendor Registration system. Log onto https://www.ci.austin.tx.us/vss/Advantage and follow the directions.

All City procurements are subject to the City's Minority-Owned and Women-Owned Business Enterprise Procurement Program found at Chapter 2-9-A of the City Code, as amended. The Program provides Minority-Owned and Women-Owned Business Enterprises (MBEs/WBEs) or Disadvantaged Business Enterprises (DBEs) full opportunity to participate in all City contracts. Goals for MBE/WBE or DBE participation are stated for each solicitation. Information on achieving the goals or documenting good faith efforts to achieve the goals are contained in the MBE/WBE Procurement Program Package or DBE Procurement Program Package attached to the solicitation. When goals are established, Bidders are required to complete and return the MBE/WBE or DBE Compliance Plan with their Bid. If a Compliance Plan is not submitted prior to the date and time set forth in the solicitation, the Bid will not be accepted for consideration. (See Section 00820 for MBE/WBE requirements on "no goal" solicitations.)

All Bids shall be accompanied by an acceptable Bid guaranty in an amount of not less than five percent (5%) of the total Bid, as specified in Section 00100, Instructions To Bidders.

Performance and payment bonds when required shall be executed on forms furnished by OWNER. Each bond shall be issued in an amount of one hundred percent (100%) of the Contract Amount by a solvent corporate surety company authorized to do business in the State of Texas, and shall meet any other requirements established by law or by OWNER pursuant to applicable law.

Minimum insurance requirements are specified in Section 00810, Supplemental General Conditions.

Minimum wage rates have been established and are specified in Section 00830, Wage Rates and Payroll Reporting.

Contract Time is of the essence and all Work shall be substantially completed within 180 Calendar Days after date specified in the Notice to Proceed, in accordance with the Bid Form, Section 00300. Final completion shall be achieved within 30 Calendar Days after substantial completion. Liquidated damages are $2,370.00 per Calendar Day for failure to substantially complete the work and $1,070.00 per Calendar Day for failure to achieve final completion within 30 Calendar Days after substantial completion, in accordance with the Bid Form, Section 00300.

OWNER reserves the right to reject any or all Bids and to waive any minor informality in any Bid or solicitation procedure (a minor informality is one that does not affect the competitiveness of the Bid).

A mandatory Pre-Bid Conference will be held on 10/6/16 at 1:00 p.m.
(date) (time)

(Austin time) at One Texas Center, 505 Barton Springs Rd,– 8thFloor, Suite 805.
(location)

Austin, Texas. Attendance is mandatory unless otherwise stated. Bidders must attend any mandatory Pre-Bid Conference and are encouraged to attend any non-mandatory Pre-Bid Conference to ensure their understanding of Owner's bidding and contracting requirements, particularly MBE/WBE Procurement Program requirements. If the Pre-Bid Conference is mandatory the Bidder must arrive and sign-in within fifteen (15) minutes of the scheduled start time of the meeting, otherwise the Bidder will not be allowed to submit a Bid for the project.

The persons listed below may be contacted for information regarding the Invitation for Bid. If the Bidder contacts any other City employee, including Council Members and members of Boards and Commissions, the Bidder may be found in violation of Ordinance No. 20111110-052, dated November 10, 2011, regarding Anti-Lobbying and Procurement. The text of that Ordinance may be viewed at http://www.cityofaustin.org/edims/document.cfm?id=161145.

AUTHORIZED CONTACT PERSONS

PROJECT MANAGER: Ray Minjarez, AIA telephone (512) 974-1618 email Raymundo.minjarez@austintexas.gov

CONTRACT COMPLIANCE REP.: Steve Cocke telephone (512) 974-7998 email steven.cocke@austintexas.gov

END

1. Preparation of Bid

a. **Bid Documents.** Each Bidder must prepare its Bid in ink on forms furnished by OWNER or as otherwise specified or permitted. Blank spaces for each item in Bid form must be filled. Bidder must submit a price for each item in Bid. In case of conflict between unit prices and extensions, unit prices shall govern. The Bid must be executed in the complete and correct legal name of individual, partnership, firm, corporation or other legal entity constituting the Bidder.

b. **Vendor Registration.** All CONTRACTORS must be registered to do business with OWNER prior to Contract Award. All Subcontractors must be registered with the OWNER prior to execution of a contract. Prime Contractors are responsible for ensuring that their Subcontractors are registered as vendors with the City of Austin. Registration can be done through the OWNER's on- line Vendor Registration system. Log onto https://www.ci.austin.tx.us/vss/Advantage and follow the directions.

c. **Pre-Bid Conference.** Unless otherwise notified, Bidders must attend the Pre-Bid Conference to ensure their understanding of OWNER's bidding and contracting requirements, particularly MBE/WBE Procurement Program requirements.

d. **Sales Tax Exemption.** The Owner is a tax-exempt organization as defined by Chapter 11 of the Property Tax Code of Texas. Bid prices shall not include sales tax on materials, supplies, or equipment that are incorporated into the real property interest of the OWNER or are otherwise completely used and consumed in the performance of the Contract. OWNER will furnish CONTRACTOR with a Sales Tax Exemption Certificate to be issued to Suppliers in lieu of the tax.

e. **Minimum Wages.** Workers on Project shall be paid not less than wage rates, including fringe benefits, as published by the Department of Labor (DOL) for Building Construction and Heavy and Highway Trades "AS APPLICABLE" and/or the $13.03 minimum wage required by City of Austin Ordinance No. 20160324-015, whichever is higher. The Total Minimum Wage required can be met using any combination of cash and non-cash qualified fringe benefits provided the cash component meets or exceeds the $13.03 minimum wage required.

f. **Addenda.** Bidder shall be knowledgeable of all Addenda issued and shall acknowledge all Addenda in spaces provided on Bid form. Further information regarding the Bid documents and the Project may be obtained from the Project Manager listed at the end of Section 00020, Invitation for Bids.

g. **Required Items.** Bids must include all specified items in this section and be submitted in accordance with paragraph No. 7 below. Any additional requirement to the bid submittal is specified in Section 00820. Any corrections to a Bid shall be initialed by the person signing the Bid.

h. **Professional Services.** Bidders must secure any required professional services that are defined as professional services under the Professional Services Procurement Act, Chapter 2254 of the Texas Government Code (for example: registered professional land surveyors and professional engineers) using the qualifications based selection process prescribed by that chapter. (Note: It is a violation of State Law to solicit Bids for professional services.)

i. **Further Information.** Prospective Bidders desiring further information or

interpretation of Project Manual or Drawings must make a written request for such information to OWNER addressed to the Authorized Contact Person listed in Section 00020 no later than seven (7) Working Days before Bid opening. Interpretation of Project Manual or Drawings will be made by Addendum only and a copy of each Addendum will be provided to each person to whom a set of Bid Documents has been furnished. Any verbal communications will not be binding on the OWNER.

j. **Anti-Lobbying and Procurement.** Article 6, Chapter 2-7, Austin City Code, prohibits lobbying activities or representations by the Bidder between the date that the Invitation for Bid (IFB) is issued and the date of contract execution. The text of the pertinent City Ordinance may be viewed at http://www.cityofaustin.org/edims/document.cfm?id=161145.

(1) Definitions

(A) "Agent" means a person authorized by a bidder to act for or in place of bidder, including a person acting at the request of bidder, a person acting with the knowledge and consent of a bidder, or a person acting with any arrangement, coordination, or direction between the person and the bidder.

(B) "Authorized Contact Person" means the Project Manager listed in Section 00020, IFB, or other persons specifically identified in the IFB as the contact regarding the solicitation, or the authorized contact person's designee during the course of the no-contact period.

(C) "City Employee" means a person employed by the City.

(D) "City Official" is defined in Section 2-7-2 of the City Code.

(E) "No-Contact Period" means the period of time from the date the IFB is issued until a contract is executed. If the City withdraws the IFB or rejects all bids with the stated intention to reissue the same or a similar IFB for the same or similar project, the no-contact period continues during the time period between the withdrawal and reissue.

(F) "Response" means a bid.

(G) "Respondent" means a bidder. The term "respondent" also includes:

(i) an owner, board member, officer, employee, contractor, subsidiary, joint enterprise, partnership, agent, lobbyist, or other representative of a bidder;

(ii) a person or representative of a person that is involved in a joint venture with the bidder, or a subcontractor in connection with the bidder's bid; and

(iii) a bidder who has withdrawn a bid or who has had a bid rejected or disqualified by the City.

(H) "Representation" means a communication related to a bid to a council member, official, employee, or City representative that is intended to or that is reasonably likely to:

(i) provide information about the bid;

(ii) advance the interests of the bidder;

(iii) discredit the bid of another bidder;

(iv) encourage the City to withdraw the IFB;

(v) encourage the City to reject all of the bids;

(vi) convey a complaint about a particular bid; or

(vii) directly or indirectly ask, influence, or persuade any City official, City employee, or body to favor or oppose, recommend or not recommend, vote for or against, consider or not consider, or take

action or refrain from taking action on any vote, decision, or agenda item regarding the solicitation.

(I) "Solicitation" means an opportunity to compete to conduct business with the City that requires City Council approval under City Charter Article VII Section 15 (Purchase Procedure).

(J) "City" means Owner.

(2) Restriction on Contacts.

(A) During a no-contact period, a bidder shall make a representation only through the authorized contact person.

(B) During the no-contact period, a bidder may not make a representation to a City official or to a City employee other than to the authorized contact person. This prohibition also applies to a vendor that makes a representation and then becomes a bidder.

(C) The prohibition of a representation during the no-contact period applies to a representation initiated by a bidder, and to a representation made in response to a communication initiated by a City official or a City employee other than the authorized contact person.

(D) If the City withdraws an IFB or rejects all bids with a stated intention to reissue the same or similar IFB for the same or similar project, the no-contact period shall expire after the ninetieth day after the date the IFB is withdrawn or all bids are rejected if the IFB has not been reissued during the ninety day period.

(E) The no-contact period shall expire when the first of the following occurs: contract is executed or solicitation is cancelled.

(F) The purchasing officer or the Capital Contracting Office Director may allow bidders to make representations to city employees or city representatives in addition to the authorized contact person for a solicitation that the purchasing officer or the Capital Contracting Office Director finds must be conducted in an expedited manner; an expedited solicitation is one
conducted for reasons of health or safety under the shortest schedule possible with no extensions. The purchasing officer's or Capital Contracting Office Director's finding and additional city employees or city representatives who may be contacted must be included in the solicitation documents.

(G) Representations to an independent contractor hired by the City to conduct or assist with a solicitation will be treated as representations to a City employee.

(H) A current employee, director, officer, or member of a bidder, or a person related within the first degree of consanguinity or affinity to a current employee, director, officer or member of a bidder, is presumed to be an agent of the bidder for purposes of making a representation. This presumption is rebuttable by a preponderance of the evidence as determined by the purchasing officer or Capital Contracting Office Director.

(I) A bidder's representative is a person or entity acting on a bidder's behalf with the bidder's request and consent. For example, a bidder may email their membership list and ask members to contact council members on the bidder's behalf. The members are then acting per bidder's request and with their consent, and the members have become bidder representatives.

(3) Permitted Representations

(A) If City seeks additional information from bidder, the bidder shall submit the representation in writing only to the authorized contact person. The authorized contact person will then distribute the written representation in accordance with the terms of the IFB. A bidder cannot amend or add information to a bid

after the bid deadline.

(B) If bidder wishes to send a complaint to the City, the bidder shall submit the complaint in writing only to the authorized contact person. The authorized contact person will then distribute a complaint regarding the process to members of the city council or members of the City board, to the Capital Contracting Office Director, and to all bidders on the IFB. However, the Capital Contracting Office Director or purchasing officer shall not permit distribution of any complaint that promotes or disparages the qualifications of a bidder, or that amends or adds information to a bid. A determination of what constitutes promoting or disparaging the qualifications of a bidder or constitutes amending or adding information is at the Capital Contracting Office Director's or purchasing officer's sole discretion. Bid protests are not subject to this subsection. Documents related to a bid protest may not be forwarded to council under this subsection.

(C) If a bidder submits a written inquiry regarding an IFB, the authorized contact person will provide a written answer and distribute both the inquiry and answer to all bidders on the IFB.

(D) If a bidder does not receive a response from the authorized contact person, the bidder may contact the Capital Contracting Office Director or purchasing officer as appropriate.

(E) A bidder may ask a purely procedural question, for example a question regarding the time or location of an event, or where information may be obtained, of a City employee other than the authorized contact person. This provision does not permit a bidder to make suggestions or complaints about the contract process that constitute a representation to a City employee other than the authorized contact person. Notwithstanding this provision, a bidder may not ask a procedural question of a councilmember, a councilmember's aide, or of a City board member except in a meeting held under the Texas Government Code, Chapter 551 (Open Meetings Act).

(F) Article 6 of the City Code allows representations:

(i) made at a meeting convened by the authorized contact person, including meetings to evaluate bids or negotiate a contract;

(ii) required by Financial Services Department protest procedures for vendors;

(iii) made at a Financial Services Department protest hearing;

(iv) provided to the Small & Minority Business Resources Department in order to obtain compliance with Chapter 2-9A-D (the Minority-Owned and Women-Owned Business Enterprise Procurement Program);

(v) made to the City Risk Management coordinator about insurance requirements for a bid;

(vi) made in public at a meeting held under the Texas Open Meetings Act; or

(vii) made from a bidder's attorney to an attorney in the Law Department in compliance with Texas Disciplinary Rules of Professional Conduct.

(G) Communication regarding the solicitation is permitted between or among City officials or City employees acting in their official capacity.

(H) A contribution or expenditure as defined in Chapter 2-2 (Campaign Finance) is not a representation.

(4) Contract Voidable.

If a contract is awarded to a bidder who has violated these Anti- Lobbying & Procurement provisions, the contract is voidable by the Owner.

(5) Debarment.

If a bidder has been disqualified under these provisions more than two times in a sixty month period, the purchasing officer shall debar the bidder from bidding for a period not to exceed three years, provided the bidder is given written notice and a hearing in advance of the debarment.

k. **City's Minority-Owned and Women-Owned Business Enterprise / Disadvantaged Business Enterprise (MBE/WBE or DBE) Program Requirements. Good Faith Efforts.** When a bidder cannot achieve the MBE/WBE or DBE goals or subgoals established for the project, the bidder must document its Good Faith Efforts to meet the goals or subgoals. Good Faith Effort evaluations will consider, at a minimum, the bidder's efforts to do the following:

(1) Soliciting through at least two reasonable, available and verifiable means MBEs/WBEs within the Significant Local Business Presence boundaries at least seven (7) business days prior to the bid opening date to allow the MBEs/WBEs or DBEs to respond to the bid.

(2) Providing interested MBEs/WBEs or DBEs adequate information about the bid documents and requirements, including addenda, in a timely manner to assist them in responding to the bid.

(3) Negotiating in good faith with interested MBEs/WBEs DBEs that have submitted bids to the bidder.

(4) Publishing notice in a local publication such as a newspaper, trade association publication or via electronic/social media.

(5) Not rejecting MBEs/WBEs or DBEs as being unqualified without sound reasons based on a thorough investigation of their capabilities.

(6) Making economically feasible portions of the work available to MBE/WBE or DBE subcontractors and suppliers and to select those portions of the work or material needs consistent with the available MBE/WBE or DBE subcontractors and suppliers, so as to facilitate meeting the goals or subgoals.

(7) The ability or desire of the bidder to perform the project work with its own organization does not relieve the bidder of the responsibility to make Good Faith Efforts.

(8) Bidders are not required to accept higher quotes in order to meet the goals or subgoals.

(9) Effectively using the services of Minority Person/Women community organizations; Minority Person/Women Contractors groups; local, state and federal Minority Person/Women business assistance offices; and other organizations to provide assistance in solicitation and utilization of MBEs, WBEs and/or DBEs.

(10) In assessing minimum Good Faith Efforts, the OWNER may consider (1) whether the bidder sought guidance from the City of Austin Small and Minority Business Resources Department (SMBR) on any question regarding compliance with these requirements; and (2) the performance of other bidders in meeting the goals.

For additional information, refer to the MBE/WBE or DBE Compliance Program Requirements Volume of the Project Manual.

Bid shopping is not allowed in conjunction with this solicitation and may result in the disqualification of prospective bidders and subcontractors.

2. Estimates of Quantities (Unit Price Contracts Only)

Quantities listed in unit price Bid form are to be considered approximate quantities and will be used only for comparison of Bids. Payment to CONTRACTOR will be made only for actual quantities of Work performed or materials furnished in accordance with Contract and it is understood that quantities may be increased or decreased as provided in Section 00700, General Conditions, and as may be modified by Section 00810, Supplemental General Conditions.

3. Drawings, Project Manual and Site (s) of Work

Before submitting a Bid, the Bidder shall carefully examine the Bid Documents, site(s) of the proposed Work, soils, and other conditions that may affect the performance of the Work to satisfy the Bidder as to character, quality and quantities of Work to be performed and materials to be furnished. By submitting a Bid, the Bidder will be deemed to have certified that the Bidder has complied with these requirements. If, during preparation of the Bid, the Bidder discovers any suspected discrepancies or errors, the Bidder must immediately notify the Authorized Contact Person in writing of the suspected discrepancy or error. Failure to provide written notice of any suspected discrepancies or errors may be cause for rejection of the Bid.

4. Bid Guaranty

All Bids shall be accompanied by a Bid guaranty in an amount of not less than five percent (5%) of the total Bid. If the total Bid amount is $100,000 or less, Bidder has the option of providing a cashier's or certified check, made payable to City of Austin accompanied by a letter from a surety company indicating that Bidder can be bonded for the amount of the Project, or a Bid bond with Power of Attorney attached, issued by a solvent surety authorized under laws of the State of Texas and acceptable to OWNER. If the total Bid amount exceeds $100,000, the only acceptable Bid guaranty will be a Bid bond with Power of Attorney attached, issued by a solvent surety authorized under laws of the State of Texas and acceptable to OWNER.

The Bid guaranty accompanying the Bid of the three (3) apparent low Bidders will be retained until Contract is awarded and successful Bidder executes Contract and furnishes required bonds and insurance, after which Bid guaranty will be returned to the Bidders. All other Bid guaranties will be returned after Bid certification. In the event that the Bidder to whom the Contract is awarded fails to timely execute the Contract, the Bidder agrees that the OWNER in its discretion may rescind the initial award and award the Contract to the next lowest responsible Bidder.

5. Performance and Payment Bonds

When performance and/or payment bonds are required, each shall be issued in an amount equal to the Contract Amount as security for the faithful performance and/or payment of all Contractor's obligations under the Contract Documents. Performance and payment bonds shall be issued by a solvent corporate surety authorized to do business in the State of Texas, and shall meet any other requirements established by law or by OWNER pursuant to applicable law.

6. Consideration of Bid Amount

For purpose of award, after Bids are opened, read aloud, reviewed, and certified, the total amount of the Bid, including accepted Bid alternates, will be considered the amount of the Bid. Upon request, certified Bid tabulations will be made available to the public. OWNER reserves the right to reject any or all Bids and to waive any minor informality in any Bid or solicitation procedure (a minor informality is one that does not affect the competitiveness

of the Bids).

7. Submission of Bid

Each Bid must be completed and signed by person(s) authorized to bind individual, partnership, firm, corporation, or any other legal entity submitting the Bid, and, shall include the following in one envelope furnished by OWNER:

(a) One copy of Bid form (Section 00300L or 00300U) completed and signed.
(b) Acknowledgment of receipt of Addenda issued in spaces provided in Bid form.
(c) Required Bid guaranty.
(d) Copy of statement of legal entity status, as applicable, including but not limited to, as applicable, Statement of Sole Proprietorship, Articles of Partnership or Incorporation and resolution, or corporate board minutes, empowering signatory to bind Bidder, attested to by an officer of Bidder. The required information is set forth in Section 00100, Paragraph 15.
(e) One copy of the Insurance Cost Form (Section 00425A), completed and signed (ROCIP projects only).
(f) One copy of the Affidavit - Prohibited Activities (Section 00440), completed and signed.
(g) One copy of the Nonresident Bidder Provisions (Section 00475), completed and signed.
(h) One copy of the Nondiscrimination Certificate (Section 00630), completed and signed.
(i) Required information indicated in Drawings or Project Manual.

Bid must be accompanied by a MBE/WBE or DBE Compliance Plan, signed by the authorized representative described above. Compliance Plans should be submitted separately, in a second envelope, prior to the date and time set forth in Section 00020, Invitation for Bids. The Compliance Plan forms are included in the MBE/WBE Procurement Program Package or DBE Procurement Program Package (a separately bound volume).

Bid shall include all specified items in this section and be placed in a sealed envelope, clearly identified on outside as a Bid to OWNER, with Bidder's name and address, project name, bid due date/time, signed acknowledgement of the number of Addenda received and authorized signature. Failure to submit Bid appropriately may subject Bidder to disqualification. Bid may be mailed or delivered (in person or by Federal Express, Express Mail or other delivery service) to:

City of Austin
Capital Contracting Office
One Texas Center
505 Barton Springs Rd.
Suite 1045-C
Austin, Texas 78704

When sent by mail, Federal Express, Express Mail, or other delivery service, sealed Bid (marked as indicated above) shall be enclosed in an additional envelope, or other appropriate packaging, clearly identified on outside as a Bid to OWNER with Bidder's name and address, Project name, and Bid date and time. It is the sole responsibility of the Bidder to ensure timely delivery of Bid. OWNER will not be responsible for failure of service on the part of the U.S. Post Office, courier services, or any other form of delivery service chosen by the Bidder. (See Section 00820, Modifications to Bidding Requirements and Contract Forms, for modifications to solicitations without MBE/WBE or DBE goals.)

In submitting its Bid, Bidder certifies that it has not lobbied the City or its officials, managers, employees, consultants, or contractors in such a manner as to influence or to

attempt to influence the bidding process. In the event it reasonably appears that the Bidder influenced or attempted to influence the bidding process, the City may, in its discretion, reject the Bid.

8. Withdrawal of Bid

A Bid may be withdrawn by a Bidder, provided an authorized individual of the Bidder submits a written request to withdraw the Bid prior to the time set for opening the Bids.

9. Rejection of Bids

A. The following **will** be cause to reject a Bid:

(1) Failure to submit Section 00300 (Bid Form) and signed by an individual empowered to bind the Bidder.

(2) Bids which are not accompanied by acceptable Bid guaranty, with Power of Attorney attached, or a letter certifying the Bidder's ability to be bonded, from a surety company, in accordance with Paragraph 4 above.

(3) More than one Bid for same Work from an individual, firm, partnership or corporation.

(4) Evidence of collusion among Bidders.

(5) Sworn testimony or discovery in pending litigation with OWNER which discloses misconduct or willful refusal by contractor to comply with subject contract or instructions of OWNER.

(6) Failure to submit MBE/WBE or DBE Compliance Plan in accordance with the separately bound volume titled MBE/WBE Procurement Program Package or DBE Procurement Program Package.

(7) Failure to have an authorized agent of the Bidder attend the mandatory Pre- Bid Conference, if applicable.

(8) Bids received from a Bidder who has been debarred or suspended by OWNER's Purchasing Officer.

(9) Bids received from a Bidder when Bidder or principals are currently debarred or suspended by Federal, State or City governmental agencies. (Applicable for Bid amounts equal to or in excess of $25,000.00).

(10) Failure to submit any of the items specified above in paragraph 7, "Submission of Bid".

B. The following **may** be cause to reject a Bid:

(1) Poor performance in execution of work under a previous City of Austin contract.

(2) Failure to achieve reasonable progress on an existing City of Austin contract.

(3) Default on previous contracts or failure to execute Contract after award.

(4) Evidence of failure to pay Subcontractors, Suppliers or employees in accordance with Contract requirements.

(5) Bids containing omissions, alterations of form, additions,

qualifications or conditions not called for by OWNER, or incomplete Bids may be rejected. In any case of ambiguity or lack of clarity in the Bid, OWNER reserves right to determine most advantageous Bid or to reject the Bid.

(6) Failure to acknowledge receipt of Addenda.

(7) Failure to submit any of the items specified below in paragraph 11, "Submission of Post Bid Information".

(8) Failure to identify a dollar amount (price) of a unit price(s) in the 00300U including all Bid Alternates in the Bid Form 00300U or 00300L

(9) Failure to submit post-Bid information within the allotted time(s) (see paragraph 11 for post-Bid requirements)

(10) Failure to timely execute Contract after award.

(11) Previous environmental violations resulting in fines or citations by a governmental entity (i.e. U.S. Environmental Protection Agency, Texas Commission on Environmental Quality, etc.).

(12) Safety record as set forth in Section 00410, Statement of Bidder's Safety Experience.

(13) Failure of Bidder to demonstrate the minimum experience required as specified in Section 00400 if that Section is included in the bidding documents.

(14) Evidence of Bidder's lack of sufficient resources, workforce, equipment or supervision, if required by inclusion of appropriate attachments in Section 00400.

(15) Evidence of poor performance on previous Projects as documented in Owner's project performance evaluations.

(16) Unbalanced Unit Price Bid: "Unbalanced Bid" means a Bid, which includes a Bid that is based on unit prices which are significantly less than cost for some Bid items and significantly more than cost for others. This may be evidenced by submission of unit price Bid items where the cost are significantly higher/lower than the cost of the same Bid items submitted by other Bidders on the project.

10. Protest Procedures

The OWNER's Capital Contracting Office Director has the authority to settle or resolve any claim of an alleged deficiency or protest. The procedures for notifying OWNER of an alleged deficiency or filing a protest are listed below. If you fail to comply with any of these requirements, the Capital Contracting Office Director may dismiss your complaint or protest.

Prior to Bid opening: If you are a prospective Bidder and you become aware of the facts regarding what you believe is a deficiency in the solicitation process before the Bid is opened, you must notify OWNER in writing of the alleged deficiency before that date, giving OWNER an opportunity to resolve the situation prior to the Bid opening.

After Bid opening: If you submit a Bid to OWNER and (1) you have been found non-responsive, or
(2) you believe that there has been a deficiency in the solicitation process or the award, you have the opportunity to protest the solicitation process or the recommended award as follows:

1. You must file written notice of your intent to protest within four (4) calendar days of the date that you know or should have known of the facts relating to the protest. If you do not file a written notice of intent within this time, you have waived all rights to protest the solicitation process or the award.
2. You must file your written protest within fourteen (14) calendar days of the date that you know or should have known of the facts relating to the protest unless you know of the facts before the Bid has been opened. If you know of the facts before that date, you must notify OWNER as stated above.
3. You must submit your protest in writing and must include the following information:
    a. your name, address, telephone, and email address;
    b. the solicitation number and the CIP number, if applicable;
    c. a detailed statement of the factual grounds for the protest, including copies of any relevant documents.
4. Your protest must be concise and presented logically and factually to help with OWNER's review.
5. When OWNER receives a timely written protest, the Capital Contracting Office Director will determine whether the grounds for your protest are sufficient. If the Capital Contracting Office Director decides that the grounds are sufficient, the Capital Contracting Office will schedule a protest hearing, usually within five (5) working days. If the Capital Contracting Office Director determines that your grounds are insufficient, you will be notified of that decision in writing.
6. The protest hearing is informal and is not subject to the Open Meetings Act. The purpose of the hearing is to give you a chance to present your case; it is not an adversarial proceeding. Those who may attend from OWNER are: representatives from the department that requested the purchase, the Law Department, the Capital Contracting Office, and other appropriate City staff. You may bring a representative or anyone else that will present information to support the factual grounds for your protest with you to the hearing.
7. A decision will usually be made within fifteen (15) calendar days after the hearing.
8. The Capital Contracting Office Director will send you a copy of the hearing decision after the appropriate City staff has reviewed the decision.
9. When a protest is filed, OWNER usually will not make an award until a decision on the protest is made. However, OWNER will not delay an award if the City Manager or the Capital Contracting Office Director determines that:
    a. OWNER urgently requires the supplies or services to be purchased, or
    b. Failure to make an award promptly will unduly delay delivery or performance.

In those instances, the Capital Contracting Office will notify you and make every effort to resolve your protest before the award.

The protest or notice of intent and the protest shall be submitted in writing to the following address:

City of Austin
Capital Contracting Office
ATTN: Capital Contracting Officer
One Texas Center
505 Barton Springs Rd.

Suite 1045-A
Austin, Texas 78704
PHONE: 512/974-7141

11. Submission of Post Bid Information

Prior to determination of the certified low Bidder, the three (3) apparent low Bidders must submit to OWNER the following information within three (3) business days of receipt of notice of apparent low Bidder status by the OWNER:

1. One copy of Attachments A-I and any other specifically designated Attachments of the Statement of Bidder's Experience (Section 00400), completed and signed. (Unless provided to the contrary in Section 00820 Modifications to Bidding Requirements and Contract Forms).
2. One Copy of the Certificate of Non-Suspension or Debarment (Section 00405), completed and signed. (Applicable for Bid amounts equal to or in excess of $25,000.00.)
3. One copy of Section 00410, Statement of Bidder's Safety Experience, including required attachments, completed and signed.
4. One copy of the Title VI Assurances Appendix A (Section 00631), completed and signed.
5. One copy of Exhibit A Federal Provisions (Section 00810A, pages 1-9) completed and signed. (Federal projects only)
6. Such other information as is required to evaluate Bid or Bidder.

Upon notification of status as certified low Bidder, Bidder shall submit the following information to OWNER within three (3) business days:

1. Letter(s) of intent between Bidder and all subcontractor(s) and all supplier(s) identified in the MBE/WBE Compliance Plan.
2. Section 00425B, VII Subcontractor Affidavit of Receipt and Provision of ROCIP Information (for Subcontractor(s) of all tiers identified in the MBE/WBE Compliance Plan). For ROCIP projects.
3. Such other information as required. (Note: OWNER reserves the right to solely determine whether the comparable experience documentation provided by the Bidder is sufficient and relevant to the Work described in the Contract Documents for the Bidder to be considered a responsible Bidder. In addition, the Bidder acknowledges and agrees that the failure to timely provide the additional information required by this section will result in a determination that, for the purposes of this solicitation, the Bidder has not provided sufficient information for the OWNER to be able to determine that the Bidder is a responsible Bidder.)

12. Award and Execution of Contract

OWNER will process Bids expeditiously. Award of Contract will be to the lowest, responsible Bidder meeting all requirements of the Bid Documents. OWNER may not award Contract to a nonresident Bidder unless the nonresident underbids the lowest Bid submitted by a responsible resident Bidder by an amount that is not less than the amount by which a resident Bidder would be required to underbid the nonresident Bidder to obtain a comparable contract in the state in which the nonresident's principal place of business

is located.

Award of Contract will occur within the period identified on the Bid form, unless mutually agreed between the parties. Capital Contracting Office Director shall submit recommendation for award to the City Council for those project awards requiring City Council action. Contract will be signed by City Manager or his/her designee after award and submission of required documentation by Bidder. Contract will not be binding upon OWNER until it has been executed by both parties. OWNER will process the Contract expeditiously. However, OWNER will not be liable for any delays prior to the award or execution of Contract.

Upon contract award, the selected Bidder must submit either their existing or an updated personnel policy (on letterhead) documenting conformity with City Code, Chapter 5-4, § 5-4-2. If the company does not submit a copy of their personnel policy incorporating the non-discrimination policy, the City of Austin Nondiscrimination Policy (Section 00630) will be considered the Bidder's nondiscrimination policy.

In any case of ambiguity or lack of clarity in the Bid, OWNER reserves the right to determine the most advantageous Bid or to reject the Bid.

Notwithstanding anything in this Section 00100 to the contrary, the OWNER may award a contract for construction services in an amount of less than $100,000 to a bidder whose principal place of business is in the City of Austin and whose bid is within 5% of the lowest bid price received from a bidder whose principal place of business is not within the City of Austin, if the City finds that the local bidder offers the City the best combination of contract price and additional economic development opportunities for the City created by the contract award including the employment of resident of the City and increased tax revenues to the City.

13. Partnering

In order to complete the Work in a manner that is most beneficial to the OWNER and CONTRACTOR, OWNER and CONTRACTOR may form a "Partnering Team", which will include the E/A, and any major Subcontractors. This partnering relationship will draw on the strength of all parties to identify and achieve mutual goals. The objectives of this partnering relationship are effective and efficient communication and Contract performance, which is intended to ensure that the Project is completed within budget, on schedule, and in accordance with the Drawings and Specifications and other Contract requirements. While the partnering relationship will be multilateral in makeup and participation will be totally voluntary, the OWNER and CONTRACTOR agree to cooperate and use reasonable good faith efforts to discuss and resolve any and all Project issues and disputes. Section 01100, Special Project Procedures and/or Section 01200, Project Meetings contain additional information regarding the intent of the partnering relationship and responsibilities of the entities entering into the partnering charter.

14. ROCIP Requirements

If the insurance on this Project will be under the Rolling Owner Controlled Insurance Program (ROCIP), the Bidder is directed to Section 00810, Supplemental General Conditions, Section 00820, Modifications to Bidding Requirements and Contract Forms, and the Project Safety Manual included with these contract documents for information and bidding requirements.

The Insurance Cost Form, Section 00425A, Rolling Owner Controlled Insurance Program Information Section 00425B, VI Contractor Affidavit of Receipt and Provision of ROCIP Information must be accurately completed and submitted with the Bid to indicate

insurance removed from Base Bid and Alternates. CONTRACTOR shall remove from the Bid the cost of insurance for the CONTRACTOR and Subcontractors of all tiers working on site.

The Statement of Bidder's Safety Experience, Section 00410, must be accurately completed and submitted with the Bid.

The Rolling Owner Controlled Insurance Program Information, Section 00425 B, VII Subcontractor Affidavit of Receipt and Provision of ROCIP Information for subcontractor(s) of all tiers identified in the MBE/WBE Compliance Plan must be accurately completed and submitted as a post bid submittal and further Subcontractor Affidavits must be submitted throughout the duration of the Contract as Subcontractor(s) are added.

15. Signature Requirements

The Bid and any subsequent supporting Bid documents and Contract must be executed in the Bidder's full name and legal entity status by an authorized representative of the Bidder and accompanied by sufficient documentation, which clearly indicates not only the legal name and entity status of Bidder, but also the capacity and authority of the person signing on behalf of Bidder. Accordingly, a partnership/joint venture must file its partnership/joint venture agreement, a corporation must file its articles and bylaws, a limited liability company must file its certificate of organization and article of organization and regulations, and a limited partnership must file not only limited partnership agreement and the certificate of limited partnership, but also the documentation for its general partner, and any Bidder must file a copy of any assumed name certificate, or such limited portion of such documents reasonably establishing signature authority.

The following samples show the entity information and signature requirements that will apply to all Bid and contract execution documents for the type of entity indicated:

1. Individual/Sole Proprietor (sample)

   The individual/sole proprietor must sign the document in his or her personal capacity or in any assumed name capacity accompanied by a copy of any assumed name certificate.

   Name of Contractor (d/b/a, if appropriate), a sole

   proprietor By: _____

   Printed Name:_____

2. Partnership/Joint Venture (sample)

   A partner/joint venturer must sign the document in his or her capacity as a partner/joint venturer and in any assumed name capacity accompanied by a copy of the assumed name certificate, if any, and a copy of the partnership or joint venture agreement, as applicable, with additional documentation, if necessary, establishing the authority of the signatory individual.

   Name of Partnership/Joint Venture, a Texas Partnership/JV, as

   appropriate By: _____

   Printed or Typed Name: _____

   Title:_____(Partner, managing partner, venturer, managing venturer, as approp.)
   Authorized Representative

3. Corporation (sample)

An authorized officer or agent of the corporation must sign the documents on behalf of the corporation in his or her capacity as the authorized representative of the corporation accompanied by a copy of a corporate resolution and minutes granting such authority with a certificate of an officer of the corporation as to the authority of the signatory to bind the CONTRACTOR signed and dated no more than one week before the date of execution of the document.

Name of Contractor, Inc. or Co., a Texas corporation, as

appropriate By: _____

Printed or Typed Name: _____

Title:_____(Officer or Agent (as appropriate)) Authorized Representative

4. Limited Liability Company (sample)

An authorized manager or member of the LLC must sign the document in his or her capacity as a manager or member accompanied by a copy of the LLC's certificate of organization and articles of organization and regulations evidencing such person's signatory authority.

Name of Contractor, L.L.C., a Texas limited liability company, as

appropriate By:_____,

Printed or Typed Name:_____

Title:_____, (Manager or Member (as appropriate)) Authorized Representative

5. Limited Partnership (sample)

The general partner of a limited partnership must execute the documents on behalf of the limited partnership, accompanied by copy of the limited partnership agreement and the certificate of limited partnership. In addition, the signatory must sign the documents in his or her capacity as an authorized officer or agent of the corporation or member or manager of the LLC, as appropriate, accompanied by a copy of the corporate or LLC documentation stipulated above.

Name of Contractor, Ltd., a Texas limited partnership, as

appropriate By: Name of General Partner (usually a Texas

corporation or an L.L.C.) By: _____

Printed or Typed Name:_____

Title:_____Officer or Agent of Corporation or LLC Authorized Representative

16. Contractor Evaluation

The Owner will review and evaluate the Contractor's Work and performance on the Project and provide the Contractor with a written Contractor Evaluation Report in accordance with

City of Austin Administrative Rule R161-13.37. Rule R161-13.37 provides an appeal process.

http://www.austintexas.gov/department/contract-management

17. Texas Ethics Commission Certificate of Interested Parties Disclosure Form

(1) Definitions:

(A) "Interested Party" – means a person who has a controlling interest in a Business Entity with whom the Owner contacts or who actively participates in facilitating the Contract or negotiating the terms of the Contract, including a broker, intermediary, adviser, or attorney for the Business Entity.

(B) "Business Entity" – means any entity recognized by law through which business is conducted, including a sole proprietorship, partnership, or corporation.

(2) As a condition to entering the Contract, the Business Entity constituting the successful Bidder must provide a Texas Ethics Commission Certificate of Interested Parties Form to the Owner at the time the Business Entity/Bidder submits the signed Contract to the Owner in full compliance with the following requirements under which the successful Bidder shall:

(i) go to the Ethics Commission's website (www.ethics.state.tx.us),

(ii) complete the "Interested Parties" information, in accordance with the requirements of the Texas Ethics Commission Rules published at Title 1, Part 2, Chapter 46, of the Texas Administrative Code and available on the referenced website,

(iii) include the City's contract identification number,

(iv) include a short description of the goods or services to be used by the City, and

(v) indicate whether each interested party has a controlling interest in the business entity, is an intermediary in the contract for which the disclosure is being filed, or both.

(3) In accordance with the Commission Rules, the Certificate of Filing and completed Certificate of Interested Parties must be (i) printed, (ii) signed by an authorized agent of the business entity, and (iii) submitted to the City at the time of the submission of the signed contract to the City. The City then must notify the Ethics Commission in electronic format of receipt of the document within 30 days of contracting and the Commission will make the disclosure of interested parties available to the public on its website.

End

Geotechnical Data
Section 00220

Depending on Project requirements, OWNER may have obtained geotechnical information, which may include laboratory test results and logs of borings from geotechnical consultants. That information will be included in this section and/or on the Drawings. The CONTRACTOR shall be familiar with the subsurface materials and conditions on the Project and shall be knowledgeable of how they will affect the Work. The following is a partial listing of sources of information available to the CONTRACTOR about subsurface materials and conditions: the geotechnical information provided by the OWNER; geologic maps, publications and reports available from the University of Texas Bureau of Economic Geology at the J.J. Pickle Research Center in Austin, Texas; subcontractors familiar with local ground conditions; and, local consulting geologists and geotechnical engineers. The CONTRACTOR may make their own subsurface investigations.

Geotechnical Investigation and Pavement Design Report- Gus Garcia Park Phase III Improvements –Austin Texas, dated June 4, 2015, prepared by HVJ Associates, Inc. is attached. The requirements in the Drawings and Specifications shall be used in the event of a conflict between this report and the Drawings and Specifications.

End

GEOTECHNICAL INVESTIGATION AND PAVEMENT DESIGN REPORT
GUS GARCIA PARK
PHASE III IMPROVEMENTS
AUSTIN, TEXAS

SUBMITTED TO:
PARSONS BRINKERHOFF

BY
HVJ ASSOCIATES, INC.
JUNE 4, 2015

REPORT NO. AG 11 10229

HVJ ASSOCIATES

Houston
Austin
Dallas
San Antonio

4201 Freidrich Lane, Ste. 110
Austin, TX 78744-1045
512.447.9081 Ph
512.443.3442 Fax
www.hvj.com

June 4, 2015

Ms. Tina Walker, PE
Parsons Brinkerhoff
Barton Oaks Plaza II, Suite 595
901 S. Mopac Expy
Austin, Texas 78746

Re: Gus Garcia Park Phase 3 Improvements
Geotechnical Investigation and Pavement Design
Austin, Texas
Owner: City of Austin
HVJ Project No. AG 11 10229

Dear Ms. Walker:

Submitted herein is the final report of our geotechnical investigation for the above referenced project. This study was performed in accordance with our proposal number AG 12 10229 dated July 9, 2014.

It has been a pleasure to work for you on this project and we appreciate the opportunity to be of service. Please notify us if there are questions or if we may be of further assistance.

Sincerely,

HVJ ASSOCIATES, INC.
Texas Firm Registration No. F-000646

STATE OF TEXAS
LEONEL RUIZ
97291
LICENSED
PROFESSIONAL ENGINEER

STATE OF TEXAS
GINA M. ELLISON
109846
LICENSED
PROFESSIONAL ENGINEER

Leo Ruiz, PE 06/04/2015
Project Engineer – Geotechnical

Gina Ellison, PE 06/04/2015
Project Manager – Pavement

Copies submitted: (1) Electronic

This document was released for the purpose of interim review under the authority of Leo Ruiz, PE 97291 and Gina Ellison, PE 109846 on June 4, 2015. The geotechnical investigations presented in Sections 2 through 7 were completed under the direction of Mr. Ruiz; the pavement recommendations presented in Sections 8 and 9 were developed by Mrs. Ellison.

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1. INTRODUCTION

1.1 General

HVJ Associates, Inc. (HVJ) was retained by Parsons Brinkerhoff (PB) to provide geotechnical investigation services for the Gus Garcia Park Phase 3 Improvements. The subject site is located at 1201 E Rundberg Lane in Austin, Texas. HVJ understands Parsons plans to construct a pavilion at Gus Garcia Park. The proposed pavilion will have a footprint of approximately 1,200 square feet and will measure 30 ft. by 40 ft. In addition, the capacity of the existing parking areas need to be verified based on an increased traffic and a new pavement design for a new parking area.

1.2 Scope of Work

The primary objectives of this study were to gather information about the subsurface conditions, as well as to develop foundation design and related earthwork recommendations. The objectives were accomplished by:

1. Drilling and sampling three (3) test borings to depths of 4.5 to 13 feet below existing grade to determine the subsurface stratigraphy and to obtain samples for laboratory testing. Additionally two pavement (2) cores were also performed to confirm the existing pavement thicknesses.

2. Performing laboratory tests to determine physical and engineering characteristics of the soils.

3. Performing engineering analyses to develop foundation design and related earthwork recommendations, and pavement and trail design recommendations.

Subsequent sections of this report contain descriptions of the subsurface exploration, laboratory testing program, general site/subsurface conditions, and design/construction recommendations for the proposed pavilion structure and pavement design/recommendations for parking lot and trail.

2. SUBSURFACE EXPLORATION

2.1 General

The field exploration program undertaken for the project was conducted on February 10th, 2015. A total of three (3) borings (B-1 thru B-3) were drilled for the project to depths ranging from 4.5 to 13 feet below existing grade. The borings were performed with truck-mounted equipment using dry auger techniques. The approximate boring locations are illustrated on the *Plan of Borings*, Plate 3. The boring logs are presented on Plates 4 thru 6. Keys to Terms and Symbols used on boring logs are provided on Plates 7A and 7B.

Two (2) cores were also performed at the project site to verify the asphalt and base thickness and will be discussed in Section 4: Site Characterization and Section 8: Pavement Design Recommendations, of this report.

2.2 Sampling Methods

Thin-walled tube samples were collected within cohesive soils. The 3-inch diameter tubes were pushed into the soil in general accordance with ASTM standard D 1587- *Thin Walled Tube Sampling of Soils*. The samples were extruded in the field and a calibrated pocket penetrometer was used to obtain an estimate of the unconfined compressive strength of the samples.

Standard Penetration Tests (SPTs) were conducted within the soil strata. The SPTs were performed in general accordance with ASTM D 1586 – *Penetration Test and Split-Barrel Sampling of Soils*. This procedure consisted of driving a standardized 1-5/8 inch diameter split-spoon sampler into undisturbed soil with a 140-pound hammer falling 30 inches. The split-spoon sampler was first seated 6 inches to penetrate any loose cuttings and was then driven an additional 12 inches with blows from the hammer. The number of hammer blows required to drive the sampler each 6-inch increment was recorded. The penetration resistance, or "N-value", is defined as the number of hammer blows required to drive the sampler the final 12 inches and was used in the field to estimate the density of granular soils or the consistency of cohesive soils. In very dense material, such as sand or gravel, the SPT test was typically stopped after 50 blows from the hammer and the measurement was recorded as 50 blows per distance penetrated (e.g. 50 over 3 inches).

After extrusion, both the samples were visually described and documented on field boring logs, including the pocket penetrometer test values. The samples were then wrapped in plastic or sealed in containers for transport to our laboratory for further examination and possible laboratory testing.

2.3 Borehole Completion

All project borings were backfilled with soil cuttings and bentonite chips upon completion of drilling to match the existing ground conditions. The pavement core locations were backfilled with asphalt patch to match existing ground conditions.

3. LABORATORY EXAMINATION AND TESTING

3.1 General

Soil samples transported to our laboratory were further examined and described, and a preliminary soil classification was assigned to each soil sample based on ASTM D 2487 – *Classification of Soil for Engineering Purposes.*

Classification testing, which included moisture contents, Atterberg limits, and percent passing the No. 200 sieve, was subsequently conducted on select samples. All testing was performed in accordance with the relevant ASTM Standards as required. The results of these tests were used to confirm or modify the preliminary soil classifications and rock descriptions.

The sampling information obtained in the field was used in conjunction with the laboratory examination and testing to generate final boring logs, provided on Plates 4 thru 6. Keys to Terms and Symbols used on the boring logs are provided on Plates 7A and 7B. The laboratory test results are provided on the final borings logs, as well as tabulated in the Laboratory Testing Results Summary in Appendix A. Brief descriptions of the test procedures are given below.

3.2 Atterberg Limits

Select samples were tested to determine the Atterberg Limits in accordance with ASTM D4318-10. The Atterberg Limit test is used to classify the soil using the Unified Soil Classification System (USCS). The Atterberg Limit test consists of two parts: a liquid limit test and a plastic limit test. The liquid limit equipment setup consists of a brass cup partially filled with soil which is grooved with a specialized grooving tool, and then dropped freely from a specified height to the rubber base below at a constant rate of 2 drops per second. The liquid limit test is performed on soil that has been sieved through the No. 40 sieve and brought to a moisture content that would close the ½-inch groove within 20 to 30 blows for two consecutive tests. The moisture content of the soil is then measured and recorded as the liquid limit. The second part of the tests consists of a rolling a

remolded sample between the tips of the fingers and a glass plate until transverse cracks appear at a rolled diameter of 1/8-inch. The moisture content of the rolled sample is taken and recorded as the plastic limit.

3.3 Percent Passing the No. 200 Sieve

Select soil samples were tested in accordance with ASTM D1140-00 to determine the amount of material finer than the No. 200 sieve for use in classification. An oven-dried sample of material is weighed then washed over a 75-µm (No. 200) sieve, allowing clay and other particles to be dispersed and removed from the soil. The retained material is oven dried then re-weighed. The loss in mass resulting from the washing is calculated as mass percent of the original sample and is reported as the percentage of material finer than a No. 200 sieve.

3.4 Moisture Content

Moisture content testing was performed on select soil samples to determine the in situ state of moisture of the soil. A fresh sample was weighed before being placed in an oven with a controlled temperature of 230°F and dried back to a constant mass. Upon the drying and reweighing of the sample, the total mass of water lost was recorded. The ratio of the water loss to the dried mass is recorded as the moisture content. This test was performed in accordance with ASTM D2216-10.

3.5 Pocket Penetrometer Testing

A calibrated spring-loaded rod (1/4-inch diameter) is pushed into soil to a penetration of 6 mm and the gauge read for unconfined compressive strength (= twice the undrained shear strength) in tons per square foot (tsf). Penetration is limited to soils with unconfined compressive strength less than and equal to 4.5 tsf. Data are representative for soils with Plasticity Index (PI) greater than 12. Below this value, the angle of internal friction of granular particles increases strength to more than the measured value of the undrained shear strength.

4. SITE CHARACTERIZATION

4.1 General Geology

Austin, Texas is located on the boundary of the Edwards Plateau to the west and the Gulf Coastal Plains to the east and southeast. These physiographic provinces are separated by the Balcones Fault Zone (BFZ), a belt of inactive faults, which trends generally southwest to northeast through central Austin. The site of the proposed project is located east of the BFZ. Based on review of available geological information[1] and the field exploration program, the project site lies within an area characterized by the Austin Chalk, as shown on the Geology Map, Plate 2.

The Austin Chalk (Kau), which generally consists of light gray to white chalk, marl, limestone and marly limestone, ranges in thickness from 325 feet to 420 feet in the Austin area. Seven formations are recognized within the Austin Group; however, these formations are not mapped separately. The limestone of the Austin Group varies from hard, fine-grained limestone to chalky and clayey limestone. Fossils and fossil shells are abundant throughout this group.

According to available geologic data, there is a mapped fault that runs north to south and parallels IH-35, east of the site; however, the fault does not appear to be within the construction limits.

[1] Geologic Atlas of Texas, Austin Sheets (The University of Texas at Austin, Bureau of Economic Geology, 1981).

4.2 Subsurface Stratigraphy

Soil and groundwater conditions at the project site described herein are based on information obtained at the boring locations only. Significant variations at areas not explored by the project borings may require reevaluation of our findings and conclusions. Subsurface soils encountered at the project site are discussed, grouped by geologic formation, below.

Subsurface conditions were evaluated by drilling and sampling a total of three (3) test borings to termination depths of 5.5 to 13.5 feet below existing grade. The following subsections summarize descriptions and properties of the encountered materials.

Classification testing, which included moisture contents, Atterberg limits, and percent passing #200 sieves, was conducted on select soil samples. In addition, pocket penetrometers were used to estimate the compressive strength of cohesive samples. The resulting laboratory data are presented in the following tables (Tables 1 and 2).

Pavement

Two cores were performed at this project site to verify the existing pavement thickness. Table 2, below, summarizes the approximate pavement and base thicknesses. The cores were underlain by 6-inches of brown to tan flexible base followed by dark brown to brown sandy lean clay subgrade. The Atterberg Limits test results are presented it the Laboratory Test Results Summary located in Appendix A.

Table 4-1: Pavement/Base Thickness (inches)

Coring No.	Location	Asphalt Thickness (in)	Base Thickness (in)
C-1	Entrance Lane *	3	6
C-2	Parking Area *	2	6

*See Plate 3 for core locations.

Fill

Fill soils were encountered at this site in the borings and were present from the surface to depths ranging from 2 to 6 feet below existing grade. The fills encountered at this site consisted of Lean Clay with Sand and Clayey Sand (SC) and were comprised of fine to coarse gravel, calcareous nodules and limestone fragments. These soils were characteristically described as dark brown, brown, light brown and tan in color and very stiff in consistency. The resulting laboratory data are presented in the following table.

Table 4-2 – Laboratory Test Results Summary – Fill

Laboratory Test	No. of Tests	Average	Maximum	Minimum
Moisture Content (%)	3	17	18.8	15.1
Liquid Limit (%)	3	42	43	41
Plasticity Index (%)	3	25	26	24
% Passing No. 200 Sieve	3	55	64	45
Pocket Penetrometer (tsf)	5	3.5	4.5+	3.0
Classifications: Lean Clay to Clayey Sand (CH or SC)				

Note: tsf - tons per square foot

Alluvium
The native alluvium soils encountered at Boring B-3 at a depth of 6 feet extending to a depth of 8 feet was dark brown Fat Clay (CH) with sand. The fat clay had a liquid limit (LL) of 76 and a Plasticity Index (PI) of 55 with 80 percent passing the #200 sieve and was very hard in consistency.

Completely Weathered Limestone
The fill soils encountered at Borings B-1 and B-2 and the fat clay encountered at Boring B-3 were then underlain by brown to tan Clayey Sand (SC) which was present from depths of 2 to 8 feet and extended to depths of 6 to 13 feet below existing grade and was considered completely weathered limestone (CWLS). The clayey sand contained gravel, limestone fragments, calcareous deposits and iron stains. The resulting laboratory data are presented in the following table.

Table 4-3 – Laboratory Test Results Summary – CWLS

Laboratory Test	No. of Tests	Average	Maximum	Minimum
Moisture Content (%)	2	14.6	16.2	12.9
Liquid Limit (%)	2	35	35	--
Plasticity Index (%)	2	18.5	21	16
% Passing No. 200 Sieve	2	38	44	31
Classifications: Clayey Sand (SC)				

Limestone
Limestone was present at Borings B-1, B-2, and B-3 from depths ranging from 4 to 13 feet and extended to the termination depths of 5.5 to 13.5 feet below existing grade. The limestone was generally described as tan in color and was moderately hard, highly weathered, and from the Austin Group.

Detailed descriptions of the subsurface materials encountered in the borings are presented in the boring logs on Plates 4 thru 6.

4.3 Groundwater
Groundwater was not encountered in the borings in the depths drilled using dry sampling techniques. Groundwater observations made during drilling operations typically do not accurately reflect the true groundwater conditions due to the short duration of these measurements. Therefore, the lack of free flowing groundwater into the boreholes should not be taken as confirmation that the

groundwater table is at a depth below the boring termination depths. Additionally, it should be noted that groundwater levels may fluctuate seasonally in response to rainfall and climatic conditions, and that perched groundwater conditions may also exist at the interface between the soil and rock surface.

5. FOUNDATION RECOMMENDATIONS

5.1 General

As previously noted, the proposed project includes construction of a pavilion that is approximately 1,200 square feet. Relatively light loads are anticipated for this structure.

The site exploration program indicates the subsurface where the canopy is proposed consists of fill soils extending to a depth of 6 feet below existing grade underlain by 2 feet of hard fat clay extending to depth of 8 feet. The fat clay was underlain by clayey sand to a depth of 13 feet which was then underlain by tan limestone of the Austin Group.

The shrink/swell movements can be estimated through the use of the Plasticity Index (PI). Generally, the higher the PI of a material is, the greater the potential for soil movements during moisture changes. Based on the soil conditions encountered in the borings drilled in this study, the soils at this site seem to have a high expansion potential. Based on Texas Department of Transportation Method Tex-124-E, the upper cohesive soils at the site have a potential vertical rise (PVR) of approximately 2 inches as a result of moisture increase. Movements exceeding 1-inch are typically unacceptable as they are likely to cause cracks in the floor or uneven floor areas or shearing of rigidly attached utilities.

Therefore the foundation type and associated earthwork for the proposed pavilion structure must properly address this potential, such that movement of load supporting elements and general floor slab areas are reduced to tolerable levels.

5.2 Existing Fills

As previously mentioned, existing fill materials were encountered to a depth of 6 feet at Boring B-3 where the pavilion is proposed. Field sampling on the in-situ fills measured very stiff to hard consistency and free of significant voids. However, in the absence of documented density control, the possibility of under-compacted zones or voids exists. Removal and replacement of all the fills is the only method of eliminating the risk of unusual settlement. Methods less extreme than complete removal are discussed in the in the following foundation recommendation sections of this report. These methods are intended to represent a reasonable approach for construction; however, they will not eliminate the risk of unexpected settlements where fills remain.

HVJ recommends to remove all surficial expansive lean clay (CL) fills and clayey sand (SC) fills at this pavilion site which were encountered from the surface to 6 feet below existing grade. The following section presents detailed design recommendations for a slab-on-grade foundation. Additional or proceeding sections include recommendations for preparation and construction of the pavilion pad.

5.3 Slab-On-Grade Foundation

The proposed new pavilion may be supported on a concrete slab-on-grade foundation. The slab should also include integrated grade beams. Grade beams typically form a grid like pattern beneath the floor with the perimeter beam often used to support heavier wall and transfer loads.

Presented in the following table are PTI design parameters commonly used for design of a slab-on-grade foundation for the given subsurface conditions.

Table 5-1 - Recommended PTI Design Parameters for Stiffened Slab-On-Grade Foundation

Design Parameter	Design Value
Estimated Potential Vertical Rise (PVR)	1 inch*
Net Allowable Bearing Pressure	2,000 psf
Edge Moisture Variations Distance, em (Center Lift)	5.5 feet
Edge Moisture Variation Distance, em (Edge Lift)	3.0 feet
Differential Soil Movement, ym (Center Lift)	0.8 inches
Differential Soil Movement, ym (Edge Lift)	0.6 inches
Slab-Subgrade Coefficient of Friction	0.75
Equivalent BRAB Plasticity Index (PI)	20
Climatic Rating (Cw)	17
Soil Support Index	0.88

** The above parameters are only appropriate for the pavilion pad subgrade preparation and grade beam construction as discussed within this report.*

HVJ recommends the grade beams extend at least 18 inches below existing grade and bear on properly placed and compacted select fill. The grade beam width and depth should be properly evaluated by the structural engineer. The grade beam width must be consistent with the allowable bearing pressure noted in Table 1.

HVJ recommends placing the slab-on-grade on a minimum 24 inch thick pad properly compacted and moisture-conditioned structural fill. HVJ recommends that the pad extend horizontally at least 3 feet beyond the edge of the new building. The exposed surface should be checked and tested if necessary by qualified geotechnical professionals to identify any soft or weak areas, and debris or undesirable materials, which should be removed and replaced with select fill.

For any flatwork outside the structure which will be sensitive to movement, subgrade preparation as discussed previously should be considered. This consideration will be particularly important on surrounding sidewalk and paving immediately adjacent to the structure.

Post construction settlement for the slab-on-grade foundation described in this subsection should be approximately 1 inch or less, provided the site is prepared in accordance with the recommendations contained in this report. Settlement response of the foundation system will be influenced more by the quality of construction and fill placement than soil-structure interaction.

5.4 Building Pad Preparation

- All of the existing surficial fills encountered should be stripped to a depth of 6 feet and removed from the building area, including at least 3 feet beyond the building perimeter. However, the clayey sand (SC) fill soils that were encountered at a depth of 2 feet and extended to a depth of 6 feet below existing grade may be reworked and moisture conditioned and reused provided they are clear of debris or undesirable materials. This is a minimum recommendation and

independent of finished floor elevation. However, in all cases, at least 24 inches of well compacted non-expansive select fill should be maintained below the new slab-on-grade.

- After removal has been completed, the exposed subgrade soils in the building areas should be carefully evaluated. Proof-rolling should be performed where possible with a heavy (minimum 20 ton) rubber-tired vehicle such as a loaded dump truck. Soils that are observed to rut or deflect excessively under the moving load should be under-cut and replaced with compacted select fill that meets the requirements indicated below. All proof-rolling and under-cutting activities should be performed during period of dry weather.

- Just prior to placement of select fill, the proof-rolled subgrade should be scarified to a depth of six inches. The moisture should be adjusted to from -2 to +2 percent above the optimum moisture content before it is re-compacted to at least 95 percent of the Tex-114-E maximum dry density. The soil subgrade should not be allowed to dry out or become saturated prior to placement of select fill.

5.5 Select Fill

Non-expansive select fill should be utilized for all fill applications within the building limits. The select fill should consist of crushed limestone base material meeting the requirements of the Texas Department of Transportation (TxDOT) 2004 Standard Specification Item 247, Type A, Grade 3 or a low-plasticity clayey soil with a plasticity index between 7 and 15 percent, a maximum gravel content (percentage retained on No. 4 sieve) of 40 percent, and rocks no larger than four inches in their largest dimension.

The select fill should be placed in horizontal loose lifts of not more than 8 inches in thickness. Each lift should be compacted to a minimum of 95 percent of the maximum dry density as determined by TxDOT Method TEX-113-E for coarse-grained soils or TxDOT Method TEX-114-E for fine grained soils. The moisture content of the select fill should be above the optimum moisture content at the time of compaction.

As previously stated, onsite clayey sand fill soils encountered at this site may be used as fill material below the recommended 24 inch non-expansive select fill pad provided they meet the criteria set forth by TxDOT as indicated above. Further laboratory and field testing will need to be performed to confirm the approval of such materials.

5.6 Finished Floor Elevations

At this time no information has been provide to HVJ regarding planned finished floor elevation. However based on site grades (i.e. relatively flat) HVJ anticipates the finished floor elevation for the proposed building will be within 2 feet of exiting grade. If significant cuts and/or fills are planned, HVJ should be notified to adjust our recommendations.

5.7 Drilled Shafts

If it is not feasible to construct a PTI slab-on-grade supported by a properly prepared subgrade as mentioned above at this site, then as an alternative, a deep foundation system consisting of drilled shafts supporting the slab of the canopy can be used. The drilled shafts bearing on Austin Chalk limestone will provide for higher bearing capacities and lateral resistance for the proposed canopy. The straight shaft piers may be embedded into the highly weathered tan limestone a minimum 2-feet for uniform/consistent bearing support. However, the final or actual designed embedment needs to be evaluated by the Project Structural Engineer based on lateral load/moment resistance criteria.

Consequently the required embedment for the piers may be greater than 2 feet. The following table provides allowable (Factor of Safety = 2.0) end bearing pressures and skin friction values dependent on the pier length and bearing stratum.

Table 1 – Design Parameters for Straight Shaft Drilled Piers

Design Parameter	Design Value
Bearing Stratum	Highly Weathered Austin Chalk Limestone
Minimum Pier Diameter	18 inches
Minimum Embedment Within Bearing Stratum	2 feet
Maximum Allowable End Bearing Pressure	10,000 psf
Maximum Allowable Skin Friction(1)(2)	1,000 psf

Notes: (1) Applies to axial downward and upward loads. Side friction is to be ignored in piers when constructed with the use of casing.
(2) In all cases, neglect upper 13 feet of soil and upper 2 feet of pier.

5.8 Lateral Shaft Capacity

Foundation elements often have to withstand significant lateral loads in addition to axial loads. Wind forces on bridges and large overhead signs are forms of lateral loading. Lateral loads on a drilled shaft will be countered by the mobilization of resistance in the surrounding soils and rock as the shaft deflects. The lateral load capacity of the shaft, therefore, will depend on its relative stiffness, and the strength of the surrounding soils and rock. A rational analysis of a problem involving lateral loading on a shaft must consider the interaction of the soil, rock, and the structure. Equilibrium of forces and compatibility of displacements throughout the total system are the two fundamental conditions that are to be satisfied in the analysis.

A detailed lateral load analysis was not included in the scope of services. HVJ can provide this analysis as an additional service if desired.

For vertical shafts subjected to small and transient wind or traction loads, it may be assumed that they can sustain horizontal loads of up to 10 kips per foot of shaft diameter or width, and a transient load of 20 kips per foot of diameter or width. These values are allowable capacities, but do not restrict lateral deflection to a given value. Deflection associated with these loads should be within acceptable limits of one half inch as measured at the top of the pier.

5.9 Uplift Load

The shaft of the drilled piers should be reinforced with sufficient vertical reinforcing steel to resist potential tension forces, which may be induced by expansion of the plastic soils observed at the site. The magnitude of the potential uplift force (in kips) induced on the shaft as a result of swelling clays can be estimated by multiplying the shaft diameter (in feet) by 25.

The amount of reinforcing steel required for the shaft can be computed by assuming that the dead load of the structure surcharges the pier and that the above estimated tensile force acts vertically on the shaft. The shafts of the drilled piers should be reinforced with sufficient vertical reinforcing steel as determined by the Engineer.

5.10 Floor Slabs

As stated previously in section 5.1 General, the near-surface clay soils at this site could induce movement upon grade-supported floor slabs due to their potential to undergo volumetric change during variations in in-situ moisture conditions. This movement potential is influenced primarily by the properties of the subgrade soils, as well as the moisture content of the subgrade at the time of construction, overburden pressures, and the stability of moisture contents after construction is complete. Such soil conditions could induce movement upon grade-supported floor slabs designed in conjunction with a drilled pier foundation system. Recommended floor slab systems for these subgrade conditions are discussed in the following subsections.

Grade-Supported Floor Slab System

We understand a grade-supported floor slab will be utilized, we recommend that the near-surface soils be prepared as stated below to reduce the potential for foundation movements associated with volumetric changes of the near-surface clayey soils due to moisture variation. Due to the floor slab being supported on a drilled pier system, the settlement over time of the existing fills will not be a concern.

The most common method of subgrade preparation to reduce potential expansion of the subgrade would be to provide a pad of properly placed and compacted select fill beneath the floor slab. The corresponding decrease in the potential soil movement is primarily a function of the fill pad thickness and the moisture levels of the clay subgrade. While the indicated preparations do not eliminate the potential for soil movement, the magnitude of such movements should be reduced to more acceptable levels. The level of subgrade preparation should be based on the performance desired by the owner, taking into consideration the effects which foundation movements could have upon the structure.

Floor Slab Subgrade Preparation

To reduce the estimated PVR to approximately one inch or less, we recommend that the on-site upper clay soils be excavated and removed to a depth of at least 1-foot below existing grade including at least 3 feet beyond the structure perimeter. This is a minimum recommendation and independent of finished floor elevations. However, in all cases, at least 12 inches of well compacted non-expansive select fill should be maintained below the new floor slab.

After stripping and removals have been completed, the exposed subgrade soils in the building area should be carefully evaluated. Proof-rolling should be performed where possible with a heavy (minimum 20 ton) rubber-tired vehicle such as a loaded dump truck. Soils that are observed to rut or deflect excessively under the moving load should be under-cut and replaced with compacted select fill adjusted to above the optimum moisture content before it is re-compacted to at least 95 percent of the Tex-114-E maximum dry density. All proof-rolling and under-cutting activities should be performed during period of dry weather.

Just prior to placement of select fill, the proof-rolled subgrade should be scarified to a depth of six inches. The moisture should be adjusted to from -2 to +2 percent above the optimum moisture content before it is re-compacted to at least 95 percent of the Tex-114-E maximum dry density. The soil subgrade should not be allowed to dry out or become saturated prior to placement of select fill. Select fill recommendations were previously provided in section 5.5 Select Fill.

6. CONSTRUCTION CONSIDERATIONS

6.1 Slab-on-Grade

Exposure to the environment may weaken the soils at the slab and grade beam bearing level if the foundation excavations remain open for too long a time. Foundation concrete should be placed on the same day that excavations are completed. If the bearing soils are softened by surface water intrusion or exposure, the softened soils must be removed from the foundation excavation bottom prior to concrete placement.

6.2 Floor Slab Construction Considerations

If the floor slab is doweled into the perimeter grade beams to control movement, the resulting soil pressures may cause cracks to develop inside of the dowel bars, adjacent to the exterior walls. However, if the floor is not doweled at these locations, a "trip hazard" could result due to the resulting differential movements at entryways. For any flatwork (such as sidewalks and ramps) outside of the building area which will be sensitive to movement, subgrade preparation as discussed above for the interior floor slab should be considered. If exterior flatwork adjacent to the building is not prepared as outlined above, the flatwork could be subject to soil movement magnitudes (up to 2 inches) as discussed previously in section 5.1 General. If the movement occurs, it could result in reversed drainage and possible flow of surface runoff towards the structure.

6.3 Drilled Shaft Construction Recommendations

Drilled shaft construction and installation should follow City of Austin Standard Specification 420, and ACI 336.1-01. Slurry displacement methods for drilled shaft construction are allowed under COA Standard Specifications. Assessment of the need for groundwater control and installation of appropriate dewatering equipment is the contractor's responsibility. It should be noted that groundwater levels change due to seasonal changes and rainfall. In any case, the groundwater control system used must provide a relatively dry, stable bearing surface. Presented below are a few specific recommendations.

1. A minimum shaft diameter of 18.0 inches is normally specified to allow for cleaning, minimum construction tolerances, and conventional concrete mix designs.

2. The foundation construction should be observed by the Geotechnical Engineer or his representative in order to determine that the proper bearing material has been reached in accordance with the recommendations given herein.

3. The foundation excavations should be checked for size and cleaned of loose material prior to the placement of concrete. Precautions should be taken during the placement of reinforcement and concrete to prevent the loose excavated material from falling into the excavation.

4. Prior to the placement of concrete, water should be removed from the foundation excavation.

5. Prompt placement of concrete in the excavation as it is completed, cleaned, and observed is strongly recommended. Under no circumstances should a pier shaft be drilled that cannot be filled with concrete before the end of the workday.

6. The reinforcement steel cage placed in the shaft should be designed from the standpoint of meeting two requirements: (1) the structural requirements for loads imposed by the supported structure; and (2) stability requirements during the placement of concrete.

7. Temporary steel casing may be required to seal out groundwater or sloughing sidewalls of the shaft. Special concrete design and construction procedures as described in ACI 336.3R-93 and ACI 336.1-01 should be specified in order to properly extract the casing during concrete placement. In particular, the pier concrete should be placed at a minimum slump of 6 inches when temporary steel casing is used. Temporary casing may not be required in all the pier holes, so it is advisable that the bid schedule include installation of temporary casing as a separate unit-price bid item.

8. Concrete shall be Class A. The minimum compressive strength shall be 3,000 psi based on 403S.7 COA Standard Specifications. The maximum size coarse aggregate shall be 1-1/2 inches (38 mm) for cased shafts. A retarder or water reducing agent will be required in all concrete when casing is used.

6.4 Anticipated Settlement

The anticipated settlement for the canopy foundation using drilled shafts designed in accordance with these recommendations will have total settlements of less than one inch and differential settlements of less than ½ inch. Differential settlement refers to the difference in settlement across an individual foundation.

Groundwater Considerations

Groundwater was not encountered during drilling in any of the borings. However, it should be noted that groundwater levels fluctuate with seasonal changes. Therefore, the contractor should be prepared for casing the shafts during construction, if needed.

Group Effect

Groups of shafts should have a center-to-center spacing of at least 2.5 shaft diameters to develop the end bearing. For greater spacing, the total capacity will be equal to the sum of the capacities of the individual shafts in the group. The group capacity may be less than the sum of individual capacities at closer spacing.

6.5 Earthwork

Clay soil is very sensitive to changes in moisture content and thus the subgrade support capacity will deteriorate when the moisture content increases. Effort should be made to keep fill, slab, and foundation subgrade areas properly drained and free of ponding water. Vehicle traffic on top of the subgrade should be avoided when the subgrade is visibly wet and should be kept to a minimum at other times.

Fill materials should not be placed upon soils that have been recently subjected to precipitation or saturation. All wet soils should be removed or allowed to dry prior to continuation of fill placement operations.

If construction is performed during seasons that experience frequent rainfall, the building pad area can be initially graded high or "crowned" to protect the subgrade from the excess rainfall. The additional fill can be removed when slab construction can begin.

Certain construction practices can reduce the magnitude of problems associated with moisture content increases in subgrade soils. For instance, the contractor can seal exposed subgrade areas at the end of the work day with a smooth drum roller to reduce the potential for infiltration of water into the subgrade.

6.6 Groundwater and Runoff Control

Groundwater was not encountered in any of the soil borings. Still, the contractor should be prepared to accommodate a certain amount of groundwater seepage from the exposed materials, either from unidentified perched groundwater or recent infiltration. If groundwater is encountered, levels should be maintained at least 2 feet below subgrade level before placing fill or concrete. Based on the soil types at the site, a conventional pump and sump arrangement should be adequate to control any groundwater that may enter site excavations.

The surface of the site should be kept properly graded to enhance drainage of precipitation away from the excavation(s). HVJ recommends that an attempt be made to enhance the natural drainage without interrupting its pattern. Site grades should be continuously evaluated to assure that surface runoff will drain away from the foundation/slab construction area. Surface water/precipitation that enters and ponds in the excavation(s) will need to be removed using a pump and sump method or equivalent.

Control of surface water or groundwater should be accomplished in a manner that will preserve the strength of the foundation soils, will not cause instability of the excavation, and will not result in damage to existing structures.

6.7 Excavation

Based on information available from the test borings, excavation of the site soils can generally be performed by using conventional earthmoving equipment such as trackhoes with general purpose buckets, backhoes, loaders and dozers. Stockpiles of soil or materials, and heavy equipment should not be placed immediately above/adjacent to unbraced excavation walls.

7. FIELD OBSERVATION AND TESTING

7.1 General

The performance of the slab on grade is primarily controlled by the quality of the construction. To prevent misinterpretation of our recommendations, we recommend either HVJ or another accredited construction materials testing firm be retained to provide on-site observation and testing. Specific recommendations for field observation and testing are indicated in the following subsections.

7.2 Earthwork

Field observations and testing should be performed during earthwork operations to verify and document proper construction. Stripping should be observed by a Geotechnical Engineer (or qualified Engineering Technician) to help locate unsuitable materials that should be removed prior to placement of fill, grade beams and floor slabs. Field observation should include final approval of subgrade prior to placement of compacted select fill, grade beams, and slabs. Proof-rolling should be performed by a heavy rubber-tired vehicle such as a loaded dump truck within the building area. Appropriate laboratory tests such as Proctor moisture-density tests should be performed on samples of the subgrade and select fill material. Field moisture-density testing should be conducted on the re-compacted subgrade, as well as during placement of the select fill. The frequency of field density

testing should be in accordance with local municipal agency guidelines or standard of practice. HVJ further recommends the lift thicknesses and any variations is material type be observed during placement of the select fill.

7.3 Slab-on-Grade

The construction of slab-on-grade should be observed by a Geotechnical Engineer (or qualified Engineering Technician) to document proper construction. Proof-rolling and compaction of the slab subgrade should also be observed. Proper placement of select fill, plastic vapor and moisture barriers, and steel mesh or steel reinforcement should be observed and documented. Concrete should be sampled and tested for compressive strength, and the concrete placement operation should be observed to sample and test concrete for slump, temperature, and batch-to-placement time.

8. PAVEMENT DESIGN RECOMMENDATIONS

8.1 General

One of the project goals is to verify if the existing parking area is suitable for increased traffic. Additionally, recommendations for new parking area are needed. The new flexible pavement section was designed with guidance from AASHTO design program DARWin. A design life of 20 years was assumed.

8.2 Existing Parking Area Evaluation

The existing pavement within the project area was cored and resulting pavement sections are presented in the Table below. Structural coefficients for the existing layers were estimated based on existing condition as follows: HMAC 0.40 and Flexible Base 0.14. Based on these structural coefficients, a structural number was calculated and is shown in the table.

Table 8-1 - Existing Pavement Thicknesses

Coring No.	HMAC Thickness (inch)	Flexible Base Thickness (inch)	Calculated Structural Number
C-1	3	6	2.10
C-2	2	6	1.68

The thinnest existing pavement section located at C-2 can accommodate approximately 7,500 ESALs in a 20 year design life which is equivalent to an approximate Average Daily Traffic (ADT) of 470 and 1% heavy trucks.

8.3 Flexible Pavement Design – Parking Lot Addition

Two flexible pavement section options for the construction of the new parking area were designed using the AASHTO design program DARWin. The two primary design inputs are subgrade strength and traffic.

Based on field investigations, the subsurface soil at the locations of the borings generally consisted of 2 to 3½ feet of lean clays (CL). Based on laboratory testing of the subgrade soil, the subgrade modulus selected for design is 6,000 psi.

Since no traffic information was available, traffic was assumed to consist of 500 ADT with 1% trucks and 1% growth resulting in a 20-year ESAL value of approximately 8,000. The resulting cross section options are shown below for the parking lot:

Table 8-2 – Flexible Pavement Cross Sections

Traffic Assumptions	Flexible Pavement (HMAC over HMAC Base)	Flexible Pavement (HMAC over Flexible Base)
500 ADT 1% Trucks 1% Growth	1.5" HMAC Ty. D Surface 2.5" HMAC Ty. B Base	2" HMAC Ty. C or D Surface 6" Crushed Stone Base

DARWin outputs for the flexible pavement designs are provided in Appendix B.

The design sections should be reviewed if specific traffic loading information is available. Additionally HVJ recommends a prime coat be placed between the flexible base and HMAC surface. HVJ further recommends that an appropriate drainage system should be provided to drain the surface water as quickly as possible. Providing appropriate drainage system will reduce development of future pavement distress due to softened subgrade.

8.4 Preparation of Subgrade for Parking Lot

Subgrade preparation for the proposed pavement sections should consist of clearing, stripping, and proof-rolling. HVJ recommends the following procedures for subgrade preparation:

1. Strip the surface soil to suitable depths. In areas where soft, compressible or loose clay soils are encountered, additional stripping may be required. Stripping should extend a minimum of two feet beyond the edge of the proposed pavement.

2. Surfaces exposed after stripping should be proof-rolled with heavy equipment, to identify any underlying zones or pockets of soft soils and to remove such weak materials. Proof rolling should be in accordance with City of Austin Standard Specification Item 236S.

9. TRAIL DESIGN

The trail surfacing design recommendations are based on geotechnical data collected and the subsequent laboratory testing. A standard granite surfaced trail design was developed.

Crushed Granite Surfacing is popular in Central Texas for its natural appearance and generally good performance. It does require periodic maintenance to reshape the surface and to add new crushed granite in areas where the surface is harmed by maintenance traffic in inclement weather or where it wears off under pedestrian, jogger, and maintenance vehicle traffic.

9.1 Pavement Design

Based on field investigations, the subsurface soil at the locations of the borings generally consisted of lean clays (CL). Laboratory tests were run to determine the engineering properties of the soil. The subgrade modulus selected for design is 6,000 psi.

It is anticipated that the trail section will receive only pick-up trucks, while some section could receive large brush trucks. Traffic loading was assumed as the heaviest scenario (brush trucks) with one truck being equivalent to one Equivalent Single Axle Load (ESAL) and a frequency of 10 trucks per month for 20 years accessing via the trail. Therefore, a nominal 2,400 ESALs was used as the vehicular design loading for the trail.

The resulting design cross section is:

4" Crushed Granite Surfacing
6" Crushed Stone Base

The DARWin output for the crushed granite trail is presented in Appendix B.

Surface Drainage is also recommended to provide for longer trail life and more all-weather use. The appropriate drainage system must be provided to drain the surface water as quickly as possible. Providing appropriate drainage system will reduce development of future surfacing distress due to softened subgrade for all surfacing types. Extending the base layer and compacted subgrade at least one foot beyond the trail edge will also provide better edge support and reduce the potential for permanent deformation in the crushed granite surfacing.

9.2 Preparation of Subgrade (Trail Foundation)

Subgrade preparation for the proposed pavement sections should consist of clearing, stripping, proof-rolling and compaction of the insitu subgrade. HVJ recommends the following procedures for subgrade preparation:

1. The Trail Section areas should be stripped of all vegetation or other deleterious materials. Stripped areas should be appropriately graded and shaped to prevent ponding of water.

2. The top six inches of the exposed subgrade should be scarified and compacted to greater than 95 percent of the maximum dry density and at ±3 % of optimum as determined by the TxDOT TEX-114-E compaction test.

3. The site should be proof rolled with heavy equipment to evidence any soft spots in the subgrade. The soft spots should be excavated to firm soil and the excavated soils replaced with select fill.

10. DESIGN REVIEW AND LIMITATIONS

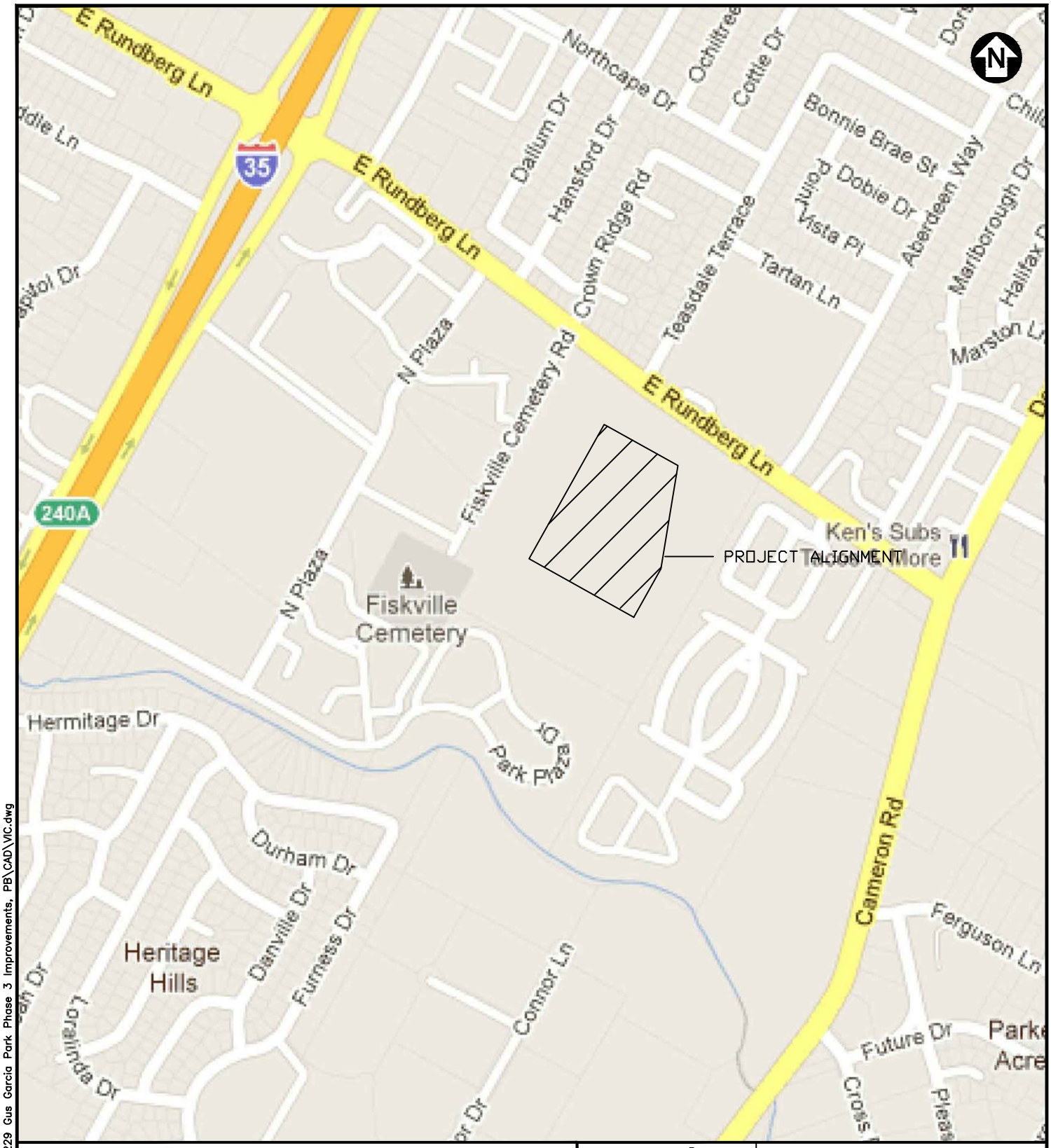
HVJ should review the design and construction plans and specifications prior to release to make certain that the design criteria presented herein have been properly interpreted.

This study was performed for the exclusive use of Parsons Brinkerhoff, COA and their retained design professionals for specific applications to the Gus Garcia Phase 3 Improvements. HVJ has endeavored to comply with generally accepted geotechnical engineering practice common in the local area. HVJ makes no warranty, express or implied. The analyses and recommendations contained in this report are based on data obtained from subsurface exploration, laboratory testing, project information provided to us, and our experience with similar soils and site conditions.

The methods used indicate subsurface conditions only at the specific locations where samples obtained, only at the time they were obtained, and only to the depth penetrated. The samples cannot be relied on to accurately reflect the strata variations that usually exist between sampling locations. Should any subsurface conditions other than those described in the boring logs be encountered, HVJ should be immediately notified so that further investigation and supplemental recommendations can be provided.

Subsurface conditions at the site can differ significantly from those encountered in the borings due to the natural variation of geologic conditions, which may not have been detected by the field boring program. In the event that any changes in the nature, design or location of the improvements are made, the conclusions and recommendations in this report should not be considered valid until the changes are reviewed and the conclusions and recommendations modified or verified in writing by HVJ.

ILLUSTRATIONS



MAP LOCATION

HVJ ASSOCIATES

SCALE: N.T.S		
DATE: 01/16/15		
DRAWN BY: AD	PROJ. CHK: LR	APPRV. BY: LR

PLAN OF BORINGS
GUS GARCIA PARK
AUSTIN, TEXAS

PROJECT NO.: AG 11 10229	FILENAME: VIC	PLATE 2

DATE: 2/26/2015 4:19:52 PM
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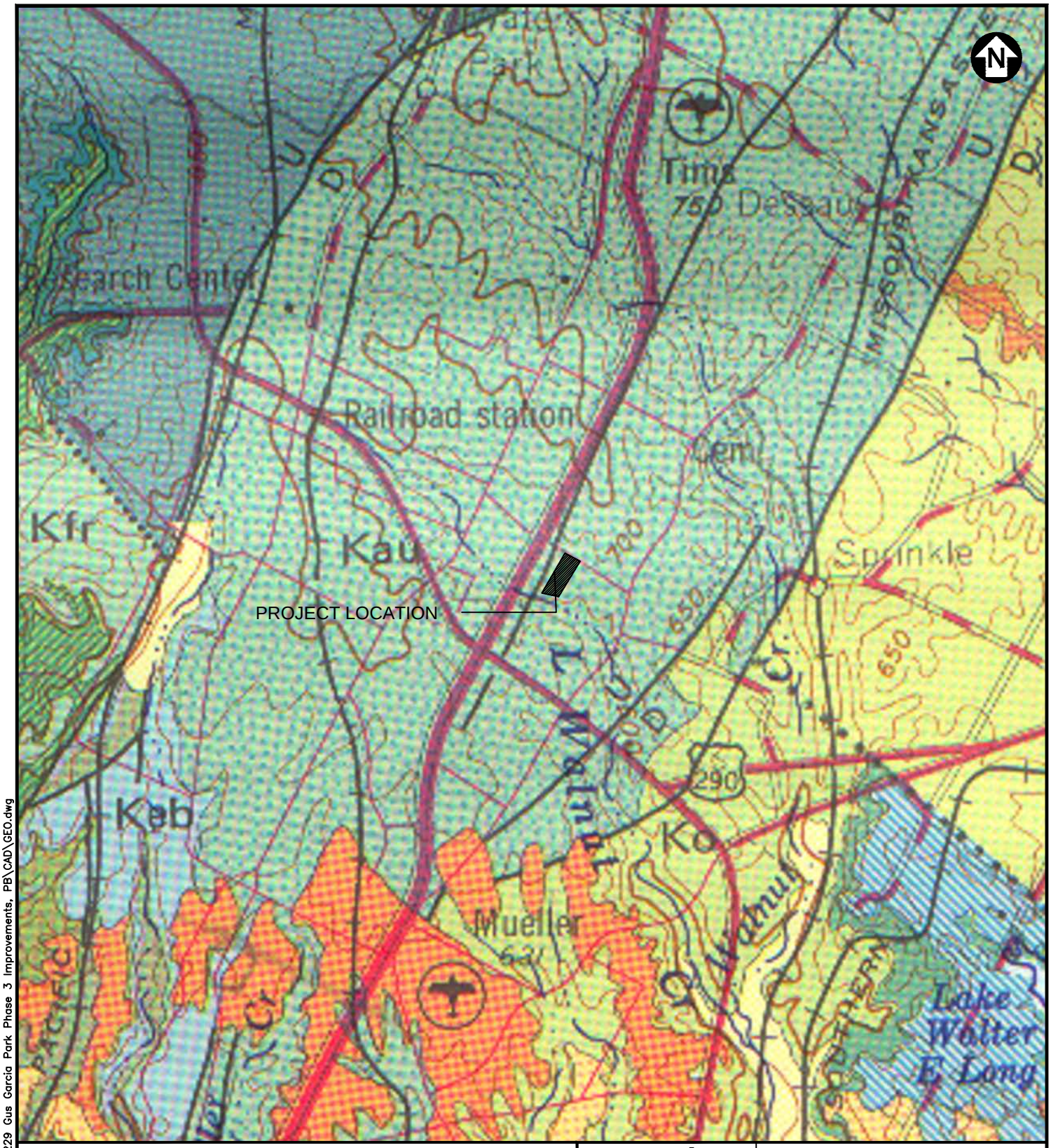

LEGEND

Kau	Austin Group
Keb	Eagle Ford Group and Buda Limestone
Kfr	Fredericksburg Group
Qhg	Fluviatile terrace deposits

MAP LOCATION

HVJ ASSOCIATES

SCALE: N.T.S		
DATE: 01/16/15		
DRAWN BY: AD	PROJ. CHK: LR	APPRV. BY: LR

GEOLOGY MAP
GUS GARCIA PARK
AUSTIN, TX

PROJECT NO.: AG 11 10229	FILENAME: GEO	PLATE 2

DATE: 2/26/2015 3:44:32 PM
FILE: P:\geo\Projects\2011\AG 11 10229 Gus Garcia Park Phase 3 Improvements, PB\CAD\GEO.dwg

Image Source: CAPCOG 2009 aerial imagery

MAP LOCATION

HVJ ASSOCIATES

SCALE: 1" = 200'		
DATE: 01/16/15		
DRAWN BY: ZL	PROJ. CHK: LR	APPRV. BY: LR

PLAN OF BORINGS
GUS GARCIA PARK
AUSTIN, TEXAS

PROJECT NO.: AG 11 10229	FILENAME: POB	PLATE 3

DATE: 3/20/2015 10:12:54 AM
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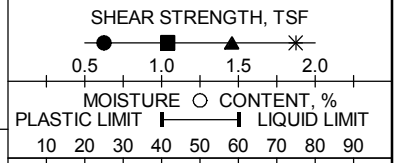
LOG OF BORING

Project: Gus Garcia Park
Project No.: AG 11 10229
Boring No.: B-1
Date: 2/10/2015
Elevation:
Groundwater during drilling: ---
Northing: --
Station: --
Groundwater 24 hours after drilling: ---
Easting: --
Offset: --

ELEV. DEPTH, FEET	SOIL SYMBOLS SAMPLER SYMBOLS AND FIELD TEST DATA	SOIL/ROCK CLASSIFICATION	% PASSING NO. 200 SIEVE	DRY DENSITY PCF
0	PP=4.0 tsf	Dark brown, very stiff, **LEAN CLAY with SAND (CL)** with sand, silt, and calcareous nodules. [Fill]	64	
	PP=4.0 tsf	Brown and tan, **CLAYEY SAND (SC)** with gravel and limestone fragments. (Completely Weathered Limestone)	31	
	50/3"	Tan, moderately hard, **LIMESTONE**, highly weathered. [Austin Group]		
5				
10				
15				



Shear Types: ● = Hand Penet. ■ = Torvane ▲ = Unconf. Comp. ✳ = UU Triaxial

See Plate 3 for boring location.

PLATE 4

HVJ ASSOCIATES

LOG OF SOIL BORING GUS GARCIA PARK BORE LOGS.GPJ HVJ.GDT 3/20/15

LOG OF BORING

Project: Gus Garcia Park
Project No.: AG 11 10229
Boring No.: B-2
Date: 2/10/2015
Elevation:
Groundwater during drilling: ---
Northing: --
Station: --
Groundwater 24 hours after drilling: ---
Easting: --
Offset: --

ELEV. DEPTH, FEET	SOIL SYMBOLS SAMPLER SYMBOLS AND FIELD TEST DATA	SOIL/ROCK CLASSIFICATION	% PASSING NO. 200 SIEVE	DRY DENSITY PCF
0	PP=3.0 tsf	Dark to light brown, very stiff, **LEAN CLAY with SAND (CL)** with gravel and calcreous nodules. [Fill]		
	18-8-5	-with abundant of limestone fragments below 3'		
	8-12-20	Tan, medium dense to dense, **CLAYEY SAND (SC)** with limestone fragments, iron stains, and calcareous deposits. [Completely Weathered LImestone]	44	
5	50/2"	Tan, moderately hard, **LIMESTONE**, highly weathered. [Austin Group]		
10				
15				

SHEAR STRENGTH, TSF
0.5 1.0 1.5 2.0

MOISTURE ○ CONTENT, %
PLASTIC LIMIT ⊢—⊣ LIQUID LIMIT
10 20 30 40 50 60 70 80 90

Shear Types: ● = Hand Penet. ■ = Torvane ▲ = Unconf. Comp. ✳ = UU Triaxial

See Plate 3 for boring location.

PLATE 5

HVJ ASSOCIATES

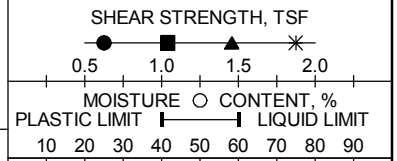
LOG OF BORING

Project: Gus Garcia Park
Boring No.: B-3
Groundwater during drilling: ---
Groundwater 24 hours after drilling: ---

Date: 2/10/2015
Northing: --
Easting: --

Project No.: AG 11 10229
Elevation:
Station: --
Offset: --

ELEV. DEPTH, FEET	SOIL SYMBOLS SAMPLER SYMBOLS AND FIELD TEST DATA	SOIL/ROCK CLASSIFICATION	% PASSING NO. 200 SIEVE	DRY DENSITY PCF
0	PP=3.0 tsf	Dark brown to brown, very stiff, **LEAN CLAY with SAND (CL)** with gravel and limestone fragmens. [Fill]	57	
	PP=3.5 tsf	Light brown to tan, medium dense, **CLAYEY SAND (SC)** with trace of gravel and limestone fragments. [Fill]		
	PP=4.5+ tsf			
5			45	
	PP=4.5+ tsf	Dark brown, very stiff, **FAT CLAY (CH)**. with sand. [Alluvium]		
		-with root embedded in sample @ 7'	80	
	PP=4.5+ tsf	Tan, hard, **CLAYEY SAND (SC)** calcareous deposits, iron stains, and limestone fragments. [Completely Weathered Limestone]		
10				
	50/1.5"	Tan, moderately hard, **LIMESTONE**, highly weathered. [Austin Group]		
15				



Shear Types: ● = Hand Penet. ■ = Torvane ▲ = Unconf. Comp. ✳ = UU Triaxial

See Plate 3 for boring location.

PLATE 6

HVJ ASSOCIATES

SOIL SYMBOLS

Soil Types

Clay | Silt | Sand | Fill

Modifiers

Clayey | Silty | Sandy Clay | Cemented

Construction Materials

Asphaltic Concrete | Stabilized Base | Fill or Debris | Base

SAMPLER TYPES

- Thin Walled Shelby Tube
- No Recovery
- Split Barrel
- Auger
- THD Cone Penetration Test
- Jar Sample

WATER LEVEL SYMBOLS

- Groundwater level determined during drilling operations
- Groundwater level after drilling in open borehole or piezometer

SOIL GRAIN SIZE

Classification	Particle Size	Particle Size or Sieve No. (U.S. Standard)
Clay	< 0.002 mm	< 0.002 mm
Silt	0.002 - 0.075 mm	0.002 mm - #200 sieve
Sand	0.075 - 4.75 mm	#200 sieve - #4 sieve
Gravel	4.75 - 75 mm	#4 sieve - 3 in.
Cobble	75 - 200 mm	3 in. - 8 in.
Boulder	> 200 mm	> 8 in.

DENSITY OF COHESIONLESS SOILS

Descriptive Term	Penetration Resistance "N" * Blows/Foot
Very Loose	0 - 4
Loose	4 - 10
Medium Dense	10 - 30
Dense	30 - 50
Very Dense	> 50

CONSISTENCY OF COHESIVE SOILS

Consistency	Undrained Shear Strength (tsf)
Very Soft	0 - 0.125
Soft	0.125 - 0.25
Firm	0.25 - 0.5
Stiff	0.5 - 1.0
Very Stiff	1.0 - 2.0
Hard	> 2.0

PENETRATION RESISTANCE

3/6	Blows required to penetrate each of three consecutive 6-inch increments per ASTM D-1586 *
50/4"	If more than 50 blows are required, driving is discontinued and penetration at 50 blows is noted
0/18"	Sampler penetrated full depth under weight of drill rods and hammer

* The N value is taken as the blows required to penetrate the final 12 inches

TERMS DESCRIBING SOIL STRUCTURE

Slickensided	Fracture planes appear polished or glossy, sometimes striated
Fissured	Breaks along definite planes of fracture with little resistance to fracturing
Inclusion	Small pockets of different soils, such as small lenses of sand scattered through a mass of clay
Parting	Inclusion less than 1/4 inch thick extending through the sample
Seam	Inclusion 1/4 inch to 3 inches thick extending through the sample
Layer	Inclusion greater than 3 inches thick extending through the sample
Laminated	Soil sample composed of alternating partings of different soil type
Stratified	Soil sample composed of alternating seams or layers of different soil type
Intermixed	Soil sample composed of pockets of different soil type and laminated or stratified structure is not evident
Calcareous	Having appreciable quantities of calcium carbonate
Ferrous	Having appreciable quantities of iron
Nodule	A small mass of irregular shape

HVJ ASSOCIATES

PROJECT NO.: AG 11 10229

DRAWING NO.: APPENDIX A

KEY TO TERMS AND SYMBOLS USED ON BORING LOGS FOR SOIL

DATE: 2/26/2015 4:55:35 PM
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ROCK TYPES

- Limestone
- Shale
- Sandstone
- Highly Weathered Limestone
- Weathered Shale
- Weathered Sandstone
- Weathered Limestone
- Dolomite
- Granite

SAMPLER TYPES

- Thin-Walled Tube
- Rock Core
- Standard Penetration Test
- Auger
- THD Cone Penetration Test
- Bag Sample

SOLUTION AND VOID CONDITIONS

Void	Interstice; a general term for pore space or other openings in rock.
Cavities	Small solutional concavities.
Vuggy	Containing small cavities, usually lined with a mineral of different composition from that of the surrounding rock.
Vesicular	Containing numerous small, unlined cavities, formed by expansion of gas bubbles or steam during solidification of the rock.
Porous	Containing pores, interstices, or other openings which may or may not interconnect.
Cavernous	Containing cavities or caverns, sometimes quite large. Most frequent in limestones and dolomites.

HARDNESS

Friable	Crumbles under hand pressure
Low Hardness	Can be carved with a knife, or UCS less than 100 tsf
Moderately Hard	Can be scratched easily with a knife, or UCS between 100 and 250 tsf
Hard	Can be scratched rarely with a knife, or UCS greater than 250 tsf
Very Hard	Cannot be scratched with a knife

WEATHERING GRADES OF ROCKMASS (1)

Slightly	Discoloration indicates weathering of rock material and discontinuity surfaces.
Moderately	Less than half of the rock material is decomposed or disintegrated to a soil.
Highly	More than half of the rock material is decomposed or disintegrated to a soil.
Completely	All rock material is decomposed and/or disintegrated into soil. The original mass structure is still largely intact.
Residual Soil	All rock material is converted to soil. The mass structure and material fabric are destroyed.

JOINT DESCRIPTION

SPACING		INCLINATION		SURFACES	
Very Close	<2"	Horizontal	0-5	Slickensided	Polished, grooved
Close	2"-12"	Shallow	5-35	Smooth	Planar
Medium Close	12"-3'	Moderate	35-65	Irregular	Undulating or granular
Wide	>3'	Steep	65-85	Rough	Jagged or pitted
		Vertical	85-90		

REFERENCES:

(1) British Standard (1981) Code of Practice for Site Investigation, BS 5930.

(2) The Bridge Div., Tx. Highway Dept. Foundation Exploration & Design Manual, 2nd Division, revised June, 1974.

BEDDING THICKNESS (2)

Very Thick	>4'
Thick	2'-4'
Thin	2"-2'
Very Thin	1/2"-2"
Laminated	0.08"-1/2"
Thinly Laminated	<0.08"

Information on each boring log is a compilation of subsurface conditions and soil and rock classifications obtained from the field as well as from laboratory testing of samples. Strata have been interpreted by commonly accepted procedures. The stratum lines on the logs may be transitional and approximate in nature. Water level measurements refer only to those observed at the times and places indicated, and may vary with time, geologic condition or construction activity.

HVJ ASSOCIATES

PROJECT NO.: AG 11 10229

DRAWING NO.: APPENDIX A

KEY TO TERMS AND SYMBOLS USED ON BORING LOGS FOR ROCK

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APPENDIX A
LABORATORY TEST RESULTS SUMMARY

LABORATORY TEST RESULTS SUMMARY
Project Name: Gus Garcia Park
Project Number: AG 11 10229

Boring Number	Depth (ft)	% Passing No. 200 Sieve	Liquid Limit (%)	Plasticity Index (%)	Moisture Content (%)	Pocket Penetrometer (tsf)
B-1	0-2	64	41	24	18.8	4.0
	2-4	31	35	16	16.2	4.0
B-2	4-5.5	44	35	21	12.9	3.0
B-3	0-2	57	42	26	17.2	3.0
	2-4					3.5
	4-6	45	43	25	15.1	4.5+
	6-8	80	76	55	27.3	4.5+
	8-10					4.5+
C-1	BASE		18	3		
	SUBGRADE		32	18		
C-2	BASE		NP	NP		
	SUBGRADE		33	17		

APPENDIX B
DARWIN OUTPUTS

1993 AASHTO Pavement Design

DARWin Pavement Design and Analysis System

A Proprietary AASHTOWare
Computer Software Product

Flexible Structural Design Module

Gus Garcia Park Phase 3 Improvements
Existing Pavement - ESALs Calculation
2" HMAC over 6" Flex Base
AG 11 10229

Flexible Structural Design

Structural Number	1.68 in
Initial Serviceability	4.2
Terminal Serviceability	1.5
Reliability Level	90 %
Overall Standard Deviation	0.49
Roadbed Soil Resilient Modulus	6,000 psi
Stage Construction	1
18-kip ESALs Over Initial Performance Period	7,492

Specified Layer Design

Layer	Material Description	Struct Coef. (Ai)	Drain Coef. (Mi)	Thickness (Di)(in)	Width (ft)	Calculated SN (in)
1	Existing HMAC Surface	0.4	1.05	2	-	0.84
2	Existing Flexible Base	0.14	1	6	-	0.84
Total	-	-	-	8.00	-	1.68

1993 AASHTO Pavement Design

DARWin Pavement Design and Analysis System

A Proprietary AASHTOWare
Computer Software Product

Flexible Structural Design Module

Gus Garcia Park Phase 3 Improvements
Existing Pavement - ESALs Calculation
3" HMAC over 6" Flex Base
AG 11 10229

Flexible Structural Design

Structural Number	2.1 in
Initial Serviceability	4.2
Terminal Serviceability	1.5
Reliability Level	90 %
Overall Standard Deviation	0.49
Roadbed Soil Resilient Modulus	6,000 psi
Stage Construction	1
18-kip ESALs Over Initial Performance Period	29,269

Specified Layer Design

Layer	Material Description	Struct Coef. (Ai)	Drain Coef. (Mi)	Thickness (Di)(in)	Width (ft)	Calculated SN (in)
1	Existing HMAC Surface	0.4	1.05	3	-	1.26
2	Existing Flexible Base	0.14	1	6	-	0.84
Total	-	-	-	9.00	-	2.10

1993 AASHTO Pavement Design

DARWin Pavement Design and Analysis System

A Proprietary AASHTOWare
Computer Software Product

Flexible Structural Design Module

Gus Garcia Park Phase 3 Improvements
HMAC over Flexible Base
AG 11 10229

Flexible Structural Design

18-kip ESALs Over Initial Performance Period	7,999
Initial Serviceability	4.2
Terminal Serviceability	1.5
Reliability Level	90 %
Overall Standard Deviation	0.49
Roadbed Soil Resilient Modulus	6,000 psi
Stage Construction	1
Calculated Design Structural Number	1.70 in

Simple ESAL Calculation

Performance Period (years)	20
Two-Way Traffic (ADT)	500
Number of Lanes in Design Direction	1
Percent of All Trucks in Design Lane	100 %
Percent Trucks in Design Direction	50 %
Percent Heavy Trucks (of ADT) FHWA Class 5 or Greater	1 %
Average Initial Truck Factor (ESALs/truck)	0.4
Annual Truck Factor Growth Rate	0 %
Annual Truck Volume Growth Rate	1 %
Growth	Simple
Total Calculated Cumulative ESALs	7,999

Specified Layer Design

Layer	Material Description	Struct Coef. (Ai)	Drain Coef. (Mi)	Thickness (Di)(in)	Width (ft)	Calculated SN (in)
1	HMAC Surface	0.44	1.05	2	-	0.92
2	Flexible Base	0.14	1.05	6	-	0.88
Total	-	-	-	8.00	-	1.81

1993 AASHTO Pavement Design

DARWin Pavement Design and Analysis System

A Proprietary AASHTOWare
Computer Software Product

Flexible Structural Design Module

Gus Garcia Park Phase 3 Improvements
HMAC over HMAC Base
AG 11 10229

Flexible Structural Design

18-kip ESALs Over Initial Performance Period	7,999
Initial Serviceability	4.2
Terminal Serviceability	1.5
Reliability Level	90 %
Overall Standard Deviation	0.49
Roadbed Soil Resilient Modulus	6,000 psi
Stage Construction	1
Calculated Design Structural Number	1.70 in

Simple ESAL Calculation

Performance Period (years)	20
Two-Way Traffic (ADT)	500
Number of Lanes in Design Direction	1
Percent of All Trucks in Design Lane	100 %
Percent Trucks in Design Direction	50 %
Percent Heavy Trucks (of ADT) FHWA Class 5 or Greater	1 %
Average Initial Truck Factor (ESALs/truck)	0.4
Annual Truck Factor Growth Rate	0 %
Annual Truck Volume Growth Rate	1 %
Growth	Simple
Total Calculated Cumulative ESALs	7,999

Specified Layer Design

Layer	Material Description	Struct Coef. (Ai)	Drain Coef. (Mi)	Thickness (Di)(in)	Width (ft)	Calculated SN (in)
1	HMAC Surface	0.44	1.05	1.5	-	0.69
2	HMAC Base	0.44	1.05	2.5	-	1.16
Total	-	-	-	4.00	-	1.85

1993 AASHTO Pavement Design

DARWin Pavement Design and Analysis System

A Proprietary AASHTOWare
Computer Software Product

Flexible Structural Design Module

Gus Garcia Park Phase 3 Improvements
Crushed Granite Trail
AG 11 10229

Flexible Structural Design

18-kip ESALs Over Initial Performance Period	2,400
Initial Serviceability	4.2
Terminal Serviceability	1.5
Reliability Level	85 %
Overall Standard Deviation	0.49
Roadbed Soil Resilient Modulus	6,000 psi
Stage Construction	1
Calculated Design Structural Number	1.30 in

Specified Layer Design

Layer	Material Description	Struct Coef. (Ai)	Drain Coef. (Mi)	Thickness (Di)(in)	Width (ft)	Calculated SN (in)
1	Compacted Crushed Granite	0.12	1	4	-	0.48
2	Aggregate Base -- crushed stone	0.14	1	6	-	0.84
Total	-	-	-	10.00	-	1.32

The undersigned, in compliance with the Invitation for Bids for construction of the following Project: **CITY OF AUSTIN GUS GARCIA RECREATION CENTER PHASE 3 IMPROVEMENTS (CIP ID# 6498.004) (IFB# CLMC613)** for the City of Austin, Texas, having examined the Project Manual, Drawings and Addenda, the site of the proposed Work and being familiar with all of the conditions surrounding construction of the proposed Project, having conducted all inquiries, tests and investigations deemed necessary and proper; hereby proposes to furnish all labor, permits, material, machinery, tools, supplies and equipment, and incidentals, and to perform all Work required for construction of the Project in accordance with the Project Manual, Drawings and Addenda within the time indicated for the prices indicated in the UNIT PRICE BID FORM following this Section.

Note: The Bidder will enter the line item subtotal in the "Amount" column of the UNIT PRICE BID FORM following this Section, which is the product of the estimated "Quantity" multiplied by the "Unit Price". Any mathematical errors will be corrected for the purpose of determining the correct Amount to be entered in the UNIT PRICE BID FORM. The Amounts, including any corrected Amounts, will then be totaled to determine the actual amount of the Bid.

MINIMUM WAGES: Workers on Project shall be paid not less than wage rates, including fringe benefits, as published by the Department of Labor (DOL) for Building Construction and Heavy and Highway Trades "AS APPLICABLE" and/or the $13.03 minimum Wage required by City of Austin Ordinance No. 20160324-015, whichever is higher. The Total Minimum Wage required can be met using any combination of cash and non-cash qualified fringe benefits provided the cash component meets or exceeds the $13.03 minimum wage required.

In the event of a mathematical error, the correct product, determined by using the "Unit Price" and "Quantity", and the correct sum, determined by totaling the correct line item Amounts, will prevail over the amount entered by the Bidder. The unit prices shown in the UNIT PRICE BID FORM will be the unit prices used to tabulate the Bid and used in the Contract, if awarded by the City.

Notes:

- For information pertaining to Bid alternate prioritization, see Section 00820.
- For a more detailed explanation of Bid alternates, see Section 01030.

Optional Information on Bid Prices Submitted by Computer Printout

In lieu of handwritten unit prices in figures in ink on the UNIT PRICE BID FORM following this section, Bidders, at their option, may submit an original computer printout sheet bearing certification by, and signature for, the Bidding firm. The unit prices shown on acceptable printouts will be the unit prices used to tabulate the Bid and used in the Contract if awarded by the City. As a minimum, computer printouts must contain all information and in the format shown on the attached page: "Example of Bid Prices Submitted by Computer Printout" form.

If a computer printout is used, the Bidder must still execute that portion of the unit price Bid form which acknowledges the Bid Guaranty, Time of Completion, Liquidated Damages, and all addenda that may have been issued.

Bids with unit prices by computer printout may be rejected, if:

1. The computer printout does not include the required certification, set forth in the attached "Example".
2. The computer printout is not signed in the name of the firm to whom the Project Manual was issued.

3. The computer printout is non-responsive or otherwise omits required Bid items or includes items not shown on the Bid forms in the Project Manual.
4. The other required Bid documents issued by the City are not fully executed as provided above.
5. The signed Section 00300U is not returned with the signed computer printout.

If the Bid submitted by the Bidder contains both the form furnished by the City, completed according the instructions, and also a computer printout, completed according to the instructions, unit prices of only one will be considered. In this situation, the unit Bid prices shown on the computer printout will be used to determine the Bid.

BID GUARANTY: A Bid guaranty must be enclosed with this Bid, as required in Section 00020, in the amount of not less than five percent (5%) of the total Bid. Following the Bid opening, submitted Bids may not be withdrawn for a period of 120 Calendar Days. Award of Contract will occur within this period, unless mutually agreed between the parties. The Bid guaranty may become the property of the OWNER, or the OWNER may pursue any other action allowed by law, if:

- Bidder withdraws a submitted Bid within the period stated above;
- Bidder fails to submit the required post Bid information within the period specified in Section 00020 or 00100, or any mutually agreed extension of that period;
- or Bidder fails to execute the Contract and furnish the prescribed documentation (bonds, insurance, etc.) needed to complete execution of the Contract within five (5) Working Days after notice of award, or any mutually agreed extension of that period.

GEOTECHNICAL BASELINE ACKNOWLEDGEMENT: The undersigned bidder certifies that he/she has read and understands the Geotechnical Baseline Report (GBR), the Geotechnical Data Report, the Reflection Survey Report, and all other geological and geotechnical information and data as provided in the Contract Documents, including all Addenda. ***The Bidder acknowledges and agrees that the GBR represents the contractual statement of the subsurface conditions reasonably anticipated to be encountered during construction. The GBR will be used to evaluate whether subsurface conditions differ materially from those indicated in the GBR.***

TIME OF COMPLETION: The undersigned Bidder agrees to commence work on the date specified in the written "Notice to Proceed" to be issued by the OWNER and to substantially complete construction of the improvements, as required by the Project Manual, Drawings and Addenda for the Work within one hundred eighty (180) Calendar Days. The Bidder further agrees to reach Final Completion within ninety (30) Calendar Days after Substantial Completion as required by the Project Manual, Drawings and Addenda for the work. The Bidder further agrees that should the Bidder fail to substantially complete the Work or to finally complete the Work within the number of days indicated in the Bid or as subsequently adjusted, Bidder shall pay the liquidated damages for each consecutive day thereafter as provided below; unless the OWNER elects to pursue any other action allowed by law.

WAIVER OF ATTORNEY FEES: In submitting its bid, in consideration for the waiver of its right to attorney's fees by the OWNER, the Bidder knowingly and intentionally agrees to and shall waive the right to attorney's fees under Section 271.153 of the Texas Local Government Code in any administrative proceeding, alternative dispute resolution proceeding, or litigation arising out of or connected to any Contract awarded pursuant to this solicitation process.

LIQUIDATED DAMAGES: The Bidder understands and agrees that the timely completion of the described Work is of the essence. The Bidder and OWNER further agree that the OWNER's actual damages for delay caused by failure to timely complete the Project are difficult, if not impossible to measure. However, with respect to the additional administrative and consultant costs to be incurred by OWNER, the reasonable estimate of such damages has been calculated and agreed to by OWNER and Bidder. Therefore, the Bidder and the OWNER agree that for each and every

Calendar Day the Work or any portion thereof, remains incomplete after the Substantial Completion date as established by the above paragraph, "Time of Completion", payment will be due to the Owner in the amount of two thousand three hundred seventy dollars ($2,370) per Calendar Day as liquidated damages, not as a penalty, but for delay damages to the OWNER. The Bidder and the OWNER further agree that for each and every Calendar Day the Work or any portion thereof, remains incomplete after the Final date as established by the above paragraph, "Time of Completion", payment will be due to the OWNER in the amount of one thousand seventy dollars ($1,070) per Calendar Day as liquidated damages, not as a penalty, but for delay damages to the OWNER. Such amount shall be deducted by the OWNER from any Contract payment due. In the event of a default or breach by the CONTRACTOR and demand is made upon the surety to complete the project, in accordance with the Contract Documents, the surety shall be liable for liquidated damages pursuant to the Contract Documents in the same manner as the CONTRACTOR would have been.

OWNER reserves the right to reject any or all Bids and to waive any minor informality in any Bid or solicitation procedure (a minor informality is one that does not affect the competitiveness of the Bids).

The undersigned acknowledges receipt of the following addenda:

Addendum No. 1 dated _____ Received _____

Addendum No. 2 dated _____ Received _____

Addendum No. 3 dated _____ Received _____

Addendum No. 4 dated _____ Received _____

Addendum No. 5 dated _____ Received _____

BID DOCUMENT EXECUTION AND ACKNOWLEDGEMENT:

The undersigned Bidder certifies that he/she has read and understands the Section 00020 Invitation for Bids, the Section 00100 Instructions to Bidders, and all other requirements applicable to the bidding process provided in the Bid and Contract Documents.

Bidder will initial each of the blanks set forth below to represent and certify that the Bidder has completed, executed, and enclosed the corresponding supplemental Bid Documents with its Bid.

Bidder acknowledges and agrees by its signature below that in addition to any signatures required to be set forth in the following supplemental Bid Documents, Bidder is bound to the terms and conditions of each of the following documents, which are incorporated herein by reference:

_____ 00425A Insurance Cost Form (ROCIP projects only)

_____ 00440 Affidavit - Prohibited Activities

_____ 00475 Nonresident Bidder Provisions

_____ 00630 Non-Discrimination and Non-Retaliation Certificate
(NOTE: THIS FORM MUST STILL BE SEPARATELY SIGNED AND PROPERLY NOTARIZED)

_____ MBE/WBE Compliance Document

Secretary, *if Bidder is a Corporation	Bidder
(Seal)	Authorized Signature
	Title
	Date
	Address
	Telephone Number / FAX Number
	Email Address for Person Signing Bid
	Email Address for Bidder's Primary Contact Person

* Copy of Corporate Resolution and minutes with certificate of officer of Bidder as to authority of signatory to bind Bidder is to be signed and dated no earlier than one week before Bid date, and attached to this document.

EXAMPLE: BID PRICES SUBMITTED BY COMPUTER PRINTOUT

Project Name:
CIP ID #:
IFB #:

Bid Item #	***Bid Item Description***	***Unit***	***Qty***	***Unit Bid Price***	***Total Amount***
				Total Bid:	

(YOUR FIRM'S NAME) certifies that the unit prices shown on this completed computer printout for all of the bid items and the alternates contained in this proposal are the unit prices intended and that its Bid will be tabulated using these unit prices and no other information from this printout. (YOUR FIRM'S NAME) acknowledges and agrees that the total bid amount shown will be read as its total bid. *In the event of a mathematical error*, the correct product, determined by using the "Unit Price" and "Quantity", and the correct sum, determined by totaling the correct line item Amounts, will prevail over the amount entered by the Bidder.

Signed: _____

Title: _____

Date: _____

End

PROJECT NAME: **Gus Garcia District Park Phase 3 Improvements**
CIPID#: **6498.004**
IFB#: **CLMC613**

BID ITEM #	BID ITEM DESCRIPTION	UNIT	QTY	UNIT BID PRICE	TOTAL AMOUNT
102S- A	CLEARING AND GRUBBING	AC	3	$	$
104S-A	REMOVE P. C. CONCRETE CURB	LF	138	$	$
110S- A	STREET EXCAVATION	CY	633	$	$
111S- A	EXCAVATION	CY	3,805	$	$
132S- A	EMBANKMENT	CY	2,089	$	$
210S- A	FLEXIBLE BASE	CY	633	$	$
340S- B	HOT MIX ASPHALTIC CONCRETE PAVEMENT,2 INCHES, TYPE D,	SY	3,800	$	$
403S- EA	CONCRETE FOR STRUCTURES, SPLITTER BOX	EA	1	$	$
430S- A	P.C. CONCRETE CURB & GUTTER	LF	1,920	$	$
432S-4	PORTLAND CEMENT CONCRETE SIDEWALKS, 4” THK	SF	3,870	$	$
SP-504S-5LC	ADJUSTING STRUCTURES, EXISTING litter coffin	EA	1	$	$
506S- JSD 3x3	JUNCTION BOX, 3 FT. x 3 FT.	EA	1	$	$
506S- JSD 4x4	JUNCTION BOX, 4 FT. x 4 FT.	EA	1	$	$
508S-H	HEADWALL, 8” PVC PIPE	EA	1	$	$
508S- I10S	MISCELLANEOUS STRUCTURES AND APPURTENANCES, 10’ CURB INLET	EA	2	$	$
508S-IG	4 X 4 GRATE INLET	EA	1	$	$
509S-1	TRENCH EXCAVATION SAFETY PROTECTIVE SYSTEMS (ALL DEPTHS)	LF	343	$	$
510- ASD8	PIPE, 8” PVC (ALL DEPTHS), INCLUDING EXCAVATION AND BACKFILL	LF	38	$	$
510- ASD12	PIPE, 12” RCP (ALL DEPTHS), INCLUDING EXCAVATION AND BACKFILL	LF	74	$	$
510- ASD18	PIPE, 18” RCP (ALL DEPTHS), INCLUDING EXCAVATION AND BACKFILL	LF	108	$	$
510- ASD24	PIPE, 24” RCP (ALL DEPTHS), INCLUDING EXCAVATION AND BACKFILL	LF	123	$	$
510- AW4	PIPE, PVC C900 (4in) IRRIGATION LINE, (ALL DEPTHS), INCLUDING EXCAVATION AND BACKFILL	LF	340	$	$
602S-B	ST AUGUSTINE BLOCK SODDING	SY	335	$	$

PROJECT NAME: **Gus Garcia District Park Phase 3 Improvements**
CIPID#: **6498.004**
IFB#: **CLMC613**

BID ITEM #	BID ITEM DESCRIPTION	UNIT	QTY	UNIT BID PRICE	TOTAL AMOUNT
604S-A	NON-NATIVE SEEDING FOR EROSION CONTROL METHOD, B HYDRAULIC PLANTING	SY	9,309	$	$
604S-G	MULCH,SHREDDED BRUSH	SY	49	$	$
608S-1 CE	PLANTING, 3” CAL TREE (CEDAR ELM)	EA	8	$	$
608S-1 LO	PLANTING, 3” CAL TREE (LIVE OAK)	EA	11	$	$
608S-1 TP	PLANTING, 3” CAL TREE (TEXAS PERSIMMON)	EA	4	$	$
608S-1 Y	PLANTING, 3” CAL TREE (YAUPON)	EA	5	$	$
608S-1LB-1	PLANTING -LITTLE BLUESTEM – 1 GAL.	EA	56	$	$
608S-1BB-5	PLANTING -BUSHY BLUESTEM – 5 GAL.	EA	9	$	$
608S-1MS-1	PLANTING -MAXIMILLION SUNFLOWER – 1 GAL.	EA	14	$	$
608S-1IG-5	PLANTING -INDIAN GRASS – 5 GAL.	EA	22	$	$
608S-1SG-5	PLANTING -SWITCH GRASS – 5 GAL.	EA	25	$	$
609S-F	WATERING	PER AC	2.05	$	$
610S-A	PROTECTIVE FENCING TYPE A CHAIN LINK FENCE (TYPICAL APPLICATION - HGH DAMAGE POTENTIAL)	LF	280	$	$
628S-B	SEDIMENT CONTAINMENT DIKE WITH FILTER FABRIC	LF	20	$	$
639S	ROCK BERM	SF	72	$	$
640S	MORTARED ROCK WALL	SF	1677	$	$
641S	STABILIZED CONSTRUCTION ENTRANCE	EA	1	$	$
642S	SILT FENCE FOR EROSION CONTROL	LF	160	$	$
648S	MULCH SOCK	LF	1,500	$	$
660S	BIOFILTRATION MEDIA	CY	470	$	$
700S-TM	MOBILIZATION	LS	1	$	$
701S-T	TEMPORARY FENCING, 8 FOOT HIGH CHAIN LINK TYPE	LF	470	$	$
802S-AC.I.P.	PROJECT SIGNS	LS	1	$	$

PROJECT NAME: **Gus Garcia District Park Phase 3 Improvements**
CIPID#: **6498.004**
IFB#: **CLMC613**

BID ITEM #	BID ITEM DESCRIPTION	UNIT	QTY	UNIT BID PRICE	TOTAL AMOUNT
824S	TRAFFIC SIGNS	EA	4	$	$
860S-A-4SW	PAVEMENT MARKING PAINT, 4 INCHES	LF	2,461	$	$
875S-A4A	PAVEMENT SURFACE PREPARATION FOR MARKINGS, 4 INCHES IN WIDTH, FOR ASPHALTIC PAVEMENT	LF	2,461	$	$
1301S-B	GRANITE GRAVEL HIKE AND BIKE TRAIL	SY	316	$	$
16120S	WIRING	LS	1	$	$
16550S	STREET LIGHT STANDARD FOUNDATIONS	EA	10	$	$
SS-265601-A	LIGHTING FIXTURE-P1	EA	8	$	$
SS-265601-B	LIGHTING FIXTURE-P2	EA	2	$	$
SS-328400	LANDSCAPE IRRIGATION SYSTEM	LS	1	$	$
				BASE BID	$

ALTERNATE 3 (PICNIC PAVILION)

102S-A3	CLEARING AND GRUBBING	AC	0.04	$	$
401S-A	UNCLASSIFIED STRUCTURAL EXCAVATION, PLAN QUANTITY	CY	84	$	$
403S-CY	CONCRETE FOR STRUCTURES	CY	27	$	$
420S-A18	DRILLED SHAFT	LF	60	$	$
480S-RS	RECONSTRUCT CONCRETE PAVER SIDEWALK, INCLUDING REMOVAL OF EXISTING SIDEWALK.	SF	641	$	$
602S-B3	ST AUGUSTINE BLOCK SODDING	SY	144	$	$
609S-F3	WATERING	PER AC	0.04	$	$
610S-A3	PROTECTIVE FENCING TYPE A CHAIN LINK FENCE (TYPICAL APPLICATION - HGH DAMAGE POTENTIAL)	LF	755	$	$
628S-B3	SEDIMENT CONTAINMENT DIKE WITH FILTER FABRIC	LF	20	$	$
648S3	MULCH SOCK	LF	405	$	$
700S-TM3	MOBILIZATION	LS	1	$	$
SS- 133419-A	METAL BUILDING SYSTEMS	EA	1	$	$

PROJECT NAME: **Gus Garcia District Park Phase 3 Improvements**
CIPID#: **6498.004**
IFB#: **CLMC613**

BID ITEM #	BID ITEM DESCRIPTION	UNIT	QTY	UNIT BID PRICE	TOTAL AMOUNT
SS- 260500-A3	MISCELLANEOUS ELECTRICAL EQUIPMENT	LS	1	$	$
SS- 260519-A3	INSULATED COPPER CONDUCTORS	LF	130	$	$
SS- 260529-A3	HANGERS AND SUPPORTS	LS	1	$	$
SS- 260533-A3	RIGID NON-METALLIC CONDUIT	LF	130	$	$
SS- 260533-B3	RIGID METALLIC CONDUIT	LF	10	$	$
SS- 260533-D3	PULL BOXES	EA	1	$	$
SS- 265601-C	PAVILION FIXTURES-P3	EA	4	$	$
				ALTERNATE 3 AMOUNT	$

ALTERNATE 2 (TRAIL RECOSTRUCTION AND DRAINAGE SWALE)

102S-A2	CLEARING AND GRUBBING	AC	0.04	$	$
604S-A2	NON-NATIVE SEEDING FOR EROSION CONTROL METHOD, B HYDRAULIC PLANTING	SY	186	$	$
609S-F2	WATERING	PER AC	0.04	$	$
610S-A2	PROTECTIVE FENCING TYPE A CHAIN LINK FENCE (TYPICAL APPLICATION - HGH DAMAGE POTENTIAL)	LF	320	$	$
640S-2	MORTARED ROCK WALL	SF	120	$	$
642S2	SILT FENCE FOR EROSION CONTROL	LF	769	$	$
648S-2	MULCH SOCK	LF	470	$	$
700S-TM2	MOBILIZATION	LS	1	$	$
1301S-B2	GRANITE GRAVEL HIKE AND BIKE TRAIL	SY	372	$	$
				ALTERNATE 2 AMOUNT	$

ALTERNATE 1 (PRE-CAST RESTROOM BUILDING)

102S-A1	CLEARING AND GRUBBING	AC	0.83	$	$
432S-4-1	PORTLAND CEMENT CONCRETE SIDEWALKS, 4" THICK	SF	610	$	$
480S-RS1	RECONSTRUCT CONCRETE PAVER SIDEWALK, INCLUDING REMOVAL OF EXISTING SIDEWALK.	SF	420	$	$
506S-M1WW48	STANDARD PRE-CAST MANHOLE W/ CIP BASE , 48" DIA.	EA	2	$	$

PROJECT NAME: **Gus Garcia District Park Phase 3 Improvements**
CIPID#: **6498.004**
IFB#: **CLMC613**

BID ITEM #	BID ITEM DESCRIPTION	UNIT	QTY	UNIT BID PRICE	TOTAL AMOUNT
SP-508S-FD	FLOOR DRAIN	EA	5	$	$
509S-1-1	TRENCH EXCAVATION SAFETY PROTECTIVE SYSTEMS (ALL DEPTHS)	LF	374	$	$
510-AW1K	PIPE, COPPER TUBE (1in) , (ALL DEPTHS), INCLUDING EXCAVATION AND BACKFILL	LF	200	$	$
510-AW2	PIPE, PVC C900 (2in), (ALL DEPTHS), INCLUDING EXCAVATION AND BACKFILL	LF	743	$	$
510-AW3	PIPE, PVC C900 (3in), (ALL DEPTHS), INCLUDING EXCAVATION AND BACKFILL	LF	200	$	$
510- AWW6	PIPE, PVC SDR 26 (6 IN)	LF	374	$	$
510-JW4	PIPE, WET CONNECTIONS 4" DIA. x 2" DIA	EA	1	$	$
511S-A	WATER VALVES, 4” GATE	EA	1	$	$
511S-C	WATER VALVES, 4” BACKFLOW PREVENTE	EA	1	$	$
604S-A1	NON-NATIVE SEEDING FOR EROSION CONTROL METHOD,B HYDRAULIC PLANTING	SY	1,067	$	$
609S-F1	WATERING	PER AC	0.78	$	$
610S-A1	PROTECTIVE FENCING TYPE A CHAIN LINK FENCE (TYPICAL APPLICATION - HGH DAMAGE POTENTIAL)	LF	410	$	$
623S	DRY STACK ROCK WALL	SF	80	$	$
627S-GSS	GRASS-LINED SWALE	LF	600	$	$
639S-1	ROCK BERM	SF	72	$	$
648S-1	MULCH SOCK	LF	250	$	$
700S-TM1	MOBILIZATION	LS	1	$	$
1301S-B1	GRANITE GRAVEL HIKE AND BIKE TRAIL	SY	204	$	$
SS- 003430-A	PLANT PRECAST ARCHITECTURAL CONCRETE	EA	1	$	$
SS- 260500-A	MISCELLANEOUS ELECTRICAL EQUIPMENT	LS	1	$	$
SS- 260519-A	INSULATED COPPER CONDUCTORS	LF	278	$	$
SS- 260526-A	COPPER GROUND ROD	EA	1	$	$
SS- 260526-B	GROUND ROD CLAMP	EA	1	$	$

PROJECT NAME: **Gus Garcia District Park Phase 3 Improvements**
CIPID#: **6498.004**
IFB#: **CLMC613**

BID ITEM #	BID ITEM DESCRIPTION	UNIT	QTY	UNIT BID PRICE	TOTAL AMOUNT
SS- 260526-C	SOLID COPPER GROUND WIRE	LF	10	$	$
SS- 260526-D	COPPER GROUNDING CONDUCTOR	LF	100	$	$
SS- 260529-A	HANGERS AND SUPPORTS	LS	1	$	$
SS- 260533-A	RIGID NON-METALLIC CONDUIT	LF	278	$	$
SS- 260533-B	RIGID METALLIC CONDUIT	LF	10	$	$
SS- 260533-C	ELECTRICAL METALLIC TUBING	LF	20	$	$
SS- 260533-D	PULL BOXES	EA	1	$	$
SS- 262416-A	MOLDED CASE CIRCUIT BREAKERS	EA	1	$	$
				ALTERNATE 1 AMOUNT	$

BASE BID	$
ALTERNATE 3	$
ALTERNATE 2	$
ALTERNATE 1	$

TOTAL BID (BASE BID PLUS ALTERNATES)	$

(YOUR FIRM'S NAME) certifies that the unit prices shown on this completed computer printout for all of the bid items and the alternates contained in this proposal are the unit prices intended and that its Bid will be tabulated using these unit prices and no other information from this printout. (YOUR FIRM'S NAME) acknowledges and agrees that the total bid amount shown will be read as its total bid. In the event of a mathematical error, the correct product, determined by using the "Unit Price" and "Quantity", and the correct sum, determined by totaling the correct line item Amounts, will prevail over the amount entered by the Bidder.

Signed: _____

Title: _____ Date: _____

END

STATEMENT OF BIDDERS EXPERIENCE

Section 00400

Project Name: Gus Garcia District Park Phase 3 Improvements

IFB Number: 6100 CLMC 613

CIP ID Number: 6498.004

Bidder's Name: _____

Bidder must complete all Attachments to Section 00400 clearly and comprehensively. If necessary, responses may be continued on separately attached sheets.

To be considered a responsive and responsible bidder, the apparent three (3) low Bidders must complete and submit within three (3) working days of notification of low bidder status Attachments A through I in accordance with Article 11, Section 00100. Any information in Attachments A through I that indicates the Bidder or a "Subcontractor" is not responsible or that might negatively impact a Bidder's ability to complete the Work within the Contract Time and for the Contract Price may result in the Bid being rejected.

The Bidder is responsible for the accuracy and completeness of all of the information provided by the Bidder or a proposed Subcontractor in response to this Invitation for Bids.

POST-BID SUBMITTALS

ATTACHMENT A – BIDDER'S INFORMATION

ATTACHMENT B – EXPERIENCE REQUIREMENTS (GENERAL CONTRACTOR)

ATTACHMENT C – PROJECT MANAGER AND SUPERINTENDENT EXPERIENCE

ATTACHMENT D– EXPERIENCE REQUIREMENTS (SPECIFIC CONSTRUCTION OR TECHNICAL EXPERIENCE)

ATTACHMENT E – AVAILABLE EQUIPMENT

ATTACHMENT F – AVAILABLE WORKFORCE

ATTACHMENT G – CURRENT PROJECTS

ATTACHMENT H – COMPLETED PROJECTS

ATTACHMENT I – BIDDER'S AUTHENTICATION

ATTACHMENT A

BIDDER'S INFORMATION

(Complete and return within three (3) days of notification of the three (3) low bidders' status)

IFB Number: 6100 CLMC 613

CIP ID Number: 6498.004

A. ***Name of Bidder:*** _____

B. ***Bidder's Permanent Address:*** _____

C. ***Bidder's Phone No.: ( ) _____-_____***

D. ***Number of years in business under current company name:*** ____

(Note: Bidder must have been in existence for a minimum of one (1) year under its current company name. Changes in company name during the experience period are acceptable, if the continuity of the company can be demonstrated. Attach separate documentation, if applicable.)

If Bidder answers "YES" for any of questions D through G, Bidder must attach separate sheets with a brief description or explanation of the answer and provide pertinent contact information (parties' names, addresses and telephone numbers).

E. ***Has the Bidder ever defaulted on a contract?***

YES (____) NO (____)

F. ***Are there currently any pending judgments, claims, or lawsuits against the Bidder?***

YES (____) NO (____)

G. ***Does Bidder currently have any pending claims, judgments or lawsuits against any prior client?***

YES (____) NO (____)

H. ***Is the Bidder or its principals involved in any bankruptcy or reorganization proceedings?***

YES (____) NO (____)

ATTACHMENT B

EXPERIENCE REQUIREMENTS (GENERAL CONTRACTOR)

(Complete and return within three (3) days of notification of the three (3) low bidders' status)

IFB Number: 6100 CLMC 613

CIP ID Number: 6498.004

GENERAL CONTRACTOR EXPERIENCE

Bidder must list and describe Bidder's (not proposed subcontractors') construction experience as a general contractor for a minimum of three (3) successfully completed projects of comparable size, scope and complexity to the Work described in the Contract Documents. Bidders should refer to the 1.2 Description of Work section in contract document 01010 Summary of Work to determine what is reasonably comparable. Decisions on "comparability" are at the complete discretion of the OWNER.

Bidder must have completed the projects within the past five (5) years.

PROJECT NO. 1:

Name of Project: _____

Location: _____

OWNER's Name and Address: _____

OWNER's Contact Person (Print): _____

Phone/Fax No.: _____/_____

Initial Contract Price: _____

Final Contract Price: _____

Contract Start Date: _____ *(Date of Notice To Proceed)*

Contract Time: _____( ) *Calendar Days* ( ) *Working Days*

Contract Substantial Completion Date: _____

Actual Substantial Completion Date: _____

If contract time extensions were added to the contract as a result of Bidder's responsibilities, provide a short explanation of each.

_____

_____

_____

Project Description and why it is comparable to this Contract:

_____

_____

_____

_____

_____

_____

_____

_____

_____

_____

_____

PROJECT NO. 2:

Name of Project: _____

Location: _____

OWNER's Name and Address: _____

OWNER's Contact Person (Print): _____

Phone/Fax No.:_____/_____

Initial Contract Price: _____

Final Contract Price: _____

Contract Start Date: _____ *(Date of Notice To Proceed)*

Contract Time: _____( ) *Calendar Days* ( ) *Working Days*

Contract Substantial Completion Date: _____

Actual Substantial Completion Date: _____

If contract time extensions were added to the contract as a result of Bidder's responsibilities, provide a short explanation of each.

_____

_____

_____

Project Description and why it is comparable to this Contract:

_____

_____

_____

_____

_____

_____

_____

_____

_____

_____

_____

PROJECT NO. 3:

Name of Project: _____

Location: _____

OWNER's Name and Address: _____

OWNER's Contact Person (Print): _____

Phone/Fax No.:_____/_____

Initial Contract Price: _____

Final Contract Price:_____

Contract Start Date: _____ *(Date of Notice To Proceed)*

Contract Time: _____( ) *Calendar Days* ( ) *Working Days*

Contract Substantial Completion Date: _____

Actual Substantial Completion Date: _____

If contract time extensions were added to the contract as a result of Bidder's responsibilities, provide a short explanation of each.

_____

_____

_____

Project Description and why it is comparable to this Contract:

_____

_____

_____

_____

_____

_____

ATTACHMENT C

PROJECT MANAGER & SUPERINTENDENT EXPERIENCE

(Complete and return within three (3) days of notification of the three (3) low bidders' status)

IFB Number: 6100 CLMC 613

CIP ID Number: 6498.004

Bidder must attach resumes for the Project Manager and Superintendent who will be assigned to this project. The resumes must demonstrate that these individuals have worked on at least three (3) similar, successfully completed projects in the capacity of Project Manager or Superintendent, or other responsible supervisory capacity, as applicable, during the last 10 years.

Project Manager (name): _____

Superintendent (name): _____

(Insert Resumes & Experience)

ATTACHMENT D

(Complete and return within three (3) days of notification of the three (3) low bidders' status)

SPECIFIC CONSTRUCTION EXPERIENCE (GENERAL CONTRACTOR OR SUBCONTRACTOR PERFORMING THE WORK)

Bidder must provide the following project history information for each Construction Experience requirement listed below. OWNER may in its reasonable discretion deem the provided experience information insufficient and reject the Bid.

For each Construction Experience item listed below, list and describe the applicable Construction Experience for a minimum of three (3) successfully completed projects of comparable size, scope, and complexity to the Work described for this project. Comparability requirements may be spread among the three (3) projects per item submitted, e.g. One Project may demonstrate comparable size, another Project may demonstrate comparable scope and another may demonstrate comparable complexity. Decisions on "comparability" are at the complete discretion of the OWNER.

The Work must have been performed within the past five (5) years.

Bidder must provide all requested information in a complete, clear, and accurate manner. If necessary, additional information may be provided on separate attached sheets. Failure to provide any requested information may cause the Bid to be rejected by OWNER as non-responsive.

If the Bidder proposes to fulfill any specific construction experience requirement with subcontracted resources, the applicable Subcontractor must be included in the Bidder's Original MBE/WBE Compliance Plan. Failure to include subcontractors on the MBE/WBE Compliance Plan may render your bid non-responsive.

SPECIFIC CONSTRUCTION EXPERIENCE ITEMS REQUIRED:

ITEM 1. Furnish and/or installation of HMAC Surface Parking to include drainage engineered system.

ITEM 2. Furnish and/or installation of Rain Gardens to include Detention ponds.

ITEM 3. Furnish and/or installation of Pre-engineered Steel Buildings.

The Bidder shall complete and duplicate the following specific Construction Experience Form as required to provide the requested documentation for a minimum of three (3) successfully completed projects for each of the above specific Construction Experience requirements.

CONSTRUCTION EXPERIENCE DOCUMENTATION FORM

EXPERIENCE ITEM NUMBER: _____

Project Number: _____

Does Bidder plan to self perform this work? YES (_____) NO (_____)

If "NO", provide the following Subcontractor information:

Company Name: _____

Permanent Address: _____

Phone Number: _____

Number of years Subcontractor has been in business under current company name: _____

Name of Project: _____

Location: _____

OWNER's Name: _____

OWNER's Address: _____

OWNER's Contact Person (Print): _____

Phone/Fax No.:_____/_____

Initial Contract Price: _____

Final Contract Price: _____

Contract Start Date: _____ *(Date of Notice To Proceed)*

Contract Time: _____( ) *Calendar Days* ( ) *Working Days*

Contract Substantial Completion Date: _____

Actual Substantial Completion Date: _____

If contract time extensions were added to the contract as a result of Bidder's responsibilities, provide a short explanation of each.

_____

_____

_____

Project Description and why it is comparable to the size, scope, and/or complexity for this item:

_____

_____

_____

_____

_____

_____

ATTACHMENT E

AVAILABLE EQUIPMENT LIST

(Complete and return within three (3) days of notification of the three (3) low bidders' status)

Name of Bidder: _____

IFB Number: **6100 CLMC 613**

CIP ID Number: **6498.004**

Provide a list of equipment that is available to the CONTRACTOR or its Subcontractor(s) and is specifically intended to be used on the Work under this Contract. Also indicate whether the equipment is owned or will be leased by the CONTRACTOR and/or Subcontractor(s).

EQUIPMENT	OWNED OR LEASED	COMMITTED TO ANOTHER PROJECT? (Yes / No)	AVAILABLE / RELEASE DATE

Use additional pages, as necessary

ATTACHMENT F

AVAILABLE WORKFORCE

(Complete and return within three (3) days of notification of the three (3) low bidders' status)

Name of Bidder: _____

IFB Number: **6100 CLMC 613**

CIP ID Number: **6498.004**

Provide a list of the available workforce for the various disciplines and crafts required for the Work on this Project, including the number of work crews, and number and worker classification for each equipment operator, mechanic, and laborer for that portion of the Work that Bidder will actually perform.

Number of Anticipated Work Crews: _____

DISCIPLINE OR CRAFT	NO. OF EMPLOYEES	COMMITTED TO ANOTHER PROJECT? (Yes / No)	AVAILABLE / RELEASE DATE
Professional (specify)			
Superintendent			
Technical (specify)			
Skilled Workers (specify)			
Semiskilled Workers (specify)			
Equipment Operators (list)			
Other			
Other			

Use additional pages, as necessary

ATTACHMENT G

CURRENT PROJECT LISTING (INCLUDING ALL CITY OF AUSTIN PROJECTS)

(Complete and return within three (3) days of notification of the three (3) low bidders' status)

Name of Bidder: _____

IFB Number: **6100 CLMC 613**

CIP ID Number: **6498.004**

Provide a list of all current projects, including *all City of Austin projects*. Include the following for all jobs that Bidder is currently committed to or has currently underway: brief statement regarding the job type; estimated project duration; project contact; and project description.

Name of Project: _____ Location: _____

Type of Job: _____ City of Austin Job? ☐ Yes / ☐ No

Project Start Date: _____ Estimated Completion Date: _____

Project Contact: _____

Brief Description: _____

_____

Name of Project: _____ Location: _____

Type of Job: _____ City of Austin Job? ☐ Yes / ☐ No

Project Start Date: _____ Estimated Completion Date: _____

Project Contact: _____

Brief Description: _____

_____

Name of Project: _____ Location: _____

Type of Job: _____ City of Austin Job? ☐ Yes / ☐ No

Project Start Date: _____ Estimated Completion Date: _____

Project Contact: _____

Brief Description: _____

_____

Name of Project: _____ Location: _____

Type of Job: _____ City of Austin Job? ☐ Yes / ☐ No

Project Start Date: _____ Estimated Completion Date: _____

Project Contact: _____

Brief Description: _____

_____

Use additional pages, as necessary

ATTACHMENT H

COMPLETED PROJECTS (INCLUDING ALL CITY OF AUSTIN PROJECTS)

(Complete and return within three (3) days of notification of the three (3) low bidders' status)

Name of Bidder: _____

IFB Number: **6100 CLMC 613**

CIP ID Number: **6498.004**

Provide a list of all completed projects, including *all City of Austin projects* that Bidder has completed in the past five (5) years by calendar year (or life of company if less than five (5) years). Include the following: a brief statement regarding the job type, the estimated project duration, project contact, and project description.

Calendar Year of _____

Name of Project: _____ Location: _____

Type of Job: _____ City of Austin Job? ☐ Yes / ☐ No

Project Duration: _____ Project Contact: _____

Brief Description: _____

_____

_____

Name of Project: _____ Location: _____

Type of Job: _____ City of Austin Job? ☐ Yes / ☐ No

Project Duration: _____ Project Contact: _____

Brief Description: _____

_____

_____

Name of Project: _____ Location: _____

Type of Job: _____ City of Austin Job? ☐ Yes / ☐ No

Project Duration: _____ Project Contact: _____

Brief Description: _____

_____

_____

Name of Project: _____ Location: _____

Type of Job: _____ City of Austin Job? ☐ Yes / ☐ No

Project Duration: _____ Project Contact: _____

Brief Description: _____

_____

_____

Use additional pages as necessary to achieve a representative listing covering 5 years

ATTACHMENT I

BIDDERS AUTHENTICATION

(Complete and return within three (3) days of notification of the three (3) low bidders' status)

Name of Bidder: _____

IFB Number: **6100 CLMC 613**

CIP ID Number: **6498.004**

THE STATE OF TEXAS

COUNTY OF TRAVIS

I certify that my responses and the information provided in Attachments A-H are true and correct to the best of my personal knowledge and belief and that I have made no willful misrepresentations in this Section, nor have I withheld any relevant information in my statements and answers to questions. I am aware that any information given by me in this Section may be investigated and I hereby give my full permission for any such investigation and I fully acknowledge that any misrepresentations or omissions in my responses and information may cause my bid to be rejected.

Bidder's full name and entity status:

_____

Company's Name

_____

Signature, Authorized Representative of Bidder

_____

Title

_____

Date

CERTIFICATE OF NON-SUSPENSION OR DEBARMENT

Section 00405

The City of Austin is prohibited from contracting with or making prime or sub-awards to parties that are suspended or debarred or whose principals are suspended or debarred from Federal, State, or City of Austin Contracts. Covered transactions include procurement contracts for goods or services equal to or in excess of $25,000.00 and all non-procurement transactions. This certification is required for all bidders on all City of Austin Contracts to be awarded with values equal to or in excess of $25,000.00 and all non-procurement transactions.

The CONTRACTOR hereby certifies that its firm and its principals are not currently suspended or debarred from bidding on any Federal, State, or City of Austin Contracts.

PROJECT Name __Gus Garcia District Park Phase 3 Improvements

PROJECT Address 1201 E Rundberg Ln., Austin Texas

CONTRACTOR'S Name _____

Signed by (Authorized Representative) _____

Printed Name: _____

Title _____

Date _____

END

SAFETY RECORD QUESTIONNAIRE & STATEMENT OF BIDDER'S SAFETY EXPERIENCE

(To Be Submitted Post-Bid)

Project: Gus Garcia District Park Phase 3 Improvements

CIP ID Number: 6498.004

IFB Number: IFB# 6100 CLMC 613_____

Pursuant to Section 252.0435 of the Local Government Code, the Austin City Council will consider the safety records of potential contractors prior to awarding bids on City contracts. The City of Austin has adopted the following written definitions and criteria for accurately determining the safety record of a Bidder prior to awarding bids on City contracts. The term "Bidder" includes the firm, corporation, partnership, or other legal entity represented by the Bidder or anyone acting for such firm, corporation, partnership or other entity submitting the bid. The definitions and criteria for determining the safety record of a Bidder are:

> "Citations" include notices of violation, notices of enforcement, suspension/revocations of state or federal licenses or registrations, fines assessed pending criminal complaints, indictments, or convictions, administrative orders, draft orders, final orders, and judicial final judgments. Notice of Violations and Notice of Enforcement received from the TCEQ shall include those classified as major violations and moderate violations under the TCEQ'S regulations for documentation of Compliance History, 30 Texas Administrative Code, Chapter 60.2 (c) (1) and (2).
>
> "Environmental Protection Agency" includes, but is not limited to the Texas Commission on Environmental Quality (TCEQ), the U.S. Environmental Protection Agency, the U.S. Fish and Wildlife Service, the U.S. Army Corps of Engineers, the Texas Department of Health, the Texas Parks and Wildlife Department, the Structural Pest Control Service, agencies of local governments responsible for enforcing environmental protection laws or regulations, and similar regulatory agencies of other states of the United States.

1. If the Bidder's response to the following questions reveals more than two (2) cases in which final orders have been entered by the Occupational Safety and Health Review Commission (OSHRC) against the Bidder for serious violations of Occupational Safety & Health Administration (OSHA) regulations within the past five (5) years, the City will, at its discretion, determine whether to disqualify the Bidder.
2. If the Bidder's response to the following questions reveals more than one (1) case in which Bidder has received a citation or for which final orders have been entered from an environmental protection agency for violations within the past five (5) years, the City will, at its discretion, determine whether to disqualify the Bidder.
3. If the Bidder's response to the following questions reveals that the Bidder has been convicted of a criminal offense within the past ten (10) years or has been subject to a judgment for a negligent act or omission, which resulted in serious bodily harm or death, at its discretion, the City will determine whether to disqualify the Bidder.
4. The City may consider the responses to each question listed below separately when making a discretionary determination of whether to disqualify a Bidder and it may consider the cumulative impact of the information generated by the Bidder's responses in making the determination.

5. The Bidder acknowledges the requirements for Safety Training (listed in Section 00700) must be met before any work commences on the project.
6. In order to consider the safety records of potential contractors prior to awarding bids on City contracts, the City requires that Bidders answer the following questions and submit them upon request:

QUESTION ONE

Has the Bidder received any Citations for violations of OSHA within the past five (5) years? ❒ Yes ❒ No

QUESTION TWO

Has the Bidder received any Citations for violations of environmental protection laws or regulations within the past five (5) years? ❒ Yes ❒ No

QUESTION THREE

Has the Bidder ever been convicted, within the past ten (10) years, of a criminal offense or has been subject to a judgment for a negligent act or omission, which resulted in serious bodily injury or death? ❒ Yes ❒ No

---

If the Bidder has indicated "Yes" to any question above, the Bidder must provide to the City, with its bid submission, the following information:

Date of Citation or offense and location where violation or offense occurred, type of violation or offense, final disposition of violation or offense, if any, and penalty assessed.

In addition, the City will utilize the following information and in its discretion, as additional support to make any discretionary determination of whether to disqualify a Bidder. Accordingly, Bidder must answer the following questions and provide evidence that it meets minimum OSHA construction safety standards and has a lost time injury rate that does not exceed the limits established below:

1. Does the Bidder have a written construction safety program? ❒ Yes ❒ No
2. Does the Bidder conduct regular construction site safety inspections? ❒ Yes ❒ No
3. Does the Bidder have an active construction safety training program? ❒ Yes ❒ No
4. Does the Bidder or affected subcontractors have competent persons in the following areas (as applicable to the scope of the current Project):

A. Scaffolding	❒ Yes	❒ No	❒ N/A
B. Excavation	❒ Yes	❒ No	❒ N/A
C. Cranes & Hoists	❒ Yes	❒ No	❒ N/A
D. Electrical	❒ Yes	❒ No	❒ N/A
E. Fall Protection	❒ Yes	❒ No	❒ N/A
F. Confined Spaces	❒ Yes	❒ No	❒ N/A
G. Material Handling	❒ Yes	❒ No	❒ N/A
H. Demolition	❒ Yes	❒ No	❒ N/A
I. Steel Erection	❒ Yes	❒ No	❒ N/A

J. Underground Construction ❒ Yes ❒ No ❒ N/A

5. Does the company have a lost time injury rate and a total recordable injury rate of less than or equal to the national average for North American Industrial Classification System (NAICS) Category 23 for each of the past five (5) years? (Attach the Bidder's OSHA 300 and 300A logs for the past five (5) years) ❒ Yes ❒ No

6. Does the Bidder have an experience modifier rate of 1.0 or less? (Attach the Bidder's NCCI workers compensation experience rating sheets for the past five (5) years) ❒ Yes ❒ No

7. Has the Bidder had any OSHA inspections within the past six (6) months? ❒ Yes ❒ No
(If "YES", provide sufficient documentation to indicate the nature of the inspection, the findings, and magnitude of the issues.)

ACKNOWLEDGEMENT

THE STATE OF TEXAS

COUNTY OF TRAVIS

I certify that my responses and the information provided are true and correct to the best of my personal knowledge and belief and t

hat I have made no willful misrepresentations in this Questionnaire, nor have I withheld any relevant information in my statements and answers to questions. I am aware that any information given by me in this questionnaire may be investigated and I hereby give my full permission for any such investigation and I fully acknowledge that any misrepresentations or omissions in my responses and information may cause my bid to be rejected.

Bidder's full name and entity status:

_____

Company's Name

_____

Signature, Authorized Representative of Bidder

_____

Title

_____

Date

END

CITY OF AUSTIN

BIDDER'S AFFIDAVIT OF NON-COLLUSION,

NON-CONFLICT OF INTEREST, AND ANTI-LOBBYING FOR

IFB NO. 6100 CLMC 613

FOR Gus Garcia District Park Phase 3 Improvements

CIP ID Number: 6498.004

State of Texas

County of Travis

The undersigned "Affiant" is a duly authorized representative of the bidder for the purpose of making this Affidavit, and, after being first duly sworn, has deposed and stated and hereby deposes and states, to the best of his or her personal knowledge and belief as follows:

The term **"Bidder"**, as used herein, includes the individual or business entity submitting the bid and for the purpose of this Affidavit includes the directors, officers, partners, managers, members, principals, owners, agents, representatives, employees, other parties in interest of the Bidder, and anyone or any entity acting for or on behalf of the Bidder, including a subcontractor in connection with this bid.

The terms **"City"** and **"Owner"** are synonymous.

1. **Anti-Collusion Statement.** The Bidder has not and will not in any way directly or indirectly:

   a. colluded, conspired, or agreed with any other person, firm, corporation, bidder or potential bidder to the amount of this bid or the terms or conditions of this bid.

   b. paid or agreed to pay any other person, firm, corporation bidder or potential bidder any money or anything of value in return for assistance in procuring or attempting to procure a contract or in return for establishing the prices in the attached bid or the bid of any other bidder.

2. **Preparation of Invitation for Bid and Contract Documents**. The Bidder has not received any compensation or a promise of compensation for participating in the preparation or development of the underlying bid or contract documents., In addition, the Bidder has not otherwise participated in the preparation or development of the underlying bid or contract documents, except to the extent of any comments or questions and responses in the bidding process, which are available to all bidders, so as to have an unfair advantage over other bidders, provided that the Bidder may have provided relevant product or process information to a consultant in the normal course of its business.

3. **Participation in Decision Making Process.** The Bidder has not participated in the evaluation of bids or proposals or other decision making process for this solicitation, and, if Bidder is awarded a contract hereunder, no individual, agent, representative, consultant or sub contractor or consultant associated with Bidder, who may have been involved in the evaluation or other decision making process for this solicitation, will have any direct or indirect financial interest in the Contract, provided that the Bidder may have provided relevant product or process information to a consultant in the normal course of its business.

.

4. **Present Knowledge.** Bidder is not presently aware of any potential or actual conflicts of interest regarding this solicitation, which either enabled Bidder to obtain an advantage over other bidders or would prevent Bidder from advancing the best interests of OWNER in the course of the performance of the Contract.

5. **City Code.** As provided in Sections 2-7-61 through 2-7-65 of the City Code, no individual with a substantial interest in Bidder is a City official or employee or is related to any City official or employee within the first or second degree of consanguinity or affinity.

6. **Chapter 176 Conflict of Interest Disclosure.** In accordance with Chapter 176 of the Texas Local Government Code, the Bidder:

   a. does not have an employment or other business relationship with any local government officer of OWNER or a family member of that officer that results in the officer of family member receiving taxable income;

   b. has not given a local government officer of OWNER one or more gifts, other than gifts of food lodging transportation or entertainment accepted as a guest, that have an aggregate value of more than $100 in the twelve month period preceding the date the officer becomes aware of the execution of the Contract or that OWNER is considering doing business with the Bidder; and

   c. does not have a family relationship with a local government officer of OWNER in the third degree of consanguinity or the second degree of affinity.

   As required by Chapter 176, Bidder must file the Conflicts of Interest Questionnaire with the Purchasing Department no later than the seventh business day after the commencement of contract discussions or negotiations with the City or the submission of a Bid, response to a request for proposals, or other writing related to a potential contract with OWNER. The questionnaire must be updated not later than the seventh day after the date of an event that would make a statement in the questionnaire inaccurate or incomplete. There are statutory penalties for failure to comply with Chapter 176.

7. **Anti-Lobbying Ordinance.** As set forth in paragraph 1.i. of the Instructions to Bidders Section 00100, between the date that the Invitation for Bid was issued and the date of full execution of the Contract, Bidder has not made and will not make a representation to a member of the City Council, a member of a City Board, or any other official, employee or agent of the City, other than the authorized contact person for the solicitation, except as permitted by the Ordinance.

If the Bidder cannot affirmatively swear and subscribe to the forgoing statements, the Bidder shall provide a detailed written explanation in the space provided below or, as necessary, on separate pages to be annexed hereto.

Signature: _____ Date: _____

Printed Name: _____

Title: _____

Firm/Entity: _____

Subscribed and sworn to before me this ____ day of _____, 20__.

_____ My Commission Expires _____
Notary Public

BIDDER'S EXPLANATION:

_____

END

NONRESIDENT BIDDER PROVISIONS

Section 00475

CIP ID Number: 6498.004

Bidder must answer the following questions in accordance with Vernon's Texas Statutes and Codes Annotated Government Code § 2252.002, as amended:

A. Is the bidder that is making and submitting this bid a "resident bidder" or a "non-resident bidder"?

Answer: _____

(1) Texas Resident Bidder - A bidder whose principal place of business is in Texas and includes a Contractor whose ultimate parent company or majority owner has its principal place of business in Texas.

(2) Nonresident Bidder - A bidder who is not a Texas Resident Bidder.

B. If the Bidder is a "Nonresident Bidder", does the state, in which the Nonresident Bidder's principal place of business is located, have a law requiring a Nonresident Bidder of that state to bid a certain amount or percentage under the bid of a Resident Bidder of that state in order for the nonresident bidder of that state to be awarded a contract on his bid in such state?

Answer: Yes or No Which state? _____

If the answer to Question B is "yes", then what amount or percentage must a Texas Resident Bidder bid under the bid price of a Resident Bidder of that state in order to be awarded a contract on such bid in said state?

Answer: _____

_____

Signature

END

STATE OF TEXAS
COUNTY OF TRAVIS

THIS AGREEMENT is made and entered into this _____ day of _____, 20____, by and between the City of Austin, Texas, a municipal corporation, organized and existing under laws of State of Texas, acting through its City Manager or other duly authorized designee, hereinafter referred to as the "OWNER," and _____, of the City of _____, County of _____, and State of _____, hereinafter referred to as the "CONTRACTOR."

In consideration of the promises, performances, payments and agreements set forth herein CONTRACTOR hereby agrees to commence and complete the following Project:

_____

_____

_____

_____

_____

and all Work in accordance with the Project Manual, Drawings and Addenda, which are incorporated herein by reference and made a part hereof and which have been prepared by _____ and approved by OWNER, and OWNER agrees to pay the CONTRACTOR the total amount of:

$_____ _____
(Figures) **(Words)**

The CONTRACTOR hereby agrees to commence work on the date specified in the written "Notice to Proceed" to be issued by the OWNER and to **substantially** complete construction of the improvements, as required by the Project Manual, Drawings and Addenda for the Work within One Hundred Eighty (180) **Calendar** Days. **If a Substantial Completion date has been specified, the CONTRACTOR further agrees to reach Final Completion within Thirty (30) Calendar Days after Substantial Completion as required by the Project Manual, Drawings and Addenda for the work.** Waiver of any breach of this Contract shall not constitute waiver of any subsequent breach.

In consideration of the award and execution of this Contract, and in consideration of the waiver of its right to attorney's fees by the OWNER, the CONTRACTOR knowingly and intentionally waives its right to attorney's fees under Section 271.153 of the Texas Local Government Code in any administrative proceeding, alternative dispute resolution proceeding, or litigation arising out of or connected to this Contract.

OWNER agrees to pay CONTRACTOR from available funds for performance of the Contract in accordance with the Bid and the provisions of the Contract Documents, subject to additions and deductions, as provided therein.

The OWNER's payment obligations are payable only and solely from funds available for the purposes of this Agreement.

SAMPLE

Although drafted by OWNER, this Agreement, in event of any disputes over its meaning or application, shall be interpreted fairly and reasonably, and neither more strongly for nor against either party.

OWNER

By:_____
City of Austin (Signature)

_____
Date

_____
Title of Signatory

APPROVED AS TO FORM:

By:_____
Law Department

_____
Date

§ CONTRACTOR
§
§ By:_____
§ (Signature)
§ _____
§ Date
§ _____
§ Printed Name of Signatory
§
§ _____
§ Title of Signatory, Authorized Representative
§
§ ATTEST (as applicable)
§
§_____
§ Secretary of Corporate Bidder or Corporate General Partner *

*Copy of Corporate Resolution and minutes with certificate of officer of CONTRACTOR as to authority of signatory to bind CONTRACTOR is to be signed, dated no earlier than one week before the date of award of Contract, and attached to this document.

END

SAMPLE

PERFORMANCE BOND

Section 00610

STATE OF TEXAS

COUNTY OF _____

Bond No. _____

C.I.P. ID No. 6498.004

Project Name Gus Garcia District Park Phase 3 Improvements

Know All Men By These Presents: That _____ of the City of _____, County of _____, and State of _____, as Principal, and _____, a solvent company authorized under laws of the State of Texas to act as surety on bonds for principals, are held and firmly bound unto _____ (OWNER), in the penal sum of_____ _____ U.S. Dollars ($ _____U.S.) for payment whereof, well and truly to be made, said Principal and Surety bind themselves and their heirs, administrators, executors, successors and assigns, jointly and severally, by these presents:

Conditions of this Bond are such that, whereas, Principal has entered into a certain written contract with OWNER, dated the _____ day of _____, _____, which Agreement is hereby referred to and made a part hereof as fully and to the same extent as if copied at length herein.

Now, therefore, the condition of this obligation is such, that if said Principal shall faithfully perform said Agreement and shall in all respects duly and faithfully observe and perform all and singular covenants, conditions and agreements in and by said contract agreed and covenanted by Principal to be observed and performed, and according to true intent and meaning of said Agreement hereto annexed, then this obligation shall be void; otherwise to remain in full force and effect. If OWNER notifies Principal and Surety the OWNER is considering declaring Principal in default, Surety agrees to meet with OWNER and Principal no later than fifteen days after receipt of such notice to discuss methods of performing the Work of the Contract.

Provided, however, that this bond is executed pursuant to provisions of Chapter 2253, Texas Government Code as amended and all liabilities on this bond shall be determined in accordance with provisions of said Article to same extent as if it were copied at length herein.

Surety, for value received, stipulates and agrees that no change in Contract Time or Contract Amount shall in anywise affect its obligation on this bond, and it does hereby waive notice of any such change in Contract Time or Contract Amount.

In witness whereof, said Principal and Surety have signed and sealed this instrument this _____day of _____, _____.

_____	_____
Principal	Surety
By_____	By_____
(Signature)	(Signature)
Title_____	Title_____
Address_____	Address_____
_____	_____
_____	_____

Telephone_____Fax_____

E-Mail Address _____

Name and address of Resident Agent of Surety:

_____

_____

Note: Bond shall be issued by a solvent Surety company authorized to do business in Texas, and shall meet any other requirements established by law or by OWNER pursuant to applicable law. A copy of surety agent's "Power of Attorney" must be attached hereto.

END

PAYMENT BOND

Section 00620

STATE OF TEXAS Bond No. _____

COUNTY OF _____ C.I.P. ID No. 6498.004

Project Name Gus Garcia District Park Phase 3 Improvements

Know All Men By These Presents: That _____ of the City of _____, County of _____, and State of _____, as Principal, and _____, a solvent company authorized under laws of the State of Texas to act as surety on bonds for principals, are held and firmly bound unto _____ (OWNER), and all Subcontractors, workers, laborers, mechanics and suppliers as their interests may appear, all of whom shall have right to sue upon this bond in the penal sum of _____ U.S. Dollars ($ _____U.S.) for payment whereof, well and truly to be made, said Principal and Surety bind themselves and their heirs, administrators, executors, successors and assigns, jointly and severally, by these presents:

Conditions of this Bond are such that, whereas, Principal has entered into a certain written contract with OWNER, dated the _____ day of _____, _____, which Agreement is hereby referred to and made a part hereof as fully and to the same extent as if copied at length herein.

Now, therefore, condition of this obligation is such, that if the said Principal shall well and truly pay all Subcontractors, workers, laborers, mechanics, and suppliers, all monies to them owing by said Principals for subcontracts, work, labor, equipment, supplies and materials done and furnished for the construction of improvement of said Agreement, then this obligation shall be and become null and void; otherwise to remain in full force and effect.

Provided, however, that this bond is executed pursuant to provisions of Chapter 2253, Texas Government Code as amended and all liabilities on this bond shall be determined in accordance with provisions of said Article to same extent as if it were copied at length herein.

Surety, for value received, stipulates and agrees that no change in Contract Time or Contract Amount shall in anywise affect its obligation on this bond, and it does hereby waive notice of any such change in Contract Time or Contract Amount.

In witness whereof, said Principal and Surety have signed and sealed this instrument this _____day of _____, _____.

_____	_____
Principal	Surety
By_____	By_____
(Signature)	(Signature)
Title_____	Title_____
Address_____	Address_____
_____	_____
_____	_____
	Telephone_____Fax_____
	E-Mail Address _____

Name and address of Resident Agent of Surety:

_____

_____

Note: Bond shall be issued by a solvent Surety company authorized to do business in Texas, and shall meet any other requirements established by law or by OWNER pursuant to applicable law. A copy of surety agent's "Power of Attorney" must be attached hereto.

END

CIP ID Number: 6498.004

City of Austin, Texas
Equal Employment/Fair Housing Office

To: City of Austin, Texas, ("OWNER")

I hereby certify that our firm conforms to the Code of the City of Austin Section 5-4-2 as reiterated below:

Chapter 5-4. Discrimination in Employment by City Contractors.

Sec. 4-2 Discriminatory Employment Practices Prohibited. (B) As an Equal Employment Opportunity (EEO) employer, the Contractor will conduct its personnel activities in accordance with established federal, state and local EEO laws and regulations and agrees:

(1) Not to engage in any discriminatory employment practice defined in this chapter.

(2) To take affirmative action to ensure that applicants are employed, and that employees are treated during employment, without discrimination being practiced against them as defined in this chapter. Such affirmative action shall include, but not be limited to: all aspects of employment, including hiring, placement, upgrading, transfer, demotion, recruitment, recruitment advertising; selection for training and apprenticeship, rates of pay or other forms of compensation, and layoff or termination.

(3) To post in conspicuous places, available to employees and applicants for employment, notices to be provided by OWNER setting forth the provisions of this chapter.

(4) To state in all solicitations or advertisements for employees placed by or on behalf of Contractor, that all qualified applicants will receive consideration for employment without regard to race, creed, color, religion, national origin, sexual orientation, gender identity, disability, veteran status, sex or age.

(5) To obtain a written statement from any labor union or labor organization furnishing labor or service to Contractors in which said union or organization has agreed not to engage in any discriminatory employment practices as defined in this chapter and to take affirmative action to implement policies and provisions of this chapter.

(6) To cooperate fully with OWNER's Equal Employment/Fair Housing Office in connection with any investigation or conciliation effort of said Equal Employment/Fair Housing Office to ensure that the purpose of the provisions against discriminatory employment practices are being carried out.

(7) To require compliance with provisions of this chapter by all subcontractors having fifteen or more employees who hold any subcontract providing for expenditure of $2,000.00 or more in connection with any contract with OWNER subject to the terms of this chapter. .

For the purposes of this Bid and any resulting Contract, Contractor adopts the provisions of the City's Minimum Standard Nondiscrimination and Non-Retaliation Policy as set forth below.

City of Austin

Minimum Standard Non-Discrimination and Non-Retaliation in Employment Policy

As an Equal Employment Opportunity (EEO) employer, the Contractor will conduct its personnel activities in accordance with established federal, state and local EEO laws and regulations.

The Contractor will not discriminate against any applicant or employee based on race, creed, color, national origin, sex, age, religion, veteran status, gender identity, disability, or sexual orientation. This policy covers all aspects of employment, including hiring, placement, upgrading, transfer, demotion, recruitment, recruitment advertising, selection for training and apprenticeship, rates of pay or other forms of compensation, and layoff or termination.

The Contractor agrees to prohibit retaliation, discharge or otherwise discrimination against any employee or applicant for employment who has inquired about, discussed or disclosed their compensation.

Further, employees who experience discrimination, sexual harassment, or another form of harassment should immediately report it to their supervisor. If this is not a suitable avenue for addressing their complaint, employees are advised to contact another member of management or their human resources representative. No employee shall be discriminated against, harassed, intimidated, nor suffer any reprisal as a result of reporting a violation of this policy. Furthermore, any employee, supervisor, or manager who becomes aware of any such discrimination or harassment should immediately report it to executive management or the human resources office to ensure that such conduct does not continue.

Contractor agrees that to the extent of any inconsistency, omission, or conflict with its current non-discrimination and non- retaliation employment policy, the Contractor has expressly adopted the provisions of the City's Minimum Non-Discrimination Policy contained in Section 5-4-2 of the City Code as set forth above and the City's Non-Retaliation Policy, as the Contractor's Non-Discrimination and Non-Retaliation Policy or as an amendment to such Policy and such provisions are intended to not only supplement the Contractor's policy, but will also supersede the Contractor's policy to the extent of any conflict.

UPON CONTRACT AWARD, THE CONTRACTOR SHALL PROVIDE A COPY TO THE CITY OF THE CONTRACTOR'S NON-DISCRIMINATION AND NON-RETALIAITON POLICY ON COMPANY LETTERHEAD, WHICH CONFORMS IN FORM, SCOPE, AND CONTENT TO THE CITY'S MINIMUM NON-DISCRIMINATION AND NON-RETALIATION POLICY, AS SET FORTH HEREIN, ***OR*** *THIS NON-DISCRIMINATION AND NON-RETALIATION POLICY, WHICH HAS BEEN ADOPTED BY THE CONTRACTOR FOR ALL PURPOSES (THE FORM OF WHICH HAS BEEN APPROVED BY THE CITY'S EQUAL EMPLOYMENT/FAIR HOUSING OFFICE), WILL BE CONSIDERED THE CONTRACTOR'S NON-DISCRIMINATION AND NON-RETALIATION POLICY WITHOUT THE REQUIREMENT OF A SEPARATE SUBMITTAL. (http://austintexas.gov/page/bid-docs).*

Sanctions:

Our firm understands that non-compliance with Chapter 5-4 may result in sanctions, including termination of the contract and suspension or debarment from participation in future City contracts until deemed compliant with the requirements of Chapter 5-4.

Term:

The Contractor agrees that this Section 00630 Non-Discrimination and Non-Retaliation Certificate or the Contractor's separate conforming policy, which the Contractor has executed and filed with the Owner, will remain in force and effect for one year from the date of filing. The Contractor further agrees that, in consideration of the receipt of continued Contract payments, the Contractor's Non-Discrimination Policy will automatically renew from year-to-year for the term of the underlying Contract.

Dated this _____ day of _____, _____.

CONTRACTOR _____

Authorized Signature _____

Title _____

END

During the performance of this contract, the contractor, for itself, its assignees and successors in interest (hereinafter referred to as the "contractor") agrees as follows:

1. Compliance with Regulations: The contractor shall comply with the Regulations relative to nondiscrimination in Federally-assisted programs of the Department of Transportation (hereinafter, "DOT") Title 49, Code of Federal Regulations, Part 21, as they may be amended from time to time, (hereinafter referred to as the Regulations), which are herein incorporated by reference and made a part of this contract.

2. Nondiscrimination: The contractor, with regard to the work performed by it during the contract, shall not discriminate on the grounds of race, color, or national origin in the selection and retention of subcontractors, including procurements of materials and leases of equipment. The contractor shall not participate either directly or indirectly in the discrimination prohibited by section 21.5 of the Regulations, including employment practices when the contract covers a program set forth in Appendix B of the Regulations.

3. Solicitations for Subcontracts, Including Procurements of Materials and Equipment: In all solicitations either by competitive bidding or negotiation made by the contract for work to be performed under a subcontract, including procurements of materials or leases of equipment, each potential subcontractor or supplier shall be notified by the contractor of the contractor's obligations under this contract and the Regulations relative to nondiscrimination on the grounds of race, color, or national origin.

4. Information and Reports: The contractor shall provide all information and reports required by the Regulations or directives issued pursuant thereto, and shall permit access to its book, records, accounts, other sources of information, and its facilities as may be determined by the Recipient or the Texas Department of Transportation to be pertinent to ascertain compliance with such Regulations, orders and instructions. Where any information required of a contractor is in the exclusive possession of another who fails or refuses to furnish this information the contractor shall so certify to the Recipient, or the Texas Department of Transportation as appropriate, and shall set forth what efforts it has made to obtain the information.

5. Sanctions for Noncompliance: In the event of the contractor's noncompliance with the nondiscrimination provisions of this contract, the Recipient shall impose such contract sanctions as it or the Texas Department of Transportation may determine to be appropriate, including, but not limited to:

   (a) withholding of payments to the contractor under the contract until the contractor complies, and or (b) cancellation, termination or suspension of the contract, in whole or in part.

6. Incorporation of Provisions: The contractor shall include the provisions of paragraphs (1) through (6) in every subcontract, including procurements of materials and leases of equipment, unless exempt by the Regulations, or directives issued pursuant thereto. The contractor shall take such action with respect to any subcontract or procurement as the Recipient or the Texas Department of Transportation may direct as a means of enforcing such provisions including sanctions for non-compliance: Provided, however, that, in the event a contractor becomes involved in, or is threatened with, litigation with a subcontractor or supplier as a result of such direction, the contractor may request the Recipient to enter into such litigation to protect the

interests of the Recipient, and, in addition, the contractor may request the United States to enter into such litigation to protect the interests of the United States.

(DOT 1050.2, 08/24/71)

Contractor's full name and entity status:

_____

Signature, Authorized Representative of Contractor

_____

Title

_____

Date

END

CERTIFICATE OF INSURANCE

Section 00650

This Certificate shall be completed by a licensed insurance agent:

Name and Address of Agency:
_____
_____
_____
Phone: _____ / _____

Name and Address of Insured:
_____
_____
_____
Phone: _____ / _____

Prime or Sub-Contractor?: _____

Name of Prime Contractor, if different from Insured: _____

City of Austin Reference:
Project Name: Gus Garcia District Park - Phase 3 Improvements

C.I.P. No.: 6498.004

Project Location: 1201 East Rundberg Lane, Austin Texas, 78753

Managing Dept.: _____
Contract No.: _____
Project Mgr.: _____
Insurer B:
Insurers Affording Coverages:
Insurer C:
_____
Insurer D:
_____

INSR LTR	TYPE OF INSURANCE	POLICY NUMBER	POLICY EFFE-CTIVE DATE (MM/DD/YYYY)	POLICY EXPIR-ATION DATE (MM/DD/YYYY)	LIMITS OF LIABILITY	
	Commercial General Liability Policy As defined in the Policy, does the Policy provide:				Each Occurrence	$
					General Aggregate	$
	☐ Yes ☐ No -- Completed Operations/Products				Completed Operations /Products Aggregate	$
	☐ Yes ☐ No -- Contractual Liability				Personal & Advertising Injury	$
	☐ Yes ☐ No -- Explosion				Deductible or Self Insured Retention	$
	☐ Yes ☐ No -- Collapse					
	☐ Yes ☐ No -- Underground					
	☐ Yes ☐ No -- Contractors/ Subcontractors Work					
	☐ Yes ☐ No -- Aggregate Limits per Project Form CG 2503					
	☐ Yes ☐ No -- Additional Insured Form – CG 2010					
	☐ Yes ☐ No -- 30 Day Notice of Cancellation Form – CG 0205					
	☐ Yes ☐ No -- Waiver of Subrogation Form – CG 2404					
	Pollution/ Environmental Impairment Policy				Occurrence	$
					Aggregate	$

INSR LTR	TYPE OF INSURANCE	POLICY NUMBER	POLICY EFFE-CTIVE DATE (MM/DD/YYYY)	POLICY EXPIR-ATION DATE (MM/DD/YYYY)	LIMITS OF LIABILITY	
	Auto Liability Policy As defined in the Policy, does the Policy provide:				CSL	$
					Bodily Injury (Per Accident)	$
	☐ Yes ☐ No -- Any Auto				Bodily Injury (Per Person)	$
	☐ Yes ☐ No -- All Owned Autos				Property Damage (Per Accident)	$
	☐ Yes ☐ No -- Non-Owned Autos					
	☐ Yes ☐ No -- Hired Autos					
	☐ Yes ☐ No -- Waiver of Subrogation – CA0444					
	☐ Yes ☐ No -- 30 Day Notice of Cancellation – CA0244					
	☐ Yes ☐ No -- Additional Insured – CA2048					
	☐ Yes ☐ No -- MCS 90					
	Excess Liability ☐ Umbrella Form ☐ Excess Liability Follow Form				Occurrence	$
					Aggregate	$
	Workers Compensation and Employers Liability As defined in the Policy, does the Policy provide:				☐ Statutory	
					Each Accident	$
	☐ Yes ☐ No -- Waiver of Subrogation – WC420304				Disease – Policy Limit	$
	☐ Yes ☐ No -- 30 Day Notice of Cancellation – WC420601				Disease – Each Employee	$
	Is a Builders Risk or Installation Insurance Policy provided? ☐ Yes ☐ No					$
	☐ Yes ☐ No -- Is the City shown as loss payee/mortgagee?					
	Professional Liability As defined in the Policy, does the Policy provide:				Each Claim	$
	☐ Yes ☐ No -- 30 Day Notice of Cancellation Retroactive Date: _____				Deductible or Self Insured Retention	$

This form is for informational purposes only and certifies that policies of insurance listed above have been issued to insured named above and are in force at this time. Not withstanding any requirements, term or condition of any contract or other document with respect to which this certificate may be issued or may pertain, insurance afforded by policies described herein is subject to all terms, exclusions and conditions of such policies.

CERTIFICATE HOLDER:

City of Austin
Capital Contracting Office
P.O. Box 1088
Austin, Texas 78767

DATE ISSUED: _____

_____
AUTHORIZED REPRESENTATIVE SIGNATURE
Licensed Insurance Agent

END

TEXAS SALES AND USE TAX EXEMPTION CERTIFICATE

Section 00670

City of Austin, Texas
P.O. Box 1088
Austin, Texas 78767

CONTRACTOR/PURCHASER: _____

Street Address: _____

City, State, ZIP Code: _____

PROJECT: Gus Garcia District Park Phase 3 Improvements

Project Manager: _____

FDU No.: _____

CIP ID No. 6498.004

Description of items to be purchased or as described on the attached order or invoice:

_____

_____

The Contractor may purchase all labor, materials, supplies, and equipment to be incorporated in the City of Austin realty, including easements, or completely consumed at the Project jobsite and services required by or integral to the performance of the contract for the Project without paying sales or use tax in accordance with State Comptroller Rule 3.291.

Contractor/Purchaser claims this exemption for the following reason: This contract is to be performed for the City of Austin, a tax exempt entity under the Texas Tax Code.

I understand that I will be liable for payment of sales and use taxes which may become due for failure to comply with the provisions of the Tax Code. I also understand that it is a criminal offense to give an exemption certificate to the contractor for taxable items that I know, at the time of purchase, will be used in a manner other than that expressed in this certificate and depending on the amount of tax evaded, the offense may range from a Class B misdemeanor to a felony of the second degree.

City of Austin, Texas	Title	Date
Elaine Hart		
ELAINE HART	CHIEF FINANCIAL OFFICER	March 20, 2014

CONTRACTOR/PURCHASER: _____

By: _____

Title: _____

Date: _____

NOTE: This certificate cannot be issued for the purchase, lease, or rental of a motor vehicle. THIS CERTIFICATE DOES NOT REQUIRE A NUMBER TO BE VALID. Sales and Use Tax "Exemption Numbers" or "Tax Exempt" Numbers do not exist. This certificate should be furnished to the supplier. Do not send the completed certificate to the Comptroller of Public Accounts.

End

NON-USE OF ASBESTOS AFFIDAVIT (CONTRACTOR PRIOR TO CONSTRUCTION)

Section 00680

STATE OF TEXAS
COUNTY OF TRAVIS

BEFORE ME, the undersigned authority, personally appeared the Affiant who, being by me first duly sworn, upon oath deposed and stated:

"My name is _____, hereinafter known as Affiant.

"I am over the age of 18 years and I have never been convicted of a crime. I am the _____ of _____ hereinafter known as CONTRACTOR.

"I am fully competent to make this affidavit. I have personal knowledge of the facts set forth below and they are all true and correct.

"WHEREAS CONTRACTOR has submitted a bid to the City of Austin as the Prime CONTRACTOR and anticipates being awarded a contract for the construction of _____ _____, located at _____, Austin, Texas, hereinafter known as Project, for the City of Austin, Texas, hereinafter known as OWNER, and

"WHEREAS asbestos in a dust form is a recognized health hazard, and

"WHEREAS the OWNER desires not to have any asbestos containing materials used or incorporated into the construction of the Project;

"THEREFORE the CONTRACTOR affirms and understands the following:

1. The CONTRACTOR, any person, firm or organization representing or represented by the CONTRACTOR, or employed by the CONTRACTOR shall not cause or allow any material to be incorporated into the construction of the project, or allow any building material on the project site that is an asbestos containing material or any other material defined as containing asbestos by any laws, rules or regulations promulgated by the United States Government, the State of Texas or any governmental organization or agency operating under the authority of either of those entities.
2. Realizing that there might be some materials in which a satisfactory non-asbestos containing material could not be obtained, the Consultant has received prior approval from the OWNER before specifying any such asbestos containing material. Those approved materials are the only asbestos containing materials that are exempt from the above prohibition.
3. The CONTRACTOR certifies and affirms their understanding that if any asbestos containing materials not approved by the City of Austin for inclusion into the Project, are determined, as a result of any inspection and sample analysis performed by an individual(s) and/or firm(s) certified and/or licensed to perform such inspection by the United States Government and/or the State of Texas, to have been incorporated into the construction of the Project, or brought onto the site of the Project, the OWNER shall look to the CONTRACTOR for reimbursement of any and all costs incurred in the removal and/or other abatement of said asbestos containing materials.

4. CONTRACTOR further understands that OWNER shall also look to the CONTRACTOR for any and all damages to OWNER which result from the inability of the OWNER to use any portion or all of the Project due to the incorporation of asbestos containing materials that have not been approved by OWNER.
5. CONTRACTOR further understands that OWNER will pursue reimbursement of any said cost and compensation for any said damages from the CONTRACTOR by any and every means within OWNER's right and power.

Signature of Affiant:_____

STATE OF TEXAS
COUNTY OF TRAVIS

ON _____, 20_____, personally appeared _____ _____ and been duly sworn by me, subscribed to the foregoing affidavit and has stated that the facts stated therein are true and correct.

_____
Notary Public, State of Texas

_____
Printed Name of Notary

My Commission Expires: _____

End

NON-USE OF ASBESTOS AFFIDAVIT (CONTRACTOR AFTER CONSTRUCTION)

Section 00681

STATE OF TEXAS
COUNTY OF TRAVIS

BEFORE ME, the undersigned authority, personally appeared the Affiant who, being by me first duly sworn, upon oath deposed and stated:

"My name is _____, hereinafter known as Affiant.

"I am over the age of 18 years and I have never been convicted of a crime. I am the _____ of _____ hereinafter known as CONTRACTOR.

"I am fully competent to make this affidavit. I have personal knowledge of the facts set forth below and they are all true and correct.

"WHEREAS CONTRACTOR was awarded a Contract for, and was the Prime CONTRACTOR for the construction of _____ _____, located at _____, Austin, Texas, hereinafter known as Project, for the City of Austin, Texas, hereinafter known as OWNER, and

"WHEREAS asbestos in a dust form is a recognized health hazard, and

"WHEREAS the OWNER desires not to have any asbestos containing materials used or incorporated into the construction of the Project;

"THEREFORE the CONTRACTOR affirms and understands the following:

1. The CONTRACTOR, any person, firm or organization representing or represented by the CONTRACTOR, or employed by the CONTRACTOR has not caused or allowed any material to be incorporated into the construction of the project, or allowed any building material on the project site that is an asbestos containing material or any other material defined as containing asbestos by any laws, rules or regulation promulgated by the United States Government, the State of Texas or any governmental organization or agency operating under the authority of either of those entities.

2. Realizing that there were some materials in which a satisfactory non-asbestos containing material could not be obtained, the Consultant received prior approval from the OWNER before specifying any such asbestos containing material. Those approved materials were the only asbestos containing materials incorporated into the construction of the Project and are listed below, with their locations:

   _____

   _____

   _____

3. The CONTRACTOR certifies and affirms their understanding that if any asbestos containing materials not approved by the City of Austin for inclusion into the Project, are determined, as a result of any inspection and sample analysis performed by an individual(s) and/or firm(s) certified and/or licensed to perform such inspection by the United States Government and/or the State of Texas, to have been incorporated into the

construction of the Project, or brought onto the site of the Project, the OWNER shall look to the CONTRACTOR for reimbursement of any and all costs incurred in the removal and/or other abatement of said asbestos containing materials.

4. CONTRACTOR further understands that OWNER shall also look to the CONTRACTOR for any and all damages to OWNER which result from the inability of the OWNER to use any portion or all of the Project due to the incorporation of asbestos containing materials that have not been approved by OWNER.

5. CONTRACTOR further understands that OWNER will pursue reimbursement of any said cost and compensation for any said damages from the CONTRACTOR by any and every means within OWNER's right and power.

Signature of Affiant:_____

STATE OF TEXAS
COUNTY OF TRAVIS

ON _____, 20_____, personally appeared _____ _____ and been duly sworn by me, subscribed to the foregoing affidavit and has stated that the facts stated therein are true and correct.

_____
Notary Public, State of Texas

_____
Printed Name of Notary

My Commission Expires: _____

End

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ARTICLE 1 – DEFINITIONS

Whenever used in these General Conditions or in the other Contract Documents the following terms have the meanings indicated which are applicable to both the singular and plural thereof:

1.1 Addendum - Written instruments issued by the Contract Awarding Authority which clarify, correct or change the bidding requirements or the Contract Documents prior to the Due Date. "Addenda" is the plural form of Addendum.

1.2 Agreement - Prescribed form, Section 00500.

1.3 Alternative Dispute Resolution - The process by which a disputed Claim may be settled if the OWNER and the CONTRACTOR cannot reach an agreement between themselves, as an alternative to litigation.

1.4 Bid - A complete, properly signed response to an Invitation for Bid that, if accepted, would bind the Bidder to perform the resultant Contract.

1.5 Bidder - A person, firm, or entity that submits a Bid in response to a Solicitation. Any Bidder may be represented by an agent after submitting evidence demonstrating the agent's authority. The agent cannot certify as to his own agency status.

1.6 Bid Documents - The advertisement or Invitation for Bids, instructions to Bidders, the Bid form, the Contract Documents and Addenda.

1.7 Calendar Day - Any day of the week; no days being excepted. Work on Saturdays, Sundays, and/or Legal Holidays shall be coordinated with OWNER.

1.8 Change Directive - A written directive to CONTRACTOR, signed by OWNER, ordering a change in the Work and stating a proposed basis for adjustment, if any, in the Contract Amount or Contract Time, or both. A Change Directive may be used in the absence of total agreement on the terms of a Change Order. A Change Directive does not change the Contract Amount or Contract Time, but is evidence that the parties expect that the change directed or documented by a Change Directive will be incorporated in a subsequently issued Change Order.

1.9 Change Orders - Written agreements entered into between CONTRACTOR and OWNER authorizing an addition, deletion, or revision to the Contract, issued on or after the Execution Date of the Agreement.

1.10 Claim - A written demand seeking, as a matter of right, adjustment or interpretation of Contract terms, payment of money, extension of time or other relief with respect to the terms of the Contract.

1.11 Contract - The binding legal agreement between the OWNER and the CONTRACTOR. The Contract represents the entire and integrated agreement between OWNER and CONTRACTOR for performance of the Work, as evidenced by the Contract Documents.

1.12 Contract Amount - The moneys payable by OWNER to CONTRACTOR for completion of the Work in accordance with the Contract Documents.

1.13 Contract Awarding Authority - A City department authorized to enter into Contracts on behalf of the City.

1.14 Contract Documents - Project Manual, Drawings, Addenda and Change Orders.

1.15 Contract Time - The number of days allowed for completion of the Work as defined by the Contract. When any period is referred to in days, it will be computed to exclude the first and include the last day of such period. A day of twenty-four hours measured from midnight to the next midnight will constitute a day.

1.16 CONTRACTOR - The individual, firm, corporation, or other business entity with whom OWNER has entered into the Contract for performance of the Work.

1.17 Critical Path - The longest series of tasks that runs consecutively from the beginning to the end of the project, as determined by duration and workflow sequence. This longest path sets the managerial standard for how quickly a project can be completed, given appropriate resources.

1.18 Drawings - Those portions of the Contract Documents which are graphic representations of the scope, extent and character of the Work to be furnished and performed by CONTRACTOR and which have been approved by OWNER. Drawings may include plans, elevations, sections, details, schedules and diagrams. Shop Drawings are not Drawings as so defined.

1.19 Due Date - The date and time specified for receipt of Bids.

1.20 Engineer/Architect (E/A) - The OWNER's design professional identified as such in the Contract. The titles of "Architect/Engineer," "Architect" and "Engineer" used in the Contract Documents shall read the same as Engineer/Architect (E/A). Nothing contained in the Contract Documents shall create any contractual or agency relationship between E/A and CONTRACTOR.

1.21 Equal - The terms "equal" or "approved equal" shall have the same meaning.

1.22 Execution Date - Date of last signature of the parties to the Agreement.

1.23 Field Order - A written order issued by Owner's Representative which orders minor changes in the Work and which does not involve a change in the Contract Amount or the Contract Time.

1.24 Final Completion - The point in time when OWNER determines that all Work has been completed and final payment to CONTRACTOR will be made in accordance with the Contract Documents.

1.25 Force Account - a basis of payment for the direct performance of Work with payment based on the actual cost of the labor, equipment and materials furnished and consideration for overhead and profit as set forth in Section 11.5.

1.26 Inspector - The authorized representative of any regulatory agency that has jurisdiction over any portion of the Work.

1.27 Invitation for Bid (IFB) - a Solicitation requesting pricing for a specified Good or Service which has been advertised for Bid in a newspaper and/or the Internet.

1.28 Legal Holidays

1.28.1 The following are recognized by the OWNER:

Holiday	Date Observed
New Year's Day	January 1
Martin Luther King, Jr.'s Birthday	Third Monday in January
President's Day	Third Monday in February
Memorial Day	Last Monday in May
Independence Day	July 4
Labor Day	First Monday in September
Veteran's Day	November 11
Thanksgiving Day	Fourth Thursday in November
Friday after Thanksgiving	Friday after Thanksgiving
Christmas Eve	December 24
Christmas Day	December 25

1.28.2 If a Legal Holiday falls on Saturday, it will be observed on the preceding Friday. If a Legal Holiday falls on Sunday, it will be observed on the following Monday.

1.28.3 Christmas Eve is observed only if it falls on a Monday through Thursday. If Christmas Eve falls on a Friday, that day is observed as the Christmas Day holiday.

1.29 Milestones - A significant event specified in the Contract Documents relating to an intermediate completion date or time prior to Substantial Completion of all the Work.

1.30 Notice to Proceed - A Written Notice given by OWNER to CONTRACTOR fixing the date on which the Contract Times will commence to run and on which CONTRACTOR shall start to perform CONTRACTOR's obligations under the Contract Documents.

1.31 OWNER - City of Austin, Texas, a municipal corporation, home rule city and political subdivision organized and existing under the laws of the State of Texas, acting through the City Manager or his/her designee, officers, agents or employees to administer design and construction of the Project.

1.32 Owner's Representative - The designated representative of the OWNER. The Owner's Representative will be identified at the pre-construction conference.

1.33 Partial Occupancy or Use - Use by OWNER of a substantially completed part of the Work for the purpose for which it is intended (or a related purpose) prior to Substantial Completion of all the Work, provided OWNER and CONTRACTOR have accepted in writing the responsibilities assigned to each of them for payments, retainage if any, security, maintenance, utilities, corrective work, insurance and warranties.

1.34 Project - The subject of the Work and its intended result.

1.35 Project Manual - That portion of the Contract Documents which may include the following: introductory information; bidding requirements, Contract forms and General and Supplemental General Conditions; General Requirements; Specifications; Drawings; MBE/WBE or DBE Procurement Program Package; Project Safety Manual; and Addenda.

1.36 Resident Project Representative - The authorized representative of E/A who may be assigned to the site or any part thereof.

1.37 Shop Drawings - All drawings, diagrams, illustrations, schedules and other data or information which are specifically prepared or assembled by or for CONTRACTOR and submitted by CONTRACTOR as required by the Contract Documents.

1.38 Specifications - Those portions of the Contract Documents consisting of written technical descriptions as applied to the Work, which set forth to CONTRACTOR, in detail, the requirements which must be met by all materials, equipment, construction systems, standards, workmanship, equipment and services in order to render a completed and useful project.

1.39 Solicitation - Solicitation means, as applicable, an Invitation for Bid or a Request for Proposal.

1.40 Substantial Completion - The stage in the progress of the Work when the Work, or designated portion thereof, is sufficiently complete in accordance with the Contract Documents so OWNER can occupy or utilize the Work for its intended use, as evidenced by a Certificate of Substantial Completion approved by OWNER.

1.41 Subcontractor - An individual, firm, corporation, or other business entity having a direct contract with CONTRACTOR for the performance of a portion of the Work under the Contract.

1.42 Sub-Subcontractor - A person or entity who has a direct or indirect contract with a Subcontractor to perform a portion of the work.

1.43 Superintendent - The representative of CONTRACTOR authorized in writing to receive and fulfill instructions from the Owner's Representative, and who shall supervise and direct construction of the Work.

1.44 Supplemental General Conditions - The part of the Contract Documents which amends or supplements the General Conditions. All General Conditions which are not so amended or supplemented remain in full force and effect.

1.45 Supplier - An individual or entity having a direct contract with CONTRACTOR or with any Subcontractor to furnish materials or equipment to be incorporated in the Work by CONTRACTOR or any Subcontractor.

1.46 Time Extension Request - An approved request for time extension on a form acceptable to OWNER.

1.47 Work - The entire completed construction, or the various separately identifiable parts thereof, required to be furnished under the Contract Documents.

1.48 Working Day - Any day of the week, not including Saturdays, Sundays, or Legal Holidays in which conditions under the CONTRACTOR's control will permit work for a continuous period of not less than seven (7) hours between 7:00 a.m. and 6:00 p.m. Upon agreement with Owner's Representative, work on Saturdays, Sundays and/or Legal Holidays may be allowed and will be considered a Working Day.

1.49 Working Hours

1.49.1 Working Day Contract: All Work shall be done between 7:00 a.m. and 6:00 p.m. unless authorized by Owner's Representative. However, emergency work may be done without prior permission as indicated in paragraph 6.11.5. If night Work is authorized and conditions under CONTRACTOR's control will permit Work for a continuous period of not less than seven (7) hours between 12:00 a.m. and 11:59 p.m. it will be considered a Working Day. Night Work may be revoked at any time by OWNER if CONTRACTOR fails to maintain adequate equipment and supervision for the prosecution and control of the night Work.

1.49.2 Calendar Day Contract: All Work shall be done between 7:00 a.m. and 6:00 p.m. unless authorized by Owner’s Representative. However, emergency work may be done without prior permission as indicated in paragraph 6.11.5. Night Work may be revoked at any time by OWNER if CONTRACTOR fails to maintain adequate equipment and supervision for the prosecution and control of the night Work.

1.50 Written Notice - Written communication between OWNER and CONTRACTOR. Written Notice shall be deemed to have been duly served if delivered in person to Owner's Representative or CONTRACTOR's duly authorized representative, or if delivered at or sent by registered or certified mail to the attention of Owner's Representative or CONTRACTOR's duly authorized representative at the last business address known to the party giving notice.

ARTICLE 2 - PRELIMINARY MATTERS

2.1 Delivery of Agreement, Bonds, Insurance, etc.: Within five (5) Working Days after written notification of award of Contract, CONTRACTOR shall deliver to OWNER signed Agreement, Bond(s), Insurance Certificate(s) and other documentation required for execution of Contract.

2.2 Copies of Documents: OWNER shall furnish to CONTRACTOR one (1) Project Manual with original signatures, one (1) copy of the executed Project Manual, one (1) set of Drawings

and one (1) copy of the Contract Documents in .pdf format. Additional copies will be furnished, upon request, at the cost specified in the Supplemental General Conditions."

2.3 Commencement of Contract Times; Notice to Proceed: The Contract Time(s) will begin to run on the day indicated in the Notice to Proceed. Notice to Proceed will be given at any time within sixty (60) calendar days after the Execution Date of the Agreement, unless extended by written agreement of the parties.

2.4 Before Starting Construction:

2.4.1 No Work shall be done at the site prior to the preconstruction conference without OWNER's approval. Before undertaking each part of the Work, CONTRACTOR shall carefully study the Contract Documents to check and verify pertinent figures shown thereon compare accurately to all applicable field measurements. CONTRACTOR shall promptly report in writing to Owner's Representative any conflict, error, ambiguity or discrepancy which CONTRACTOR may discover and shall obtain a written interpretation or clarification from Owner's Representative before proceeding with any Work affected thereby. CONTRACTOR shall be liable to OWNER for failure to report any conflict, error, ambiguity or discrepancy in the Contract Documents of which CONTRACTOR knew or reasonably should have known.

2.4.2 It is mutually agreed between CONTRACTOR and OWNER that successful completion of the Work within the Contract completion date is of primary importance. Therefore, the CONTRACTOR hereby agrees to submit to the Owner's Representative for review and approval, or acceptance, as appropriate, all information requested within this section, including a Baseline Schedule, no later than five working days prior to the preconstruction conference. The Owner's Representative will schedule the preconstruction conference upon the timely submittal of the required documents, unless time is extended by written mutual agreement. CONTRACTOR will submit the following:

.1 A proposed Baseline Schedule developed using Microsoft Project software, unless otherwise approved by Owner's Representative ("Baseline Schedule") to confirm that all Work will be completed within the Contract time. The Baseline Schedule must (i) indicate the times (number of days or dates) for starting and completing the various stages of the Work, including any Milestones specified in the Contract Documents, (ii) identify the Critical Path for completing the Work, (iii) identify when all Subcontractors will be utilized, and (iv) take into consideration any limitations on Working Hours, including baseline Rain Days on Calendar Day Contracts, and (v) be prepared accordance with Section 01310, Schedules and Reports, if applicable; otherwise in accordance with Section 01300, Submittals. This Baseline Schedule, a copy of which shall be made available at the job site(s), must contain sufficient detail to indicate that the CONTRACTOR has properly identified required Work elements and tasks, has provided for a sufficient and proper workforce and integration of Subcontractors, has provided sufficient resources and has considered the proper sequencing of the Work required to result in a successful Project that can be completed within the Contract time;

.2 An organizational chart showing the principals and management personnel who will be involved with the Work, including each one's responsibilities for the Work;

.3 To the extent not set forth in the Section 00400 Statement of Contractor's Experience, a complete listing of the CONTRACTOR's employees proposed for the Work. List each one by name and job title, and show length of employment with CONTRACTOR;

.4 To the extent not set forth in the Section 00410 Statement of Bidder's Safety Experience, a discussion and confirmation of the CONTRACTOR's commitment to safety by providing a copy of its employee's safety handbook and the safety records for the past three years of CONTRACTOR's proposed project manager and Superintendent;

.5 A preliminary schedule of Shop Drawing and sample submittals;

.6 A preliminary schedule of values for all of the Work, subdivided into component parts in sufficient detail to serve as the basis for progress payments during construction. Such prices will be deemed to include an appropriate amount of overhead and profit applicable to each item of Work;

.7 To the extent not set forth in the Section 00400 Statement of Contractor's Experience, a letter designating CONTRACTOR's Superintendent and project manager, and a confirmation of past project experience for the CONTRACTOR's Superintendent and project manager specifically intended for the Work;

.8 A letter from CONTRACTOR and Subcontractor(s) listing salaried specialists. A salaried specialist is anyone except an hourly worker whose wage rate is governed by Section 00830 of this agreement;

.9 A letter designating the "Competent Person(s)" on general safety and excavation safety measures along with certifications or other documentation of the safety representative's qualifications;

.10 If applicable, an excavation safety system plan;

.11 If applicable, a plan illustrating proposed locations of temporary facilities;

.12 A completed Non-Use of Asbestos Affidavit (Prior to Construction);

.13 A letter designating the Texas Registered Professional Land Surveyor for layout of the Work, if the Work requires the services of a surveyor; and

.14 Appropriate safety training certificates for workers that will initially be on site;

.15 A certificate of worker's compensation insurance coverage for all persons providing services on the Project (refer to 5.2.1.3 in Section 00700 for definition of persons providing services on the Project);

.16 A Construction Equipment Emissions Reduction Plan.

2.4.3 Neither the acceptance nor the approval of any of the submittals required in paragraph 2.4.2, above, will constitute the adoption, affirmation, or direction of the CONTRACTOR'S means and methods.

2.5 **Preconstruction Conference:** Prior to commencement of Work at the site, CONTRACTOR must attend a preconstruction conference with Owner's Representative and others, as set forth in Division 1. Additionally, prior to commencement of work, the CONTRACTOR shall host a preconstruction conference for the Subcontractors identified on the originally approved compliance plan, Owner's Representative and others, as set forth in Division 1. The CONTRACTOR shall notify all Subcontractors five (5) working days prior to the preconstruction conference. If the CONTRACTOR has included Subcontractors in the initial preconstruction conference, the additional Subcontractor preconstruction conference will not be required.

2.6 **Initially Acceptable Schedules:** Unless otherwise provided in the Contract Documents, CONTRACTOR shall obtain approval of Owner's Representative on the Baseline Schedule submitted in accordance with paragraph 2.4.2.1 and Division 1 before the first progress payment will be made to CONTRACTOR. The Baseline Schedule must provide for an orderly

progression of the designated portion of the Work to completion within any specified Milestones and Contract Times. Acceptance of the schedule by Owner's Representative will neither impose on Owner's Representative responsibility or liability for the sequencing, scheduling or progress of the Work nor interfere with or relieve CONTRACTOR from CONTRACTOR's full responsibility for such Work. CONTRACTOR's schedule of Shop Drawings and sample submissions must provide an acceptable basis for reviewing and processing the required submittals. CONTRACTOR's schedule of values must conform to the requirements set forth in Division 1.

ARTICLE 3 - CONTRACT DOCUMENTS: INTENT, AMENDING, REUSE

3.1 Intent:

3.1.1 The intent of the Contract Documents is to include all information necessary for the proper execution and timely completion of the Work by CONTRACTOR. The CONTRACTOR will execute the Work described in and reasonably inferable from the Contract Documents as necessary to produce the results indicated by the Contract Documents. The Contract Documents are complementary, and what is required by one shall be as binding as if required by all. In cases of disagreement, the following order of precedence shall generally govern (top item receiving priority of interpretation):

Signed Agreement
Addendum to the Contract Documents, including approved changes
Supplemental General Conditions
General Conditions
Other Bidding Requirements and Contract Forms
Special Provisions to the Standard Technical Specifications
Special Specifications
Standard Technical Specifications
Drawings (figured dimensions shall govern over scaled dimensions)
Project Safety Manual (if applicable),

with the understanding that a common sense approach will be utilized as necessary so that the Contract Documents produce the intended response.

3.1.2 Unless otherwise stated in the Contract Documents, words that have well-known technical or construction industry meanings are used in the Contract Documents in accordance with such recognized meanings.

3.2 Reporting and Resolving Discrepancies: If, during the performance of the Work, CONTRACTOR discovers any conflict, error, ambiguity or discrepancy within the Contract Documents or between the Contract Documents and any provisions of any such law or regulation applicable to the performance of the Work or of any such standard, specification, manual or code or instructions of any Supplier, CONTRACTOR shall report it to Owner's Representative in writing at once, and CONTRACTOR shall not proceed with the Work affected thereby until an amendment or supplement to the Contract Documents has been issued by one of the methods indicated in paragraph 3.3.1 or 3.3.2. CONTRACTOR shall be liable to OWNER for failure to report any such conflict, error, ambiguity or discrepancy of which CONTRACTOR knew or reasonably should have known.

3.3 Amending and Supplementing Contract Documents:

3.3.1 The Contract Documents may be amended to provide for additions, deletions and revisions in the Work or to modify the terms and conditions thereof in one or more of the following ways:

.1 Change Order.

.2 Change Directive.

.3 Time Extension Request.

3.3.2 In addition, the requirements of the Contract Documents may be supplemented, and minor variations and deviations in the Work may be authorized, in one or more of the following ways:

.1 Field Order.

.2 Review of a Shop Drawing or sample.

.3 Written interpretation or clarification.

3.4 Reuse of Documents Prohibited: CONTRACTOR and any Subcontractor or Supplier or other person or organization performing or furnishing any of the Work under a direct or indirect contract with OWNER: (i) shall not have or acquire any title to or ownership rights in any of the Drawings, Specifications or other documents (or copies of any thereof) prepared by or bearing the seal of E/A or E/A's consultant, and (ii) shall not reuse any of such Drawings, Specifications, other documents or copies on extensions of the Project or any other project without written consent of OWNER and E/A.

3.5 In the event of the breach by the OWNER or CONTRACTOR of any of its obligations under the Contract, so as to support a claim by the other party, the provisions of this Contract will be equitably construed to allow the resolution of such a claim and all of the other provisions of this Contract shall continue in full force and effect as to the rights, responsibilities, and remedies of the OWNER and CONTRACTOR.

ARTICLE 4 - AVAILABILITY OF LANDS; SUBSURFACE AND PHYSICAL CONDITIONS; REFERENCE POINTS

4.1 **Availability of Lands:** The OWNER will provide access to all land and interests in land required for the Work and will notify CONTRACTOR of any restrictions in such access. CONTRACTOR may make a claim if OWNER fails to provide timely access to the Work. CONTRACTOR must obtain any additional temporary construction facilities, stockpiling or storage sites not otherwise provided.

4.2 **Subsurface and Physical Conditions:**

4.2.1 CONTRACTOR specifically represents that it has carefully examined the plans, the geotechnical report, if any, and the site of the proposed Work and is thoroughly familiar with all of the conditions surrounding construction of the Project, having had the opportunity to conduct any and all additional inquiry, tests and investigation that he/she deems necessary and proper. CONTRACTOR acknowledges the receipt of the geotechnical report, if any, and agrees that the report, while it is an accurate record of the geotechnical conditions at the boring locations, is not a guarantee of specific site conditions which may vary between boring locations.

4.2.2 CONTRACTOR must notify OWNER in writing as soon as reasonably possible, but no later than three (3) calendar days, if unforeseen conditions are encountered at the site which are (i) subsurface or otherwise concealed physical conditions that differ materially from those indicated in the Contract Documents or (ii) unknown physical conditions of an unusual nature, that differ materially from those normally encountered in the type of work being performed under this Contract. CONTRACTOR may not disturb the conditions until OWNER conducts an investigation. Owner's Representative and E/A will promptly investigate such

conditions with E/A. If it is determined that such conditions differ materially and cause an increase or decrease in the CONTRACTOR's cost of or time required for performance of any part of the Work, Owner's Representative will recommend an equitable adjustment in the Contract Amount or Contract Time, or both. If it is determined that such conditions are not materially different from those indicated in the Contract Documents, Owner's Representative will notify CONTRACTOR in writing of such findings and the Contract will not be adjusted. CONTRACTOR may dispute such a determination in accordance with Article 16.

4.2.3 Notwithstanding any other provision of this Contract, CONTRACTOR is solely responsible for the location and protection of any and all public utility lines and utility customer service lines in the Work area. "Public utility lines" means the utility distribution and supply system, and "utility customer service lines" means the utility lines connecting customers to the utility distribution and collection system. Generally, existing utility customer service line connections are not shown on the Drawings. CONTRACTOR shall notify "One Call" and exercise due care to locate, mark, uncover and otherwise protect all such lines in the construction zone and any of CONTRACTOR's work or storage areas. CONTRACTOR's responsibility for the location and protection of utilities is primary and nondelegable. CONTRACTOR shall indemnify or reimburse such expenses or costs (including fines that may be levied against OWNER) that may result from unauthorized or accidental damage to all public lines and utility customer service lines in the work area. OWNER reserves the right to repair any damage CONTRACTOR causes to such utilities at CONTRACTOR's expense. If a public line and/or customer service line is damaged by CONTRACTOR, CONTRACTOR shall give verbal notice within one (1) hour and written notice within twenty-four (24) hours to the Owner's Representative.

4.2.4 CONTRACTOR shall take reasonable precaution to avoid disturbing primitive records and antiquities of archaeological, paleontological or historical significance. No objects of this nature shall be disturbed without written permission of OWNER and Texas Historical Commission. When such objects are uncovered unexpectedly, CONTRACTOR shall stop all Work in close proximity and notify Owner's Representative and Texas Historical Commission of their presence and shall not disturb them until written permission and permit to do so is granted. All primitive rights and antiquities uncovered on OWNER's property shall remain property of State of Texas, Texas Historical Commission conforming to Texas Natural Resources Code. If it is determined by OWNER, in consultation with Texas Historical Commission, that exploration or excavation of primitive records or antiquities on Project site is necessary to avoid loss, CONTRACTOR shall cooperate in salvage work attendant to preservation. If the Work stoppage or salvage work causes an increase in CONTRACTOR's cost of, or time required for, performance of the Work, the Contract Amount and/or Contract Time will be equitably adjusted.

4.3 Reference Points: Unless otherwise specified, all control lines and bench marks suitable for use in layout will be furnished by OWNER. Lay out of the Work shall be performed in accordance with Division 1. Controls, bench marks and property boundary markers shall be carefully preserved by CONTRACTOR by use of flags, staffs or other visible devices and in case of destruction or removal by CONTRACTOR or its employees, such controls and bench marks shall be replaced by a Registered Professional Land Surveyor at CONTRACTOR's expense. City of Austin survey monuments damaged by CONTRACTOR will be reestablished by OWNER at CONTRACTOR's expense.

4.4 Hazardous Materials:

4.4.1 To the extent provided by applicable law, OWNER shall be responsible for any hazardous material uncovered or revealed at the site which was not shown,

indicated or identified in the Contract Documents to be within the scope of the Work and which may present a substantial danger to persons or property exposed thereto in connection with the Work at the site. CONTRACTOR shall immediately notify Owner's Representative of any suspected hazardous materials encountered before or during performance of the Work and shall take all necessary precautions to avoid further disturbance of the materials.

4.4.2 CONTRACTOR shall be responsible for any hazardous materials brought to the site by CONTRACTOR, Subcontractor, Suppliers or anyone else for whom CONTRACTOR is responsible.

4.4.3 No asbestos-containing materials shall be incorporated into the Work or brought on Project site without prior approval of OWNER. The CONTRACTOR shall not knowingly use, specify, request or approve for use any asbestos containing materials or lead-based paint without the OWNER'S written approval. When a specific product is specified, the CONTRACTOR shall endeavor to verify that the product does not include asbestos containing material.

4.4.4 Refer to Division 1 for hazardous material definitions and procedures.

.1 Unless otherwise expressly provided in the Contract Documents to be part of the Work, CONTRACTOR is not responsible for any unexpected Hazardous Materials encountered at the site. Upon encountering any Hazardous Conditions, CONTRACTOR must stop Work immediately in the affected area and duly notify OWNER and, if required by applicable law or regulations, all government or quasi-government entities with jurisdiction over the Project or site.

.2 Upon receiving notice of the presence of suspected Hazardous Materials, OWNER shall take the necessary measures required to ensure that the Hazardous Materials are remediated or rendered harmless. Such necessary measures shall include OWNER retaining qualified independent experts to (i) ascertain whether Hazardous Materials have actually been encountered, and, if they have been encountered, (ii) prescribe the remedial measures that OWNER must take either to remove the Hazardous Materials or render the Hazardous Materials harmless.

.3 CONTRACTOR shall be obligated to resume Work at the affected area of the Project only after OWNER's Representative provides written certification that (i) the Hazardous Materials have been removed or rendered harmless and (ii) all necessary approvals have been obtained from all government and quasi-government entities having jurisdiction over the Project or site. The CONTRACTOR shall be responsible for continuing the Work in the unaffected portion of the Project and site.

.4 CONTRACTOR will be entitled, in accordance with these General Conditions, to an adjustment in its Contract Amount and/or Contract Time(s) to the extent CONTRACTOR's cost and/or time of performance have been adversely impacted by the presence of Hazardous Materials.

.5 Notwithstanding the preceding provisions of this Section 4.1, OWNER is not responsible for Hazardous Materials introduced to the Site by CONTRACTOR, Subcontractors or anyone for whose acts they may be liable. CONTRACTOR shall indemnify, defend and hold harmless OWNER and OWNER's officers, directors, employees and agents from and against all claims, losses, damages, liabilities and expenses, including attorneys' fees and expenses, arising out of or resulting from those hazardous materials introduced to the site by CONTRACTOR, Subcontractors or anyone for whose acts they may be liable.

4.4.5 CONTRACTOR shall be responsible for use, storage and remediation of any hazardous materials brought to the Site by CONTRACTOR, Subcontractors, Suppliers or anyone else for whom CONTRACTOR is responsible.

ARTICLE 5 - BONDS AND INSURANCE

5.1 Surety and Insurance Companies: All bonds and insurance required by the Contract Documents shall be obtained from solvent surety or insurance companies that are duly licensed by the State of Texas and authorized to issue bonds or insurance policies for the limits and coverages required by the Contract Documents. The bonds shall be in a form acceptable to OWNER and shall be issued by a surety which complies with the requirements of Texas Insurance Code, Title 12, Chapter 3503. The surety must obtain reinsurance for any portion of the risk that exceeds 10% of the surety's capital and surplus. For bonds exceeding $100,000, the surety must also hold a certificate of authority from the U.S. Secretary of the Treasury or have obtained reinsurance for any liability in excess of $1,000,000 from a reinsurer that is authorized as a reinsurer in Texas or holds a certificate of authority from the U.S. Secretary of the Treasury. In the event that the proposed surety for a contract award in excess of $100,000 does not hold a certificate of authority from the U.S. Secretary of the Treasury and/or its proposed reinsurer does not hold a certificate of authority from the U.S. Secretary of the Treasury, the OWNER may require additional financial solvency information from the Bidder/Contractor and the proposed surety company and/or reinsurer as part of the 00400 Statement of Bidders Experience and determination of bidder responsibility in the award of the Contract.

5.2 Workers' Compensation Insurance Coverage:

5.2.1 Definitions:

.1 Certificate of coverage ("certificate") - A copy of a certificate of insurance, a certificate of authority to self-insure issued by the commission, or a coverage agreement (DWC-81, DCW-82, DCW-83, or DCW84), showing statutory workers' compensation insurance coverage for the person's or entity's employees providing services on the Project, for the duration of the Project.

.2 Duration of the Project - includes the time from the beginning of the Work on the Project until the CONTRACTOR's/ person's Work on the Project has been completed and accepted by OWNER.

.3 Persons providing services on the Project ("subcontractor" in Texas Labor Code, Section 406.096) - includes all persons or entities performing all or part of the services the CONTRACTOR has undertaken to perform on the Project, regardless of whether that person contracted directly with the CONTRACTOR and regardless of whether that person has employees. This includes, without limitation, independent contractors, Subcontractors, leasing companies, motor carriers, owner-operators, employees of any such entity, or employees of any entity which furnishes persons to provide services on the Project. "Services" include, without limitation, providing, hauling, or delivering equipment or materials, or providing labor, transportation, or other service related to a project. "Services" does not include activities unrelated to the Project, such as food/beverage vendors, office supply deliveries, and delivery of portable toilets.

5.2.2 CONTRACTOR shall provide coverage, based on proper reporting of classification codes and payroll amounts and filing of any coverage agreements, which meets the statutory requirements of Texas Labor Code, Section 401.011(44) for all

employees of the CONTRACTOR providing services on the Project, for the duration of the Project.

5.2.3 CONTRACTOR must provide a certificate of coverage to OWNER prior to being awarded the Contract.

5.2.4 If the coverage period shown on the CONTRACTOR's current certificate of coverage ends during the duration of the Project, the CONTRACTOR must, prior to the end of the coverage period, file a new certificate of coverage with OWNER showing that coverage has been extended.

5.2.5 CONTRACTOR shall obtain from each person providing services on the Project, and provide to OWNER:

.1 A certificate of coverage, prior to that person beginning Work on the Project, so OWNER will have on file certificates of coverage showing coverage for all persons providing services on the Project; and

.2 No later than seven (7) days after receipt by CONTRACTOR, a new certificate of coverage showing extension of coverage, if the coverage period shown on the current certificate of coverage ends during the duration of the Project.

5.2.6 CONTRACTOR shall retain all required certificates of coverage for the duration of the Project and for one (1) year thereafter.

5.2.7 CONTRACTOR shall notify OWNER in writing by certified mail or personal delivery, within ten (10) days after CONTRACTOR knew or should have known, of any change that materially affects the provision of coverage of any person providing services on the Project.

5.2.8 CONTRACTOR shall post on each Project site a notice, in the text, form and manner prescribed by the Texas Workers' Compensation Commission, informing all persons providing services on the Project that they are required to be covered, and stating how a person may verify coverage and report lack of coverage.

5.2.9 CONTRACTOR shall contractually require each person with whom it contracts to provide services on a Project, to:

.1 Provide coverage, based on proper reporting of classification codes and payroll amounts and filing of any coverage agreements, which meets the statutory requirements of Texas Labor Code, Section 401.011(44) for all of its employees providing services on the Project, for the duration of the Project;

.2 Provide to CONTRACTOR, prior to that person beginning Work on the Project, a certificate of coverage showing that coverage is being provided for all employees of the person providing services on the Project, for the duration of the Project;

.3 Provide CONTRACTOR, prior to the end of the coverage period, a new certificate of coverage showing extension of coverage, if the coverage period shown on the current certificate of coverage ends during the duration of the Project;

.4 Obtain from each other person with whom it contracts, and provide to CONTRACTOR: a) a certificate of coverage, prior to the other person beginning Work on the Project; and b) a new certificate of coverage showing extension of coverage, prior to the end of the coverage period, if the coverage period shown on the current certificate of coverage ends during the duration of the Project;

.5 Retain all required certificates of coverage on file for the duration of the Project and for one (1) year thereafter;

.6 Notify OWNER in writing by certified mail or personal delivery, within ten (10) days after the person knew or should have known, of any change that materially affects the provision of coverage of any person providing services on the Project; and

.7 Contractually require each person with whom it contracts, to perform as required by paragraphs 5.2.9.1 - 5.2.9.7, with the certificates of coverage to be provided to the person for whom they are providing services.

5.2.10 By signing this Contract or providing or causing to be provided a certificate of coverage, CONTRACTOR is representing to OWNER that all employees of the CONTRACTOR who will provide services on the Project will be covered by workers' compensation coverage for the duration of the Project, that the coverage will be based on proper reporting of classification codes and payroll amounts, and that all coverage agreements will be filed with the appropriate insurance carrier or, in the case of a self-insured, with the Texas Worker's Compensation Commission's Division of Self- Insurance Regulation. Providing false or misleading information may subject CONTRACTOR to administrative penalties, criminal penalties, civil penalties, or other civil actions.

5.2.11 CONTRACTOR's failure to comply with any of these provisions is a breach of Contract by CONTRACTOR which entitles OWNER to declare the Contract void if CONTRACTOR does not remedy the breach within ten (10) days after receipt of notice of breach from OWNER.

5.3 Other Bond and Insurance Requirements: For additional insurance requirements, refer to the Supplemental General Conditions.

5.4 Bonds:

5.4.1 General.

.1 Bonds, when required, shall be executed on forms furnished by or acceptable to OWNER. All bonds signed by an agent must be accompanied by a certified copy of such agent's authority to act.

.2 If the surety on any bond furnished by CONTRACTOR is declared bankrupt or becomes insolvent or its right to do business is terminated in the State of Texas or it ceases to meet the requirements of the preceding paragraph, CONTRACTOR shall within ten (10) days thereafter substitute another bond and surety, both of which must be acceptable to OWNER.

.3 When Performance Bonds and/or Payment Bonds are required, each shall be issued in an amount of one hundred percent (100%) of the Contract Amount as security for the faithful performance and/or payment of all CONTRACTOR's obligations under the Contract Documents. Performance Bonds and Payment Bonds shall be issued by a solvent surety company authorized to do business in the State of Texas, and shall meet any other requirements established by law or by OWNER pursuant to applicable law. Any surety duly authorized to do business in Texas may write Performance and Payment Bonds on a project without reinsurance to the limit of ten percent (10%) of its capital and surplus. Such a surety must reinsure any obligations over ten percent (10%).

5.4.2 Performance Bond.

.1 If the Contract Amount exceeds $100,000, CONTRACTOR shall furnish OWNER with a Performance Bond in the form set out in Section 00610.

.2 If the Contract Amount exceeds $25,000 but is less than or equal to $100,000, CONTRACTOR shall furnish OWNER with a Performance Bond in the form set out in Section 00610, unless the original Contract Time is 60 Calendar

Days/40 Working Days or less, in which case CONTRACTOR can agree to the following terms and conditions for payment in lieu of providing a Performance Bond: no moneys will be paid to CONTRACTOR until completion and acceptance of the Work by OWNER; CONTRACTOR shall be entitled to receive 95% of the Contract Amount following Final Completion, and the remaining 5% of the Contract Amount following the one (1) year warranty period.

.3 If the Contract Amount is less than or equal to $25,000, CONTRACTOR will not be required to furnish a Performance Bond; provided that no moneys will be paid to CONTRACTOR until completion and acceptance of the Work by OWNER under the following terms and conditions: CONTRACTOR shall be entitled to receive 95% of the Contract Amount following Final Completion, and the remaining 5% of the Contract Amount following the one (1) year warranty period.

.4 If a Performance Bond is required to be furnished, it shall extend for the one (1) year warranty period.

5.4.3 Payment Bond.

.1 If the Contract Amount exceeds $50,000, CONTRACTOR shall furnish OWNER with a Payment Bond in the form set out in Section 00620.

.2 If the Contract Amount is less than or equal to $50,000, CONTRACTOR will not be required to furnish a Payment Bond; provided that no moneys will be paid to CONTRACTOR until completion and acceptance of the Work by OWNER under the terms and conditions specified in paragraph 5.4.2.3.

5.4.4 **Maintenance Bond:** If the Contract Documents contemplate a period of maintenance beyond the one (1) year contractual warranty period, OWNER agrees that any bond to be required for such maintenance work will be in the amount of the maintenance work during any extended maintenance period.

ARTICLE 6 - CONTRACTOR'S RESPONSIBILITIES

6.1 Supervision and Superintendence:

6.1.1 CONTRACTOR shall supervise, inspect and direct the Work competently and efficiently, devoting such attention thereto and applying such skills and expertise as may be necessary to perform the Work in accordance with the Contract Documents. CONTRACTOR shall be solely responsible for the means, methods, techniques, sequences and procedures of construction. CONTRACTOR shall be responsible to see that the completed Work complies accurately with the Contract Documents.

6.1.2 CONTRACTOR shall have an English-speaking, competent Superintendent on the Work at all times that work is in progress. The Superintendent will be CONTRACTOR's representative on the Work and shall have the authority to act on the behalf of CONTRACTOR. All communications given to the Superintendent shall be as binding as if given to CONTRACTOR. Either CONTRACTOR or the Superintendent shall provide a cellular telephone number and an emergency and home telephone number at which one or the other may be reached if necessary when work is not in progress. The Superintendent must be an employee of the CONTRACTOR, unless such requirement is waived in writing by the Owner's Representative. If the CONTRACTOR proposes a management structure with a Project Manager supervising, directing, and managing construction of the work in addition to or in substitution of a Superintendent, the requirements of these Construction Documents with respect to the Superintendent shall likewise apply to any such Project Manager.

.1 CONTRACTOR shall present the resume of the proposed Superintendent to the Owner's Representative showing evidence of experience and successful superintendence and direction of work of a similar scale and complexity. If, in the opinion of the Owner's Representative, the proposed Superintendent does not indicate sufficient experience in line with the Work, he/she will not be allowed to be the designated Superintendent for the Work.

.2 The Superintendent shall not be replaced without Written Notice to Owner's Representative. If CONTRACTOR deems it necessary to replace the Superintendent, CONTRACTOR shall provide the necessary information for approval, as stated above, on the proposed new Superintendent.

.3 A qualified substitute Superintendent may be designated in the event that the designated Superintendent is temporarily away from the Work, but not to exceed a time limit acceptable to the Owner's Representative. CONTRACTOR shall replace the Superintendent upon OWNER's request in the event the Superintendent is unable to perform to OWNER's satisfaction.

6.2 Labor, Materials and Equipment:

6.2.1 CONTRACTOR shall maintain a work force adequate to accomplish the Work within the Contract Time. CONTRACTOR agrees to employ only orderly and competent workers, skillful in performance of the type of Work required under this Contract. CONTRACTOR, Subcontractors, Sub-subcontractors, and their employees may not use or possess any alcoholic or other intoxicating beverages, illegal drugs or controlled substances while on the job or on OWNER's property, nor may such workers be intoxicated, or under the influence of alcohol or drugs, on the job. Subject to the applicable provisions of Texas law, CONTRACTOR, Subcontractors, Sub-subcontractors, and their employees may not use or possess any firearms or other weapons while on the job or on OWNER'S property. If OWNER or Owner's Representative notifies CONTRACTOR that any worker or representative of Contractor is incompetent, disorderly, abusive, or disobedient, has knowingly or repeatedly violated safety regulations, has possessed any firearms in contravention of the applicable provisions of Texas law, or has possessed or was under the influence of alcohol or drugs on the job, CONTRACTOR shall immediately remove such worker or representative, including an officer or owner of CONTRACTOR, from performing Contract Work, and may not employ such worker or representative again on Contract Work without OWNER's prior written consent. CONTRACTOR shall at all times maintain good discipline and order on or off the site in all matters pertaining to the Project. Workers on Project shall be paid not less than wage rates, including fringe benefits, as published by the Department of Labor (DOL) for Building Construction and Heavy and Highway Trades "AS APPLICABLE" and/or the $13.03 minimum Wage required by City of Austin Ordinance No. 20160324-015, whichever is higher. The Total Minimum Wage required can be met using any combination of cash and non-cash qualified fringe benefits provided the cash component meets or exceeds the $13.03 minimum wage required.

6.2.2 Unless otherwise specified in Division 1, CONTRACTOR shall provide and pay for all materials, equipment, labor, transportation, construction equipment and machinery, tools, appliances, fuel, power, light, heat, telephone, water, sanitary facilities, temporary facilities and all other facilities and incidentals necessary for the furnishing, performance, testing, start-up and completion of the Work.

6.2.3 All materials and equipment shall be of good quality and new (including new products made of recycled materials, pursuant to Section 361.426 of the Texas Health & Safety Code), except as otherwise provided in the Contract Documents. If required by Owner's Representative, CONTRACTOR shall furnish satisfactory evidence (reports of required tests, manufacturer's certificates of compliance with

material requirements, mill reports, etc.) as to the kind and quality of materials and equipment. All materials and equipment shall be applied, installed, connected, erected, used, cleaned and conditioned in accordance with instructions of the applicable Supplier, except as otherwise provided in the Contract Documents.

6.2.4 Substitutes and "Approved Equal" Items:

.1 Whenever an item of material or equipment is specified or described in the Contract Documents by using the name of a proprietary item or the name of a particular Supplier, the specification or description is intended to establish the type, function and quality required. Unless the specification or description contains words reading that no like, equivalent or "approved equal" item or no substitution is permitted, other items of material or equipment of other Suppliers may be submitted by CONTRACTOR, at CONTRACTOR'S sole risk, including disruptions to the Critical Path of the Progress Schedule, to E/A through Owner's Representative under the following circumstances:

.1.1 "Approved Equal": If in E/A's sole discretion an item of material or equipment proposed by CONTRACTOR is functionally equal to that named and sufficiently similar so that no change in related Work will be required, it may be considered by E/A as an "approved equal" item, in which case review of the proposed item may, in E/A's sole discretion, be accomplished without compliance with some or all of the requirements for evaluation of proposed substitute items. CONTRACTOR shall provide E/A with the documentation required for E/A to make its determination.

.1.2 Substitute Items: If in E/A's sole discretion an item of material or equipment proposed by CONTRACTOR does not qualify as an "approved equal" item under subparagraph 6.2.4.1.1, it will be considered a proposed substitute item. CONTRACTOR shall submit sufficient information as provided in Division 1 to allow E/A to determine that the item of material or equipment proposed is essentially equivalent to that named and a substitute therefor.

.2 Substitute Construction Methods and Procedures: If a specific means, method, technique, sequence or procedure of construction is shown or indicated in and expressly required by the Contract Documents, CONTRACTOR may, at CONTRACTOR'S sole risk, including disruptions to the Critical Path of the Progress Schedule, with prior approval of E/A furnish or utilize a substitute means, method, technique, sequence, or procedure of construction. CONTRACTOR shall submit sufficient information to Owner's Representative to allow E/A, in E/A's sole discretion, to determine that the substitute proposed is equivalent to that expressly called for by the Contract Documents. The procedure for review by E/A will be same as that provided for substitute items in Division 1.

.3 E/A's Evaluation: E/A will be allowed a reasonable time within which to evaluate each proposal or submittal made pursuant to subparagraphs 6.2.4.1.1 and 6.2.4.1.2. E/A will be the sole judge of acceptability. No "approved equal" or substitute shall be ordered, installed, or utilized until E/A's review is complete, which will be evidenced by either a Change Order or completion of the Shop Drawing review procedure. OWNER may require CONTRACTOR to furnish at CONTRACTOR's expense a special performance guarantee or other surety bond with respect to any "approved equal" or substitute or for any other delay or disruption to the Critical Path of the Project Schedule attributable to any such substitution. OWNER shall not be responsible for any delay due to review time for any "approved equal" or substitute.

.4 CONTRACTOR's Expense: All data and documentation to be provided by CONTRACTOR in support of any proposed "approved equal" or substitute item will be at CONTRACTOR's expense.

.5 The approval of the E/A will not relieve the CONTRACTOR from primary responsibility and liability for the suitability and performance of any proposed substitute item, method or procedure and will not relieve CONTRACTOR from its primary responsibility and liability for curing defective Work and performing warranty work, which the CONTRACTOR shall cure and perform, regardless of any claim the CONTRACTOR may choose to advance against the E/A or manufacturer.

6.2.5 CONTRACTOR agrees to assign to OWNER any rights it may have to bring antitrust suits against its Suppliers for overcharges on materials incorporated in the Project growing out of illegal price fixing agreements. CONTRACTOR further agrees to cooperate with OWNER should OWNER wish to prosecute suits against Suppliers for illegal price fixing.

6.3 Progress Schedule: Unless otherwise provided in Division 1, CONTRACTOR shall adhere to the Baseline Schedule established in accordance with paragraph 2.6 as it may be adjusted from time to time as provided below:

6.3.1 CONTRACTOR shall submit to Owner's Representative for review and approval any proposed adjustments in the Progress Schedule that will not change the Contract Times or Milestones on a monthly basis. Any such proposed adjustments must be substantiated with documentation of any changes to the underlying logic of the Progress Schedule. CONTRACTOR's Progress Schedule must show how the CONTRACTOR will consistently advance the progress of the Work in accordance with the Critical Path of the Work and the Contract Time or Milestones. Such adjustments will conform generally to the Progress Schedule then in effect and additionally will comply with any provisions of Division 1 applicable thereto.

6.3.2 Proposed adjustments in the Progress Schedule that will change the Contract Times or Milestones shall be submitted in accordance with the requirements of Article 12. Any such proposed adjustments must be substantiated with documentation of any changes to the underlying logic of the Progress Schedule. Such adjustments may only be made by a Change Order or Time Extension Request in accordance with Article 12.

6.4 Concerning Subcontractors, Suppliers and Others:

6.4.1 Assignment: CONTRACTOR agrees to retain direct control of and give direct attention to the fulfillment of this Contract. CONTRACTOR agrees not to, by Power of Attorney, or otherwise, assign said Contract without the prior written consent of OWNER. In addition, without OWNER'S written consent, the CONTRACTOR will not subcontract the performance of the entire Work or the supervision and direction of the Work.

6.4.2 Award of Subcontracts for Portions of the Work: CONTRACTOR shall not employ any Subcontractor, Supplier or other person or organization, whether initially or as a substitute, against whom OWNER may have reasonable objection. OWNER will communicate such objections by Written Notice. If OWNER requires a change without good cause of any Subcontractor, person or organization previously accepted by OWNER, the Contract Amount shall be increased or decreased by the difference in the cost occasioned by any such change, and appropriate Change Order shall be issued. CONTRACTOR shall not substitute any Subcontractor, person or organization that has been accepted by OWNER, unless the substitute has been accepted in writing by OWNER. No acceptance by OWNER of any Subcontractor,

Supplier or other person or organization shall constitute a waiver of any right of OWNER to reject defective Work.

6.4.3 CONTRACTOR shall enter into written agreements with all Subcontractors and Suppliers which specifically binds the Subcontractors or Suppliers to the applicable terms and conditions of the Contract Documents for the benefit of OWNER and E/A. The OWNER reserves the right to specify that certain requirements shall be adhered to by all Subcontractors and Sub-subcontractors as indicated in other portions of the Contract Documents and these requirements shall be made a part of the agreement between CONTRACTOR and Subcontractor or Supplier. Subject to and in accordance with the above requirements, the CONTRACTOR must provide and will be deemed for all purposes to have provided in its contracts with major Subcontractors or Suppliers on the Project (those contracts of more than $10,000) the following specific provision: alternative dispute resolution (paragraphs 16.2 and 16.3), which shall be mandatory in the event of a subcontractor or supplier claim and a prerequisite for the submission of any derivative claim. The CONTRACTOR's standard subcontract form is subject to the OWNER's review and approval. The OWNER may request and the CONTRACTOR will provide within five (5) working days a copy of any subcontract requested by the OWNER.

6.4.4 CONTRACTOR shall be fully responsible to OWNER for all acts and omissions of the Subcontractors, Suppliers and other persons and organizations performing or furnishing any of the Work under a direct or indirect contract with CONTRACTOR just as CONTRACTOR is responsible for CONTRACTOR's own acts and omissions. Nothing in the Contract Documents shall create for the benefit of any such Subcontractor, Supplier or other person or organization any contractual relationship between OWNER and any such Subcontractor, Supplier or other person or organization, nor shall it create any obligation on the part of OWNER or E/A to pay or to see to the payment of any moneys due any such Subcontractor, Supplier or other person or organization except as may otherwise be required by laws and regulations.

6.4.5 CONTRACTOR shall be solely responsible for efficiently scheduling and coordinating the Work of Subcontractors, Suppliers and other persons and organizations performing or furnishing any of the Work under a direct or indirect contract with CONTRACTOR in order to avoid any delays or inefficiencies in the prosecution of the Work. CONTRACTOR shall require all Subcontractors, Suppliers and such other persons and organizations performing or furnishing any of the Work to communicate with Owner's Representative through CONTRACTOR.

6.4.6 The divisions and sections of the Specifications and the identifications of any Drawings shall not control CONTRACTOR in dividing or delineating the Work to be performed by any specific trade.

6.4.7 CONTRACTOR shall pay each Subcontractor and Supplier their appropriate share of payments made to CONTRACTOR not later than ten (10) Calendar Days of CONTRACTOR's receipt of payment from OWNER. Upon request from Owner, the CONTRACTOR has two (2) Working Days to provide documentation verifying Payment to Subcontractor(s). The CONTRACTOR is required to notify the Subcontractor(s) in writing of rejection of Application for Payment within two (2) Working Days following notification by Owner. Failure of CONTRACTOR to make payments to Subcontractors or for labor, materials or equipment in accordance to this contract, may be cause to reject future Bids by the CONTRACTOR in accordance with Section 00100 9.B.4 and may be cause to reject payment in accordance with 00700 14.4.1.3.

6.4.8 To the extent allowed by Texas law, the OWNER shall be deemed to be a third party beneficiary to each subcontract and may, if OWNER elects, following a termination of the CONTRACTOR, require that the Subcontractor(s) perform all or a portion of

unperformed duties and obligations under its subcontract(s) for the benefit of the OWNER, rather than the CONTRACTOR; however, if the OWNER requires any such performance by a Subcontractor for the OWNER's direct benefit, then the OWNER shall be bound and obligated to pay such Subcontractor the reasonable value for all Work performed by such Subcontractor to the date of the termination of the CONTRACTOR, less previous payments, and for all Work performed thereafter. In the event that the OWNER elects to invoke its right under this section, OWNER will provide notice of such election to the CONTRACTOR and the affected Subcontractor(s).

6.5 Patent Fees and Royalties:

6.5.1 CONTRACTOR shall be responsible at all times for compliance with applicable patents or copyrights encompassing, in whole or in part, any design, device, material, or process utilized, directly or indirectly, in the performance of the Work or the formulation or presentation of its Bid.

6.5.2 CONTRACTOR shall pay all royalties and license fees and shall provide, prior to commencement of Work hereunder and at all times during the performance of same, for lawful use of any design, device, material or process covered by letters, patent or copyright by suitable legal agreement with the patentee, copyright holder, or their duly authorized representative whether or not a particular design, device, material, or process is specified by OWNER.

6.5.3 CONTRACTOR shall defend all suits or claims for infringement of any patent or copyright and shall save OWNER harmless from any loss or liability, direct or indirect, arising with respect to CONTRACTOR's process in the formulation of its Bid or the performance of the Work or otherwise arising in connection therewith. OWNER reserves the right to provide its own defense to any suit or claim of infringement of any patent or copyright in which event CONTRACTOR shall indemnify and save harmless OWNER from all costs and expenses of such defense as well as satisfaction of all judgments entered against OWNER.

6.5.4 OWNER shall have the right to stop the Work and/or terminate this Agreement at any time in the event CONTRACTOR fails to disclose to OWNER that CONTRACTOR's work methodology includes the use of any infringing design, device, material or process.

6.6 Permits, Fees: Unless otherwise provided in the Supplemental General Conditions, CONTRACTOR shall obtain and pay for all construction permits, licenses and fees required for prosecution of the Work.

6.7 Laws and Regulations:

6.7.1 CONTRACTOR shall give all notices and comply with all laws and regulations applicable to furnishing and performing the Work, including arranging for and obtaining any required inspections, tests, approvals or certifications from any public body having jurisdiction over the Work or any part thereof. Except where otherwise expressly required by applicable laws and regulations, neither OWNER nor E/A shall be responsible for monitoring CONTRACTOR's compliance with any laws and regulations.

6.7.2 Maintaining clean water, air and earth or improving thereon shall be regarded as of prime importance. CONTRACTOR shall plan and execute its operations in compliance with all applicable Federal, State and local laws and regulations concerning control and abatement of water pollution and prevention and control of air pollution.

6.7.3 If CONTRACTOR performs any Work knowing or having reason to know that it is contrary to laws or regulations, CONTRACTOR shall bear all claims, costs, losses and damages arising therefrom; however, it shall not be CONTRACTOR's primary

responsibility to make certain that the Specifications and Drawings are in accordance with laws and regulations, but this does not relieve CONTRACTOR of CONTRACTOR's obligations under Article 3.

6.8 Taxes:

6.8.1 CONTRACTOR shall pay only those sales, consumer, use and other similar taxes required to be paid by CONTRACTOR in accordance with the laws and regulations of the State of Texas in the performance of this public works contract.

6.8.2 OWNER is an exempt organization as defined by Chapter 11 of the Property Tax Code of Texas and is thereby exempt from payment of Sales Tax under Chapter 151, Limited Use Sales, Excise and Use Tax, Texas Tax Code, and Article 1066 (C), Local Sales and Use Tax Act, Revised Civil Statutes of Texas.

6.9 Use of Premises:

6.9.1 CONTRACTOR shall confine construction equipment, the storage of materials and equipment and the operations of workers to the site and land and areas identified in and permitted by the Contract Documents and other land and areas permitted by laws and regulations, right-of-way, permits and easements, and shall not unreasonably encumber the premises with construction equipment or other materials or equipment. CONTRACTOR shall assume full responsibility for any damage to any such land or area, or to the owner or occupant thereof or of any adjacent land or areas, resulting from the performance of the Work. Should any claim be made by any such owner or occupant because of or in connection with the performance of the Work, CONTRACTOR shall promptly settle with such other party by negotiation or otherwise resolve the claim by arbitration or other dispute resolution proceeding or at law. CONTRACTOR shall indemnify, defend and hold harmless OWNER, E/A, E/A'S Consultants and anyone directly or indirectly employed by any of them from and against all claims, costs, losses and damages (including court costs and reasonable attorney's fees) arising out of or resulting from any claim or action, legal or equitable, brought by any such owner or occupant against OWNER, E/A or any other party indemnified hereunder to the extent caused by or based upon performance of the work or failure to perform the Work.

6.9.2 During the progress of the Work and on a daily basis, CONTRACTOR shall keep the premises free from accumulations of waste materials, rubbish and other debris resulting from the Work. At the completion of the Work, CONTRACTOR shall remove all waste materials, rubbish and debris from and about the premises as well as all tools, appliances, construction equipment and machinery and surplus materials. CONTRACTOR shall leave the site clean and ready for occupancy by OWNER at Substantial Completion of the Work. CONTRACTOR shall, at a minimum, restore to original condition all property not designated for alteration by the Contact Documents. If the CONTRACTOR fails to clean up at the completion of the Work, OWNER may do so and the cost thereof will be charged against the CONTRACTOR.

6.9.3 CONTRACTOR shall not load nor permit any part of any structure to be loaded in any manner that will endanger the structure, nor shall CONTRACTOR subject any part of the Work or adjacent property to stresses or pressures that will endanger it.

6.10 Record Documents: CONTRACTOR shall maintain in a safe place at the site, or other location acceptable to OWNER, one (1) record copy of all Drawings, Specifications, Addenda, Change Orders, Change Directives, Field Orders and written interpretations and clarifications (issued pursuant to paragraph 9.5) in good order and annotated to show all changes made during construction. These record documents together with all final samples and all final Shop Drawings will be available to OWNER and E/A for reference during performance of the Work. Upon Substantial Completion of the Work, these record documents, samples and Shop Drawings shall be promptly delivered to Owner's Representative.

6.11 Safety and Protection:

6.11.1 CONTRACTOR shall be responsible for initiating, maintaining and supervising all safety precautions and programs in connection with the Work. Upon request, and prior to installation of measures, CONTRACTOR shall submit a site security plan for approval by OWNER. By reviewing the plan or making recommendations or comments, OWNER will not assume liability nor will CONTRACTOR be relieved of liability for damage, injury or loss. CONTRACTOR shall take all necessary precautions for the safety of and shall provide the necessary protection to prevent damage, injury or loss to:

.1 all persons on the Work site or who may be affected by the Work;

.2 all the Work and materials and equipment to be incorporated therein, whether in storage on or off the site; and

.3 other property at the site or adjacent thereto, including, but not limited to, trees, shrubs, lawns, walks, pavements, roadways, structures, utilities and underground facilities not designated for removal, relocation or replacement in the course of construction.

6.11.2 CONTRACTOR shall comply with all applicable laws and regulations of any public body having jurisdiction for safety of persons or property or to protect them from damage, injury or loss; and shall erect and maintain all necessary safeguards for such safety and protection. CONTRACTOR shall notify owners of adjacent property and of underground facilities, and utility owners when prosecution of the Work may affect them, and shall cooperate with them in the protection, removal, relocation and replacement of their property. All damage, injury or loss to any property referred to in paragraph 6.11.1.2 and 6.11.1.3 caused, directly or indirectly, in whole or in part, by CONTRACTOR, Subcontractor, Supplier or any person or organization directly or indirectly employed by any of them to perform or furnish any of the Work or anyone for whose acts any of them may be liable, shall be remedied by CONTRACTOR (except damage or loss attributable to the fault of Drawings or Specifications or to the acts or omissions of OWNER, or E/A, or E/A's consultant or anyone employed by any of them or anyone for whose acts any of them may be liable, and not attributable, directly or indirectly, in whole or in part, to the faults or negligence of CONTRACTOR or any Subcontractor, Supplier or other person or organization directly or indirectly employed by any of them). CONTRACTOR's duties and responsibilities for safety and protection of the Work shall continue until such time as all the Work is completed and Owner's Representative has issued a notice to OWNER and CONTRACTOR in accordance with Article 14 that the Work is acceptable (except as otherwise expressly provided in connection with Substantial Completion). Without limitation, CONTRACTOR shall comply with the following specific provisions:

It shall be the duty and responsibility of CONTRACTOR and all of its subcontractors to be familiar with and comply with 29 USC Section 651, et seq., the Occupational Safety and Health Act of 1970, as amended (“OSHA”) and to enforce and comply with all provisions of this Act.

The CONTRACTOR and all of its subcontractors shall comply with all applicable requirements of Subpart P of Part 1926 of 29 C.F.R, OSHA Safety and Health Standards, Texas Health and Safety Code Section 756.023, as amended, and shall submit a unit price for the particular excavation safety systems to be utilized by the Contractor for all excavations which exceed a depth of five feet (5’).

Before commencing any excavation which will exceed a depth of five feet (5’), the CONTRACTOR shall provide the Owner with detailed plans and specifications regarding the safety systems to be utilized. Said plans and specifications shall

include a certification from a Texas licensed professional engineer indicating full compliance with the OSHA provisions cited above.

6.11.3 Safety Representative: CONTRACTOR shall designate in writing a qualified and experienced safety representative (the "Safety Representative") at the site whose duties and responsibilities shall include safety training; identifying and mitigating hazardous conditions and unsafe work practices; and developing, maintaining and supervising the implementation of safe work practices and safety programs as deemed necessary and appropriate for the Project. The term "Safety Representative" includes any designated Safety Supervisor, Superintendent or Safety Manager. The Safety Representative shall exercise due diligence in the execution of all Project related safety duties. The Safety Representative shall report directly to a company executive, not an on site project manager. Upon request of OWNER, CONTRACTOR shall provide certifications or other acceptable documentation of the Safety Representative's qualifications. The following requirements will be effective as of September 1, 2010:

.1 The Safety Representative shall present certification of completion of the OSHA 30-hour Construction Industry Training Outreach Program described at: http://www.osha.gov/dte/outreach/construction_generalindustry/construction.html

.2 The Safety Representative shall verify that all construction workers (defined as persons covered by a prevailing wage determination) on the job site, whether employed by the CONTRACTOR or subcontractors, have completed the OSHA 10-hour Construction Industry Training Outreach Program described at: http://www.osha.gov/dte/outreach/construction_generalindustry/construction.html. The Safety Representative must receive a certificate of training completion before allowing a worker on site and shall have all such certificates available for inspection by the OWNER.

.3 The Safety Representative shall ensure that workers, including designated competent persons, have completed all applicable OSHA specific or other training needed to perform their job assignments. Training topics applicable to the scope of the current Project may include, but are not limited to, scaffolds, fall protection, cranes, excavations, electrical safety, tools, concrete and masonry construction, steel erection, operation of motor vehicles and mechanized equipment.

.4 The Safety Representative shall post notice on the site of the Work stating that all workers shall have completed OSHA Construction Industry Training. The Owner may require, and the Safety Representative should consider providing a means of readily identifying workers who have completed the required training to monitor compliance with these requirements.

.5 The Safety Representative shall ensure that all required OSHA and Workers Compensation notices to workers are posted in English and Spanish at one or more conspicuous locations on the work site.

6.11.4 Hazard Communication Programs: CONTRACTOR shall be responsible for coordinating any exchange of material safety data sheets or other hazard communication information required to be made available to or exchanged between or among employers at the site in accordance with laws and regulations.

6.11.5 Emergencies:

.1 In emergencies affecting the safety or protection of persons or the Work at the site or adjacent thereto, CONTRACTOR, without special instruction or authorization from OWNER or E/A, is obligated to act reasonably to prevent threatened damage, injury or loss and to mitigate damage or loss to the Work.

CONTRACTOR shall give Owner's Representative telephone notification as soon as reasonably practical and a prompt written notice if CONTRACTOR believes that any significant changes in the Work or variations from the Contract Documents have been caused thereby. If Owner's Representative determines that a change in the Contract Documents is required because of the action taken by CONTRACTOR in response to such an emergency, a Change Directive or Change Order will be issued to document the consequences of such action; otherwise OWNER will not be responsible for CONTRACTOR's emergency action.

.2 Authorized agents of CONTRACTOR shall respond immediately to call-out at any time of any day or night when circumstances warrant the presence on Project site of CONTRACTOR or his agent to protect the Work or adjacent property from damage, restriction or limitation or to take such action or measures pertaining to the Work as may be necessary to provide for the safety of the public. Should CONTRACTOR and/or their agent fail to respond and take action to alleviate such an emergency situation, OWNER may direct other forces to take action as necessary to remedy the emergency condition, and OWNER will deduct any cost of such remedial action from the funds due CONTRACTOR under this Contract.

.3 In the event there is an accident involving injury to any individual or damage to any property on or near the Work, CONTRACTOR shall provide to Owner's Representative verbal notification within one (1) hour and written notification within twenty-four (24) hours of the event and shall be responsible for recording the location of the event and the circumstances surrounding the event through photographs, interviewing witnesses, obtaining medical reports, police accident reports and other documentation that describes the event. Copies of such documentation shall be provided to Owner's Representative, for OWNER's and E/A's records, within forty-eight (48) hours of the event. Contractor shall cooperate with OWNER on any OWNER investigation of any such incident.

6.11.6 Rest Breaks:

.1 Except as provided in subsection 6.11.6.2 below, an employee performing construction activity at a construction site is entitled to a rest break of not less than ten (10) minutes for every four (4) hours worked. No employee may be required to work more than 3.5 hours without a rest break. A rest break means a break from work within working hours, excluding meal breaks, during which an employee may not work. A rest break shall be scheduled as near as possible to the midpoint of the work period.

.2 An employee is not entitled to a rest break under subsection 6.11.6.1 on any day the employee works less than 3.5 hours or spends more than half of his or her work time engaged in non-strenuous labor in a climate controlled environment.

.3 A sign describing the requirements of this Section 6.11.6 in English and Spanish shall be posted by the employer in each establishment subject to the requirement of a rest break in a conspicuous place or places where notices to employees are customarily posted, in accordance with the OWNER's then current rules for size, content, and location of such signage.

.4 The violation of Ordinance No. 20100729-047, enacted July 29, 2010, which establishes the rest break requirements set forth above, may be enforced with criminal penalties and civil remedies, as set forth in the Ordinance.

6.11.7 If the Contractor fails to carry out the Work in accordance with the Contract Documents so that a safety violation has occurred, the Owner may order the Contractor to stop the Work or any portion thereof, until the cause for such order has been eliminated. However, the right of the Owner to stop the Work under this paragraph shall not give rise to a duty on the part of the Owner to supervise the Contractor's Work or to control the Contractor's means and methods or to exercise this right for the benefit of the Contractor or any other person or entity. All time lost due to Project shut down will be the Contractor's sole responsibility, will be charged against the Contract Time, and the Contractor will be responsible for any and all expenses incurred. This provision is in addition to and supplemental to the applicable provisions of the Project's ROCIP Safety Manual.

6.11.8 Confined Space Program

.1 Contractor acknowledges and agrees that the Owner is temporarily transferring management and control of the site of the Work to the Contractor for the purpose of constructing the Project. The Contractor's responsibilities to manage the Work includes the responsibility to manage the property for purposes of compliance with 29 CFR 1926 subpart AA. To the best of Owner's knowledge and belief, Owner has provided the following information in the plans and specifications and other Contract Documents: (i) the location of each known permit space, (ii) the hazards or potential hazards in each space or the reason it is a permit space; and (iii) any precautions that the Owner or any previous contractor has implemented for the protection of employees in the permit space. This transfer will result in the Contractor being both the host employer and the controlling contractor for this portion of the Work.

6.12 Continuing the Work: CONTRACTOR shall carry on the Work and adhere to the Progress Schedule during all disputes or disagreements with OWNER. No Work shall be delayed or postponed pending resolution of any disputes or disagreements, except as OWNER and CONTRACTOR may otherwise agree in writing.

6.13 CONTRACTOR's General Warranty and Guarantee:

6.13.1 CONTRACTOR warrants and guarantees to OWNER that all Work will conform to the plans and specifications, be performed in a good and workmanlike manner in accordance with the Contract Documents and will not be defective. This warranty will survive the termination or expiration of the Contract. CONTRACTOR's warranty and guarantee hereunder excludes defects or damage caused by:

.1 abuse, modification or improper maintenance or operation by persons other than CONTRACTOR, Subcontractors or Suppliers; or

.2 normal wear and tear under normal usage.

6.13.2 CONTRACTOR's obligation to perform and complete the Work in a good and workmanlike manner in accordance with the Contract Documents shall be absolute. None of the following will constitute an acceptance of Work that is not in accordance with the Contract Documents or a release of CONTRACTOR's obligation to perform the Work in accordance with the Contract Documents:

.1 observations by Owner's Representative and/or E/A;

.2 recommendation of any progress or final payment by Owner's Representative;

.3 the issuance of a certificate of Substantial Completion or any payment by OWNER to CONTRACTOR under the Contract Documents;

.4 use or occupancy of the Work or any part thereof by OWNER;

.5 any acceptance by OWNER or any failure to do so;

.6 any review of a Shop Drawing or sample submittal;

.7 any inspection, test or approval by others; or

.8 any correction of defective Work by OWNER.

6.14 INDEMNIFICATION:

6.14.1 CONTRACTOR shall defend, indemnify and hold harmless OWNER, E/A, E/A'S Consultants and Sub consultants and their respective officers, directors, partners, employees, agents and other Consultants and any of them (the "INDEMNIFIED PARTIES") from and against all claims, costs, losses and damages (including but not limited to all fees and charges of engineers, architects, attorneys and other professionals and all court or arbitration or other dispute resolution costs) arising out of or resulting from the performance of the Work, provided that any such claim, cost, loss or damage:

.1 Is attributable to bodily injury, sickness, disease or death, or to injury to or destruction of tangible property (other than the work itself), including the loss of use resulting therefrom, and

.2 Is caused in whole or in part by any negligent act or omission of CONTRACTOR, any Subcontractor, any Supplier, any person or organization directly or indirectly employed by any of them to perform or furnish any of the work or anyone for whose acts any of them may be liable, regardless of whether or not caused in part by any negligence or omission of the INDEMNIFIED PARTIES hereunder or whether liability is imposed upon such INDEMNIFIED PARTY by laws and regulations regardless of the negligence of any such person or entity.

In the event that indemnification of the INDEMNIFIED PARTIES is prohibited by law, CONTRACTOR shall nonetheless be solely responsible for any liability arising out of or resulting from the performance of the Work, subject to the limitations set forth above, and shall indemnify and hold harmless the remaining INDEMNIFIED PARTIES, who may be legally indemnified, from such liability of the CONTRACTOR and the associated costs described above.

6.14.2 The indemnification obligation under paragraph 6.14.1 shall not be limited in any way by any limitation on the amount or type of damages, or compensation or benefits payable by or for CONTRACTOR or any such Subcontractor, Supplier or other person or organization under workers' compensation acts, disability benefit acts or other employee benefit acts.

6.14.3 The obligations of CONTRACTOR under paragraph 6.14.1 shall not extend to the liability of OWNER, E/A, E/A's consultants, and their officers, directors, partners, employees or agents caused primarily by negligent preparation of maps, drawings, surveys, designs or specifications upon which is placed the applicable state-authorized design professional seal of OWNER's, E/A's or E/A's consultant's officers, directors, partners, employees or agents.

6.14.4 In the event CONTRACTOR fails to follow OWNER's directives concerning use of the site, scheduling or course of construction, or engages in other conduct which proximately causes damage to property based on inverse condemnation or otherwise, then and in that event, CONTRACTOR shall indemnify OWNER against all costs resulting from such claims.

6.14.5 In the event CONTRACTOR unreasonably delays progress of the work being done by others on the site so as to cause loss for

which OWNER becomes liable, then CONTRACTOR shall indemnify OWNER from and reimburse OWNER for such loss.

6.15 Survival of Obligations: All representations, indemnifications, warranties and guarantees made in, required by or given in accordance with the Contract Documents, as well as all continuing obligations indicated in the Contract Documents, will survive final payment, completion and acceptance of the Work and termination or completion of the Agreement.

6.16 Losses from Natural Causes: Unless otherwise specified, all loss or damage to CONTRACTOR arising out of the nature of the Work to be done or from action of the elements, floods or from unforeseeable circumstances in prosecution of the Work or from unusual obstructions or difficulties which may be encountered in prosecution of the Work, shall be sustained and borne by CONTRACTOR at its own cost and expense.

6.17 Notice of Claim: Should CONTRACTOR suffer injury or damage to person or property because of any error, omission or act of OWNER or of any of OWNER's employees or agents or others for whose acts OWNER is liable, a Claim must be made to the other party within thirty (30) calendar days of the event giving rise to such injury or damage. The provisions of this paragraph 6.17 shall not be construed as a substitute for or a waiver of the provisions of any applicable statute of limitations or statute of repose.

6.18 Liquidated Damages: CONTRACTOR or its Surety shall be liable for liquidated damages for the failure of the CONTRACTOR to timely complete the Work or any portion thereof within the Contract Time.

ARTICLE 7 - OTHER WORK

7.1 OWNER may perform other work related to the Project at the site by OWNER's own forces, or let other contracts therefor, or have other work performed by utility owners. CONTRACTOR and OWNER agree to and shall use best efforts to cooperate and coordinate the Work with others performing work and other work related to the Project in order to avoid conflicts and delays in the Work. If CONTRACTOR believes that delay or additional cost is involved because of such action by OWNER, CONTRACTOR may make a Claim as provided in Article 11 or 12.

7.2 CONTRACTOR shall afford other contractors who are in a contract with OWNER and each utility owner (and OWNER, if OWNER is performing the additional work with OWNER's employees) proper and safe access to the site and a reasonable opportunity for the introduction and storage of materials and equipment and the execution of such other work and shall properly connect and coordinate the Work with theirs. Unless otherwise provided in the Contract Documents, CONTRACTOR shall do all cutting, fitting and patching of the Work that may be required to make its several parts come together properly and integrate with such other work. CONTRACTOR shall not endanger any work of others by cutting, excavating or otherwise altering their work and will only cut or alter their work with the written consent of Owner's Representative and the other contractors whose work will be affected. CONTRACTOR shall promptly remedy damage wrongfully caused by CONTRACTOR to completed or partially completed construction or to property of the OWNER or separate contractors.

7.3 If the proper execution or results of any part of CONTRACTOR's Work depends upon work performed by others under this Article 7, CONTRACTOR shall inspect such other work and promptly report to Owner's Representative in writing any delays, defects or deficiencies in such other work that render it unavailable or unsuitable for the proper execution and results of CONTRACTOR's Work. CONTRACTOR's failure to report will constitute an acceptance of such other work as fit and proper for integration with CONTRACTOR's Work except for latent or non-apparent defects and deficiencies in such other work.

7.4 OWNER shall provide for coordination of the activities of the OWNER's own forces and of each separate contractor with the Work of CONTRACTOR, who shall cooperate with them. CONTRACTOR shall participate with other separate contractors and Owner's Representative in reviewing their construction Progress Schedules when directed to do so. On the basis of such review, CONTRACTOR shall make any revisions to the construction Progress Schedule deemed necessary after a joint review and mutual agreement. The agreed upon construction Progress Schedules shall then constitute the Progress Schedules to be used by CONTRACTOR, separate contractors and OWNER until subsequently revised.

7.5 Costs caused by delays or by improperly timed activities or defective construction shall be borne by the party responsible therefor.

ARTICLE 8 - OWNER'S RESPONSIBILITIES

8.1 Prior to the start of construction, OWNER will designate in writing a person or entity to act as Owner's Representative during construction. Except as otherwise provided in these General Conditions, OWNER shall issue all communications to CONTRACTOR through Owner's Representative.

8.2 OWNER will not supervise, direct, control or have authority over or be responsible for CONTRACTOR's means, methods, techniques, sequences or procedures of construction or the safety precautions and programs incident thereto. OWNER is not responsible for any failure of CONTRACTOR to comply with laws and regulations applicable to furnishing or performing the Work. OWNER is not responsible for CONTRACTOR's failure to perform or furnish the Work in accordance with the Contract Documents. Failure or omission of OWNER to discover, or object to or condemn any defective Work or material shall not release CONTRACTOR from the obligation to properly and fully perform the Contract.

8.3 OWNER is not responsible for the acts or omissions of CONTRACTOR, or of any Subcontractor, any Supplier, or of any other person or organization performing or furnishing any of the Work. CONTRACTOR acknowledges and agrees that OWNER'S direction to perform Work in accordance with the approved Progress Schedule is not a demand for acceleration or a dictation of CONTRACTOR'S means or methods.

8.4 Information or services under the OWNER's control shall be furnished by the OWNER with reasonable promptness to avoid delay in orderly progress of the Work. The OWNER shall have a reasonable amount of time to investigate site conditions, review submittals, analyze requests for changes, and to make other decisions in the orderly administration of the Contract. CONTRACTOR must notify the OWNER in writing, if the time for the investigation, review, analysis of any submittals, required for changes or otherwise required for OWNER'S decision, impacts in any way the Critical Path of the approved Progress Schedule.

8.5 The foregoing are in addition to other duties and responsibilities of the OWNER enumerated herein and especially those in respect to Article 4 (Availability of Lands; Subsurface and Physical Conditions; Reference Points), Article 7 (Other Work) and Article 14 (Payments to CONTRACTOR and Completion).

8.6 **Notice of Claim:** Should OWNER suffer injury or damage to person or property because of any error, omission or act of CONTRACTOR or of any of CONTRACTOR's employees or agents or others for whose acts CONTRACTOR is liable, a Claim will be made to the other party within thirty (30) calendar days of receipt of actual or constructive notice of the event giving rise to such injury or damage. The provisions of this paragraph 8.6 shall not be construed as a substitute for or a waiver of the provisions of any applicable statute of limitations or statute of repose.

ARTICLE 9 - ENGINEER/ARCHITECT'S STATUS DURING CONSTRUCTION

9.1 E/A's Authority and Responsibilities:

9.1.1 The duties and responsibilities and the limitations of authority of E/A during construction, as set forth in the Contract Documents, may be assigned or assumed by the OWNER, but shall not be extended without written consent of OWNER and/or E/A. The assignment of any authority, duties or responsibilities to E/A under the Contract Documents, or under any agreement between OWNER and E/A, or any undertaking, exercise or performance thereof by E/A, is intended to be for the sole and exclusive benefit of OWNER and not for the benefit of CONTRACTOR, Subcontractor, Supplier, or any other person or organization, or for any surety or employee or agent of any of them.

9.1.2 E/A will not supervise, direct, control or have authority over or be responsible for CONTRACTOR's means, methods, techniques, sequences or procedures of construction, or the safety precautions and programs incident thereto. E/A is not responsible for any failure of CONTRACTOR to comply with laws and regulations applicable to the furnishing or performing the Work. E/A is not responsible for CONTRACTOR's failure to perform or furnish the Work in accordance with the Contract Documents. Failure or omission of E/A to discover, or object to or condemn any defective Work or material shall not release CONTRACTOR from the obligation to properly and fully perform the Contract.

9.1.3 E/A is not responsible for the acts or omissions of CONTRACTOR, or of any Subcontractor, any Supplier, or of any other person or organization performing or furnishing any of the Work.

9.1.4 If OWNER and E/A agree, E/A will review the final Application for Payment and accompanying documentation and all maintenance and operating instructions, schedules, guarantees, bonds and certificates of inspection, tests and approvals and other documentation required to be delivered by Article 14, but only to determine generally that their content complies with the requirements of, and in the case of certificates of inspections, tests and approvals that the results certified indicate compliance with, the Contract Documents.

9.1.5 The limitations upon authority and responsibility set forth in this paragraph 9.1 shall also apply to E/A's Consultants, Resident Project Representative and assistants.

9.2 E/A as Owner's Representative: E/A may be designated as the Owner's Representative under paragraph 8.1.

9.3 Visits to Site: If OWNER and E/A agree, E/A will make visits to the site at intervals appropriate to the various stages of construction as E/A deems necessary in order to observe as an experienced and qualified design professional the progress that has been made and the quality of the various aspects of CONTRACTOR's executed Work. Based on information obtained during such visits and observations, E/A will endeavor for the benefit of OWNER to determine, in general, if the Work is proceeding in accordance with the Contract Documents. E/A will not be required to make exhaustive or continuous on-site inspections to check the quality or quantity of the Work. E/A's efforts will be directed toward providing for OWNER a greater degree of confidence that the completed Work will conform generally to the Contract Documents. On the basis of such visits and on-site observations, E/A will keep OWNER informed of the progress of the Work and will endeavor to guard OWNER against defective Work. E/A's visits and on-site observations are subject to all the limitations on E/A's authority and responsibility set forth in paragraph 9.1.

9.4 Resident Project Representative: If OWNER and E/A agree, E/A will furnish a Resident Project Representative to assist E/A in providing more continuous observation of the Work. The responsibilities and authority and limitations of any such Resident Project Representative and assistants will be as provided in paragraph 9.1 and in the Supplemental General Conditions. OWNER may designate another representative or agent to represent OWNER at the site who is not E/A, E/A's consultant, agent or employee.

9.5 Clarifications and Interpretations: E/A may determine that written clarifications or interpretations of the requirements of the Contract Documents (in the form of drawings or otherwise) are necessary. Such written clarifications or interpretations will be consistent with the intent of and reasonably inferable from the Contract Documents, will be issued with reasonable promptness by Owner's Representative and will be binding on OWNER and CONTRACTOR. If OWNER or CONTRACTOR believes that a written clarification or interpretation justifies an adjustment in the Contract Amount or the Contract Times, OWNER or CONTRACTOR may make a Claim therefor as provided in Article 11 or 12.

9.6 Rejecting Defective Work: E/A will recommend that OWNER disapprove or reject Work which E/A believes to be defective, or believes will not produce a completed Project that conforms to the Contract Documents or will prejudice the integrity of the design concept of the completed Project as a functioning whole as indicated by the Contract Documents.

9.7 Shop Drawings: Refer to Division 1 for E/A's authority concerning Shop Drawings.

ARTICLE 10 - CHANGES IN THE WORK

10.1 Changes:

10.1.1 Without invalidating the Contract and without notice to any surety, OWNER may, at any time or from time to time, order additions, deletions or revisions in the Work. Such changes in the Work will be authorized by Change Order, Change Directive or Field Order. In the event that the OWNER and the CONRACTOR are unable to negotiate the terms of a Change Order for the performance of additional Work, the OWNER may, at its election, perform such additional Work with its own forces or with another contractor and such work will be considered "Other Work" in accordance with Article 7.

10.1.2 Changes in the Work shall be performed under applicable provisions of the Contract Documents, and CONTRACTOR shall proceed promptly, unless otherwise provided in the Change Order, Change Directive or Field Order. CONTRACTOR's proposals for changes in the Contract Amount and/or Contract Time shall be submitted within ten (10) Calendar Days of request by Owner's Representative, including impacts to the approved Progress Schedule, unless Owner's Representative grants an extension. OWNER will review each proposal and respond to CONTRACTOR within ten (10) Calendar Days. After review by OWNER, CONTRACTOR shall provide any supporting data requested by Owner's Representative within seven (7) Calendar Days, unless Owner's Representative grants an extension. OWNER will determine within seven (7) Calendar Days whether to pursue the change in Work.

10.1.3 CONTRACTOR shall not be entitled to an increase in the Contract Amount or an extension of the Contract Times with respect to any Work performed that is not required by the Contract Documents as amended, modified and supplemented as provided in paragraphs 3.3.1 and 3.3.2, except in the case of an emergency as provided in paragraph 6.11.5 or in the case of uncovering Work as provided in paragraph 13.4.

10.1.4 Except in the case of an emergency as provided in paragraph 6.11.5, a Change Order or Change Directive is required before CONTRACTOR commences any activities associated with a change in the Work which, in CONTRACTOR 's opinion, will result in a change in the Contract Amount and/or Contract Times.

10.1.5 If notice of any change affecting the general scope of the Work or the provisions of the Contract Documents (including, but not limited to, Contract Amount or Contract Times) is required by the provisions of any Bond to be given to a surety, the giving of any such notice will be CONTRACTOR's responsibility, and the amount of each applicable Bond will be adjusted accordingly.

10.2 Change Orders:

10.2.1 OWNER and CONTRACTOR shall execute appropriate written Change Orders covering:

.1 a change in the Work;

.2 the amount of the adjustment in the Contract Amount, if any; and

.3 the extent of the adjustment in the Contract Time, if any.

10.2.2 An executed Change Order shall represent the complete, equitable, and final amount of adjustment in the Contract Amount and/or Contract Time owed to CONTRACTOR or OWNER as a result of the occurrence or event causing the change in the Work encompassed by the Change Order.

10.3 Change Directives:

10.3.1 Without invalidating the Contract, OWNER may, by written Change Directive, using the Force Account method, order changes in the Work within the general scope of the Contract consisting of additions, deletions or other revisions, the Contract Amount and Contract Time being adjusted as necessary. “Force Account” means a basis of payment for the direct performance of Work with payment based on the actual cost of the labor, equipment and materials furnished and consideration for overhead and profit as set forth in Section 11.5, below. A Change Directive shall be used in the absence of complete and prompt agreement on the terms of a Change Order. Where practicable, any items of Work that may be agreed upon, prior to the performance of Work under this Section, will be included in a separate Change Order. For example, the cost of the installation of additional asphalt may be agreed upon based on the unit prices in the Bid.

10.3.2 If the Change Directive provides for an adjustment to the Contract Amount, the adjustment shall be based on the method provided in paragraph 11.5.

10.3.3 A Change Directive shall be effective immediately and shall be recorded later by preparation and execution of an appropriate Change Order.

10.3.4 Upon receipt of a Change Directive, CONTRACTOR shall promptly proceed with the change in the Work involved, provided, prior to the commencement of any Work under this section, the CONTRACTOR must submit its proposed Work plan, anticipated schedule, and a list of its work force and equipment proposed to be used in the Work for OWNER’S approval. Upon such approval, CONTRACTOR must promptly commence and make continuous progress in the Work. The OWNER reserves the right to withhold payment for low production or lack of progress.

10.4 Field Order:

10.4.1 Owner's Representative may authorize minor variations in the Work from the requirements of the Contract Documents which do not involve an adjustment in the Contract Amount or the Contract Times and are compatible with the design concept of the completed Project as a functioning whole as indicated by the

Contract Documents. These shall be accomplished by written Field Order and shall be binding on OWNER and on CONTRACTOR who shall perform the Work involved promptly.

10.4.2 If CONTRACTOR believes that a Field Order would require an adjustment in the Contract Amount and/or Contract Times, CONTRACTOR shall make a prompt written request to Owner's Representative for a Change Order. Any request by CONTRACTOR for an adjustment in Contract Amount and/or Contract Times must be made in writing prior to beginning the work covered by the Field Order.

10.5 **No Damages for Delay:** CONTRACTOR shall receive no compensation for delays or hindrances to the Work, except when direct and unavoidable extra cost to CONTRACTOR is caused by failure of OWNER to provide information or material, if any, which is to be furnished by OWNER or access to the Work and only to the extent that such acts continue after the CONTRACTOR furnishes OWNER with written notice of such failure. When such extra compensation is claimed a written statement thereof shall be presented by CONTRACTOR to OWNER and if by OWNER found correct shall be approved. If delay is caused by specific orders given by OWNER to stop work or by performance of extra Work or by failure of OWNER to provide material or necessary instructions for carrying on the Work, then such delay will entitle CONTRACTOR to an equivalent extension of time, CONTRACTOR's application for which shall, however, be subject to approval of OWNER. No such extension of time shall release CONTRACTOR or surety on its performance bond from all CONTRACTOR's obligations hereunder which shall remain in full force until discharge of the Contract. In no event shall the CONTRACTOR be entitled to any compensation or recovery of any special damages in connection with any delays, including without limitation: consequential damages, lost opportunity costs, impact damages, or other similar damages. The OWNER'S exercise of any of its rights or remedies under the Contract Documents (including without limitation ordering changes in the Work, or directing suspension, rescheduling, or correction of the Work), regardless of the extent or frequency of the OWNER'S exercise of such rights or remedies, shall not be construed as active interference in the CONTRACTOR'S performance of the Work. Except as otherwise provided herein, an extension of Contract Time, to the extent permitted under Article 12, shall be the sole remedy of the CONTRACTOR for any acknowledged delays.

ARTICLE 11 - CHANGE OF CONTRACT AMOUNT

11.1 The Contract Amount is stated in the Agreement and, including authorized adjustments, is the total amount payable by OWNER to CONTRACTOR for performance of the Work under the Contract Documents.

11.2 The original Contract Amount may not be increased by more than twenty-five percent (25%) and it may not be decreased more than twenty-five percent (25%) without the consent of the CONTRACTOR to such decrease, except in the event of a termination for convenience under paragraph 15.2 or the failure of the City Council to appropriate sufficient funding for the Project, in which events it is agreed that the consent of the CONTRACTOR will not be required.

11.3 The Contract Amount shall only be changed by a Change Order. Any claim for an adjustment in the Contract Amount shall be made by Written Notice delivered by the party making the Claim to the other party promptly (but in no event later than thirty (30) calendar days) after the start of the occurrence or event giving rise to the Claim and stating the general nature of the Claim. Notice of the amount of the Claim with supporting data shall be delivered within thirty (30) calendar days after Written Notice of Claim is delivered by claimant, and shall represent that the adjustment claimed covers all known amounts to which claimant is entitled as a result of said occurrence or event. If OWNER and

CONTRACTOR cannot otherwise agree, all Claims for adjustment in the Contract Amount shall be determined as set out in Article 16.

11.4 Determination of Value of Work:

11.4.1 The value of any Work covered by a Change Order for an adjustment in the Contract Amount will be determined by one or more of the following methods:

.1 by application of unit prices contained in the Contract Documents to the quantities of the items involved.

.2 by a mutually agreed lump sum properly itemized and supported by sufficient substantiating data, including documentation by subcontractors performing the work, to permit evaluation.

.3 by cost of Work plus CONTRACTOR's fee for all overhead costs and profit (determined as provided in paragraph 11.5).

.4 No cost will be included in the change order for time spent preparing the change order, nor will costs be included for an estimate of time to negotiate the change order costs for machinery, tools, or equipment as described in subparagraph 11.5.3

11.4.2 Before using the method described in paragraph 11.4.1.3, OWNER and CONTRACTOR agree to negotiate a Change Order using the methods identified in paragraphs 11.4.1.1 and 11.4.1.2, as appropriate, to determine the adjustment in the Contract Amount.

11.5 Cost of Work: If neither of the methods defined in paragraphs 11.4.1.1 nor 11.4.1.2 can be agreed upon before a change in the Work is commenced which will result in an adjustment in the Contract Amount, then the change in the Work will be performed by Change Directive, using the Force Account method, and payment will be made as follows:

11.5.1 For all personnel, CONTRACTOR will receive actual field cost wage rates for each hour that said personnel are actually engaged in such Work, as substantiated by its certified payroll, to which will be added an amount equal to twenty-five percent (25%) of the sum thereof as compensation for CONTRACTOR's and any effected Subcontractor's total overhead and profit. No separate charge will be made by CONTRACTOR or its Subcontractor(s) for organization or overhead expenses. In no case will the rate of wage be less than the minimum shown in the Contract for a particular category. CONTRACTOR will also receive an amount equal to 55% of the wages paid personnel, excluding the 25% compensation provided above, for CONTRACTOR’s and any effected Subcontractor’s cost of premiums on public liability insurance, workers' compensation insurance, social security and unemployment insurance. The actual cost of CONTRACTOR's bond(s) on the extra Work will be paid based on invoices from surety. No charge for superintendence will be made unless considered necessary and ordered by OWNER.

11.5.2 CONTRACTOR will receive the actual cost, including freight charges, of the materials used and installed on such Work, to which costs will be added a sum equal to twenty-five percent (25%) thereof as compensation for CONTRACTOR's and any effected Subcontractor's total overhead and profit. In case material invoices indicate a discount may be taken, the actual cost will be the invoice price minus the discount.

11.5.3 For machinery, trucks, power tools, or other similar equipment (the “equipment”) agreed to be necessary by OWNER and CONTRACTOR, OWNER will allow CONTRACTOR the Regional and Model Year adjusted Monthly Ownership Cost divided by 176 plus the Hourly Estimated Operating Costs as given in the latest edition of the "Rental Rate Blue Book" as published by EquipmentWatch (1-800-

669-3282) for each hour that said equipment is in use on such work. The established equipment rates will be paid for each hour that the equipment is utilized in the Work. In the event that the equipment is used intermittently during the Work, full payment for an eight-hour day will be made if the equipment is not idle more than four (4) hours of the day. If the equipment is idle more than four (4) hours in a day, then payment will be made only for the actual hours worked. No additional compensation will be allowed on the equipment for CONTRACTOR's or any affected Subcontractor's overhead and profit. OWNER may accept an actual rental invoice in lieu of the method of calculation set forth in paragraph 11.5.3 for equipment rented exclusively for Force Account Work or for equipment not included in the Rental Rate Blue Book.

11.5.4 The compensation, as herein provided for, shall be received by CONTRACTOR and any affected Subcontractor as payment in full for work done by Change Directive and will include use of small tools, and total overhead expense and profit. CONTRACTOR and Owner's Representative shall compare records of work done by Change Directive at the end of each day. Copies of these records will be made upon forms provided for this purpose by OWNER and signed by both Owner's Representative and CONTRACTOR, with one copy being retained by OWNER and one by CONTRACTOR. Refusal by CONTRACTOR to sign these records within two (2) working days of presentation does not invalidate the accuracy of the record.

11.6 Unit Price Work:

11.6.1 Where the Contract Documents provide that all or part of the Work is to be unit price Work, initially the Contract Amount will be deemed to include for all unit price work an amount equal to the sum of the established unit price for each separately identified item of unit price work times the estimated quantity of each item as indicated in the Bid. The estimated quantities of items of unit price work are not guaranteed and are solely for the purpose of comparison of Bids and determining an initial Contract Amount. Determinations of the actual quantities and classifications of unit price work performed by CONTRACTOR will be made by Owner's Representative. Owner's Representative will review with CONTRACTOR the preliminary determinations on such matters before rendering a written decision thereon (by recommendation of an Application for Payment or otherwise).

11.6.2 When "plan quantity" is indicated for a Bid item, CONTRACTOR shall be paid amount specified in the Contract Documents without any measurements.

11.6.3 Each unit price will be deemed to include an amount considered by CONTRACTOR to be adequate to cover CONTRACTOR's overhead and profit for each separately identified item.

11.6.4 A Major Item is any individual Bid item in the Bid that has a total cost equal to or greater than five percent (5%) of the original Contract Amount or $50,000, whichever is greater, computed on the basis of Bid quantities and Contract unit prices.

11.6.5 OWNER or CONTRACTOR may make a Claim for an adjustment in the Contract Amount in accordance with Article 11 if:

.1 the actual quantity of any Major Item should become as much as twenty percent (20%) more than or twenty percent (20%) less than that in the Bid; or

.2 CONTRACTOR presents documentation contesting accuracy of "plan quantity" and Owner's Representative verifies quantity and determines original value is in error by five percent (5%) or more;

Provided, however, in the event a Major Item is reduced by twenty percent (20%) or more of the amount in the Bid, no additional Article 11 profit or overhead will be added, if, due to other additions in the Work, the net value of the Contract Amount is not reduced.

ARTICLE 12 - CHANGE OF CONTRACT TIMES

12.1 Working Day and Calendar Day Contracts:

12.1.1 The Contract Times (or Milestones) may only be changed by Change Order or Time Extension Request duly executed by both CONTRACTOR and Owner's Representative. Any claim for an adjustment of the Contract Times (or Milestones) shall be made by Written Notice delivered by the party making the Claim to the other party promptly (but in no event later than thirty (30) calendar days after the start of the occurrence or event giving rise to the delay) and stating the general nature of the delay. Notice of the extent of the delay with supporting data shall be delivered within thirty (30) calendar days after Written Notice of Claim is delivered by claimant, and shall represent that the adjustment claimed is the entire adjustment to which claimant is entitled as a result of said occurrence or event. If OWNER and CONTRACTOR cannot otherwise agree, all Claims for adjustment in the Contract Times (or Milestones) shall be determined as set out in Article 16. No Claim for an adjustment in the Contract Times (or Milestones) will be valid if not submitted in accordance with the requirements of this paragraph.

12.1.2 When CONTRACTOR is at fault and OWNER stops the Work, so that corrections in the Work can be made by CONTRACTOR, no extension in time will be allowed.

12.1.3 When CONTRACTOR is prevented from completing any part of the Work within the Contract Times (or Milestones) due to delay beyond the control of both OWNER and CONTRACTOR, an extension of the Contract Times (or Milestones) in an amount equal to the time lost due to such delay shall be CONTRACTOR's sole and exclusive remedy for such delay. If performance by the CONTRACTOR or OWNER is interrupted by any occurrence not occasioned by its own conduct, whether such occurrence be an act of god or the result of war, riot, civil commotion, sovereign conduct, or the conduct of a third party, then such performance will be excused for a period of time necessary to remedy its effects, provided, however, in such an event, a conference will be held within three (3) business days to establish a proposed new Progress Schedule for the Project.

12.1.4 OWNER will consider time extension requests and may grant CONTRACTOR an extension of time because of:

.1 Changes ordered in the work which justify additional time.

.2 Failure of materials or products being at the Project site due to delays in transportation or failures of Suppliers, which are not the result of CONTRACTOR's, Subcontractor's or Supplier's negligence. The request for an extension of time shall be supported by a citation of acts demonstrating that the delays are beyond CONTRACTOR's control, including, but not limited to, CONTRACTOR's efforts to overcome such delays documented as follows:

a) Copy of purchase order for delayed item(s) indicating date ordered by CONTRACTOR/ Subcontractor and date purchase order received by Supplier.

b) If item(s) require Shop Drawings or other submittal information in accordance with the Contract Documents, provide record of date

submittal(s) forwarded to Owner's Representative, date submittal(s) returned to CONTRACTOR, and date submittal(s) forwarded to Supplier.

c) Copy of document(s) from Supplier, on Supplier's letterhead, indicating date(s) item(s) would be ready for shipment and/or actual shipment date(s).

d) Copies of all correspondence between CONTRACTOR / Subcontractor and Supplier indicating CONTRACTOR / Subcontractor's efforts to expedite item(s).

e) If item(s) are being purchased by a Subcontractor, provide correspondence, meeting notes, etc., that reflect CONTRACTOR's efforts with the Subcontractor to expedite delivery of the item(s).

.3 When acts of OWNER, E/A, utility owners or other contractors employed by OWNER delay progress of work through no fault of CONTRACTOR. The CONTRACTOR will only be entitled to an extension of time for delays that affect the Critical Path of the Work and that are not caused by the CONTRACTOR.

.4 When CONTRACTOR is delayed by strikes, lockouts, fires, losses from natural causes, or other unavoidable cause or causes beyond CONTRACTOR's control.

12.2 Calendar Day Contracts:

12.2.1 Under a Calendar Day Contract, CONTRACTOR may be granted an extension of time because of unusual inclement weather, including but not limited to unusual rainfall events, which are beyond the normal rainfall recorded and expected for Austin, Texas. However, the CONTRACTOR will not be granted an extension of time for “normal rainfall”, as described below.

12.2.2 "Unusual Inclement Weather" is defined as a rain event or other weather related event which occurs at the site and is of sufficient magnitude to prevent CONTRACTOR from performing units of Work critical to maintaining the Progress Schedule.

12.2.3 Baseline Rain Day Determination. “Normal rainfall” compiled by the State climatologist, based on U.S. Weather Bureau Records for Austin, Texas, is considered a part of the Calendar Day Contract, and is not a justification for an extension of time. Listed below are the number of days in each month for which no compensatory days for rainfall events (“Rain Days”) in such months may be claimed:

January..... 8 days

February..... 8 days

March..... 7 days

April..... 7 days

May..... 9 days

June..... 6 days

July..... 5 days

August..... 5 days

September..... 7 days

October..... 7 days

November..... 7 days

December..... 7 days

Rain Days in addition to the baseline Rain Day determination described above will be measured with the Owner's Representative's approval at the nearest operational public weather data collection facility to the site, including but not limited to the OWNER's early warning flood gauge system.

12.2.4 CONTRACTOR may receive credit in any month for Unusual Inclement Weather, and specifically for any Rain Days in that month which exceed the number of Rain Days allocated to that month, if a Claim is made in accordance with paragraph 12.1.1 and the weather event meets the definition for "Unusual Inclement Weather", and as applicable, "Rain Day" and such claimed day is a day on which Work critical to maintaining the Progress Schedule is scheduled to be performed and is otherwise capable of being performed.

ARTICLE 13 - TESTS AND INSPECTIONS; CORRECTION, REMOVAL OR ACCEPTANCE OF DEFECTIVE WORK

13.1 Notice of Defects: Prompt notice of all defective Work of which OWNER or E/A has actual knowledge will be given to CONTRACTOR. All defective Work may be rejected, corrected or accepted as provided in Article 13. CONTRACTOR must give OWNER and E/A prompt notice of any defective Work of which CONTRACTOR has actual knowledge.

13.2 Access to Work: OWNER, E/A, E/A's Consultants, other representatives and personnel of OWNER, independent testing laboratories and governmental agencies having jurisdiction will have access to the Work at reasonable times for observing, inspecting and testing. CONTRACTOR shall provide them proper and safe conditions for such access, and advise them of CONTRACTOR's site safety procedures and programs so that they may comply therewith as applicable.

13.3 Tests and Inspections:

13.3.1 CONTRACTOR shall give timely notice of readiness of the Work for all required inspections, tests or approvals, and shall cooperate with inspection and testing personnel to facilitate required inspections or tests.

13.3.2 OWNER shall employ and pay for services of an independent testing laboratory to perform all inspections, tests or approvals required by the Contract Documents except:

.1 for inspections, tests or approvals covered by paragraphs 13.3.3 and 13.3.4 below;

.2 that costs incurred for tests or inspections conducted pursuant to paragraph 13.4.3 shall be paid as provided in paragraph 13.4.3;

.3 for reinspecting or retesting defective Work, including any associated costs incurred by the testing laboratory for cancelled tests or standby time; and

.4 as otherwise specifically provided in the Contract Documents.

13.3.3 If laws or regulations of any public body having jurisdiction require any Work (or part thereof) specifically to be inspected, tested or approved by an employee or other representative of such public body, CONTRACTOR shall assume full responsibility for arranging and obtaining such inspections, tests or approvals, pay

all costs in connection therewith and furnish Owner's Representative the required certificates of inspection or approval.

13.3.4 CONTRACTOR shall also be responsible for arranging and obtaining and shall pay all costs in connection with any inspections, tests or approvals required for OWNER's and E/A's review of submittals covering materials, equipment, and mix designs to be incorporated in the Work.

13.3.5 All testing laboratories shall meet the requirements of ASTM E-329.

13.4 Uncovering Work:

13.4.1 If any Work (or the work of others) that is to be inspected, tested or approved is covered by CONTRACTOR without written concurrence of Owner's Representative, or if any Work is covered contrary to the written request of Owner's Representative, it must, if requested by Owner's Representative, be uncovered and recovered at CONTRACTOR's expense.

13.4.2 Uncovering Work as provided in paragraph 13.4.1 shall be at CONTRACTOR's expense unless CONTRACTOR has given Owner's Representative timely notice of CONTRACTOR's intention to cover the same and Owner's Representative has not acted within five (5) working days to such notice.

13.4.3 If Owner's Representative considers it necessary or advisable that covered Work be observed, inspected or tested, CONTRACTOR shall uncover, expose or otherwise make available for observation, inspection or testing that portion of the Work in question, furnishing all necessary labor, material and equipment. If it is found that such Work is defective, CONTRACTOR shall pay all claims, costs, losses and damages caused by, arising out of or resulting from such uncovering, exposure, observation, inspection and testing and of satisfactory replacement or reconstruction (including but not limited to all costs of repair or replacement of work of others); and OWNER shall be entitled to an appropriate decrease in the Contract Amount, and may make a Claim therefor as provided in Article 11. If, however, such Work is not found to be defective, CONTRACTOR shall be allowed an increase in the Contract Amount or an extension of the Contract Times (or Milestones), or both, directly attributable to such uncovering, exposure, observation, inspection, testing, replacement and reconstruction; and CONTRACTOR may make a Claim therefor as provided in Articles 11 and 12.

13.5 OWNER May Stop the Work:

13.5.1 If the Work is defective, or CONTRACTOR fails to supply sufficient skilled workers, suitable materials, and/or equipment; or fails to furnish or perform the Work in such a way that the Work in progress or the completed Work will conform to the Contract Documents, OWNER may order CONTRACTOR to stop the Work, or any portion thereof, until the cause for such order has been eliminated; however, this right of OWNER to stop the Work shall not give rise to any duty on the part of OWNER to exercise this right for the benefit of CONTRACTOR or any surety or other party.

13.5.2 If CONTRACTOR fails to correct defective Work or submit a satisfactory plan to take corrective action, with procedure and time schedule, OWNER may order CONTRACTOR to stop the Work, or any portion thereof, until cause for such order has been eliminated, or take any other action permitted by this Contract. A notice to stop the Work, based on defects, shall not stop calendar or working days charged to the Project.

13.6 Correction or Removal of Defective Work: If required by OWNER, CONTRACTOR shall promptly, as directed, either correct all defective Work, whether or not fabricated, installed or completed, or, if the Work has been rejected by Owner's Representative, remove it from the site and replace it with Work that is not defective. CONTRACTOR shall correct or remove and replace defective Work, or submit a plan of action detailing how the deficiency will be corrected, within the time frame identified in the notice of defective Work. CONTRACTOR shall pay all claims, costs, losses and damages caused by or resulting from such correction or removal (including but not limited to all costs of repair or replacement of work of others).

13.7 Warranty period:

13.7.1 If within one year after the date of Substantial Completion or such longer period of time as may be prescribed by laws or regulations or by the terms of any applicable special guarantee required by the Contract Documents or by any specific provision of the Contract Documents (e.g. paragraph 14.11.2), any Work, including work performed after the Substantial Completion date, is found to be defective, CONTRACTOR shall promptly, without cost to OWNER and in accordance with OWNER's written instructions:

(i) correct such defective Work, or, if it has been rejected by OWNER, remove it from the site and replace it with Work that is not defective, and

(ii) satisfactorily correct or remove and replace any damage to other Work or the work of others resulting therefrom.

If CONTRACTOR does not promptly comply with the terms of such instructions, or in an emergency where delay would cause serious risk of loss or damage, OWNER may have the defective Work corrected or the rejected Work removed and replaced, and all claims, costs, losses and damages caused by or resulting from such removal and replacement (including but not limited to all costs of repair or replacement of work of others) will be paid by CONTRACTOR. The warranty period will be deemed to be renewed and recommenced in connection with the completed items of Work requiring correction.

13.7.2 In special circumstances where a particular item of equipment is placed in continuous service before Substantial Completion of all the Work, the warranty period for that item may start to run from an earlier date if so provided in the Contract Documents.

13.7.3 If correction of defective Work will affect the function or use of the facility CONTRACTOR shall not proceed with correction of defective Work without prior coordination and approval of OWNER.

13.7.4 The obligations of the CONTRACTOR to perform warranty work will survive the acceptance of the Work and any termination of the Contract.

13.8 Acceptance of Defective Work: If, instead of requiring correction or removal and replacement of defective Work, OWNER decides to accept it, OWNER may do so. CONTRACTOR shall pay all claims, costs, losses and damages attributable to OWNER's evaluation of and determination to accept such defective Work. If any such acceptance occurs prior to recommendation of final payment, a Change Order will be issued incorporating the necessary revisions in the Contract Documents and compensating OWNER for the diminished value of the defective Work. If the acceptance occurs after such recommendation, an appropriate amount will be paid by CONTRACTOR to OWNER after a calculation by OWNER of the diminution in value of the defective Work.

13.9 OWNER May Correct Defective Work: If CONTRACTOR fails within a reasonable time after Written Notice of OWNER to correct defective Work, or to remove and replace rejected Work, or if CONTRACTOR fails to perform the Work in accordance with the Contract Documents, or if CONTRACTOR fails to comply with any other provision of the Contract

Documents, OWNER may, after seven (7) calendar days' Written Notice to CONTRACTOR, correct and remedy any such deficiency. If, in the opinion of the Owner's Representative, significant progress has not been made during this seven (7) calendar day period to correct the deficiency, the OWNER may exercise any actions necessary to remedy the deficiency. In exercising the rights and remedies under this paragraph, OWNER shall proceed expeditiously. In connection with such corrective and remedial action, OWNER may exclude CONTRACTOR from all or part of the site, take possession of all or part of the Work, and suspend CONTRACTOR's services related thereto, and incorporate in the Work all materials and equipment stored at the site or for which OWNER has paid CONTRACTOR but which are stored elsewhere. CONTRACTOR shall allow OWNER, its agents and employees, OWNER's other contractors, E/A and E/A's consultants access to the site to enable OWNER to exercise the rights and remedies under this paragraph. All claims, costs, losses and damages incurred or sustained by OWNER in exercising such rights and remedies will be charged against CONTRACTOR and a Change Order will be issued incorporating the necessary revisions in the Contract Documents with respect to the Work. Such claims, costs, losses and damages will include but not be limited to all costs of repair or replacement of work of others destroyed or damaged by correction, removal or replacement of CONTRACTOR's defective Work. CONTRACTOR shall not be allowed an extension of the Contract Times (or Milestones), or claims of damage because of any delay in the performance of the Work attributable to the exercise by OWNER of OWNER's rights and remedies hereunder.

ARTICLE 14 - PAYMENTS TO CONTRACTOR AND COMPLETION

14.1 Application for Progress Payment:

14.1.1 Within 45 days from when the work was performed by the Contractor and Subcontractors, but not more often than once a month, CONTRACTOR shall submit to Owner's Representative for review an Application for Payment, in a form acceptable to OWNER, filled out and signed by CONTRACTOR covering the Work completed as of the date of the Application and accompanied by such supporting documentation as is required by the Contract Documents.

14.1.2 Such applications shall not include requests for payment on account of changes in the Work which have been properly authorized by Change Directives but not yet included in Change Orders.

14.1.3 Such applications shall not include requests for payment of amounts the CONTRACTOR does not intend to pay to a Subcontractor or Supplier because of a dispute or other reason.

14.1.4 If payment is requested on the basis of materials or equipment not incorporated in the Work but delivered and suitably stored at the site or at another location agreed to in writing, the Application for Payment shall be accompanied by such bills of sale, data and other procedures satisfactory to OWNER substantiating OWNER's title to such materials or equipment or otherwise protecting OWNER's interest. Payment on account of such materials or equipment will not include any amount for CONTRACTOR's overhead or profit or relieve CONTRACTOR of its obligation to protect and install such materials or equipment in accordance with the requirements of the Contract and to restore damaged or defective Work. If materials or equipment are stored at another location, at the direction of the OWNER they shall be stored in a bonded and insured facility, accessible to E/A and OWNER, and shall be clearly marked as property of OWNER. Title to materials delivered to the site of the Work or a staging area will pass to OWNER upon payment by OWNER without the necessity for further documentation. Risk of loss will not pass to OWNER until acceptance.

14.1.5 Where the original Contract Amount is less than $400,000, OWNER will pay CONTRACTOR total amount of approved Application for Payment, less ten percent (10%) of amount thereof, which ten percent (10%) will be retained until final payment, less all previous payments and less all other sums that may be retained by OWNER under the terms of this Agreement. Where the original Contract Amount is $400,000 or more, OWNER will pay CONTRACTOR total amount of approved Application for Payment, less five percent (5%) of amount thereof, which five percent (5%) will be retained until final payment, less all previous payments and less all other sums that may be retained by OWNER under the terms of this Agreement. In either case, if the Work is near completion and delay occurs due to no fault or neglect of CONTRACTOR, OWNER may pay a portion of the retained amount to CONTRACTOR. CONTRACTOR, at OWNER's option, may be relieved of the obligation to complete the Work and, thereupon, CONTRACTOR shall receive payment of the balance due under the Contract subject to the conditions stated under paragraph 15.2. A Subcontractor may submit a written request to the CONTRACTOR and Project Manager requesting release of retainage for work by the Subcontractor that has been completed and approved. The Project Manager will evaluate the request and if it is approved, the Project Manager will request the CONTRACTOR to include the request for release of an appropriate amount of retainage in the next Pay Application.

14.1.6 Applications for Payment shall include the following documentation:

.1 updated Progress Schedule;

.2 monthly subcontractor report;

.3 any other documentation required under the Supplemental General Conditions.

14.2 CONTRACTOR's Warranty of Title: CONTRACTOR warrants and guarantees that title to all Work, materials and equipment covered by any Application for Payment, whether incorporated in the Project or not, will pass to OWNER free and clear of all Liens no later than the time of payment to CONTRACTOR.

14.3 Review of Applications for Progress Payment:

14.3.1 Owner's Representative will, within seven (7) calendar days after receipt of each Application for Payment, either indicate a recommendation for payment and forward the Application for processing by OWNER, or return the Application to CONTRACTOR indicating Owner's Representative's reasons for refusing to recommend payment. In the latter case, CONTRACTOR shall make the necessary corrections and resubmit the Application.

14.3.2 Owner's Representative's recommendation of any payment requested in an Application for Payment will constitute a representation by Owner's Representative, based upon Owner's Representative's on-site observations of the executed Work and on Owner's Representative's review of the Application for Payment and the accompanying data and schedules, that to the best of Owner's Representative's knowledge, information and belief:

.1 the Work has progressed to the point indicated; and

.2 the quality of the Work is generally in accordance with the Contract Documents (subject to an evaluation of the Work as a functioning whole prior to or upon Substantial Completion, to the results of any subsequent tests called for in the Contract Documents, to a final determination of quantities and classifications for unit price Work, and to any other qualifications stated in the recommendation).

14.3.3 By recommending any such payment, Owner's Representative will not thereby be deemed to have represented that:

.1 exhaustive or continuous on-site inspections have been made to check the quality or the quantity of the Work;

.2 examination has been made to ascertain how or for what purpose CONTRACTOR has used money previously paid on account of the Contract Amount;

.3 CONTRACTOR's construction means, methods, techniques, sequences or procedures have been reviewed; or

.4 that there may not be other matters or issues between the parties that might entitle CONTRACTOR to be paid additionally by OWNER or entitle OWNER to withhold payment to CONTRACTOR.

14.4 Decisions to Withhold Payment:

14.4.1 OWNER may withhold or nullify the whole or part of any payment to such extent as may be necessary on account of:

.1 defective Work not remedied;

.2 third party Claims filed or reasonable evidence indicating probable filing of such Claims;

.3 failure of CONTRACTOR to make payments properly to Subcontractors for labor, materials or equipment;

.4 reasonable evidence that the Work cannot be completed for the unpaid balance of the Contract Amount;

.5 damage to OWNER or another contractor;

.6 reasonable evidence that the Work will not be completed within the Contract Time, and that the unpaid balance would not be adequate to cover actual or liquidated damages for the anticipated delay;

.7 failure of CONTRACTOR to submit a schedule of values in accordance with the Contract Documents;

.8 failure of CONTRACTOR to submit a submittal schedule in accordance with the Contract Documents;

.9 failure of CONTRACTOR to submit and update a construction Progress Schedule in accordance with the Contract Documents;

.10 failure of CONTRACTOR to maintain a record of changes on drawings and documents;

.11 failure of CONTRACTOR to maintain weekly payroll reports and, as applicable, provide copies of reports in a timely manner upon request of OWNER;

.12 failure of CONTRACTOR to submit monthly subcontractor reports;

.13 CONTRACTOR's neglect or unsatisfactory prosecution of the Work, including failure to clean up;

.14 failure of CONTRACTOR to comply with the Austin City Code, Chapter 2-9-A, as amended, “Minority-Owned and Women-Owned Business Enterprise Procurement Program;” or

.15 failure of CONTRACTOR to comply with any provision of the Contract Documents.

14.4.2 When the above reasons for withholding payment are removed, CONTRACTOR shall resubmit a statement for the value of Work performed. Payment will be made within thirty (30) calendar days of receipt of approved Application for Payment.

14.4.3 Subcontractors may request Partial Payment when the OWNER withholds payment of an invoice to the CONTRACTOR for any reason listed in Section 14.4.1. If payment is withheld by the OWNER, the CONTRACTOR shall notify all affected Subcontractors within two (2) working days of notice that payment is being withheld. Upon notification, Subcontractors may submit a formal written request for Partial Payment to the CONTRACTOR and OWNER. If directed by the OWNER, the CONTRACTOR shall within three (3) working days resubmit to the OWNER an invoice for the same period that includes only the work performed by the requesting Subcontractors during this period. The OWNER will review this resubmitted invoice in accordance with Section 14.3.1. Upon receipt of payment for the resubmitted invoice, CONTRACTOR shall pay the subcontractor within ten (10) Calendar Days in accordance with Section 6.4.7.

14.5 Delayed Payments: Should OWNER fail to make payment to CONTRACTOR of sum named in any Application for Payment within thirty (30) calendar days after the day on which OWNER received the mutually acceptable Application for Payment, then OWNER will pay to CONTRACTOR, in addition to sum shown as due by such Application for Payment, interest thereon at the rate specified in Government Code, Section 2251.025(b) from date due until fully paid, which shall fully liquidate any injury to CONTRACTOR growing out of such delay in payment.

14.6 Arrears: No money shall be paid by OWNER upon any claim, debt, demand or account whatsoever, to any person, firm or corporation who is in arrears to City for taxes; and City shall be entitled to counterclaim and automatically offset against any such debt, claim, demand or account in the amount of taxes so in arrears and no assignment or transfer of such debt, claim, demand or account after said taxes are due, shall affect the right of OWNER to so offset said taxes, and associated penalties and interest if applicable, against the same.

14.7 Substantial Completion:

14.7.1 When the CONTRACTOR considers that the Work, or a portion thereof which the OWNER agrees to accept separately, is substantially complete, the CONTRACTOR shall notify Owner's Representative and request a determination as to whether the Work or designated portion thereof is substantially complete. If Owner's Representative does not consider the Work substantially complete, Owner's Representative will notify CONTRACTOR giving reasons therefor. After performing any required Work, CONTRACTOR shall then submit another request for Owner's Representative to determine Substantial Completion. If Owner's Representative considers the Work substantially complete, Owner's Representative will prepare and deliver a certificate of Substantial Completion which shall establish the date of Substantial Completion, shall include a punch list of items to be completed or corrected before final payment, shall establish the time within which CONTRACTOR shall finish the punch list, and shall establish responsibilities of the OWNER and CONTRACTOR for security, maintenance, heat, utilities, damage to the Work, warranty and insurance. Failure to include an item on the punch list does not alter the responsibility of CONTRACTOR to complete all Work in accordance with the Contract Documents. If a Certificate of Occupancy is required by public authorities having jurisdiction over the Work, said certificate shall be issued before the Work or any portion thereof is considered substantially complete. The certificate of Substantial Completion shall be signed by OWNER and CONTRACTOR to evidence acceptance of the responsibilities assigned to them in such certificate.

14.7.2 OWNER shall have the right to exclude CONTRACTOR from the Work after the date of Substantial Completion, but OWNER will allow CONTRACTOR reasonable access to complete or correct items on the punch list and complete warranty work.

14.8 Partial Utilization: Use by OWNER, at OWNER's option, of any substantially completed part of the Work which: (i) has specifically been identified in the Contract Documents, or (ii) OWNER and CONTRACTOR agree constitutes a separately functioning and usable part of the Work that can be used by OWNER for its intended purpose without significant interference with CONTRACTOR's performance of the remainder of the Work, may be accomplished prior to Substantial Completion of all the Work in accordance with the following:

14.8.1 OWNER at any time may request CONTRACTOR to permit OWNER to use any such part of the Work which OWNER believes to be ready for its intended use and substantially complete. If CONTRACTOR agrees that such part of the Work is substantially complete, CONTRACTOR shall certify to Owner's Representative that such part of the Work is substantially complete and request Owner's Representative to issue a certificate of substantial Completion for that part of the Work. CONTRACTOR at any time may notify Owner's Representative that CONTRACTOR considers any such part of the Work ready for its intended use and substantially complete and request Owner's Representative to issue a certificate of Substantial Completion for that part of the Work. The provisions of paragraphs 14.7.1 and 14.7.2 will apply with respect to certification of Substantial Completion of that part of the Work and the division of responsibility in respect thereof and access thereto.

14.8.2 Such partial utilization is authorized by public authorities having jurisdiction over the Work.

14.9 Final Inspection: Upon Written Notice from CONTRACTOR that the entire Work or an agreed portion thereof is complete, Owner's Representative will make a final inspection with CONTRACTOR and provide Written Notice of all particulars in which this inspection reveals that the Work is incomplete or defective. CONTRACTOR shall immediately take such measures as are necessary to complete such Work or remedy such deficiencies.

14.10 Final Application for Payment: CONTRACTOR may make application for final payment following the procedure for progress payments after CONTRACTOR has completed all such corrections to the satisfaction of Owner's Representative and delivered the following documents:

14.10.1 Affidavit by CONTRACTOR certifying the payment of all debts and claims;

14.10.2 Three (3) complete operating and maintenance manuals, each containing maintenance and operating instructions, schedules, guarantees, and other documentation required by the Contract Documents;

14.10.3 Record documents (as provided in paragraph 6.10);

14.10.4 Consent of surety, if any, to final payment. If surety is not provided, complete and legally effective releases or waivers (satisfactory to OWNER) of all claims arising out of or filed in connection with the Work;

14.10.5 Certificate evidencing that insurance required by the Supplemental General Conditions will remain in force after final payment and through the warranty period;

14.10.6 Non-Use of Asbestos Affidavit (After Construction);

14.10.7 Subcontractor report and all other documentation necessary for evaluation of CONTRACTOR's fulfillment of the Contract MBE/WBE or DBE goals;

14.10.8 Documentation of notice to claimants, to the extent applicable and subject to subparagraph 14.11.4; and

14.10.9 Any other documentation called for in the Contract Documents.

14.11 Final Payment and Acceptance:

14.11.1 If, on the basis of observation of the Work during construction, final inspection, and review of the final Application for Payment and accompanying documentation as required by the Contract Documents, Owner's Representative is satisfied that the Work has been completed and CONTRACTOR's other obligations under the Contract Documents have been fulfilled and there are no outstanding claims, Owner's Representative will recommend the final Application for Payment and thereby notify the OWNER, who will pay to CONTRACTOR the balance due CONTRACTOR under the terms of the Contract. If the sole remaining unfinished item to complete the Work is the reestablishment of vegetation, CONTRACTOR may execute a revegetation letter with fiscal posted (letter of credit) to ensure completion of this item. This Work must be accomplished within one hundred twenty (120) Calendar Days of the date of Final Completion of the Work. When the permanent erosion control has been established, OWNER will initiate an inspection for final acceptance of the erosion controls. If the revegetation is not completed within the one hundred twenty (120) Calendar Days, OWNER, at its option, may complete the Work using the posted fiscal.

14.11.2 If the Contract measures Contract Time to Final Completion, rather than Substantial Completion, Owner's Representative will issue a letter of final acceptance to CONTRACTOR which establishes the Final Completion date and initiates the one-year warranty period. If the sole remaining unfinished item to complete the Work is the reestablishment of vegetation and CONTRACTOR has executed a revegetation letter with fiscal posted (letter of credit) to ensure completion of this item, the Owner’s Representative will issue a letter of conditional acceptance to CONTRACTOR which established the Final Completion date and initiates the one-year warranty period.

14.11.3 Final payment is considered to have taken place when CONTRACTOR or any of its representatives negotiates OWNER's final payment check, whether labeled final or not, for cash or deposits check in any financial institution for its monetary return.

14.11.4 The OWNER will withhold funds sufficient to cover the amount of any unresolved contract claims from final payment for six months under the following limited conditions:

.1 CONTRACTOR must provide written notice to the claimant (via certified mail or hand delivery) that (i) OWNER will hold funds in the amount of the disputed claim for six (6) months from the date of the receipt of the notice and (ii) CONTRACTOR and the claimant have certain alternative dispute resolution rights; and

.2 CONTRACTOR must provide OWNER with a copy of the receipted notice.

Provided the claimant has received notice under this section, OWNER will release the withheld funds, if the CONTRACTOR provides a bond in substantial compliance with the provisions of Section 52.231 of the Texas Property Code; when the OWNER receives a settlement or release of the claim with accompanying instructions regarding payment; upon resolution of the claim in litigation, if suit is filed within such six (6) month period and the OWNER receives written notice of such filing; or when such six (6) month period has passed, if no such bond, settlement, release, or notice of filing of suit have been received. The above provisions notwithstanding, if efforts to timely resolve a disputed claim are not

being made to OWNER'S reasonable satisfaction, OWNER may, in its complete discretion, file an interpleader action and deposit the withheld funds in the registry of a court of competent jurisdiction. In addition, CONTRACTOR must include a provision in each of its subcontracts that the prevailing party in any litigation arising thereunder will be entitled to recover its costs of court and reasonable attorney's fees.

14.12 Waiver of Claims: The making and acceptance of final payment will constitute:

14.12.1 a waiver of claims by OWNER against CONTRACTOR, except claims arising from unsettled claims, from defective Work appearing after final inspection, from failure to comply with the Contract Documents or the terms of any warranty specified therein, or from CONTRACTOR's continuing obligations under the Contract Documents; and

14.12.2 a waiver of all claims by CONTRACTOR against OWNER other than those previously made in writing and still unsettled.

ARTICLE 15 - SUSPENSION OF WORK AND TERMINATION

15.1 OWNER May Suspend Work Without Cause: At any time and without cause, OWNER may suspend the Work or any portion thereof for a period of not more than ninety (90) calendar days by Written Notice to CONTRACTOR which will fix the date on which the Work will be resumed. CONTRACTOR shall resume the Work on the date so fixed. CONTRACTOR shall be allowed an adjustment in the Contract Amount or an extension of the Contract Times, or both, directly attributable to any such suspension if CONTRACTOR makes an approved Claim therefor as provided in Articles 11 and 12.

15.2 OWNER May Terminate Without Cause: Upon seven (7) calendar days' Written Notice to CONTRACTOR, OWNER may, without cause and without prejudice to any right or remedy of OWNER, elect to terminate the Agreement. In such case, CONTRACTOR shall be paid (without duplication of any items):

15.2.1 for completed and acceptable Work executed in accordance with the Contract Documents prior to the effective date of termination;

15.2.2 for reasonable demobilization costs;

15.2.3 for anticipated profits on completed and accepted Work not previously paid and not included in separate pay items calculated to date of termination but not for anticipated profit on the entire Contract not previously paid, unabsorbed overhead, or lost opportunity; and

15.2.4 for all claims incurred in settlement of terminated contracts with Subcontractors, Suppliers and others, including for anticipated profits on completed and accepted Work not previously paid and not included in separate pay items calculated to date of termination but not for anticipated profit on the entire Contract not previously paid, unabsorbed overhead, or lost opportunity. CONTRACTOR agrees to negotiate in good faith with Subcontractors, Suppliers and others to mitigate OWNER's cost.

15.3 OWNER May Terminate With Cause:

15.3.1 Upon the occurrence of any one or more of the following events:

.1 if CONTRACTOR persistently fails to perform the Work in accordance with the Contract Documents;

.2 if CONTRACTOR disregards laws or regulations of any public body having jurisdiction;

.3 if CONTRACTOR disregards the authority of Owner's Representative;

.4 if CONTRACTOR makes fraudulent statements;

.5 if CONTRACTOR fails to maintain a work force adequate to accomplish the Work within the Contract Time;

.6 if CONTRACTOR fails to make adequate progress and endangers successful completion of the Contract; or

.7 if CONTRACTOR otherwise violates in any substantial way any provisions of the Contract Documents;

OWNER may, after giving CONTRACTOR (and the surety, if any) seven (7) calendar days Written Notice terminate the services of CONTRACTOR. OWNER, at its option, may proceed with negotiation with surety for completion of the Work. Alternatively, OWNER may under these circumstances exclude CONTRACTOR from the site and take possession of the Work (without liability to CONTRACTOR for trespass or conversion), incorporate in the Work all materials and equipment stored at the site or for which OWNER has paid CONTRACTOR but which are stored elsewhere, and finish the Work as OWNER may deem expedient. In such case CONTRACTOR shall not be entitled to receive any further payment until the Work is finished. If the unpaid balance of the Contract Amount exceeds all claims, costs, losses and damages sustained by OWNER arising out of or resulting from completing the Work, such excess will be paid to CONTRACTOR. If such claims, costs, losses and damage exceed such unpaid balance, CONTRACTOR or surety shall pay the difference to OWNER. In the event that a termination for cause is found to be wrongful, the termination shall be converted to a termination without cause as set forth in Section 15.2 and CONTRACTOR'S remedy for wrongful termination is limited to the recovery of the payments permitted for termination without cause as set forth in Section 15.2.

15.3.2 Where CONTRACTOR's services have been so terminated by OWNER, the termination will not affect any rights or remedies of OWNER against CONTRACTOR and surety then existing or which may thereafter accrue. Any retention or payment of moneys due CONTRACTOR by OWNER will not release CONTRACTOR from liability. In the event OWNER terminates Contract with cause, OWNER may reject any and all Bids submitted by CONTRACTOR for up to three (3) years after the date of such termination. These Progressive Sanctions will be administered in accordance with the City of Austin Purchasing Office Probation, Suspension, and Debarment Procedures for Vendors, which include notice and an opportunity for a hearing.

15.4 CONTRACTOR May Stop Work or Terminate: If through no act or fault of CONTRACTOR, the Work is suspended for a period of more than ninety (90) calendar days by OWNER or under an order of court or other public authority, or (except during disputes) Owner's Representative fails to forward for processing any mutually acceptable Application for Payment within thirty (30) calendar days after it is submitted, or (except during disputes) OWNER fails for sixty (60) calendar days after it is submitted to pay CONTRACTOR any sum finally determined by OWNER to be due, then CONTRACTOR may, upon seven (7) calendar days' Written Notice to OWNER, and provided OWNER does not remedy such suspension or failure within that time, terminate the Agreement and recover from OWNER payment on the same terms as provided in paragraph 15.2. In lieu of terminating the Agreement and without prejudice to any other right or remedy, if (except during disputes) Owner's Representative has failed to forward for processing any mutually acceptable Application for Payment within thirty (30) calendar days after it is submitted, or (except during disputes)

OWNER has failed for sixty (60) calendar days after it is submitted to pay CONTRACTOR any sum finally determined by OWNER to be due, CONTRACTOR may upon seven (7) calendar days' Written Notice to OWNER stop the Work until payment of all such amounts due CONTRACTOR, including interest thereon. The provisions of this paragraph 15.4 are not intended to preclude CONTRACTOR from making a Claim under Articles 11 and 12 for an increase in Contract Amount or Contract Times or otherwise for expenses or damage directly attributable to CONTRACTOR's stopping Work as permitted by this paragraph.

15.5 Discretionary Notice to Cure: In its complete discretion, OWNER may, but is not required to, provide a Notice to Cure to CONTRACTOR and its surety to cure an event of default described above and/or an anticipatory breach of contract and, if required by OWNER, to attend a meeting with OWNER, regarding the Notice to Cure, the event of default, and/or the anticipatory breach of contract. The Notice to Cure will set forth the time limit in which the cure is to be completed or commenced and diligently prosecuted. Upon receipt of any Notice to Cure, CONTRACTOR shall prepare a report describing its program and measures to affect the cure of the event of default and/or anticipatory breach of contract within the time required by the Notice to Cure. The CONTRACTOR'S report must be delivered to OWNER at least three (3) days prior to any requested meeting with the OWNER and surety.

15.6 Bankruptcy: If CONTRACTOR declares bankruptcy or is adjudged bankrupt or makes an assignment for the benefit of creditors or if a receiver is appointed for the benefit of creditors or if a receiver is appointed by reason of CONTRACTOR'S insolvency, CONTRACTOR may be unable to perform this Contract in accordance with the Contract requirements. In such an event, OWNER may demand CONTRACTOR or its successor in interest provide OWNER with adequate assurance of CONTRACTOR'S future performance in accordance with the terms and conditions of the Contract. If CONTRACTOR fails to provide adequate assurance of future performance to OWNER'S reasonable satisfaction within ten (10) days of such a request, OWNER may terminate the CONTRACTOR'S services for cause or without cause, as set forth above. If CONTRACTOR fails to provide timely adequate assurance of its performance and actual performance, OWNER may prosecute the Work with its own forces or with other contractors on a time and material or other appropriate basis and the cost of which will be charged against the Contract balance.

15.7 Duty to Mitigate: In the event of any termination or suspension under this Contract, the CONTRACTOR agrees to and shall take all reasonable actions to mitigate its damages and any and all claims which may be asserted against the OWNER.

15.8 Responsibility during Demobilization: While demobilizing, the CONTRACTOR will take all necessary and reasonable actions to preserve and protect the Work, the site and other property of the OWNER or others at the site.

ARTICLE 16 - DISPUTE RESOLUTION

16.1 Filing of Claims:

16.1.1 Claims arising from the circumstances identified in paragraphs 3.2, 4.1, 4.2.2, 4.2.4, 6.4.2, 6.11.5.2, 6.17, 7.5, 8.6, 9.5, 10.4.2, 13.4.3, 13.8, 13.9, 15.1, 15.2, 15.3, or 15.4, or other occurrences or events, shall be made by Written Notice delivered by the party making the Claim to the other party within thirty (30) calendar days after the start of the occurrence or event giving rise to the Claim and stating the general nature of the Claim. Notice of the amount of the Claim with supporting data shall be delivered in writing within thirty (30) calendar days after Written Notice of Claim is delivered by claimant and shall represent that the adjustment claimed covers all known amounts and/or extensions of time to which claimant is entitled.

16.1.2 Within thirty (30) calendar days of receipt of notice of the amount of the Claim with supporting data, Owner's Representative and CONTRACTOR shall meet to discuss the Claim, after which an offer of settlement or notification of no settlement offer will be made to claimant. If claimant is not satisfied with the proposal presented, claimant shall have thirty (30) calendar days in which to: (i) submit additional supporting data requested by the other party; (ii) modify the initial Claim; or (iii) request Alternative Dispute Resolution.

16.2 Alternative Dispute Resolution:

16.2.1 If a dispute exists concerning a Claim, the parties agree to use the following procedure prior to pursuing any other available remedies. OWNER reserves the right to include the E/A as a party.

16.2.2 Negotiating with Previously Uninvolved Personnel: Either party may make a written request for a meeting to be held between representatives of each party within fourteen (14) Calendar Days of the request or such later period that the parties may agree to. Each party shall endeavor to include, at a minimum, one (1) previously uninvolved senior level decision maker (an owner, officer, or employee of each organization) empowered to negotiate on behalf of their organization. If a previously uninvolved senior level decision maker is unavailable due to the size of the CONTRACTOR'S organization or any other reason, the CONTRACTOR shall nonetheless provide an appropriate senior level decision maker for the meeting. The purpose of this and any subsequent meetings will be good faith negotiations of the matters constituting the dispute. Negotiations shall be concluded within thirty (30) Calendar Days of the first meeting, unless mutually agreed otherwise. This step may be waived by a written agreement signed by both parties, in which event the parties may proceed directly to mediation as described below.

16.2.3 Mediation:

.1 If the procedure described in 16.2.2 proves unsuccessful or is waived pursuant to its terms, the parties shall initiate the mediation process. OWNER and CONTRACTOR agree to select within thirty (30) calendar days a mediator trained in mediation skills, to assist with resolution of the dispute. OWNER and CONTRACTOR agree to act in good faith in the selection of the mediator and to give consideration to qualified individuals nominated to act as mediator. Nothing in this agreement prevents the parties from relying on the skills of a person who also is trained in the subject matter of the dispute and/or a contract interpretation expert. Should the parties fail to agree on a mediator within thirty (30) calendar days of initiation of the mediation process, the parties agree to ask the Travis County Dispute Resolution Center to select a qualified individual, which selection shall be binding on the parties.

.2 Mediation is a forum in which an impartial person, the mediator, facilitates communication between parties to promote reconciliation, settlement, or understanding among them. The parties hereby agree that mediation, at a minimum, shall provide for (i) conducting an on-site investigation, if appropriate, by the mediator for fact gathering purposes, (ii) a meeting of all parties for the exchange of points of view and (iii) separate meetings between the mediator and each party to the dispute for the formulation of resolution alternatives. The parties agree to participate in mediation in good faith for up to thirty (30) calendar days from the date of the first mediation session, unless mutually agreed otherwise. Should the parties fail to reach a resolution of the dispute through mediation, then each party is released to pursue other remedies available to them.

16.3 Resolution of Disputes between Contractor and Subcontractor or Supplier: If a dispute exists concerning a claim between a CONTRACTOR and a Subcontractor or Supplier, the CONTRACTOR agrees to participate with such Subcontractor and/or Supplier in a process substantially paralleling the steps set out in paragraphs 16.1 and 16.2 above, including the delivery of written notices, submission of supporting data, negotiation with previously uninvolved personnel, and, if such alternative dispute resolution process is unsuccessful, mediation between the parties to the claim. If the CONTRACTOR and Subcontractor or Supplier agreement provides an alternative dispute resolution process, which provides substantially equivalent rights to those set forth herein, it may be followed, unless the CONTRACTOR and affected Subcontractor or Supplier agree to follow the process outlined above. The OWNER is not a party to the alternative dispute resolution process between the CONTRACTOR and Subcontractor or Supplier and will not pay any costs incurred in the process. Each party will be responsible for its own expenses incurred in the process, which will include an equal share of the mediation expenses, unless otherwise determined by the mediator. NOTICE: THE PROCESS SET FORTH HEREIN IS NOT A SUBSTITUTE FOR THE STATUTORY PAYMENT BOND CLAIM PROCESS.

16.4 Claim Calculation:

16.4.1 Delay Claims: The intent of paying for delay damages is to reimburse the CONTRACTOR for actual expense arising out of a compensable delay. No profit or force account markups, other than labor burden, will be allowed for delay claims by the CONTRACTOR seeking reimbursement for expenses arising out of an alleged event of delay. No consequential damages will be allowed to the CONTRACTOR in connection with any claimed delays. If the CONTRACTOR requests compensation for delay damages and the delay is determined to be compensable, then standby equipment costs and project overhead compensation will be based on the duration of the compensable delay and the following:

.1 Standby equipment costs will not be allowed during periods when the equipment would have otherwise been idle. Standby equipment time will not exceed more than eight (8) hours per twenty-four (24) hour day, forty (40) hours per week, and one hundred seventy-six (176) hours per month. Standby equipment costs will be paid at 50 percent (50%) of the applicable Rental Rate Blue Book rates and calculated by dividing the monthly rate by one hundred seventy-six (176), multiplying the result by the number of standby hours and multiplying that number by the regional adjustment factor and the rate adjustment factor contained in the Blue Book. Operating costs will not be allowed.

.2 Project overhead will be determined from actual costs that the CONTRACTOR will be required to document. Project overhead is defined as the administrative and supervisory expenses incurred at the work site and will not include home office overhead.

16.4.2 General: Except as limited with respect to delay claims, as set forth above, the criteria set forth in Section 11.4.1 may be used as a basis to calculate an adjustment in the Contract Amount in the resolution of a claim, provided that there will be no compensation for home office overhead.

16.5 MBE/WBE Program Progressive Sanctions: CONTRACTOR is subject to progressive sanctions for failure of CONTRACTOR to comply with Austin City Code, Chapter 2-9A, as amended: “Minority-owned and Women-owned Business Enterprise Procurement Program.” Available sanctions for Program violations are set forth in Program rules adopted by the Small and Minority Business Resources Department (SMBR), as amended, and may include the following progressive sanctions for Program violations within a rolling 24-month period: (i) a period of probation for up to six (6) months for the first violation (ii) a period of suspension from bidding for up to 24 months for the second violation, and (iii) a period of

debarment for up to five (5) years for the third violation. If the CONTRACTOR engages in more than one of the violations listed below at any given time, OWNER has the discretion to determine whether such actions should be counted as multiple violations of the MBE/WBE Ordinance. Program violations include:

.1 providing false or misleading information to the OWNER in connection with the submission of a Bid, responses to request for qualifications or Proposals, Good Faith Efforts documentation, post award compliance or other Program operations;

.2 substituting M/WBE Subcontractors without first receiving approval for such substitutions;

.3 failure to comply with the approved Compliance Plan without an approved request for a change, an approved Change Order or other approved change to the Contract;

.4 violation of any other provision of the "Minority-owned and Women-owned Business Enterprise Procurement Program";

.5 providing false or misleading information to the OWNER in connection with an application for or challenge to certification, recertification or decertification as a MBE/WBE; and

.6 bid shopping.

The Progressive Sanctions will be administered in accordance with the City of Austin Purchasing Office Probation, Suspension, and Debarment Procedures for Vendors, which includes notice and an opportunity for a hearing.

ARTICLE 17 – MISCELLANEOUS

17.1 Venue: In the event of any suit at law or in equity involving the Contract, venue shall be exclusively in Travis County, Texas and the laws of the State of Texas shall apply to the interpretation and enforcement of the Contract.

17.2 Extent of Agreement: This Contract represents the entire and integrated agreement between the OWNER and CONTRACTOR with respect to the subject matter hereof and supersedes all prior negotiations, representations or agreements, either written or oral.

17.3 Cumulative Remedies: The rights and remedies available to the parties are not to be construed in any way as a limitation of any rights and remedies available to any or all of them which are otherwise imposed or available by laws or regulations, by special warranty or guarantees or by other provisions of the Contract Documents, and the provisions of this paragraph will be as effective as if repeated specifically in the Contract Documents in connection with each particular duty, obligation, right and remedy to which they apply. Specifically, the OWNER is not required to only assess liquidated damages, and OWNER may elect to pursue its actual damages resulting from the failure of the CONTRACTOR to complete the Work in accordance with the requirements of the Contract Documents.

17.4 Severability: If any word, phrase, clause, sentence or provision of the Contract, or the application of same to any person or set of circumstances is for any reason held to be unconstitutional, invalid or unenforceable, that finding shall only effect such word, phrase, clause, sentence or provision, and such finding shall not affect the remaining portions of this Contract; this being the intent of the parties in entering into the Contract; and all provisions of the Contract are declared to be severable for this purpose.

17.5 Independent Contractor: The Contract shall not be construed as creating an employer/employee relationship, a partnership, or a joint venture. CONTRACTOR is an independent contractor and CONTRACTOR's services shall be those of an independent contractor. CONTRACTOR agrees and understands that the Contract does not grant any rights or privileges established for employees of OWNER.

17.6 Prohibition of Gratuities: OWNER may, by Written Notice to CONTRACTOR, terminate the Contract without liability if is determined by OWNER that gratuities were offered or given by CONTRACTOR or any agent or representative of CONTRACTOR to any officer or employee of OWNER with a view toward securing the Contract or securing favorable treatment with respect to the awarding or amending or the making of any determinations with respect to the performing of such Contract. In the event the Contract is terminated by OWNER pursuant to this provision, OWNER shall be entitled, in addition to any other rights and remedies, to recover or withhold the amount of the cost incurred by CONTRACTOR in providing such gratuities.

17.7 Prohibition Against Personal Interest in Contracts: No officer, employee, independent consultant, or elected official of OWNER who is involved in the development, evaluation, or decision-making process of the performance of any solicitation shall have a financial interest, direct or indirect, in the Contract resulting from that solicitation. Any violation of this provision, with the knowledge, expressed or implied, of CONTRACTOR shall render the Contract voidable by OWNER.

17.8 OWNER'S Right to Audit:

17.8.1 Records means all records generated by or on behalf of CONTRACTOR and each Subcontractor and Supplier of CONTRACTOR, whether paper, electronic, or other media, which are in any way related to performance of or compliance with this Contract, including, without limitation:

.1 accounting records;

.2 written policies and procedures;

.3 subcontract files (including proposals of successful and unsuccessful Bidders, Bid recaps, etc.);

.4 original estimates and estimating work sheets;

.5 correspondence;

.6 Change Order files (including documentation covering negotiated settlements);

.7 back charge logs and supporting documentation;

.8 general ledger entries detailing cash and trade discounts earned, insurance rebates and dividends;

.9 lump sum agreements between CONTRACTOR and any Subcontractor or Supplier;

.10 records necessary to evaluate: Contract compliance, Change Order pricing, and any Claim submitted by CONTRACTOR or any of its payees; and

.11 any other CONTRACTOR record that may substantiate any charge related to this Contract.

17.8.2 CONTRACTOR shall allow OWNER'S agent or its authorized representative to inspect, audit, and/or reproduce, or all three, all Records generated by or on behalf of CONTRACTOR and each Subcontractor and Supplier, upon OWNER'S written request. Further, CONTRACTOR shall allow OWNER'S agent or authorized

representative to interview any of CONTRACTOR'S employees, all Subcontractors and all Suppliers, and all their respective employees.

17.8.3 CONTRACTOR shall retain all its Records, and require all its Subcontractors and Suppliers to retain their respective Records, during this Contract and for three (3) years after final payment, until all audit and litigation matters that OWNER has brought to the attention of CONTRACTOR are resolved, or as otherwise required by law, whichever is longer. OWNER'S right to inspect, audit, or reproduce Records, or interview employees of CONTRACTOR or its respective Subcontractors or Suppliers exists during this Contract, and for three (3) years after final payment, until all audit and litigation matters that OWNER has brought to CONTRACTOR'S attention are resolved, or as otherwise required by law, whichever is longer, and at no cost to OWNER, either from CONTRACTOR or any of its Subcontractors or Suppliers that may furnish Records or make employees available for interviewing.

17.8.4 CONTRACTOR must provide sufficient and accessible facilities during its normal business hours for OWNER to inspect, audit, or reproduce Records, or all three, and to interview any person about the Records.

17.8.5 CONTRACTOR shall insert these requirements in each written contract between CONTRACTOR and any Subcontractor or Supplier and require each Subcontractor and Supplier to comply with these provisions.

17.9 Survival: The terms and conditions of this Contract, which contemplate a period of time beyond completion or termination will survive such completion or termination and not be merged therein or otherwise terminated.

17.10 No Waiver: The waiver of any provision of this Contract will not be deemed to be a waiver of any other provision of this Contract. No waiver of any provision of this Contract will be deemed to constitute a continuing waiver unless expressly provided in writing, nor will a waiver of any default be deemed a waiver of any subsequent defaults of the same type. The failure at any time to enforce this Contract, whether the default is known or not, shall not constitute a waiver or estoppel of the right to do so.

17.11 Conditions Precedent to Right to Sue: Notwithstanding anything herein to the contrary, the CONTRACTOR will have at least 90 days to give notice of a claim for damages as a condition precedent to the right to sue on the Contract, subject to the contractual claim and alternative dispute resolution processes set forth herein.

17.12 Waiver of Trial by Jury: OWNER and CONTRACTOR agree that they have knowingly waived the right to trial by jury and have instead agreed that, in the event of any litigation arising out of or connected to this Contract, to proceed with a trial before the court, unless both parties subsequently agree otherwise in writing.

17.13 Contractor Evaluation: The Owner will review and evaluate the Contractor's Work and performance on the Project and provide the Contractor with a written Contractor Evaluation Report in accordance with City of Austin Administrative Rule R161-13.37. Rule R161-13.37 provides an appeal process.

http://www.austintexas.gov/department/contract-management

End

The Supplemental General Conditions contained herein amend or supplement the General Conditions, Section 00700.

ARTICLE 1 - DEFINITIONS

Add the following definition:

"1.20 Engineer/Architect (E/A):

Name: Tina Walker, PE
Parsons Brinkerhoff, Inc.
Address: *Barton Oaks Plaza Two, 901 Mopac Expy S., Ste 595*
Austin, Texas 78746

ARTICLE 4 - AVAILABILITY OF LANDS; SUBSURFACE AND PHYSICAL CONDITIONS; REFERENCE POINTS

4.1 Availability of Lands: Add the following:

"CONTRACTOR shall contact OWNER's Transportation Department to obtain a Temporary Use of Right-of-Way Permit prior to beginning construction on any sidewalk/driveway or occupying any parking area/meters within the public right-of-ways."

ARTICLE 5 - BONDS AND INSURANCE

"5.3 Insurance:

5.3.1 CONTRACTOR Provided Insurance

5.3.1.1 General Requirements.

.1 CONTRACTOR shall carry insurance in the types and amounts indicated below for the duration of the Contract, which shall include items owned by OWNER in the care, custody and control of CONTRACTOR prior to and during construction and warranty period.

.2 CONTRACTOR must complete and forward the Certificate of Insurance, Section 00650, to OWNER before the Contract is executed as verification of coverage required below. CONTRACTOR shall not commence Work until the required insurance is obtained and until such insurance has been reviewed by OWNER. Approval of insurance by OWNER shall not relieve or decrease the liability of CONTRACTOR hereunder and shall not be construed to be a limitation of liability on the part of CONTRACTOR. CONTRACTOR must also complete and forward the Certificate of Insurance, Section 00650, to OWNER whenever a previously identified policy period has expired as verification of continuing coverage.

.3 CONTRACTOR's insurance coverage is to be written by companies licensed to do business in the State of Texas at the time the policies are issued and shall be written by companies with A.M. Best ratings of B+VII or better, except for

hazardous material insurance which shall be written by companies with A.M. Best ratings of A- or better.

.4 All endorsements naming the OWNER as additional insured, waivers, and notices of cancellation endorsements as well as the Certificate of Insurance shall indicate: City of Austin, Capital Contracting Office, P.O. Box 1088, Austin, Texas 78767.

.5 The "other" insurance clause shall not apply to the OWNER where the OWNER is an additional insured shown on any policy. It is intended that policies required in the Contract, covering both OWNER and CONTRACTOR, shall be considered primary coverage as applicable.

.6 If insurance policies are not written for amounts specified below, CONTRACTOR shall carry Umbrella or Excess Liability Insurance for any differences in amounts specified. If Excess Liability Insurance is provided, it shall follow the form of the primary coverage.

.7 OWNER shall be entitled, upon request and without expense, to receive certified copies of policies and endorsements thereto and may make any reasonable requests for deletion or revision or modification of particular policy terms, conditions, limitations, or exclusions except where policy provisions are established by law or regulations binding upon either of the parties hereto or the underwriter on any such policies.

.8 OWNER reserves the right to review the insurance requirements set forth during the effective period of this Contract and to make reasonable adjustments to insurance coverage, limits, and exclusions when deemed necessary and prudent by OWNER based upon changes in statutory law, court decisions, the claims history of the industry or financial condition of the insurance company as well as CONTRACTOR.

.9 CONTRACTOR shall not cause any insurance to be canceled nor permit any insurance to lapse during the term of the Contract or as required in the Contract.

.10 CONTRACTOR shall be responsible for premiums, deductibles and self-insured retentions, if any, stated in policies. All deductibles or self-insured retentions shall be disclosed on the Certificate of Insurance.

.11 CONTRACTOR shall provide OWNER thirty (30) days written notice of erosion of the aggregate limits below occurrence limits for all applicable coverages indicated within the Contract.

.12 If OWNER owned property is being transported or stored off-site by CONTRACTOR, then the appropriate property policy will be endorsed for transit and storage in an amount sufficient to protect OWNER's property.

.13 The insurance coverages required under this contract are required minimums and are not intended to limit the responsibility or liability of CONTRACTOR.

5.3.1.2 Business Automobile Liability Insurance. Provide coverage for all owned, non-owned and hired vehicles. The policy shall contain the following endorsements in favor of OWNER:

a) Waiver of Subrogation endorsement CA 0444;

b) 30 day Notice of Cancellation endorsement CA 0244; and

c) Additional Insured endorsement CA 2048.

Provide coverage in the following types and amounts:

.1 A minimum combined single limit of $500,000 per occurrence for bodily injury and property damage. Alternate acceptable limits are $250,000 bodily injury per person, $500,000 bodily injury per occurrence and at least $100,000 property damage liability each accident.

5.3.1.3 Workers' Compensation And Employers' Liability Insurance. Coverage shall be consistent with statutory benefits outlined in the Texas Workers' Compensation Act (Section 401). CONTRACTOR shall assure compliance with this Statute by submitting two (2) copies of a standard certificate of coverage (e.g. ACCORD form) to Owner's Representative for every person providing services on the Project as acceptable proof of coverage. The Certificate of Insurance, Section 00650, must be presented as evidence of coverage for CONTRACTOR. CONTRACTOR's policy shall apply to the State of Texas and include these endorsements in favor of OWNER:

a) Waiver of Subrogation, form WC 420304; and

b) 30 day Notice of Cancellation, form WC 420601.

The minimum policy limits for Employers' Liability Insurance coverage shall be as follows:

.1 $100,000 bodily injury per accident, $500,000 bodily injury by disease policy limit and $100,000 bodily injury by disease each employee.

5.3.1.4 Commercial General Liability Insurance. The Policy shall contain the following provisions:

a) Contractual liability coverage for liability assumed under the Contract and all contracts relative to this Project.

b) Completed Operations/Products Liability for the duration of the warranty period.

c) Explosion, Collapse and Underground (X, C & U) coverage.

d) Independent Contractors coverage (Contractors/ Subcontractors work).

e) Aggregate limits of insurance per project, endorsement CG 2503.

f) OWNER listed as an additional insured, endorsement CG 2010 and CG 2037 or equivalent.

g) 30 day notice of cancellation in favor of OWNER, endorsement CG 0205.

h) Waiver of Transfer of Recovery Against Others in favor of OWNER, endorsement CG 2404.

Provide coverages A&B with minimum limits as follows:

.1 A combined bodily injury and property damage limit of $500,000 per occurrence.

5.3.1.7 Professional Liability Insurance. For Work which requires professional engineering or professional survey services to meet the requirements of the Contract, including but not limited to excavation safety systems, traffic control plans, and construction surveying, the CONTRACTOR or Subcontractors, responsible for performing the professional services shall provide Professional Liability Insurance with a minimum limit of $500,000 per claim and in the aggregate to pay on behalf of the assured all sums which the assured shall become legally obligated to pay as damages by reason of any negligent act, error, or omission committed with respect to all professional services provided in due course of the Work of this Contract.

ARTICLE 6 - CONTRACTOR'S RESPONSIBILITIES

6.6 Permits, Fees: Add the following:

"OWNER will obtain and pay for the following permits, licenses and/or fees:

.1 Site Development Permit.

.2 Building Permit(s). OWNER's responsibility for obtaining and paying for the Building Permit(s) shall be limited to the following where applicable: the required Electrical Service (Aid of Construction) Fee, Water and Wastewater Tap Fees, Water and Wastewater Capital Recovery Fees, and Septic Permit Fee. The OWNER's responsibility for obtaining and paying for the Building Permit(s) excludes securing and paying for the following where applicable: Driveway Permit (Concrete) Fee, Electrical Permit, Mechanical Permit, Plumbing Permit, Water Engineering Inspection Fee, Temporary Use of Right-of Way Permit, the gas company's Gas Yard Line Contribution Fee, and any other permits/fees not listed above.

6.7 Laws and Regulations: Add the following:

"**6.7.4** This Work is subject to the Texas Pollution Discharge Elimination System (TPDES) permitting requirements for the installation and maintenance of temporary and permanent erosion and sediment controls and storm water pollution prevention measures throughout the construction period.

OWNER has prepared a Storm Water Pollution Prevention Plan (SWPPP). Reference Section 01096 for this SWPPP.

OWNER shall file the Owner's Notice of Intent to the Texas Commission on Environmental Quality (TCEQ). OWNER shall pay the TPDES storm water application fee.

CONTRACTOR's responsibilities are as follows:

.1 Obtain a signed certification statement from all Subcontractors responsible for implementing the erosion / sedimentation controls and other best management practices that are part of the SWPPP. This statement shall indicate that the Subcontractor understands the permit requirements. The certified statement forms shall be attached to and become part of the SWPPP.

.2 Fill out the TCEQ's "Construction Site Notice" form, which is Attachment 2 to the TPDES General Permit TXR150000 (form available from OWNER or on the Internet at http://www.tceq.state.tx.us/assets/public/permitting/waterquality/attachments/stormwater/txr152d2.pdf and post it near the main entrance of the Work, or at multiple postings if the Work is linear. Mail a copy of the completed Construction Site Notice form to the local Municipal Separate Storm Sewer Systems (MS4) representative:

TPDES Program Coordinator
City of Austin – WPD – ERM
P.O. Box 1088
Austin, TX 78767

.3 Maintain all erosion/sedimentation controls and other protective measures identified in the SWPPP in effective operating condition.

.4 Perform inspections every five (5) working days and after every ½ inch rainfall event, noting the following observations on an inspection form provided by OWNER:

- Locations of discharges of sediment or other pollutants from the site.
- Locations of storm water / erosion / sedimentation controls that are in need of maintenance.
- Locations of storm water / erosion / sedimentation controls that are not performing, failing to operate, or are inadequate.
- Locations where additional storm water / erosion / sedimentation controls are needed.

.5 Maintain at Work site at all times a copy of the SWPPP (with all updates, as described below) and inspection reports.

.6 Update the SWPPP as necessary to comply with TPDES permitting requirements, which includes noting changes in erosion / sedimentation controls and other best management practices that are part of the SWPPP and which may be necessary due to the results of inspection reports. Any SWPPP revisions or updates must be signed and certified by a Certified Professional in Erosion and Sedimentation Control (CPESC) or a Registered Professional Engineer. If the SWPPP includes engineering calculations, then SWPPP must be sealed and signed by a Registered Professional Engineer.

.7 Upon completion of the Work, provide TPDES records to OWNER."

6.11 Safety and Protection: Add the following to paragraph 6.11.3:

"6.11.3 At the minimum, the safety representative will be certified in personal protective equipment, hazard communication, demolition and blasting, trench/excavation, hand and power tools, welding/cutting, cranes/derricks/hoists/conveyors/, scaffolding, confined space, CPR and first aid."

ARTICLE 13 - TESTS AND INSPECTIONS; CORRECTION, REMOVAL OR ACCEPTANCE OF DEFECTIVE WORK

13.7 Warranty Period: Add the following:

"**13.7.5** OWNER will utilize a "Warranty Item Form" (attached at the end of this Section) for the purpose of providing Written Notice of warranty defects to CONTRACTOR. CONTRACTOR shall date, sign, complete and return the form to OWNER when the defect is corrected, including such information on or attached to the form to describe the nature of the repairs or corrections that were made. If the defect cannot be corrected in seven (7) Calendar Days, CONTRACTOR shall provide a written explanation to the Owner's Representative describing the repairs needed and the time required to complete the repairs."

ARTICLE 14 - PAYMENTS TO CONTRACTOR AND COMPLETION

14.1 Application for Progress Payment: Delete 14.1.6.3 and replace with the following:

".3 Contract time statement form signed by CONTRACTOR and Owner's Representative. If CONTRACTOR does not agree with the number of accumulated days charged, CONTRACTOR shall file a Claim in accordance with Article 16.1, Filing of Claims."

14.11 Final Payment and Acceptance:

Add the following to paragraph 14.11.1:

"If the Contract Documents require the maintenance of any trees and tree support infrastructure for two (2) years following Final Completion, the CONTRACTOR may execute a zero-cost "Tree Maintenance Change Order" for such Work and post fiscal security acceptable to OWNER to ensure completion of the tree maintenance. The fiscal security will be a bond, letter of credit, or cash escrow in a form promulgated by OWNER and posted with OWNER's Parks and Recreation Department. If the CONTRACTOR does not complete the tree maintenance work as required, the OWNER, at its option, may complete the Work using the posted fiscal security."

WARRANTY ITEM NO. _____ (PROJECT NAME)

The General Conditions of the Contract require that Warranty Defects be corrected within 7 days after written notice is received.

TO: _____
contractor name address / telephone / fax / email

ATTENTION OF: _____

FROM: _____
project manager name / address / telephone / fax / email

PROJECT: _____
name / location / CIP ID number

END OF ONE YEAR WARRANTY:_____

SUBJECT:_____
[ ] If checked, the damage requires immediate attention. The Contractor has been called.
[ ] If checked, the Consultant has been asked to consult with the Contractor on the problem.

PLEASE CORRECT OR REPAIR THE FOLLOWING ITEM(S):

DATE OF REQUEST_____ **SIGNATURE** _____
Project Manager

xc:
[ ] _____Phone No._____
[ ] _____Phone No._____
[ ] _____Phone No._____
[ ] _____Phone No._____

RESPONSE FROM CONTRACTOR: DATE CORRECTION WAS MADE:_____

The Contractor must endeavor to correct the defect within 7 calendar days after written notice is given. If the defect cannot be corrected in that time, Contractor shall provide a written explanation to the Owner's Representative describing the repairs needed and the time required to complete the repairs.

Description of corrections made:

DATE OF REPLY_____SIGNATURE_____

When the repair is complete, the contractor should return a copy to each of the following:

[ ] _____Phone No._____
[ ] _____Phone No._____
[ ] _____Phone No._____
[ ] _____Phone No._____

END

SECTION 00100 – INSTRUCTIONS TO BIDDERS

Add the following to Paragraph 6, Consideration of Bid Amount:

"OWNER has established a priority order (Alternate No. 3 has highest priority) for acceptance of Bid alternates based on the Project needs and budget. Alternates will be accepted in the order listed on the Bid Form, not to exceed the construction contract budget. Bidders are to respond to all alternates listed on the Bid Form, even if acceptance or rejection of an alternate will not change the Bid amount."

Delete Paragraph 13, Partnering, and replace with the following:

"**13. Partnering**

To complete this Work most beneficially for all parties, OWNER desires to form a Partnering Team among OWNER, E/A, CONTRACTOR, and Subcontractor(s). This relationship will draw on the strength of all parties to identify and achieve mutual goals. The objectives are effective and efficient Contract performance, intended to achieve completion within budget, on schedule, and in accordance with the Drawings and Specifications. The partnering relationship will be multilateral in makeup and participation will be totally voluntary. Refer to Section 01200, Project Meetings, for clarification of the intents and responsibilities of the persons and entities entering into the partnering charter."

END

I. Payment

A. Classification Definitions, Building and Heavy and Highway

Definitions for Building Construction and Heavy and Highway classifications shall conform to the current "Dictionary of Occupational Titles" as published by the U.S. Department of Labor.

B. Minimum Wages

Workers on Project shall be paid not less than wage rates, including fringe benefits, as published by the Department of Labor (DOL) or the $13.03 minimum wage required by City of Austin Ordinance No. 20160324-015, whichever is higher. The Total Minimum Wage required can be met using any combination of cash and non-cash qualified fringe benefits provided the cash component meets or exceeds the $13.03 minimum wage required.

Such wage rates shall be used throughout the Contract. If a classification is to be used, which is not listed in the attached wage rates, CONTRACTOR shall submit to OWNER rates and classification proposed for use, for approval, **prior** to performance of the Work.

All laborers and mechanics working upon the Work for this Project shall be paid unconditionally and without subsequent deduction or rebate on any account (except such payroll deductions as are permitted by regulations issued by Secretary of Labor under the Copeland Act, Title 29 CFR, Part 3) full wages accrued and when due, computed at rates not less than wage rates bound herein pertaining to type of Work being performed. When Work is of such a nature that both Building and Heavy and Highway wage scales are incorporated into contract, CONTRACTOR shall pay wage rates to mechanics or laborers performing Work in more than one classification at the rate indicated for each classification for time actually worked as determined by area practice applicable to type (Site Construction Crafts or Building Construction Crafts) of Work being performed without regards to skill. Salaried specialists (project superintendent and administrative personnel only) in the permanent employment of CONTRACTOR do not fall under any Wage Classification. A supervisor/foreman who is not exempt under 29CFR Part 541 and who spends more than a substantial amount of time (20 percent) in a given workweek as a laborer or mechanic must be paid the applicable Wage Rate for the classification of work performed for all hours engaged in such work as a laborer or mechanic.

Wage rates shall be posted by CONTRACTOR at site(s) of Work in prominent, easily accessible places where they can be seen by all workers. The following shall also be posted by the CONTRACTOR: City of Austin wage contact posters (English and Spanish), City of Austin Equal Employment Opportunity posters (English and Spanish), Workers' Compensation Notice (English and Spanish), Texas Payday Law (English and Spanish), City Rest Break Ordinance (English

and Spanish), City of Austin Non-Discrimination Statement (related to Title VI of the Civil Rights Act), and Federal Notices, as appropriate.

C. Overtime Requirements

No CONTRACTOR, Subcontractor, or Sub-subcontractor contracting for any part of contract Work which may require or involve the employment of laborers or mechanics shall require or permit any laborer or mechanic in any workweek in which he is employed on such Work, to work in excess of forty hours in such workweek unless such laborer or mechanic receives compensation at a rate not less than one and one-half times their basic rate of pay for all hours in excess of forty hours in such workweek.

Overtime wages must be calculated using the Adjusted Wage Rate specified in the Wage Rate Determination or the actual basic rate of pay, whichever is higher.

II. Apprentices

Locally & Federally Funded Projects

The terms journeyman and apprentice apply to both union and independent workers, and are not intended to imply that these positions are union workers only.

Apprentices and Trainees will be permitted to work as such only when they are registered, individually, under a bonafide Apprenticeship or Trainee program registered with the Bureau of Apprenticeship and Training, United States Department of Labor. The allowable ratio of Apprentices or Trainees to journeymen in any craft classification shall not be greater than the ratio permitted to CONTRACTOR as stated in the registered apprenticeship program standards. Any employee listed on a payroll at an Apprentice or Trainee wage rate, who is not registered as above, shall be paid the wage rate provided in Contract for Work employee actually performed. CONTRACTOR, Subcontractor, or Sub-subcontractor shall furnish to OWNER written evidence of registration of his program for Apprentices and Trainees as well as of the appropriate ratios and wage rates, for the area of construction **prior** to using any Apprentices or Trainees on this Contract.

III. Withholding of Payments

OWNER may withhold or cause to be withheld from CONTRACTOR as much of the accrued payments as necessary to pay laborers and mechanics employed by CONTRACTOR, Subcontractors, or Sub-subcontractors the amount of wages required to comply with the Contract. In the event of nonpayment of wages to laborers or mechanics working on the site of the Work of this Contract, OWNER may, after Written Notice to CONTRACTOR, take such action as may be necessary to cause suspension of any further payments or advance of funds to CONTRACTOR until such violations have ceased and until restitution has been made. Payments may also be withheld if CONTRACTOR fails to maintain weekly payroll reports or fails to provide copies in a timely manner upon request of Owner.

IV. Payrolls

A. CONTRACTOR shall keep records showing:

1. the name, address and occupation of each worker employed by the CONTRACTOR or subcontractor(s) in the construction of the public work.

2. the actual per diem wages paid to each worker.

3. Employee Certification. CONTRACTOR, all levels of Subcontractors shall identify in writing, the classification agreed to by all laborers and mechanics employed by them in the execution of the Contract, and pay not less than rates specified in the attached Wage Rate Determination(s). Contractor shall prepare a completed form for the signature of Employee and a witness shall sign the form in the presence of Employee. If work performed by worker is different than the trade classification agreed upon, the worker shall be paid for that work no less than the minimum prevailing wage for that specified trade.

4. Payroll Deduction Authorization Form. CONTRACTOR, Subcontractor, and Subsubcontractor shall prepare for employee signature a payroll deduction authorization form to identify all payroll deductions excluding those required by statute, such as federal income taxes, medicare and social security.

B. The record shall be open at all reasonable hours to inspection by the officers and agents of the Owner as requested. CONTRACTOR will be responsible to provide copies of records as requested by the Owner within two (2) working days. Payrolls relating to this Work shall be maintained during term of Contract and preserved for a period of three (3) years thereafter by CONTRACTOR for all laborers and mechanics working on the Work.

C. A Statement of Compliance, a letter signed and dated by party responsible for supervising the payment of persons employed by CONTRACTOR or subcontractor shall accompany payrolls required by Owner. The Statement of Compliance letter shall identify but is not limited to:

1. name of signatory party and title,
2. name of project, payroll period and
3. name of CONTRACTOR or Subcontractor.

The signed letter attests that the payroll complies with 29CFR issued by the Secretary of Labor.

D. Federal Funding

In the event that federal funding is used:

1. Contractor and all levels of Subcontractors shall submit weekly certified payroll reports and signed wage compliance statements to the Owner's designated office no later than seven (7) calendar days after the scheduled payday.

2. Contractors and all levels of Subcontractors shall pay all "mechanics and laborers" not less often than once per week, for work performed the previous week.

3. Submit to the Owner's designated office Standard Form 1413, Statement and Acknowledgement, from each subcontractor prior to the subcontractor performing work on the project.

V. Noncompliance

According to Chapter 2258 Texas Government Code Title 10A, a CONTRACTOR or subcontractor(s) who violates this section shall pay to the political subdivision on whose behalf the contract is made, $60 for each worker employed for each calendar day or part of the day that the worker is paid less than the wage rates stipulated in the contract. A public body shall use any money collected under this section to offset the costs incurred in the administration of this chapter.

Confirmed Disciplinary action taken by CONTRACTOR against employees who provide information during an interview or investigation by the Owner on wages received, may result in suspension or debarment from consideration of award of City contracts.

VI. Area Practice

A. Heavy and Highway Construction Rates shall be used on this Project, unless the Project consists primarily of Building Construction and Building Construction Rates are to be used.

1. Building Construction consists generally of all aspects of construction of buildings, which are sheltered enclosures with walk-in access for the purpose of housing persons, machinery, equipment or supplies, including without limitation the installation of utilities and equipment, both above and below grade level, as well as incidental demolition, grading, utilities, paving and other site work. Buildings need not be "habitable" to be classified as Building Construction and the installation of heavy machinery and/or equipment will not generally change a Building Construction project's classification.

2. The determination of Building Construction Wage Rates includes all construction trades and work necessary to complete a building, regardless of the number of contracts involved, so long as all such contracts are closely related in purpose, time and place.

B. For projects that involve both Building Construction and Heavy and Highway trades, the following classifications shall be used:

1. A multiple classification shall be used if Building Construction items are more than 20% of the Heavy and Highway project cost.

2. A multiple classification shall be used if Heavy and Highway Construction items are more than 20% of the Building Construction Project cost.

C. Split classifications/multiple wage rate schedules: When construction work requires that an employee perform work under multiple classifications or multiple wage scales, the employer must pay that worker (at least) the

highest prevailing wage or the employer payroll records must accurately set forth the times spent performing the work of each classification and under each scale. For those projects that involve both Building Construction and Heavy and Highway trades, the Heavy and Highway wage rates may only be applied to workers when engaged in site work at least five (5) feet beyond the building.

VII. Texas Open Records Act

Unless covered by an exception to mandatory disclosure under the Texas Public Information Act, Chapter 552, Texas Government Code, any and all documents submitted to the City of Austin become Public Records and are, therefore, subject to public disclosure.

Wage Rates For This Project Are Attached

End

WAGE RATE DETERMINATION

HEAVY AND HIGHWAY CONSTRUCTION

COUNTY NAME: TRAVIS

Wages based on DOL General Decision:TX160016 1/8/2016 TX16 and City of Austin Ordinance #20160324-015

DOL Rate column is for information only. The Total Minimum Wage Rate is derived from the Adjusted Wage Rate Required pursuant to City Ordinance, and can be met using any combination of cash and non-cash qualified fringe benefits, provided the cash component is at least $13.03/hour.

CLASSIFICATION	DOL RATE for info only	ADJUSTED WAGE RATE REQUIRED pursuant to City Ordinance	TOTAL MINIMUM WAGE RATE REQUIRED
Agricultural Tractor Operator	$ 12.69	$ 13.03	$ 13.03
Asphalt Distributor Operator	$ 15.55	$ 15.55	$ 15.55
Asphalt Paving Machine Operator	$ 14.36	$ 14.36	$ 14.36
Asphalt Raker	$ 12.12	$ 13.03	$ 13.03
Boom Truck Operator	$ 18.36	$ 18.36	$ 18.36
Broom or Sweeper Operator	$ 11.04	$ 13.03	$ 13.03
Cement Mason/Concrete Finisher	$ 12.56	$ 13.03	$ 13.03
Concrete Pavement Finishing Machine Operator	$ 15.48	$ 15.48	$ 15.48
Crane, Hydraulic, 80 tons or less	$ 18.36	$ 18.36	$ 18.36
Crane, Lattice Boom, 80 tons or less	$ 15.87	$ 15.87	$ 15.87
Crane, Lattice Boom, over 80 tons	$ 19.38	$ 19.38	$ 19.38
Crawler Tractor	$ 15.67	$ 15.67	$ 15.67
Directional Drilling Locator	$ 11.67	$ 13.03	$ 13.03
Directional Drilling Operator	$ 17.24	$ 17.24	$ 17.24
Electrician	$ 26.35	$ 26.35	$ 26.35
Excavator 50,000 lbs. or less	$ 12.88	$ 13.03	$ 13.03
Excavator, over 50,000 lbs.	$ 17.71	$ 17.71	$ 17.71
Flagger	$ 10.15	$ 13.03	$ 13.03
Form Builder/Form Setter - Paving & Curb	$ 12.94	$ 13.03	$ 13.03
Form Builder/Form Setter - Structures	$ 12.87	$ 13.03	$ 13.03
Foundation Drill Operator, Truck Mounted	$ 16.93	$ 16.93	$ 16.93
Front End Loader Operator, 3CY or less	$ 13.04	$ 13.04	$ 13.04
Front End Loader, over 3CY	$ 13.21	$ 13.21	$ 13.21
Laborer, Common	$ 10.50	$ 13.03	$ 13.03
Laborer, Utility	$ 12.27	$ 13.03	$ 13.03
Loader/Backhoe Operator	$ 14.12	$ 14.12	$ 14.12
Mechanic	$ 17.10	$ 17.10	$ 17.10
Milling Machine	$ 14.18	$ 14.18	$ 14.18
Motor Grader Operator - Fine Grade	$ 18.51	$ 18.51	$ 18.51
Motor Grader Operator, Rough	$ 14.63	$ 14.63	$ 14.63

Painter - Structures	$ 18.34	$ 18.34	$ 18.34
Pavement Marking Machine Operator	$ 19.17	$ 19.17	$ 19.17
Pipelayer	$ 12.79	$ 13.03	$ 13.03
Reclaimer/Pulverizer	$ 12.88	$ 13.03	$ 13.03
Reinforcing Steel Setter	$ 14.00	$ 14.00	$ 14.00
Roller Operator, Asphalt	$ 12.78	$ 13.03	$ 13.03
Roller Operator, Other	$ 10.50	$ 13.03	$ 13.03
Scraper Operator	$ 12.27	$ 13.03	$ 13.03
Servicer	$ 14.51	$ 14.51	$ 14.51
Spreader Box Operator	$ 14.04	$ 14.04	$ 14.04
Structural Steel Worker	$ 19.29	$ 19.29	$ 19.29
Traffic Signal Installer/Light Pole Worker	$ 16.00	$ 16.00	$ 16.00
Trenching Machine Operator, Heavy	$ 18.48	$ 18.48	$ 18.48
Truck Drick Tandem Axle Semi-Trailer	$ 12.81	$ 13.03	$ 13.03
Truck Driver, Lowboy/Float	$ 15.66	$ 15.66	$ 15.66
Truck Driver, Single Axle	$ 11.79	$ 13.03	$ 13.03
Truck Driver, Off Road Hauler	$ 11.88	$ 13.03	$ 13.03
Truck Driver, Single or Tandem Axle Dump Truck	$ 11.68	$ 13.03	$ 13.03
Welder	$ 15.97	$ 15.97	$ 15.97
Work Zone Barricade Servicer	$ 11.85	$ 13.03	$ 13.03

http://www.wdol.gov/wdol/scafiles/davisbacon/tx.html

The Wage Compliance information detailed below was excerpted from DOL General Decision TX160016 or other sources.

1. Additional Trade information:

Unlisted classifications needed for work not listed within the scope of the classifications listed may be added upon the advance approval of Contract Procurement. CONTRACTOR shall submit to City of Austin Contract Procurement the following: classification, a bona fide definition of work to be performed and a proposed wage with sample payrolls conforming to area practice **prior** to the start of the job for that type of work. Proposed trade may not be performed by any trade already listed.

2. Wages

The Total Minimum Wage Rate may be met by any combination of cash wages and credible "bona fide" fringe benefits paid for by the employer. Overtime must be used in computing overtime pay.wages must be calculated using the Total Minimum Wage Rate specified in the Wage Rate Determination or the actual basic rate of pay, whichever is higher.

City of Austin Ordinance No. 2016324-015 requires that construction workers are paid a minimum Wage of at least $13.03/hour. The cash portion of their compensation must meet or exceed this amount.

3. Proper Designation of Trade

A work classification from the Prevailing Wage Poster for each worker must be made based on the actual type of work he/she performed on the job. In summary the work performed, not the "title" determines the correct worker classification and wage. Each worker must be paid no less than the adjusted wage rate on the wage decision for that classification **regardless** of his/her level of skill (exclusive of a bona fide apprentice currently registered in a DOL approved apprentice program - proof of individual registration must be supplied in advance to the City of Austin).

4. Split Classification

If a firm has employees that perform work in more than one classification, it can pay the adjusted wage rates specified for each classification ONLY if it maintains accurate time records showing the amount of time spent in each classification. If accurate time records are not maintained, these employees must be paid the highest adjusted wage rate of all the classifications of work performed by each worker. Accurate time records tracking how many hours a worker performed the work of one trade and then switched to another trade must be accounted for on a daily basis and reflected on Employer Certified Payroll accordingly.

WELDERS - Receive rate prescribed for craft performing operation to which welding is incidental.

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Unlisted classifications needed for work not included within the scope of the classifications listed may be added after award only as provided in the labor standards contract clauses (29CFR 5.5 (a) (1) (ii)).

In the listing above, the "SU" designation means that rates listed under the identifier do not reflect collectively bargained wage and fringe benefit rates. Other designations indicate unions whose rates have been determined to be prevailing.

WAGE DETERMINATION APPEALS PROCESS

1.) Has there been an initial decision in the matter? This can be:

* an existing published wage determination
* a survey underlying a wage determination
* a Wage and Hour Division letter setting forth a position on a wage determination matter
* a conformance (additional classification and rate) ruling

On survey related matters, initial contact, including requests for summaries of surveys, should be with the Wage and Hour Regional Office for the area in which the survey was conducted because those Regional Offices have responsibility for the Davis-Bacon survey program. If the response from this initial contact is not satisfactory, then the process described in 2.) and 3.) should be followed.

With regard to any other matter not yet ripe for the formal process described here, initial contact should be with the Branch of Construction Wage Determinations. Write to:

Branch of Construction Wage Determinations
Wage and Hour Division
U.S. Department of Labor
200 Constitution Avenue, N.W.
Washington, DC 20210

2.) If the answer to the question in 1.) is yes, then an interested party (those affected by the action) can request review and reconsideration from the Wage and Hour Administrator (See 29 CFR Part 1.8 and 29 CFR Part 7). Write to:

Wage and Hour Administrator
U.S. Department of Labor
200 Constitution Avenue, N.W.
Washington, DC 20210

The request should be accompanied by a full statement of the interested party's position and by any information (wage payment data, project description, area practice material, etc.) that the requestor considers relevant to the issue.

3.) If the decision of the Administrator is not favorable, an interested party may appeal directly to the Administrative Review Board (formerly the Wage Appeals Board). Write to:

Administrative Review Board
U.S. Department of Labor
200 Constitution Avenue, N.W.
Washington, DC 20210

4.) All decisions by the Administrative Review Board are final.

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Notice to Bidders: This form, Addendum – Section 00900, is included for your information only. If an actual Addendum is issued for this project, the format shown below will be used.

ADDENDUM No. _____

Date _____, _____

City of Austin

Project Name Gus Garcia District Park Phase 3 Improvements

C.I.P. No. 6498.004 IFB No.: 6100 CLMC 613

This Addendum forms a part of the Contract and corrects or modifies original Bid Documents, dated _(*first advertisement date should go here)*_, _____. Acknowledge receipt of this addendum in space provided on bid form. Failure to do so may subject bidder to disqualification.

A. Project Manual Revisions:

B. Drawing Revisions:

This addendum consists of _____ page(s)/sheet(s).

_____

Approved by OWNER

_____

Approved by ENGINEER/ARCHITECT

END

SAMPLE

PART 1 - GENERAL

1.1 Related Documents:

Drawings and general provisions of Contract, including General Conditions, Section 00700, and Supplemental General Conditions, Section 00810, and Division 1 requirements.

1.2 DESCRIPTION OF WORK:

The Work of this Contract includes sustainability requirements as shown in the Division 1 Section 01352 and/or 01505 and all other applicable specification sections. It is the intent of the Owner to work in partnership with the Contractor in implementing sustainable construction practices to the greatest extent possible.

The Gus Garcia Park is located at 1201 East Rundberg Lane in Austin, Texas. The project is the third phase of site amenities and improvements to complement the recreational center which has been open for approximately 9 years (CIP 6498.001 Hamill & Elliott, Architect and Urban Design, Civil Engineer). The existing facility includes a 57-space paved parking lot, a multi-use field, playscape, trails, and drainage to a detention basin. The site concept plan was updated as part of this effort. The four primary work areas/elements are as follows:

- Irrigation main replacement
- 100 - space parking lot
- Detention pond improvements
- Rain garden

<u>Irrigation Main Replacement:</u>
The existing 2-inch irrigation main is no long sufficient to sustain adequate water pressure to the existing irrigation system. A new 4-inch irrigation main will be installed adjacent the 2-inch main and will be under the new parking lot. The scope of work for this area includes but is not limited to (see full plans and specifications):

1. Environmental silt fence
2. Install new 4-inch new irrigation main.

<u>100 – Space Parking Lot:</u>
The parking lot expansion is located northwest of the existing parking lot and adjacent to the community garden area. The scope of work for this area includes but is not limited to (see full plans and specifications):

1. Tree protection and environmental silt fence
2. Tree removal
3. Grading
4. Base course and asphaltic pavement
5. Modifications to the laydown curb at the edge of the decomposed granite surfaced fire lane
6. Storm sewer
7. Lighting
8. Sidewalks
9. Curb and gutter
10. New landscaping

Detention Pond Improvements:
The existing detention pond is located southwest of the recreation center. The scope of work for this area includes but is not limited to (see full plans and specifications):

1. Environmental silt fence
2. Grading
3. Vegetation

Rain Garden:
The rain garden is located between the parking lot addition and the detention pond northwest of the recreation center. The scope of work for this area includes but is not limited to (see full plans and specifications):

1. Tree protection and environmental silt fence
2. Grading
3. Connection to the parking lot storm sewer
4. Landscaping and plant materials for the rain garden

Contract documents indicate the Work of the contract and related requirements and conditions.

The Work includes, briefly and without force and effect upon the documents, construction of curb ramps, meeting all ADA requirements, removing and relocating utilities as shown in construction drawings.

1.3 SUBMITTALS

Provide shop drawings and other information as required by Section 01300 for coordination of the work.

1.4 CONTRACTOR'S USE OF CONSTRUCTION SITE

The construction site will be in use by public throughout the duration of contract. The CONTRACTOR shall refer to Section 01040, Project Coordination for coordination required to minimize disturbance and hazards to pedestrian as well as automobile traffic. CONTRACTOR shall not unreasonably encumber the construction site with materials or equipment. CONTRACTOR shall assume reasonable responsibility for protection of construction site.

PART 2 - PRODUCTS

NOT USED

PART 3 - EXECUTION

NOT USED

End

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

Applicable portions of the Project Manual, including but not limited to relevant Drawings and Specifications.

1.2 SUMMARY

This Section includes administrative and procedural requirements for alternates.

1.3 DEFINITIONS

1. Alternate: A Bid Item for a scope of work described in the Section 00300 Bid Requirements and Contract Documents that, if accepted by Owner, may result in additions to or deductions from the Base Bid.

1.4 PROCEDURES

A. Coordination: The Contractor must modify or adjust any affected adjacent Work as necessary to completely integrate work of the Alternate into the Project.

B. The Contractor must include as part of each Alternate, any miscellaneous devices, accessory objects, and similar items incidental to or required for a complete installation whether or not indicated as part of the Alternate.

B. Notification: The awarded contract will include all accepted Alternates.

C. Schedule: A Schedule of Alternates is included at the end of this Section. Specification Sections referenced in such schedule contain requirements for materials necessary to achieve the Work described under each Alternate.

D. Bidders must respond to all Alternates listed on the 00300 Bid Form, even if acceptance or rejection of an alternate will not change the Bid amount. Bid amounts must be entered in the spaces for each Alternate in the Bid Form. Procedures

The Owner has established a priority order (Alternate No. 3 has the highest priority) for the acceptance of Bid Alternates based on the Project needs and budget. Alternates will be accepted in the order listed on the Bid Form, but such acceptance will not exceed the Project budget.

PART 2 - PRODUCTS (Not Used)

PART 3 – EXECUTION

3.1 SCHEDULE OF ALTERNATES

The following alternates, listed below by priority, may be added to the base bid if the base bid is below the maximum construction budget:

- Priority 1 - Alternate No.3 – Picnic Pavilion
- Priority 2 - Alternate No.2 – Trail Reconstruction and Drainage Swale
- Priority 3 - Alternate No.1 – Pre-Cast Restroom Building

Alternate No.1 – Pre-Cast Restroom Building

The location of the pre-cast multi-flush toilet building is southeast of the playscape and adjacent to the trail. The scope of work for this area includes but is not limited to (see full plans and specifications):

- Tree protection and environmental silt fence
- Grading and foundation preparation
- Utility connections to power, water and wastewater services
- Installation of pre-cast unit
- Landscaping

Alternate No.2 – Trail Reconstruction and Drainage Swale

The location of the trail to be reconstructed is located between the multi-use field and the recreation center. The scope of work for this area includes but is not limited to (see full plans and specifications):

- Tree protection and environmental silt fence
- Grading for the drainage swale
- Removal of the damaged section of the trail
- Trail reconstruction
- Landscaping

Alternate No.3 – Picnic Pavilion

The location of the pre-cast multi-flush toilet building is southeast of the playscape and adjacent to the trail. The scope of work for this area includes but is not limited to (see full plans and specifications):

- Tree protection and environmental silt fence
- Grading and foundation preparation
- Utility connections to power, water and wastewater services
- Installation of pre-cast unit
- Landscaping

END

1. CONTRACTOR shall perform all layout work to transfer all controls for grades, lines, levels and measurements from a minimum of two reference points provided by OWNER. All survey work will be performed under the direct supervision of a Texas Registered Professional Land Surveyor (RPLS).

2. Within 5 work days of the Notice To Proceed date, or within 10 Working Days of initiating work based on the approved Schedule in a new area of the Project, the CONTRACTOR shall survey and stake the locations of all proposed improvements behind the curb and within the ROW (examples: manholes, storm inlets, fire hydrants, etc.), or any other improvements identified by the OWNER'S REPRESENTATIVE, for the purpose of identifying the nature and location of these improvements to the adjacent property owner(s). The OWNER'S REPRESENTATIVE will identify to the CONTRACTOR the improvements to be staked.

3. OWNER will not stake for construction and will not be on site for survey layout activities, except to perform quality control checks.

4. CONTRACTOR shall be required to set elevation hubs (blue tops) for subgrade and base course on centerline, at quarter points and curb lines or edge of pavement at intervals not exceeding 50 feet.

5. The construction plans will include horizontal and vertical control points. References to approved COA benchmarks used in establishing controls on the drawings will be provided by the Owner's E/A. In addition, on building projects and/or projects not built within an existing public ROW, a boundary survey will be supplied together with a legal description of the property and all easements where Work will take place.

6. CONTRACTOR shall submit construction staking layout sheets sealed by a Professional Engineer or Registered Professional Land Surveyor registered in the State of Texas. CONTRACTOR shall use a qualification based selection process consistent with the Professional Services Procurement Act, Chapter 2254.004 of the Texas Government Code, when securing the services of a Professional Engineer or Registered Professional Land Surveyor. It is a violation of State Law to solicit bids for the services of a Professional Engineer of Registered Professional Land Surveyor.

   6.1 Any discrepancies found with the construction documents' dimensional layout will be corrected. CONTRACTOR shall assure that the Owner's Representative and E/A are notified so that the appropriate actions are taken to correct the Contract drawings.

   6.2 All Work shall be done to the lines, grades and elevations indicated on the drawings. Information concerning basic horizontal and vertical control points will be provided by the E/A, Parsons Brinkerhoff Engineering. These points shall be used as the datum basis under this Contract.

   6.3 All work to transfer all controls for grades, lines, levels, layout and measurements shall be performed under the supervision of a Texas Registered Professional Land Surveyor, provided by the CONTRACTOR. Such work shall conform to the standards for construction staking in the most recent edition of the Texas Society

of Professional Surveyors Manual of Practice for Land Surveying, Category 5, Sections 1-12 inclusive.

6.4 The offset centerline stakes will be set at no greater than fifty (50) foot intervals on both sides of the right-of-way. References to lines and grades as established by the CONTRACTOR's surveyor shall be in reference to these stake lines. The CONTRACTOR is required to provide a sealed statement from his RPLS that the controls are correct and the site layout has been done by their professional staff.

6.5 The CONTRACTOR shall place grade stakes and submit construction staking layout sheets. The CONTRACTOR shall allow a minimum of ten (10) days after submission to the Owner's Representative for review of construction staking layout sheets. Construction staking layout sheets shall include, at a minimum, the information contained in the form included at the end of this section. No Work shall be performed without Owner's Representative review and return to CONTRACTOR of construction staking layout sheets. The Owner's Representative, E/A and the CONTRACTOR shall review the survey controls on the ground.

6.6 Prior to any excavation, the CONTRACTOR shall establish the elevation to top of ground at offset stakes at the distance deemed appropriate by the CONTRACTOR to preclude disturbance of offset stakes during construction. The CONTRACTOR shall set all blue tops for subgrade and base courses on centerline at quarter points, at curb lines or edge of pavement, and other points that may be indicated on the Drawings, all at intervals not to exceed 50 feet.

6.7 The CONTRACTOR shall furnish, without charge, experienced personnel and such calibrated survey equipment, tools, stakes, and other materials that the Owner's Representative may require in establishing or checking control points, or in checking survey, layout, and measurement work performed by the CONTRACTOR.

6.8 The CONTRACTOR shall keep the Owner's Representative informed in a reasonable time in advance of the times and places at which he wishes to do work, so that any checking deemed necessary by the OWNER may be done with minimum inconvenience to the E/A and minimum delay to the CONTRACTOR. Surveying will be coordinated between the Owner's Representative and CONTRACTOR in a manner convenient to both.

6.9 During layout, CONTRACTOR shall field verify the elevation and alignment of all tie-in points to existing infrastructure. This work shall be performed sufficiently in advance of construction so that any conflicts may be resolved without delay. Any work done without being properly located may be ordered removed and replaced at the CONTRACTOR's expense.

6.10 The CONTRACTOR shall carefully preserve all monuments, benchmarks, reference points, and stakes. In case of the destruction thereof, the CONTRACTOR shall bear the cost of replacement and shall be responsible for any mistake or loss of time that may be caused. Permanent monuments or benchmarks, which must be removed or disturbed, shall be protected until properly referenced for relocation. The CONTRACTOR shall furnish materials and assistance for the proper replacement of such monuments or benchmarks.

6.11 The CONTRACTOR shall satisfy himself before commencing work as to the meaning and correctness of all survey control stakes, marks, etc., and no claim will be entertained by the OWNER for or on account of any alleged inaccuracies,

unless the CONTRACTOR notifies the OWNER in writing before commencing the affected Work.

7. As needed for necessary documentation of the work progress, the CONTRACTOR shall maintain and/or protect offset or survey staking for the duration of the project. Any re-staking required to meet this requirement shall be done at the CONTRACTOR'S expense.

8. This item is subsidiary to the work as a whole.

9. Upon completion of construction, or at intervals specified in the Contract, CONTRACTOR shall provide a record survey of the work in progress or completed. This information will be submitted to the Owner's Representative and shall be supplied electronically and on a separate full size plan sheet to be transmitted to the E/A for evaluation and merging into the Record Drawings.

End See attached "Construction Staking Layout Sheet"

CONSTRUCTION STAKING LAYOUT SHEET

Project Name: Gus Garcia District Park Phase 3 Improvements **Date:** __
C.I.P. ID#: 6498.004 **Instrument No.:** _____
Person Recording: _____ **Weather Conditions:** _____
Crew Members: _____
General Purpose & Scope of Survey: _____

STATION	B.S.	H.I.	F.S.	LEVEL LOOP ELEVATION	ROD READING	HUB ELEVATION AT STATION	(TARGET) (eg., pipe invert) ELEVATION	C - CUT OR F - FILL	% GRADE	NOTES: INDICATE WHETHER CENTERLINE HUB OR _____ FT. OFFSET HUB

DEFINITIONS

General: Basic Contract definitions are included in the General Conditions, Section 00700 included herein.

Approved: The term approved, when used in conjunction with the Owner's Representative's action on the CONTRACTOR'S submittals, applications, and requests, is limited to the Owner's Representative's duties and responsibilities as stated in the Conditions of the Contract. A stamp reading "No Exceptions Taken" shall have the same intent as "Approved".

Furnish: The term furnish means supply and deliver to the Project site, ready for unloading, unpacking, assembly, installation, and similar operations.

Indicated: The term indicated refers to graphic representations, notes, or schedules on the Drawings, or other paragraphs or schedules in the Specifications, and similar requirements in the Contract Documents. Terms such as shown, noted, scheduled, and specified are used to help the reader locate the reference. There is no limitation on location.

Install: The term install describes operations at the Project site including the actual unloading, unpacking, assembly, erecting, placing, anchoring, applying, working to dimension, finishing, curing, protecting, cleaning, and similar operations.

Installer: An Installer is the CONTRACTOR or another entity engaged by the CONTRACTOR, either as an employee, subcontractor, or contractor of lower tier, to perform a particular construction activity, including installation, erection, application, and similar operations. Installers are required to be experienced in operations they are engaged to perform.

Project Site: The space available to the CONTRACTOR for performing construction activities either exclusively or in conjunction with others performing other work as part of the Project. The extent of the Project site is shown on the Drawings and may or may not be identical with the description of the land on which the Project is to be built.

Provide: The term provide means to furnish and install, complete and ready for the intended use.

Regulations: The term regulations includes laws, ordinances, statutes, and lawful orders issued by authorities having jurisdiction, as well as rules, conventions, and agreements within the construction industry that control performance of the Work.

Trades: Using terms such as carpentry is not intended to imply that certain construction activities must be performed by accredited or unionized individuals of a corresponding generic name, such as carpenter. It also does not imply that requirements specified apply exclusively to trades persons of the corresponding generic name.

INDUSTRY STANDARDS

Applicability of Standards: Except where the Contract Documents include more stringent requirements, applicable construction industry standards have the same force and effect as if bound or copied directly into the Contract Documents to the extent referenced. Such standards are made a part of the Contract Documents by reference.

Publication Dates: Comply with the standards in effect as of the date of the Contract Documents.

Conflicting Requirements: Where compliance with two or more standards is specified and where the standards may establish different or conflicting requirements for minimum quantities or quality levels, refer to the Owner's Representative for a decision before proceeding.

Copies of Standards: Each entity engaged in construction on the Project is required to be familiar with industry standards applicable to its construction activity. Copies of applicable standards are not bound with the Contract Documents.

Abbreviations and Names: Trade association names, titles of general standards, and names and titles of government agencies are frequently abbreviated. Where such acronyms or abbreviations are used in the Specifications or other Contract Documents, they mean the recognized name of the trade association, standards-generating organization, authority having jurisdiction, or other entity applicable to the context of the text provision. Refer to the "Encyclopedia of Associations," published by Gale Research Co., available in most libraries.

AA	Aluminum Association
AABC	Associated Air Balance Council
AAMA	American Architectural Manufacturer's Association
AAN	American Association of Nurserymen.
AASHTO	American Association of State Highway and Transportation Officials.
AATCC	American Association of Textile Chemists and Colorists
ACI	American Concrete Institute
ACIL	American Council of Independent Laboratories
ACPA	American Concrete Pipe Association
ADC	Air Diffusion Council
AFBMA	Anti-Friction Bearing Manufacturers Association
AGA	American Gas Association
AGC	Associated General Contractors of America
AGMA	American Gear Manufacturers Association
AHA	American Hardboard Association
AHAM	Association of Home Appliance Manufacturers
AI	Asphalt Institute
AIA	American Institute of Architects
AIHA	American Industrial Hygiene Association
AISC	American Institute of Steel Construction
AISI	American Iron and Steel Institute
AITC	American Institute of Timber Construction.
ALCA	Associated Landscape Contractors of America
ALI	Associated Laboratories, Inc.
ALSC	American Lumber Standards Committee
AMCA	Air Movement and Control Association
ANSI	American National Standards Institute.

AOAC	Association of Official Analytical Chemists
AOSA	Association of Official Seed Analysts
APA	American Plywood Association
API	American Petroleum Institute.
AREA	American Railroad Engineers Association
ARI	Air Conditioning and Refrigeration Institute
ARMA	Asphalt Roofing Manufacturers Association
ASA	Acoustical Society of America
ASA	American Standards Association.
ASC	Adhesive and Sealant Council
ASCE	American Society of Civil Engineers
ASHRAE	American Society of Heating, Refrigerating & Air Conditioning Engineers
ASME	American Society of Mechanical Engineers
ASPE	American Society of Plumbing Engineers
ASSE	American Society of Sanitary Engineering
ASTM	American Society for Testing and Materials.
AWCMA	American Window Covering Manufacturers Association
AWG	American Wire Gage
AWI	Architectural Woodwork Institute
AWPA	American Wood Preservers Association
AWPB	American Wood Preservers Bureau
AWPI	American Wood Preservers Institute
AWS	American Welding Society
AWWA	American Water Works Association
BHMA	Builders Hardware Manufacturers Association
BIA	Brick Institute of America
BIFMA	Business and Institutional Furniture Manufacturers Association
CAGI	Compressed Air and Gas Institute
CAUS	Color Association of the United States
CBM	Certified Ballast Manufacturers

CCC	Carpet Cushion Council
CDA	Copper Development Association
CE	Corps of Engineers
CFR	Code of Federal Regulations
CGA	Compressed Gas Association
CISCA	Ceiling and Interior Systems Construction Association
CISPI	Cast Iron Soil Pipe Institute
CPSC	Consumer Product Safety Commission
CRI	Carpet and Rug Institute
CRSI	Concrete Reinforcing Steel Institute
CS	Commercial Standard of NBS (U.S. Dept. of Commerce)
CTI	Ceramic Tile Institute
DFPA	Douglas Fir Plywood Association
DHI	Door and Hardware Institute
DLPA	Decorative Laminate Products Association
DOC	U.S. Department of Commerce
DOT	Department of Transportation
ECSA	Exchange Carriers Standards Association
EIA	Electronic Industries Association
EIMA	Exterior Insulation Manufacturers Association
EJMA	Expansion Joint Manufacturers Association
EPA	Environmental Protection Agency
FAA	Federal Aviation Administration
FCC	Federal Communications Commission
FGMA	Flat Glass Marketing Association
FHA	Federal Housing Administration
FM	Factory Mutual Research Organization
FS	Federal Specifications
FSC	Forest Stewardship Council
FTI	Facing Tile Institute

GA	Gypsum Association
GSA	General Services Administration
HEI	Heat Exchange Institute
HI	Hydronics Institute
H.I.	Hydraulic Institute
HMA	Hardwood Manufacturers Association
HPMA	Hardwood Plywood Manufacturers Association
IBD	Institute of Business Designers
ICEA	Insulated Cable Engineers Association, Inc.
IEEE	Institute of Electrical and Electronic Engineers, Inc.
IESNA	Illuminating Engineering Society of North American
IGCC	Insulating Glass Certification Council
ILI	Indiana Limestone Institute of America
IMSA	International Municipal Signal Association
IRI	Industrial Risk Insurers
ISA	Instrument Society of America
ITE	Institute of Transportation Engineers
LEED™	Leadership in Energy and Environmental Design
LIA	Lead Industries Association, Inc.
LPI	Lightning Protection Institute
MBMA	Metal Building Manufacturer's Association
MCAA	Mechanical Contractors Association of America
MFMA	Maple Flooring Manufacturers' Association
MIA	Marble Institute of America
ML/SFA	Metal Lath/Steel Framing Association
MSS	Manufacturers Standardization Society of the Valve and Fittings Industry
MUTCD	Texas Department of Transportation Manual on Uniform Traffic Control Devices
NAAMM	National Association of Architectural Metal Manufacturers
NAIMA	North American Insulation Manufacturers Association
NAPA	National Asphalt Pavement Association

NBFU	National Board of Fire Underwriters
NBGQA	National Building Granite Quarries Association
NBS	National Bureau of Standards (U.S. Dept. of Commerce)
NCMA	National Concrete Masonry Association
NCRPM	National Council on Radiation Protection and Measurements
NCSPA	National Corrugated Steel Pipe Association
NEC	National Electrical Code (Published by NFPA)
NECA	National Electrical Contractors Association
NEII	National Elevator Industry, Inc.
NEMA	National Electrical Manufacturers Association
NETA	International Electrical Testing Association
N.F.P.A.	National Forest Products Association
NFPA	National Fire Protection Association
NHLA	National Hardwood Lumber Association
NIST	National Institute of Standards and Technology
NLGA	National Lumber Grades Authority
NOFMA	National Oak Flooring Manufacturers Association
NPA	National Particleboard Association
NPCA	National Paint and Coatings Association
NRCA	National Roofing Contractors Association
NWMA	National Woodwork Manufacturers Association
OSHA	Occupational Safety and Health Administration
PCA	Portland Cement Association
PCI	Precast/Prestressed Concrete Institute
PDI	Plumbing and Drainage Institute
PE	Professional Engineer
REA	Rural Electrification Administration
RFCI	Resilient Floor Covering Institute
RMA	Rubber Manufacturing Association
RPLS	Registered Professional Land Surveyor
SDI	Steel Deck Institute

S.D.I.	Steel Door Institute
SFPA	Southern Forest Products Association
SGCC	Safety Glazing Certification Council
SIGMA	Sealed Insulating Glass Manufacturers Association
SJI	Steel Joist Institute
SMACNA	Sheet Metal and Air Conditioning Contractors National Association
SPIB	Southern Pine Inspection Bureau
SPRI	Single Ply Roofing Institute
SSPC	Steel Structures Painting Council
SSPMA	Sump and Sewage Pump Manufacturers Association
SWI	Steel Window Institute
SWPA	Submersible Wastewater Pump Association
TCA	Tile Council of America
TEX TEST	TxDOT Laboratory Test
TIMA	Thermal Insulation Manufacturers Association
TPI	Truss Plate Institute
TxDOT	Texas Department of Transportation
UL	Underwriters Laboratory, Inc.
USDA	U. S. Department of Agriculture
USGBC	U. S. Green Building Council
USPS	U. S. Postal Service
WCLIB	West Coast Lumber Inspection Bureau
WCMA	Wallcovering Manufacturers Association
WIC	Woodwork Institute of California
WLPDIA	Western Lath, Plaster, Drywall Industries Association
WRI	Wire Reinforcement Institute
WSC	Water Systems Council
WSFI	Wood and Synthetic Flooring Institute
WWPA	Western Wood Products Association
W.W.P.A.	Woven Wire Products Association

END

STORM WATER POLLUTION PREVENTION PLAN (SWPPP)

The Storm Water Pollution Prevention Plan for this project is attached.

STORMWATER POLLUTION PREVENTION PLAN

for:

Gus Garcia District Park Improvements
1201 East Rundberg Lane
Austin, Texas 78753

TPDES General Permit: TXR150000

Owner:

City of Austin Public Works Department
Ray Minjarez, AIA
505 Barton Springs Road
Austin, TX 78704
(512) 974-1618
raymundo.minjarez@austintexas.gov

SWPPP Contact(s):

MWM DesignGroup, Inc.
Brandon Hammann, P.E., LEED AP, CPESC
305 E Huntland Drive., Suite 200
Austin, TX 78752
(512) 992-2966
brandonh@mwmdesigngroup.com

SWPPP Preparation Date:

July 8, 2016

Estimated Project Dates:

Project Start Date: 01/01/2017
Project Completion Date: 12/31/2017

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SECTION 1: SITE EVALUATION, ASSESSMENT, AND PLANNING

1.1 Project/Site Information

Project/Site Name: Gus Garcia District Park Improvements
Project Street/Location: 1201 East Rundberg Lane
City: Austin State: TX ZIP Code: 78753
County: Travis

City of Austin Permit Number_____

City of Austin Case Manager: _____

TPDES project or permit tracking number*:_____

Latitude/Longitude (Use **one** of three possible formats, and specify method)

Approximate center of Project

Latitude:	Longitude:
30.353 º N	97.682 º W

Method for determining latitude/longitude:

☐ USGS topographic map (specify scale: _____) ☐ EPA Web site ☐ GPS
☒ Other (please specify): Google Maps

Is the project located in Indian country? ☐ Yes ☒ No
If yes, name of Reservation, or if not part of a Reservation, indicate "not applicable."
Not Applicable

Is this project considered a federal facility? ☐ Yes ☒ No

TPDES project or permit tracking number*:

**(This is the unique identifying number assigned to your project by your permitting authority after you have applied for coverage under the appropriate Texas Pollutant Discharge Elimination System (TPDES) construction general permit.)*

1.2 Contact Information/Responsible Parties

Owner:

City of Austin Public Works Department
Ray Minjarez, AIA
505 Barton Springs Road
Austin, TX 78704
(512) 974-1618
raymundo.minjarez@austintexas.gov

SWPPP Contact(s):

MWM DesignGroup, Inc.
Brandon Hammann, P.E., LEED AP, CPESC
305 E Huntland Drive., Suite 200
Austin, TX 78752
512-992-2966 (o)
512-300-1338 (c)
brandonh@mwmdesigngroup.com

Emergency 24-Hour Contact (TBD):

Insert Company or Organization Name:
Insert Name:
Insert Title:
Insert Telephone Number:
Insert Cell Phone Number:

FOR CONTRACTOR (to be completed when bid/award complete):

Project Manager(s) or Site Supervisor(s):

Insert Company or Organization Name:
Insert Name:
Insert Address:
Insert City, State, Zip Code:
Insert Telephone Number:
Insert Fax/Email:
Repeat as necessary

FOR CONTRACTOR (to be completed when bid/award complete):

SWPPP Contact(s):

Insert Company or Organization Name:
Insert Name:
Insert Title:
Insert Street Address:
Insert City, State, Zip:
Insert Telephone Number:
Insert Cell Phone Number:

FOR CONTRACTOR (to be completed when bid/award complete):

Emergency 24-Hour Contact:

Insert Company or Organization Name:
Insert Name:
Insert Title:
Insert Telephone Number:
Insert Cell Phone Number:

This SWPPP was Prepared by:

MWM DesignGroup, Inc.
Brandon Hammann, P.E., LEED AP, CPESC
305 E Huntland Drive., Suite 200
Austin, TX 78752
512-992-2966 (o)
512-300-1338 (c)
brandonh@mwmdesigngroup.com

SWPPP Contact – City of Austin Environmental Inspector (to be completed at pre-construction meeting):

Insert Name:
Insert Title:
Insert Street Address:
Insert City, State, Zip:
Insert Telephone Number:
Insert Cell Phone Number:

1.3 Soils, Slopes, Vegetation, and Current Drainage Patterns

Soil type(s):

The single soil series formation within the proposed limits of construction is urban land, Austin, and Whitewright soils. The soil is composed of silty clays and bedrock and is in Hydrologic Soil Group D. This information was obtained from the Soil Survey of Travis County, issued by the USDA Soil Conservation Service.

Slopes:

The topography slopes uniformly across the site, between 3%-6%, in a southward direction. The proposed slopes that will result from the construction will remain relatively the same, with some adjustments for the new parking lot, restroom facility, and rain garden.

Drainage Patterns:

Stormwater generally sheet flows southward from Rundberg Lane to Little Walnut Creek, which traverses the property. Within the developed areas of the park, stormwater is conveyed via underground storm drain infrastructure where it daylights into an existing detention pond.

Vegetation:

Vegetation on the site consists primarily of maintained parkland.

1.4 Receiving Waters

Description of receiving waters:

Little Walnut Creek (Segment ID# 1428D per the Atlas of Texas Surface Waters)

Description of storm sewer systems:

An existing storm drain system collects and conveys runoff from the developed areas of the park. In post-development conditions, the storm drain infrastructure will be expanded to accommodate the new parking lot and rain garden.

Description of impaired waters or waters subject to TMDLs:

The portion of Little Walnut Creek to which this project discharges is not currently listed as an impaired waterway by the Environmental Protection Agency (EPA).

Other:

N/A

1.5 Site Features and Sensitive Areas to be Protected

Describe unique features that are to be preserved:
Trees designated to be protected within the Limits of Construction shall be protected to the extent practical by acceptable construction methods.

Describe critical environmental features that are to be preserved:
Although outside the limits of the project, Little Walnut Creek will need to be protected from construction debris and sediment deposition.

Describe measures to protect these features:
The trees and creek will be protected as specified in the City of Austin Environmental Criteria Manual.

1.6 Endangered Species Certification

Are endangered or threatened species and critical habitats on or near the project area?

☐ Yes ☒ No

Describe how this determination was made:

This area is not known to be a habitat for threatened, endangered or rare species.

1.7 Maps and Photographs

Photo 1:

Photo 2:

Photo 3:

SECTION 2: CONSTRUCTION ACTIVITIES AND SITE MANAGEMENT PRACTICES

2.1 Nature and Sequence of Construction Activity

Describe the general scope of the work for the project, major phases of construction, etc:

The general scope of work for the project involves: clearing existing vegetation, installing utilities (storm, water, and sanitary), installing a rain garden, grading, constructing a new parking lot, installing a pre-fabricated restroom facility, reconstructing trails, installing a new pavilion picnic area, and modifying existing detention pond.

Major Sequence of Construction is as follows:

1. Mobilization
2. Installation of temporary erosion/sedimentation controls and tree protection
3. Clearing/Grubbing
4. Re-grade existing detention pond
5. Installation of rain garden
6. Installation sub-surface utility infrastructure
7. Installation of new pavilion picnic area and restroom
8. Reconstruction of trails
9. Installation of parking lot
10. Removal of temporary Erosion/Sedimentation Controls and Tree Protection
11. Demobilization

What is the function of the construction activity?

☐ Residential ☐ Commercial ☐ Industrial ☐ Road Construction ☐ Linear Utility

☒ Other (please specify): Park Facility

Estimated Project Start Date: 01/01/2017

Estimated Project Completion Date: 12/31/2017

2.2 Construction Site Estimates

The following are estimates of the construction site:

Total project area:	6.3 acres (LOC)
Construction site area to be disturbed	6.3 acres
Total property area:	2.0 acres
Percentage impervious area before construction:	0%
Runoff curve number before construction:	82
Percentage impervious area after construction:	24%
Runoff curve number after construction:	86
Cut/Fill Volumes per Phase:	Cut: 3,800 CY/Fill: 2,100 CY

Demonstration of how spoils will be handled during construction.

FILL SOIL MANAGEMENT AND DISPOSAL PRACTICES

Excavated fill material from the construction activities (topsoil, subsoil, rock, etc.) will be handled using the following practices to minimize exposure to runoff:

- **CONTINUOUS REMOVAL OF EXCAVATED FILL** – Fill material not reused on site will be removed continuously as it is excavated (or by end of the work day) and taken to an approved disposal site.

- **TEMPORARY STOCKPILING** – Fill material temporarily stockpiled in place as excavation occurs will be located in areas protected by E&S controls described within appropriate E&S control plan sheets and placed in a manner that uses existing grades to enhance sediment control (i.e., placing stockpiles on upslope side of excavations, etc.).

- **REMOVAL AND PERMANENT DISPOSAL** – Fill soil will be removed to the designated storage or permanent disposal area(s) as soon as practicable.

- **PROHIBITED DISPOSAL MATERIALS** – No material classified as solid waste, industrial waste, or hazardous waste or hazardous materials shall be mixed or buried with the fill material.

- **OFF-SITE DISPOSAL PERMITs** – Off site permanent fill disposal may require additional development permits, which will be the responsibility of the contractor as such areas are not included under the original permitting of this construction site.

2.3 Phasing and Construction Sequence Plan

This plan is not phased. See below for sequence of construction.

General Sequence of construction:

SEQUENCE OF CONSTRUCTION:

1. Contractor shall call DIG TESS (1-800-344-8377) for utility locations.

2. Temporary erosion and sedimentation controls are to be installed as indicated on the approved site plan and in accordance with the Stormwater Pollution Prevention Plan (SWPPP) that is required to be posted on the site. The contractor must keep a copy of an updated SWPPP (including COA Appendices P-7, P-8, and P-9) onsite for review by the Environmental Inspector. Install tree protection and initiate tree mitigation measures.

3. The Environmental Project Manager or Site Supervisor must contact the Planning and Development Review Department, Environmental Inspection, at 512-974-2278, 72 hours prior to the scheduled date of the required on-site preconstruction meeting.

4. The Environmental Project Manager, and/or Site Supervisor, and/or Designated Responsible Party, and the General Contractor will follow the Stormwater Pollution Prevention Plan (SWPPP) posted on the site. Temporary erosion and sedimentation controls will be revised, if needed, to comply with the City Inspector's directives, and revised construction schedule relative to the water quality plan requirements and the erosion plan.

5. Rough grade the water quality controls at 100% proposed capacity. Either the permanent outlet structure or a temporary outlet must be constructed prior to development of any embankment or excavation that leads to ponding conditions. The outlet system must consist of a sump pit outlet and an emergency spillway meeting the requirements of the Drainage Criteria Manual, as required. The outlet system shall be protected from erosion and shall be maintained throughout the course of the construction until installation of the permanent water quality controls.

6. Begin site clearing/construction activities.

7. If disturbed area is not to be worked on for more than 14 days, disturbed area needs to be stabilized by revegetation, mulch, tarp or revegetation. ECM 1.4.1.2(C)(2)

8. Install all utilities.

9. Complete construction and start revegetation of the site and installation of landscaping.

10. Provide as-built drawings and project summary report to engineer.

11. Upon completion of the site construction and revegetation of a project site, the design engineer shall submit an engineer's letter of concurrence to the Planning and Development Review Department indicating that construction, including revegetation, is complete and in substantial conformity with the approved plans. After receiving this letter, a final inspection will be scheduled by the appropriate city inspector.

12. After a final inspection has been conducted by the city inspector and with approval from the city inspector, remove temporary erosion and sedimentation controls and complete any necessary final revegetation resulting from removal of the controls.

13. Complete restoration of any areas disturbed by Item #12 above.

The total project duration is estimated to be 365 calendar days.

Temporary stabilization BMPs will be installed prior to start of construction and modified as required for the proposed construction activities. A schedule of construction activities will be provided by the contractor upon award of bid.

Temporary stabilization BMPs will only be removed after final stabilization has been established and approved by the Owners Representative.

Permanent stabilization of the site should occur around March 2018; however, this is subject to change.

Reference section 2.2 for explanation of how spoils will be handled during construction of this project.

2.4 Potential Sources of Pollution

Potential sources of sediment to stormwater runoff:

During excavation, grading, and re-vegetation activities, improper installation and/or maintenance of E&S controls could result in sediment escaping the site.

Potential pollutants and sources, other than sediment, to stormwater runoff:

Industrial materials and products indicated below (**X**) may be present on site at some time during the construction activities. Spills or improper use of these substances can cause soil contamination and result in storm water pollution when mixed with runoff.

X	Concrete, grout mix	**X**	Diesel fuel		Lime
X	Fertilizer	**X**	Gasoline		
	Pesticides	**X**	Motor oil		
X	Herbicides	**X**	Hydraulic and brake fluid		
X	Batteries	**X**	Liquid asphalt emulsion		
X	Cleaning solvents	**X**	Hot mix asphalt - HMAC		
X	Paint		Cold mix asphalt		

A log form to keep track of when materials are delivered and removed from the site is included in Appendix E.

POLLUTION CONTROL PROCEDURES AND DEVICES:

GENERAL MATERIALS MANAGEMENT PRACTICES

The following practices will be used for all industrial materials and products present on site to reduce the risk of spills or other accidental exposure of these substances to storm water:

LIMIT INVENTORY – Efforts will be made to store only enough product required for the job, and limit extended storage time of unused materials on-site by scheduling deliveries just prior to actual need.

SECURE STORAGE - All materials stored onsite will be in a secured location, in an orderly manner, under a roof or other enclosure where possible, protected from rainfall and spillage.

ORIGINAL CONTAINERS - Products will be kept in their original containers with the original manufacturers' label and Material Safety Data Sheets (MSDS) retained and followed.

SECONDARY CONTAINMENT - Smaller containers will be stored within larger containers, such as 5-gallon containers, where applicable.

CONTAINER AND SURPLUS MATERIALS DISPOSAL - Whenever possible, all of a product will be used before disposing of the container. If surplus product must be disposed of, manufacturers' or State required methods for proper disposal shall be followed.

INSPECTION AND TRAINING - The site operator superintendent (s) will inspect regularly and

inform site workers to ensure proper use, storage, and disposal of industrial products and materials.

PETROLEUM PRODUCT PRACTICES ON-SITE STORAGE – Any on-site storage of diesel, gasoline, and petroleum oil products will be aboveground, protected by secondary containment, and in compliance with all applicable TCEQ regulations 30 T.A.C., Chapter 334, Underground/Aboveground Storage Tanks and Fire Code regulations.

MOBILE STORAGE - Fuel and automotive fluids service for operator vehicles provided on-site will be provided by mobile vehicles meeting all hazardous materials storage and transportation regulations.

VEHICLE MAINTENANCE - All onsite vehicles will be monitored for oil and fluids leaks and receive regular preventive maintenance to reduce the chance of oil leaks, and any spills cleaned up.

LIQUID ASPHALT APPLICATIONS - Liquid asphalt emulsion "prime" coat for unpaved roads or HMAC paving operations will be applied no later than 24 Hrs prior to forecasted storm events to prevent runoff contamination. Asphalt substances will be applied according to the manufacturer' recommendations.

SPILL PREVENTION AND CONTROL PRACTICES

SPILL REGULATIONS - Spill prevention, control, cleanup, and reporting shall comply with TCEQ regulations 30 T.A.C., Chapter 327 Spill Prevention and Control and any local regulations.

SPILL PROCEDURES- Spill cleanup procedures and training, including personal safety guidelines will be clearly posted and available for operator personnel in the event of a spill. The spill prevention plan will be adjusted as necessary to include measures to prevent particular types of spills from reoccurring.

SPILL CLEAN UP MATERIALS - Materials and equipment for spill cleanup, such as absorbent, rags, sand, sawdust, containers, etc., will be available in vehicles or at the materials storage area onsite. All spills will be cleaned up immediately and waste residue disposed of properly.

SPILL REPORTING – Any reportable quantities of spills of hazardous materials shall be reported to the City of Austin and appropriate TCEQ and/or local officials as required by law. If the responsible party is uncertain whether the quantity is reportable, the City of Austin Environmental Inspector shall be notified and their direction followed.

For further direction, see http://www.tceq.state.tx.us/compliance/er/spill_rq.html

SECTION 3: GRADING AND EROSION/SEDIMENT CONTROL BEST MANAGEMENT PRACTICES (BMPs)

3.1 Minimize Disturbed Area and Protect Natural Features and Soil

Site disturbance will be contained within the site's Limits of Construction. Temporary E&S controls will be installed as shown on the Erosion and Sedimentation Control Plan Sheets in the approved site plan to minimize site disturbance.

Features described in Section 1.5 of this SWPPP will be protected as shown on the Erosion and Sedimentation Control Plan and Landscape sheets.

The areas of construction activities within the property will be contained by a security fence, which will protect disturbance of areas outside the property.

Topsoil will be preserved as indicated in the City of Austin Standard Specification 601S.

3.2 Control Stormwater Flowing onto and through the Project

BMP Description: **Silt fence** will be installed to control flows through the site during construction only as shown on the plans or as directed by the Environmental Inspector. A line of silt fence will be placed along the up-gradient limits of construction to divert off-site run-on around the construction activities. "J" hooks will be placed every 80 feet to slow flow velocities along the surface runoff diversion.	
Installation Schedule:	Silt fence will be installed prior to initiation of construction activities.
Maintenance and Inspection:	Inspect BMPs prior to forecast rain, daily during extended rain events, after rain events, weekly during the rainy season, and at two-week intervals during the non-rainy season. Repair undercut silt fences. Repair or replace split, torn, slumping, or weathered fabric. The lifespan of silt fence fabric is generally 5 to 8 months. Silt fences that are damaged and become unsuitable for the intended purpose should be removed from the site of work, disposed of, and replaced with new silt fence barriers. Sediment that accumulates in the silt fence must be periodically removed in order to maintain silt fence effectiveness. Sediment should be removed when the sediment accumulation reaches approximately one-half of the fence height (one foot) on the silt fence. Sediment removed during maintenance may be

	incorporated into earthwork on the site or disposed at an appropriate location. Upon removal of silt fence, accumulated sediment must also be removed and disposed of properly. Silt fences should be left in place until the upstream area is permanently stabilized. Until then, the silt fence must be inspected and maintained. Holes, depressions, or other ground disturbance caused by the removal of the silt fences should be backfilled and repaired.
Responsible Staff:	Contractor

3.3 Stabilize Soils

BMP Description: **Hydromulching** per City of Austin Erosion Control Notes will be used to stabilize exposed soils where construction activities have permanently ceased or be temporarily halted for 14 days or longer.	
☒ ***Permanent***	☐ ***Temporary***
Installation Schedule:	Installation to begin within 14 days of end of construction activity.
Maintenance and Inspection:	Weekly and after storm events until a dense cover of vegetation has become established, all sodded areas shall be inspected for failures and resodded as necessary.
Responsible Staff:	Contractor

3.4 Protect Slopes

BMP Description: **Soil Retention Blanket** per City of Austin Erosion Criteria Manual	
☐ ***Permanent***	☒ ***Temporary***
Installation Schedule:	Within 14 days of the cessation of construction activities.
Maintenance and Inspection:	Inspect every 7-days and within 24-hours of a rainfall event of 0.5-inches or greater event and replace or repair if necessary.
Responsible Staff:	Contractor

3.5 Protect Storm Drain Inlets

Filter Fabric, per City of Austin Standard Specification 620S, will be installed to protect existing and proposed storm sewer inlets within and downstream of the proposed parking lots.

Proposed storm drain inlets:

BMP Description: If needed, **Sediment Catch Basins** will be placed inside storm sewer inlets as shown on the erosion and sedimentation control plan sheets. See the Plan Details.	
Installation Schedule:	Sediment Catch Basin will be installed at the time the inlet structure is set.
Maintenance and Inspection:	Inspect Sediment Catch Basins every 7-days and within 24-hours of a rainfall event. Sediment retained by the sediment catch basin dump basket shall be removed when after every rainfall event. After every approximately 10-20 dumps or as needed, the main basket shall be emptied of sediment.
Responsible Staff:	Contractor

BMP Description: If needed, **Filter fabric** made of non-woven or woven material which is water permeable but will trap water-borne sediment for protection of curb inlets with an opening to allow passage of runoff for higher flows will be installed on proposed inlets as shown on plans. See the Plan Details and City of Austin Standard Specification 620S.	
Installation Schedule:	The inlet protection will be installed prior to commencement of soil disturbance.
Maintenance and Inspection:	Frequent maintenance of the inlet protection control structure is necessary to prevent clogging. Accumulated silt shall be removed when it reaches a depth of two (2) inches or one-third the height of the inlet throat, and disposed of in a manner which will not cause additional siltation.
Responsible Staff:	Contractor

3.6 Establish Perimeter Controls and Sediment Barriers

BMP Description: **Mulch Sock** will be placed adjacent to the project as shown on the erosion and sedimentation control plan sheets. See the Plan Details and City of Austin Standard Detail 648S.	
Installation Schedule:	Mulch sock will be installed prior to initiation of construction activities.
Maintenance and Inspection:	Inspect mulch socks after installation for gaps under the mulch socks and for gaps between the joints of adjacent ends of mulch socks. Inspect every 7-days and within 24-hours of a rainfall event of 0.5-inches or greater event and replace or repair if necessary. Sediment retained by the sock shall be removed when it has reached 1/3 of the exposed height of the sock. Alternatively, the sediment and sock can be stabilized with vegetation at the end of construction.
Responsible Staff:	Contractor

3.7 Retain Sediment On-Site

Sediment will be retained onsite through the practices and BMPs identified in Sections 3.2, 3.6, and 3.8 of this SWPPP.

3.8 Establish Stabilized Construction Entrances

BMP Description: Stabilized Construction Entrances will be installed per COA Standard Specification 641S at the point of ingress and egress as identified on the approved site plan to prevent the off-site transport of sediment by construction vehicles.	
Installation Schedule:	The stabilized construction entrances will be installed before construction begins on the site plan revision area and will remain in place until revegetation replaces them as appropriate.
Maintenance and Inspection:	The entrance shall be maintained in a condition which will prevent tracking or flowing of sediment onto public rights of way. This may require periodic top dressing with additional stone as conditions demand and repair and/or clean out of any measures used to trap sediment. All sediment spilled, dropped, washed or tracked onto public rights of way must be removed immediately by contractor. When necessary, wheels must be cleaned to remove sediment prior to entrance onto public right of way. When washing is required, it shall be done on an area stabilized with crushed stone which drains into an approved sediment trap or sediment basin. All sediment shall be prevented from entering any storm drain, ditch or watercourse using approved methods.
Responsible Staff:	Contractor

3.9 Additional BMPs

BMP Description:

Installation Schedule:	
Maintenance and Inspection:	
Responsible Staff:	Contractor

SECTION 4: GOOD HOUSEKEEPING BMPs

4.1 Material Handling and Waste Management

Waste Materials	
BMP Description: All waste materials will be collected and disposed of into metal trash dumpsters in the combined staging area outlined on the plan sheets. Dumpsters will have a secure watertight lid, be placed away from stormwater conveyances and drains, and meet all local and state solid-waste management regulations. Only trash and construction debris from the site will be deposited in the dumpsters. All personnel will be instructed, during training sessions, regarding the correct procedure for disposal of trash and construction debris. Notices that state these practices will be posted in the onsite construction office and the individual who manages day-to-day site operations will be responsible for seeing that these practices are followed.	
Installation Schedule:	Trash dumpsters will be installed concurrent with the beginning of site work.
Maintenance and Inspection:	The dumpsters will be inspected weekly and immediately after storm events. The dumpster will be emptied weekly. If trash and construction debris are exceeding the dumpster capacity, the dumpsters will be emptied more frequently, or more dumpsters will be provided to meet the site's demands.
Responsible Staff:	Contractor

Hazardous Waste	
BMP Description: All hazardous waste materials such as oil filters, petroleum products, paint, and equipment maintenance fluids will be stored in structurally sound and sealed shipping containers in a hazardous-materials storage area within the staging area outlined on the plan sheets and segregated from other non-waste materials. Secondary containment will be provided for all materials in the hazardous materials storage area and will consist of commercially available spill pallets. Additionally, all hazardous materials will be disposed of in accordance with federal, state, and municipal regulations. Hazardous waste materials will not be disposed of into the on-site dumpsters. All personnel will be instructed, during training sessions, regarding proper procedures for hazardous waste disposal. Notices that state these procedures will be posted in the office trailer and the individual who manages day-to-day site operations will be responsible for seeing that these procedures are followed.	
Installation Schedule:	Shipping containers used to store hazardous waste materials will be installed once the materials storage area has been installed for the site.
Maintenance and Inspection:	The hazardous materials storage areas will be inspected at least weekly and after storm events. The storage areas will be kept clean, well organized, and equipped with ample cleanup supplies as appropriate for the materials being stored. Material Safety Data Sheets, material inventory, and emergency contact numbers will be maintained in the office trailer.
Responsible Staff:	Contractor

Sanitary Waste	
BMP Description: Temporary sanitary facilities (portable toilets) will be provided at the site in the staging area. The toilets will be away from any concentrated flow paths and traffic flow and will have collection pans underneath as secondary containment.	
Installation Schedule:	The portable toilets will be installed concurrent with the beginning of site work.
Maintenance and Inspection:	All sanitary waste will be collected from the portable toilets a minimum of weekly or as required. The toilets will be inspected weekly for evidence of leaking holding tanks. Toilets with leaking holding tanks will be removed from the site immediately and replaced.
Responsible Staff:	Contractor

4.2 Establish Proper Building Material Staging Areas

Combined Staging Area and Materials Storage Area

BMP Description: Construction equipment and maintenance materials will be stored at the combined staging area and materials storage areas labeled “Staging and Spoils Area” outlined on the plan sheets.

Large items, such as framing materials and stockpiled lumber, will be stored in the open in the storage area. Such materials will be elevated to minimize contact with runoff.

Installation Schedule:	The combined staging and materials storage area will be installed before any infrastructure is constructed at the site.
Maintenance and Inspection:	Storage areas will be inspected weekly and after storm events. Storage areas will be kept clean, well organized, and equipped with ample cleanup supplies as appropriate for the materials being stored. Perimeter controls, containment structures, covers, and liners will be repaired or replaced as needed to maintain proper function.
Responsible Staff:	Contractor

4.3 Designate Washout Areas

Concrete Washout	
BMP Description: If needed, A dug pit concrete washout system will be installed with sufficient quantity and volume to contain all liquid and concrete waste generated by the washout operations. Concrete pours will not be conducted during or before an anticipated storm event. All excess concrete and concrete washout slurries from concrete mixer trucks and chutes will be discharged to the washout area or hauled off-site for disposal. When the temporary washout areas are no longer needed for the construction project, the hardened concrete and materials used to construct the areas will be removed and disposed of according to the maintenance section below and the washout areas will be backfilled, graded and stabilized with erosion controls.	
Installation Schedule:	The washout areas will be constructed before they are required by construction activities. Contractor is to obtain Engineer's approval of washout location at least 2 weeks before installation.
Maintenance and Inspection:	The washout areas will be inspected daily to ensure that all concrete washing is being discharged into the washout area and to identify when concrete wastes need to be removed. The washout areas will be cleaned out once the area is filled to 75 percent of the holding capacity. Once the area's holding capacity has been reached the concrete wastes will be allowed to harden, the concrete will be broken up, removed, and properly disposed of.
Responsible Staff:	Contractor

4.4 Establish Proper Equipment/Vehicle Fueling and Maintenance Practices

Vehicle/Equipment Fueling and Maintenance	
BMP Description: Several types of vehicles and equipment will be used on-site throughout the project, including graders, scrapers, excavators, loaders, paving equipment, rollers, trucks and trailers, backhoes, and forklifts. All major equipment/vehicle fueling and maintenance will be performed off-site. When vehicle fueling must occur on-site, the fueling activity will occur in the staging area. Only minor equipment maintenance will occur on-site. All equipment fluids generated from maintenance activities will be disposed of into designated drums stored on spill pallets in accordance with Section 4, Part 4.1. Absorbent, spill-cleanup materials and spill kits will be available at the combined staging and materials storage area. Drip pans will be placed under all equipment receiving maintenance and vehicles and equipment parked overnight.	
Installation Schedule:	Equipment and vehicle maintenance and fueling practices will be implemented at the beginning of construction.
Maintenance and Inspection:	Inspect equipment/vehicle storage areas and fuel tank weekly and after storm events. Vehicles and equipment will be inspected daily when stored on site. Leaks will be repaired immediately, or the problem vehicle(s) or equipment will be removed from the project site. Keep ample supply of spill-cleanup materials on-site and immediately clean up spills and dispose of materials properly.
Responsible Staff:	Contractor

4.5 Control Equipment/Vehicle Washing

BMP Description: All equipment and vehicle washing will be performed off-site.	
Installation Schedule:	N/A
Maintenance and Inspection:	N/A
Responsible Staff:	Contractor

4.6 Spill Prevention and Control Plan

Spill Prevention and Control Procedures	
BMP Description: i. Employee Training: All employees will be trained as detailed in Section 7, Part 7.3. ii. Vehicle Maintenance: Vehicles and equipment will be maintained off-site. All vehicles and equipment including subcontractor vehicles will be checked for leaking oil and fluids. Vehicles leaking fluids will not be allowed on-site. Drip pans will be placed under all vehicles and equipment that are parked overnight. iii. Hazardous Material Storage: Hazardous materials will be stored in accordance with Section 4, Part 4.1 and federal and municipal regulations. iv. Spill Kits: Spill kits will be within the material storage area and concrete washout areas. v. Spills: All spills will be cleaned up immediately upon discovery. Spent absorbent materials and rags will be hauled off-site immediately after the spill is cleaned up for disposal. Spills large enough to be reportable (25 gallons to land or a sheen to water) will be reported to the National Response Center (800-424-8802) and the Texas Emergency Response Center (800-832-8224). vi. Material Safety Data Sheets, a material inventory, and emergency contact information will be maintained at the on-site project trailer.	
Installation Schedule:	The spill prevention and control procedures will be implemented once construction begins on-site.
Maintenance and Inspection:	All personnel will be instructed regarding the correct procedures for spill prevention and control. Notices that state these practices will be posted in the office trailer, and the individual who manages day-to-day site operations will be responsible for seeing that these procedures are followed.
Responsible Staff:	Contractor

4.7 Any Additional BMPs

BMP Description: No Additional BMPs were identified. As construction progresses, contractor shall monitor any additional BMPs required by Engineer, Owner, or City of Austin Inspector.	
Installation Schedule:	N/A
Maintenance and Inspection:	N/A
Responsible Staff:	Contractor

4.8 Allowable Non-Stormwater Discharge Management

The allowable non-stormwater discharges identified include the following:

- Waters used to wash vehicles where detergents are not used
- Water used to control dust
- Potable water including uncontaminated water line flushings
- Routine external building wash down that does not use detergents
- Pavement wash waters where spills or leaks of toxic or hazardous materials have not occurred (unless all spilled material has been removed) and where detergents are not used
- Uncontaminated air conditioning or compressor condensate
- Uncontaminated ground water or spring water
- Foundation or footing drains where flows are not contaminated with process materials such as solvents
- Uncontaminated excavation dewatering
- Landscape irrigation

Water Used to Control Dust	
BMP Description: Dust control will be implemented as needed once site grading has been initiated and during windy conditions (forecasted or actual wind conditions of 20 mph or greater) while site grading is occurring. Spraying of potable water at a rate of 300 gallons per acre or less will be performed by a mobile pressure-type distributor truck no more than three times a day during the months of May–September and once per day during the months of October–April or whenever the dryness of the soil warrants it.	
Installation Schedule:	As needed during construction activities
Maintenance and Inspection:	N/A
Responsible Staff:	Contractor

Uncontaminated Excavation Dewatering	
BMP Description: If construction for this site is conducted during the dry season, dewatering activities are not expected to occur at the project site. If dewatering is required, refer to Section 3.9 of this SWPPP for appropriate BMP.	
Installation Schedule:	refer to Section 3.9
Maintenance and Inspection:	refer to Section 3.9
Responsible Staff:	Contractor

Landscape Irrigation	
BMP Description: Irrigation waters will not be sprayed onto impermeable surfaces such as paved driveways and roads. Waters will be directed onto soil and lawns by using hoses and correctly sized sprinklers with adjustable spray patterns. To avoid discharges of irrigation waters, the sprinklers will have low-flow rates and increased watering time. The irrigated area will be inspected for excess watering and to adjust watering times and schedules.	
Installation Schedule:	N/A
Maintenance and Inspection:	N/A
Responsible Staff:	Contractor/Owner

Uncontaminated Water Line Flushing	
BMP Description: Uncontaminated water from water line flushing of the site infrastructure will be discharged to the sediment basin/tank, while avoiding any contact with disturbed areas. If water from the line flushing becomes contaminated, the water line will be blocked off and the flush water will be pumped to a tanker truck, which will haul the contaminated water off-site for disposal.	
Installation Schedule:	As needed during construction activities
Maintenance and Inspection:	N/A
Responsible Staff:	Contractor

SECTION 5: SELECTING POST-CONSTRUCTION BMPs

BMP Description:

Installation Schedule:	
Maintenance and Inspection:	
Responsible Staff:	Contractor

SECTION 6: INSPECTIONS

6.1 Inspections

1. ***Inspection Personnel:*** Identify the person(s) who will be responsible for conducting inspections and describe their qualifications:

   A) Contractor
   B) City of Austin Environmental Inspector

2. ***Inspection Schedule and Procedures:***

   Describe the inspection schedules and procedures you have developed for your site (include frequency of inspections for each BMP or group of BMPs, indicate when you will inspect, e.g., before/during/and after rain events, spot inspections):

   Personnel provided by the contractor must inspect disturbed areas of the construction site that have not been finally stabilized, areas used for storage of materials that are exposed to precipitation, discharge locations, and structural controls for evidence of, or the potential for, pollutants entering the drainage system.

   Personnel conducting these inspections must be knowledgeable of this general permit, familiar with the construction site, and knowledgeable of the SWPPP for the site.

   Sediment and erosion control measures identified in the SWPPP must be inspected to ensure that they are operating correctly. Locations where vehicles enter or exit the site must be inspected for evidence of off-site sediment tracking. Inspections must be conducted at least once every 7 calendar days (or a specific day each week as established by the contractor) and within 24 hours of the end of a storm event of 0.5 inches or greater.

   Refer to Sections 3 and 4 of this SWPPP for specific inspection schedule requirements per BPM.

   Describe the general procedures for correcting problems when they are identified. Include responsible staff and time frames for making corrections: Generally, notification of the City Environmental Inspector should be the first step.

   Erosion and sedimentation control measures identified in this SWPPP shall be observed to ensure that they are operating correctly. Based on the results of the inspection, the SWPPP shall be (with the approval of the environmental inspector) modified as necessary (e.g. show additional controls on the erosion/sedimentation controls plan sheet and revise description of controls) to include additional or modified controls, or best management practices (BMPs), designed to correct problems identified. Revisions to the SWPPP shall be completed within 7 calendar days following the inspection. If existing controls need to

be modified or if additional controls are necessary, implementation shall be completed before the next anticipated storm event, or as soon as practicable. The date that the modifications or additions were made should be noted on the "SWPPP Amendment Log" form included in Appendix P-9.

Refer to Sections 3 and 4 of this SWPPP for specific maintenance schedule requirements per BPM.

Attach a copy of the inspection report you will use for your site.
See Appendix D (COA Appendix P-8) – Inspection Report

6.2 Delegation of Authority

Duly Authorized Representative(s) or Position(s):

Company or Organization Name:
Name:
Position:
Address:
City, State, Zip Code:
Telephone Number:
Fax/Email:

Attach a copy of the signed delegation of authority form.

DELEGATION OF AUTHORITY FORM

Delegation of Authority

I, _____ (name), hereby designate the person or specifically described position below to be a duly authorized representative for the purpose of overseeing compliance with environmental requirements, including the Construction General Permit, at the _____ construction site. The designee is authorized to sign any reports, stormwater pollution prevention plans and all other documents required by the permit.

_____ (name of person or position)
_____ (company)
_____ (address)
_____ (city, state, zip)
_____ (phone)

By signing this authorization, I confirm that I meet the requirements to make such a designation as set forth in _____ (Reference State Permit), and that the designee above meets the definition of a "duly authorized representative" as set forth in _____ (Reference State Permit).

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gathered and evaluated the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Name: _____

Company: _____

Title: _____

Signature: _____

Date: _____

6.3 Corrective Action Log

Corrective Action Log:
See Appendix F (COA Appendix P-9) – SWPPP Amendment Log

SECTION 7: RECORDKEEPING AND TRAINING

7.1 Recordkeeping

Instructions:

- The following is a list of records you should keep at your project site available for inspectors to review:
- Dates of grading, construction activity, and stabilization (which is covered in Sections 3 and 4)
- A copy of the construction general permit (attach)
- The signed and certified NOI form or permit application form (attach)
- A copy of the letter from EPA or/the state notifying you of their receipt of your complete NOI/application (attach)
- Inspection reports (attach)
- Records relating to endangered species and historic preservation (attach)
- Check your permit for additional details
- For more on this subject, see *SWPPP Guide*, Chapter 6.C.

Records will be retained for a minimum period of at least 3 years after the permit is terminated.

Date(s) when major grading activities occur:

Date(s) when construction activities temporarily or permanently cease on a portion of the site:

Date(s) when an area is either temporarily or permanently stabilized:

7.2 Log of Changes to the SWPPP

Instructions:

- Create a log here, or as an attachment, of changes and updates to the SWPPP. You should include additions of new BMPs, replacement of failed BMPs, significant changes in the activities or their timing on the project, changes in personnel, changes in inspection and maintenance procedures, updates to site maps, and so on.
- See Appendix P-9 of the City of Austin Environmental Criteria Manual for a SWPPP Amendment Log.

Log of changes and updates to the SWPPP prepared on date noted in header above
See Appendix F (COA Appendix P-9) - SWPPP Amendment Log

7.3 Training

Instructions:

- Training your staff and subcontractors is an effective BMP. As with the other steps you take to prevent stormwater problems at your site, you should document the training that you conduct for your staff, for those with specific stormwater responsibilities (e.g. installing, inspecting, and maintaining BMPs), and for subcontractors.
- Include dates, number of attendees, subjects covered, and length of training.
- For more on this subject, see *SWPPP Guide*, Chapter 8.

Individual(s) Responsible for Training: (Contractor to Complete)

Describe Training Conducted: (Contractor to Complete)

- General stormwater and BMP awareness training for staff and subcontractors:

- Detailed training for staff and subcontractors with specific stormwater responsibilities:

SECTION 8: PERMANENT STABILIZATION

BMP Description: **Hydromulching** will be applied immediately after the final design grades are achieved on portions of the site but no later than 14 days after construction activities have halted. Construction debris, trash and temporary BMPs (including silt fences, material storage areas, sanitary toilets, and inlet protection) will also be removed and any areas disturbed during removal will be seeded immediately.

Seeding is to comply with CoA Specification 602S – Seeding for Erosion Control.

Installation Schedule:	Permanent seeding will be applied immediately after the final design grades are achieved on portions of the site but no later than 14 days after construction activities have halted.
Maintenance and Inspection:	**Maintenance.** Maintenance is a vital factor in providing an adequate vegetative erosion control cover. Permanent revegetation has not been achieved until at least the minimum is satisfied: 95 percent coverage with no bare areas exceeding 16 square feet with a 1½ inch stand of grass.
Responsible Staff:	Contractor

SECTION 9: CERTIFICATION AND NOTIFICATION

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gathered and evaluated the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Name _____ Title _____

Signature _____ Date _____

SWPPP APPENDICES

Appendix A	TPDES General Permit NO TXR150000
Appendix B	Notice of Intent (NOI)
Appendix C	Notice of Termination (NOT)
Appendix D	(CoA Appendix P-8) Inspection Report
Appendix E	Materials Delivered and Stored Onsite Log (provided by Contractor)
Appendix F	(CoA Appendix P-9) SWPPP Amendment Log

APPENDIX P-8 – INSPECTION REPORT

Project Name: Gus Garcia District Park Improvements
SWPPP Contact:

BEST MANAGEMENT PRACTICE
INSPECTION AND MAINTENANCE REPORT FORM

MULCH SOCK

Name of Inspector: _____Inspection Date:_____
Days Since Last Rainfall: _____ Amount of Last Rainfall: _____inches

Where are the mulch socks located?	Are the mulch socks embedded in the ground?	Are the mulch socks anchored in place?	What is the condition of the mulch socks?

MAINTENANCE REQUIRED FOR MULCH SOCKS:

_____
_____
_____
_____
_____
_____

TO BE PERFORMED BY: _____**ON OR BEFORE:** _____

Project Name: Gus Garcia District Park Improvements
SWPPP Contact:

BEST MANAGEMENT PRACTICE
INSPECTION AND MAINTENANCE REPORT FORM

INLET PROTECTION BARRIERS

Name of Inspector: _____Inspection Date: _____
Days Since Last Rainfall: _____Amount of Last Rainfall: _____ inches

Location	In Place?	Depth of Sediment	Condition of Inlet

MAINTENANCE REQUIRED FOR INLET PROTECTION BARRIERS:

_____
_____
_____
_____
_____
_____
_____
_____
_____
_____

TO BE PERFORMED BY: _____ON OR BEFORE: _____

Project Name: Gus Garcia District Park Improvements
SWPPP Contact:

BEST MANAGEMENT PRACTICE
INSPECTION AND MAINTENANCE REPORT FORM

STABILIZED CONSTRUCTION ENTRANCE

Name of Inspector: _____ Inspection Date: _____
Days Since Last Rainfall: _____Amount of Last Rainfall: _____ inches

Location	Is Sediment Being Tracked onto Road?	Is the Entry Surface Clean or Sediment Filled?	Does All Traffic Use the Entrance?

MAINTENANCE REQUIRED FOR STABILIZED CONSTRUCTION ENTRANCE: _____
_____
_____
_____
_____
_____
_____
_____
_____

TO BE PERFORMED BY: _____**ON OR BEFORE:** _____

Project Name: Gus Garcia District Park Improvements
SWPPP Contact:

BEST MANAGEMENT PRACTICE
INSPECTION AND MAINTENANCE REPORT FORM
(Completed weekly or as soon as possible after a significant storm event)

Name of Inspector: _____Inspection Date: _____
Days Since Last Rainfall: _____Amount of Last Rainfall: _____ inches

STABILIZATION MEASURES					
Area or Drainage Areas*	**Date Since Last Disturbance**	**Date of Next Disturbance**	**Stabilized (Yes or No)**	**Control Measures Implemente d**	**Current Conditions of Control Measures**

* See site map for drainage area. Site may include borrow sources, haul roads, contractor's yard, stockpiles, etc.
** Areas that will be exposed more than 21 days must be stabilized within 14 days.

STABILIZATION REQUIRED:

_____
_____
_____

TO BE PERFORMED BY: _____ON OR BEFORE: _____

Control Measure Codes		Condition Codes
1. Temporary Seeding	14. Rock Bed at Construction Exit	U – Upgrade Needed
2. Permanent Plant, Sod, or Seed	15. Timber Mat at Construction Entrance	R – Replacement Needed
3. Mulch	16. Channel Liner	M – Maintenance Needed
4. Soil Retention Blanket	17. Sediment Trap	C – Cleaning Needed
5. Buffer Zone	18. Sediment Basin	I – Increase Measures
6. Preserve Natural Resources	19. Storm Inlet Sediment Trap	S – Stable (no action required)
7. Silt Fence	20. Stone Outlet Structure	
8. Hay Bales	21. Curb and Gutter	
9. Rock Berm	22. Storm Sewers	
10. Diversion Dike	23. Velocity Control Devices	
11. Diversion Swale	24. Excess Dirt Removed From Road	
12. Pipe Slope Drain	25. Haul Roads Dampened for Dust	
13. Paved Flume	26. Cleanup of Possible Contaminants	

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gathered and evaluated the information submitted. Based on my inquiry or the person who manage the system or those persons directly responsible for gathering the information, the information submitted is to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Signature: _____ Date: _____

Project Name: Gus Garcia District Park Improvements
SWPPP Contact:

BEST MANAGEMENT PRACTICE
INSPECTION AND MAINTENANCE REPORT FORM

CONSTRUCTION ACTIVITIES LOG

Name of Inspector	Date	Major Grading Activities	Temporary Suspension of Construction Activities	Permanent Suspension of Construction Activities	Initiation of Stabilization Measures	Comments

Date	Additional Changes

APPENDIX P-9 – SWPPP AMENDMENT LOG

Project Name: Gus Garcia District Park Improvements
SWPPP Contact:

Amendment No.	Description of the Amendment	Date of Amendment	Amendment Prepared by [Name(s) and Title]

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

Documents related to this section will include the construction drawings and general provisions of the Contract, including the General Conditions, Section 00700, Supplemental General Conditions, Section 00810, and other Division 1 requirements.

1.2 SUMMARY

A. This section describes the preconstruction conference and other Project related meetings which may be held on a routine schedule throughout the duration of the Project.

B. The CONTRACTOR, or his authorized representative(s), shall attend all Project related meetings as indicated herein. The CONTRACTOR's representatives, as a minimum, shall include his Project Manager and Superintendent. Other CONTRACTOR's representatives may attend Project related meetings; however, there shall be a maximum of four (4) CONTRACTOR's representatives at any one meeting unless the ENGINEER/ARCHITECT approves a larger number.

C. The CONTRACTOR shall provide all pertinent reports, copies of reports, etc., for each meeting as may be required by this or other sections of the Contract.

1.3 PARTNERING WORKSHOP

A. To complete this work most beneficially for all parties, the Owner desires to form a Partnering Team among the Owner, Engineer/Architect, Contractor, and Subcontractor(s). This relationship will draw on the strength of all parties to identify and achieve mutual goals. The objectives are effective and efficient contract performance, intended to achieve completion within budget, on schedule, and in accordance with the drawings and specifications.

B. The Owner will schedule a Partnering Workshop independent of or in conjunction with the Preconstruction Conference, to facilitate the project objectives. The partnering relationship will be multilateral in makeup and participation will be totally voluntary.

1.4 PRECONSTRUCTION CONFERENCE

A. Attendees

A preconstruction conference shall be held as soon after the award and execution of the Contract as possible and before any Work at the site is started. The conference will be held at a location selected by the Owner's Project Manager. The Owner's Project Manager shall prepare and distribute the meeting agenda, preside over the conference, and may distribute meeting minutes. The conference shall be attended by:

1. CONTRACTOR's Project Manager.
2. CONTRACTOR's Superintendent.
3. Any Subcontractors' and/or Suppliers' representatives whom the CONTRACTOR may desire to invite or whom the ENGINEER/ARCHITECT or OWNER may request to attend.
4. ENGINEER/ARCHITECT's representative.
5. OWNER's Project Manager.
6. OWNER's REPRESENTATIVE

7. OWNER's Sponsor Department Representative.
8. Representative from the City of Austin, Transportation Department if a traffic management plan is required.
9. Representative from the City of Austin, Watershed Protection and Development Review Department, Environmental Inspection Division, if site erosion / sedimentation controls are required.
10. Representative from the City of Austin, Transportation Department if utility coordination has occurred through the Austin Utility Location and Coordination Committee.
11. Representative from the City of Austin, Contract Management Department, Contract Administration Division, to discuss wage.
12. Representative from the City of Austin, Small and Minority Business Resources Department to discuss M/WBE compliance.

B. Meeting topics

The topics to be discussed may include, but will not be limited to, the following items:

1. Introduction of persons attending the meeting.
2. General project description, including length of contract and liquidated damages.
3. Key personnel associated with the construction (may include, but is not limited to the following):
   - CONTRACTOR's Project Manager
   - CONTRACTOR's Superintendent
   - OWNER's Project Manager
   - ENGINEER/ARCHITECT's representative
   - OWNER's Sponsor Department Representative.
   - Representatives of the various utilities.
4. Lines of communication and chains of command.
5. Wage and personnel records and reporting requirements.
6. Subcontractors and suppliers.
7. Submittal review and approval procedure. Submittals may include, but are not limited to the following:
   - Letter stating the name and qualifications of the CONTRACTOR's Superintendent
   - Letter(s) from the Subcontractor(s) listing their salaried specialists
   - If applicable, a letter designating the Registered Professional Land Surveyor
   - If applicable, a letter designating the Safety Representative (for general project safety) and the "Competent Person" for excavation safety
   - Excavation Safety Systems Plan
   - Schedule of Values
   - Schedule for submittals
   - Shop drawings
   - Construction schedule (The schedule shall indicate the phases of work in which subcontractors will be participating. Subcontractors shall be indicated by name.)
   - Payroll reports
   - Substitution of subcontractors
   - Non-use of asbestos materials affidavit

- Appropriate safety training certificates for workers that will initially be on site
- Documentation for all workers initially on site who are governed by a prevailing wage classification as described in Section 00830.
- Construction Equipment Emissions Reduction Plan

8. Job and traffic safety.
9. Permits.
10. Utility coordination report.
11. Notification of property owners and other affected by the project
12. Job meetings.
13. Use of the site for construction, storage, staging, etc., and interrelationship with other contracts.
14. Equal opportunity requirements.
15. Laboratory testing of material requirements.
16. Inventory of materials stored on site provisions.
17. Progress estimate and payment procedure.
18. Posting of signs.
19. Project safety.
20. Prompt payment procedure.
21. Review of contract - addenda, supplementary general conditions, special provisions, special specifications, and other unique project items.
22. Other

1.5 JOB MEETINGS

A. General

Job meetings shall be held as deemed necessary by the ENGINEER/ARCHITECT or OWNER or as requested by the CONTRACTOR throughout the duration of the Project. The meetings shall be held at a location selected by or approved by the Owner's Representative. The OWNER's REPRESENTATIVE or CONTRACTOR, as agreed to, shall preside over the meeting and issue meeting minutes.

B. Attendees

Job meetings will be attended by the following:

1. CONTRACTOR's Project Manager, when requested to attend.
2. CONTRACTOR's Construction Superintendent.
3. Any subcontractors' and/or suppliers' representatives whom the CONTRACTOR may desire to invite or whom the ENGINEER/ARCHITECT or OWNER requests to attend.
4. OWNER's REPRESENTATIVE
5. ENGINEER/ARCHITECT's representative(s), if needed or required.
6. OWNER's PROJECT MANAGER, if needed or required
7. OWNER's Sponsor Department representative(s), if needed or required.

C. Meeting topics

The topics will include, but not necessarily be limited to, the following subjects:

1. Review of previous meetings' notes and update of pertinent information and Project status.
2. Identification and discussion of new job related construction problems. Such discussion will be toward resolving identified problems.
3. Review work accomplished to date and establish proposed construction activities for the upcoming week(s).
4. Discuss the status of or need for change orders.
5. Check of required bonds and insurance certificates (including Workers' Compensation Insurance verification for CONTRACTOR's, Subcontractor's, and Sub-Subcontractor's employees as stated in Section 00700, General Conditions, 5.2 Workers' Compensation).
6. Status of pay requests.
7. Work in progress.
8. Review and update construction schedule.
9. Review of submittals schedule and status of submittals.
10. Status of SMBR Compliance Plan.
11. Status of Safety Training certificates for all new workers on project.
12. Other.

1.6 OTHER MEETINGS

Other meetings shall be held from time to time as may be requested by the CONTRACTOR, the ENGINEER/ARCHITECT, or the OWNER. The time and place of the meetings shall be as mutually agreed upon. The attendance at the meetings shall be as requested by the party requesting the meeting.

END

PART 1 - GENERAL

1.1 RELATED DOCUMENTS:

The Contractor prepares submittals. Drawings and general provisions of Contract, including Section 00700, "General Conditions"; Section 00810, "Supplemental General Conditions"; Division 1 requirements and City of Austin Technical Specifications and Special Provisions thereto, should be used as the related documents for this requirement. Attachment 1 lists the submittals that have been identified for this project.

1.2 SUMMARY

A. This Section includes administrative and procedural requirements for submittals required for performance of the Work, including the following:

1. Security plan.
2. Contractor's construction schedule.
3. Submittal schedule.
4. Shop drawings.
5. Product data.
6. Samples.
7. Quality assurance and quality control submittals, including calculations, mix designs and substantiating test results.

B. Administrative Submittals: Refer to other Division 1 Sections and other Contract Documents for requirements for administrative submittals. Such submittals include, but are not limited to, the following:

1. Permits.
2. Applications for Payment.
3. Performance and Payment bonds.
4. Insurance certificates.
5. Monthly Subcontractors expense report.
6. Non-use of asbestos affidavits

C. Related Sections: The following Sections contain requirements that relate to this Section:

1. Section 00700, "General Conditions"; Section 00810, "Supplemental General Conditions".
2. Division 1, Section 01200, "Project Meetings" specifies requirements for submittal and distribution of meeting and conference minutes.
3. Section 00700, "General Conditions"; Section 00810, "Supplemental General Conditions".
4. Section 00700, "General Conditions" Article 6.2.4 specifies requirements for Substitutes and "Approved Equal" Items.

PART 2 - PRODUCTS - not used

PART 3 - EXECUTION

3.1 SUBMITTAL PROCEDURES

Contractor shall be responsible for the following:

A. Coordination: Coordinate preparation and processing of submittals with performance of construction activities. Transmit each submittal sufficiently in advance of performance of related construction activities to avoid delay.

1. Coordinate each submittal with fabrication, purchasing, testing, delivery, other submittals, and related activities that require sequential activity.

2. Coordinate transmittal of different types of submittals for related elements of the Work so processing will not be delayed by the need to review submittals or resubmittals concurrently.

   a. The E/A and / or Owners representative reserves the right to withhold action on a submittal requiring coordination with other submittals until all related submittals are received.

3. Processing: To avoid the need to delay installation as a result of the time required to process submittals, allow sufficient time for submittal review, including time for resubmittals.

   a. Allow fourteen (14) calendar days for initial review. Allow additional time if the Engineer must delay processing to permit coordination with subsequent submittals.

   b. If an intermediate submittal is necessary, process the same as the initial submittal.

   c. Allow fourteen (14) calendar days for processing each resubmittal.

   d. No extension of Contract Time will be authorized because of failure to transmit submittals to the E/A sufficiently in advance of the Work to permit processing.

B. Submittal Preparation: Place a permanent label or title block on each submittal for identification. Indicate the name of the entity that prepared each submittal on the label or title block.

1. Provide a space approximately 4 inches by 5 inches (100 by 125 mm) on the label or beside the title block on Shop Drawings to record the Contractor's review and approval markings and the action taken.

2. Include the following information on the label for processing and recording action taken.

   a. Project name.
   b. Date.
   c. Name and address of the Contractor’s Engineer.
   d. Name and address of the Contractor.
   e. Name and address of the subcontractor.
   f. Name and address of the supplier.
   g. Name of the manufacturer.
   h. Number and title of appropriate Specification Section.
   i. Drawing number and detail references, as appropriate.

C. Number of Copies:

1. Two (2) copies of the proposed Construction schedule and subsequent revision are required.

2. Two (2) copies of the proposed Submittal schedule and subsequent revision are required.

3. Nine (9) copies of Shop Drawings, Product, Product Samples, Quality Assurance and Quality Control submittals are required.

D. Submittal Transmittal: Package each submittal appropriately for transmittal and handling. Transmit each submittal from the Contractor to the E/A through the Owner's Representative using a transmittal form (An example Transmittal Form is provided at the end of this section). The E/A will not accept submittals received from sources other than the Contractor.

1. On the transmittal, record relevant information and requests for data. On the form, or separate sheet, record deviations from Contract Document requirements, including variations and limitations. Include Contractor's certification that information complies with Contract Document requirements.

2. Number transmittals in sequence for each Series of the Specifications thus: x-xxx. The number after the dash indicates the Section of the Specifications, and the number before the dash is the sequence number of the transmittal. For example, the first item submitted related to Specification Item No. 506, "Manholes" would be labeled **1-506**, the second item submitted would be labeled **2-506**, etc. If the submittal item relates to a Special Provision or Special Specification, use **SP506** or **SS5061**, for example, to indicate the applicable Specification Section. Identify resubmittals with a letter of the alphabet following the original sequence number, using "A" for the first resubmittal, "B" for the second resubmittal, etc. For example, the first resubmittal of the second item submitted for Specification SP506 would be labeled **2A-SP506**.

3.2 CONTRACTOR'S CONSTRUCTION SCHEDULE

A. Construction Schedule: As described in Section 2.4.2 of Section 00700 "General Conditions", prepare a fully developed Contractor's construction schedule ("Baseline Schedule") using Microsoft Project© software unless otherwise approved by Owner's Representative. Submit Baseline Schedule prior to or at the preconstruction conference, and submit updated schedules as specified by the E/A, usually at each regularly scheduled Project Meeting and with each pay application.

1. Detail each significant construction activity and use a weekly timeframe for the schedule. Use the same breakdown of units of the Work as indicated in the "Schedule of Values."

2. With each update, revise task completion percentage and mark completed tasks.

3. Prepare the schedule on a sheet, or series of sheets, of stable transparency, or other reproducible media, of sufficient width to show data for the entire construction period.

4. Secure time commitments for performing critical elements of the Work from parties involved. Coordinate each element on the schedule with other construction activities; include minor elements involved in the sequence of the Work. Show each activity in proper sequence. Indicate graphically the critical path items and the sequences necessary for completion of related portions of the Work.

5. Indicate the phases of work in which subcontractors will be participating. Subcontractors shall be indicated by name.

6. Coordinate the Contractor's Construction Schedule with the Schedule of Values, list of subcontracts, Submittal Schedule, progress reports, payment requests, and other schedules.

7. Indicate substantial completion in advance of the date established for Final Completion to allow time for the E/A's procedures necessary for certification of Substantial and Final Completion.

B. Work Stages: Indicate important stages of construction for each major portion of the Work, including submittal review, testing, and installation.

C. Cost Correlation: Within the Baseline Schedule, provide cost information indicating planned and actual costs. On the appropriate task line(s), show dollar volume of Work performed as of the dates used for preparation of applications for payment. Refer to Section 00700, "General Conditions", Article 14 Payment to Contractor and Completion for cost reporting and payment procedures.

D. Distribution: Following response to the Baseline Schedule submittal, distribute electronic copies to the E/A, subcontractors, suppliers, and other parties required to comply with scheduled dates. Keep a copy at the Project Site at all times.

1. When revisions are made, distribute to the same parties and post in the same locations. Delete parties from distribution when they have completed their assigned portion of the Work and are no longer involved in construction activities.

E. Schedule Updating: Revise the schedule after each meeting, event, or activity where revisions have been recognized or made and as requested by the E/A. Issue the updated schedule concurrently with the report of each meeting, or as requested by the E/A and / or Owners representative.

3.3 SUBMITTAL SCHEDULE

A. Concurrently with the development of the Contractor's Construction Schedule, prepare a complete schedule of submittals. Submit the initial Submittal Schedule along with the Construction Schedule, at, or prior to, the Pre-construction Conference.

1. Coordinate Submittal Schedule with the list of subcontractors, Schedule of Values, and the list of products as well as the Contractor's Construction Schedule.

2. Prepare the schedule in chronological order. Provide the following information:

a. Scheduled date for the first submittal.
b. Related Section number or Specification number.
c. Submittal category (Shop Drawings, Product Data, Calculations, Test Results, or Samples).
d. Name of the subcontractor.
e. Description of the part of the Work covered.
f. Scheduled date for resubmittal.
g. Scheduled date for completion of the E/A's review.

B. Distribution: Following Owner's response to the initial submittal, print and distribute copies to the Owner's Representative, E/A, Owner, subcontractors, suppliers, and other parties required to comply with submittal dates indicated. Keep copies at the Project Site at all times.

1. When revisions are made, distribute to the same parties and post in the same locations. Delete parties from distribution when they have completed their assigned portion of the Work and are no longer involved in construction activities.

C. Schedule Updating: Revise the schedule after each meeting or activity where revisions have been recognized or made. Issue the updated schedule concurrently with the report of each meeting, or as requested by the E/A.

3.4 CONSTRUCTION SEQUENCE PLANS

The Contractor is required to submit construction sequence plans to the City at, or prior to, the pre-construction conference for approval. The Project shall be divided into phases according to the sequence of construction given in the Drawings and traffic control plans. The Contractor shall arrange his/her work schedule to complete all Work on each phase, including street repair, any valve casting or manhole adjustments, and street overlay before moving on to the next work area.

3.5 SHOP DRAWINGS

A. Submit newly prepared information drawn accurately to scale. Highlight, circle, or otherwise indicate deviations from the Contract Documents. Do not reproduce Contract Documents or copy standard information as the basis of Shop Drawings. Standard information prepared without specific reference to the Project is not a Shop Drawing.

B. Shop Drawings include fabrication and installation Drawings, setting diagrams, schedules, patterns, templates and similar Drawings. Include the following information:

1. Dimensions;
2. Identification of products and materials included by sheet and detail number;
3. Compliance with specified standards;
4. Notation of coordination requirements; and
5. Notation of dimensions established by field measurement.
6. Sheet Size: Except for templates, patterns and similar full-size Drawings, submit Shop Drawings on sheets at least 8-1/2 inches by 11 inches but no larger than 24 inches by 36 inches.
7. Do not use Shop Drawings without an appropriate stamp indicating action taken.

3.6 PRODUCT DATA

A. Collect Product Data into a single submittal for each element of construction or system. Product Data includes printed information, such as manufacturer's installation instructions, catalog cuts, standard color charts, roughing-in diagrams and templates, standard wiring diagrams, applicable certifications and performance curves.

1. Mark each copy to show applicable choices and options. Where printed Product Data includes information on several products that are not required, mark copies to indicate the applicable information. Include the following information:

   a. Manufacturer's printed recommendations;
   b. Compliance with trade association standards;
   c. Compliance with recognized testing agency standards;
   d. Application of testing agency labels and seals;
   e. Notation of dimensions verified by field measurement; and
   f. Notation of coordination requirements.

2. Do not submit Product Data until compliance with requirements of the Contract Documents has been confirmed.

3. Distribution: Furnish copies of final submittal to installers, subcontractors, suppliers, manufacturers, fabricators, and others required for performance of construction activities. Show distribution on transmittal forms.

   a. Do not proceed with installation until a copy of the final submission of Product Data is in the Installer's possession.

   b. Do not permit use of unmarked copies of Product Data in connection with construction.

4. Potable Water, Reclaimed Water, and Wastewater Items or Projects: The Contractor shall submit descriptive information and evidence that the materials and equipment the Contractor proposes for incorporation into the Work is of the kind and quality that satisfies the specified functions and quality. **Austin Water Utility Standard Products Lists (SPL)** are a part of the Specifications. Contractors shall use products specified in the Contract Documents, listed on the SPLs, or approved by AWU through the process in Section 2.4.0 of the Utilities Criteria Manual. Products contained in the SPL cannot be substituted for items shown on the Drawings, or called for in the specifications, unless approved by the E/A in conjunction with the Austin Water Utility Standards Committee. **Unless otherwise specified,** products

current at the time of solicitation shall be installed except where an updated List has been issued to remove a product because of quality or performance issues.

3.7 SAMPLES

A. Submit full-size, fully fabricated Samples cured and finished when specified and physically identical with the material or product proposed. Samples include partial sections of manufactured or fabricated components, cuts or containers of materials, color range sets, and swatches showing color, texture, and pattern.

1. Mount or display Samples in the manner to facilitate review of qualities indicated. Include the following:

   a. Specification Section number and reference;
   b. Generic description of the Sample;
   c. Sample source;
   d. Product name or name of the manufacturer;
   e. Compliance with recognized standards; and
   f. Availability and delivery time.

2. Submit Samples for review of size, kind, color, pattern, and texture. Submit Samples for a final check of these characteristics with other elements and a comparison of these characteristics between the final submittal and the actual component as delivered and installed.

   a. Where variation in color, pattern, texture, or other characteristic is inherent in the material or product represented, submit at least 3 multiple units that show approximate limits of the variations.

   b. Refer to other Specification Sections for requirements of Samples that illustrate workmanship, fabrication techniques, details of assembly, connections, operation, and similar construction characteristics.

   c. Refer to other Sections for Samples to be returned to the Contractor for incorporation in the Work. Such Samples must be undamaged at time of use. On the transmittal, indicate special requests regarding disposition of Sample submittals.

   d. Samples not incorporated into the Work, or otherwise designated as the Owner's property, are the property of the Contractor and shall be removed from the site prior to Substantial Completion.

3. Maintain sets of Samples, as returned, at the Project Site, for quality comparisons throughout the course of construction.

   a. Unless noncompliance with Contract Document provisions is observed, the submittal may serve as the final submittal.

   b. Sample sets may be used by Owner for final acceptance of the construction associated with each set.

B. Distribution of Samples: Prepare and distribute additional sets to subcontractors, manufacturers, fabricators, suppliers, installers, and others as required for performance of the Work. Show distribution on transmittal forms.

3.8 QUALITY ASSURANCE AND QUALITY CONTROL SUBMITTALS

A. Submit quality assurance and quality control submittals, including design data, certifications, manufacturer's instructions, manufacturer's field reports, materials test results, field testing and inspection reports, and other quality-control submittals as required under other Sections of the Specifications.

B. Certifications: Where other Sections of the Specifications require certification that a product, material, or installation complies with specified requirements, submit a certification from the manufacturer or responsible Engineer certifying compliance with specified requirements.

1. Signature: Certification shall be signed by an officer of the corporation or other individual authorized to sign documents on behalf of the company.

C. Calculations: When required in the technical specification, calculations shall be prepared and stamped by a Professional Engineer registered in the State of Texas.

D. Concrete, Controlled Low Strength Material, Asphalt Stabilized Base and Hot Mix Asphaltic Concrete Mix Designs and Substantiating Test Data: Requirements for submittal of mix designs and substantiating test data are specified in the applicable Technical Specification Section. Each separate batch plant supplying ASB, HMAC and/or concrete shall submit mix designs to the Owner's Representative for review.

3.9 TECHNICAL SUBMITTALS REQUIRED

A. Technical submittals required include, but are not limited to, the following list. This list is provided as an aid to the Contractor, but is not intended to be all inclusive. The Contractor shall refer to the Technical Specifications for additional requirements.

Specification	Type of Submittal
111S - Excavation	Material Data
130S - Borrow	Material Data
132S - Embankment	Material Data
210S - Flexible Base	Material Data, Test Results
301S - Asphalts, Oils, and Emulsions	Product Data
306S – Prime Coat	Material Data
340S – Hot Mix Asphaltic Concrete	Material Data, Mix Designs, Test Results
360S – Concrete Pavement	Material Data, Mix Designs, Test Results
401S – Structural Excavation and Backfill	Material Data, Mix Designs, Test Results
403S - Concrete for Structures	Material Data, Mix Designs, Test Results
405S – Concrete Admixtures	Material Data, Mix Designs
406S – Reinforcing Steel	Material Data, Mix Designs, Test Results
408S - Concrete Joint Materials	Product Data
409S – Membrane Curing	Product Data
410S – Concrete Structures	Product Data
413S – Cleaning and /or Sealing Joints	Material Data, Product Data
420S – Drilled Shaft Foundations	Material Data, Mix Designs, Test Results
430S – PC Concrete curb and Gutter	Product Data
480S – Concrete Paving Units for Sidewalks	Material Data, Product Data
503S - Frames, Grates, Rings and Covers	Material Data
506S - Manholes	Material Data, Product Data
508S - Miscellaneous Structures and Appurtenances	Material Data, Product Data
510 - Pipe	Material Data, Product Data
511S - Valves	Material Data, Product Data
602S – Sodding for Erosion Control	Product Data
606S - Fertilizer	Product Data
620S – Filter Fabric	Product Data

642S – Silt Fence	Product Data
860S – Pavement Marking Paint	Product Data
1301S – Granite Gravel Hike and Bike Trail	Product Data
16120S – Wiring	Material Data
SS003430 – Plant – Precast Architectural Concrete	Shop Drawing, Product Data
SS133419 – Metal Building System	Shop Drawing, Product Data
SS260500 – Common Work Results for Electrical	Product Data
SS262416 – Panel Boards	Product Data

3.10 ENGINEER/ARCHITECT'S ACTION

A. Except for submittals, for the record, or for information where action and return is not required, the E/A will review each submittal, mark to indicate action taken, and return within the time frame specified in Paragraph 3.1.A.3.

1. Compliance with specified characteristics is the Contractor's responsibility.

B. Action Stamp: The E/A will stamp each submittal with a uniform, action stamp. The E/A will mark the stamp appropriately to indicate the action taken, as follows:

1. “Reviewed”: the Work covered by the submittal may proceed provided it complies with requirements of the Contract Documents. Final payment depends on that compliance.
2. "Reviewed with Comments”: the Work covered by the submittal may proceed provided it complies with notations or corrections on the submittal and requirements of the Contract Documents. Final payment depends on that compliance.
3. "Revise and Resubmit” or “Rejected": do not proceed with Work covered by the submittal, including purchasing, fabrication, delivery, or other activity. Revise or prepare a new submittal according to the notations and resubmit without delay. Repeat if necessary to obtain different action mark.
   a. Do not use, or allow others to use, submittals marked "Revise and Resubmit" or “Rejected” at the Project Site or elsewhere where Work is in progress.
4. Other Action: Where a submittal is for information, or for record purposes, or for special processing, or for other activity, the E/A will return the submittal marked “Record Copy”, “Action Not Required” or “No Action Taken."

C. Unsolicited Submittals: The E/A will return unsolicited submittals to the sender without action.

3.11 PREPARATION AND SUBMITTAL OF CONSTRUCTION RECORD DRAWINGS

The Owner’s Representative and the Contractor’s Superintendent will each maintain a set of bluelines noting any changes in ink during construction of the Project. The Owner’s Representative and the Contractor’s Superintendent will compare bluelines at least weekly (at a time mutually acceptable to both) to exchange information and compare notes to ensure all items installed and changes are documented. The following is a recommended minimum of items to be noted:

GENERAL

1. Notes should be sufficiently clear to allow a draftsperson to easily make the necessary changes without the need for field checks and interpretation.
2. One complete set of Construction Record bluelines will be submitted prior to the final pay request and forwarded to the Owner.

STREET RECONSTRUCTION AND OVERLAY PROJECTS

1. Location, type, and quantity of all work added or deleted from the Project including repair areas, milled areas, sidewalk, ramps, curb and gutter, etc.
2. Deviations in street, sidewalk, curb and gutter location and grades from Drawings.

WATER/WASTEWATER PROJECTS

1. Type, name and model numbers of all valves (with # of turns to open/close), air release valves, drain and fire hydrants noted at locations installed.
2. Installed locations of all assignments, appurtenances and elevations which differ from those indicated on the Drawings.
3. Pipe manufacturer type and classification noted in sufficient detail to determine location and extent of each type or classification installed.
4. Modification to any standard or special details noted.
5. Location and description of pipe closures.
6. Thrust blocking locations and restrained pipe lengths, approximate dimensions and quantities noted.
7. Location, type and quantity of all addition and deletions.
8. Changes in grade.

The above list is not intended to be complete. Any information noted which could be used for future maintenance, location and construction projects is encouraged to be noted on the bluelines.

3.12 CONSTRUCTION DIARIES

The Contractor shall prepare a daily construction diary recording as a minimum the following information concerning events at the site and submit duplicate copies to the Owner's Representative at weekly intervals. The copies are to be signed by the project Superintendent as defined in Section 00700, Article 6.1.2.

1. Work performed;
2. Approximate count of Contractor's personnel, by classification, on the site;
3. List by classification, of all Subcontractors, personnel and any professionals on the site that day;
4. List of all equipment on the site by make and model;
5. High and low temperatures together with general weather conditions;
6. Start time and finish time of day's work;
7. Accidents and / or unusual events;
8. Meetings and significant decisions made;
9. Stoppages, delays, shortages and / or losses;
10. Meter readings and / or similar recordings;
11. Emergencies procedures that may have been needed;
12. Orders and requests of governing authorities;
13. Change Orders received and implemented;
14. Services connected and / or disconnected;
15. Installed equipment and / or system tests and / or startups and results;
16. Partial completions and / or occupancies; and
17. Date of substantial completion certified.

Shop Drawing Transmittal

Month XX, 2008

Transmittal No. _____
Previous Transmittal No. _____
Previous Submittal Date _____

City of Austin
Construction Inspection Division
Public Works Department
P.O. Box 1088
Austin, Texas 78767

Project Name: Austin Lakeside Drive

Attention: Owner's Representative

Enclosed are nine (9) copies of the following items for your review:

Item No.	Description	Submittal Type	Specification Section	Subcontractor/Supplier
1.	6" DI Pipe	Produce Data	510	ABC Company
2.	8" Resilient Seat Gate Valve	Product Data	511	DEF Company

NOTE: Item 1 above contains a deviation from the Specifications as indicated on the item

Submitted by: _____
XYZ Company
101 Ranch Road 2974
Austin, Texas 78759

Example

END

Division 1 General Requirements

SUSTAINABLE CONSTRUCTION REQUIREMENTS

Section 01352

Non-Building Project – Watershed, Sitework, Landscape

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, apply to this Section. The requirements may or may not include reference to sustainability.

Related Sections include the following Division 1 Sections:

1. The contents of this Section are related to all Sections of these Specifications.
2. Section 01300 Submittals.
3. Section 01505 Construction and Demolition Waste Management and Disposal.

1.2 SUMMARY

A. This Section includes requirements and procedures for compliance with certain Sustainable Construction requirements.

1. Some Sustainability requirements are dependent on material selections and may not be specifically identified as sustainability requirements. Compliance with requirements may be used as one criterion to evaluate substitution requests.
2. Additional Sustainability Construction requirements are dependent on design and other aspects of the Project that are not part of the Work of the Contract.

1.3 DEFINITIONS

A. Regionally Manufactured Materials: Materials that are manufactured within a radius of 500 miles (800 km) from the Project location. Manufacturing refers to the final assembly of components into the product that is installed at the Project site.

B. Regionally Extracted, Harvested, or Recovered Materials: Materials that are extracted, harvested or recovered and manufactured within a radius of 500 miles (800 km) from the Project site.

C. Recycled Content: The percentage by weight of constituents that have been recovered or otherwise diverted from the solid waste stream, either during the manufacturing process (pre-consumer), or after consumer use (post-consumer).

D. Post-consumer recycled content: The percentage (by weight) of a reclaimed waste material contained in a product. A reclaimed waste material (e.g., newspaper, magazines, beverage containers, etc.) has already served a purpose to a consumer and has been diverted or separated from waste stream for recycling.

E. Pre-Consumer Recycled Content: (or Post-industrial recycled content). The percentage (by weight) of a waste material obtained from industrial processes that is contained in a product. Discarded materials from one manufacturing process that are used in another manufacturing process are pre-consumer recycled materials. Wastes from the original manufacturing process used in the same product after minimal reprocessing are <u>not</u> recycled material.

F. Recycled material: A material that would otherwise be destined for landfill disposal but is diverted or separated from the waste stream, reintroduced as material feedstock, and processed into marketed end products.

G. Reused Material: Any item that is salvaged or reused without significant reprocessing as in a recycling process.

H. Source reduction: Minimization of waste at the start of a process or activity so that there is a reduced amount of waste to recycle or dispose. Also called precycling.

I. Xeriscape: Quality landscaping that conserves water and protects the environment through its employment of seven principles: planning and design; soil analysis; appropriate plant selection; practical turf areas; efficient irrigation; use of mulches; and appropriate maintenance.

1.4 SUSTAINABILITY OBJECTIVES/GOALS

The City of Austin is committed to sustainability and expects the Project to reflect this commitment. The specific Sustainable (Design & Construction) goals for this project include:

1. Protection of the environment.
2. Limiting construction site area and disturbance of natural habitat and protection of trees and vegetation.
3. Reduction of waste created by construction activity through Source Reduction.
4. Increasing the use of materials and products with recycled content.
5. Chemically safe construction materials and pest management.
6. Construction materials that use less energy and create less pollution in manufacture, delivery, installation, renovation, and demolition.

1.5 SUBMITTALS

A. *Sustainability submittals* If required submitted item is identical to that submitted for another requirement, submit duplicate copies for each separate submittal.

B. *Sustainable Construction Action Plans*: Provide preliminary submittals within 14 calendar days of date established for the Notice to Proceed indicating how the following requirements will be met.

1. Construction & Demolition Waste Management Plan complying with Division 1 Section 01505 "Construction Waste Management."
2. List of proposed materials with recycled content, indicating cost, post consumer recycled content, and pre-consumer recycled content for each product having recycled content.
3. List of proposed regionally manufactured materials and regionally extracted, harvested, or recovered materials, identifying each regionally manufactured material and its source.

C. *Sustainability Contract Closeout Documentation*:

1. Comply with Division 1 Section 01505 "Construction Waste Management."
2. Provide manufacturer's product Data indicating percentages by weight of post-consumer and pre-consumer recycled content for products having recycled content. Include statement indicating costs for each product having recycled content.
3. Provide manufacturer's and or supplier's product Data indicating location of material manufacturer for regionally manufactured, harvested, recovered and extracted materials.

1.6 QUALITY ASSURANCE

A. Sustainability Coordinator: Engage a responsible person on the construction team who is familiar with Sustainable practices and procedures. The Coordinator may also serve as the Waste Management coordinator.

PART 2 – PRODUCTS

Provide and maximize to the greatest extent economically feasible, a combination of salvaged, refurbished, recycled, regional materials within the scope of the project.

PART 3 – EXECUTION

A. SITE DISTURBANCE - Special Site Practices:

1. Construction Activity Pollution Prevention: Comply with City of Austin standard requirements.

2. Protect and restore natural vegetation per division 1 Sections and plans.

3. Replace any removed or destroyed vegetation with equivalent species that are within City guidelines for native and adaptive plants.

4. Restrict construction activity only to defined site limits per plans and avoid activity and practices that would adversely affect environment, property, soils, vegetation and water courses.

END

CONSTRUCTION EQUIPMENT EMISSIONS REDUCTION PLAN
Section 01353

1. GENERAL

1.1. RELATED DOCUMENTS

A. This Section applies to Drawings and all provisions of Contract.

1.2. SUMMARY – CONSTRUCTION EQUIPMENT EMISSIONS PLAN

A. The OWNER, as part of the Council Resolution No. 20100211-019, has decided to take steps to reduce emissions associated with construction process including Nitrogen Oxides (NOx), particulate matter and greenhouse gas. Construction activity is a source of large quantities of particulate matter and ozone forming Nitrogen Oxides that adversely affect the health of our community and the natural environment.

B. The CONTRACTOR shall employ practices and take actions that reduce emissions from NOx, particulate matter (black soot) and greenhouse gases resulting from activities associated with new construction and demolition Projects.

C. The CONTRACTOR shall maximize the use of equipment and vehicles with advanced emission controls in support of the City's goals, utilizing equipment that meets defined EPA emissions standards.

1.3. DEFINITIONS

A. "Construction Equipment" means equipment powered by an internal combustion engine and used for performing or otherwise advancing the Work on the Project, other than motor vehicles intended for use on public highways and registered pursuant to Section 502.002 of the Texas Transportation Code.

B. The list of applicable Construction Equipment includes, but is not limited to excavators, backhoes, loaders, bulldozers, graders, rock saws, generators, and other similar equipment.

C. "EPA" means the United States Environmental Protection Agency.

D. "Low-Use Equipment" means any piece of construction equipment which is used for less than ten (10) hours per week on site for a single construction contract.

E. "Greenhouse Gases" are emissions that absorb and emit radiation within the atmosphere. Greenhouse Gases can be one or a combination of, these gases: carbon dioxide, methane, nitrous oxide and three groups of fluorinated gases (sulfur hexafluoride, hydro fluorocarbons, and perfluorocarbons)

1.4. REQUIREMENTS – Not Used

1.5. SUBMITTALS

A. CONSTRUCTION EQUIPMENT EMISSIONS REDUCTION PLAN:

1. The CONTRACTOR agrees to prepare a draft Emissions Reduction Plan (referred to as PLAN) prior to start of construction. This PLAN shall include an inventory report

containing identifying data for each piece of equipment to be used on the worksite and shall include the following:

- Vehicle/Equipment: Make & Model Year
- Vehicle/Equipment: Engine Make & Model Year
- Vehicle/Equipment: Fuel Type
- Vehicle/Equipment: Expected gallons or hours used for project duration

a) The OWNER will provide Emissions Reduction Toolkit to help the CONTRACTOR in preparation of the PLAN and inventory.

2. The CONTRACTOR shall develop a list of strategies to be used in this Project in order to reduce emissions from NOx, particulate matter and greenhouse gas (CO_2 equivalent). Once prepared, the agreed upon strategies shall be incorporated into the PLAN. The PLAN will then be signed by the CONTRACTOR and made ready for implementation. Implementation progress will be reviewed once a month in regularly scheduled project progress meetings. The PLAN may be modified during construction if changes are made to the Project, but adjustments shall be approved by the OWNER prior to implementation.

3. This PLAN may be used by the Owner's Representative or Inspector to conduct site inspections and/or verify compliance with specification elements.

4. If additional equipment is brought on-site after construction begins, the Contractor shall provide this same inventory information to the Owner's Representative for the new equipment on or before the day it begins work on-site. All additional equipment shall conform to the PLAN.

5. Reports shall be provided for all equipment used on-site.

B. EQUIPMENT EMISSIONS CLOSEOUT DOCUMENTATION:

1. Submit the following prior to final payment:

a) Record of changes made to the original PLAN and reasons.

b) Provide a summary and documentation of strategies used and estimated reductions in fuel & emissions.

c) Provide documentation of amount and % of alternative fuel used.

2. PRODUCTS

Not used

3. EXECUTION

3.1. GENERAL

A. Implement the submitted PLAN. Provide personnel, documentation, equipment, signage, transportation, and other items as required to implement the PLAN during the entire duration of the Contract.

3.2. EQUIPMENT EMISSIONS PLAN IMPLEMENTATION

A. Plan Coordinator (Could be same as superintendent): Designate an on-site person responsible for instructing workers on the Owner's intent to reduce emissions, overseeing implementation and documenting results of the PLAN for the Project.

B. Plan Review: Review the PLAN in monthly progress meeting and include comments in the meeting notes.

C. Instruction: Provide on-site instructions to all subcontractors of emissions reduction methods to be used by all parties for the appropriate activities of the Project.

D. Discuss Owner's goals and requirements at the following meetings:

1. Pre-bid conference.

2. Pre-construction conference.

3. Progress meetings (monthly).

3.3 EQUIPMENT EMISSIONS REDUCTION TOOLKIT

A. Equipment Emissions Reduction Toolkit available at:

1. Website: (http://austintexas.gov/department/capital-improvement-program)

2. City of Austin Public Works Department, Project Management Division, One Texas Center, Suite 900

3. Construction Job Site Office (after contract award)

B. Equipment Emissions Reduction Toolkit consists of:

1. A list of Construction Equipment Emissions Reduction Strategies

2. EPA fuel savings calculator by idling reductions

3. Posting of Anti-idling signs

4. Memorandum of Agreement by Local Area Governments

5. Equipment Inventory Form

3.4 A LIST OF EQUIPMENT EMISSIONS REDUCTION STRATEGIES

The following are suggested emissions reduction strategies and references. As per the specification section 01353, 1.5 Submittals, the CONTRACTOR shall develop a list of strategies to be used in this Project at the start of construction.

C-1 Anti-Idling Strategies:

1. Implement and enforce anti-idling practices for all equipment and vehicles on and adjacent to the site and associated with the project. City will provide a construction site sign and stickers for vehicles and equipment. (http://www.engineoff.org/)

2. Limit all idling of project associated vehicles and equipment operations to five (5) minutes unless the idling is applicable to one or more of the following exceptions:

a) Idling is being used for emergency response purposes;

b) Idling is necessary for component of mechanical operation, maintenance, or diagnostic purposes; or

c) Idling is for the health or safety of the equipment operator.

3. Provide education to all staff, vendors and subcontractors about emissions hazards and anti-idling practices and encourage use of EPA calculator for fuel savings.

4. To the extent possible, do not stop or idle haulage trucks directly under tree limbs and foliage overhanging the street along the haul route. Further avoid such damage from truck exhaust by means of exhaust diversion devices to redirect or diffuse exhaust from being directed in a concentrated manner to tree limbs and foliage.

5. Avoid vehicle loitering or queuing outside or inside the gates of the work area to minimize degradation of localized air quality.

   (http://data.capcog.org/air-quality/engineoff/AntiIdlingBrochure(2).pdf)

   (http://data.capcog.org/air-quality/engineoff/template-1/HowtoOrderSign.html)

   (http://data.capcog.org/air-quality/engineoff/smartwaycalculator.xls)

   (http://austintexas.gov/airquality/)

C-2 Alternative Fuels:

6. Utilize **alternative fuels** including, Texas LED Compliant B20 (or higher) biodiesel, Compressed Natural Gas (CNG), propane and electric. (Refer to EPA Energy Policy Act for full list).

7. Avoid unnecessary fuel use by providing on-site fuelling for alternate fuels.

   (http://www.tceq.texas.gov/airquality/mobilesource/txled/cleandiesel.html)

   (http://www.eere.energy.gov/cleancities)

   (http://lonestarcfa.org)

C-3 Vehicle/Equipment Improvements:

8. Eliminate use of vehicles in tier 0 and 1 categories per EPA and rent or purchase tier 2 and 3 or (4) compliant vehicles.

9. It is recommended that CONTRACTOR takes advantage of the **Texas Emission Reduction Plan (TERP)** grant incentives to upgrade (replace or repower) vehicles with retrofitted emission reduction technologies. (http://www.tceq.texas.gov/airquality/terp/index.html) or (www.terpgrants.com)

10. Utilize **battery powered and/or solar powered equipment** where available. This strategy can be combined with anti-idling strategies by using this technology for sign boards. (evtransportal.org/dieselengineidlereduction.pdf)

C-4 Maintenance Program:

11. Establish a preventative **maintenance program** addressing issues including but not limited to, fuel use, air emissions, tire pressure, smoke from exhaust and noise.

12. Make all efforts to **prevent oil/fuel spillage** on to site surfaces.

C-5 Resource Management:

13. Utilize equipment companies that are located closest to the construction site.

14. Store equipment on site during construction use or arrange for closest overnight storage including **temporary use of the Right of Way** if possible.

15. To the extent possible, CONTRACTOR shall maximize use of **local and regional materials** to reduce transportation emissions.

16. CONTRACTOR shall maximize **salvage and reuse** of appropriate on-site materials. (http://www.usgbc.org/ShowFile.aspx?DocumentID=1095)

17. To the greatest extent possible, stage equipment and vehicles away from, and minimize operation near, sensitive receptors including, but not limited to, operable windows, fresh air intakes, hospitals, schools, licensed day care facilities, residences and areas where people congregate.

END

CONSTRUCTION PHOTOGRAPHY & VIDEOS
Section 01380

1. GENERAL

CONTRACTOR shall be responsible for the production of pre-construction, construction progress and post-construction photographs as provided herein. Owner's Representative may also designate additional subjects for photographs in addition to the general guidelines identified below.

2. QUALITY

All photographs must be produced by a competent photographer and shall be digital (6 Mega-Pixel) date-stamped color photography of commercial quality. All CONTRACTOR-generated photographs must be stored in a .jpeg file format Each photograph shall be submitted in duplicate as two 3x5 prints with no more than 3 photos per page of professional quality enclosed in clear plastic sleeve within 3 tab folders. The prints shall be accompanied by digital date-stamped photographs in CD format or other format acceptable to the City. Each print shall be marked with the name and CIP ID number for the Contract, name of CONTRACTOR, description and location of view and identity of photographer.

Each photograph submittal must include a Photo Log that includes the name and CIP ID number of Contract, name of CONTRACTOR, the name of the photographer and company, photograph number, the date of the photograph and the filename that the camera assigns to the photo (e.g. MVC-001.jpg). In addition, appropriate descriptive information to properly identify the location of view must be entered into the Photo Log that includes a project drawing or sketch to assist in maintaining a concise project record (e.g. location of MH 5 - Line A or Sta. 2+00 - Line A or location of Sedimentation Basin 5, sludge pump A).

3. VIEWS AND QUANTITIES

3.1 PRE-CONSTRUCTION PHOTOGRAPHS

All pre-construction photographs must be submitted prior to the CONTRACTOR or Subcontractor beginning any Work that may cause site disturbance and shall be submitted with the initial CONTRACTOR'S Pay Application. As a minimum, Pre-construction photographs must be taken of the following views:

- The entire construction site area (full width and length)
- All curb lines showing all pre-existing curb damage not called for replacement within the Work and shall include major cracks
- All driveways, steps, and curbs and curb ramps (both sides of street adjoining the project site)
- Fence and gate conditions
- Trees, ornamental shrubs, plantings/planter boxes and evidence of irrigation features
- Views of structures, both inside and adjacent to the project site and easements in areas where CONTRACTOR will be working within five (5) feet of said structure
- Other views as requested by the OWNER

3.2. CONSTRUCTION PROGRESS PHOTOGRAPHS.

Construction Progress photos must be taken at least once per month.

One set of Construction progress photographs, as the work progresses, of the same views taken during pre-construction photography must be taken during the progress of the Work.

One set of the progress photos must be taken to depict the work accomplished during the month that includes:

- Work not yet covered up
- When COA inspections are scheduled
- The beginning of installation of major items of equipment or structures.
- After installation of major items of equipment or structures.
- Other significant construction activities.

Photos shall be submitted monthly with the CONTRACTOR'S monthly progress payment application.

3.4 POST CONSTRUCTION PHOTOGRAPHS

Post-construction photographs must be taken of the same views taken during pre-construction photography to fully document the completed project. Post-construction photographs must be taken after cleanup and site restoration, and must be submitted with the final payment.

End

PART 1 - GENERAL

1.1 Related Documents:

Drawings and general provisions of Contract, including General Conditions, Section 00700,and Supplemental General Conditions, Section 00810, and Division 1 requirements.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 Office at the Work Site (Job Shack)

During the performance of this Contract, CONTRACTOR shall maintain a suitable office at or near the site of the Work which shall be the headquarters of his superintendent. Any communication given to the superintendent or delivered to CONTRACTOR's office at the site of the Work in his absence shall be deemed to have been delivered to CONTRACTOR.

3.2 Water for Construction

All water required for and in connection with the Work to be performed shall be furnished by and at the expense of the CONTRACTOR through meters installed on hydrants, except for water used in the "disinfection of potable water lines" process per Specification 510.3(29). All water used in the disinfection process shall not be metered, but rather shall be measured by calculation. Such water use does not require a meter, but a double-check valve assembly is required when connecting to a fire hydrant or a City main. CONTRACTOR shall submit a written plan for the disinfection process for review and approval by OWNER prior to commencing Work. The written plan shall include the CONTRACTOR's plan for final flushing and discharge of chlorinated water, and shall specify the quantities of potable water that will be required for the procedure and dosage plan proposed by the CONTRACTOR. Water used in the disinfection process shall be supplied by the OWNER through hydrants or connection through a City main at no charge to the CONTRACTOR for the initial disinfection procedure up to the quantities agreed to in the written plan for the disinfection process. Should the initial disinfection procedure fail to produce acceptable bacteriological sample test results, the cost of water at standard rates used for subsequent disinfection procedures shall be the responsibility of the CONTRACTOR with quantities determined through calculations.

For all water required for and in connection with the Work to be performed other than for the disinfection process, water and meters will be available from OWNER at standard rates. All costs for obtaining a water meter shall be the responsibility of the CONTRACTOR. The CONTRACTOR shall contact the Austin Water Utility and arrange to pick up the meter. CONTRACTOR shall install a double-check valve assembly on the fire hydrant between the hydrant and the meter, to prevent backflow in the event of pressure failure. CONTRACTOR shall supply all necessary tools, hose and pipe, and shall make necessary arrangements for securing and transporting such water and shall take water in such a manner, and at such times, that will not produce a harmful drain or decrease of pressure in the OWNER's water system. It shall be the CONTRACTOR's responsibility to make arrangements with the Austin Water Utility for the metering and reporting of the amount of water used. Water shall not be used in a wasteful manner. Standard hydrant wrenches shall be used for opening and closing of fire hydrants. In no case shall pipe wrenches be used for this purpose. Temporary lines shall be removed when no longer required.

"If applicable, after the installation of the City of Austin's water meter(s) for the Project, the CONTRACTOR has the option to utilize the water available from this service at the CONTRACTOR's expense. An adjustment to the Contract amount will be made by Change Order at the end of the Project for the costs incurred by the City of Austin for the water."

3.3 Telephone Service

NOT USED

3.4 Sanitary Facilities

CONTRACTOR shall furnish temporary sanitary facilities at the site, as provided herein, for the needs of all construction workers and others performing Work or furnishing services on the Project.

Sanitary facilities shall be of reasonable capacity, properly maintained throughout the construction period, and obscured from public view to the greatest practical extent. If toilets of the chemically treated type are used, at least one toilet shall be furnished for each 20 employees. CONTRACTOR shall enforce the use of such sanitary facilities by all personnel at the site.

3.5 Protection of Public and Private Property

CONTRACTOR shall protect, shore, brace, support and maintain all underground pipes, conduits, drains, and other underground construction uncovered or otherwise affected by the CONTRACTOR's operations. All pavement, surfacing, driveways, curbs, walks, buildings, utility poles, guy wires, fences, and other surface structures affected by construction operations, together with all sod and shrubs in yards, parkways, and medians, shall be restored to their original condition, whether within or outside the easement/right-of-way. All replacements shall be made with new materials.

CONTRACTOR shall be responsible for all damage to streets, roads, curbs, sidewalks, highways, shoulders, ditches, embankments, culverts, bridges, or other public or private property, which may be caused by transporting equipment, materials, or men to or from the Work, whether by him or his Subcontractors. CONTRACTOR shall make satisfactory and acceptable arrangements with the owner of, or the agency having jurisdiction over, the damaged property concerning its repair or replacement or payment of costs incurred in connection with the damage.

All fire hydrants and water control valves shall be kept free from obstruction and available for use at all times.

3.6 Tree and Plant Protection

All trees and other vegetation which must be removed to perform the Work shall be removed and disposed of by the CONTRACTOR; however, no trees or cultured plants shall be unnecessarily removed unless their removal is indicated on the Drawings. All trees and plants not removed shall be protected against injury from construction operations.

No tree shall be removed outside of permanent easement(s), except where authorized by the E/A. Whenever practicable, CONTRACTOR shall tunnel beneath trees in yards and parking lots when on or near the line of trenching operations. Hand excavations shall be employed as necessary to prevent injury to trees. Care shall be taken with exposed roots, unearthed during construction, so that roots do not dehydrate causing tree damage.

Trees considered by the E/A to have any significant effect on construction operations are indicated on the Drawings and those which are to be preserved are so indicated.

CONTRACTOR shall take extra measures to protect trees designated to be preserved, using methods shown on the Drawings and as specified in Standard Specification Item No. 610S "Preservation of Trees and other Vegetation".

3.7 Security

CONTRACTOR shall be responsible for protection of the site, and all Work, materials, equipment, and existing facilities hereon, against vandals and other unauthorized persons.

No claim shall be made against OWNER by reason of any act of an employee or trespasser, and CONTRACTOR shall make good all damage to the OWNER's property resulting from CONTRACTOR's failure to provide security measures as specified.

Security measures shall be at least equal to those usually provided by OWNER to protect existing facilities during normal operations, and shall also include such additional security fencing, barricades, lighting, and other measures as required to protect the site. When required, the CONTRACTOR shall provide a security plan to the OWNER for review as to appropriateness of the security measures proposed.

3.8 Access Roads

CONTRACTOR shall establish and maintain temporary access roads to various parts of the site as required to complete the Project. Such roads shall be available for the use of all others performing Work or furnishing services in connection with the Project.

3.9 Parking

CONTRACTOR shall provide and maintain suitable parking areas for the use of all construction workers and others performing Work or furnishing services in connection with the Project, as required, to avoid any need for parking personal vehicles where they may interfere with public traffic, the OWNER's operations, or construction activities.

3.10 Dust Control

Dust Control during construction of this Project shall conform to Standard Specifications Item No. 220S, "Sprinkling for Dust Control". No direct payment will be made for dust control. Dust Control shall be considered subsidiary work relating to various Bid items of the Contract.

3.11 Temporary Drainage Provisions

CONTRACTOR shall be responsible for providing for the drainage of stormwater and such water as may be applied or discharged on the site in performance of the Work. CONTRACTOR shall obtain E/A approval for temporary drainage facilities which will handle, carry through, or divert around his Work all drainage flow, including storm flow and flows created by construction activity, to prevent silting of waterways or flooding damage to the property and adjacent property.

3.12 Erosion Control

CONTRACTOR shall prevent erosion of soil on the site and adjacent property resulting from his construction activities. Effective measures shall be initiated prior to the commencement of clearing, grading, excavation, or other operations which will disturb the natural protection.

CONTRACTOR shall use controls found in "Environmental Criteria Manual" or developed from successful techniques elsewhere as approved by E/A. Siltation and/or sedimentation controls shall include dams, berms, and dikes as recommended in the "Environmental Criteria Manual".

3.13 Pollution Control

CONTRACTOR shall prevent the pollution of drains and watercourses by sanitary wastes, sediment, debris and the substances resulting from construction activities. No sanitary wastes will be permitted to enter any drain or watercourse. No sediment, debris or other substance will be permitted to enter sanitary sewers and reasonable measures shall be taken by CONTRACTOR to prevent such materials from entering any drain or watercourse.

CONTRACTOR shall observe the rules and regulations of the State of Texas and agencies of the U.S. Government prohibiting the pollution of any lake, stream, river, or wetland by the dumping of any refuse, rubbish, dredge material, or debris therein.

CONTRACTOR is specifically cautioned that disposal of materials into any water of the State must conform to the requirements of the Texas Commission on Environmental Quality (TCEQ), and any applicable permit from the U.S. Army Corps of Engineers.

3.14 Noise Control

CONTRACTOR shall comply with the City of Austin's Noise Ordinance. CONTRACTOR shall take reasonable measures to avoid unnecessary noise. Such measures shall be appropriate for the normal ambient sound level in the area during working hours. All construction machinery and vehicles shall be equipped with practical sound-muffling devices, and operated in a manner to cause the least noise consistent with efficient performance of the Work.

3.15 CIP Sign

CONTRACTOR shall erect install and maintain CIP signs as specified. Signs shall be constructed in accordance with City Standard Specification Item No. 802S "Project Signs," as indicated on the Drawings.

3.16 Fences

All existing fences affected by the Work shall be maintained by the CONTRACTOR until completion of the Work. Fences which interfere with construction operations shall not be relocated or dismantled until written permission is obtained from the owner of the fence, and the period the fence may be left relocated or dismantled has been agreed upon. Where fences must be maintained across any construction easement, adequate gates shall be installed. Gates shall be kept closed and locked at all times when not in use.

Upon completion of the Work across any tract of land, CONTRACTOR shall restore all fences to preconstruction, or to a better, condition and to their preconstruction location.

3.17 Mail Boxes

CONTRACTOR shall remove, reset temporarily, and relocate permanently all mail boxes that are within construction site limits conforming to requirements of United States Postal Service. Mailboxes shall not be laid on the ground, but shall be temporarily reset the same day as removed. Payment for removing and resetting of mail boxes will not be paid for directly, but will be considered subsidiary to the various Bid items. Any damage to mail boxes or posts shall be the responsibility of the CONTRACTOR.

3.18 Emergency Facilities

Free access shall be maintained at all times to fire lanes and emergency and utility control facilities such as fire hydrants, fire alarm boxes, police call boxes, and utility valves, manholes, junction boxes, etc. In the event that it is necessary to make one of these facilities temporarily inaccessible, CONTRACTOR shall obtain approval of such action and schedule of Work from the OWNER. CONTRACTOR shall also provide at least 24 hours prior notice to the Fire Department, Police Department, and City Department governing the affected utility. The same Department(s) shall be promptly notified by the CONTRACTOR when such facilities are placed back in unobstructed service.

3.19 Notification of Owners

Unless otherwise indicated, the OWNER will notify property owners abutting the right-of-way of impending construction. The CONTRACTOR shall exercise diplomacy and tact with individual property owners.

3.20 Maintenance of Traffic

CONTRACTOR shall conduct his Work to interfere as little as possible with public travel, whether vehicular or pedestrian. Whenever it is necessary to cross, obstruct, or close roads, driveways, and walks whether public or private, the CONTRACTOR shall provide and maintain suitable safe bridges, detours or other temporary measures to accommodate public

and private travel, and shall provide reasonable notice to owners of private drives before interfering with them. Such maintenance of traffic will not be required when CONTRACTOR has obtained written permission from the owner and the tenant of the private property, or from the authority having jurisdiction over public property involved, to obstruct traffic at the designated point. A copy of the initial written permission shall be provided to the Owner's Representative.

Safety and conveyance of traffic shall be regarded as prime importance. Unless otherwise directed, all portions of streets associated with this Project shall be kept open and provided a dust free, smooth and comfortable ride to traffic. It shall be the responsibility of the CONTRACTOR to ensure that two-way traffic may safely bypass the construction site and that access is provided to abutting private property. In making open cut street crossings, the CONTRACTOR shall not block more than one-half of the street at one time without approval of the OWNER. Whenever possible, CONTRACTOR shall widen the shoulder on the opposite side to facilitate traffic control. Temporary surfacing shall be provided as necessary on shoulders.

Prior to beginning Work, CONTRACTOR shall designate, in writing, a competent person who will be responsible and available on the Project site, or in the immediate area, to ensure compliance with the traffic control plan. CONTRACTOR shall provide documentation to demonstrate the sufficient training in Traffic Control for his competent person. Owner will designate a qualified person to observe implementation and who will have authority to assure compliance with the traffic control plan.

The CONTRACTOR shall perform the necessary cleanup and finishing immediately after all or a portion of the Work is completed. When the Work includes paving operations, the entire site shall be kept clean to facilitate placement of required traffic control devices. Temporary and permanent striping lay-out shall be approved by the Transportation Department prior to placement, when included in the Work.

1. Detours

Where indicated on the traffic control plan CONTRACTOR shall erect and maintain detours around construction activities. Should CONTRACTOR desire to propose a detour, not already included in the traffic control plan, it shall be his responsibility to prepare a revised traffic control plan showing the detour, and obtain approval of the revised traffic control plan from the Transportation Department, prior to implementation of the detour. The Transportation Department has final authority as to the acceptability of any proposed revisions to the traffic control plan. The CONTRACTOR shall bear all costs for revising the traffic control plan and for maintaining the proposed detour.

2. Barricades and lights

CONTRACTOR shall place and maintain in good condition, standard barricades at each end of the Project and at other locations where traffic is rerouted or blocked from using regular traffic lanes. Barricades and warning signs shall be in accordance with the Texas Manual on Uniform Traffic Control Devices (MUTCD) and City of Austin Standard Specification Item No. 803S, "Barricades, Signs and Traffic Handling". Signs, barricades, and warning devices informing the public of construction features will be placed and maintained by the CONTRACTOR, who shall be solely responsible for their maintenance. The decision to use a particular device at a particular location as indicated in the traffic control plan or as determined by the CONTRACTOR, shall be the sole responsibility of the CONTRACTOR.

All open trenches and other excavations shall have suitable barricades, signs, and lights to provide adequate protection to the public. Obstructions, such as material piles and equipment shall be provided with similar warning signs and lights.

All barricades and obstructions shall be illuminated with warning lights from sunset to sunrise. Material storage and conduct of the Work on, or along side, public streets and highways shall cause a minimum obstruction and inconvenience of the traveling public.

3.21 Required Job Site Postings and Notices

CONTRACTOR shall post the following postings and notices in English and Spanish at one or more conspicuous locations on the job site. In the case of Projects with multiple sites, the notices and postings must be displayed at each site. In the case of Projects that do not have a job shack or other temporary facility on the site, CONTRACTOR shall post all notices on a temporary bulletin board. Other special conditions are noted below.

Required for all Projects	
Poster	Available at:
Baseline Schedule for Project identifying when all subcontractors will be used	N/A (as required under Section 00700, paragraph 2.4.2.1.)
Wage Rates as required under Section 00830.	Section 00830BC and/or Section 008300HH
City of Austin Wage Contact posters	Provided at Pre-Construction meeting (English and Spanish)
City of Austin Equal Employment Opportunity posters	http://austintexas.gov/department/wage-compliance (English and Spanish)
Texas Commission on Environmental Quality "Construction Site Notice" form, if applicable, as required or the required TPDES information	http://www.tceq.state.tx.us/assets/public/permitting/waterquality/attachments/stormwater/txr152d2.pdf (Option 1 – as required under Section 00810, 6.7.4.2 N/A (Option 2 – as required under Section 00810, 2.6.7.4.3)
OSHA poster "Job Safety and Health: It's the Law"	http://www.osha.gov/Publications/osha3165.pdf (English) http://www.osha.gov/Publications/osha3167.pdf (Spanish)
City of Austin Rest Break Ordinance Signs	http://austintexas.gov/department/wage-compliance (English and Spanish) As required to be posted in English and Spanish under Ordinance No. 20100729-047
Texas Payday Law Poster	http://www.twc.state.tx.us/ui/lablaw/ll10.pdf (English) http://www.twc.state.tx.us/ui/lablaw/ll10s.pdf (Spanish)
Texas Workers Compensation notice that the employer does or does not carry Workers Compensation insurance	Does not carry Workers Compensation Insurance: http://www.tdi.state.tx.us/forms/dwc/notice5.pdf (English) http://www.tdi.state.tx.us/forms/dwc/notice5s.pdf (Spanish) Does carry Workers Compensation Insurance: http://www.tdi.state.tx.us/forms/dwc/notice6.pdf (English) http://www.tdi.state.tx.us/forms/dwc/notice6s.pdf (Spanish)
TWC Employer's Notification of the Ombudsman Program to Employees	http://www.oiec.state.tx.us/documents/Employer_Notice_of_O.pdf (both versions)
DOL – The Uniformed Services Employment and Reemployment Rights Act (USERRA)	http://www.dol.gov/vets/programs/userra/USERRA_Private.pdf
EEOC Equal Employment Act and the Americans with Disabilities Act (ADA)	http://www.dol.gov/ofccp/regs/compliance/posters/pdf/eeopost.pdf (English) http://www.dol.gov/ofccp/regs/compliance/posters/pdf/eeosp.pdf (Spanish)

Fair Labor Standards Act (FLSA) Minimum Wage Poster	http://www.dol.gov/whd/regs/compliance/posters/flsa.htm (English) http://www.dol.gov/whd/regs/compliance/posters/flsaspan.htm (Spanish)
If applicable: Employee Rights for Workers with Disabilities/Special Minimum Wage Poster – Employment Standards	http://www.dol.gov/whd/regs/compliance/posters/disabc.pdf http://www.dol.gov/whd/regs/compliance/posters/disabspanc3p.pdf
"Your Rights Under the Family and Medical Leave Act (FLMA)"	http://www.dol.gov/whd/regs/compliance/posters/fmlaen.pdf (English) http://www.dol.gov/whd/regs/compliance/posters/fmlasp.pdf (Spanish)
Title VI Rights Poster	http://austintexas.gov/department/wage-compliance
Additional Postings Required for Federally Funded Projects	
"Employee Rights Under the Davis-Bacon Act"	http://www.dol.gov/whd/regs/compliance/posters/fedprojc.pdf (English) http://www.dol.gov/whd/regs/compliance/posters/davispan.pdf (Spanish)
Applies to USDOT/FHWA funded projects: "Notice of False Statements Concerning Highway Projects"	http://www.mdt.mt.gov/publications/docs/forms/dbe/eeo_board/false_statements.pdf (as required in Section 00810A Standard Federal-Aid Assurances)
Applies to USDOT/FHWA funded projects; "Contractors EEO Policy"	N/A (as required in Section 00810A Standard Federal-Aid Assurances)

END

CONSTRUCTION AND DEMOLITION WASTE MANAGEMENT

Section 01505

Non-Building Projects using Non-Building Baseline Sustainability Criteria (Minimal Waste)

PART 1 – GENERAL

1.1 Related Documents

1. Division 01 Section 01200 "Project Meetings"
2. Division 01 Section 01500 "Temporary Facilities"
3. Division 02 Section 102S "Clearing and Grubbing".
4. Division 01 Section 01352 "Sustainable Construction Requirements".

1.2 SUMMARY

A. The Owner has established that the Project shall minimize the creation of construction and demolition waste on the Project site and shall recycle and/or salvage non-hazardous construction, demolition, and land clearing debris to divert waste from Landfills.

1. Contractor shall minimize factors that contribute to waste such as over packaging, improper storage, ordering error, poor planning, breakage, mishandling, and contamination.

2. Contractor shall reuse, salvage, or recycle as many of the non-hazardous waste materials as economically feasible.

3. All profits resulting from salvaging and recycling shall go to the Contractor.

4. Where there is little to no cost difference between recycling/salvaging and land-filling of items, the Contractor is directed to recycle/salvage.

B. Hazardous materials are an exception to this Section. Comply with applicable requirements of Local, State and Federal regulations.

C. This Section includes administrative and procedural requirements for recycling, salvaging and disposing of non-hazardous demolition and construction waste

1.3 REFERENCES

A. The standards listed below form a part of this Section to extent referenced. Standards are referred to in the text by basic reference only.

1. Sustainable Building Sourcebook – Austin Energy Green Building:www.austinenergy.com/Energy%20Efficiency/Programs/Green%20Building/Sourcebook/constructionWasteManagement.htm

2. Resource Exchange Network for Eliminating Waste (RENEW), TCEQ (MC-112), Biannual catalog lists materials available and wanted; serves Texas and surrounding states; lists are posted on the Internet: http://www.tceq.state.tx.us/assistance/P2Recycle/renew/renew.html

3. Recycle Texas Online, A service of the Texas Commission on Environmental Quality. Contains information on about 1000 businesses and local governments handling materials from Texas. Organizations' information is self-reported and listings are free of charge. www.tceq.state.tx.us/assistance/P2Recycle/rtol/rtol.html

4. "WasteSpec", Triangle J Council of Governments, Research Triangle Park, NC 27709, (919) 549-9390.

1.4 DEFINITIONS

A. Chemical Waste: Includes petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.

B. Clean: Untreated, unpainted, not contaminated with oils, solvents, caulk, or other materials.

C. Disposal: Acceptance of solid wastes at legally permitted and operating facility for the purposes of land-filling.

D. Diversion: Avoidance of demolition and construction waste sent for disposal to landfill or incineration. Diversion does not include using materials for landfill, alternate daily cover on landfills, or materials used as fuel in waste-to-energy processes.

E. Hazardous Waste: Byproducts of society that can pose a substantial or potential hazard to human health or the environment when improperly managed, and possessing at least 1 of 4 of the following characteristics, or appearing on a special Environmental Protection Agency (EPA) list.

1. Ignitability.
2. Corrosivity.
3. Reactivity.
4. Toxicity.

F. Landfill: Authorized land waste disposal site that is located to minimize waste pollution from runoff and leaching.

G. Recycling: The process of sorting, cleansing, treating, and reconstituting solid waste and other discarded materials for the purpose of using the altered form. Recycling does not include burning, incinerating, or thermally destroying waste.

H. Return: To give back reusable items or unused products to vendors for credit.

I. Reuse: A strategy to return materials to active use in the same or a related capacity.

J. Salvage: To remove a waste material from the Project site to another site for resale or reuse by others.

K. Source Separation: The act of keeping different types of waste materials separate beginning from the first time they become a waste.

L. Toxic: Poisonous to living beings either immediately or after a long period of exposure.

M. Trash: Any product or material unable to be reused, returned, recycled, or salvaged.

N. Waste: Extra material or material that has reached the end of its useful life in its intended use. Waste includes all materials removed from the Project site to be land-filled, recycled, or salvaged for reuse. Pallets, containers, packaging and packing materials in which construction products are delivered to the Project site are considered waste materials.

1.5 WASTE MANAGEMENT GOALS

A. The Owner has established that at least 50% of the "waste" materials produced as a result of the Work, shall be employed, salvaged, reused, or recycled in order to minimize the impact of construction and demolition waste on landfills and reducing disposal costs.

B. Contractor shall employ and encourage practices that ensure the generation of as little waste as possible due to error, poor planning, breakage, mishandling, contamination, or other factors.

C. Contractor is responsible for knowing and complying with regulatory requirements, including but not limited to Federal, State and local laws and regulations, pertaining to legal disposal of all construction waste materials.

D. Contractor shall recycle and divert materials for secondary uses whenever economically feasible.

E. Acceptable methods of diversion include:
Recycling, reuse and salvage
Donation to nonprofit organizations
Removal from jobsite by staff or subcontractors for use (not disposal)
Return to supplier
Sale to organizations or individuals

F. The Contractor shall develop a Construction and Demolition Waste Management Plan that results in end-of-Project rates for recycle and/or salvage of at least 50% of non-hazardous construction and demolition waste. The plan shall identify the materials to be diverted from disposal and define the materials to be separated on-site or off-site. Calculations can be done by weight or volume, but must be consistent throughout.

1.6 SUBMITTALS

A. ***Waste Management Plan:*** A Project-specific plan for the collection, transportation, and disposal of the waste generated at the construction site, shall be submitted for approval within 14 calendar days after date of the Notice to Proceed, or prior to any waste removal, whichever occurs first. The approved Plan shall be distributed to all subcontractors and the owner and will not relieve the Contractor's responsibility for compliance with applicable environmental regulations.

An example template is included as "Appendix A" to this section.

1. The Waste Management Plan shall include the following:

a. Identify each type of waste material produced as a result of the Work on the Project Site.

b. Identify each type and quantity of demolished and waste material intended to be recycled, salvaged or reused.

c. Identify material separation requirements.

e. Identify location of temporary on-Site storage for recycled and reused materials.

f. Identify final destination means of transportation for each recycled and reused material.

h. Identify the name/phone number of the Contractor's on-site coordinator of the Waste Management Plan.

i. Indicate permit or license and the location of the municipal solid waste landfills and other disposal area(s) to be used.

j. List of materials that cannot be recycled or reused.

B. ***CWM Closeout Documentation:*** Submit the following upon the completion of The Work and prior to final payment:

a. A Summary of Solid Waste Disposal and Diversion (refer example template "Appendix B") prepared and maintained through Project duration, demonstrating that 100% of all non-hazardous construction wastes were recycled, salvaged or disposed of properly and includes as a minimum the following information:

1. Dates
2. Materials Description
3. Materials Quantity
4. Indicate whether recycled, salvaged, reused or sent to landfill for disposal.
5. Name and location of accepting facility.
6. Destination

b. Copies of all receipts, manifests, weight tickets, and other documentation that identify all materials recycled, salvaged, land-filled or incinerated.

PART 2 - PRODUCTS

Not used

PART 3 – EXECUTION

3.1 GENERAL

A. Implement the Waste Management Plan as approved by the City of Austin Project Manager. Provide handling, containers, storage, signage, transportation, and other items as required to implement Waste Management Plan during the entire duration of the Contract.

B. Satisfy the requirements outlined in Subsection 1.5, Waste Management Goals.

3.2 WASTE MANAGEMENT PLAN IMPLEMENTATION

A. Plan Coordinator: Designate an on-site party (or parties) responsible for instructing workers, overseeing implementation and documenting results of the Waste Management Plan for the Project.

B. Plan Distribution: Provide copies of the Waste Management Plan to the Contractor's superintendent, each Subcontractor, the Owner, and the Engineer.

C. Meetings: Include Construction Waste Management in progress meetings to maintain the Plan for achieving the owners waste management goals:

D. Carefully order materials to avoid over supply.

E. Protect materials from contamination during handling, storage and transport to meet the requirements of the accepting facilities.

F. The Contractor shall assign and label a specific area to facilitate separation of materials for potential recycling, salvage, reuse, return and disposal. This area shall be kept neat and clean and clearly marked in order to avoid contamination of materials.

3.3 RECYCLING REQUIREMENTS

A. Materials: In general, the following types of construction waste materials generated during the course of this project that are not salvaged shall be recycled:

a. Asphalt concrete pavement.

b. Concrete materials.

c. Metals, including the following.

i. Banding straps.
ii. Reinforcing steel.
iii. Iron.
iv. Brass and bronze.
v. Lead.
vi. Extruded aluminum.
vii. Aluminum sheet.
viii. Stainless steel sheet.
ix. Steel studs.
x. Copper pipe.
xi. Steel pipe.
xii. Galvanized steel pipe.

d. Clean dimensional lumber.

e. Wood crates and pallets.

f. Glass and glass containers.

g. Plastics.

h. Plumbing fixtures.

i. Electrical conduit.

j. Electrical wiring.

k. Cardboard, paper, and packaging.

l. Beverage containers.

B. Methods: The following recycling methods, or a combination of, may be used.

1. On-site separation: Each material to be recycled shall be separated at the Project site and delivered to the recycling markets or directly from the Project site.

   a. If on-site separation method is used, designate a specific area or areas to facilitate separation of materials for potential reuse, salvage, recycling, and return.

   b. Maintain recycling and waste bin areas neat and clean and clearly marked, both in Spanish and in English, in order to avoid co-mingling of materials.

   c. Protect materials from contamination.

2. Off-site separation: Materials to be recycled are delivered unsorted from the Project site to a materials recovery facility or transfer station where recyclable materials are separated from other waste.

   a. Contractor shall verify that the entity responsible for the off-site separation has a market for all materials required to be recycled from the Project site.

   b. The same Submittals procedures shall apply.

c. Protect materials from contamination.

3.4 REUSE

A. Contractor is encouraged to reuse as many demolished and waste materials as possible.

B. Reuse of waste materials includes the following:

a. Salvaging materials scheduled for disposal.

b. Off-Site storage of waste materials for future reuse by Contractor on other projects.

c. Returning unused and reusable materials, packaging and pallets, to vendor.

e. Assemble designated reuse items in a single location safe from damage, for review and approval by the owner's representative.

3.5 SALVAGE

A. Salvage materials as identified on the Engineering Plans.

B. Salvage Guidelines:

1. The contractor shall salvage as many items as deemed economically possible, considering reduction of land filling fees and possible use by others.
2. Assemble potentially salvageable items in one area and donate or sell to the public after review by the City of Austin Project Manager.
3. All proceeds from the sale of salvaged items shall go to the contractor.

Appendix A. Sample Construction Waste Management Plan

Construction Waste Management Plan

Project: Gus Garcia District Park Phase 3 Improvements
Contractor:
Date:
Contact:
Phone:
Prepared by:

Diversion Goal: Recycle, reuse and/or salvage at least 50% *(by weight or volume) of land-clearing and construction waste*

I. Coordination and Training

a. Name of Contractor's representative responsible for CWM implementation & coordination.

b. Describe method(s) of waste recycling management – on-site and/or off-site.

c. Describe how Contractor's staff and subcontractors will be informed regarding proper recycling and separation procedures

d. Describe and/or show on an attached site map where the temporary waste material storage area(s) will be located, and how will contamination of separated waste materials will be prevented?

II. Waste Minimization

a. What waste minimization techniques will be employed during the construction phase?

_____
_____
_____
_____

b. Which employees and / or subcontractors will be involved with each technique?

_____
_____
_____
_____

III. Construction Waste Analysis (including site / land-clearing materials, as applicable)

a. ***Diverted Materials***: For each material anticipated to be reused or recycled (diverted from the landfill) to meet the minimum 50% diversion goal, provide information to complete the table below. (Note: Whenever possible, attempt to use or donate construction waste materials rather than recycling.)

Material or Item	Storage Method (roll-off, bin, area, on pallet, etc.)	Quantity estimate (no., linear ft., square ft., etc.)	Proposed Recipient

Add rows (or paper pages) as required

b. ***Landfill***: For construction phase trash and materials / items that will not be diverted, complete the following table:

Quantity estimate (weight or volume)	Number and size of roll offs anticipated	Proposed landfill site

Appendix B. Summary of Solid Waste Disposal and Diversion

Project name _____ Project Number _____
Contractor Name _____ License Number_____
Contractor Address_____

Solid Waste Material	**Recycled, Reused, salvaged or disposed**	**Date Material Disposed** or diverted	**Amount Disposed/ Diverted** (Ton or cubic yd.)	**Municipal Solid Waste Facility** (Name, address, Phone)	**Recycling/Reuse Facility** Name Address Phone	**Comment** (If disposed state why not diverted)
Vegetation						
Soil						
Trench spoils						
Rock						
Asphalt						
Concrete						
Metal						
Wood						
Debris						
Glass						
Trash						
Other						

Signature _____ Date _____

Page / of / total pages

END

PART 1 - GENERAL

1.1 Related Documents:

Drawings and general provisions of Contract, including General Conditions, Section 00700, and Supplemental General Conditions, Section 00810, and Division 1 requirements.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 General

CONTRACTOR shall maintain reasonable local vehicular and pedestrian dust free traffic, including use of driveways, to proceed safely with minimum inconvenience, except during actual construction operations. CONTRACTOR provided flaggers shall assist traffic when a street is operating under a single lane. Two-way traffic shall be maintained at all other times unless otherwise authorized by Owner.

CONTRACTOR shall provide, at the work zone location during temporary traffic control installation, a designated Competent Traffic Control Person to ensure compliance with the traffic control plans and the provisions of the Contract. Training Certificates for the designated Competent Person shall be provided with submittals at the Precon. Training certificates for competent persons shall be good for four (4) years from the date of training. After such time the competent person must show that additional training or re-certification has been completed to maintain competent person status.

CONTRACTOR shall maintain a smooth and safe ride for traffic by placing steel plates with Asphaltic concrete berms, temporary fill or bridging and temporary surfacing with cold or hot-mix Asphaltic concrete paving in accordance with applicable City Standards.

Sidewalks shall not be obstructed, except by special permission of Owner or E/A. Access to private dwelling and to commercial establishments shall be provided at all times.

CONTRACTOR shall plan and execute his operations in a manner that will cause a minimum interference with traffic. The CONTRACTOR shall place and maintain in good condition, standard barricades at each end of the Project and at other locations where traffic is rerouted or blocked from using regular traffic lanes. Barricades and warning signs shall be in accordance with Texas Manual on Uniform Traffic Control Devices (MUTCD) and the City of Austin Transportation Criteria Manual.

Signs, barricades and warning devices informing public of construction features shall be placed and maintained by the CONTRACTOR who shall be solely responsible for their maintenance.

Unless otherwise specified elsewhere in Division 1, neither explosives nor blasting shall be permitted on this Project.

3.2 Traffic Control

3.2.1 It shall be the sole responsibility of the CONTRACTOR to furnish, install, maintain and remove barricades, detour signs, warning signs, lights and all regulatory traffic control devices of the size and type specified, at locations indicated, or as directed or approved by the OWNER in accordance with the Texas Manual on Uniform Traffic Control Devices, (MUTCD), Part VI, Traffic Control for Street and Highway Construction and Maintenance Operations and the City of Austin Transportation Criteria Manual. Upon phase completion, the Contractor shall immediately revise the

temporary traffic devices to reflect the next phase or if the project is complete remove them from the public right of way.

3.2.2 Throughout the life of the Contract, all existing roads and Traffic Control devices included in the Work shall be maintained by the CONTRACTOR to a condition, in the opinion of the OWNER, which is equal to or better than that which existed when Work commenced. Maintenance of existing roads and devices shall take priority over all other Work items and shall be subject to a seven-day-a-week, 24-hours-per-day time frame. The CONTRACTOR shall provide a smooth and safe riding surface for all vehicles along the route of this Project. This could include, but not be limited to, small cars, motorcycles, mopeds and bicycles. If the condition of the street surface deteriorates, for any reason, CONTRACTOR shall take necessary steps to insure immediate restoration.

3.2.3 During construction of streets, drainage, and utility projects, if conditions of existing street surface require maintenance to upgrade from their state when the Work began, a separate pay item may be included in Bid. Otherwise, maintenance work will not be paid for directly but will be considered subsidiary to various Bid items of this Contract.

3.2.4 In the event that CONTRACTOR fails, in opinion of OWNER, to maintain a smooth surface for public comfort, fails to provide ingress and egress to private property, and/or does not provide and maintain proper traffic control devices, OWNER may provide these services and deduct any cost thereof, including overtime and administrative expenses, from all estimates thereafter due the CONTRACTOR. Such action by the OWNER shall not relieve the CONTRACTOR of his liability to protect the public at construction site. Owner may also assess an investigation fee, as established by separate Fee Ordinance, for violations resulting in more than one deficiency report issued to Contractor.

3.2.5 A permit must be obtained from Texas Department of Transportation (TxDOT), prior to Work being performed on state highway routes passing through the City.

3.2.6 CONTRACTOR shall notify the Owner's Representative, Police Department, Fire Department, EMS, and Right of Way Management Division at least seven Calendar Days in advance of beginning proposed Work, with intention to close or partially block any street or any part thereof, or of any construction affecting free flow of traffic. The CONTRACTOR shall plan and adequately provide barricades and warning devices. The same parties shall be notified when normal traffic flow is restored.

3.2.7 Should the CONTRACTOR, in his operations, reduce an existing two-way roadway to less than 20 feet in width, CONTRACTOR shall provide a route through or around the narrowed area as approved by Owner or E/A.

3.2.8 The CONTRACTOR's Flaggers shall be required any time it is necessary for the CONTRACTOR's equipment to move into or across an open traffic lane, or at other such times as directed by the Owner's Representative. A flagger shall be utilized to aid exit of hauling equipment from open traffic lanes to the Work area, and entry of hauling equipment from Work area to open traffic lanes. Flaggers shall be dressed and conduct operations in accordance with Texas Manual on Uniform Traffic Control Devices and the Transportation Criteria Manual. Flagging operations shall be the sole responsibility of the CONTRACTOR.

3.2.9 The CONTRACTOR and Subcontractors shall confine their activities to the immediate area of the construction site and provide the following:

a. Appropriate temporary fences, barricades, and/or Metal Beam Guard Fence if required, for site work involving excavation, utility extensions, remote construction work or other circumstances involving safety of public or protection of the work in progress.

b. Warning lights at open trenches, excavations, etc., during hours from dusk to dawn each day. Protection of structures, utilities, sidewalks, pavements, and other facilities immediately adjacent to excavations, from damages caused by settlement, lateral movement, undermining, washout and other hazards.

3.3 Spoil Disposal

CONTRACTOR may make other arrangements for spoil disposal subject to E/A evaluation of the CONTRACTOR-supplied proof that the Owner(s) of the proposed site(s) has a valid fill permit issued by the appropriate governmental agency. Finally, the CONTRACTOR shall submit a haul route plan including a map of the proposed route(s) for the E/A and Owner's approval.

3.4 Restoration

WATER AND WASTEWATER CONSTRUCTION REQUIREMENTS

3.4.1 In order to minimize environmental and potential flood impacts, the sum of the amount of trench opened in advance of the completed line and the amount of trench left unfilled at any time shall be restricted to one (1) full block or 300 linear feet, whichever is less.

3.4.2 Restoration shall be an on-going process during construction operations and shall immediately precede completion of construction of each successive section of the line, which shall not exceed 1,200 linear feet without approval of the E/A.

3.5 Street Markers and Traffic Control Signs

It shall be responsibility of the CONTRACTOR to remove, preserve and reset, as required, Street Marker and Traffic Control Signs that are within construction limits to the line and heights as described in Texas Manual on Uniform Traffic Control Devices before any sidewalks or street excavation is begun. Signs shall not be laid on the ground. No payment will be made for this work but shall be considered subsidiary to the various Bid items. Traffic Sign Activity Section of the Transportation Department (457-4850) shall be notified a minimum of five Working Days prior to completion of the Project so that signs may be checked for damage. Any damage to signs or posts shall be paid for by the CONTRACTOR.

3.6 Burning Permit

Open burning within City limits will not be allowed. Trench burning shall require a permit from the Fire Marshal. Burning permits outside City limits shall be obtained from the appropriate authority.

The CONTRACTOR shall secure and pay for all burning permits.

3.7 Driveways

Unless otherwise indicated, the approach grade of existing driveways shall be modified as indicated and as directed by the Owner's Representative. The OWNER will contact property owners whose driveways require grade modification beyond street right-of-way and the OWNER will obtain their concurrence for approach grade modification. Within the right-of-way, all driveways shall be replaced with concrete driveways. Outside the right-of-way, when approach grade modifications are required, flexible base shall be placed by the CONTRACTOR to resurface existing dirt or gravel driveways; asphalt and concrete drives shall be replaced in kind by the CONTRACTOR. Excavation, Flexible Base, Portland Cement Concrete and Asphaltic Concrete, used for driveways as prescribed above shall not be measured for payment but shall be considered subsidiary to various Bid items in the Contract unless payment is included as a separate Contract pay item.

3.8 Removal or Relocation of Fences and Sprinkler Systems

Removal or relocation of privately owned fences and sprinkler systems not specified in Bid, and within public right-of-way is the primary responsibility of the property owner. OWNER

will cause property owners to be aware of any known conflicts and encourage them to make desired adjustments in advance of construction. In the event the property owner does not, or will not, make adjustments necessary for construction of improvements to be made under this Contract, CONTRACTOR, after receiving written approval from the OWNER, shall remove those portions that interfere with the Work, as follows:

3.8.1 Fences shall be disassembled, by hand, into hand manageable sizes and placed on the private property.

3.8.2 For sprinkler systems, the CONTRACTOR, after assuring that electrical and/or mechanical controls are disconnected, shall remove sprinkler heads, valves, controls, and any other miscellaneous items, including distribution pipe, or wire, saw cut from the system. The CONTRACTOR shall present these materials to the property owner. Where piping is cut, the pipe shall be permanently capped or plugged, unless otherwise directed by the OWNER.

Work for removal or relocation of fences and sprinkler systems shall not be paid for directly but shall be subsidiary to the various Bid items.

End

ARTICLE 1 - GENERAL

1.1 RELATED DOCUMENTS

The following documents are a part of this section:

All documents in Bidding Requirements, Contract Forms and Conditions of the Contract.

Other sections of Division 1 - General Requirements apply to this section.

1.2 DESCRIPTION AND INTENT OF THE WORK

No asbestos containing material (ACM) shall be brought onto the Project site, and/or incorporated into the Project construction without the written consent of the OWNER. Any asbestos containing material found at any time including after contract completion, to have been brought onto the site or incorporated into the Project construction by the CONTRACTOR, or any Subcontractors, Sub-Subcontractors or Suppliers, shall be removed and disposed of in accordance with the then current governmental regulatory standards.

All costs associated with the inspection, sampling, testing, removal and disposal of ACM as described above shall be paid by the CONTRACTOR.

1.3 DEFINITIONS

ASBESTOS: The asbestiform varieties of serpentine (chrysotile), riebeckite (crocidolite) cummingtonite-grunerite (amosite), anthophyllite, actinolite and tremolite.

ASBESTOS CONTAINING MATERIAL (ACM): Any material containing more than one percent (1%) by weight of asbestos of any type or mixture of types.

ASBESTOS CONTAINING BUILDING MATERIAL (ACBM): Any material used in the construction of, or incorporated into the construction of, any building that contains more than one percent (1%) by weight of asbestos of any type or mixture of types.

MSDS: A material safety data sheet (MSDS) is a form containing data regarding the properties of component substances that comprise a manufactured product. They are a basic hazard communication tool that gives details on chemical and physical dangers, safety procedures, and emergency responses for chemicals.

1.4 QUALITY ASSURANCE

PROHIBITION OF ASBESTOS CONTAINING MATERIALS

The E/A has been instructed to not permit any asbestos containing materials to be specified, requested or approved for use in conjunction with this Project.

The E/A has signed the following:

A. 01900A Statement of Non-Inclusion of Asbestos Containing Material (E/A, Prior to Design): stating that the Engineer/Architect shall not specify, request or approve any ACM in this Project without prior written approval of OWNER.

B. 01900B Statement of Non-Inclusion of Asbestos Containing Material (E/A, After Design): stating that the Engineer/Architect has not specified, requested or approved any ACM in this Project

without the prior written approval of the OWNER, and that any ACM allowed in this Project is identified in the Statements.

These Statements are included in the Construction Documents.

ASBESTOS CONTAINING MATERIALS PROHIBITED FROM SITE

No asbestos containing materials will be permitted as part of the Project construction. The following list is intended to be used as a general guide to show which types of materials are suspected to contain asbestos:

- Cement Pipes
- Cement Wallboard
- Cement Siding
- Asphalt Floor Tile
- Vinyl Floor Tile
- Vinyl Sheet Flooring/vinyl wall coverings
- Flooring Backing
- Construction Mastics (floor tile, carpet, ceiling tile, etc.)
- Acoustical Plaster
- Decorative Plaster / stucco
- Textured Paintings/Coatings
- Ceiling Tiles and Lay-in Panels
- Spray-Applied Insulation
- Blown-in Insulation
- Fireproofing Materials
- Taping Compounds (thermal)
- Packing Materials (for wall/floor penetrations)
- High Temperature Gaskets
- Laboratory Gloves
- Fire Blankets
- Fire Curtains
- Elevator Equipment Panels
- Elevator Brake Shoes
- HVAC Duct Insulation
- Boiler Insulation
- Breeching Insulation
- Ductwork Flexible Fabric Connections
- Cooling Towers
- Pipe Insulation (corrugated air-cell, block, etc.)
- Heating and Electrical Ducts
- Electrical Panel Partitions
- Electric Cloth
- Electric Wiring Insulation
- Chalkboards
- Roofing Shingles / tiles / membranes
- Roofing Felt
- Roof Coatings
- Base Flashing
- Thermal Paper Products
- Fire Doors
- Caulking/Putties
- Adhesives / mastics
- Wallboard
- Joint Compounds
- Spackling Compounds
- Laboratory hoods/tabletops
- CMU block fill materials

If any of these suspect materials are specified for use on the Project, and if they do not have specific labelling identifying them as asbestos free, then the CONTRACTOR shall notify the OWNER immediately. Laboratory analysis of the material by an OWNER-approved laboratory shall be performed at CONTRACTOR's expense in order to warrant that the material does not contain asbestos. A copy of the package labelling or results of laboratory testing must be provided to the OWNER prior to inclusion of the specified material during construction. Contractor's construction submittals must include MSDSs for all new materials used in construction of buildings, facilties and infrastructure.

1.5 SUBMITTALS

NON-USE OF ASBESTOS AFFIDAVITS

At the time that the CONTRACTOR signs the Agreement, they shall sign a Non-Use of Asbestos Affidavit (Contractor Prior to Construction), Contract Document 00680. This Affidavit certifies that the CONTRACTOR agrees that they will not allow any asbestos containing materials to be incorporated into the construction of the Project or allow any asbestos containing building materials on the site for which the OWNER has not given prior written approval.

Prior to final payment, the CONTRACTOR will provide to the OWNER a Non-Use of Asbestos Affidavit (Contractor After Construction), Contract Document 00681. This Affidavit certifies that the CONTRACTOR did not allow asbestos containing materials to be incorporated into the construction or allowed any

asbestos containing building materials on the site for which the OWNER of the Project did not give prior written approval.

ASBESTOS CONTAINING MATERIALS: When any asbestos containing materials are used on the Project, provide the following information:

A detailed description of the material containing the asbestos.

The type and percent of asbestos contained in the material.

The quantity of the materials used, including the square footage, or in the case of pipe insulation, the size and linear footage.

A drawing showing the exact location of any asbestos containing materials.

Final payment shall be withheld until the above described Affidavits, submittals and/or information are received and approved.

END

CITY OF AUSTIN

STATEMENT OF NON-INCLUSION OF ASBESTOS CONTAINING MATERIAL

STATE OF TEXAS
COUNTY OF TRAVIS

ENGINEER/ARCHITECT PRIOR TO DESIGN

"My name is Joseph B. Willhite, hereinafter known as Authorized Representative.

"I am over the age of 18 years and I have never been convicted of a crime. I am the a Vice President of WSP I Parsons Brinckerhoff hereinafter known as ENGINEER/ARCHITECT.

"I am fully competent to make this statement. I have personal knowledge of the facts set forth below and they are all true and correct.

"WHEREAS ENGINEER/ARCHITECT has been selected to provide designs, to prepare the bid and construction documents, and to assist the City of Austin, Texas, hereinafter known as OWNER, during the construction of Gus Garcia Park Phase 3 Improvements, located at 1201 E. Rundberg Lane, Austin, Texas, hereinafter known as Project, and

"WHEREAS asbestos in a dust form is a recognized health hazard, and
"WHEREAS the OWNER desires not to have any asbestos containing materials used or incorporated into the construction of the Project;
"THEREFORE the ENGINEER/ARCHITECT affirms that to the best of its knowledge and belief:

1. The ENGINEER/ARCHITECT, any person, firm or organization representing or represented by the ENGINEER/ARCHITECT, shall not knowingly specify, request, or approve for use in conjunction with the Project, any asbestos containing materials or any other materials defined as containing asbestos by any laws, rules or regulations promulgated by the United States Government, the State of Texas or any governmental organization or agency operating under the authority of either of those entities.
2. Realizing that there might be materials required in which a satisfactory non-asbestos containing material cannot be obtained, the ENGINEER/ARCHITECT will do the following before specifying any asbestos containing material:
   A. Inform the OWNER's Project Manager for this Project, in writing, of any intent to specify asbestos containing materials.
   B. Receive written approval from the City of Austin Project Manager for the specifying of any asbestos containing materials.
   C. At the completion of the design phase, and before the OWNER receives any bids for this Project, provide to the Project Manager, in writing, the proposed location of any asbestos containing materials, the type of asbestos they contain, and the percent of asbestos by types.
3. The ENGINEER/ARCHITECT states its understanding that if any asbestos containing materials not approved by the OWNER for inclusion into the Project, are determined, as a result of any inspection and sample analysis performed by an individual(s) and/or firm(s) certified and/or licensed to perform such inspection by the United States Government and/or the State of Texas, to have been knowingly specified, requested and/or approved by the ENGINEER/ARCHITECT for inclusion in the Project, the OWNER shall look to the ENGINEER/ARCHITECT for reimbursement of any and all costs incurred in the removal and/or other abatement of said asbestos containing materials.
4. ENGINEER/ARCHITECT further understands that OWNER shall also look to the ENGINEER/ARCHITECT for any and all damages to OWNER which result from the inability of the OWNER to use any portion or all of the Project due to the incorporation of asbestos containing materials that have been knowingly specified, requested and/or approved by the ENGINEER/ARCHITECT.
5. ENGINEER/ARCHITECT further understands that OWNER will pursue reimbursement of any said cost and compensation for any said damages from the ENGINEER/ARCHITECT by any and every means within OWNER's right and power.

Signature of Authorized Representative: [signature]

STATE OF TEXAS
COUNTY OF TRAVIS

ON April 1, 2016, personally appeared Joseph B. Willhite and been duly sworn by me, subscribed to the foregoing statement and has stated that the facts stated therein are true and correct.

BETTY L HASSELMAN
My Commission Expires
May 9, 2018

Notary Public, State of Texas [signature]

Printed Name of Notary Betty L. Hasselman

My Commission Expires: May 9, 2018

01605A.00/110392

CITY OF AUSTIN

STATEMENT OF NON-INCLUSION OF ASBESTOS CONTAINING MATERIAL

ENGINEER/ARCHITECT AFTER DESIGN

STATE OF TEXAS
COUNTY OF TRAVIS

"My name is Joseph B. Willhite, hereinafter known as Authorized Representative.

"I am over the age of 18 years and I have never been convicted of a crime. I am the a Vice President of WSP I Parsons Brinckerhoff hereinafter known as ENGINEER/ARCHITECT.

"I am fully competent to make this statement. I have personal knowledge of the facts set forth below and they are all true and correct.

"WHEREAS ENGINEER/ARCHITECT has been selected to provide designs, to prepare the bid and construction documents, and to assist the City of Austin, Texas, hereinafter known as OWNER, during the construction of Gus Garcia Park Phase 3 Improvements, located at 1201 E. Rundberg Lane Austin, Texas, hereinafter known as Project, and

"WHEREAS asbestos in a dust form is a recognized health hazard, and
"WHEREAS the OWNER desires not to have any asbestos containing materials used or incorporated into the construction of the Project;
"THEREFORE the ENGINEER/ARCHITECT affirms that to the best of its knowledge and belief:

1. The ENGINEER/ARCHITECT, any person, firm or organization representing or represented by the ENGINEER/ARCHITECT, shall not knowingly specify, request, or approve for use in conjunction with the Project, any asbestos containing materials or any other materials defined as containing asbestos by any laws, rules or regulations promulgated by the United States Government, the State of Texas or any governmental organization or agency operating under the authority of either of those entities.
2. The only exceptions to the above statement are the following materials that are required because a satisfactory non-asbestos containing material cannot be obtained. The inclusion of these materials has been approved by the OWNER's Project Manager for this Project.

   NA

3. The ENGINEER/ARCHITECT states its understanding that if any asbestos containing materials not approved by the OWNER for inclusion into the Project, are determined, as a result of any inspection and sample analysis performed by an individual(s) and/or firm(s) certified and/or licensed to perform such inspection by the United States Government and/or the State of Texas, to have been knowingly specified, requested and/or approved by the ENGINEER/ARCHITECT for inclusion in the Project, the OWNER shall look to the ENGINEER/ARCHITECT for reimbursement of any and all costs incurred in the removal and/or other abatement of said asbestos containing materials.
4. ENGINEER/ARCHITECT further understands that OWNER shall also look to the ENGINEER/ARCHITECT for any and all damages to OWNER which result from the inability of the OWNER to use any portion or all of the Project due to the incorporation of asbestos containing materials that have been knowingly specified, requested and/or approved by the ENGINEER/ARCHITECT.
5. ENGINEER/ARCHITECT further understands that OWNER will pursue reimbursement of any said cost and compensation for any said damages from the ENGINEER/ARCHITECT by any and every means within OWNER's right and power.

Signature of Authorized Representative: [signature]

STATE OF TEXAS
COUNTY OF TRAVIS

ON April 1, 2016, personally appeared Joseph B. Willhite and been duly sworn by me, subscribed to the foregoing statement and has stated that the facts stated therein are true and correct.

NOTARY PUBLIC STATE OF TEXAS
BETTY L HASSELMAN
My Commission Expires
May 9, 2018

Notary Public, State of Texas [signature]

Printed Name of Notary Betty L. Hasselman

My Commission Expires: May 09, 2018

01605B/110392

102S.1 Description

This item shall govern the removal and disposal of all trees, stumps, brush, roots, shrubs, vegetation, logs, rubbish and other objectionable material.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text the inch-pound units are given preference followed by SI units shown within parentheses.

102S.2 Submittals

The submittal requirements of this specification item may include:

A. A permit when utility adjustments are made in the right-of-way, and

B. A plan for removal and deposition of all clearing and grubbing materials and debris.

102S.3 Construction Methods

Prior to commencement of this work, all required erosion control and tree protection measures indicated on the Drawings shall be in place. The existing utilities shall be located and protected as specified in the Standard Contract Documents, Section 00700, "General Conditions" and/or indicated on the Drawings. A permit shall be required when utility adjustments are to be made in preparation for construction in the right-of-way, as specified in Section 5.2.0 of the City of Austin Utilities Criteria Manual.

Areas within the construction limits indicated on the Drawings shall be cleared of all trees, stumps, brush, etc., as defined in section 102S.1; except trees or shrubs scheduled for preservation which shall be carefully trimmed as directed, in accordance with Item No. 610S, " Preservation of Trees and Other Vegetation" and shall be protected from scarring, barking or other injuries during construction operations. All exposed cuts over 2 inches (50 millimeters) in diameter, exposed ends of pruned limbs or scarred bark shall be treated with an approved asphalt material within 24 hours of the pruning or injury.

Construction equipment shall not be operated nor construction materials stockpiled under the canopies of trees, unless otherwise indicated on the Drawings and/or specified in the Contract Documents. Excavation or embankment materials shall not be placed within the drip line of trees until tree wells are constructed.

Within the construction limits or areas indicated, all obstructions, stumps, roots, vegetation, abandoned structures, rubbish and objectionable material shall be removed to the following depths:

1. In areas to receive 6 inches (150 mm) or more embankment, a minimum of 12 inches (300 mm) below natural ground.

2. In areas to receive embankment less than 6 inches (150 mm), a minimum of 18 inches (450 mm) below the lower elevation of embankment, structure or excavation.
3. In areas to be excavated a minimum of 18 inches (450 mm) below the lower elevation of the embankment, structure or excavation.
4. In all other areas a minimum of 12 inches (300 mm) below natural ground.

Holes remaining after removal of all obstructions, objectionable material, trees, stumps, etc. shall be backfilled with select embankment material and compacted by approved methods. All cleared and grubbed material shall be disposed of in a manner satisfactory to the Engineer or designated representative. Unless otherwise provided, all materials as described above shall become the property of the Contractor and removed from the site and disposed of at a permitted disposal site.

Burning materials at the site shall conform to Standard Contract Document Section 01550, "Public Safety and Convenience".

102S.4 Measurement

"Clearing and Grubbing", when included in the contract as a pay item, will be measured by the acre (hectare: 1 hectare is equal to 2.471 acres), 100 foot (100 feet is equal to 30.5 meters) stations or lump sum, regardless of the width of the right of way.

102S.5 Payment

The work and materials presented herein will not be paid for directly, but shall be included in the unit price bid for the item of construction in which this item is used, unless specified as a separate pay item in the contract bid form. When included for payment, it shall be paid for at the unit bid price for "Clearing and Grubbing". This price shall include full compensation for all work herein specified, including the furnishing of all materials, equipment, tools, labor and incidentals necessary to complete the Work.

Payment, when included as a contract pay items, will be made under one of the following:

Pay Item No. 102S-A: Clearing and Grubbing	Per Acre.
Pay Item No. 102S-B: Clearing and Grubbing	Per 100 foot Station.
Pay Item No. 102S-C: Clearing and Grubbing	Lump Sum.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification Item 102S, “CLEARING AND GRUBBING”

City of Austin Standard Contract Documents

Designation	Description
00700	General Conditions
01550	Public Safety and Convenience

City of Austin Utilities Criteria Manual

Designation	Description
Section 5.2.0	Permit for Excavation in the Public Right-of-Way

City of Austin Standard Specifications

Designation	Description
Item No. 110S	Street Excavation
Item No. 111S	Excavation
Item No. 610S	Preservation of Trees and Other Vegetation

RELATED CROSS REFERENCE MATERIALS

The Code of the City of Austin, Code of Ordinances, Volume 1

Designation	Description
Article 14-11-181	Permit Required
Article 14-11-189	Conditions for Permit Issuance
Article 14-11-190	Excavation Sequence and Permit Term

City of Austin Standard Contract Documents

Designation	Description
01500	Temporary Facilities

City of Austin Standard Specifications

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 104S	Removing Portland Cement Concrete
Item No. 120S	Channel Excavation
Item No. 132S	Embankment
Item No. 201S	Subgrade Preparation
Item No. 203S	Lime Treatment for Materials In Place
Item No. 204S	Portland Cement Treatment for Materials In Place
Item No. 230S	Rolling (Flat Wheel)
Item No. 232S	Rolling (Pneumatic Tire)
Item No. 234S	Rolling (Tamping)
Item No. 236S	Rolling (Proof)
Item No. 602S	Sodding for Erosion Control
Item No. 604S	Seeding for Erosion Control
Item No. 622S	Diversion Dike
Item No. 628S	Sediment Containment Dikes
Item No. 642S	Silt Fence

City of Austin Standard Details

Designation	Description
610S-1	Tree Protection Fence Locations
610S-2	Tree Protection Fence, Type B Chainlink
610S-3	Tree Protection Fence, Type B Wood
610S-4	Tree Protection Fence, Modified Type A
610S-5	Tree Protection Fence, Modified Type B
621S-1	Diversion
622S-1	Diversion Dike
624S-1	Earth Outlet Sediment Trap

RELATED CROSS REFERENCE MATERIALS-Continued

Specification 102S, “CLEARING AND GRUBBING”

City of Austin Standard Details

Designation	Description
625S-1	Grade Stabilization Structure
627S-1	Grass Lined Swale
627S-2	Grass Lined Swale With Stone Center
628S	Triangular Sediment Filter Dike
628S-1	Hay Bale Dike

629S-1	Brush Berm
630S-1	Interceptor Dike
631S-1	Interceptor Swale
632S-1	Storm Inlet Sediment Trap
633S-1	Landgrading
634S-1	Level Spreader
635S-1	Perimeter Dike
636S-1	Perimeter Swale
637S-1	Pipe Slope Drain (Flexible)
637S-2	Pipe Slope Drain (Flexible)
638S-1	Pipe Outlet Sediment Trap
639S-1	Rock Berm
641S-1	Stabilized Construction Entrance
642S-1	Silt Fence
643S-1	Stone Outlet Structure
644S-1	Stone Outlet Sediment Trap

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 112	Subgrade Widening
Item No. 132	Embankment
Item No. 150	Blading
Item No. 158	Specialized Excavation Work
Item No. 160	Furnishing and Placing Topsoil
Item No. 164	Seeding for Erosion Control
Item No. 204	Sprinkling
Item No. 210	Rolling (Flat Wheel)
Item No. 211	Rolling (Tamping)
Item No. 213	Rolling (Pneumatic Tire)
Item No. 260	Lime Treatment for Materials Used as Subgrade (Road Mixed)
Item No. 265	Lime-Fly Ash (LFA) Treatment for Materials Used as Subgrade

Texas Department of Transportation:
Manual of Testing Procedures

Designation	Description
Tex-103-E	Determination of Moisture Content of Soil Materials
Tex-105-E	Determination of Plastic Limit of Soils
Tex-106-E	Method of Calculating the Plasticity Index of Soils
Tex-114-E	Laboratory Compaction Characteristics and Moisture Density Relationship of Subgrade & Embankment Soil
Tex-115-E	Field Method for Determination of In-Place Density of Soils and Base Materials

Item No. 104S
Removing Portland Cement Concrete

104S.1 Description

This item shall govern the demolition, removal and satisfactory disposal of existing Portland cement concrete, as classified, at locations indicated on the Drawings or as directed by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text inch-pound units are given preference followed by SI units shown within parentheses.

104S.2 Submittals

The submittal requirements of this specification item may include:

A. A permit when utility adjustments are made in the right-of-way, and

B. A plan for removal and deposition of all 'broken up' existing Portland cement (p.c.) concrete materials and debris.

104S.3 Classification

Existing Portland cement concrete, when removed under this section, will be classified as follows:

1. Concrete Curb will include curb, curb and gutter and combinations thereof,
2. Concrete Slabs will include, but not be limited to, house slabs, patio slabs, porch slabs, concrete riprap and concrete pavement,
3. Sidewalks and Driveways will include concrete sidewalks and driveways,
4. Concrete Walls will include all walls, regardless of height, and wall footings,
5. Concrete Steps will include all steps and combinations of walls and steps,
6. Abandoned Foundations will include abandoned utility foundations,
7. Miscellaneous Concrete shall include all other concrete items, which are not identified in items 1 through 6 above.

104S.4 Materials

Mortar shall conform to mortar specified in Standard Specification Item No. 403S, “Concrete for Structures”.

104S.5 Construction Methods

Prior to commencement of this work, all required erosion control and tree protection measures shall be in place. The existing utilities shall be located and protected as specified in the Standard Contract Documents, Section 00700, "General Conditions". A permit shall be required when utility adjustments are to be made in preparation for

highway construction, as specified in Section 5.2.0 of the City of Austin Utilities Criteria Manual.

The existing Portland cement concrete shall be broken up, removed in accordance with Item No. 101S, "Preparing Right of Way" and disposed of by the Contractor and deposited at a permitted disposal site.

When it is specified that only a portion of the existing Portland cement (p.c.) concrete is to be removed and that the remaining p.c. concrete will continue to serve its purpose, special care shall be exercised to avoid damage to that portion which will remain in place. Unless otherwise established by the Engineer or designated representative, existing p.c. concrete shall be cut to the neat lines, that are indicated on the Drawings, by sawing with an appropriate type circular type circular concrete saw to a minimum depth of 1/2 inch (12.5 mm). Any reinforcing steel encountered shall be cut off 1 inch (25 mm) inside of p.c. concrete sawed line. Any existing p.c. concrete, which is damaged or destroyed beyond the neat lines so established, shall be replaced at the Contractor's expense. Remaining p.c. concrete shall be mortared to protect the reinforcing steel and provide a neat clean appearance.

When reinforcement is encountered during the removal of portions of existing structures to be modified, a minimum of 1 foot (300 mm) of steel length shall be cleaned of all old p.c. concrete and left in place to tie into the new construction where applicable. All unsuitable material shall be removed and replaced with approved material. All foundations, walls or other objectionable material shall be removed to a minimum depth of 18 inches (450 mm) below all structures and 12 inches (300 mm) below areas to be vegetated.

104S.6 Measurement

When included in the contract as a separate pay item, the removal of p.c. concrete curb and p.c. concrete wall as prescribed above will be measured by the lineal foot (meter: 1 meter is equal to 3.281 feet) in its original position regardless of the dimensions or size. The removal of p.c. concrete slabs, p.c. concrete sidewalks and driveways, as prescribed above, will be measured by the square foot (square meter: 1 square meter is equal to 10.764 square feet) in original position, regardless of the thickness and existence of reinforcing steel. Portland cement concrete steps removed will be measured per lineal foot (meter: 1 meter is equal to 3.281 feet) of each individual step tread including the bottom step. The removal of p.c. concrete foundations will be measured per each individual foundation. The removal of miscellaneous concrete will be measured per lump sum.

104S.7 Payment

The work and materials presented herein will generally not be paid for directly, but shall be included in the unit price bid for the item of construction in which this item is used.

When specified in the contract bid form as a separate pay item, the item will be paid for at the contract unit bid price(s) for "Remove P.C. Concrete Curb", "Remove P.C. Concrete Slab", "Remove P.C. Concrete Sidewalks and Driveways", "Remove P.C. Concrete Walls", "Remove P.C. Concrete Steps", "Remove P.C. Concrete Foundations" and "Remove Miscellaneous P.C. Concrete". The bid prices shall include full compensation for all Work herein specified, including the disposal of all material not required in the

Work, the furnishing of all materials, equipment, tools, labor and incidentals necessary to complete the Work.

Payment will be made under one of the following:

Pay Item No.	**104S-A:**	Remove P.C. Concrete Curb	Per Lineal foot.
Pay Item No.	**104S-B:**	Remove P.C. Concrete Slab	Per Square foot.
Pay Item No.	**104S-C:**	Remove P.C. Concrete Sidewalks and Driveways	Per Square foot
Pay Item No.	**104S-D:**	Remove P.C. Concrete Wall	Per Lineal foot.
Pay Item No.	**104S-E:**	Remove P.C. Concrete Steps	Per Lineal foot.
Pay Item No.	**104S-F:**	Remove P.C. Concrete Foundations	Per Each.
Pay Item No.	**104S-G:**	Remove Miscellaneous P.C. Concrete	Per Lump Sum.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification Item 104S, "REMOVING CONCRETE"

City of Austin Standard Contract Documents

Designation	Description
00700	General Conditions

City of Austin Utilities Criteria Manual

Designation	Description
Section 5.2.0	Permit for Excavation in the Public Right-of-Way

City of Austin Standard Specifications

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 110S	Street Excavation
Item No. 111S	Excavation
Item No. 120S	Channel Excavation
Item No. 132S	Embankment
Item No. 403S	Concrete for Structures
Item No. 610S	Preservation of Trees and Other Vegetation

RELATED CROSS REFERENCE MATERIALS

City of Austin Standard Contract Documents

Designation	Description
01500	Temporary Facilities
01550	Public Safety and Convenience

The Code of the City of Austin, Code of Ordinances, Volume 1

Designation	Description
Article 14-11-181	Permit Required
Article 14-11-189	Conditions for Permit Issuance
Article 14-11-190	Excavation Sequence and Permit Term

City of Austin Standard Specifications

Designation	Description
Item No. 201S	Subgrade Preparation
Item No. 602S	Sodding for Erosion Control
Item No. 604S	Seeding for Erosion Control

Item No. 622S	Diversion Dike
Item No. 628S	Sediment Containment Dikes
Item No. 642S	Silt Fence

RELATED CROSS REFERENCE MATERIALS - Continued
Specification Item 104S, "REMOVING CONCRETE"

City of Austin Standard Details

Designation	Description
610S-1	Tree Protection Fence Locations
610S-2	Tree Protection Fence, Type B Chainlink
610S-3	Tree Protection Fence, Type B Wood
610S-4	Tree Protection Fence, Modified Type A
610S-5	Tree Protection Fence, Modified Type B
621S-1	Diversion
622S-1	Diversion Dike
624S-1	Earth Outlet Sediment Trap
625S-1	Grade Stabilization Structure
627S-1	Grass Lined Swale
627S-2	Grass Lined Swale With Stone Center
628S	Triangular Sediment Filter Dike
628S-1	Hay Bale Dike
629S-1	Brush Berm
630S-1	Interceptor Dike
631S-1	Interceptor Swale
632S-1	Storm Inlet Sediment Trap
633S-1	Landgrading
634S-1	Level Spreader
635S-1	Perimeter Dike
636S-1	Perimeter Swale
637S-1	Pipe Slope Drain (Flexible)
637S-2	Pipe Slope Drain (Flexible)
638S-1	Pipe Outlet Sediment Trap
639S-1	Rock Berm
641S-1	Stabilized Construction Entrance
642S-1	Silt Fence
643S-1	Stone Outlet Structure
644S-1	Stone Outlet Sediment Trap

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 104	Removing Concrete
Item No. 110	Excavation
Item No. 112	Subgrade Widening
Item No. 132	Embankment
Item No. 158	Specialized Excavation Work
Item No. 420	Concrete Structures

Item No. 110S
Street Excavation

110S.1 Description

This item shall govern: (1) the excavation and proper utilization or otherwise satisfactory disposal of all excavated material, of whatever character, within the right of way or other limits of the work indicated and (2) the construction, compaction, shaping and finishing of all earthwork on the entire project in accordance with the specification requirements herein outlined, in conformity with the required lines, grades and typical cross sections indicated on the Drawings or as directed by the Engineer or designated representative. When not otherwise included in the Contract Documents, this item shall include the Work described in specification Item Nos. 101S, "Preparing Right of Way", 102S, "Clearing and Grubbing", 104S, "Removing Portland Cement Concrete", 132S, "Embankment", 201S, "Subgrade Preparation" and 236S, “Proof Rolling”.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text inch-pound units are given preference followed by SI units shown within parentheses.

110S.2 Submittals

The submittal requirements of this specification item may include:

A. A permit when utility adjustments are made in the right-of-way,

B. A plan for removal and deposition of all 'Waste' materials, and

C. A Blasting Permit if blasting is required and allowed on the project.

110S.3 Classification

All excavation shall be unclassified and shall include all materials encountered regardless of their nature or the manner in which they are removed.

110S.4 Construction Methods

Prior to commencement of this work, all required erosion control and tree protection measures shall be in place. The existing utilities shall be located and protected as specified in the Standard Contract Documents, Section 00700, "General Conditions" and/or indicated on the Drawings. A permit shall be required when utility adjustments are to be made in preparation for construction in the right-of-way, as specified in Section 5.2.0 of the City of Austin Utilities Criteria Manual.

Construction equipment shall not be operated nor construction materials stockpiled under the canopies of trees, unless otherwise indicated on the Drawings. Excavation or embankment materials shall not be placed within the drip line of trees until tree wells are constructed, that conform to Item No. 610S, " Preservation of Trees and Other Vegetation ".

All street excavation shall be performed as specified herein and shall conform to the established alignment, grades and cross sections. The Contractor will be required to set blue-tops for the subgrade along centerlines, at quarter points and curb lines or edge of

pavement at intervals not exceeding 50 feet (15 meters). Suitable excavated materials shall be utilized, insofar as practicable, in constructing any required embankments. The construction of all embankments shall conform to Item No. 132S, "Embankment".

All earth cuts for base and/or pavement structure construction shall be scarified to a uniform depth of at least 6 inches (150 millimeters) below the required finished subgrade elevation for the entire roadbed width. The material shall be mixed, reshaped by blading, sprinkled and then rolled in accordance with Section 2 of the City of Austin Specification Item 132S, "Embankment".

High PI materials (i.e. PI $\geq$ 20 %) which exhibit a Plasticity Index (PI) greater by 5 % than the surrounding materials or any materials with a moisture content greater than 2 percent (%) in excess of optimum moisture shall be classified as unsuitable and must be removed or manipulated to meet the above criteria before use.

Unsuitable excavated materials or excavation in excess of that needed for construction shall be known as "Waste" and shall become the property of the Contractor. Unsuitable material encountered below the subgrade elevation in roadway cuts, when declared “Waste” by the Engineer, shall be replaced with material from the roadway excavation or with other suitable material as approved by the Engineer or designated representative. It shall become the Contractor’s responsibility to dispose of this material off the limits of the right of way in an environmentally sound manner at a permitted disposal site.

All blasting shall conform to the General Notes on the Drawings and to the Standard Contract Document Section 01550, "Public Safety and Convenience". In all cases where blasting is permitted, a Blasting Permit must be obtained in advance from the City of Austin Department of Public Works and Transportation.

110S.5 Measurement

All accepted street excavation will be measured by either Method A or B as follows:

A. Method A

Measurement of the volume of excavation in cubic yards (cubic meters: 1 cubic meter is equal to 1.308 cubic yards) by the average end areas. Cross sectional areas shall be computed from the existing ground surface to the established line of the subgrade over the limits of the right of way or other work limits shown on the Drawings, including parkway slopes and sidewalk areas.

B. Method B

Measurement of the volume of excavation in cubic yards (cubic meters: 1 cubic meter is equal to 1.308 cubic yards), based upon the average end areas taken from pre-construction cross sections and planned grades. The planned quantities for street excavation will be used as the measurement for payment of this item.

110S.6 Payment

This item will be paid for at the contract unit bid price for "Street Excavation", as provided under measurement Method A or B as included in the bid. The bid price shall include full compensation for all work herein specified, including subgrade preparation, unless specified otherwise, and the furnishing of all materials, equipment, tools, labor and incidentals necessary to complete the work.

Payment will be made under one of the following:

Pay Item No. 110S-A:	Street Excavation	Per Cubic yard.
Pay Item No. 110S-B:	Street Excavation, Plan Quantity	Per Cubic yard.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification Item 110S, "STREET EXCAVATION"

City of Austin Standard Contract Documents

Designation	Description
00700	General Conditions
01550	Public Safety and Convenience

City of Austin Utilities Criteria Manual

Designation	Description
Section 5.2.0	Permit for Excavation in the Public Right-of-Way

City of Austin Standard Specifications

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 104S	Removing Portland Cement Concrete
Item No. 132S	Embankment
Item No. 201S	Subgrade Preparation
Item No. 236S	Proof Rolling
Item No. 610S	Preservation of Trees and Other Vegetation

RELATED CROSS REFERENCE MATERIALS

City of Austin Standard Contract Documents

Designation	Description
01500	Temporary Facilities

The Code of the City of Austin, Code of Ordinances, Volume 1

Designation	Description
Article 14-11-181	Permit Required
Article 14-11-189	Conditions for Permit Issuance
Article 14-11-190	Excavation Sequence and Permit Term

City of Austin Standard Specifications

Designation	Description
Item No. 111S	Excavation
Item No. 120S	Channel Excavation
Item No. 203S	Lime Treatment for Materials In Place
Item No. 204S	Portland Cement Treatment for Materials In Place
Item No. 230S	Rolling (Flat Wheel)
Item No. 232S	Rolling (Pneumatic Tire)
Item No. 234S	Rolling (Tamping)
Item No. 602S	Sodding for Erosion Control
Item No. 604S	Seeding for Erosion Control
Item No. 610S	Preservation of Trees and Other Vegetation
Item No. 622S	Diversion Dike
Item No. 628S	Sediment Containment Dikes
Item No. 642S	Silt Fence

RELATED CROSS REFERENCE MATERIALS - Continued
Specification Item 110S, "STREET EXCAVATION"

City of Austin Standard Details

Designation	Description
610S-1	Tree Protection Fence Locations
610S-2	Tree Protection Fence, Type B Chainlink
610S-3	Tree Protection Fence, Type B Wood
610S-4	Tree Protection Fence, Modified Type A
610S-5	Tree Protection Fence, Modified Type B
610S-6	Tree Protection, Tree Wells
621S-1	Diversion
622S-1	Diversion Dike
624S-1	Earth Outlet Sediment Trap
625S-1	Grade Stabilization Structure
627S-1	Grass Lined Swale
627S-2	Grass Lined Swale With Stone Center
628S	Triangular Sediment Filter Dike
628S-1	Hay Bale Dike
629S-1	Brush Berm
630S-1	Interceptor Dike
631S-1	Interceptor Swale
632S-1	Storm Inlet Sediment Trap
633S-1	Landgrading
634S-1	Level Spreader
635S-1	Perimeter Dike
636S-1	Perimeter Swale
637S-1	Pipe Slope Drain (Flexible)
637S-2	Pipe Slope Drain (Rigid)
638S-1	Pipe Outlet Sediment Trap
639S-1	Rock Berm
641S-1	Stabilized Construction Entrance
642S-1	Silt Fence
643S-1	Stone Outlet Structure
644S-1	Stone Outlet Sediment Trap

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 112	Subgrade Widening
Item No. 132	Embankment
Item No. 150	Blading
Item No. 158	Specialized Excavation Work
Item No. 160	Furnishing and Placing Topsoil
Item No. 164	Seeding for Erosion Control
Item No. 204	Sprinkling
Item No. 210	Rolling (Flat Wheel)
Item No. 211	Rolling (Tamping)
Item No. 213	Rolling (Pneumatic Tire)
Item No. 260	Lime Treatment for Materials Used as Subgrade (Road Mixed)
Item No. 265	Lime-Fly Ash (LFA) Treatment for Materials Used as Subgrade

RELATED CROSS REFERENCE MATERIALS - Continued
Specification Item 110S, "STREET EXCAVATION"

Texas Department of Transportation:
Manual of Testing Procedures

Designation	Description
Tex-103-E	Determination of Moisture Content of Soil Materials
Tex-104-E	Determination of Liquid Limit of Soils
Tex-105-E	Determination of Plastic Limit of Soils
Tex-106-E	Method of Calculating the Plasticity Index of Soils
Tex-114-E	Laboratory Compaction Characteristics and Moisture-Density Relationship of Subgrade & Embankment Soil
Tex-115-E	Field Method for Determination of In-Place Density of Soils and Base Materials

Item No. 111S
Excavation

111S.1 Description

This item shall govern: (1) the excavation and proper utilization or satisfactory disposal of all excavated materials, of whatever character, within the limits of the Work and (2) construction, compaction, shaping and finishing of all designated earthwork areas in accordance with the specification requirements outlined herein and in conformity with the required lines, grades and typical cross sections indicated on the Drawings or as directed by the Engineer or designated representative. When not otherwise included in the Contract Documents, this item shall include the work described in Specification Item Nos. 101S, "Preparing Right of Way", No. 102S, "Clearing and Grubbing", No. 104S, "Removing Portland Cement Concrete", No. 132S "Embankment" and No. 201S, "Subgrade Preparation".

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text inch-pound units are given preference followed by SI units shown within parentheses.

111S.2 Submittals

The submittal requirements of this specification item may include:

A. A permit when utility adjustments are made in the right-of-way,

B. A plan for removal and deposition of all 'Waste' materials, and

C. A Blasting Permit if blasting is required and allowed on the project.

111S.3 Classification

All excavation shall be unclassified and shall include all materials encountered regardless of their nature or the manner in which they are removed.

111S.4 Construction Methods

Prior to commencement of this work, all required erosion control and tree protection measures shall be in place. The existing utilities shall be located and shall be protected as specified in the Standard Contracts Document Section 00700, "General Conditions" and/or indicated on the Drawings. A permit shall be required when utility adjustments are to be made in preparation for construction in the right-of-way, as specified in Section 5.2.0 of the City of Austin Utilities Criteria Manual.

Construction equipment shall not be operated nor construction materials stockpiled under the canopies of trees, unless otherwise indicated on the Drawings. Excavation or embankment materials shall not be placed within the drip line of trees until tree wells are constructed, that conform to Specification Item No. 610S, “Preservation of Trees and Other Vegetation”.

All excavation shall be performed as specified herein and shall conform to the established alignment, grades and cross sections indicated on the Drawings. Suitable excavated

materials shall be utilized, insofar as practical, in constructing required embankments. The construction of all embankments shall conform to Specification Item No. 132S, "Embankment". No material shall be stockpiled within the banks of a waterway.

Unsuitable excavated materials or excavation in excess of that needed for construction shall be known as "Waste" and shall become the property of the Contractor. Unsuitable material encountered below the subgrade elevation in roadway cuts, when declared “Waste” by the Engineer or designated representative, shall be replaced with material from the roadway excavation or with other suitable material as approved by the Engineer. It shall become the Contractor’s responsibility to dispose of this material off the limits of the right of way in an environmentally sound manner at a permitted disposal site.

All blasting shall conform to the Provisions of the Standard Contract Document Section 01550, "Public Safety and Convenience". In all cases, a Blasting Permit must be obtained in advance from the City of Austin, Department of Public Works and Transportation.

Adequate dewatering and drainage of excavation shall be maintained throughout the time required to complete the excavation work.

111S.5 Measurement

All accepted excavation will be measured by either Method A or B as follows:

(1) Method A

Measurement of the volume of excavation in cubic yards (cubic meters: 1 square meter is equal to 1.306 square yards) by the average end area methods. Cross-sectional areas shall be computed from the existing ground surface to the established line of the subgrade, as shown on typical sections in the Drawings, over the limits of the right of way or other work limits, including parkway slopes and sidewalk areas.

(2) Method B

Measurement of the volume of excavation in cubic yards (cubic meters: 1 square meter is equal to 1.306 square yards), based upon the average end area method taken from pre-construction cross sections and planned grades. The planned quantities for excavation will be used as the measurement for payment for this item.

111S.6 Payment

This item will be paid for at the contract unit bid price for "Excavation", as provided under measurement Method A or B as included in the bid. The bid price shall include full compensation for all work herein specified including dewatering, drainage, subgrade preparation, unless otherwise indicated, and the furnishing of all materials, equipment, tools, labor and incidentals necessary to complete the work.

Payment will be made under one of the following:

Pay Item No. 111S-A:	Excavation	Per Cubic Yard.
Pay Item No. 111S-B:	Excavation, Plan Quantity	Per Cubic Yard.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification Item 111S, "EXCAVATION"

City of Austin Standard Contract Documents

Designation	Description
00700	General Conditions
01550	Public Safety and Convenience

City of Austin Utilities Criteria Manual

Designation	Description
Section 5.2.0	Permit for Excavation in the Public Right-of-Way

City of Austin Technical Specifications

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing-
Item No. 104S	Removing Portland Cement Concrete
Item No. 132S	Embankment
Item No. 201S	Subgrade Preparation
Item No. 236S	Proof Rolling
Item No. 610S	Preservation of Trees and Other Vegetation

RELATED CROSS REFERENCE MATERIALS
Specification Item 111S, "EXCAVATION"

City of Austin Standard Contract Documents

Designation	Description
01500	Temporary Facilities

City of Austin Standard Specifications

Designation	Description
Item No. 120S	Channel Excavation
Item No. 203	Lime Treatment for Materials In Place
Item No. 204S	Portland Cement Treatment for Materials In Place
Item No. 230S	Rolling (Flat Wheel)
Item No. 232S	Rolling (Pneumatic Tire)
Item No. 234S	Rolling (Tamping)
Item No. 602S	Sodding for Erosion Control
Item No. 604S	Seeding for Erosion Control
Item No. 622S	Diversion Dike
Item No. 628S	Sediment Containment Dikes
Item No. 642S	Silt Fence

City of Austin Standard Details

Designation	Description
No. 610S-1	Tree Protection Fence Locations
No. 610S-2	Tree Protection Fence, Type B Chainlink
No. 610S-3	Tree Protection Fence, Type B Wood
No. 610S-4	Tree Protection Fence, Modified Type A

No. 610S-5	Tree Protection Fence, Modified Type B
No. 621S-1	Diversion
No. 622S-1	Diversion Dike
No. 624S-1	Earth Outlet Sediment Trap
No. 625S-1	Grade Stabilization Structure
No. 627S-1	Grass Lined Swale
No. 627S-2	Grass Lined Swale With Stone Center
No. 628S	Triangular Sediment Filter Dike

City of Austin Standard Details

Designation	Description
No. 628S-1	Hay Bale Dike
No. 629S-1	Brush Berm
No. 630S-1	Interceptor Dike
No. 631S-1	Interceptor Swale
No. 632S-1	Storm Inlet Sediment Trap
No. 633S-1	Landgrading
No. 634S-1	Level Spreader
No. 635S-1	Perimeter Dike
No. 636S-1	Perimeter Swale
No. 637S-1	Pipe Slope Drain (Flexible)
No. 637S-2	Pipe Slope Drain (Flexible)
No. 638S-1	Pipe Outlet Sediment Trap
No. 639S-1	Rock Berm
No. 641S-1	Stabilized Construction Entrance
No. 642S-1	Silt Fence
No. 643S-1	Stone Outlet Structure
No. 644S-1	Stone Outlet Sediment Trap

The Code of the City of Austin, Code of Ordinances, Volume 1

Designation	Description
Article 14-11-181	Permit Required
Article 14-11-189	Conditions for Permit Issuance
Article 14-11-190	Excavation Sequence and Permit Term

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 112	Subgrade Widening
Item No. 132	Embankment
Item No. 150	Blading
Item No. 158	Specialized Excavation Work
Item No. 160	Furnishing and Placing Topsoil
Item No. 164	Seeding for Erosion Control
Item No. 204	Sprinkling
Item No. 210	Rolling (Flat Wheel)
Item No. 211	Rolling (Tamping)
Item No. 213	Rolling (Pneumatic Tire)
Item No. 260	Lime Treatment for Materials Used as Subgrade (Road Mixed)
Item No. 265	Lime-Fly Ash (LFA) Treatment for Materials Used as Subgrade

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-103-E	Determination of Moisture Content of Soil Materials
Tex-104-E	Determination of Liquid Limit of Soils
Tex-105-E	Determination of Plastic Limit of Soils
Tex-106-E	Method of Calculating the Plasticity Index of Soils
Tex-114-E	Laboratory Compaction Characteristics and Moisture-Density Relationship of Subgrade & Embankment Soil
Tex-115-E	Field Method for Determination of In-Place Density of Soils and Base Materials

Item No. 130S
Borrow

130S.1 Description

This item shall govern required excavation, removal and proper utilization of materials secured from sources, selected by the Contractor and approved by the Engineer or designated representative. The compaction of embankments constructed from borrow as provided herein shall conform to the appropriate sections of Specification Item Nos. 132S, "Embankment" and 236S, “Proof Rolling”.

Borrow will be used only when indicated on the Drawings or directed by the Engineer or designated representative and shall only be acquired from approved sources.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text inch-pound units are given preference followed by SI units shown within parentheses.

130S.2 Submittals

The submittal requirements of this specification item may include:

A. Identification of Class, source and characteristics (P.I., linear shrinkage, etc.) of proposed borrow material, and
B. A plan for managing and maintaining borrow sites.

130S.3 Materials

All authorized borrow shall conform to one of the following classes:

Class A (Select Borrow)

Class A Borrow material shall consist of suitable granular material, free from vegetation or other objectionable matter and reasonably free from lumps of earth. When tested by standard TxDOT laboratory methods Tex-105-E, Tex-106-E and Tex-107-E, the Class A Select Borrow, shall meet the following requirements:

The Liquid Limit shall not exceed	45
The Plasticity Index shall not exceed	15
The bar linear shrinkage shall not be less than	2

Class B (Borrow)

Class B Borrow material shall consist of suitable non swelling [i.e. soils with a plasticity index (P.I.) less than 20] earth material such as loam, clay or other such materials that will form a stable embankment.

Class C (Topsoil)

See Standard Specification Item No. 601S.3(A)

130S.4 Construction Methods

Prior to commencing this work, all required erosion control and environmental measures shall be in place. All suitable materials removed from excavations shall be used, insofar as practicable in the formation of embankments conforming to Specification Item No. 132S, "Embankment", as otherwise indicated on the Drawings or as directed by the Engineer or designated representative. The completed work shall conform to the established alignment, grades and cross section as shown on the Drawings. The additional material necessary to complete the work described above shall be "Borrow" of the class specified.

The Contractor shall arrange for borrow from one of the following sources:

1. Existing borrow pit,
2. New borrow pit, or
3. Surplus excavated material from a site, with a site development permit.

The Contractor shall notify the Engineer 3 weeks prior to opening a pit or any other borrow source to allow necessary testing for approval of materials. All borrow sites shall comply with the requirements of the site development permit.

During construction, borrow sources shall be kept drained to permit final cross sections to be measured, when required.

Borrow sites shall be managed and maintained to minimize the impact of the appearance of the natural topographic features and at no time create a potential hazard to the public.

130S.5 Measurement

Borrow will be measured by the cubic yard (cubic meters: 1 cubic meter is equal to 1.196 cubic yards) in its final position based upon the average end areas, calculated from pre-construction cross sections and plan grades. The plan quantities for Borrow or Topsoil will be used as the measurement for payment for this item.

130S.6 Payment

All work performed as required herein and measured as provided under "Measurement" will be paid for at the unit bid price. The bid prices shall include full compensation for furnishing all labor; all materials; all royalty and freight involved; all hauling and delivering on the road; and all tools, equipment and incidentals necessary to complete the work. Payment will not be made for unauthorized work.

Payment will be made under one of the following:

Pay Item No. 130S-A:	Class A (Select Borrow), Plan Quantity	Per Cubic Yard.
Pay Item No. 130S-B:	Class B (Borrow), Plan Quantity	Per Cubic Yard.
Pay Item No. 130S-T:	Class C (Topsoil), Plan Quantity	Per Cubic Yard.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification 130S, "BORROW"

City of Austin Standard Specifications

Designation	Description
Item No. 132S	Embankment
Item No. 236S	Rolling (Proof)

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-105-E	Determination of Plastic Limit of Soils
Tex-106-E	Method of Calculating the Plasticity Index of Soils
Tex-107-E	Determination of Bar Linear Shrinkage of Soils

RELATED CROSS REFERENCE MATERIALS
Specification 130S, "BORROW"

City of Austin Standard Contract Documents

Designation	Description
00700	General Conditions

City of Austin Standard Specifications

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 110S	Street Excavation
Item No. 111S	Excavation
Item No. 230S	Rolling (Flat Wheel)
Item No. 232S	Rolling (Pneumatic Tire)
Item No. 234S	Rolling (Tamping)
Item No. 602S	Sodding for Erosion Control
Item No. 604S	Seeding for Erosion Control
Item No. 610S	Preservation of Trees and Other Vegetation
Item No. 622S	Diversion Dike
Item No. 628S	Sediment Containment Dikes
Item No. 642S	Silt Fence

City of Austin Standard Details

Designation	Description
No. 610S-1	Tree Protection Fence Locations
No. 610S-2	Tree Protection Fence, Type B Chainlink
No. 610S-3	Tree Protection Fence, Type B Wood
No. 610S-4	Tree Protection Fence, Modified Type A
No. 610S-5	Tree Protection Fence, Modified Type B
No. 621S-1	Diversion
No. 622S-1	Diversion Dike
No. 624S-1	Earth Outlet Sediment Trap
No. 625S-1	Grade Stabilization Structure
No. 626S-1	Grass Lined Swale
No. 627S-1	Grass Lined Swale With Stone Center
No. 628S	Triangular Sediment Filter Dike

No. 628S-1	Hay Bale Dike
No. 629S-1	Brush Berm
No. 630S-1	Interceptor Dike
No. 631S-1	Interceptor Swale
No. 632S-1	Storm Inlet Sediment Trap
No. 633S-1	Landgrading
No. 634S-1	Level Spreader

City of Austin Standard Details

Designation	Description
No. 635S-1	Perimeter Dike
No. 636S-1	Perimeter Swale
No. 637S-1	Pipe Slope Drain (Flexible)
No. 637S-2	Pipe Slope Drain (Flexible)
No. 638S-1	Pipe Outlet Sediment Trap
No. 639S-1	Rock Berm
No. 641S-1	Stabilized Construction Entrance
No. 642S-1	Silt Fence
No. 643S-1	Stone Outlet Structure
No. 644S-1	Stone Outlet Sediment Trap

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 132	Embankment
Item No. 158	Specialized Excavation Work
Item No. 160	Furnishing and Placing Topsoil
Item No. 164	Seeding for Erosion Control
Item No. 204	Sprinkling
Item No. 210	Rolling (Flat Wheel)
Item No. 211	Rolling (Tamping)
Item No. 213	Rolling (Pneumatic Tire)

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-103-E	Determination of Moisture Content of Soil Materials
Tex-104-E	Determination of Liquid Limit of Soils
Tex-114-E	Laboratory Compaction Characteristics and Moisture-Density Relationship of Subgrade & Embankment Soil
Tex-115-E	Field Method for Determination of In-Place Density of Soils and Base Materials

132S.1 Description

This item shall govern the placement and compaction of suitable materials obtained from approved sources for utilization in the construction of street or channel embankments, berms, levees, dikes and structures. When not otherwise included in the Contract Documents or indicated on the Drawings, this item shall include the work described in Specification Item Nos. 101S, "Preparing Right of Way", 102S, "Clearing and Grubbing", 104S, "Removing Portland Cement Concrete", 201S, "Subgrade Preparation" and No. 236S, “Proof Rolling.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text inch-pound units are given preference followed by SI units shown within parentheses.

132S.2 Submittals

The submittal requirements of this specification item may include:

A. A plan identifying source, material type, classification and characteristics (P.I., optimum moisture-density, etc.) of the proposed embankment material,
B. Type and size of equipment proposed to produce the required compaction, and
C. Compaction (Density-moisture, etc) test results for in-place embankment layers.

132S.3 Construction Methods

A. General

Prior to the placement of any embankment, all tree protection and tree wells and erosion control devices shall be in place and all operations involving Standard Specification Item No. 101S, "Preparing Right of Way" and/or Standard Specification Item No. 102S, "Clearing and Grubbing" shall have been completed for the areas over which the embankment is to be placed. Stump holes or other small excavations encountered within the limits of the embankments shall be backfilled with suitable material and thoroughly tamped by approved methods before commencement of the embankment construction.

The area of embankment placement shall be proof rolled (Specification Item No. 236S, “Proof Rolling”) and any unstable or spongy areas shall be undercut and backfilled with suitable material or otherwise mechanically manipulated and compacted by approved methods. Where shown on the Drawings or required by the Engineer or designated representative, the ground surface thus prepared shall be compacted by sprinkling and rolling. The surface of the ground, including those plowed and loosened or roughened by small washes, shall be restored to approximately its original slope and the ground surface thus prepared shall be compacted by sprinkling and rolling.

Construction equipment shall not be operated within the drip line of trees, unless otherwise indicated. Construction materials shall not be stockpiled under the canopies of trees. Excavation or embankment materials shall not be placed within the drip line of trees until tree wells are constructed in accordance with Item No. 610S, "Preservation of Trees and Other Vegetation".

Unless otherwise indicated on the Drawings and with the exception of rock, the surface of the ground of all unpaved areas, which are to receive embankment, shall be loosened by scarifying or plowing to a depth of not less than 4 inches (100 mm). The loosened material shall be re-compacted with the new embankment as hereinafter specified.

The surface of hillsides, which are to receive embankment, shall be loosened, by scarifying or plowing, to a depth of not less than 4 inches (100 mm) and benches constructed before the embankment materials are placed. The embankment shall then be placed in layers, as hereinafter specified, beginning at the low side with partial width layers and increasing the widths of the layers as the embankment is raised. The material, which has been loosened during preparation of the original ground surface, shall be re-compacted simultaneously with the embankment material placed at the same elevation.

Where embankments are to be placed adjacent to or over existing roadbeds, the roadbed slopes shall be plowed or scarified to a depth of not less than 6 inches (150 mm) and the embankment along the roadbed slopes shall be built up in successive layers, as hereinafter specified, to the elevation of the old roadbed. Then, if specified, the top surface of the old roadbed shall be scarified to a minimum depth of 6 inches (150 mm) and re-compacted along with the next layer of the new embankment. The total depth of the scarified and added material shall not exceed the permissible layer depth, specified hereinafter.

Trees, stumps, roots, vegetation or other unsuitable materials shall not be placed in embankment.

All embankment shall be constructed in layers approximately parallel to the finished grade and unless otherwise indicated, each layer shall be so constructed as to provide a uniform slope of 1/4 inch per foot (20 mm per meter) from the centerline of the roadbed to the outside. In the case of superelevated curves, each layer shall be constructed to conform to the specified superelevation or cross slope.

The embankment shall be continuously maintained at its finished section and grade until that portion of the work is accepted. After completion of the embankment to the finished section and grade, the Contractor shall proof roll the subgrade or finished grade in accordance with Specification Item No. 236S, "Proof Rolling". Any unstable or spongy areas shall be undercut and backfilled with suitable material or otherwise mechanically manipulated and compacted by approved methods. After acceptance of the embankment, re-vegetation activities shall commence immediately to minimize the soil loss and air pollution.

B. Earth Embankments

Earth embankments shall be defined as embankments composed of soil material other than rock and shall be constructed of acceptable material from approved sources.

Unless directed otherwise, earth embankments shall be constructed in successive layers, with a thickness of 8 inches (200 mm) or less in loose measure, for the full width of the individual cross section and in a length that is best suited to the sprinkling and compaction methods utilized.

Minor quantities of rocks with a maximum dimension of 4 inches (100 mm) may be incorporated in the earth embankment layers, provided that the rock is not placed immediately adjacent to structures.

Each layer of embankment shall be uniform as to material type and classification, density and moisture content before beginning compaction. Where layers of unlike materials abut each other, each layer shall be feathered on a slope of 1:20 or the materials shall be so mixed as to prevent abrupt changes in the soil. Any material placed in the embankment by dumping in a pile or windrows shall not be incorporated in a layer in that position. All such piles or windrows shall be incorporated in an embankment layer by blading and mixing or by similar methods. Clods or lumps of material shall be broken down into smaller sizes and the embankment material in a layer shall be mixed by blading, harrowing, discing or similar methods to insure that a uniform material of uniform density is secured in each layer.

The water required in sprinkling the layers, to obtain the moisture content necessary for optimum compaction, shall be evenly applied. It shall be the responsibility of the Contractor to secure uniform moisture content throughout the layer by such methods as may be necessary.

All earth cuts, whether full width or partial width side hill cuts and which are not required to be excavated below the subgrade elevation, shall be scarified to a uniform depth of at least 6 inches (150 mm) below grade. The material shall be mixed and reshaped by blading, sprinkled and rolled in accordance with the requirements outlined above for earth embankments to the same density required for the adjacent embankment.

Compaction of embankments shall conform to Item No. 201S, "Subgrade Preparation". Each layer shall be compacted to the required density by any method, and/or type and size of equipment, which will produce the required compaction. Prior to and in conjunction with the rolling operation, each layer shall be brought to the moisture content necessary to obtain the required density and shall be kept leveled with suitable equipment to insure uniform compaction over the entire layer.

It is the intent of this specification to provide the required density and moisture control for each layer of earth embankment and select material based on the plasticity characteristics of the embankment soil. Each layer shall be sprinkled as required and compacted to the extent necessary to provide the density specified below, unless otherwise indicated.

Description	Density, Percent	Moisture
Non-swelling Soils (PI less than 20)	Not less than 95	
Swelling Soils (PI between 20 and 35)	Not less than 95 nor more than 102	Not less than optimum
Swelling Soils (P.I. greater than 35)	Not less than 95 nor more than 100	Not less than optimum

The Plasticity Index (PI) will be established in accordance with TxDoT Test Methods Tex-104-E, Tex-105-E and Tex-106-E and the density determination will be made in accordance with TxDoT Test Method Tex-114-E, “Laboratory Compaction Characteristics and Moisture-Density Relationship of Subgrade and Embankment Soil”. Field density measurements will be made in accordance with TxDoT Test Method Tex-115-E, “Field Method for Determination of In-Place Density of Soils and Base Materials”.

After each layer of earth embankment or select material is complete, tests, as necessary, will be conducted as directed by the Engineer or designated representative. If the material fails to meet the density specified, the course shall be reworked as necessary to obtain the specified compaction.

C. Rock Embankments

Rock embankments shall be defined as those composed principally of rock and shall be constructed of accepted material from approved sources. Rock embankments shall not be placed immediately adjacent to structures.

Except as otherwise indicated on the Drawings, rock embankments shall be constructed in successive layers of 18 inches (450 mm) or less in thickness for the full width of the cross section. When, in the opinion of the Engineer or designated representative, the rock sizes necessitate a greater thickness of layer than specified, the layer thickness may be increased as necessary, but in no case shall the thickness of layer exceed 2 1/2 feet (750 mm). Each layer shall be constructed by starting at one end and dumping the rock on top of the layer being constructed then pushing the material ahead with a bulldozer in such a manner that the larger rock will be placed on either the ground or the preceding embankment layer. Each layer shall be constructed in such a manner that the interstices between the larger stones are filled with small stones and spalls which have been created by this operation and from the placement of succeeding layers of material.

The maximum dimension of any rock used in embankment shall be less than the thickness of the embankment layer and in no case shall any rock over 2 feet (600 mm) in its greatest dimension be placed in the embankment, unless otherwise approved by the Engineer or designated representative. All oversized rocks, which are otherwise suitable for construction, shall be broken to the required dimension and utilized in embankment construction where indicated. When preferred by the Contractor and acceptable to the Engineer or designated representative, oversized rocks may be placed at other locations where the embankment layer is of greater depth, thus requiring less breakage.

Each layer shall be compacted to the required density as outlined for "Earth Embankments", above, except in those layers where rock will make density testing difficult, the Engineer or designated representative may accept the layer by visual inspection or proof rolling conforming to Specification Item No. 236S, "Proof Rolling)".

Unless otherwise indicated, the upper 3 feet (1 meter) of the embankment shall not contain stones larger than 4 inches (100 mm) in their greatest dimension and shall be composed of material so graded that the density and uniformity of the surface layer may be secured in accordance with TxDoT Test Method Tex-114-E.

Exposed oversize material shall be broken up or removed.

D. At Culverts and Bridges

Embankment materials, which are to be placed adjacent to culverts and bridges and cannot be compacted by the blading and rolling equipment that was used in compacting the adjoining sections of embankment, shall be compacted in the manner prescribed under Item No. 401, "Structural Excavation and Backfill".

Embankment constructed around ‘spill through’ type abutments shall be constructed in 6 inch (150 mm) loose layers of a uniform suitable material and shall be placed so as to maintain approximately the same elevation on each side of the abutment. All materials shall be mixed, wetted and compacted as specified above. Embankment material placed adjacent to any portion of a structure or above the top of any culvert or similar structure shall be free of any appreciable amount of gravel or stone particles and shall be thoroughly compacted by mechanical compaction equipment.

132S.4 Measurement

All accepted embankment, when included in the contract as a separate pay item, will be measured in place and the volume computed in cubic yards (cubic meters: 1 cubic meter is equal to 1.196 cubic yards) by the method of average end areas. No allowance shall be made for shrinkage.

132S.5 Payment

The work and materials presented herein will generally not be paid for directly, but shall be included in the unit price bid for the item of construction in which this item is used.

However, when specified in the contract bid form as a separate pay item, it shall be paid for at the contract unit bid price for "Embankment". The bid price shall include full compensation for all work herein specified, including the furnishing of all materials, (except "Borrow" when paid as a separate bid item) compaction, equipment, tools, labor, water for sprinkling, proof rolling and incidentals necessary to complete the work.

Payment, when included in the contract as a separate pay item, will be made under:

Pay Item No. 132S-A: Embankment Per Cubic Yard.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification 132S, "EMBANKMENT"

City of Austin Standard Specifications

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 104S	Removing Portland Cement Concrete
Item No. 110S	Street Excavation
Item No. 111S	Excavation
Item No. 130S	Borrow
Item No. 201S	Subgrade Preparation
Item No. 236S	Proof Rolling
Item No. 401	Structural Excavation and Backfill
Item No. 610S	Preservation of Trees and Other Vegetation

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-103-E	Determination of Moisture Content of Soil Materials
Tex-104-E	Determination of Liquid Limit of Soils
Tex-105-E	Determination of Plastic Limit of Soils
Tex-106-E	Method of Calculating the Plasticity Index of Soils
Tex-107-E	Determination of Bar Linear Shrinkage of Soils
Tex-114-E	Laboratory Compaction Characteristics and Moisture-Density Relationship of Subgrade & Embankment Soil

RELATED CROSS REFERENCE MATERIALS - Continued

City of Austin Standard Contract Documents

Designation	Description
00700	General Conditions

City of Austin Standard Specifications

Designation	Description
Item No. 230S	Rolling (Flat Wheel)
Item No. 232S	Rolling (Pneumatic Tire)
Item No. 234S	Rolling (Tamping)
Item No. 602S	Sodding for Erosion Control
Item No. 604S	Seeding for Erosion Control
Item No. 622S	Diversion Dike
Item No. 628S	Sediment Containment Dikes
Item No. 642S	Silt Fence

City of Austin Standard Details

Designation	Description
No. 610S-1	Tree Protection Fence Locations
No. 610S-2	Tree Protection Fence, Type B Chainlink
No. 610S-3	Tree Protection Fence, Type B Wood
No. 610S-4	Tree Protection Fence, Modified Type A
No. 610S-5	Tree Protection Fence, Modified Type B
No. 621S-1	Diversion
No. 622S-1	Diversion Dike
No. 624S-1	Earth Outlet Sediment Trap
No. 625S-1	Grade Stabilization Structure
No. 627S-1	Grass Lined Swale
No. 627S-2	Grass Lined Swale With Stone Center
No. 628S	Triangular Sediment Filter Dike
No. 628S-1	Hay Bale Dike
No. 629S-1	Brush Berm
No. 630S-1	Interceptor Dike
No. 631S-1	Interceptor Swale
No. 632S-1	Storm Inlet Sediment Trap
No. 633S-1	Landgrading
No. 634S-1	Level Spreader
No. 635S-1	Perimeter Dike
No. 636S-1	Perimeter Swale
No. 637S-1	Pipe Slope Drain (Flexible)
No. 637S-2	Pipe Slope Drain (Flexible)
No. 638S-1	Pipe Outlet Sediment Trap
No. 639S-1	Rock Berm
No. 641S-1	Stabilized Construction Entrance
No. 642S-1	Silt Fence
No. 643S-1	Stone Outlet Structure

No. 644S-1 Stone Outlet Sediment Trap

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 132	Embankment
Item No. 158	Specialized Excavation Work

RELATED CROSS REFERENCE MATERIALS - Continued
Specification 132S, "EMBANKMENT"

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 160	Furnishing and Placing Topsoil
Item No. 164	Seeding for Erosion Control
Item No. 204	Sprinkling
Item No. 210	Rolling (Flat Wheel)
Item No. 211	Rolling (Tamping)
Item No. 213	Rolling (Pneumatic Tire)

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-103-E	Determination of Moisture Content of Soil Materials
Tex-107-E	Determination of Bar Linear Shrinkage of Soils

Item No. 201S
Subgrade Preparation

201S.1 Description

This item shall govern scarifying; blading and rolling the subgrade to obtain a uniform texture and provide as nearly as practicable a uniform density for the top 6 inches (150 mm) of the subgrade.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

201S.2 Submittals

The submittal requirements of this specification item may include:

A. A plan identifying classification and characteristics (P.I., optimum moisture-density, etc.) of insitu subgrade soils, as well as the source, classification and characteristics of any proposed borrow material,
B. Type and size of equipment proposed to produce the required compaction, and
C. Compaction (moisture-density, etc) test results for in-situ subgrade soils and/or borrow materials.

201S.3 Construction Methods

Prior to initiation of subgrade preparation activities, all operations involving Standard Specification Item No. 101S," Preparing Right of Way" and/or Standard Specification Item No. 102S, "Clearing and Grubbing" shall be completed. The surface of the subgrade shall be scarified and shaped in conformity with the typical sections and the lines and grades indicated on the Drawings; by the removal of existing material or addition of approved material as established by the Engineer or designated representative. Any deviation in the subgrade cross section which exceeds 1/2 inch in a length of 10 feet (12 mm in a length of 3 meters), measured longitudinally, shall be corrected by loosening, adding or removing material, and then reshaping and compacting by sprinkling and rolling.

All unsuitable material shall be removed and replaced with approved material. All foundations, walls or other objectionable material shall be removed in accordance with Standard Specification Item No. 104S, "Removing Portland Cement Concrete" to a minimum depth of 18 inches (450 mm) under all structures and 12 inches (300 mm) under areas to be vegetated. All holes, ruts and depressions shall be filled with approved material and compacted by approved methods.

The subgrade shall be prepared sufficiently in advance to insure satisfactory prosecution of the Work. The Contractor will be required to set blue tops for the subgrade on the centerline, at the quarter points and along the curb lines or edge of pavement at maximum intervals of 50 feet (15 meters). The subgrade shall be tested by proof rolling

in conformity with Standard Specification Item No. 236S, "Proof Rolling" prior to placement of the first course of base material. Any unstable or spongy subgrade areas identified by proof rolling shall be corrected either by additional re-working, drying and compaction, or by removal and replacement of unsuitable materials. When specifically directed by the Engineer or designated representative, the Contractor shall re-work the subgrade* as follows:

A. Remove the unstable subgrade to the full depth of the unstable insitu material or to a minimum depth of 6 inches (150 mm), whichever is greater;
B. Spread the material over a sufficient area to allow reworking of the excavated material;
C. Disc, scarify or otherwise breakup the excavated material and allow to dry (Note: If approved by the Engineer or designated representative, the addition of lime or other additive may be used to aid in the drying process or to stabilize the unstable material);
D. Fill the excavated area with the re-worked material and compact to specified densities; and
E. Proof roll the re-worked area.

* The Rework process will not be allowed for unstable organic subgrade soils. These type soils will be permanently removed and replaced with materials approved by the Engineer or designated representative.

All suitable material removed in accordance with Standard Specification Item No, 111S, "Excavation", may be utilized in the subgrade with the approval of the Engineer or designated representative. All other material required for completion of the Subgrade, including those defined in accordance with Specification Item No. 130S, "Borrow", shall also be subject to approval by the Engineer or designated representative.

It is the intent of this specification to provide the required density and moisture control for the subgrade based on the plasticity characteristics of the approved materials. The subgrade materials shall be sprinkled as required and compacted to the extent necessary to provide the density specified below, unless otherwise indicated on the Drawings. The Plasticity Index (P.I.) will be established in accordance with TxDOT Test Methods Tex-104-E, Tex-105-E and Tex-106-E. The density determination will be made in accordance with TxDOT Test Method Tex-114-E and field density measurements will be made in accordance with TxDOT Test Method Tex-115-E.

Description	Density, Percent	Moisture
Non-swelling Soils (P.I. less than 20)	Not less than 95	
Swelling Soils (P.I. between 20 and 35)	Not less than 95 nor more than 102	Not less than optimum
Swelling Soils (P.I. greater than 35)	Not less than 95 nor more than 100	Not less than optimum

Subgrade materials on which planting or turf will be established shall be compacted to a minimum of 85 percent of the density as determined in accordance with TxDOT Test

Method Tex-114-E. Field tests for density in accordance with TxDOT Test Method Tex-115-E will be made as soon as possible after compaction operations are completed. If the material fails to meet the density specified, it shall be reworked as necessary to obtain the density required.

Prior to placement of any base materials, the in-place density and moisture content of the top 6 inches (150 mm) of compacted subgrade shall be checked. If the tests indicate that the relative density and moisture do not meet the limits specified in the table above, the subgrade shall be reworked as necessary to obtain the specified compaction and moisture content. All initial testing will be paid for by the City of Austin. All retesting shall be paid for by the Contractor.

201S.4 Measurement

All acceptable subgrade preparation when included in the contract as a separate pay item, will be measured by the square yard (square meter: 1 square meter equals 1.196 Square yards). The measured area includes the entire width of the roadway for the entire length as indicated on the Drawings.

201S.5 Payment

The work and materials presented herein will generally not be paid for directly, but shall be included in the unit price bid for the item of construction in which this item is used when specified as a separate pay item in the contract bid form, subgrade preparation shall be measured as specified above and paid for at the contract unit bid price for "Subgrade Preparation". The bid price shall include full compensation for all work herein specified, including the furnishing of all materials, equipment, tools and labor and incidentals necessary to complete the work.

Payment, when included as a contract pay item, will be made under:

Pay Item No. 201S: Subgrade Preparation Per Square Yard.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification Item 201S, "SUBGRADE PREPARATION"

City of Austin Standard Specification Items

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 104S	Removing Portland Cement Concrete
Item No. 110S	Street Excavation
Item No. 111S	Excavation
Item No. 130S	Borrow
Item No. 236S	Proof Rolling

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-103-E	Determination of Moisture Content of Soil Materials
Tex-104-E	Determination of Liquid Limit of Soils
Tex-105-E	Determination of Plastic limit of Soils
Tex-106-E	Method of Calculating the Plasticity Index of Soils
Tex-114-E	Laboratory Compaction Characteristics & Moisture Density Relationship of Subgrade & Embankment Soil
Tex-115-E	Field Method for Determination of In-Place Density of Soils & Base Materials

RELATED CROSS REFERENCE MATERIALS

City of Austin Standard Specifications

Designation	Description
Item No.132S	Embankment

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 112	Subgrade Widening
Item No. 132	Embankment
Item No. 150	Blading
Item No. 158	Specialized Excavation Work
Item No. 204	Sprinkling
Item No. 210	Rolling (Flat Wheel)
Item No. 211	Rolling (Tamping)
Item No. 213	Rolling (Pneumatic Tire)

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-103-E	Determination of Moisture Content of Soil Materials

210S.1 Description

This item governs furnishing and placing a crushed stone base course for surfacing, pavement, or other base courses. “Flexible Base" shall be constructed on an approved, prepared surface in one or more courses conforming to the typical sections and to the lines and grades, indicated on the Drawings or established by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

210S.2 Submittals

The submittal requirements of this specification item may include:

A. Source, gradation and test results for the crushed limestone material,

B. Notification that the crushed limestone stockpile is completed and ready for testing, and

C. Field density test results for in-place compacted flexible base,

210S.3 Material

A. Mineral Aggregate

The material shall be crushed argillaceous limestone meeting the requirements specified herein. The material shall be from sources approved by the City and shall consist of durable crushed stone that has been screened to the required gradation.

Flexible base materials shall be tested according to the following TxDoT standard test methods:

a) Preparation for Soil Constants and Sieve Analysis	Tex-101-E
b) Liquid Limit	Tex-104-E
c) Plastic Limit[1]	Tex-105-E
d) Plasticity Index	Tex-106-E
e) Sieve Analysis	Tex-110-E
f) Wet Ball Mill[2]	Tex-116-E
g) Triaxial Test	Tex-117-E, Part II

1. Plasticity Index shall be determined in accordance with Tex-107-E (Linear Shrinkage) when liquid limit is unattainable as defined in Tex-104-E.
2. When a soundness value is required on the drawings, the material shall be tested in accordance with Tex-411-A.

Base material shall be stockpiled after crushing, then tested by the City's designated laboratory and approved by the Engineer or designated representative prior to being hauled to the Project.

The material shall be well graded and shall meet the following requirements:

Sieve Designation		Other Requirements	% Retained	
US	SI			
1 3/4"	45 mm		0	
7/8"	22.4 mm		10-35	
3/8"	9.5 mm		30-50	
#4	4.75 mm		45-65	
#40	425 μm		70-85	
		Maximum Plasticity Index		10
		Maximum Wet Ball Mill		42
Maximum Increase in passing #40 (425 μm) sieve from Wet Ball Mill Test			20	

Minimum compressive strength when subjected to the triaxial test shall be 35 psi at 0 psi lateral pressure [240 kiloPascal (kPa) at 0 kPa lateral pressure] and 175 psi at 15 psi lateral pressure [1200 kiloPascal (kPa) at 100 kPa lateral pressure].

B. Asphaltic Material

Prime Coat. Prime Coat shall conform to the requirements of Standard Specification Item 306S, "Prime Coat", except for measurement and payment.

210S.4 Stockpiling, Storage and Management

A. Managing Material**:**

The stockpile shall be constructed on a relatively smooth area that has been cleared of debris, weeds, brush, trees and grass. Stockpiles shall contain between 25,000 and 50,000 cubic yards (19,100 to 38,200 cubic meters). The stockpile shall be constructed using scrapers, bottom dumps or other similar equipment that allows dumping and spreading without rehandling. The stockpile shall be constructed to allow dumping and spreading in one direction only. The height of the stockpile shall not exceed the capabilities of available equipment to make a full cut (bottom to top) on any of the four sides.

A stockpile shall be completed before being tested by the City. The Contractor’s supplier shall notify the City when a stockpile has been completed and is ready to be tested. The stockpile shall not be added to after it has been tested.

The Contractor shall provide material only from stockpiles that have been inspected, tested and accepted by the City. A ticket showing the date, source, stockpile number, and net weight (mass) shall be provided to the Inspector with each load of material delivered to the Project.

Material shall be loaded from the stockpile by making successive vertical cuts through its entire depth.

B. Test Sampling:

The Contractor's supplier may choose the method of sample gathering for testing by the City's laboratory as follows:

1. The supplier shall make a full-height cut a sufficient distance into each side of the stockpile to obtain a uniform sample. The four samples (one from each side of the stockpile) shall then be combined and mixed into a single "test" specimen from which the City's laboratory can obtain a sample.

2. As the stockpile is constructed, a perpendicular cut will be made across the spreading direction at every two feet to four feet (0.6 to 1.2 meters) of height and the sample used to start a "mini" stockpile. The process shall be repeated in two feet to four feet (0.6 to 1.2 meter) increments of height, until the stockpile and the "mini" stockpile are completed. Samples shall be obtained from the "mini" stockpile in the same manner described in (1) above.

C. Testing and Acceptance:

When initial tests indicate
that the material is unacceptable, the City may, if requested by the Contractor's supplier, sample and test the material one more time. The additional sampling and testing shall be paid for by the supplier.

210S.5 Construction Methods

A. Preparation of Subgrade:

Flexible base shall not be placed until the Contractor has verified by proof rolling that the subgrade has been prepared and compacted in conformity with Standard Specification Item 201S, "Subgrade Preparation," to the typical sections, lines and grades indicated on the Drawings. Any deviation shall be corrected and proof rolled prior to placement of the flexible base material.

The Contractor shall not place flexible base until the subgrade has cured to the satisfaction of the Engineer or designated representative, regardless of whether or not the subgrade has been successfully proof rolled. As a minimum, this will be after the surface displays no damp spots and there is no evidence of "sponginess" in the subgrade.

B. First Lift:

Immediately before placing the flexible base material, the subgrade shall be checked for conformity with grade and section. The thickness of each lift of flexible base shall be equal increments of the total base depth. No single lift shall be more than six inches (150 mm) or less than three inches (75 mm) compacted thickness.

The material shall be delivered in approved vehicles. It shall be the responsibility of the Contractor to deliver the required amount of material. If it becomes evident that insufficient material was placed, additional material as

necessary shall be delivered and the entire course scarified, mixed and compacted.

Material deposited upon the subgrade shall be spread and shaped the same day unless otherwise approved by the Engineer or designated representative. In the event inclement weather or other unforeseen circumstances render spreading of the material impractical, the material shall be spread as soon as conditions allow.

Additionally, if the material cannot be spread and worked the same day it is deposited, the Contractor shall "close up" the dump piles before leaving the job site. “Closed up” shall be defined as the use of a motor grader to blade all dump piles together, leaving no open space between piles.

The material shall be spread, sprinkled, if required, then thoroughly mixed; bladed, dragged and shaped to conform to the typical sections indicated on the Drawings.

All areas and "nests" of segregated coarse or fine material shall be corrected or removed and replaced with well-graded material.

Each lift shall be sprinkled as required to bring the material to optimum moisture content, then compacted to the extent necessary to provide not less than the percent density specified in Section 210S.5.D, "Density." In addition to the requirements specified for density, the full depth of flexible base material shall be compacted to the extent necessary to remain firm and stable under construction equipment. After each section of flexible base material is completed, tests, as necessary, will be made by the Engineer or designated representative. As a minimum, three in-place density tests per section per day will be taken. If the material fails to meet the density requirements, it shall be reworked as necessary to meet these requirements. All initial testing will be paid for by the City. All retesting shall be paid for by the Contractor.

Throughout the entire operation, the surface of the material shall be maintained by blading and, upon completion, shall be smooth and shall conform to the typical section indicated on the Drawings and to the established lines and grades.

In that area on which pavement is to be placed, any deviation in excess of 1/4 inch (6.5 mm) in cross section or 1/4 inch in a length of 16 feet (6.5 mm in a length of 5 meters) measured longitudinally shall be corrected by loosening, adding or removing material, and by reshaping and recompacting. All irregularities, depressions or weak spots shall be corrected immediately by scarifying the areas affected, adding suitable material as required, and by reshaping and recompacting. Should the lift, due to any reason or cause, lose the required stability, density and/or finish before the surfacing is complete, it shall be recompacted and refinished at the Contractor's expense.

C. Succeeding Lifts:

Construction methods for succeeding lifts shall be the same as prescribed for the first lift. For that lift of the flexible base upon which the curb and gutter will be constructed, as well as the last flexible base lift (i.e. top of the flexible base), the Contractor shall check the surface of the lift for conformity to the lines and grades by setting "blue tops" at intervals not exceeding 50 feet (15 meters) on

the centerline, at quarterpoints, at curb lines or edge of pavement, and at other points that may be indicated on the Drawings.

When the thickness of a particular lift of the flexible base is in question, the Contractor shall check the surface of the lift for conformity to the lines and grades by setting "blue tops" at intervals not exceeding 50 feet (15 meters) on the centerline, at quarter points, at curb lines or edge of pavement, and at other points that may be indicated on the Drawings

D. Density:

The flexible base shall be compacted to not less than 100 percent density as determined by TxDoT Test Method Tex-113-E.

Field density determination shall be made in accordance with TxDoT Test Method Tex-115-E unless otherwise approved by the Engineer or designated representative. Each lift of the flexible base shall also be tested by proof rolling in conformity with Standard Specification Item 236S “Proof Rolling.”

E. Priming:

After the flexible base material has been compacted to not less than 100 percent density, and tested by proof rolling, a prime coat will be applied in accordance with Standard Specification Item 306S, "Prime Coat."

F. Curing:

Pavement materials, such as a tack coat or surface course, shall not be placed on the primed surface until the prime coat has been absorbed into the base course. At least 24 hours, or longer if designated by the Engineer or designated representative, shall be allowed when cutback asphalt is used as the prime coat.

210S.6 Measurement

"Flexible Base" will be measured by the cubic yard (cubic meter: 1 cubic meter equals 1.196 cubic yards), complete in place, as indicated in the Contract Documents.

210S.7 Payment

This item will be paid for at the contract unit bid price for "Flexible Base". The unit bid price shall include full compensation for all work specified herein, including the furnishing, hauling, placing and compacting of all materials; for rolling, proof rolling, recompacting and refinishing; for all water required; for retesting as necessary; for priming; and for all equipment, tools, labor and incidentals necessary to complete the Work.

Prime coat will not be measured and paid for directly but shall be included in the unit price bid for Standard Specification Item 210S, "Flexible Base.”

Payment will be made under one of the following:

Pay Item No. 210S-A: Flexible Base Per Cubic Yard.

End

SPECIFIC CROSS REFERENCE MATERIALS

City of Austin Standard Specifications

Designation	Description
Item No. 201S	Subgrade Preparation
Item No. 236S	Proof Rolling
Item No. 306S	Prime Coat

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Tex-101-E	Preparation of Soil and Flexible Base Materials for Testing
Tex-104-E	Determination of Liquid Limit of Soils
Tex-105-E	Determination of Plastic Limit of Soils
Tex-106-E	Method of Calculating the Plasticity Index of Soils
Tex-107-A	Determination of Bar Linear Shrinkage of Soils
Tex-110-E	Determination of Particle Size Analysis of Soils
Tex-113-E	Laboratory Compaction Characteristics and Moisture-Density Relationship of Base Materials and Cohesionless Sands
Tex-115-E	Field Method for Determination of In-Place Density of Soils and Base Materials
Tex-116-E	Ball Mill Method for Determination of the Disintegration of Flexible Base Material
Tex-117-E	Triaxial Compression Tests for Disturbed Soils and Base Materials
Tex-411-A	Soundness of Aggregate By Use Of Sodium Sulfate Or Magnesium Sulfate

RELATED CROSS REFERENCE MATERIALS

City of Austin Standard Details

Designation	Description
No. 1000S-2	Flexible Base with Asphalt Surface Trench Repair-Existing Pavement
No. 510S-3	Typical Trench with Paved Surface
No. 1000S	Bus Stop Paving
No. 1000S-10	Local Street Sections
No. 1000S-11(1)	Residential and City of Austin Neighborhood Collector Street Sections
No. 1000S-11(2)	Industrial and Commercial Collector Street Sections
No. 1000S-12(1)	Primary Collector Street Sections
No. 1000S-12(2)	Primary Arterial Street Sections
No. 1000S-13(1)	Minor Arterial Street Sections (4 Lanes)
No. 1000S-13(2)	Minor Arterial Street Sections-(4 Lanes divided)
No. 1000S-14	Major Arterial Street Sections

City of Austin Utility Criteria Manual

Designation	Description
Section 5.8.2	Flexible Base
Section 5.7.3	Flexible Base with Asphalt Surface
Section 5.9.1	Excavation in Alley

City of Austin Transportation Criteria Manual

Designation	Description
Section 3.2.0	General Criteria
Section 3.4.3 .D	Layer Data-Minimum Thickness
Table 3-1	Minimum Layer Thickness
Section 3.4.3 .F	Layer Data- Minimum Thickness
Table 3-2	Layer Thickness Increment
Section 3.4.3 .J	Layer Data- Stiffness Coefficient
Table 3-3	Stiffness Coefficient
Table 3-9	Recommended Salvage values
Table 3-10	AASHTO Layer Coefficients

Item No. 220S
Sprinkling for Dust Control

220S.1 Description

This item shall govern the authorized application of water for dust control on specified streets, detours, haul routes or construction sites, as shown on the Drawings or directed by the Engineer or designated representative, for the purpose of maintaining these areas relatively free of dust.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, inch-pound units are given preference with SI units shown within parentheses.

220S.2 Submittals

The submittal requirements of this specification item include

A. The manufacturer, model and description of the proposed dust control equipment,

B. The sprinkling plan including application rate, pattern of sprinkling and scheduled times of application.

220S.3 Materials

Water shall be furnished by the Contractor and shall be clean and free from industrial wastes and other objectionable matter.

220S.4 Construction Methods

Dust control shall only be conducted when directed by the Engineer or designated representative. The Contractor shall furnish and operate an approved sprinkler, equipped with positive and rapidly working cut-off valves and approved spray bars to insure the distribution of water in a uniform and controllable rate of application over the entire width sprinkled. The Contractor shall apply the water in the quantity specified on the Drawings or as directed by the Engineer or designated representative.

It shall be the Contractor's continuous responsibility at all times, including nights, holidays and weekends until acceptance of the project by the City, to maintain the specified areas relatively free of dust in a manner that will cause the least inconvenience to the public.

220S.5 Measurement

Sprinkling for dust control will be included in the unit price bid for other items of the contract unless included as a separate pay item in the contract. When included for payment in the contract as a separate contract pay item, it will be measured in units of 1,000 gallons (3.785 kiloliters) actually placed as authorized by the Engineer or designated representative.

220S.6 Payment

When this item is specified on the Drawings as a separate pay item, the water furnished and the work performed as prescribed by this item and measured as provided under Section 220S.5, "Measurement" will be paid for in accordance with the contract unit bid price for 'Sprinkling for Dust Control'. The unit bid price shall include total compensation for all labor, materials, tools, machinery, equipment and incidentals necessary to complete the work as indicated on the Drawings.

Payment, when specified in the contract, will be made under the following:

Pay Item No. 220S-A: Sprinkling for Dust Control (Water) - Per 1000 gallon Unit.

End

RELATED CROSS REFERENCE MATERIALS
Specification 220S, “Sprinkling For Dust Control”

City of Austin Standard Specification Items

Designation	*Description*
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 110S	Street Excavation
Item No. 111S	Excavation
Item No. 120S	Channel Excavation
Item No. 132S	Embankment
Item No. 201S	Subgrade Preparation

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 132	Embankment
Item No. 158	Specialized Excavation Work
Item No. 204	Sprinkling

Item No. 230S
Rolling (Flat Wheel)

230S.1 Description

This item shall govern compaction of subgrade, embankment, flexible base, surface treatments and asphalt surfaces by the operation of approved power rollers as herein specified and as directed by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

230S.2 Submittals

The submittal requirements of this specification item may include:

A. A plan describing the condition of each roller proposed for the work, as well as the type, size, weight, configuration (three wheel, tandem, etc) for each individual roller, and
B. The operating speed proposed for each individual roller.

230S.3 Equipment

A. Embankments and Flexible Bases

Power rollers shall be of the 3-wheel, self-propelled type, weighing not less than 10 tons (9 megagrams) and shall provide compression on the rear wheels of not less than 325 pounds per linear inch (5.80 kilograms per linear millimeter) of wheel width. All wheels shall be flat. The rear wheels shall have a diameter of not less than 48 inches (1.2 meters) and each shall have a wheel width of not less than 20 inches (510 millimeters).

B. Surface Treatments and Pavements

Power rollers shall be the 3-wheel or tandem, self-propelled type, weighing not less than 3 tons (2.7 megagrams) nor more than 6 tons (5.4 megagrams). All wheels shall be flat. Rollers shall be equipped with an adequate scraping or cleaning device on each wheel. Rollers used to compact asphalt mixture shall be equipped with a water system, which will keep all tires uniformly wet.

In lieu of the rolling equipment specified, the Contractor may, upon written permission from the Engineer or designated representative, operate other compacting equipment that will produce equivalent relative compaction in the same period of time as the specified equipment. If the substituted compaction equipment fails to produce the desired compaction within the same period of time as would be expected of the specified equipment, as determined by the Engineer or designated representative, its use shall be discontinued and the Contractor will be required to furnish the specified equipment.

Rollers shall be maintained in good repair and operating condition and shall be approved by the Engineer or designated representative.

230S.4 Construction Methods

This work shall only be conducted at the direction of the Engineer or designated representative. A sufficient number of rollers shall be provided to compact the material in a satisfactory manner. When operations are isolated and a single roller unit cannot produce the required compaction satisfactorily, additional roller units shall be provided.

A. Subgrades, Embankments and Flexible Base

The subgrade, embankment layer or base course shall be sprinkled, if required by Standard Specification Item Nos. 201S, "Subgrade Preparation" and 210S, "Flexible Base". Rolling with a power roller shall start longitudinally at the sides of the designated area and proceed towards the center, overlapping on successive trips by at least 1/2 the width of the rear wheel of the power roller. On superelevated curves, rolling shall begin at the low sides and progress toward the high sides. Alternate trips of the roller shall be slightly different in length. Rolling shall be conducted in accordance with Standard Specification Item Nos. 201S, "Subgrade Preparation" and 210S, "Flexible Base". The rollers, unless otherwise directed by the Engineer or designated representative, shall be operated at a speed between 2 and 3 miles (3 and 5 kilometers) per hour.

B. Surface Treatments and Pavements

Rolling shall be done as called for in the surface treatment (Items 310S and 320S) and asphalt pavement (Item 340S) Standard Specification Items. The sequence of work shall be as specified above for embankment layer or base course. The operating speed shall be determined by the Contractor and approved by the Engineer or designated representative.

230S.4 Measurement and Payment

Compensation will not be allowed for materials, equipment or labor required by this item, but shall be included in the unit price bid for the item of construction in which this item is used.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification 230S, "ROLLING (FLATWHEEL)"

City of Austin Standard Specifications

Designation	Description
Item No. 201S	Subgrade Preparation
Item No. 210S	Flexible Base
Item No. 310S	Emulsified Asphalt Treatment
Item No. 320S	Two Course Surface Treatment

RELATED CROSS REFERENCE MATERIALS
Specification 230S, "ROLLING (FLATWHEEL)"

City of Austin Standard Specifications

Designation	**Description**
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 104S	Removing Portland Cement Concrete
Item No. 110S	Street Excavation
Item No. 111S	Excavation
Item No. 130S	Borrow
Item No. 132S	Embankment
Item No. 202S	Hydrated Lime and Lime Slurry
Item No. 203S	Lime Treatment for Materials in Place
Item No. 232S	Rolling (Pneumatic Tire)
Item No. 236S	Proof Rolling
Item No. 301S	Asphalts, Oils and Emulsions
Item No. 306S	Prime Coat
Item No. 307S	Tack Coat
Item No. 402S	Controlled Low Strength Material
Item No. 403S	Concrete for Structures

City of Austin Standard Details

Designation	**Description**
No. 1000S-10	Local Street Sections
No. 1000S-11(1)	Residential and City of Austin Neighborhood Collector Street Sections
No. 1000S-11(2)	Industrial and Commercial Collector Street Sections
No. 1000S-12(1)	Primary Collector Street Sections
No. 1000S-12(2)	Primary Arterial Street Sections
No. 1000S-13(1)	Minor Arterial Street Sections (4 Lanes)
No. 1000S-13(2)	Minor Arterial Street Sections- (4 Lanes divided)
No. 1000S-14	Major Arterial Street Sections

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 112	Subgrade Widening
Item No. 132	Embankment
Item No. 150	Blading

Item No. 158	Specialized Excavation Work
Item No. 204	Sprinkling
Item No. 210	Rolling (Flat Wheel)
Item No. 211	Rolling (Tamping)
Item No. 264	Lime and Lime Slurry
Item No. 300	Asphalts, Oils and Emulsions
Item No. 301	Asphalt Anti-stripping Agents
Item No. 310	Prime Coat (Cutback Asphaltic Materials)
Item No. 314	Emulsified Asphalt Treatment
Item No. 316	Surface Treatments
Item No. 345	Asphalt Stabilized Base (Plant Mixed)

RELATED CROSS REFERENCE MATERIALS
Specification 230S, "ROLLING (FLATWHEEL)"

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-101-E	Surveying and Sampling Soils for Highways
Tex-103-E	Determination of Moisture Content of Soil Materials
Tex-104-E	Determination of Liquid Limit of Soils
Tex-105-E	Determination of Plastic limit of Soils
Tex-106-E	Method of Calculating the Plasticity Index of Soils
Tex-114-E	Laboratory Compaction Characteristics & Moisture Density Relationship of Subgrade & Embankment Soil
Tex-115-E	Field Method for Determination of In-Place Density of Soils & Base Materials
Tex-117-E	Triaxial Compression Tests for Disturbed Soils and Base Materials
Tex-120-E	Soil Cement Testing
Tex-121-E	Soil Lime Testing
Tex-126-E	Molding, Testing and Evaluation of Bituminous Black Base
Tex-207-F	Determination of Density of Compacted Bituminous Mixtures
Tex-210-F	Determination of Asphalt Content of Bituminous Mixtures by Extraction
Tex-222-F	Method of Sampling Bituminous Mixtures
Tex-228-F	Determination of Asphalt Content of Bituminous Mixtures By The Nuclear Method
Tex-600-J	Sampling and Testing of Hydrated Lime, Quicklime & Commercial Lime Slurry

Item No. 232S
Rolling (Pneumatic Tire)

232S.1 Description

This item shall govern compaction of embankment, flexible base, surface treatments or pavements by the operation of approved pneumatic tire rollers as herein specified and as directed by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

232S.2 Submittals

The submittal requirements of this specification item may include:

A. A plan describing the condition of each roller proposed for the work, as well as the type of traction (self propelled or drawn), Type, size, weight, tire pressure and configuration for each individual roller, and

B. The operating speed proposed for each individual roller.

232S.3 Equipment

A. General Requirements

When used on seal coats, asphaltic surface treatments and bituminous mixture pavements, the roller shall be self propelled and equipped with smooth tread tires whether "Rolling (Light Pneumatic Tire)" or "Rolling (Medium Pneumatic Tire)" is specified on the Drawings. The roller shall be so constructed as to be capable of being operated in both a forward and a reverse direction. When used on bituminous mixture pavements, the roller shall have suitable provisions for moistening the surface of the tires while operating.

When turning is impractical or detrimental to the work and when specifically directed by the Engineer or designated representative, the roller shall be capable of being operated in a forward or backward motion.

In lieu of the rolling equipment specified, the Contractor may, upon written permission of the Engineer or designated representative, operate other compacting equipment that will produce equivalent relative compaction in the same period of time as the specified equipment. If the substituted compaction equipment fails to produce the desired compaction within the same period of time as would be expected of the specified equipment, as determined by the Engineer or designated representative, its use shall be discontinued and the Contractor will be required to furnish the specified equipment.

Rollers shall be maintained in good repair and operating condition and shall be approved by the Engineer or designated representative.

Tire pressure is critical to successful operation of the roller. The Contractor shall have equipment on the construction site to inflate tires as required.

B. Light Pneumatic Tire Roller

The light pneumatic tire roller shall consist of not less than 9 pneumatic tired wheels, running on axles in such manner that the rear group of tires will cover the entire gap between adjacent tires of the forward group and mounted in a rigid frame and provided with a loading platform or body suitable for ballast loading. The front axle shall be attached to the frame in such a manner that the roller may be turned within a minimum circle. The pneumatic tire roller, under working conditions, shall have an effective rolling width of approximately 60 inches (1.5 meters) and shall be so designed that by ballast loading, the total load may be varied uniformly from 9,000 pounds (4 megagrams) or less to 18,000 pounds (8 megagrams) or more. The roller shall be equipped with tires that will afford ground contact pressures to 45 pounds per square inch (310 kiloPascals) or more. The operating load and tire air pressure shall be within the range of the manufacturer's chart or tabulations showing the contact areas and contact pressures for the full range of tire inflation pressures and for the full range of loadings for the particular tires furnished. The roller under working conditions shall provide a uniform compression under all wheels. Individual tire inflation pressures shall be within + 5 psi (+ 34 kiloPascals) of each other. The pneumatic tire roller shall be drawn by a suitable crawler type tractor, a pneumatic tired tractor, a truck of adequate tractive effort or may be of the self-propelled type. The roller, when drawn or propelled by either type of equipment, shall be considered a light pneumatic tire roller unit.

C. Medium Pneumatic Tire Roller (Type A)

The medium pneumatic tire roller (Type A) shall consist of not less than 7 pneumatic tired wheels, running on axles in such manner that the rear group of tires will cover the entire gap between adjacent tires of the forward group and mounted in a rigid frame and provided with a loading platform or body suitable for ballast loading. The front axle shall be attached to the frame in such a manner that the roller may be turned within a minimum circle. The pneumatic tire roller, under working conditions, shall have an effective rolling width of approximately 84 inches (2.1 meters) and shall be so designed that, by ballast loading, the total load may be varied uniformly from 23,500 pounds (10.5 megagrams) or less to 50,000 pounds (22.5 megagrams) or more. The roller shall be equipped with tires that will afford ground contact pressures of 80 pounds per square inch (550 kiloPascals) or more. The operating load and tire air pressure shall be within the range of the manufacturer’s chart. The roller under working conditions shall provide a uniform compression under all wheels. Individual tire inflation pressures shall be within + 5 psi (+ 34 kiloPascals) of each other.

The pneumatic tire roller shall be drawn by a suitable crawler type tractor, a pneumatic tired tractor, a truck of adequate tractive effort or may be of the self-propelled type. The roller, when drawn or propelled by any type of equipment, shall be considered a medium pneumatic tire roller unit. The power unit shall have adequate tractive effort to properly move the operating roller at variable uniform speeds up to approximately 5 miles per hour (8 kilometers per hour).

D. Medium Pneumatic Tire Roller (Type B)

The medium pneumatic tire roller (Type B) shall conform to the requirements for Medium Pneumatic Tire Roller (Type A) as specified above, except that the roller shall be equipped with tires that will afford ground contact pressures to 90 psi (620 kiloPascals) or more.

232S.4 Construction Methods

The embankment layer or the base course shall be sprinkled in accordance with Standard Specification Item Nos. 201S, "Subgrade Preparation" and 210S, "Flexible Base". Rolling with a pneumatic tire roller shall start longitudinally at the sides of the designated area and shall proceed towards the center, overlapping on successive trips by at least 1/2 of the width of the pneumatic tire roller. On superelevated curves, rolling shall begin at the low sides and progress toward the high sides. Alternate trips of the roller shall be slightly different in length.

The light pneumatic tire roller shall be operated at speeds, which shall be between 3 and 11 miles per hour (between 6 and 19 kilometers per hour) for asphalt surfacing work and between 2 and 6 miles per hour (between 3 and 10 kilometers per hour) for all other work.

The medium pneumatic tire roller shall be operated at speeds as directed by the Engineer or designated representative, which produce a satisfactory product.

Sufficient rollers shall be provided to compact the material in a satisfactory manner. When operations are so isolated from one another that 1 roller unit cannot produce the required compaction satisfactorily, additional roller units shall be provided.

232S.5 Measurement and Payment

Compensation will not be allowed for materials, equipment or labor required by this item. These items shall be included in the unit price bid for the item of construction in which this item is used.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification 232S, "Rolling (Pneumatic Tire)"

City of Austin Standard Specifications

Designation	Description
Item No. 201S	Subgrade Preparation
Item No. 210S	Flexible Base

RELATED CROSS REFERENCE MATERIALS

City of Austin Contract Documents

Designation	Description
Section 00700	General Conditions

City of Austin Standard Specifications

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 110S	Street Excavation
Item No. 111S	Excavation
Item No. 130S	Borrow
Item No. 132S	Embankment
Item No. 202S	Hydrated Lime and Lime Slurry
Item No. 203S	Lime Treatment for Materials in Place
Item No. 230S	Rolling (Flat Wheel)

RELATED CROSS REFERENCE MATERIALS-Continued

Specification 232S, "Rolling (Pneumatic Tire)"

City of Austin Standard Specifications

Designation	Description
Item No. 236S	Proof Rolling
Item No. 301S	Asphalts, Oils and Emulsions
Item No. 306S	Prime Coat
Item No. 307S	Tack Coat
Item No. 310S	Emulsified Asphalt Treatment
Item No. 320S	Two Course Surface Treatment
Item No. 340S	Hot Mix Asphaltic Concrete Pavement
Item No. 402S	Controlled Low Strength Material
Item No. 403S	Concrete for Structures

City of Austin Standard Details

Designation	Description
No. 1000S-10	Local Street Sections
No. 1000S-11(1)	Residential and City of Austin Neighborhood Collector Street Sections
No. 1000S-11(2)	Industrial and Commercial Collector Street Sections
No. 1000S-12(1)	Primary Collector Street Sections
No. 1000S-12(2)	Primary Arterial Street Sections
No. 1000S-13(1)	Minor Arterial Street Sections (4 Lanes)
No. 1000S-13(2)	Minor Arterial Street Sections- (4 Lanes divided)
No. 1000S-14	Major Arterial Street Sections

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 112	Subgrade Widening
Item No. 132	Embankment
Item No. 150	Blading
Item No. 158	Specialized Excavation Work
Item No. 204	Sprinkling
Item No. 210	Rolling (Flat Wheel)
Item No. 211	Rolling (Tamping)
Item No. 213	Rolling (Pneumatic Tire)
Item No. 264	Lime and Lime Slurry
Item No. 300	Asphalts, Oils and Emulsions
Item No. 301	Asphalt Anti-stripping Agents
Item No. 310	Prime Coat (Cutback Asphaltic Materials)
Item No. 314	Emulsified Asphalt Treatment
Item No. 316	Surface Treatments
Item No. 345	Asphalt Stabilized Base (Plant Mixed)

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-101-E	Surveying and Sampling Soils for Highways
Tex-103-E	Determination of Moisture Content of Soil Materials
Tex-104-E	Determination of Liquid Limit of Soils
Tex-105-E	Determination of Plastic limit of Soils
Tex-106-E	Method of Calculating the Plasticity Index of Soils

RELATED CROSS REFERENCE MATERIALS-Continued

Specification 232S, “Rolling (Pneumatic Tire)”

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-114-E	Laboratory Compaction Characteristics & Moisture Density Relationship of Subgrade & Embankment Soil
Tex-115-E	Field Method for Determination of In-Place Density of Soil & Base Materials
Tex-117-E	Triaxial Compression Tests for Disturbed Soils and Base Materials
Tex-120-E	Soil Cement Testing
Tex-121-E	Soil Lime Testing
Tex-126-E	Molding, Testing and Evaluation of Bituminous Black Base Materials
Tex-207-F	Determination of Density of Compacted Bituminous Mixtures
Tex-210-F	Determination of Asphalt Content of Bituminous Mixtures by Extraction
Tex-228-F	Determination of Asphalt Content of Bituminous Mixtures By The Nuclear Method
Tex-600-J	Sampling and Testing of Hydrated Lime, Quicklime & Commercial Lime Slurry

Item No. 234S
Rolling (Tamping)

234S.1 Description

This item shall govern compaction of embankment, lime-treated subgrade or other courses by the operation of approved tamping rollers as herein specified and as directed by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

234S.2 Submittals

The submittal requirements of this specification item may include:

A. A plan describing the condition of each roller proposed for the work, as well as the type of traction (self propelled or drawn), Type of roller, size, weight, and configuration of each individual tamping roller, and

B. The operating speed proposed for each individual tamping roller.

234S.3 Equipment

The tamping rollers shall consist of 2 metal rollers, drums or shells of 40 inches (1 meter) minimum diameter; each not less than 42 inches (1.067 meters) in length. The drums shall be unit mounted in a rigid frame in such a manner that each roller may oscillate independently of the other.

Each roller, drum or shell shall be surmounted by metal studs with tamping feet projecting not less than 7 inches (180 millimeters) from the surface and spaced not less than 6 inches (150 millimeters) nor more than 10 inches (254 millimeters), measured diagonally center to center and the cross-sectional area of each tamping foot, measured perpendicularly to the axis of the stud, shall not be less than 5 nor more than 8 square inches (less than 3200 nor more than 5200 square millimeters). The roller shall be supplemented with cleaning teeth to provide self-cleaning.

The roller shall be so designed that, by ballast loading, the load on each tamping foot may be varied uniformly from 125 to 550 psi (860 to 3800 kiloPascals) of cross sectional area. The load per tamping foot will be determined by dividing the total weight (mass) of the roller by the number of tamping feet in 1 row parallel to or approximately parallel to the axis of the roller. The compression to be provided at any time shall be as directed by the Engineer or designated representative.

The tamping roller shall be drawn by suitable power equipment of adequate tractive effort. Two tamping rollers, consisting of 4 cylinders, conforming to the above prescribed requirements, drawn by approved power equipment, shall be considered a roller unit.

Where turning is impractical or detrimental to the work and when specifically directed by the Engineer or designated representative, the roller shall be capable of being operated in a forward and backward direction. When operations are confined to narrow widths and when specifically directed in writing by the Engineer or designated representative, 1

tamping roller consisting of 2 cylinders, fastened to the front end of approved power equipment shall be considered a roller unit.

In lieu of the rolling equipment specified, the Contractor may, upon written permission from the Engineer or designated representative, operate other compacting equipment that will produce equivalent relative compaction in the same period of time as the specified equipment. If the substituted compaction equipment fails to produce the desired compaction within the same period of time as would be expected of the specified equipment, as determined by the Engineer or designated representative, its use shall be discontinued and the Contractor will be required to furnish the specified equipment.

Rollers shall be maintained in good repair and operating condition and shall be approved by the Engineer or designated representative.

234S.4 Construction Methods

The embankment layer, subbase or the base course shall be sprinkled in accordance with Standard Specification Item Nos. 201S, "Subgrade Preparation" and 203S, "Lime Treatment for Materials In Place". Rolling with a tamping roller unit shall start longitudinally at the sides of the designated area and proceed toward the center, overlapping on successive trips by at least 1/2 of the width of the tamping roller unit. On superelevated curves, rolling shall begin at the low sides and progress toward the high sides. Alternate trips of the unit shall be slightly different in length. The tamping roller unit, unless otherwise directed by the Engineer or designated representative, shall be operated at a speed between 2 and 3 miles per hour (3 and 5 kilometers per hour).

Sufficient rollers shall be provided to compact the material in a satisfactory manner. When operations are so isolated from one another that one roller cannot perform the required compaction satisfactorily, additional rollers shall be provided and operated as directed by the Engineer.

234S.5 Measurement and Payment

No additional payment will be made for the materials, equipment or labor required by this item, but shall be included in the unit price bid for the item of construction in which this item is used.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification 234S, "Rolling (Tamping)"

City of Austin Standard Specifications

Designation	Description
Item No. 201S	Subgrade Preparation
Item No. 203S	Lime Treatment for Materials in Place

RELATED CROSS REFERENCE MATERIALS
Specification 234S, "Rolling (Tamping)"

City of Austin Contract Documents

Designation	Description
Section 00700	General Conditions

RELATED CROSS REFERENCE MATERIALS – Continued
Specification 234S, "Rolling (Tamping)"

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 132	Embankment
Item No. 204	Sprinkling
Item No. 210	Rolling (Flat Wheel)
Item No. 211	Rolling (Tamping)
Item No. 213	Rolling (Pneumatic Tire)

City of Austin Standard Specifications

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 110S	Street Excavation
Item No. 111S	Excavation
Item No. 130S	Borrow
Item No. 132S	Embankment
Item No. 202S	Hydrated Lime and Lime Slurry
Item No. 210S	Flexible Base
Item No. 230S	Rolling (Flat Wheel)
Item No. 232S	Rolling (Pneumatic Tire)
Item No. 236S	Proof Rolling
Item No. 301S	Asphalts, Oils and Emulsions
Item No. 306S	Prime Coat
Item No. 307S	Tack Coat
Item No. 310S	Emulsified Asphalt Treatment
Item No. 320S	Two Course Surface Treatment
Item No. 340S	Hot Mix Asphaltic Concrete Pavement
Item No. 402S	Controlled Low Strength Material
Item No. 403S	Concrete for Structures

City of Austin Standard Details

Designation	Description
No. 1000S-10	Local Street Sections
No. 1000S-11(1)	Residential and City of Austin Neighborhood Collector Street Sections
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No. 1000S-12(2)	Primary Arterial Street Sections
No. 1000S-13(1)	Minor Arterial Street Sections (4 Lanes)
No. 1000S-13(2)	Minor Arterial Street Sections- (4 Lanes divided)
No. 1000S-14	Major Arterial Street Sections

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 112	Subgrade Widening
Item No. 132	Embankment
Item No. 150	Blading
Item No. 158	Specialized Excavation Work
Item No. 264	Lime and Lime Slurry

RELATED CROSS REFERENCE MATERIALS-Continued

Specification 234S, "Rolling (Tamping)"

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 300	Asphalts, Oils and Emulsions
Item No. 301	Asphalt Anti-stripping Agents
Item No. 310	Prime Coat (Cutback Asphaltic Materials)
Item No. 314	Emulsified Asphalt Treatment
Item No. 316	Surface Treatments
Item No. 345	Asphalt Stabilized Base (Plant Mixed)

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-101-E	Surveying and Sampling Soils for Highways
Tex-103-E	Determination of Moisture Content of Soil Materials
Tex-104-E	Determination of Liquid Limit of Soils
Tex-105-E	Determination of Plastic limit of Soils
Tex-106-E	Method of Calculating the Plasticity Index of Soils
Tex-114-E	Laboratory Compaction Characteristics & Moisture Density Relationship of Subgrade & Embankment Soil
Tex-115-E	Field Method for Determination of In-Place Density of Soils & Base Materials
Tex-117-E	Triaxial Compression Tests for Disturbed Soils and Base Materials
Tex-120-E	Soil Cement Testing
Tex-121-E	Soil Lime Testing
Tex-126-E	Molding, Testing and Evaluation of Bituminous Black Base Materials
Tex-207-F	Determination of Density of Compacted Bituminous Mixtures
Tex-210-F	Determination of Asphalt Content of Bituminous Mixtures
Tex-600-J	Sampling and Testing of Hydrated Lime, Quicklime & Commercial Lime Slurry

Item No. 236S
Proof Rolling

236S.1 Description

This item shall govern furnishing and operating heavy pneumatic tired compaction equipment for locating unstable areas of embankment, subgrade and flexible base courses.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

236S.2 Submittals

The submittal requirements of this specification item may include:

A. A plan describing the condition of each roller proposed for the work, as well as the type of traction (self propelled or drawn), Type of roller, size, weight, tire pressure (if appropriate) and configuration of each individual roller, and

B. The operating speed proposed for each individual roller.

236S.3 Equipment

A. Standard Proof Roller:

The proof rolling equipment shall have a loading platform or body suitable for ballast loading that is supported on a minimum of two (2) axles with not more than two (2) pneumatic tired wheels per axle. All wheels shall be arranged so that they will carry approximately equal loads when operating on uneven surfaces. Pneumatic proof rolling equipment with multiple pivotal axles and more than two tires along the front or rear axle axis shall have articulating axle supports to equally distribute the load to all tires over uneven surfaces.

The proof roller unit, under working conditions, shall have a minimum contact width of 7-1/2 feet (2.3 meters) and shall be so designed that the gross roller weight may be varied uniformly from 25 tons to 50 tons (23 megagrams to 45 megagrams) by ballast loading. The tires shall be capable of operating under various loads with variable air pressures up to 145 psi (up to 1000 kiloPascals). The tires shall be smooth tread and shall impart a minimum ground contact pressure of 75 pounds per square inch (520 kiloPascals). Tires shall be practically full of liquid (i.e. when liquid will flow from the valve stem of a fully inflated tire with the stem in the uppermost position). The operating load and tire pressure shall be within the range of the manufacturer's chart as directed by the Engineer or designated representative.

The proof roller shall be drawn by a power train of adequate tractive effort or may be of a self-propelled type. The proof rolling equipment shall be equipped with a reverse mode transmission or be capable of turning 180 degrees in the street width. When a separate power train is used to draw the proof roller, the power train weight shall not be considered in the weight of the proof roller. The power train shall be rubber-tired when rolling subgrade and base materials. A cleated or track-type power train may be used on earth and rock embankments.

B. Alternate Equipment:

With the written approval of the Engineer or designated representative, the Contractor may utilize alternate equipment on embankment courses, subgrade and base courses subject to the requirements of the standard proof roller except with respect to minimum contact width, axle/tire arrangement and tire tread.

Alternate equipment for stability testing of embankments shall be restricted to equipment that can be shown to impart a stress distribution on the embankment structure equivalent to or greater than the stress induced by the concentrated weight of a standard proof roller.

C. Equipment Submittals:

All standard proof rollers and proposed alternate equipment must be approved by the Engineer or designated representative prior to their use. The Contractor shall furnish the Engineer or designated representative with charts or tabulations showing the contact areas and contact pressures for the full range of tire inflation pressures and for the full range of loadings for the particular tires furnished.

Alternate equipment submittals for proof rolling of embankments shall be signed and sealed by a registered Professional Engineer licensed in the State of Texas.

236S.4 Construction Methods

A. General:

Within the ranges set forth in Section 236S.3, the load and tire inflation pressures shall be adjusted as directed by the Engineer or designated representative. It is proposed to use a contact pressure corresponding as nearly as practical to the maximum supporting value of the earthwork or base. The entirety of prepared surfaces to be tested by this method shall be proof rolled by a minimum of two passes of the proof roller tires. Each succeeding trip of the proof roller shall be offset by not greater than one tire width.

When alternate equipment is proposed and only one axle meets minimum requirements, only the qualifying axle shall be used to proof roll. If the operation of the proof roller shows an area to be unstable, the substandard area shall be brought to satisfactory stability and uniformity by additional curing, compaction, or by removal and replacement of unsuitable materials. The re-worked area shall then be proof rolled.

Proof rollers shall be operated at speeds between 2 and 6 miles per hour (3 and 10 kilometers per hour) or as directed by the Engineer or designated representative.

Acceptable limits of elastic and plastic deformation of prepared subgrade courses shall be established by proof rolling Test Sections of representative soil conditions, previously tested and approved for density and moisture requirements of the governing subgrade and earth embankment items. Proof rolling of first course base over a plastic subgrade may be waived by the Engineer or designated representative if it is determined that the prepared first course base will be damaged by the proof roller.

B. Roadway Construction:

The subgrade and all lifts of base material shall be proof rolled in new roadway construction and in the reconstruction of existing streets. Proof rolling of the curb course base shall be substituted for proof rolling of final course base at the direction of the Engineer or designated representative. Proof rolling may be waived by the Engineer or designated representative where construction is limited to turn lanes, street widening less than 7-1/2 feet (2.3 meters) in width, or where the site is otherwise congested.

C. Trenches:

Trenches shall be proof rolled where no limitations to the operation of the proof roller exist as may be determined by the Engineer subject to the provisions hereunder.

All trenches shall be proof rolled in new roadways or in existing roadways under reconstruction. Trenches shall be proof rolled at the street subgrade elevation by longitudinal and perpendicular passes of the roller as may be dictated by the width of the trench.

Proof rolling of trenches in existing paved streets shall be limited to pavement cross-sections capable of sustaining the weight of the proof rolling equipment without imparting damage to the remaining pavement structure as determined by the Engineer. Trenches less than 4 feet (1.2 meters) in width shall be exempted of all proof rolling requirements. Only the final course base shall be proof rolled in trenches 4 feet (1.2 meters) or wider but narrower than the proof roller contact width. The subgrade, the first course and the final course base shall be proof rolled in trenches 7-1/2 feet (2.3 meters) or wider.

D. Embankment Construction:

All embankment courses shall be proof rolled, unless otherwise directed by the Engineer or designated representative.

If required by the Engineer or designated representative, stability testing of embankments constructed to the finished cross-section and elevation or to interim elevations shall either be conducted with a standard proof roller or alternate equipment, which can be proven to impart a horizontal and vertical pressure distributions equivalent to or greater than those induced by a standard proof roller.

236S.5 Measurement and Payment

No direct payment will be made for the materials, equipment or labor required by this item, but shall be included in the unit price bid for the item of construction in which this item is used.

End

RELATED CROSS REFERENCE MATERIALS
Specification Item 236S, “Proof Rolling”

City of Austin Contract Documents

Designation	Description
Section 00700	General Conditions

City of Austin Standard Specifications

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 110S	Street Excavation
Item No. 111S	Excavation
Item No. 130S	Borrow
Item No. 132S	Embankment

RELATED CROSS REFERENCE MATERIALS-Continued
Specification 236S, “Proof Rolling”

City of Austin Standard Specifications

Designation	Description
Item No. 201S	Subgrade Preparation
Item No. 202S	Hydrated Lime and Lime Slurry
Item No. 203S	Lime Treatment for Materials in Place
Item No. 204S	Portland Cement Treatment For Materials in Place
Item No. 206S	Asphalt Stabilized Base (Plant Mix)
Item No. 210S	Flexible Base
Item No. 230S	Rolling (Flat Wheel)
Item No. 232S	Rolling (Pneumatic Tire)
Item No. 234S	Rolling (Tamping)
Item No. 301S	Asphalts, Oils and Emulsions
Item No. 306S	Prime Coat
Item No. 307S	Tack Coat
Item No. 310S	Emulsified Asphalt Treatment
Item No. 320S	Two Course Surface Treatment
Item No. 340S	Hot Mix Asphaltic Concrete Pavement
Item No. 402S	Controlled Low Strength Material
Item No. 403S	Concrete for Structures

City of Austin Standard Details

Designation	Description
No. 1000S-10	Local Street Sections
No. 1000S-11(1)	Residential and City of Austin Neighborhood Collector Street Sections
No. 1000S-11(2)	Industrial and Commercial Collector Street Sections
No. 1000S-12(1)	Primary Collector Street Sections
No. 1000S-12(2)	Primary Arterial Street Sections
No. 1000S-13(1)	Minor Arterial Street Sections (4 Lanes)
No.1000S-13 (2)	Minor Arterial Street Sections- (4 Lanes divided)
No. 1000S-14	Major Arterial Street Sections

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 112	Subgrade Widening
Item No. 132	Embankment
Item No. 150	Blading
Item No. 158	Specialized Excavation Work
Item No. 204	Sprinkling
Item No. 210	Rolling (Flat Wheel)
Item No. 211	Rolling (Tamping)
Item No. 213	Rolling (Pneumatic Tire)
Item No. 264	Lime and Lime Slurry
Item No. 300	Asphalts, Oils and Emulsions
Item No. 301	Asphalt Anti-stripping Agents
Item No. 310	Prime Coat (Cutback Asphaltic Materials)
Item No. 314	Emulsified Asphalt Treatment
Item No. 316	Surface Treatments
Item No. 345	Asphalt Stabilized Base (Plant Mixed)

RELATED CROSS REFERENCE MATERIALS-Continued
Specification 236S, “Proof Rolling”

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-101-E	Surveying and Sampling Soils for Highways
Tex-103-E	Determination of Moisture Content of Soil Materials
Tex-104-E	Determination of Liquid Limit of Soils
Tex-105-E	Determination of Plastic limit of Soils
Tex-106-E	Method of Calculating the Plasticity Index of Soils
Tex-114-E	Laboratory Compaction Characteristics & Moisture Density Relationship of Subgrade & Embankment Soil
Tex-115-E	Field Method for Determination of In-Place Density of Soils & Base Materials
Tex-117-E	Triaxial Compression Tests for Disturbed Soil and Base Materials
Tex-120-E	Soil Cement Testing
Tex-121-E	Soil Lime Testing
Tex-126-E	Molding, Testing and Evaluation of Bituminous Black Base Materials
Tex-207-F	Determination of Density of Compacted Bituminous Mixtures
Tex-210-F	Determination of Asphalt Content of Bituminous Mixtures
Tex-600-J	Sampling and Testing of Hydrated Lime, Quicklime & Commercial Lime Slurry

Item No. 301S
Asphalts, Oils and Emulsions

301S.1 Description

This item includes the requirements for cutback asphalts, emulsified asphalts, polymer modified asphalt cements, performance graded asphalt binders and other miscellaneous asphaltic materials and latex additives.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text the inch-pound units are given preference followed by SI units shown within parentheses.

301S.2 Submittals

Submittals shall include test results for each the materials described herein when specifically identified on the Drawings and/or referenced in associated standard specification items and standard details.

Submittals may include samples of the base asphalt cement and polymer additives.

301S.3 Materials

When tested in accordance with designated TxDoT, AASHTO and/or ASTM Test Methods, the various materials shall meet the applicable requirements of this specification.

A. Acronyms

The acronyms used in this specification are defined in the following table.

Table 1: Acronyms

Acronym	Definition	Acronym	Definition
Test Method Prefix Tex T D	 TxDOT AASHTO ASTM	Polymer Modifier SBR or L SBS TR P	 Styrene-Butadiene Rubber (Latex) Styrene-Butadiene-Styrene Block Copolymer Tire Rubber, from ambient temperature grinding of truck and passenger tires Polymer Modified
AC	Asphalt Cement	SS	Slow Setting
RC	Rapid Curing	H-suffix	Harder Residue (Lower Penetration)
MC	Medium Curing	AE	Asphalt Emulsion
SCM	Special Cutback Material	S-suffix	Stockpile Usage
HF	High Float	AE-P	Asphalt Emulsion Prime
C	Cationic	EAP&T	Emulsified Asphalt Prime and Tack
RS	Rapid Setting	PCE	Prime, Cure, and Erosion Control
MS	Medium Setting	PG	Performance Grade

B. Asphalt Cement

The material shall be homogeneous, free from water, shall not foam when heated to 350°F (177°C) and shall meet the requirements in Table 2.

Table 2: Asphalt Cement Requirements

Viscosity Grade		AC-10		AC-20		AC-30	
Property	Test Method	Min	Max	Min	Max	Min	Max
Viscosity: 140°F, poises (60°C, pascals)	T202	800 (80)	1200 (120)	1600 (160)	2400 (240)	2400 (240)	3600 (360)
Viscosity: 275°F, stokes (135°C, pascals)	T202	1.9 (.19)	-	2.5 (.25)	-	3.0 (.30)	-
Penetration: 77°F (25°C), 100g, 5s	T49	85	-	55	-	45	-
Flash Point, C.O.C. °F (°C)	T48	450 (232)	-	450 (232)	-	450 (232)	-
% Solubility trichloroethylene	T44	99.0	-	99.0	-	99.0	-
Spot test	Tex 509-C						
Viscosity: 140°F stokes (60°C pascals)	T202	-	3000 (300)	-	6000 (600)	-	9000 (900)
Ductility 77°F (25°C), 5 cm/min, cm	T202	100	-	70	-	50	-

C. Polymer Modified Asphalt Cement.

Polymer modified asphalt cement must be smooth, homogeneous, and shall comply with the requirements listed in Table 3.

Table 3: Polymer Modified Asphalt Cement Requirements

Polymer Modified Viscosity Grade		AC-5		AC-10		AC-15P		AC-45P*	
Polymer Type		SBR		SBR		SBS		SBS	
Property	Test Method	Min	Max	Min	Max	Min	Max	Min	Max
Polymer in % (solids basis)	Tex-533-C	2.0	-	2.0	-	3.0	-	3.0	-
Viscosity									
140ºF, poise (60°C, pascals)	T 202	700 (70)	- -	1300 (130)	- -	1500 (150)	- -	4500 (450)	- -
275ºF, poise (135°C, pascals)	T 202	- -	7.0 (0.7)	- -	8.0 (0.8)	- -	8.0 (0.8)	14.0 (1.4)	
Penetration, 77ºF (25°C), 100 g, 5 s.	T 49	120	-	80	-	100	150	50	74
Ductility, 5cm/min., 39.2ºF, cm	T 51	70	-	60	-	-	-	15	-
Elastic Recovery, 50ºF (10°C), %	Tex-539-C	-	-	-	-	55	-		-
Polymer Separation, 48 hrs**.	Tex-540-C	None		None		None		None	
Flash Point, C.O.C., ºF (°C),	T 48	425 (218)	- -	425 (218)	- -	425 (218)	- -	425 (218)	- -
Tests on Residue from Thin Film Oven Test: (T179)									
Retained Penetration Ratio, 77ºF (25°C), % original	T 49	-	-	-	-	0.60	1.00	0.60	0.90

* The SBS block copolymer may be pre-blended with a polymer processing oil (up to a 1:1 ratio of polymer to oil) to aid the solution of the polymer in the asphalt.

** A 350-gram (0.77 pound) sample of the asphalt-SBS blend is stored for 48 hours at 325°F (163°C). Upon completion of the storage time, the sample is visually examined for separation of the SBS from the asphalt (smoothness and homogeneity). If a question still exists about the separation of the SBS, samples shall be taken from the top and bottom of the sample for Infrared Spectroscopy analysis. A difference of 0.4% or more in the concentration of the SBS between the top and bottom samples shall constitute separation.

D. Cutback Asphalt

Cutback Asphalt shall meet the requirements presented in tables 4, and 5 for the specified type and grade.

Table 4: RAPID CURING TYPE CUTBACK ASPHALT Requirements

Type-Grade		RC-250		RC-800		RC-3000	
Properties	Test Method	Min	Max	Min	Max	Min	Max
Water, percent	T55	-	0.2	-	0.2	-	0.2
Flash Point, T.O.C.,°F [°C]	T79	80 (27)	-	80 (27)	-	80 (27)	-
Kinematic viscosity @ 140°F, cst [60°C, mm²/s]	T201	250	400	800	1600	3000	6000
Distillation Test:	T78						
Distillate, % by volume of total distillate to 680°F [360°C]:							
to 437°F [225°C]:		40	75	35	70	20	55
to 500°F [260°C]:		65	90	55	85	45	75
to 600°F [316°C]:		85	-	80	-	70	-
Residue from Distillation, Volume %		70	-	75	-	82	-
Tests of Distillation Residue:							
Penetration, 100g, 5 sec., 77°F [25°C], cm	T49	80	120	80	120	80	120
Ductility, 5 cm/min., 77°F, 5 cm/min., cm	T51	100	-	100	-	100	-
[25°C, 50 mm/min., mm]		1000	-	1000	-	1000	-
Solubility in trichloroethylene, % T44		99.0	-	99.0	-	99.0	-
Spot Test	Tex 509-C	ALL NEGATIVE					

Table 5: MEDIUM CURING TYPE CUTBACK ASPHALT Requirements

Type		MC-30		MC-70		MC-250		MC-800		MC-3000	
Properties	Test Method	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
Water, %	T55	-	0.2	-	0.2	-	0.2	-	0.2	-	0.2
Flash Point, T.O.C.,°F [°C]	T79	100 [38]	-	100 [38]	-	150 [65]	-	150 [65]	-	150 [65]	-
Kinematic viscosity. @ 140°F. cst [60°C, mm²/s]	T201	30	60	70	140	250	500	800	1600	3000	6000
Distillation Test:	T78										
Distillate, as % by volume to total distillate to 680°F[360°C]:, shall be as follows:											
to 437°F [225°C]:		-	25	-	20	-	10	-	-	-	-
to 500°F [260°C]:		40	70	20	60	15	55	-	35	-	15
to 600°F [316°C]:		75	93	65	90	60	87	45	80	15	75
Residue from 80°F [225°C] distillation											
Volume Percent		50	-	55	-	67	-	75	-	80	-
Tests on Distillation Residue:											
Penetration @ 77°F [25°C], 100g, s, 01mm:	T49	120	250	120	250	120	250	120	250	120	250
Ductility @ 77°F, 5 cm/min, cms	T51	100*	-	100*	-	100*	-	100*	-	100*	-
[25°C, 50 mm/min., mm]		1000*	-	1000*	-	1000*	-	1000*	-	1000*	-
% Solubility in trichloroethylene	T44	99.0	-	99.0	-	99.0	-	99.0	-	99.0	-
Spot Test	Tex 509-C	ALL NEGATIVE									

* If penetration of residue is more than 200 and the ductility at 77°F [25°C] is less than 100 cm [1000 mm], the material will be acceptable if its ductility at 60°F [16°C] is more than 100cm [1000 mm].

E. Emulsified Asphalt

The material shall be homogenous. It shall show no separation of asphalt after thorough mixing and shall meet the requirements for the specified type and grade presented in Tables 6, 7 and 8.

Table 6: ANIONIC EMULSION Requirements

	Type	Medium Setting		Slow Setting			
	Grade	MS-2		SS-1		SS-1h	
Property	Test Method	Min	Max	Min	Max	Min	Max
Furol Viscosity @ 77°F [25°C], sec.	T72	-	-	20	100	30	100
@ 122°F[50°C], sec		100	300	-	-	-	-
Sieve Test, %.	T59	-	0.1	-	0.1	-	0.1
Miscibility (Standard Test)	T59	-	-	Passing		Passing	
Cement Mixing, %	T59	-	-	-	2.0	-	2.0
% Demulsibility: 35 cc 0.02N $CaCl_2$	T59	-	30	-	-	-	-
Storage Stability 1 day, %	T59	-	1	-	1	-	1
Freezing Test, 3 Cycles*	T59	Passing		Passing		Passing	
Distillation Test	T59						
Distillation Residue, %		65	-	60	-	60	-
Distillate Oil Portion, %		-	½	-	½	-	½
Tests of Residue from Distillation:							
Penetration @ 77°F [25°C], 100g, 5s	T49	120	160	120	160	70	100
Solubility in Trichloroethylene, %	T44	97.5	-	97.5	-	97.5	-
Ductility @ 77F, 5 cm/min., cm	T51	100	-	100	-	80	-
[@ 25°C, 50 mm/min., mm]		1000	-	1000	-	800	-

* Applies only when Engineer or designated representative specifies the material for winter use.

Table 7: HIGH FLOAT ANIONIC EMULSION Requirements

	Type	Rapid Setting		Medium Setting	
	Grade	HFRS-2		AES-300	
Property	Test Method	Min	Max	Min	Max
Viscosity, Saybolt Furol	T72				
@ 77°F [25°C], sec.		-	-	75	400
@ 122°F [50°C], sec.		150	400	-	-
Oil Portion of Distillate, %	T59	-	2	-	7
Sieve Test, %	T59	-	0.1	-	0.1
Particle Charge	T59	positive		positive	
Coating Ability and Water Resistance:	T59				
Coating, dry aggregate		-	-	good	
Coating, after spraying		-	-	fair	
Coating, wet aggregate				fair	
Coating, after spraying				fair	
% Demulsibility: 35 ml 0.02 N $CaCl_2$	T59	50	-	-	-
Storage Stability Test, 1 day, %	T59	-	1	-	1
Distillation Test	T59				
Residue by Distillation, % by weight		65	-	65	-
Oil Distillate, by volume of emulsion, %		-	1/2	-	5
Tests on Residue from Distillation:					
Penetration at 77°F [25°C], 100 g, 5s	T49	100	140	300	-
Solubility in Trichloroethylene, %	T44	97.5	-	97.5	-
Ductility @ 77°F., 5 cm/min, cms	T51	100	-	-	-
[25°C., 50 mm/min, mm]		[1000}			

Float Test at 140°F [60°C], sec.	Tex 509-C	1200	-	1200	-

Table 8: CATIONIC EMULSION Requirements

Type		Rapid Setting				Medium Setting				Slow Setting			
Grade		CRS-2		CRS-2h		CMS-2		CMS-2s		CSS-1		CSS-1h	
Property	Test Method	Min	Max	Min	Max	Min.	Max	Min	Max	Min	Max	Min	Max
Viscosity, Saybolt Furol	T72												
@ 77°F [25°C], sec.		-	-	-	-	-	-	-	-	20	100	20	100
@ 122°F [50°C],sec.		150	400	150	400	100	300	100	300	-	-	-	-
Storage stability test, 1 day %	T59	-	1	-	1	-	1	-	1	-	1	-	1
% Demulsibility: *,**	T59	40	-	40	-	-	-	-	-	-	-	-	-
Coating, ability & water resistance	T59												
Coating, dry aggregate		-	-	-	-	good		good		-	-	-	-
Coating, after spraying		-	-	-	-	fair		fair		-	-	-	-
Coating, wet aggregate		-	-	-	-	fair		fair		-	-	-	-
Coating, after spraying		-	-	-	-	fair		fair		-	-	-	-
Particle charge test	T59	Positive		Positive		Positive		Positive		Positive		Positive	
Sieve test, %	T59	-	0.10	-	0.10	-	0.10	-	0.10	-	0.10	-	0.10
Cement Mixing test, %	T59	-	-	-	-	-	-	-	-	-	2.0	-	2.0
Distillation Test:	T59												
% Oil distillate, vol. of emulsion		-	1/2	-	1/2	-	7	-	5	-	1/2	-	1/2
Residue by Distillation,% by wgt		65	-	65	-	65	-	65	-	60	-	60	-
Tests on Residue from Distillation:													
Penetration,77°F [25°C], 100g, 5s.	T49	120	160	80	110	120	200	300	-	120	160	80	110
Ductility,	T51												
77°F, 5 cm/min, cm		100	-	80	-	100	-	-	-	100	-	80	-
[25°C, 50 mm/min, mm]		1000	-	800	-	1000	-	-	-	1000	-	800	-
% Solubility in trichloroethylene	T44	97.5	-	97.5	-	97.5	-	97.5	-	97.5	-	97.5	-

* At a level of 35 ml 0.8% sodium dioctyl sulfosuccinate.

** The demulsibility test shall be made within 30 days from date of shipment.

F. Polymer Modified Emulsions

The material shall be homogenous. It shall show no separation of asphalt after thorough mixing and shall meet the requirements for the specified type and grade presented in Tables 9 and 10.

G. Specialty Emulsions.

Specialty emulsions may be either asphaltic-based or resin-based and must meet the requirements included in Table 11.

H. Recycling Agent.

Recycling agent and emulsified recycling agent must meet the requirements of table 12. Additionally, recycling agent and residue from emulsified recycling agent, when added in the specified proportions to the recycled asphalt, must meet the properties specified on the drawings.

Table 9: Polymer Modified Emulsified Asphalt Requirements

Type-Grade		Rapid Setting				Medium Setting						Slow Setting	
		RS-1P		HFRS-2P		AES-150P		AES-300P		AES-300S		SS-1P	
Property	Test Method	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
Viscosity, Saybolt Furol	T 72												
77ºF, sec.		-	-	-	-	75	400	75	400	75	400	30	100
122ºF, sec.		50	200	150	400	-	-	-	-	-	-	-	-
Sieve Test, %	T 59	-	0.1	-	0.1	-	0.1	-	0.1	-	0.1	-	0.1
Miscibility	T 59	-		-		-		-		-		pass	
Coating Ability and Water Resistance:	T59												
dry aggregate/after spray		-		-		good/fair		good/fair		good/fair		-	
wet aggregate/after spray		-		-		fair/fair		fair/fair		fair/fair		-	
Demulsibility, 35 ml of 0.02 N $CaCl_2$, %	T 59	60	-	50	-	-	-	-	-	-	-	-	-
Storage Stability, 1 day, %	T 59	-	1	-	1	-	1	-	1	-	1	-	1
Breaking Index, g	Tex-542-C	-	80	-	-	-	-	-	-	-	-	-	-
Distillation Test:[1]	T 59												
Residue by Distillation, % by wt.		65	-	65	-	65	-	65	-	65	-	60	-
Oil Distillate, % by vol of emulsion		-	3	-	0.5	-	3	-	5	-	7	-	0.5
Tests: Residue from Distillation:													
Polymer Content, wt. % (solids basis)	Tex-533-C	-	-	3.0	-	-	-	-	-	-	-	3.0	-
Penetration, 77ºF, (25ºC) 100 g, 5 sec.	T 49	225	300	90	140	150	300	300	-	300	-	100	140
Solubility in Trichloroethylene, %	T 44	97.0	-	97.0	-	97.0	-	97.0	-	97.0	-	97.0	-
Viscosity, 140ºF, poise 60ºC, Pa-s	T 202	-	-	1500	-	-	-	-	-	-	-	1300	-
Float Test, 140ºF, sec.	T 50	-	-	1200	-	1200	-	1200	-	1200	-	-	-
Ductility[2], 39.2ºF, 5 cm/min., cm (4ºC, 5 cm/min., mm)	T 51	-	-	50 500	-	-	-	-	-	-	-	50 500	-
Elastic Recovery[2], 50ºF,(10ºC), %	Tex-539-C	55	-	55	-	-	-	-	-	-	-	-	-
Tests on RTFO Curing of Distillation Residue:	Tex-541-C												
Elastic Recovery, 50ºF,(10ºF) %	Tex-539-C	-	-	-	-	50	-	50	-	30	-	-	-

[1] Exception to AASHTO T 59: Bring the temperature on the lower thermometer slowly to 350ºF +/- 10ºF. Maintain at this temperature for 20 min. Complete total distillation in 60 +/- 5 min. from the first application of heat.

[2] HFRS-2P must meet one of either the Ductility or Elastic Recovery.

Table 10: Polymer Modified Cationic Emulsified Asphalt Requirements

Type-Grade		Rapid Setting				Slow Setting	
		CRS-1P		CRS-2P		CSS-1P	
Property	Test Method	Min	Max	Min	Max	Min	Max
Viscosity, Saybolt Furol	T 72						
77ºF (25ºC), sec.		-	-	-	-	20	100
122ºF (50ºC), sec.		50	150	150	400	-	-
Sieve Test, %	T 59	-	0.1	-	0.1	-	0.1
Demulsibility, 35 ml of 0.8% sodium dioctyl sulfosuccinate, %	T 59	60	-	70	-	-	-
Storage Stability, 1 day, %	T 59	-	1	-	1	-	1
Breaking Index, g	Tex-542-C	-	80	-	-	-	-
Particle Charge	T 59	positive		positive		positive	
Distillation Test:[1]	T 59						
Residue by Distillation, % by wt.		65	-	65	-	62	-
Oil Distillate, % by volume of emulsion		-	3	-	0.5	-	0.5
Tests on Residue from Distillation:							
Polymer Content, wt. % (solids basis)	Tex-533-C	-	-	3.0	-	3.0	-
Penetration, 77ºF (25ºC), 100 g, 5 sec.	T 49	225	300	90	150	55	90
Viscosity, 140ºF, poise (60ºC, Pa-s)	T 202	-	-	1300	-	-	-
Solubility in Trichloroethylene, %	T 44	97.0	-	97.0	-	97.0	-
Softening Point, ºF	T 53	-	-	-	-	135	-
Ductility, 77ºF, 5 cm/min., cm (25ºC, 5 cm/min., mm)	T 51	-	-	-	-	70 700	-
Ductility[2], 39.2ºF, 5 cm/min., cm (4ºC, 5 cm/min., mm)	T 51	-	-	50	-	-	-
Elastic Recovery[2], 50ºF (10ºC), %	Tex-539-C	45	-	55	-	-	-

[1] Exception to AASHTO T 59: Bring the temperature on the lower thermometer slowly to 350ºF +/- 10ºF. Maintain at this temperature for 20 min. Complete total distillation in 60 +/- 5 min. from the first application of heat.

[2] CRS-2P must meet one of either the Ductility or Elastic Recovery.

Table 11: Specialty Emulsion Requirements

Type-Grade		Medium Setting				Slow Setting	
		AE-P		EAP&T		PCE[1]	
Property	Test Method	Min	Max	Min	Max	Min	Max
Viscosity, Saybolt Furol	T 72						
77ºF (25ºC), sec.		-	-	-	-	10	100
122ºF (50ºC), sec.		15	150	-	-	-	-
Sieve Test, %	T 59	-	0.1	-	0.1	-	0.1
Miscibility[2]	T 59	-		pass		pass	
Demulsibility, 35 ml of 0.10 N $CaCl_2$, %	T 59	-	70	-	-	-	-
Storage Stability, 1 day, %	T 59	-	1	-	1	-	-
Particle Size[3], % by volume < 2.5 □m	Tex-238-F	-	-	90	-	-	-
Asphalt Emulsion Distillation to 500ºF (260ºC) followed by Cutback Asphalt Distillation of Residue to 680ºF (360ºC):	T 59 & T 78						
Residue after both Distillations, % by wt.		40	-	-	-	-	-
Total Oil Distillate from both distillations, % by volume of emulsion		25	40	-	-	-	-
Distillation:	T 59						
Residue by Distillation, % by wt.		-	-	60	-	-	-
Evaporation:[4]	T 59						
Residue by Evaporation, % by wt.		-	-	-	-	60	-
Tests on Residue after all Distillation(s):							
Viscosity, 140ºF, poise (60ºC, Pa-s)	T 202	-	-	800	-	-	-
Kinematic Viscosity, 140ºF, cSt [60°C, mm^2/s]	T 201	-	-	-	-	100	350
Flash Point, C.O.C., ºF [°C]	T 48	-	-	-	-	400 204	-
Solubility in Trichloroethylene, %	T 44	97.5	-	-	-	-	-
Float Test, 122ºF (50ºC), sec.	T 50	50	200	-	-	-	-

[1] Supply with each shipment of PCE:

a) a copy of a lab report from an approved analytical lab, signed by a lab official, indicating the PCE formulation does not meet any characteristics of a Resource Conservation Recovery Act (RCRA) hazardous waste;

b) a certification from the producer that the formulation supplied does not differ from the one tested and that no listed RCRA hazardous wastes or PCB's have been mixed with the product; and

c) a Materials Safety Data Sheet.

[2] Exception to AASHTO T 59: In dilution, use 350 ml of distilled or deionized water and a 1000-ml beaker.

[3] Tex-238-F, beginning at "Particle Size Analysis by Laser Diffraction," "Procedure" (using - medium: distilled or deionized water and dispersant: none), or other approved method.

[4] Exception to AASHTO T 59: Leave sample in the oven until foaming ceases, then cool and weigh.

Table 12: Recycling Agent and Emulsified Recycling Agent Requirements

Property	Test Method	Recycling Agent		Emulsified Recycling Agent	
		Min	Max	Min	Max
Viscosity, Saybolt Furol, 77ºF, sec.	T 72	-	-	15	100
Sieve Test, %	T 59	-	-	-	0.1
Miscibility[1]	T 59	-		No Coagulation	
Evaporation Test:[2]	T 59				
Residue by Evaporation, % by wt.		-	-	60	-
Tests on Recycling Agent or Residue from Evaporation:					
Flash Point, C.O.C., ºF	T 48	400	-	400	-
Kinematic Viscosity,	T 201				
140ºF, cSt		75	200	75	200
275ºF, cSt		-	10.0	-	10.0

[1]Exception to AASHTO T 59: Use 0.02 N $CaCl_2$ solution in place of water.

[2]Exception to AASHTO T 59: Maintain sample at 300ºF until foaming ceases, then cool and weigh.

I. Crack Sealer

This section sets forth the requirements for a polymer modified emulsion suitable for sealing fine cracks, and a rubber asphalt compound suitable for sealing cracks of 1/8 inch [3 mm] or greater width.

1. Polymer Modified Asphalt Emulsion Crack Sealer

For cracks on the order of 1/8 inch [3 mm] width, HFRS-2P polymer modified emulsion as described in the table included in Section F, Polymer Modified Emulsions of this item may be used. Requirements for the polymer modified emulsion and rubber-asphalt crack-sealing compound are presented in Table 13.

Table 13: Polymer Modified Asphalt Emulsion Crack Sealer Requirements

Property	Test Methods	Min	Max
Rotational Viscosity, 77ºF, cP	ASTM D 2196, Method A	10,000	25,000
Sieve Test, %	T 59	-	0.1
Storage Stability, 1 day, %	T 59	-	1
Evaporation	Tex-543-C		
Residue by Evaporation, % by wt.		65	-
Tests on Residue from Evaporation:			
Penetration, 77ºF, 100 g, 5 sec.	T 49	35	75
Softening Point, ºF	T 53	140	-
Ductility, 39.2ºF, 5 cm/min., cm	T 51	100	-

2. Rubber-Asphalt Crack Sealing Compound

This specification item may be a proprietary product. The compound shall be capable of being melted and applied at a temperature of 400°F [200°C] or less by a suitable oil jacketed kettle equipped with a pressure pump, a hose and a nozzle. It shall contain no water or highly-volatile matter. It shall not be tracked by vehicular traffic once it cools to road pavement temperature.

The rubber-asphalt crack sealing compound shall meet requirements in Table 14.

Table 14: Rubber-Asphalt Crack Sealer Requirements

Property	Test Methods	Class A		Class B	
		Min	Max	Min	Max
CRM Content, Grade A or B, % by wt.	Tex-544-C	22	26	-	-
CRM Content, Grade B, % by wt.	Tex-544-C	-	-	13	17
Virgin Rubber Content[1], % by wt.		-	-	2	-
Flash Point[2], COC, ºF	T 48	400	-	400	-
Penetration[3], 77ºF, 150g, 5 sec.	T 49	30	50	30	50
Penetration[3], 32ºF, 200g, 60 sec.	T 49	12	-	12	-
Softening Point, ºF	T 53	-	-	170	-
Bond[4], 3 cycles, 20ºF	Tex-525-C	-		Pass	

1 Provide certification that the min. % virgin-rubber was added.

2 Before passing the test flame over the cup, agitate the sealing compound with a 3/8 to 1/2 in. (9.5 to 12.7 mm) wide, square-end metal spatula in a manner so as to bring the material on the bottom of the cup to the surface, i.e., turn the material over. Start at one side of the thermometer, move around to the other, and then return to the starting point using 8 to 10 rapid circular strokes. Accomplish agitation in 3 to 4 sec. Pass the test flame over the cup immediately after stirring is completed.

3 Exception to AASHTO T 49: Substitute the cone specified in ASTM D 217 for the penetration needle.

4 No crack in the crack sealing materials or break in the bond between the sealer and the mortar blocks over 1/4 in. deep for any specimen after completion of the test.

a. Properties of Rubber Used in Sealer. The rubber shall be one of the following types;

1) Type I - Ground tire rubber.

2) Type II - A mixture of ground tire rubber and high natural reclaimed scrap rubber. The natural rubber content, determined by ASTM D 297, shall be a minimum of 25 percent.

b. Ground Rubber. The ground rubber shall comply with the following gradation requirements when tested by TxDoT Test Method Tex-200-F, Part I.

Table 15: Ground Rubber Gradation Requirements

Sieve Size		Percent Retained	
U.S.	SI	Type I	Type II
No. 8	2.36 mm	0	-
No. 10	2.00 mm	0-5	0
No. 30	600µm	90-100	50-70
No. 50	300µm	95-100	70-95
No. 100	150µm	-	95-100

The ground rubber shall be free from fabric, wire, cord or other contaminating materials.

c. Packaging. The rubber-asphalt crack sealing compound shall be packaged in boxes, which contain two (2) 30-35 pound [14-16 kilogram] blocks that are individually packaged in a liner made of polyethylene, or other packaging approved by the Engineer or designated representative.

J. Performance Graded Binders.

Performance graded binders must be smooth, homogeneous, show no separation when tested in accordance with Test Method Tex-540-C, and must meet the requirements in the following table.

Separation testing is not required if:

- a modifier is introduced separately at the mix plant either by injection in the asphalt line or mixer, or
- the binder is blended on site in continuously agitated tanks, or
- binder acceptance is based on field samples taken from an in-line sampling port at the hot mix plant after the addition of modifiers.

Table 16 Performance Graded Binder Requirements

Performance Grade	PG 58			PG 64				PG 70				PG 76				PG 82		
	-22	-28	-34	-16	-22	-28	-34	-16	-22	-28	-34	-16	-22	-28	-34	-16	-22	-28
Average 7-day Max Pavement Design Temperature, ºC[1]	58			64				70				76				82		
Min Pavement Design Temperature, ºC[1]	>-22	>-28	>-34	>-16	>-22	>-28	>-34	>-16	>-22	>-28	>-34	>-16	>-22	>-28	>-34	>-16	>-22	>-28
ORIGINAL BINDER																		
Flash Point, AASHTO T 48: Min,	230ºC																	
Viscosity, AASHTO TP 48:[2, 3] Max, 3.0 Pas, Test Temperature,	135ºC																	
Dynamic Shear, AASHTO TP 5:[4] G*/sin (δ), Min, 1.00 kPa Test Temperature @ 10 rad/sec.,	58ºC			64ºC				70ºC				76ºC				82ºC		
Elastic Recovery, ASTM D 6084, 50ºF, % Min	-	-	30	-	-	30	50	-	30	50	60	30	50	60	70	50	60	70
ROLLING THIN FILM OVEN (Tex-541-C)																		
Mass Loss, Max, %	1.0																	
Dynamic Shear, AASHTO TP 5: G*/sin (δ), Min, 2.20 kPa Test Temperature @10 red/sec.,	58ºC			64ºC				70ºC				76ºC				82ºC		
PRESSURE AGING VESSEL (PAV) RESIDUE (AASHTO PP 1)																		
PAV Aging Temperature	100ºC																	
Dynamic Shear, AASHTO TP 5: G*/sin (δ), Max, 5000 kPa Test Temperature10 rad/sec., ºC	25	22	19	28	25	22	19	28	25	22	19	28	25	22	19	28	25	22
Creep Stiffness, AASHTO TP 1:[5, 6] S, Max, 300 mPa, M - value, Min, 0.300 Test Temperature @ 60 sec., ºC	-12	-18	-24	-6	-12	-18	-24	-6	-12	-18	-24	-6	-12	-18	-24	-6	-12	-18
Direct Tension, AASHTO TP 3:[6] Failure Strain, Min, 1.0% Test Temperature @1.0 mm/min., ºC	-12	-18	-24	-6	-12	-18	-24	-6	-12	-18	-24	-6	-12	-18	-24	-6	-12	-18

[1] Pavement temperatures are estimated from air temperatures using an algorithm contained in the PGEXCEL3.xls software program, may be provided by the Department or by following the procedures as outlined in AASHTO MP 2 and PP 28.

[2] This requirement may be waived at the Department's discretion if the supplier warrants that the asphalt binder can be adequately pumped, mixed and compacted at temperatures that meet all applicable safety, environmental, and constructability requirements. At test temperatures where the binder is a Newtonian fluid, any suitable standard means of viscosity measurement may be used, including capillary (AASTHO T 201 or T 202) or rotational viscometry (AASHTO TP 48).

[3] Viscosity at 135ºC is an indicator of mixing and compaction temperatures that can be expected in the lab and field. High values may indicate high mixing and compaction temperatures. Additionally, significant variation can occur from batch to batch. Contractors should be aware that variation could significantly impact their mixing and compaction operations. Contractors are therefore responsible for addressing any constructability issues that may arise.

[4] For quality control of unmodified asphalt binder production, measurement of the viscosity of the original asphalt binder may be substituted for dynamic shear measurements of G*/sin (□) at test temperatures where the asphalt is a Newtonian fluid. Any suitable standard means of viscosity measurement may be used, including capillary (AASHTO T 201 or T 202) or rotational viscometry (AASHTO TP 48).

[5] Silicone beam molds, as described in AASHTO TP 1-93, are acceptable for use.

[6] If creep stiffness is below 300 mPa, direct tension test is not required. If creep stiffness is between 300 and 600 mPa, the direct tension failure strain requirement can be used instead of the creep stiffness requirement. The m-value requirement must be satisfied in both cases.

301S.4 Equipment.

All equipment necessary to transport, store, sample, heat, apply, and incorporate asphalts, oils, and emulsions shall be provided.

301S.5 Construction

Typical materials used for specific applications are identified in table 17. These are typical uses only and circumstances may require use of other material.

Table 17: Typical Material Use

Material Application	Typically Used Materials
Hot-Mixed, Hot-Laid Asphalt Mixtures	PG Binders, Modified PG Binders
Surface Treatment	AC-5, AC-10, AC-5 w/2% SBR, AC-10 w/2% SBR, AC-15P, AC-15-5TR, HFRS-2, MS-2, CRS-2, CRS-2H, HFRS-2P, CRS-2P,
Surface Treatment (Cool Weather)	RS-1P, CRS-1P, RC-250, RC-800, RC-3000, MC-250, MC-800, MC-3000, MC-2400L
Precoating	AC-5, AC-10, PG 64-22, SS-1, SS-1H, CSS-1, CSS-1H
Tack Coat	RC-250, SS-1, SS-1H, CSS-1, CSS-1H, EAP&T
Fog Seal	SS-1, SS-1H, CSS-1, CSS-1H
Hot-Mixed, Cold-Laid Asphalt Mixtures	AC-0.6, AC-1.5, AC-3, AES-300, AES-300P, CMS-2, CMS-2S
Patching Mix	MC-800, SCM I, SCM II, AES-300S
Recycling	AC-3, AES-150P, AES-300P, Recycling Agent, Emulsified Recycling Agent
Crack Sealing	SS-1P, Polymer Mod AE Crack Sealant, Rubber Asphalt Crack Sealers (Class A, Class B)
Prime	MC-30, AE-P, EAP&T, PCE
Curing Membrane	SS-1, SS-1H, CSS-1, CSS-1H, PCE
Erosion Control	SS-1, SS-1H, CSS-1, CSS-1H, PCE

301S.6 Storage, Heating and Application Temperatures

Asphaltic materials should be applied at the temperature, which provides proper and uniform distribution. Within practical limits higher temperatures than necessary to produce the desired results shall be avoided. Satisfactory application usually should be obtained within the recommended ranges shown below.

No material shall be heated above the following maximum temperatures:

Table:18 Recommended Temperature Ranges

	Recommended Range; °F [°C]	Maximum Temperature; °F [°C] for	
Type-Grade	Application/Mixing	Allowable Application	Storage
AC-5, 10,20,30	275-350 [135-177]	375 [191]	400 [204]
AC-5 or AC-10 + 2% SBR	300-375 [142-191]	390* [199]	375 [191]
AC-10 + 3% SBR, AC-45P	300-350 [142-191]	350 [177]	360 [182]
RC-250	125-180 [52-82]	200 [93]	200 [93]
RC-800	170-230 [77-110]	260 [127]	260 [127]
RC-3000	215-275 [102-135]	285 [141]	285 [141]
MC-30, AEP	70-150 [21-66]	175 [79]	175 [79]
MC-70	125-175 [52-79]	200 [93]	200 [93]
MC-250	125-210 [52-99]	240 [116]	240 [116]
MC-800, SCM I, SCM II	175-260 [79-127]	275 [135]	275 [135]
MC-3000 & MC-2400 Latex	225-275 [107-135]	290 [143]	290 [143]
HFRS-2, MS-2, CRS-2, CRS-2H, HFRS-2P, CRS-2P, CMS-2, CMS-2S, AES-300, AES-300S, AES-150P, AES-300P	120 - 160	180	180
SS-1, SS-1h, SS-1P, CSS-1, CSS-1h, PCE, EAP & T, SS-1P, RS-1P, CRS-1P, CSS-1P, recycling agent, emulsified recycling agent, polymer modified AE crack sealant.	50-130 [10-54]	140 [60]	140 [60]
RS-2, RS-2h, MS-2, CRS-2, CRS-2h, CRS-2p, CMS-2, CMS-2S, HFRS-2, HFRS-2p, AES-300	110-160 [43-71]	170 [77]	170 [77]
Special Precoat Material	125-250 [52-121]	275 [135]	275 [135]
PG Binders, Modified PG Binders	275 - 350	350	350
Rubber Asphalt Crack Sealers (Class A, Class B)	350 - 375	400	-
Rubber-Asphalt Crack Sealer	350-375 [177-191]	400 [204]	-

* AC-5 + 2% SBR and AC-10 + 2% SBR, which is designated for surface treatment work, may be heated to a maximum temperature of 390°F [200°C] by the supplier loading through an in-line heater, or with the permission of the Engineer or designated representative, these materials may be heated to maximum of 390°F [200°C] by the Contractor just prior to application. When any of the SBR-modified asphalt cements are used in asphaltic concrete, the storage temperature at the mix plant should not exceed 350°F [177°C].

Attention is called to the fact that asphaltic materials (except emulsions) are very flammable and constitute fire hazards. Proper precautions should be used in all cases, especially with RC cutbacks.

Utmost care shall be taken to prevent open flames from coming in contact with the asphaltic material or the gases of it. The Contractor shall be responsible for any fires or accidents, which may result from heating the asphaltic materials.

301S.7 Measurement and Payment

All asphaltic materials included in this specification will not be paid for directly but shall be included in the unit price bid for the item of construction in which this item is used.

End

Specific CROSS REFERENCE MATERIALS
Specification Item 301S "Asphalts, Oils and Emulsions"

American Association of State Highway and Transportation Officials (AASHTO)

Designation	Description
AASHTO T-44	Solubility Of Bituminous Materials in Organic Solvents
AASHTO T-48	Flash and Fire Points By Cleveland Open Cup
AASHTO T-49	Penetration of Bituminous Materials
AASHTO T-50	Float Test for Bituminous Materials
AASHTO T-51	Ductility of Bituminous Materials
AASHTO T-53	Distillation of Road Tar
AASHTO T-55	Water in Petroleum Products and Bituminous Materials by Distillation
AASHTO T-59	Testing Emulsified Asphalt
AASHTO T-72	Saybolt Viscosity
AASHTO T-78	Distillation of Cut-Back Asphaltic (Bituminous) Products
AASHTO T-79	Flash Point With Tag Open-Cup Apparatus
AASHTO T-201	Kinematic Viscosity of Asphalts
AASHTO T-202	Viscosity of Asphalts by Vacuum Capillary Viscometer
AASHTO TP-1	Creep Stiffness
AASHTO TP-3	Direct Tension
AASHTO TP-5	Dynamic Shear
AASHTO TP-48	Rotational Viscometry

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-200-F	Sieve Analysis of Fine and Coarse Aggregates
Tex-238-F	Laser Diffraction Particle Size Distribution Analyzer
Tex-509-C	Spot Test of Asphaltic Materials
Tex-525-C	Tests for Asphalt and Concrete Joint Sealers
Tex-533-C	Determination of Polymer Additive Percentages in Polymer Modified Asphalt Cements
Tex-539-C	
Tex-540-C	
Tex-541-C	
Tex-542-C	
Tex-543-C	
Tex-544-C	

American Society for Testing and Materials (ASTM)

Designation	Description
D 217	Test Methods for Cone Penetration of Lubricating Grease
D 297	Test Methods for Rubber Products-Chemical Analysis
D 2186 Method A	Test Methods for Deposit-Forming Impurities in Steam
D 6084	Test Method for Elastic Recovery of Bituminous Materials by Ductilometer

RELATED CROSS REFERENCE MATERIALS
Specification Item 301S "Asphalts, Oils and Emulsions"

City of Austin Standard Specifications

Designation	Description
Item No. 206S	Asphalt Stabilized Base

Item No. 210S	Flexible Base
Item No. 302S	Aggregates for Surface Treatments
Item No. 306S	Prime Coat
Item No. 307S	Tack Coat
Item No. 310S	Emulsified Asphalt Treatment
Item No. 311S	Emulsified Asphalt Repaving

RELATED CROSS REFERENCE MATERIALS - Continued
Specification Item 301S "Asphalts, Oils and Emulsions"

City of Austin Standard Specifications

Designation	Description
Item No. 312S	Seal Coat
Item No. 313S	Rubber Asphalt Joint and Crack Sealant
Item No. 315S	Milling Asphaltic Concrete Paving
Item No. 320S	Two Course Surface Treatment
Item No. 340S	Hot Mix Asphaltic Concrete Pavement
Item No. 341S	Paving Fabric
Item No. 350S	Heating, Scarifying and Repaving
Item No. 351S	Recycling Agent

City of Austin Standard Details

Designation	Description
1000S-10	Local Street Sections
1000S-11(1)	Residential and Neighborhood collector Street Sections
1000S-11(2)	Industrial and Collector Street Sections
1000S-12(1)	Primary Collector Street Sections
1000S-12(2)	Primary Arterial Street Sections
1000S-13(1)	Minor Arterial Street Sections (4 Lanes)
1000S-13(2)	Minor Arterial Street Sections- (4 Lanes divided)
1000S-14	Major Arterial Street

Texas Department of Transportation: Standard Specifications for Construction And Maintenance of Highways, Streets, and Bridges

Designation	Description
Item 300	Asphalts, Oils and Emulsions
Item 301	Asphalt Antistripping Agents
Item 310	Prime Coat (Cutback Asphaltic Materials)
Item 314	Emulsified Asphalt Treatment
Item 316	Surface Treatments
Item 345	Asphalt Stabilized Base (Plant Mixed)
Item 354	Planing and/or Texturing Pavement
Item 520	Weighing and Measuring Equipment

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-126-E	Molding, Testing and Evaluation of Bituminous Black Base Materials
Tex-207-F	Determination of Density of Compacted Bituminous Mixtures
Tex-211-F	Recovery of Asphalt From Bituminous Mixtures By Abson
Tex-215-	Determination of Asphalt Content of Rock Asphalt Process by Hot Solvent Method
Tex-217-F	Determination of Deleterious Material and Decantation Test For Coarse Aggregates
Tex-224-F	Determination of Flakiness
Tex-400-A	Method of Sampling Stone, Gravel, Sand and Mineral Aggregates
Tex-410-A	Abrasion of Coarse Aggregate Using the Los Angeles Machine
Tex-411-A	Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
Tex-438-A	Accelerated Polish Test for Aggregate
Tex-460-A	Determination of Crushed Face Particle

Tex-501-C	Test for Water in Petroleum Products and Other Bituminous Materials
Tex-502-C	Test for Penetration of Bituminous Material
Tex-503-C	Test for Ductility of Bituminous Materials
Tex-504-C	Test for Flash and Fire Points of Petroleum Materials by Cleveland Open Cup

RELATED CROSS REFERENCE MATERIALS - Continued
Specification Item 301S "Asphalts, Oils and Emulsions"

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-505-C	Test for Softening Point of Bituminous Materials by Ring-and-Ball Method
Tex-506-C	Test for Loss on Heating of Oils and Asphaltic Compounds
Tex-507-C	Proportion of Bitumen Soluble in Trichloroethylene
Tex-510-C	Determining the Effect of Heat and Air on Asphaltic Materials when Exposed in Thin Films
Tex-512-C	Test for Flash Points of Volative Flammable Materials By Tag Open-Cup Apparatus
Tex-513-C	Test for Saybolt Viscosity
Tex-515-C	Distillation of Cut-Back Asphalt Products
Tex-519-C	Float Test for Bituminous Materials
Tex-520-C	Test for Residue of Specified Penetration
Tex-521-C	Testing Emulsified Asphalts
Tex-528-C	Test for Absolute Viscosity of Asphalt Cements
Tex-529-C	Test for Kinematic Viscosity of Asphalts

Item No. 306S
Prime Coat

306S.1 Description

This item shall govern the application of asphaltic material on the completed base course and/or other approved areas in accordance with the Drawings, these specifications or as directed by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

306S.2 Submittals

The submittal requirements of this specification item include:

A. List of recommended materials (i.e. prime material, dispersal agent, etc.).

B. Temperature Viscosity data and proposed temperature of application.

C. Characteristics (i.e. manufacturer, rate of application, speed, etc.) of the proposed pressure distributor including calibration documentation.

D. List of facilities and equipment proposed for temperature measurements.

E. List of facilities and equipment proposed for storage and handling of asphaltic materials.

306S.3 Materials

A. Asphalt Materials

The asphalt material for Prime Coat shall meet the requirements of Cutback Asphalt, MC-30, Emulsion, SS-1, Emulsion CSS-1 or AE-P, Standard Specification Item No. 301S, "Asphalts, Oils and Emulsions".

B. Water

Water shall be furnished by the Contractor and shall be clean and free from industrial wastes and other objectionable matter.

C. Dispersal Agent

Agent shall be added to water and sprayed on surfaces to be primed in accordance with asphalt manufacturer's recommendations.

306S.4 Construction Methods

When, in the opinion of the Engineer or designated representative, the base course or other surface is satisfactory to receive the prime coat, the surface shall be prepared by sweeping or other approved methods as directed by the Engineer or designated representative. The surface shall be lightly sprinkled with water just prior to application of the asphaltic material unless this

requirement is waived by the Engineer or designated representative. The Contractor shall submit a list of prime material(s) recommended for application on the work to the Engineer or designated representative for approval. When emulsions are approved, a dispersal agent shall be added to the water before sprinkling.

The asphaltic material shall be applied on the clean surface by an approved type of self-propelled pressure distributor operated so as to distribute the prime coat at a rate ranging from 0.1 to 0.3 gallons per square yard (0.45 to 1.36 liters per square meter) of surface area. The material shall be evenly and smoothly distributed under pressure sufficient to assure proper distribution. During the application of prime coat, care shall be taken to prevent splattering of adjacent pavement, curb and gutters or structures. The Contractor shall be responsible for cleaning all splattered areas.

Prime Coat may be applied when the temperature of the surface on which the prime coat is to be placed is 60°F (16°C) or above and the air temperature is above 50^{0}F (10^{0}C) and rising; the air temperature being taken in the shade and away from artificial heat. Asphaltic material shall not be placed when general weather conditions, in the opinion of the Engineer or designated representative, are not suitable.

The Contractor shall provide all necessary facilities and equipment for determining the temperature of the asphaltic material in all of the heating equipment and in the distributor, for determining the rate at which it is applied, and for securing uniformity at the junction of two (2) distributor loads.

The distributor shall have been calibrated within three (3) years from the date it is first used on this project. The Engineer or designated representative shall be furnished an accurate and satisfactory record of such calibration. After beginning the work, if the yield on the asphaltic material applied appears in error, the distributor shall be calibrated in a manner satisfactory to the Engineer or designated representative before proceeding with the work.

The Contractor shall be responsible for the maintenance of the surface until the work is accepted by the Engineer or designated representative. No traffic, hauling or placement of any subsequent courses shall be permitted over the freshly applied prime coat for a minimum of 48 hours or until the prime coat is accepted as dry and cured completely by the Engineer or designated representative.

All storage tanks, piping, retorts, booster tanks and distributors used in storing or handling asphaltic material shall be kept clean and in good operating condition at all times and they shall be operated in such a manner that there will be no contamination of the asphaltic material with foreign material. It shall be the responsibility of the Contractor to provide and maintain in good working order a recording thermometer at the storage heating unit at all times.

The Engineer or designated representative will approve the temperature of application based on the temperature-viscosity relationship that will permit application of the asphalt within the limits recommended in Standard Specification Item No. 301S, "Asphalts, Oils and Emulsions". The Contractor

shall apply the asphalt at a temperature within 15^0F (8^0C) of the temperature specified in Standard Specification Item No. 301S, "Asphalt, Oils and Emulsions".

306S.5 Measurement

The prime coat will be included in the unit price bid for Standard Specification Item No. 340, "Hot Mix Asphaltic Concrete Pavement" unless included as a separate pay item in the contract. When included for payment, it shall be measured at point of delivery on the project in gallons (liters: 1 liter equals 0.264 gallons) at the applied temperature. The quantity to be paid for shall be the number of gallons used in the accepted prime coat.

306S.6 Payment

The work performed and materials furnished as prescribed by this item, when included as a contract pay item, will be paid for at the unit bid price per gallon for "Prime Coat". The price shall include full compensation for cleaning the base course or other surface, for furnishing, heating, hauling and distributing the prime coat specified; for all freight involved and for all manipulations, labor, tools, equipment and incidentals necessary to complete the work.

Payment, when included as a contract pay item, will be made under:

Pay Item No. 306S: Prime Coat Per Gallon.

End

SPECIFIC *CROSS REFERENCE MATERIALS*
Specification Item 306S "Prime Coat"

City of Austin Standard Specifications

Designation	**Description**
Item No. 301S	Asphalts, Oils and Emulsions
Item No. 340S	*Hot Mix Asphaltic Concrete Pavement*

RELATED *CROSS REFERENCE MATERIALS*

City of Austin Standard Specifications

Designation	**Description**
Item No. 206S	Asphalt Stabilized Base
Item No. 210S	Flexible Base
Item No. 307S	Tack Coat
Item No. 310S	Emulsified Asphalt Treatment
Item No. 311S	Emulsified Asphalt Repaving
Item No. 320S	Two Course Surface Treatment

City of Austin Standard Details

Designation	Description
1000S-10	Local Street Sections
1000S-11 (1)	Residential and Neighborhood collector Street Sections
1000S-11 (2)	Industrial and Collector Street Sections
1000S-12 (1)	Primary Collector Street Sections
1000S-12 (2)	Primary Arterial Street Sections
1000S-13 (1)	Minor Arterial Street Sections (4 Lanes)
1000S-13 (2)	Minor Arterial Street Sections- (4 Lanes divided)
1000S-14	Major Arterial Street

RELATED *CROSS REFERENCE MATERIALS - Continued*
Specification Item 306S "Prime Coat"

Texas Department of Transportation: Standard Specifications for Construction

and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item 300	Asphalts, Oils and Emulsions
Item 301	Asphalt Antistripping Agents
Item 310	Prime Coat (Cutback Asphaltic Materials)
Item 314	Emulsified Asphalt Treatment
Item 345	Asphalt Stabilized Base (Plant Mixed)
Item 520	Weighing and Measuring Equipment

Item No. 340S
Hot Mix Asphaltic Concrete Pavement

340S.1 Description

This item shall govern base, level up, and pavement surface courses composed of a compacted mixture of aggregate and asphaltic cement mixed hot in a mixing plant. The hot mix asphaltic (HMA) concrete pavement shall be constructed on a previously completed and approved subgrade, subbase material, base material, concrete slab or existing pavement.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

340S.2 Submittals

The submittal requirements of this specification item may include:

A. A mix design submittal including the plant corrected Job Mix Formula (JMF) for the hot mix asphaltic concrete,
B. Certification that the aggregate materials meet appropriate quality requirements.
C. Particle-size gradation and specific gravity tests on all aggregate materials.
D. Certification that the asphalt cement for paving materials meet appropriate quality requirements.

340S.3 Materials

The Contractor shall furnish materials to meet the requirements specified herein and shall be solely responsible for the quality and consistency of the product delivered to the Project.

A. Aggregate: The aggregate shall be composed of coarse aggregate, a fine aggregate and, if required or allowed, mineral filler and reclaimed asphalt pavement (RAP). RAP use will be allowed in all base course mixtures except as specifically excluded herein, in the Contract Documents or on the Drawings, provided no more than 20% RAP is used.

   RAP use will not be permitted in pavement surface courses.

   Aggregates shall meet the quality requirements of Table 1 and other requirements as specified herein. The aggregate contained in RAP will not be required to meet Table 1 requirements unless indicated otherwise on the Drawings.

   1. Coarse Aggregate: Coarse aggregate is defined as that part of the aggregate retained on the No. 10 (2.00 mm) sieve and shall consist of clean, tough, durable fragments of crushed stone or crushed gravel of uniform quality throughout.

      Gravel from each source shall be crushed to the extent that it has a minimum of 85% of the particles retained on the No. 4 (4.75 mm) sieve with two or more mechanically induced crushed faces as determined by TxDOT Test Method TEX-460-A (Part I). The material passing the No. 4 (4.75 mm) sieve and retained on the No. 10 (2.00 mm) sieve must be the produced from crushing aggregate that was originally retained on the No. 4 (4.75 mm) sieve.

   2. Reclaimed Asphalt Pavement (RAP): RAP is defined as a salvaged, milled, pulverized, broken or crushed asphaltic pavement. The RAP to be used in the mix shall be crushed or broken to the extent that 100 percent will pass the 2-inch (50 mm) sieve.

The RAP shall be stockpiled in such a manner that assures that it will not become contaminated by dirt or other objectionable materials. Unless indicated otherwise on the Drawings, stockpiled, crushed RAP must not exhibit a decantation more than 5 percent or a plasticity index more than 8, when tested in accordance with TxDOT Test Method Tex-406-A, Part I, or Test Method Tex-106-E, respectively.

3. Fine Aggregate: Fine aggregate is defined as that part of the aggregate passing the No. 10 (2.00 mm) sieve and shall be of uniform quality throughout. A maximum of 15 percent of the total aggregate may be field sand or other uncrushed fine aggregate.

   Screenings shall be supplied from sources whose coarse aggregate meets the abrasion and magnesium sulfate soundness loss requirements shown in Table 1.

   a) Unless indicated otherwise on the Drawings, stone screenings, which are the product of a rock crushing operation, are required and shall meet the following gradation requirements when tested in accordance with TxDOT Test Method Tex-200-F, Part I.

Material	Percent by Weight (Mass)
Passing 3/8 inch (9.50 mm) sieve	100
Passing No. 10 (2.00 mm) sieve	70-100
Passing No. 200 (75 µm) sieve	0-15

   b) Crushed gravel screenings may be used with, or in lieu of, stone screenings only when indicated on the Drawings. Crushed gravel screenings must be the product of crushing aggregate that was originally retained on the No. 4 (4.75 mm) sieve and must meet the gradation for stone screenings shown above.

4) Mineral Filler: Mineral filler shall consist of thoroughly dried stone dust, Portland cement, fly ash, lime or other mineral dust approved by the Engineer or designated representative. The mineral filler shall be free from foreign matter.

   Portland cement manufactured in a cement kiln fueled by hazardous waste shall be considered as an approved product if the production facility is authorized to operate under regulation of the Texas Natural Resource Conservation Commission (TNRCC) and the U. S. Environmental Protection Agency (EPA). Supplier shall provide current TNRCC and EPA authorizations to operate the facility.

   Fly ash obtained from a source using a process fueled by hazardous waste shall be considered as an approved product if the production facility is authorized to operate under regulation of the Texas Natural Resource Conservation Commission (TNRCC) and the U. S. Environmental Protection Agency (EPA). Supplier shall provide current TNRCC and EPA authorizations to operate the facility.

   The addition of baghouse fines or other collected fines will be permitted if the mixture quality is not adversely affected in the opinion of the Engineer or designated representative. In no case shall the amount of material passing the No. 200 (75 µm) sieve exceed the tolerances of the job-mix formula or the master gradation limits.

   When tested by TEX-200-F (Part I or Part III, as applicable), the mineral filler shall meet the following gradation requirements. Baghouse fines are not required to meet the gradation requirements.

Material	Percent by Weight (mass)
Passing No. 30 (600 µm) Sieve	95 - 100
Passing No. 80 (187.5 µm) Sieve, not less than	75
Passing No. 200 (75 µm) Sieve, not less than	55

TABLE 1: AGGREGATE QUALITY REQUIREMENTS *

Requirement	Test Method	Amount
COARSE AGGREGATE		
Deleterious Material, percent, maximum	Tex-217-F, I	1.5
Decantation, percent, maximum	Tex-217-F, II	1.5
Los Angeles Abrasion, percent, maximum	Tex-410-A	40
Magnesium Sulfate Soundness Loss 5 cycle, percent, maximum	Tex-410-A	30
FINE AGGREGATE		
Linear Shrinkage, maximum	Tex-107-E, II	3
COMBINED AGGREGATES		
Sand Equivalent Value, minimum	Tex-203-F	45

***** - Aggregates, without added mineral filler or additives, combined as used in the job-mix formula (Plant Corrected).

B. Asphaltic Material

1. Paving Mixture. Asphalt cement for the paving mixture shall conform to the requirements of Standard Specification Item No. 301S, "Asphalts, Oils and Emulsions", for AC-20 or PG64-22, Styrene (SBS) Modified Asphalt Cement, AC-SBS Blend AC-45P or PG76-22S, unless otherwise indicated in the Project Documents.

2. Tack Coat: Tack Coat shall conform to Standard Specification Item No. 307S, "Tack Coat".

C. Additives: Additives to facilitate mixing and/or improve the quality of the asphaltic mixture or tack coat may be used with the authorization of the Engineer or designated representative. The Contractor may choose to use either lime or a liquid anti-stripping agent to reduce moisture susceptibility of the aggregate.

340S.4 Paving Mixtures

An asphalt mixture design is developed by a laboratory process, which includes the determination of the quality and quantity of the asphalt cement and the individual aggregates, and the testing of the combined mixture (Laboratory Design). The Laboratory Design is subsequently revised to produce an appropriate job mix formula.

The job mix formula (JMF) lists the quantity of each component to be used in the mix after the laboratory design has been adjusted by running it through a particular plant (i.e. the mix design is Plant Corrected). The JMF will be the standard to which the Acceptance Plan will be applied. The JMF of one drum or batching unit shall not be used for another unit.

The Contractor shall submit to the Engineer on forms provided by the Engineer or designated representative, an asphalt mixture design reviewed, signed and sealed by a Registered Professional Engineer licensed in the State of Texas or certified by a TxDOT Level II Certified

Asphalt Technician. An asphalt mixture design shall be submitted for a comprehensive review every two (2) years. Mix designs older than one year will not be accepted without a review of current test data of the proposed materials and current mix design to ensure that the materials meet specification requirements.

The JMF (Plant Corrected) shall be submitted to the Engineer or designated representative on a form provided by the Engineer through the Construction Inspector or Project Manager of the Project for review, for each individual Project, a minimum of three (3) working days before the mixture is to be placed. Under no circumstances will a mixture be placed before its use is reviewed and approved by the Engineer or designated representative.

Performance of the mix design shall remain the responsibility of the Contractor.

A. Mixture Design: The mix shall be designed in accordance with TxDOT Construction Bulletin C-14 and Test Method Tex-204-F to conform with the requirements herein. The master grading limits of the appropriate type and the JMF will be plotted on a graduated chart with sieve sizes raised to the 0.45 power and will be submitted to the Engineer or designated representative with the asphalt mixture design.

   The Bulk Specific Gravity of aggregates in RAP will be determined on extracted aggregates.

B. Types: The blend of coarse aggregate, fine aggregate, and mineral filler, if allowed, that is established by TxDOT Test Method Tex-200-F, Dry Sieve Analysis, shall conform to the master gradation shown in Table 2 for the type of specified mixture. The voids in the mineral aggregate (VMA) will be determined as a mixture design requirement only, in accordance with TxDOT Test Method Tex-207-F, and shall not be less than the value indicated in Table 2.

TABLE 2: Master Grading - Percent Passing by Weight (Mass) or Volume

Sieve Size US (SI)	Type A Coarse Base	Type B Fine Base	Type C Coarse Surface	Type D Fine Surface	Type F Fine Mixture
1-1/2" (37.5 mm)	100				
1-1/4" " (31 mm)	95-100				
1" (25 mm)		100			
7/8" (22 mm)	70-90	95-100	100		
5/8 (15.5 mm)"		75-95	95-100		
1/2" (12.5 mm)	50-70			100	
3/8" (9.5 mm)		60-80	70-85	85-100	100
1/4" (6.25 mm)					95-100
No. 4 (4.75 mm)	30-50	40-60	43-63	50-70	
No. 10 (2.00 mm)	20-34	27-40	30-40	32-42	32-42
No. 40 (425 µm)	5-20	10-25	10-25	11-26	9-24
No. 80 (187.5 µm)	2-12	3-13	3-13	4-14	3-13
No. 200 (75 µm)	1-6*	1-6*	1-6*	1-6*	1-6*
VMA % minimum	11	12	13	14	15
Rec. Min. Lift	3" (75 mm)	2" (50 mm)	1-3/4" (45 mm)	1" (25 mm)	3/4" (20 mm)

C. Tolerances: Fluctuations in the aggregate gradation and asphalt content of the Job Mix Formula (JMF) shall not vary by more than the following criteria but the aggregate gradation shall be limited to the range of the master gradation as established by TEX-210-F.

SIEVES	Percent By Weight (Mass)
2" " (50 mm) Sieve through No. 10 " (2.00 mm) Sieve	±5.0
No. 40 (425 µm) through No. 200 (75 µm) Sieve	± 3.0
Asphalt Content	±0.5

D. Stability and Density: The mixture shall be designed at or near optimum density, as indicated on the Drawings, to conform to the following percent of Maximum Theoretical Density as measured by TxDOT Test Method TEX-227-F and Stability conforming to TxDOT Test Method TEX-208-F. The laboratory mixture shall be molded in accordance with TxDOT Test Method TEX-206-F and the Bulk Specific Gravity determined in accordance with TxDOT Test Method TEX-207-F.

	Optimum Laboratory Density (%)	Laboratory Density (%) Min.	Laboratory Density (%) Max.	Stability
Local Streets Surface Courses	96	94.5	97.5	35 Min.
Collectors & Arterials Surface Courses	96	94.5	97.5	40-60
All Base Courses	96	94.5	97.5	35 Min.

E. Job Mix Formula Field Adjustments: The Contractor shall produce a mixture of uniform composition closely conforming to the reviewed JMF, that falls within the limits of the tolerances given above and the Acceptance Plan.

If it is determined by the City of Austin that adjustments to the JMF are necessary to achieve the specified requirements, the Engineer or designated representative may allow adjustments of the JMF within the following limits without a laboratory redesign of the mixture. The adjusted JMF shall not exceed the master grading criteria for the type of mixture specified. The proposed JMF adjustments shall not exceed 5 percent on any one sieve, ½-inch (12.5 mm) size and larger, or 3 percent on the sieve size below the 1/2-inch (12.5 mm) sieve of the JMF (Plant Corrected) reviewed for the Project.

When the proposed adjustments exceed either the 5 or 3 percent limits, and the Engineer or designated representative determines that the impact of these changes may adversely affect pavement performance, a new laboratory mixture design will be required.

The asphalt content may be adjusted with the concurrence of the Engineer or designated representative to maintain desirable laboratory density near the optimum value while achieving other mix requirements. However, increasing the asphalt content of the mixture in order to reduce pavement air voids will not be allowed. Also, if the percent air voids is determined to be less than 4 percent, adjustments shall be made to the plant production by the Contractor, within the tolerances as outlined above, so that an adequate air void level is attained.

340S.5 Equipment

The trucks that deliver the hot mix asphalt concrete material to the project shall be of sufficient number to insure a continuous paving operation. All equipment used for the production, placement and compaction of the mixture shall be maintained in good repair and operating

conditions to the satisfaction of the Engineer or designated representative. All equipment shall be made available for inspection. If the Engineer or designated representative expresses concern about the condition of any equipment, it shall not be used until it is repaired to the satisfaction of the Engineer or designated representative.

A. Mixing Plants: Plants may be of the weigh-batch type, the modified weigh-batch type or drum-mix type equipped with suitable material conveyers, power units, mixing equipment, aggregate proportioning devices, dryers, bins, dust collectors and sensing and recording devices as appropriate for the mixing plant type. The mixing plants shall meet the requirements specified in Section 340.4, 'Equipment' of TxDOT Specification Item No. 340, "Hot Mix Asphaltic Concrete Pavement".

B. Spreading and Finishing Paving Machine: The paving machine shall be self-propelled and equipped with a heated compacting screed capable of producing a finish surface meeting the requirements of the street cross-section indicated on the Drawings and all surface criteria. Extensions to the screed shall have the same heating and compacting capabilities as the primary unit, except for use on variable depth tapered areas and/or as approved by the Engineer or designated representative.

   The paving machine shall be equipped with an approved automatic dual longitudinal screed control system and an automatic transverse screed control system. The longitudinal controls shall be capable of operating from any longitudinal grade reference including a string line, ski, mobile string line or matching shoe. Unless indicated otherwise on the Drawings, the Contractor may use any one of these grade references. The selected grade reference equipment shall be maintained in good operating condition by personnel trained in the use of the specific type of equipment.

   The Contractor shall furnish all labor and equipment required for establishing and maintaining appropriate grade reference.

C. Rollers: The Contractor shall select rollers conforming to Item 230S, "Rolling (Flat Wheel)" and Item 232S, "Rolling (Pneumatic Tire)". Rollers that do not conform to these requirements shall be immediately removed from the Project.

D. Motor Grader: A self-propelled power motor grader may only be used, when its use is approved by the Engineer or designated representative. It shall have a blade of not less than 12 feet (3.66 meters) and a wheelbase of not less than 16 feet (4.88 meters). Smaller graders may be used for small irregular areas when approved by the Engineer or designated representative.

E. Material Transfer Equipment: Equipment for transferring the HMA mixture from the hauling units or the roadbed to the spreading and finishing machine will be allowed unless indicated otherwise on the Drawings.

   Windrow pick-up equipment, if permitted by the Engineer or designated representative, shall be constructed in such a manner that substantially all of the HMA mixture deposited on the roadbed is picked up and loaded into the spreading and finishing machine. The HMA mixture shall not be contaminated with foreign material. The loading equipment shall be designed so that it does not interfere with the spreading and finishing machine in obtaining the required line, grade and surface without resorting to hand finishing.

F. Straightedges and Templates: The Contractor shall provide a ten-foot (3.05 meter) straightedge acceptable to the Engineer or designated representative for surface testing. Satisfactory templates shall be provided as required by the Engineer or designated representative.

340S.6 Stockpiling Aggregates

Aggregates shall be stockpiled to facilitate blending. When the aggregate is not stockpiled on a hard, non-contaminant base, the bottom six-inch (150 mm) depth of the stockpiles shall not be used in asphaltic mixtures. Where space is limited at the plant site, the aggregate stockpiles shall be separated by walls or other appropriate barriers.

Aggregates shall be stockpiled and handled in a manner that will insure minimization of segregation and contamination. Aggregate and RAP stockpiles shall only contain material from a single source.

340S.7 Mixture Temperature

The Contractor shall select a target temperature for discharge of the HMA mixture from the mixer between 250°F (120°C) and 350°F (176°C) that is suitable to weather and Project conditions. The target temperature shall be reported to the Engineer or designated representative daily and recorded in the Daily Progress Report. The HMA mixture temperature shall not vary by more than 25°F (14°C) from the target temperature for discharge from the mixer. HMA mixtures that are discharged from the mixer at a temperature exceeding 360°F (182°C) or a temperature more than 50°F (28°C) below the target temperature shall not be accepted and shall not be placed on the Project.

340S.8 Mixture Storage

A surge-storage system may be used to minimize production interruptions during a normal day of operation. When approved by the Engineer or designated representative, overnight storage of HMA mixture in insulated storage bins may be used provided that material temperature and physical properties of the HMA mixture are not adversely affected. HMA mixtures that include hardened lumps shall not be used. Stored HMA mixtures shall not be exempt from any requirements provided in this specification.

When a surge-storage system is used, it shall be equipped with a device such as a gob hopper or other device approved by the Engineer or designated representative to prevent segregation in the surge-storage bin.

340S.9 Mixture Moisture Content

Hot mix asphalt (HMA) mixtures produced from any plant shall not have a moisture content in excess of 1 percent by weight (mass) when discharged from the mixer. The moisture content shall be determined in accordance with TxDOT Test Method Tex-212-F, Part II, except that the sample shall be left in the oven a total of not less than four (4) hours.

340S10 Construction Methods

A General: The Contractor shall be responsible for the production, transportation, placement and compaction of the specified HMA paving mixture to the requirements of this specification. The Contractor shall also be responsible for providing a safe environment for inspection personnel to inspect the equipment and to acquire samples.

All hot mix asphalt concrete pavement surface courses shall be placed with a spreading and finishing (lay-down) machine only. All hot mix asphalt concrete pavement base layers with the possible exception of the first lift of the base layer shall also be placed with a

spreading and finishing (lay-down) machine. Longitudinal pavement joints shall be located under the proposed lane lines. Density tests shall be taken prior to opening to traffic.

The first lift of a base layer may be placed with a motor grader if approved in advance by the Engineer or designated representative. The loose measure thickness of this first lift shall not exceed 6 inches (150 mm). If placed with a motor grader, the first lift shall achieve a minimum in-place relative density of 89% as determined by TxDOT test procedures TEX-207-F and TEX-227-F. All subsequent lifts should be placed with a spreading and finishing (lay-down) machine and shall be subject to the requirements of Section 340S.12, "Acceptance Plan". Density tests will be taken randomly to confirm compliance with the specification requirements.

For hot mix asphalt overlays, an automatic screed shall be used with outriggers.

Any material delivered to the Project that by visual inspection can reasonably be expected not to meet specification requirements (i.e. segregated or burned material, deficient or excess asphalt, low mixing temperature, visible contaminants, etc.), as determined by the Engineer or designated representative, shall not be used or left in place.

Equipment shall be inspected prior to use and, if found to be defective or in an operating condition that could potentially affect the quality of the finished pavement, as determined by the Engineer or designated representative, its use shall not be allowed. Leakage of fuels, oils, grease, hydraulic or brake fluids or other contaminants onto the prepared surface or newly-laid HMA layer will not be allowed and may require replacement of the affected pavement area.

The HMA paving mixture, when placed with a spreading and finishing machine, shall not be placed when the air temperature is below 50°F (10°C) and is falling, but it may be placed when the air temperature is above 40°F (4°C) and is rising.

The paving mixture, when used as a level-up course or when spread with a motor grader, shall not be placed when the air temperature is below 60°F (15°C) and is falling, but it may be placed when the air temperature is 50°F (10°C) and is rising. An HMA layer with a thickness of 1-1/2 inches (37.5 mm) and less shall not be placed when the temperature of the surface on which the layer is to be placed is below 50°F (10°C). The temperature shall be taken in a shaded area away from artificial heat.

Additional surface temperature requirements may be included in the Contract Documents or indicated on the Drawings.

Surfaces to be paved shall be finished, primed, cured, broomed and tacked, as appropriate, to the satisfaction of the Engineer or designated representative. If the surface on which the first course of the paving mixture is to be placed is a flexible base course, and a cut-back asphalt is to be used as a prime coat, the flexible base shall have been primed and cured a minimum of 24 hours before the paving mixture may be placed. The 24-hour restriction will not apply to a flexible base that has been primed with material other than a cutback. However, the surface on which the tack coat and/or paving mixture are to be placed shall be in a dry condition.

Pavement shall be opened to traffic as soon as possible after temporary pavement markings or permanent markings are in place as indicated on the Drawings) or as directed by the Engineer or designated representative. Construction traffic allowed on pavements open to the public will be subject to all laws governing traffic on streets and highways.

B. Tack Coat: The surface upon which the tack is to be placed shall be cleaned thoroughly to the satisfaction of the Engineer or designated representative. The surface shall be given a

uniform application of tack coat as governed by Standard Specification Item No. 307S, "Tack Coat". The tack coat shall be applied, as directed by the Engineer or designated representative, with an approved sprayer at a rate not to exceed 0.05 gallons per square yard. (0.225 liters per square meter) of surface area. Where the paving mixture will adhere to the surface on which it is to be placed without the use of a tack coat, the tack coat may be eliminated when approved by the Engineer or designated representative. All contact surfaces of curbs, castings and all structures and all joints shall be painted with a thin uniform application of tack coat.

During the application of tack coat, care shall be taken to prevent splattering of adjacent pavement, curb and gutter and structures. Before the Work can be accepted, all splatter shall be removed by the Contractor at the Contractor's expense.

C. Transporting Hot Mix Asphaltic (HMA) Concrete: The HMA mixture shall be hauled to the Work site in tight vehicles that were previously cleaned of all foreign material. Dispatching of the vehicles shall normally be arranged so that all material delivered is placed and all rolling completed during daylight hours. Nighttime paving may be allowed, when approved in advance by the Engineer or designated representative.

In cool weather or for long hauls, truck bodies containing the HMA mixture shall be covered.

If necessary, to prevent the HMA mixture from adhering to the truck body, the inside of the truck may be given a light coating of a release agent satisfactory to the Engineer or designated representative.

D. HMA Placement: The HMA mixture shall be dumped and spread on the approved prepared surface with the spreading and finishing machine. When properly compacted, the finished pavement shall be smooth, of uniform texture and density and shall meet the requirements of the typical cross sections and the surface tests. In addition the placement of the HMA mixture shall be done without tearing, shoving, gouging or segregating the mixture and without producing streaks in the HMA layer.

Discharge of the HMA mixture into the finishing machine shall be controlled so that the spreading and finishing machine is not bounced or jarred and the required lines and grades shall be obtained without resorting to hand finishing except as permitted below in this Section.

Unless indicated otherwise on the Drawings, dumping of the HMA material in a windrow and then placing the HMA mixture in the finishing machine with windrow pick-up equipment will be permitted provided the temperature of the HMA mixture does not drop more than 50°F (28°C) below the target temperature before being placed by the finishing machine.

Under no circumstances will the HMA material be permitted to be dumped on or near the job site and then reloaded for hauling to the site of placement. Exceptions may be allowed if approved by the Engineer or designated representative.

The windrow pick-up equipment shall be operated in such a manner that substantially all the mixture deposited on the roadbed or prepared surface is picked up and loaded into the finishing machine without contamination by foreign material. The windrow pick-up equipment will also be so operated that the finishing machine will obtain the required line, grade and surface without resorting to hand finishing. Any operation of the windrow pick-up equipment resulting in accumulation and subsequent shedding of accumulated material into the HMA mixture will not be permitted.

When approved by the Engineer or designated representative, level-up courses may be spread with a motor grader that meets the requirements of this specification item.

The spreading and finishing machine shall be operated at a uniform forward speed consistent with the plant production rate, hauling capability and roller train capacity to result in a continuous operation. Stopping of the spreading and finishing machine between trucks is to be held to a minimum. If, in the opinion of the Engineer or designated representative, delivery of material is adversely affecting the condition of the HMA layer (excessive stopping of the spreading and finishing machine, loss of mixture temperature, etc.), the Engineer or designated representative may require paving operations to cease until acceptable methods are provided to minimize starting and stopping of the spreading and finishing machine.

The hopper gates of the spreading and finishing machine shall be adjusted to provide an adequate and consistent flow of material. This shall result in enough material being delivered to the augers so that they are operating approximately 85 percent of the time or more. The augers shall provide means to supply adequate flow of material to the center of the paver. Augers shall supply an adequate flow of material for the full width of the mat being placed, as approved by the Engineer or designated representative. Augers should be kept approximately one-half to three-quarters full of HMA mixture at all times during the paving operation.

When the HMA mixture is placed in a narrow strip along the edge of an existing pavement, or is used to level up small areas of an existing pavement or is placed in small irregular areas where the use of a finishing machine is not practical, the finishing machine may be eliminated when permitted by the Engineer or designated representative.

The paving material adjacent to castings and flush curb and gutter and structures shall be finished uniformly high so that when compacted, it will be slightly above but not more than 1/8 inch (3 mm) above the edge of the casting or gutter lip.

Construction joints of successive courses of HMA material shall be offset at least 6 inches (150 mm). Longitudinal joints in the layer shall be placed to coincide with lane lines as directed the Engineer or designated representative. Transverse joints shall be offset a minimum of 5 feet (1.5 meters).

E. Compaction: The pavement layers/lifts shall be compacted thoroughly and uniformly to obtain the compaction and cross section meeting the requirements indicated on the Drawings and this specification item.

Regardless of the method used for compaction, all rolling to achieve specified density shall cease before the temperature of the HMA mixture drops below 175°F (80°C).

Rolling with a pneumatic tire roller shall be used to seal the surface. Rolling with a tandem or other steel-wheel roller shall be provided if required to iron out any roller marks. Surface sealing and removal of roller marks may be accomplished at HMA temperatures below 175°F (80°C).

Vibratory rollers shall not be allowed in the vibrating mode on layers with a plan thickness less than 1-1/2 inches (37.5 mm).

The motion of the rollers shall be slow enough to avoid other than usual initial displacement. If any displacement occurs, it shall be corrected to the satisfaction of the Engineer or designated representative.

The roller shall not be allowed to stand on pavement, which has not been compacted to minimum density requirements. In order to prevent adhesion of the surface mixture to the steel-wheel rollers, the wheels shall be thoroughly moistened with water; however an excess

of water will not be allowed. Necessary precautions shall be taken to prevent the dropping of diesel, gasoline, oil, grease or other foreign matter on the pavement, either when the rollers are in operation or when standing.

The edges of the pavement along curbs, headers and similar structures, and all places not accessible to the roller, or in such positions as will not allow thorough compaction with the rollers, shall be thoroughly compacted with lightly oiled tamps.

Rolling with a trench roller will be required on widened areas, in trenches and other limited areas where satisfactory density cannot be obtained with the approved rollers.

340S.11 Sampling and Testing

The HMA mixture shall be tested daily at the Project site for conformance to specification requirements. The Engineer or designated representative shall utilize a random selection method to determine sample locations based on the Contractor's anticipated production. Each day's anticipated production shall be divided into three (3) essentially equal single-pass, sub-area lots. Each day's sample locations shall be equally distributed over the three (3) sub-areas. If, due to the weather or plant malfunctions, the Contractor’s daily-anticipated production is not attained, the random locations will not be recalculated. Also, no more than one location of the three (3) sub-areas shall be located in an irregular shaped area such as a cul-de-sac.

Unless directed otherwise by the Engineer or designated representative, a minimum of three bag samples and three correlating 6-inch (150-mm) cores will be obtained from each day's production.

Bag samples shall be taken during lay-down operations. The primary sampling point for the bag samples shall be from the windrow if a windrow elevator is used. If a windrow elevator is not used, the sample shall be taken from the middle of the paving machine hopper. This sampling location will require a stoppage in the paving operation in order for the Inspector to safely secure a sample from the hopper.

One core shall be taken for every 2,000 single-pass square yards (1 675 single-pass square meters) with a minimum of three (3) cores for all projects. One core shall be taken at the same station and pass sampled for each of the bag samples. Cores shall be taken by the City’s laboratory within 48 hours of pavement laydown unless otherwise directed by the Engineer or designated representative.

For total areas of less than 500 square yards (420 square meters), a total of only two bag samples and two correlating cores will be obtained. If the Contractor desires additional testing, it shall be at its own entire expense.

The Engineer or designated representative may alter, increase or waive the testing schedule to ensure that the Work performed and the material used meet specification requirements. Acceptability of the completed pavement shall be based on the average of test results for the Project as defined in Section 340S.12, "Acceptance Plan" of this item.

Gradation, asphalt content and stability value of the HMA mixture shall be reported for each of the bag samples. The stability value reported for each of the bag samples shall be the average of three (3) tests per bag.

Pavement thickness and density shall be determined from 6-inch (150 mm) field cores. For each day's placement, density of cores for which no corresponding bag samples were taken shall be determined by using the average Maximum Theoretical Density of the day's three (3) bag samples or as may otherwise be determined by the Engineer or designated representative.

When, in the opinion of the Engineer or designated representative, test results appear unrepresentative, additional testing may be authorized. The retesting will be at the expense of the Contractor and the results of the retesting shall be averaged with the results of the original testing. If the results of retesting indicate that the original test results were erroneous, the original test results will be discarded. In the instance of erroneous original test results the subsequent first set of retests will be at the expense of the City of Austin.

Pavements with low-density results may be recored; but the pavement shall not receive any additional compactive effort.

Pavements that will not or cannot be cored within 48 hours shall be closed to both public and construction traffic.

340S.12 Acceptance Plan

For the purpose of the Acceptance Plan only, the "Paving Project" of each of the specified mixture types shall be defined by the Engineer or designated representative before the paving operation begins

Considerations for defining the Paving Project shall include paving operations staged due to traffic considerations, pavement structural section (i.e. with varying layer thicknesses), time required for paving, changes to the Job Mix Formula, phasing of large projects, or other factors affecting the consistency in the production, lay-down/compaction, use of completed portions, and/or aging of in-place material.

Acceptability of the completed pavement structure for a Paving Project shall be based on all daily averages of three test results and when approved by the Engineer or designated representative the overall average of all test results for each of the mixture/layer types specified on the Drawings.

Pay adjustments for two or more acceptance factors shall be accumulative. Pay adjustments of 100% unit price reduction shall require removal and replacement of the Work. Replacement materials shall be subject to all requirements of this specification. Alternatively, the Engineer or designated representative may allow the Work to remain in place without payment provided that the Work is warranted for an extended period under conditions as determined by the Engineer or designated representative. The decision of the Engineer or designated representative related to the removal and replacement of the Work shall be the final authority.

A. Non-Pay-Adjustment Acceptance Factors:

1 Surface Characteristics: Unless otherwise directed by the Engineer or designated representative, all pavements shall be tested for smoothness. Surfaces shall be tested with a 10-foot (3.05 meter) straightedge parallel to the roadway centerline and perpendicular to the centerline on flat, cross-slope sections. Maximum allowable deviation in 10 feet shall be 1/8 inch (1-mm per meter) parallel to the centerline and 1/4 inch (2-mm per meter) perpendicular to the centerline. Sections exceeding these maximums shall be corrected to the satisfaction of the Engineer or designated representative. The completed surface must meet the approval of the Engineer or designated representative for surface smoothness, finish and appearance.

If the surface ravels, ruts or deteriorates in any manner prior to the end of the warranty period, it will be the Contractor's responsibility to correct this condition at its own entire expense to the satisfaction of the Engineer or designated representative in conformance with the requirements of this specification.

For HMAC rehabilitation and overlay projects, if cracks develop in the pavement surface within the one-year warranty period, the Contractor shall seal the cracks in accordance with Standard Specification Item No. 313S, "Cleaning and/or Sealing Joints and Cracks (Asphaltic Concrete). Payment for this work will be measured and paid for as Mobilization (LS) and Crack Sealing (LF).

For new HMAC roadways constructed in accordance with the Drawings and specifications, if cracks less than 1/4 inch (6 mm) in width develop in the pavement surface within the one year warranty period the Contractor shall seal the cracks in accordance with Standard Specification Item No. 313S, "Cleaning and/or Sealing Joints and Cracks (Asphaltic Concrete). Payment for this Work will be measured and paid for as Mobilization (LS) and Crack Sealing (LF).

If cracks equal to or greater than 1/4 inch (6 mm) in width develop in the pavement surface within the one-year warranty period, the cracking shall be reviewed and evaluated by the Engineer or designated representative before corrective action is taken.

2. Stability: Stability test results shall be used as indicators of potential problems. Where stability test results fall below the range specified in this specification, additional tests shall be taken as directed by the Engineer or designated representative for further evaluation and monitoring of the paving mixture. This additional stability testing will be at the expense of the Contractor. When, in the opinion of the Engineer or designated representative, the stability is deemed unacceptable for the intended use of the pavement, the paving mixture shall be removed and replaced to the limits indicated by test results or may be left in place on conditions acceptable to the Engineer or designated representative. When the paving mixture is removed and replaced, it shall be at the sole expense of the Contractor.

3. Laboratory Density: Laboratory density results as determined by TxDOT Test Method Tex-207-F shall be used as indicators of potential problems. Where laboratory density test results are less than 94.5% or more than 97.5% of mix design maximum density, additional tests shall be taken as directed by the Engineer or designated representative for further evaluation and monitoring of the paving mixture. This additional laboratory density testing will be at the expense of the Contractor. When, in the opinion of the Engineer or designated representative, the laboratory density is deemed unacceptable for the intended use of the pavement, the paving mixture shall be removed and replaced to the limits indicated by test results.

   The removal and replacement of the paving mixture shall be at the sole expense of the Contractor.

4. Limited Areas: Irrespective of an acceptable overall Paving Project average for any or all of the Pay-Adjustment Acceptance Factors, limited substandard portions of the Work, as determined by the Engineer or designated representative, shall be remedied or removed and replaced to the satisfaction of the Engineer or designated representative at the sole expense of the Contractor.

B. Pay-Adjustment Acceptance Factors: Contract unit prices shall be adjusted for paving mixtures that fail to meet acceptance criteria for gradation, asphalt content, density and mat thickness in accordance with the following:

Gradation Acceptance Schedule (TEX-210-F)

Sieve	Deviation From Job Mix Formula		Percent Contract Unit Price Reduction
	Daily Average	Overall Average	
Total retained on No. 10 (2.00 mm)	± 6.5 6.6±	± 5.0 5.1±	0 10
Passing No. 200 (75 µm)	± 3.9 4.0±	± 3.0 3.1±	0 5

Asphalt Content Acceptance Schedule (TEX-210-F, PartII)

Deviation from the Job Mix Formula		Percent Contract Unit Price Reduction	
Daily Average	Overall Average	Local Streets*	All Others
± 0.5	± 0.4	0	0
±0.51 to ±0.60	±0. 41 to ±0.50	15	25
+0.61 to +0.70	+0.51 to +0.60	25**	100; Remove and Replace
-0.61 to -0.70	-0.51 to -0.60	100: Remove and Replace	100; Remove and Replace
Over ±0.70	Over ±0.60	100: Remove and Replace	100; Remove and Replace

*A local or residential street that serves as access to residence or other abutting property.

**If the street has an ADT of 500, or less, with 1%, or less, of truck traffic, plus a 2 year warranty; otherwise, Remove and Replace

Density Acceptance Schedule (TEX-207-F/TEX-227-F)

*Percent Density		Percent Contract Unit Price Reduction	
Daily Average	Overall Average	1-1/2" (38 mm) Thickness or Greater	Less than 1-1/2" (38 mm) Thickness
Above 96.5	Above 96	100; Remove and Replace	100; Remove and Replace
90.5 to 96.5	91 to 96	0	0
90.5 to 87.6	90.9 to 88.1	0.625 per 0.10% deficiency in density	0.50 per 0.10% deficiency in density
Less than 87.6	Less than 88.1	100: Remove and Replace	100; Remove and Replace

*Core bulk density divided by max. theoretical density

Thickness Acceptance Schedule

Variance Percent of Thickness		Percent Contract Unit Price Reduction
Daily Average	Overall Average	
0 – 15.0	0 - 10	0
15.1 – 20.0	10.1 - 16	20
20.1 – 30.0	16.1 - 25	50
Over 30.0	Over 25	100; Remove and Replace or mill/overlay 1" (25 mm) minimum

The Density Acceptance Schedule For Irregularly Shaped Areas; Hike And Bike Trails And Utility Trenches (see following table) will apply to utility trenches of widths less than 4 feet

(1.2 meter) and to irregular shaped areas and hike and bike trails in which an appropriate rolling pattern cannot be established making it difficult to achieve compaction.

Density Acceptance Schedule For Irregularly Shaped Areas; Hike And Bike Trails and Utility Trenches (TEX-207-F/TEX-227-F)

*Percent Density	Percent Contract Unit Price Reduction	
Daily Average	1-1/2" (38 mm) Thickness or Greater	Less than 1-1/2" (38 mm) Thickness
Above 96.5	100; Remove and Replace	100; Remove and Replace
96.5 to 89.0	0	0
89.0 to 86.1	0.625 per 0.10% deficiency in density	0.50 per 0.10% deficiency in density
Less than 86.1	100: Remove and Replace	100; Remove and Replace
*Core bulk density divided by maximum theoretical density		

The Density Acceptance Schedule will apply to utility trenches 4 feet (1.2 meter) or wider.

Core thicknesses greater than Drawing requirements shall be factored into the average thickness calculation as the Drawing required thickness. If total thickness of lift(s) proves to be less than required, the Contractor may remove and replace the overlay deficient areas as agreed to by the Engineer or designated representative. Overlays to correct thickness deficiencies shall be not less than one (1) inch (25-mm) thick. Overlays shall require milling of the asphalt in order to prevent a “featheredge” of the overlaying pavement.

The extent of the area to be overlaid or removed and replaced shall be determined by additional cores with thicknesses greater than or equal to the required thickness. All additional coring that is necessary to determine the area shall be paid for by the Contractor.

340S.13 Measurement

Work performed and material placed shall be measured under one of the following methods. When Drawing quantity measurement is specified, adjustment of quantity may be made as follows. If the quantity measured as outlined vary from those shown on the Drawings by more than 5%, either party to the Contract may request in writing and adjustment of the quantity by each separate bid item. The party to the Contract which requests the adjustment shall present to the other party one copy of measurements and calculations showing the revised quantity in question. This revised quantity, when approved by the Engineer or designated representative, shall constitute the final quantity for which payment will be made. However, no adjustment will be made for any quantity, which exceeds the Drawing required thickness.

A. Method A: Asphaltic concrete pavement shall be measured by the ton (2,000 pounds) of the type actually used in completed and accepted Work in accordance with the Drawings and specifications.

   The measurement shall be made on approved truck scales that meet the requirements of the National Institute of Standards and Technology Handbooks 44 and 112 except that the required accuracy shall be 0.4 percent of the load being weighed. The Contractor shall furnish a report of calibration from a scale mechanic licensed by the Texas Department of Agriculture certifying that the scales meet this requirement.

B. Method B: Asphaltic concrete pavement shall be measured by the square yard of specified total thickness of the type of paving mixture actually used in completed and accepted Work in

accordance with Drawings and specifications. Multiple lifts of the same type shall be considered as one for square yard measurement purposes.

C. Method C: Asphaltic concrete pavement shall be measured by the lineal foot of specified total thickness of the type of paving mixture actually used in completed and accepted Work in accordance with Drawings and specifications. Multiple lifts of the same type shall be considered as one for linear foot measurement purposes.

340S.14 Payment

Work performed and materials furnished as prescribed by this item and measured as provided under "Measurement" will be paid for at the unit bid prices or pay adjusted unit price for Hot Mix Asphaltic Concrete Pavement, of the types and thicknesses specified. The unit bid prices shall include full compensation for furnishing all labor, equipment, time, materials and incidentals necessary to complete the Work.

Removal of existing hot mix asphalt concrete transition areas prior to overlay, tack coat, saw cutting and temporary pavement markings will not be measured or paid for directly but shall be included in the unit price bid for Standard Specification Item No. 340S, "Hot Mix Asphaltic Concrete Pavement".

Payment for Work meeting these specifications will be made under one of the following:

Pay Item No. 340S-A:	Hot Mix Asphaltic Concrete Pavement, Type ____,	Per Ton.
Pay Item No. 340S-B:	Hot Mix Asphaltic Concrete Pavement, ___Inches, Type ____,	Per Square Yard.
Pay Item No. 340S-C:	Hot Mix Asphaltic Concrete Pavement, ___Inches, Type ____,	Per Lineal Foot.
Pay Item No. 340S-PQ:	Hot Mix Asphaltic Concrete Pavement, ___Inches, Type ____, Plan Quantity,	Per Ton
Pay Item No. 340S-L:	Hot Mix Asphaltic Concrete Pavement, ___In., Type ____, Level-up Course,	Lump Sum.
Pay Item No. 340S-M:	Crack Sealing Mobilization,	Lump Sum.
Pay Item No. 340S-S:	Crack Sealing,	Per Lineal Foot.

End

SPECIFIC CROSS REFERENCE MATERIALS
Special Specification Item 340S "Hot Mix Asphaltic Concrete Pavement"

City of Austin Standard Specifications

Designation	Description
Item No. 230S	Rolling (Flat Wheel)
Item No. 232S	Rolling (Pneumatic Tire)
Item No. 301S	Asphalts, Oils and Emulsions
Item No. 307S	Tack Coat
Item No. 313S	Cleaning and/or Sealing Joints and Cracks (Asphaltic Concrete)

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-106E	Method of Calculating the Plasticity Index of Soils
Tex-107E	Determination of Bar Linear Shrinkage of Soils
Tex-200-F	Sieve Analysis of Fine and Coarse Aggregates
Tex-203-F	Sand Equivalent Test
Tex-204-F	Design of Bituminous Mixtures
Tex-207-F	Determination of Density of Compacted Bituminous Mixtures
Tex-208-F	Test for Stabilometer Value of Bituminous Mixtures
Tex-210-F	Determination of Asphalt Content of Bituminous Mixtures by Extraction
Tex-212-F, Part II	Determination of Moisture Content of Bituminous Mixtures (by oven drying)
Tex-217-F	Determination of Deleterious Material and Decantation Test For Coarse Aggregates
Tex-227-F	Theoretical Maximum Specific Gravity of Bituminous Mixtures
Tex-410-A	Abrasion of Coarse Aggregate Using the Los Angeles Machine
Tex-460-A	Determination of Crushed Face Particle

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item 340	Hot Mix Asphalt Concrete Pavement

RELATED CROSS REFERENCE MATERIALS
Special Specification Item 340S "Hot Mix Asphaltic Concrete Pavement"

City of Austin Standard Specifications

Designation	Description
Item No. 206S	Asphalt Stabilized Base
Item No. 210S	Flexible Base
Item No. 306S	Prime Coat
Item No. 310S	Emulsified Asphalt Treatment
Item No. 311S	Emulsified Asphalt Repaving
Item No. 320S	Two Course Surface Treatment

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-215-F	Determination of Asphalt Content of Rock Asphalt By Hot Solvent Method
Tex-224-F	Determination of Flakiness
Tex-400-A	Method of Sampling Stone, Gravel, Sand and Mineral Aggregates

Tex-411-A	Soundness of Aggregate by Use of Sodium Sulfate or magnesium Sulfate
Tex-438-A	Accelerated Polish Test for Aggregate

Item No. 360S
Concrete Pavement

360S.1 Description

This item shall consist of a pavement and/or base of Portland Cement concrete, with or without reinforcement as indicated on the Drawings, with or without monolithic curbs, constructed as herein specified, on prepared subgrade or base course in conformity with the thickness and typical cross sections indicated on the Drawings. Concrete to be considered of satisfactory quality provided it is made (a) of materials accepted for job, (b) in the proportions established by the Contractor and (c) mixed, placed, finished and cured in accordance with the requirements of this specification.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

360S.2 Submittals

The submittal requirements of this specification item may include:

Mix design option(s) of the class of concrete required on the project,

The supplier of the concrete mix design(s) and type of mixing equipment, and

Type of admixtures to be used with the concrete mixes.

360S.3 Materials

A. Cementatious Materials

Portland cement shall conform to ASTM C 150, Type I (General Purpose) and Type III (High Early Strength). Type III cement shall be used when high early strength concrete is indicated on the Drawings. If the use of high early cement is not specified and the Contractor desires to use it, the Contractor shall obtain written permission from the Engineer or designated representative prior to its use and shall assume all additional costs incurred by the use of such cement. All cement shall be of the same type and from the same source for a project unless written permission if first received from the Engineer or designated representative.

Portland cement manufactured in a cement kiln fueled by hazardous waste shall be considered as an approved product if the production facility is authorized to operate under regulation of the Texas Commission on Environmental Quality (TCEQ) and the United States Environmental Protection Agency (USEPA). Supplier shall provide current TCEQ and EPA authorizations to operate the facility.

Bulk or sacked cement may be used and a bag shall contain 94 pounds (42.6 KG) net. All bags shall be in good condition at the time of inspection. Bulk cement shall be weighed on approved scales as herein prescribed.

All cement shall be stored in a suitable weather tight building or bin, which will protect the cement from dampness. The cement shall be so stored as to provide easy access for proper inspection. Any cement, which has become partially set or which contains hard lumps or cakes or cement salvaged from discarded or used bags, shall not be used.

Fly ash (denoted by Texas DOT designations Type A and Type B) may replace 20 to 35 percent of a mix design's Portland cement content by absolute volume. Fly ash shall not be used in mix designs with less that five (5) sacks of Portland cement per cubic yard [six and a half (6.5) sacks of Portland cement per cubic meter] unless specifically permitted by the Contract plans of project manual. Fly ash shall conform to the requirements of Item 405S, "Concrete Admixtures".

B. Admixtures

Concrete admixtures conforming to Item No. 405S, "Concrete Admixtures" may be used when approved by the Engineer or designated representative to minimize segregation, improve workability, reduce the amount of mixing water and to provide normal hot weather concreting provisions. The use of admixtures shall not alter the approved mix designs, except for water content.

C. Coarse Aggregate

Coarse aggregate shall consist of durable particles of gravel, crushed blast furnace slag and/or crushed stone of reasonably uniform quality throughout, free from injurious amounts of salt, alkali, vegetable matter or other objectionable material, either free or as an adherent coating on the aggregate. It shall not contain more than 0.25 percent by weight of clay lumps nor more than 1.0 percent by weight of shale nor more than 5.0 percent by weight of laminated and/or friable particles when tested in accordance with TxDOT Test Method Tex-413-A.

Coarse aggregate shall have a wear of not more than 45 percent when tested according to TxDOT Test Method Tex-410-A and when tested by standard laboratory methods shall meet the following grading requirements:

Retained on 1 3/4 inch (43.75 mm) sieve	0%
Retained on 1 1/2 inch (37.5 mm) sieve	0 to 5%
Retained on 3/4 inch (19.0 mm)sieve	30 to 65%
Retained on 3/8 inch (9.5 mm) sieve	70 to 90%
Retained on No. 4 (4.75 mm) sieve	95 to 100%

Loss by Decantation TxDOT Test Method *Tex-406-A. 1.0% Maximum

* In the case of aggregate made primarily from crushing of stone. If the material finer than the 200 sieve is definitely established to be the dust of fracture

essentially free from clay or shale as established by Part III of TxDOT Test Method Tex-406-A, the percent may be increased to 1.5.

When the plans do not require a monolithic pour of curb or curb and gutter, the Contractor may elect to use the following gradation of coarse aggregate for curb or curb and gutter:

Retained on 1 1/2 inch (37.5 mm) sieve	0%
Retained on 3/8 inch (9.5 mm) sieve	5 to 30%
Retained on No. 4 (4.75 mm) sieve	75 to 100%

Where the coarse aggregate is delivered on the job in 2 or more sizes or types, each type and/or size shall be batched and weighed separately.

All aggregates shall be handled and stored in such a manner as to prevent size segregation and contamination by foreign substances and maintain as nearly as possible in a uniform condition of moisture. When segregation is apparent, the aggregate shall be remixed with suitable equipment as required. At time of its use, the aggregate shall be free from frozen material and aggregate containing foreign materials will be rejected. Coarse aggregate that contains more than 0.5 percent free moisture by weight shall be stockpiled for at least 24 hours prior to use.

Adequate storage facilities shall be provided for approved materials. The intermixing of non-approved materials with approved materials either in stockpiles or in bins will not be permitted. Aggregates from different sources shall be stored in different stockpiles unless otherwise approved by the Engineer or designated representative.

D. Fine Aggregate

Fine aggregate shall be free from injurious materials of salt, alkali or vegetable matter. It shall not contain more than 0.5 percent by weight of clay lumps. When subjected to the color test for organic impurities, TxDOT Test Method Tex-408-A, the fine aggregate shall not show a color darker than standard.

Unless shown otherwise on the drawings, fine aggregate shall have an acid insoluble residue of at least 60% by weight when tested in accordance with Tex 612-J.

Unless specified otherwise, fine aggregate shall meet the following grading requirements:

Retained on 3/8 inch (9.5 mm) sieve	0%
Retained on No. 4 (4.75 mm) sieve	0 to 5%

Retained on No. 8 (2.36 mm) sieve	0 to 20%
Retained on No. 16 (1.185 mm) sieve	15 to 30%
Retained on No. 30 (600 µm) sieve	35 to 75%
Retained on No. 50 (300 µm) sieve	70 to 90%
Retained on No. 100 (150 µm) sieve	90 to 100%
Retained on No. 200 (75 µm) sieve	97 to 100%

Fine aggregate will be subjected to the Sand Equivalent Test, TxDOT Test Method Tex-203-F. The sand equivalent value shall not be less than 80.

E. Mineral Filler

Mineral filler shall consist of clean stone dust, crushed sand, crushed shell or other approved inert material. It shall meet the following requirements when tested in accordance with TxDOT Test Method Tex-401-A:

Retained on No. 30 (600 µm) sieve	0%
Retained on No. 200 (75 µm) sieve	0 to 35%

Where fine aggregate is delivered to the job in 2 or more sizes or types, each type and/or size of material shall be batched and weighed separately. Where mineral filler is used, it shall be batched and weighed separately. At the time of its use the fine aggregate shall be free from frozen material and aggregate containing foreign material will be rejected.

All fine aggregate shall be stockpiled for at least 24 hours prior to use.

F. Mixing Water

Water for use in concrete and for curing shall be free from oils, acids, organic matter or other deleterious substances and shall not contain more than 1,000 parts per million of chlorides as Cl nor more than 1,000 parts per million of sulfates as SO4.

Water from municipal supplies approved by the State Health Department will not require testing. Contractor shall sample and test water from other sources and submit test results to the Engineer or designated representative for approval 10 days prior to proposed use.

Tests shall be made in accordance with "Standard Method of Test for Quality of Water to be used in Concrete", AASHTO Method T-26.

G. Transit-mixed Concrete

The use of transit-mixed (ready-mixed) concrete will be permitted by the Engineer or designated representative provided the batching plant and mixer trucks meet requirements of quality specified herein.

When ready-mixed concrete is used, additional mortar (1 sack cement, 3 parts sand and sufficient water) shall be added to each batch to coat the drum of the mixer or agitator truck. Delivery of concrete to the site of the work and its discharge from the truck mixer, agitator or non-agitating equipment shall be in accordance with the requirements of Item No. 410S, "Concrete Structures".

Ready-mixed concrete, batching plant and mixer truck operation shall include the following:

1) A ticket system will be used that includes a copy for the construction inspector. The ticket will have machine stamped time/date of the concrete batch, weight of cement, sand and aggregates; exact nomenclature and written quantities of admixtures and water. Any item missing or incomplete on the ticket may be cause for rejection of the concrete.

2) Sufficient trucks will be available to support continuous slab placements. The Contractor will satisfy the Engineer or designated representative that adequate standby trucks are available to support monolithic placement requirements.

3) A portion of the mixing water, required by the batch design to produce the specified slump, may be withheld and added at the job site but only with the permission of the Engineer or designated representative and under the Inspector's observation. When water is added under these conditions, it will be thoroughly mixed before any slump or strength samples are taken.

H. Joint Sealer

Unless otherwise shown on the plans, joint sealant for concrete pavement used on airport runways and/or taxiways shall be TxDOT Class 5. All other joint sealant shall be TxDOT Class 2.

As a minimum, the joint sealant shall comply with the following. The manufacturer of the joint sealant shall furnish certification that the product to be supplied meets or exceeds the specification.

1) Class 2 (Hot Poured Rubber-Asphalt). This sealer shall conform to Standard Specification Item No. 313S, “Cleaning and/or Sealing Joints and Cracks (Asphaltic Concrete)The sealer must be compatible with asphaltic concrete.

2) Class 5 (Low Modulus Silicone Sealant for Concrete Pavement). This material shall conform to Item 413S, “Cleaning and/or Sealing Joints and Cracks (PCC) and shall be furnished in a one-part silicone formulation, which does not require a primer for bond to concrete. A backer rod shall be

required which will be compatible with the sealant. No bond or reaction shall occur between the rod and sealant. The sealant shall adhere to the sides of the concrete joint. It shall not crack or break when exposed to temperatures below 32°F (0°C).

The sealant material shall have the following properties:

Color	Gray
Flow, MIL-2-8802D, Sec 4.8.4, max	0.2
Working time, minutes	10
Tack-free time at 77° F +/- 2 o F (25°C +/- 1.1^{o}C), MIL-2-8802D,	
Sec 4.8.7, minutes	60
Cure time at 77°F (25oC), days	7-14
Full Adhesion, days	14-21

As Cured - after 7 days at 77°F (25°C), and 40% Relative Humidity

Elongation, minimum percent	1200
Durometer Hardness, Shore A, ASTM D 2240, min	15
Joint movement capability, percent	+100/-50
Tensile Strength, maximum elongation, percent	100
Peal strength, psi	25 (172 kPa)

I. Backer Rod

Backer Rod shall be expanded closed cell polyethylene foam compatible with sealant. No bond or reaction shall occur between rod and sealant. Backer Rod shall be of sufficient width to be in compression after placement.

J. Joint Filler

Boards for expansion joint filler and for contraction and longitudinal joints shall be of the size, shape and type indicated.

Board shall be obtained from Redwood, Cypress, Gum, Southern Yellow Pine or Douglas Fir timber. They shall be solid heartwood and shall be free from sapwood, knots, clustered birdseye, checks and splits. Occasional sound or hollow birdseye, when not in clusters, will be permitted provided the board is free from any other defects that will impair its usefulness as a joint filler. With the exception of Redwood and Cypress, all boards shall have a creosote or pentachlorophenol treatment of 6 pounds per cubic foot (96 kg/m3). When oven dried at 230°F (110oC) to a constant weight, the weight of the board per cubic foot (minus treatment), shall not be less than 20 pounds nor more than 35 pounds (not less than 320 nor more than 561 kgs per cubic meter).

K. Asphalt Board

Asphalt board when used as indicated shall be of required size, full depth of concrete placement and uniform thickness. When used in transverse joints, it shall conform approximately to shape of the pavement crown as indicated. Asphalt board shall consist of 2 liners of 0.016-inch (0.4 mm) asphalt impregnated paper filled with a mastic mixture of asphalt and vegetable fiber and/or mineral filler. Boards shall be smooth, flat and straight throughout and shall be sufficiently rigid to permit easy installation. Boards that crack or shatter during installing and finishing operations will not be acceptable. Board shall be furnished in lengths equal to 1/2 the pavement width or in lengths equal to the width between longitudinal joints and may be furnished in strips or scored sheets of the required shape. When tested in accordance with TxDOT Test Method Tex-524-C the asphalt boards shall not deflect from the horizontal more than 3/4 inch in 3 1/2 inches (19.3 cm in 90 cm). The asphalt board shall be placed such that they will not interfere with the bonding of the joint sealer.

L. Load Transmission Devices for Expansion and Contraction Joints

Approved load transmission devices, when indicated, shall meet the requirements specified herein:

Smooth steel bar dowels, used when indicated, shall be of the size and type indicated and shall be open-hearth, basic oxygen or electric-furnace steel conforming to the properties specified for grade 60 in ASTM A 615. The free end of dowel bars shall be smooth and free of shearing burrs.

When indicated, one end of each dowel bar shall be encased in an approved cap having an inside diameter of 1/16 inch (16 mm) greater than the diameter of the dowel bar. The cap shall be of such strength, durability and design as to provide free movement of the dowel bar and shall be approved by the Engineer or designated representative prior to use. One end of the cap shall be filled with a soft felt plug or shall be void in order to permit free movement of the dowel bar for a distance equivalent to 150 percent of the width of the expansion joint used. The dowel caps and dowel bars shall be held securely in place by bar ties as indicated on the drawings. Mechanical methods of implanting dowel bars in the plastic concrete may be used when approved by the Engineer or designated representative.

Where required, dowel bars shall be coated with a plastic material meeting the requirements indicated.

Where red lead and oil bar coating is indicated, the red lead may be of any standard commercial grade and the oil shall be clean and no lighter than Standard No. 30 SAE grade. Approved thinner and dryer may be added to the red lead, but the material upon application shall be of such consistency that will provide a uniform and heavy coating on the bar. Where asphalt bar coating is indicated, the material may be any standard grade of oil asphalt and shall be applied hot. Cutback asphalt will not be permitted for bar coating.

M. Metal Installing Devices for Joint Assembly

Metal installing devices for expansion and contraction joint assemblies (such as welded wire bar chairs, bar stakes and marker channels, channel caps, etc.) shall be as indicated or may be similar devices of equivalent or greater strength, approved by the Engineer or designated representative, that will secure joint assembly in correct position during the placing and finishing of concrete. Load transmission devices used in joint assemblies shall be secured in position by a transverse metal brace of the type and design indicated or may be secured in position by other approved devices of equivalent or greater strength that will provide positive mechanical connection between the brace and each unit (or than by wire tie) and prevent transverse movement of each load transmission device.

N. Steel Reinforcement

Steel reinforcing bars as required including tie bars shall be open-hearth, basic oxygen or electric-furnace new billet steel of Grade 60 or Grade 40 for concrete reinforcement as indicated. Bars that require bending shall be Grade 40 conforming to the requirements of ASTM A 615.

High yield reinforcing steel shall be either (a) open-hearth, basic oxygen or electric-furnace new billet steel conforming to ASTM A 615 Grade 60 or (b) rail steel bars for concrete reinforcement, conforming to ASTM A 616 Grade 60. Bars produced by piling method will not be accepted. High yield reinforcing steel bars shall be further identified by a special marking rolled into each bar. All reinforcing steel shall be deformed bars conforming to the requirements of pertinent ASTM Specifications.

Where prefabricated deformed wire mats are indicated or permitted, the wire shall be cold worked deformed steel wire conforming to the requirements of ASTM A 496, except that steel shall be made by open-hearth, electric-furnace or basic oxygen processes. The prefabricated deformed wire mats shall conform to the requirements of ASTM A 497, except that wires used shall be deformed and transverse wires shall project beyond the centerline of each edge longitudinal wire as indicated. Mats that have been bent or wires dislocated or parted during shipping or project handling shall be realigned to within 1/2 inch (13 mm) of original horizontal plane of the mat. Mats with any portion of the wires out of vertical alignment more than 1/2 inch (13 mm) after realignment and/or wires dislocated or mutilated so that, in the opinion of the Engineer, they do not represent the original mat, shall be rejected. The reinforcement may be clamped or wired so that the reinforcement will retain the horizontal and vertical alignment as indicated or as approved by the Engineer or designated representative. Deformed wire may be

used for tie bars and load transfer bars that require bending. The nominal size, area and theoretical weight of reinforcing steel wires covered by this provision are as listed in Table II. When fabricated steel bars or rod mats are indicated, the mats shall meet requirements of ASTM A 184.

Steel wire fabric reinforcement shall be of the gage and spacing indicated and shall conform to the requirements of ASTM A 82. Longitudinal and transverse wires shall be electrically welded together at all points of intersection and the welds shall be of sufficient strength that they will not be broken during handling or placing. All welding and fabrication of fabric sheets shall conform to the requirements of ASTM A 185. Welded steel wire fabric shall be furnished in sheets as indicated and steel having been previously bundled into rolls will not be accepted. An approved hinge will be permitted in each sheet to provide for each sheet longitudinally. When wire fabric is used, it will replace only the longitudinal and transverse bars. The tie bars and load transmission units at joints will not be affected.

Table II: DIMENSIONAL REQUIREMENTS FOR DEFORMED STEEL WIRE FOR CONCRETE REINFORCEMENT

Deformed Wire	Unit Weight	Diameter	Cross-Sectional Area,	Perimeter
Size No	Pounds Per Ft. (Kgs per Meter)	Inches (Centimeters)	Sq. inches (Sq, Centimeters)	Inches (Centimeters)
D-1	0.034 (.051)	0.113 (.287)	0.01 (.06)	0.355 (.902)
D-2	0.068 (.101)	0.159 (.404)	0.02 (.13)	0.499 (1.267)
D-3	0.102 (.152)	0.195 (.495)	0.03 (.19)	0.612 (1.554)
D-4	0.136 (.202)	0.225 (.572)	0.04 (.26)	0.706 (1.793)
D-5	0.170 (.253)	0.252 (.640)	0.05 (.32)	0.791 (2.009)
D-6	0.204 (.304)	0.276 (.701)	0.06 (.39)	0.867 (2.202)
D-7	0.238 (.354)	0.296 (.752)	0.07 (.45)	0.936 (2.377)
D-8	0.272 (.405)	0.319 (.810)	0.08 (.52)	1.002 (2.545)
D-9	0.306 (.455)	0.338 (.859)	0.09 (.58)	1.061 (2.695)
D-10	0.340 (.506)	0.356 (.904)	0.10 (.65)	1.118 (2.840)

D-11	0.374 (.557)	0.374 (.950)	0.11 (.71)	1.174 (2.982)
D-12	0.408 (.607)	0.390 (.991)	0.12 (.77)	1.225 (3.112)
D-13	0.442 (.658)	0.406 (1.031)	0.13 (.84)	1.275 (3.239)
D-14	0.476 (.708)	0.422 (1.072)	0.14 (.90)	1.325 (3.366)
D-15	0.510 (.759)	0.437 (1.110)	0.15 (.97)	1.372 (3.485)
D-16	0.544 (.810)	0.451 (1.146)	0.16 (1.03)	1.416 (3.600)
D-17	0.578 (.860)	0.465 (1.181)	0.17 (1.10)	1.460 (3.708)
D-18	0.612 (.911)	0.478 (1.214)	0.18 (1.16)	1.501 (3.813)
D-19	0.646 (.961)	0.491 (1.247)	0.19 (1.23)	1.542 (3.917)
D-20	0.680 (1.012)	0.504 (1.280)	0.20 (1.29)	1.583 (4.021)
D-21	0.714 (1.063)	0.517 (1.313)	0.21 (1.35)	1.624 (4.125)
D-22	0.748 (1.113)	0.529 (1.344)	0.22 (1.42)	1.662 (4.221)
D-23	0.782 (1.164)	0.541 (1.375)	0.23 (1.48)	1.700 (4.318)
D-24	0.816 (1.214)	0.553 (1.405)	0.24 (1.55)	1.737 (4.412)
D-25	0.850 (1.265)	0.564 (1.433)	0.25 (1.61)	1.772 (4.500)
D-26	0.884 (1.316)	0.575 (1.461)	0.26 (1.68)	1.806 (4.587)
D-27	0.918 (1.366)	0.586 (1.488)	0.27 (1.74)	1.841 (4.676)
D-28	0.952 (1.417)	0.597 (1.516)	0.28 (1.81)	1.876 (4.765)
D-29	0.986 (1.467)	0.608 (1.544)	0.29 (1.87)	1.910 (4.851)
D-30	1.020 (1.518)	0.618 (1.570)	0.30 (1.94)	1.942 (4.933)
D-31	1.054 (1.569)	0.628 (1.595)	0.31 (2.00)	1.973 (5.011)

O. Polyethylene Film

Polyethylene film shall be opaque pigmented white in color and shall be manufactured from virgin resin without additives or scrap. It shall be sufficiently strong and tough to permit its use under the conditions existing on street paving work without being torn or otherwise rendered unfit for the purpose during the curing period. The film shall have a minimum thickness of 4 mils (0.004 inch), shall have a minimum tensile strength of 1,700 psi at 77°F (11,720 kPa at 25°C) in the longitudinal direction and 1,200 psi at 77°F (8,275 kPa at 25°C) in the transverse direction and shall have a minimum elongation of 200 percent at 77°F (25°C)in the longitudinal direction and 150 percent at 77°F(25°C) in the transverse direction. The permissible percent moisture loss shall not exceed 2 percent after 24 hours and 4 percent after 72 hours. Tests for tensile strength and elongation will be conducted in accordance with ASTM Designation: D 882, Method A. Tests for moisture retention will be conducted in accordance with ASTM Designation: C 156.

P. Membrane Curing Compound

Membrane curing compound shall conform to Item No. 409S, "Membrane Curing", Type 2 white pigmented.

Q. Asphalt Curing

Where asphalt is to be placed on a concrete base, asphalt shall be used for curing concrete base, the material shall conform to Item No. 301S, "Asphalts, Oils and Emulsions" for RS-2 or RS-2h or as indicated on the drawings.

360S.4 Equipment

A. General

All equipment necessary for construction of this item shall be on the Project and shall be approved by Engineer or designated representative as to conditions before the Contractor will be permitted to begin construction operations on which the equipment is to be used. When approved by the Engineer or designated representative in writing, a commercial or independently operated batching plant for measuring materials outside limits of the project may be used.

B. Mixer

The mixer furnished may be either a paving mixer (operated at site of construction or centrally located), a stationary mixer (central mixer) or a paving mixer (truck mounted) that will produce adequately mixed concrete meeting the specified requirements. The mixer, or mixers, shall conform to the following requirements:

1) Each mixer shall have attached in a prominent place a manufacturer's plate showing rated capacity of the drum in terms of volume of mixed concrete and the recommended speed of rotation of the mixing drum or blades.

2) The stationary mixer (central mixer) or truck mounted paving mixer shall be operated at the manufacturer's recommended speed.

3) The size of the paving mixer shall not be less than that of a 27-E paver, as established by the Mixer Manufacturer's Bureau of Associated General Contractors. The paving mixer shall be operated at a drum speed of not less than 16 revolutions per minute and not more than 22 revolutions per minute. Pickup and throw over blades in the drum of the mixer shall be replaced when worn down 3/4 inch (19 mm) or more.

4) Each truck mounted paving mixer shall be approved by the Engineer or designated representative prior to use on the project. It shall be classified as a "paving mixer" by the manufacturer and shall be so designed that a uniform and low slump concrete (approximately 1 1/2 inch [38 mm] slump) can be mixed without aggregate size segregation. The mixer shall be capable of discharging the low slump concrete at a speed of 10 seconds per cubic yard (13 seconds per cubic meter) or faster.

5) Each mixer shall be equipped with an approved automatic device for satisfactorily timing the mix and locking the discharging device in order to prevent the discharging of the mixer before the end of the required mixing period. This timing device shall operate a sounding device to signal plainly the completion of the mixing time. When permitted by the Engineer a light signal device may be used.

6) Multiple drum mixers will be permitted provided their operation is properly synchronized. The mixing time shall be determined exclusive of the time required to transfer concrete from one drum to the next drum.

7) Each mixer shall be equipped with a water-measuring device so constructed that it will measure the water within 1 percent of the total amount required for each batch. Unless the water is to be weighed, the water measuring equipment shall include an auxiliary tank with a capacity greater than that of the measuring tank and from which the measuring tank will be filled by gravity flow. The measuring tank shall be open to the atmosphere and shall be so placed and constructed that the water for a batch can be discharged into a calibrated tank or weighing device for checking the accuracy of water measurement without seriously delaying the paving operations. The Contractor shall have a calibrated tank or weighing device available at all times at a location satisfactory to the Engineer or designated representative.

8) If a paving mixer is furnished and operated at the site of construction, it shall be equipped with a power controlled boom and bucket, so designed as to permit uniform distribution of the concrete for the full width between pavement forms. Alternate equipment for distributing concrete may be substituted when approved by the Engineer in writing, provided uniform distribution is obtained without segregation.

9) If central mixed concrete is used on the project, the Contractor shall provide equipment designed to provide uniform distribution for the concrete for the full width between pavement forms without segregation.

C. Transit-mix Trucks

When transit-mix (ready-mix) concrete is used, additional mortar (1 sack cement, 3 parts sand and sufficient water) shall be added to the batch to coat the drum of the mixer or agitator truck. This shall be required for every load of concrete. The mixing speed shall be attained as soon as all ingredients are in the mixer. Each complete batch (containing all the required ingredients) shall be mixed not less than 70 nor more than 100 revolutions of the drum at mixing speed.

A portion of the mixing water, required by the batch design to produce the desired slump, may be withheld and added at the job site, but only with permission of the Engineer and under the Engineer's supervision. When water is added at the job site, 25 revolutions (minimum) at mixing speed, will be required to flush down the blades after charging shall be accurately measured and included in the quantity of mixing water. The introduction of the initial mixing water, except blade wash down water and that permitted in this Article shall be prior to or simultaneous with the charging of the aggregates and cementitious material.

Mixing and agitating speed shall be as designated by the mixer manufacturer. All revolutions after prescribed mixing shall be at agitating speed. Except for short periods of time during discharge, the drum shall be kept in continuous motion from the time the mixing is started until the discharge is completed.

Additional mortar, consisting of 1 sack cement, 3 parts sand and sufficient water, shall be added to the batch to coat the drum of the transit mixer or agitator truck. This shall be required for every load of concrete.

The loading of transit-mixers shall not exceed 63 percent of the drum volume. When used as an agitator only, the loading of truck mixers shall not exceed 80 percent of the drum volume.

The batching plant and transit-mix trucks shall operate under the following system:

1) A ticket system will be used that includes a copy for the construction inspector. The ticket will have machine stamped time/date of water/cement batch; weight of cement, fly ash (if applicable), water, sand and aggregates; exact nomenclature and quantities of admixture. Any item missing or incomplete on the ticket will be cause for rejection. Coded readouts may be used if approved in advance by the Engineer.

2) Sufficient trucks will be available to support continuous placements. The Contractor will satisfy the Engineer that adequate standby trucks are available to support monolithic placement when required.

3) A portion of the mixing water, required by the batch design to produce the desired slump, may be withheld and added at the job site, but only with the permission of the Engineer and under the Inspector's observation. When water is added under these conditions, it will be thoroughly mixed before any slump or strength beam samples are taken.

D. Hauling Equipment

Batch hauling equipment for the transportation of measured materials from the batching plant to the mixer shall be equipped with tight covers, which shall be used to prevent excessive evaporation of moisture or any loss of material.

If a central mixer is used, concrete may be transported to the point of delivery in truck agitators or non-agitating trucks.

If a truck mounted paving mixer is used, it may be used to transport the concrete after mixing is complete.

If non-agitator trucks are used they shall conform to the following requirements:

The bed of non-agitating hauling equipment shall be a smooth, mortar-tight, metal container. The hauling equipment shall be capable of delivering the concrete to the work site in a thoroughly mixed and uniform mass and capable of discharging the concrete at a satisfactory controlled rate without segregation. If in the opinion of the Engineer any appreciable segregation or accumulation of excess water and/or mortar occurs on the surface of the concrete, this may be cause for rejection and this method of transporting the concrete to the point of delivery shall be suspended as directed by the Engineer.

E. Subgrade or Subbase Planer and Templates

Unless a stabilized subbase is provided, an approved subbase planer shall be provided, mounted on visible rollers riding on the forms and having adjustable cutting blades which shall trim the subgrade to the exact section as indicated. The planer frame shall be heavy enough to remain on the forms at all times and shall be of such strength and rigidity that, under a test made by changing the support from the wheels to the center, it shall not develop a deflection for more than 1/8 inch (3 mm). Tractive power equipment used to pull the planer shall not be such as to produce ruts or indentations in the subgrade.

When the slip form method of paving is to be used, the subgrade planer will be operated on a prepared track grade or controlled by an electronic sensor system operated from a string line that establishes the horizontal alignment and the elevation of the subbase.

A template for checking the contour of the subbase shall be provided and operated by the Contractor. The template shall rest upon the side forms and shall be of such strength and rigidity that, under a test made by changing the support to the center, it shall not show a deflection of more than 1/8 inch (3 mm). It shall be provided with accurately adjustable rods projecting downward to the subgrade at 1-foot (30 cm) intervals and these rods shall be adjusted to the required cross section of the bottom of the slab when the template is resting upon the side forms. Where stabilized subbase is provided, use of a scratch template will be required.

F. Forms

Side forms shall be of metal of approved cross section. The preferred depth of the form shall be equal to the required edge thickness of the pavement. Forms with depth greater than the required edge thickness of the pavement will be permitted.

The length of form sections shall not be less than 10 feet (0.3 meters) and each section shall provide for staking in position with not less than 3 pins. Flexible or curved forms of wood or metal of proper radius shall be used for curves of 200-foot (61 meter) radius or less. Forms shall be of ample strength and shall be provided with adequate devices for secure setting so that when in place they will withstand, without visible springing or settlement, the impact and vibration of the spreading

and finishing machinery. In no case shall the base be less than 6 inches (15.2 cm) for a form 6 inches (15.2 cm) or more in height. The forms shall be free from warps, bends or kinks and shall be sufficiently true to provide a reasonably straight edge on the concrete. The top of each form section, when tested with a straightedge shall conform to the requirements specified for the surface of the completed pavement. Sufficient forms shall be provided for satisfactory prosecution of the work.

Outside curb forms shall be of wood or metal of a section satisfactory to the Engineer or designated representative, straight, free of warp and shall be in a depth at least equal to the depth of the curb. They shall be mounted on the paving forms and securely attached thereto and maintained in true position during the placing of the concrete. Inside curb forms, if required, shall be of approved material and of such design as to provide the curb required and shall be rigidly attached to the outside forms.

G. Concrete Spreader

Use of concrete spreader shall be required and it shall be a self-propelled machine having sufficient power and traction to spread and strike off concrete without slippage on the forms. It shall be equipped with a power driven device for spreading the concrete uniformly between the forms. The spreading device may be either a reciprocating blade, a screw conveyer or a belt conveyer. The spreader shall be capable of striking off the surface of the concrete between the forms in the longitudinal direction of the slab at any required elevation.

Mechanically operated concrete spreaders of other designs, which uniformly distribute the concrete with a minimum of segregation, may be used when approved by the Engineer.

H. Slipform Paver

With prior approval, the Contractor may place concrete with slip form paver. This paver shall be equipped with a longitudinal trans-angular finishing float adjustable to crown and grade and be satisfactory to the Engineer or designated representatve. The float shall extend across the pavement practically to the side forms and/or the edge of slab. A "string line" shall be used to provide grade control for the paver.

I. Mechanical Vibratory Equipment

All concrete placed for pavement shall be consolidated by approved mechanical vibrators operated ahead of the transverse finishing machine and designed to vibrate the concrete internally and/or from the surface. Vibratory members shall extend across the pavement practically to, but shall not come in contact with the side forms. Mechanically operated vibrators shall be mounted in such manner as not to interfere with transverse or longitudinal joints. The internal-type vibrators shall be spaced at not more than 24 inches (61 cm) and shall be equipped with synchronized vibratory units. Separate vibratory units shall be spaced at sufficiently close intervals to provide uniform vibration and consolidation to the entire width of the pavement. The frequency in air of the interval spud type vibratory units shall be not less than 8,000 cycles per minute and not less than 5,000 cycles per minute for tube types and the method of operation shall be as

directed by the Engineer or designated representative. The Contractor shall have a satisfactory tachometer available for checking vibratory the elements.

The pavement vibrators shall not be used to level or spread the concrete but shall be used only for purposes of consolidation. The vibrators will not be operated where the surface of the concrete, as spread, is below the elevation of the finished surface of the pavement, except for the first lift of concrete where double strike off method of placement is employed and the vibrators shall not be operated for more than 15 seconds while the machine upon which they are installed is standing still.

The pan type vibratory units shall apply the vibrating impulses directly to the surface of the concrete. The operating frequency shall be not less than 3,500 cycles nor more than 4,200 cycles per minute in air. The Contractor shall have a satisfactory tachometer available for checking the speed of the vibratory elements.

Approved hand manipulated mechanical vibrators shall be furnished in the number required for provision of proper consolidation of the concrete along forms, at joints and in areas not covered by mechanically controlled vibrators. These vibrators shall be sufficiently rigid to insure control of the operating position of the vibrating head.

Complete and satisfactory consolidation of the concrete pavement is a most important requirement of this specification. Cores taken shall be carefully examined for voids, honeycombing or other evidence of incomplete consolidation. If such evidence is present, changes in the consolidation procedures and/or equipment will be made to insure satisfactory consolidation.

J. Finishing Equipment

1. Transverse Finishing Machine

The Transverse finishing machine shall be provided with 2 screeds accurately adjusted to the crown of the pavement, shall be self-propelled and mounted in a substantial frame equipped to ride on the forms, or may be slip form finished, and shall be so designed and operated as to strike off and consolidate the concrete.

2. Longitudinal Finishing

A transverse drag float may be used in lieu of the longitudinal finishing machine with the Engineer's approval. Finishing machines shall be maintained in a tight and good operating condition, accurately adjusted to the required crown or profile and free from deflection, wobble or vibration tending to affect the precision of finish. Machines failing to meet these requirements will be rejected by the Engineer or designated representative and the Contractor shall provide approved equipment.

Where hand finishing is permitted under this specification, the Contractor shall provide a strike template and a tamping template both of 4 by 10 inch (10 by 25 cm) lumber or equivalent metal section and at least 2 feet longer than the width of the pavement. Both templates to conform to the crown section of the pavement and the tamp, if of wood, shall have a steel face not less than 3/8 inch (9.5 mm) in thickness. The Contractor shall also provide a

longitudinal float of approved design and not less than 14 feet (4.25 meters) in length.

The Contractor shall furnish and maintain at least two standard 10-foot (3.05 meter) steel straightedges on the work site at all times during the paving operations. The Contractor shall operate same in the presence of the Engineer or designated representative.

The Contractor shall furnish a sufficient number of bridges to ride on the forms and span the pavement for finishing operations and for the installation and finishing of joints. All necessary finishing and edging tools shall be furnished as may be required to complete the pavement as indicated.

360S.5 Proportioning of Concrete

A. Proportions

Concrete shall be composed of Cementitious Materials, fine aggregate, coarse aggregate, mineral filler and/or admixture if used and water, mixed in the proportions designated by the approved Mix Design and in the manner set forth in this specification. On the basis of job and laboratory investigations of the proposed materials, the Contractor will fix proportions by weight of water, coarse aggregate, fine aggregate, cementitious materials, admixture and mineral filler where required, in order to produce concrete of the specified strength and workability for the actual delivery time and site conditions to be encountered. Where curbs are placed separately, the Engineer or designated representative. may allow aggregate gradation conforming to Class A Concrete, Item No. 403S, "Concrete for Structures".

B. Concrete Strength

The concrete mix to be designed to produce a concrete with the following requirements:

Table 1: CONCRETE PAVEMENT		
Item	Test	Value
Entrained Air	Tex-416-A	3 to 6 percent
Water-Cement Ratio gal.(liter)/sack, Maximum		6.25 (23.66)
Sacks Cement, Minimum, 4 pounds (42.6 KG) ea		6 per cubic yard (7.85 per cubic meter)
Coarse Aggregate Factor		0.65 min - 0.85 max.
Compressive Strength after 7 Day, psi	Tex-418-A	4000 (27,600)

(kPa)		
Compressive Strength after 28 day, psi (kPa)	Tex-418-A	4500 (31,000)
Maximum Concrete Mix Temperature ^{o}F (^{o}C)		95 (35)
Retarder: Regular Concrete increase in time over 360S.7(3) , minutes, Maximum		60

Table 2: HIGH EARLY STRENGTH CONCRETE		
Item	Test	Value
Cement Type		III
Entrained Air	Tex-416-A	3 to 6 percent
Water-Cement Ratio gal. .(liter)/sack, Maximum		6.25 (23.66)
Sacks Cement, Minimum, 94 pounds (42.6 KG) ea		7 per (9.16 per cubic meter)
Coarse Aggregate Factor		0.65 min-0.85 max
Slump, inches (Centimeters)	Tex-415-A	1/2 to 2 (1.25 to 5.0)
Compressive Strength, after 24 hours, psi (kPa)	Tex-418-A	2,100 (14,500)
Compressive Strength, after 3 days, psi (kPa)	Tex-418-A	2,750 (19,000)
Compressive Strength, after 7 Days, psi (kPa)	Tex-418-A	4,500 (31,000)
Compressive Strength, after 28 Days,	Tex-418-A	4,925 (34,000)

psi (kPa)		
Maximum Concrete Mix, Temperature oF (oC)		95 (35)

The Contractor may submit a mix design using high range water reducing admixtures conforming to Item No. 405S, "Concrete Admixtures" in lieu of the concrete pavement mix specified and shall meet the following requirements:

Table 3: HIGH RANGE WATER REDUCING ADMIXTURES: SUPERPLASTERSIZER CONFORMING TO SPECIFICATION ITEM NO. 405S, "CONCRETE ADMIXTURES"		
Item	Test	Value
Entrained Air	Tex-416-A	3 to 6 percent
Water-Cement Ratio, (liter)//sack, Maximum		6.25
Sacks Cement, Minimum, 94 pounds (42.6 KG) ea		6 per cubic yard(7.85 per cubic meter)
Coarse Aggregate Factor		0.65 min. - 0.85 max.
Slump, inches (cms) before Admixture	Tex-415-A	1/2 to 2 (1.25 to 5)
Slump, Inches (cms) after Admixture	Tex-415-A	4 to 10 (2.5 to 25)
Compressive Strength, after 3 days, psi (kPa)	Tex-418-A	3,125 (21,500)
Compressive Strength, after 7 days, psi, (kPa)	Tex-418-A	4,500 (31,000)
Compressive l Strength, after 28 days, psi (kPa)	Tex-418-A	4,925 (34,000)
Maximum Concrete Mix, Temperature, ^{o}F (^{o}C)		100 (37.8)
Retarder, Regular Concrete Over 360S.7C, Minutes, Maximum		120

Table 4: Over Design Required to Meet Compressive Strength Requirements1					
Number Of Tests2,3	Standard Deviation, psi (mPa)				
	300 (2.06)	400 (2.75)	500 (3.44)	600 (4.13)	700 (4.82)
15	470 (3.24)	620 (4.27)	850 (5.85)	1,120 (7.71)	1,390 (9.57)
20	430 (2.96)	580 (3.99)	760 (5.23)	1,010 (6.95)	1,260 (8.67)
30 or more	400 (2.75)	530 (3.65)	670 (4.61)	900 (6.20)	1,130 (7.78)

Notes:

1. When designing the mix, add the tabulated amounts to the minimum design strength in Tables 1, 2 or 3.Maximum water-cement or water-cementitious ratio by weight

2. Number of tests of a concrete mixture used to estimate the standard deviation of a concrete production facility. Test of another mix within 1,000 psi (6.88 MPa) of the specified strength may be used.

3. If less than 15 prior tests are available, the overdesign should be 1,200 psi (8.26 MPa) for specified strengths from 3,000 to 5,000 psi (20.65 to 34.42 MPa) and 1,400 psi (9.64 MPa) for specified strengths greater than 5,000 psi (34.42 MPa).

High range water reducing admixtures shall be capable of maintaining the original slump until placement and screeding, which may be 2 hours, without the addition of water, additional admixture or other retempering or remixing techniques.

C. Workability of Concrete

Concrete shall be uniformly plastic, cohesive and workable. Workable concrete is defined as concrete which can be placed without honeycomb and without voids in the surface of the pavement after the specified finishing machine has been over a given area twice. Workability shall be obtained without producing a condition such that free water appears on the surface of the slab when being finished as specified. Where water appears on the surface of the concrete after finishing and this condition cannot be corrected by reasonable adjustment in the batch design, the bleeding to be immediately corrected by one of the following measures or a combination of two or more of the following listed measures:

1. Redesign of the batch.

2. Addition of mineral filler to fine aggregates.

3. Increase of cement content.

4. Use of an approved air entraining agent or approved admixture.

In the event that the measures taken do not eliminate the bleeding immediately, concrete placement operations will be suspended, as directed by the Engineer or designated representative, by placing a bulkhead or "header" as indicated and

according to applicable requirements for intentional stoppage of placement of concrete under Item No. 360S, "Concrete Pavement" and will remain suspended until such time as additional trial mixes demonstrate that a non-bleeding batch design has been achieved. Failing to achieve a satisfactory laboratory batch design the Contractor will be required to use different materials and to submit samples thereof for additional trial mixes and pilot beams.

The mix will be designed with the intention of producing concrete, which will have a slump of 1 1/2 inches (3.8 cms). The slump shall not be less than 1/2 inch (1.25 cms) nor more than 2 inches (5 cms).

D. Mix Design

The Contractor shall be responsible for the design of the concrete mix. The mix design shall be prepared and sealed by a person qualified and experienced in such work. Establish proportions on the basis either of laboratory trial batches or of field experience with the materials to be employed.

When ice is used to lower the concrete temperature during hot weather concrete placement (Section 13 of Standard Specification Item No.410S, “Concrete Structures”), the Contractor shall furnish a mix design (Section 6 of Standard Specification Item No. 403S, “Concrete for Structures”) acceptable to the Engineer or designated representative for class of concrete specified. The addition of ice shall not exceed 50% of the total mix water weight.

Complete concrete mix design data shall be submitted to the Engineer or designated representative for approval at least 10 days before concrete placement begins. Submittal of the mix shall be accompanied by such test data and certifications as may be necessary to demonstrate compliance with specification requirements. Approval of this mix design shall in no way relieve the Contractor of responsibility for the quality of the concrete.

It shall also be the responsibility of the Contractor to determine and measure batch quantity of each ingredient, including water, not only for batch designs but for all concrete produced for the project, so that the mix conforms to these specifications.

Trial batches shall be made and tested using all the proposed ingredients prior to the placing of concrete and also when the aggregate and/or type, brand or source of cement or admixture is changed. When the brand and/or source of cement only is changed, the Engineer or designated representative may waive trial batches only if a prior record of satisfactory performance of the cement has been established.

Mix designs used successfully on previous or concurrent jobs may be approved by the Engineer or designated representative without trial batches if it is shown that there is no substantial change in any of the proposed ingredients.

The Contractor shall prepare a minimum of four concrete test beams of each mix design, cure and test two each at the age of 7 and 28 days. From these preliminary tests the water-cement ratio required to produce concrete of the specified strength will be selected by the Contractor for approval by the Engineer or designated representative. The Contractor may at any time present in writing a suggested mix design and if the Engineer or designated representative concurs with the suggested design, the Contractor shall conduct trial batches necessary to determine its acceptability under these specification requirements.

The Contractor shall furnish and operate the mixer approved for use on this project unless the concrete is to be furnished from a transit mix (ready-mix) plant. For mixing the concrete to be used in making the preliminary test specimens, a minimum 1 cubic yard (1 cubic meter) batch shall be mixed or a batch of sufficient size to afford proper mixing, whichever is the greater. In lieu of the above mixer and procedure, the Contractor may furnish a portable mixer of sufficient rated capacity to mix a minimum 3-sack batch; in which case, the batch mixed for the preliminary test not to be less than the rated capacity of the mixer furnished. A coating batch will be mixed prior to mixing for test beams.

No additional compensation to be allowed for equipment, materials or labor involved in making job mix design test specimens.

After the mix proportions and water-cement ratio required to produce concrete of the specified strength have been determined, placing of the concrete may be started. The strength of the concrete in the completed pavement will be determined by a minimum of four compressive strength test specimens made, cured with a minimum of two each tested at 7 and 28 days as provided in Texas DOT Bulletin C-11. Modifications of the mix design may be requested by the Contractor on basis of conformity of the strength of these test specimens with the requirements and intent of this specification.

Changes in the water-cement ratio and the mix design, including an increase in cement factor if necessary, will be made when the average 7 day and/or 28 day compressive strength of the concrete, as indicated by the last 10 compressive strength values obtained from tests of cylinders made from concrete of the same water-cement ratio, departs from the desired minimum average strength by more than 4 percent.

E. Construction Testing:

Straightedge surface testing to be carried out as prescribed above.

The Engineer shall take test cylinders for compressive strength values on a random basis. The comparative results shall consist of the average of 2 cylinders each at 7 and 28 days for regular concrete, High early strength concrete and high range water reducing admixture concrete. Tests shall be made for each 500 square yards constructed, in accordance with TxDOT Bulletin C-11. Additional tests may be taken as determined by the concrete placement conditions or for adequately determining the strength of concrete where the early opening of the pavement to traffic is dependent upon concrete strength tests. No extra compensation will be allowed for materials and work involved in fulfilling these requirements.

360S.6 Construction Methods

A. Preparation of Subgrade

Where stabilized subbase is not provided, the subgrade shall be excavated as required, all unstable or otherwise objectionable material removed and all holes, ruts and depressions filled with approved material and compacted. Rolling and sprinkling shall be performed when and to the extent required and the roadbed

shall be completed to or above the plane of the typical sections, lines and grades indicated or as established by the Engineer or designated representative. The subgrade shall be proof rolled and any soft areas shall be repaired before the forms are placed. In the event that the proof rolled subgrade is exposed to rainfall or other conditions, which may soften the subgrade, corrective measures shall be taken and the subgrade shall be proof rolled again.

The subgrade planer shall be operated from approved forms immediately ahead of paving operations and the subgrade shall be finished to the exact section of the bottom of the pavement as indicated. Where traveling form pavers are used, the subgrade planer shall operate on a prepared track grade or be controlled by electronic sensors operating from a stringline that establishes line and grade. It shall be tested with the approved template, operated and maintained by the Contractor. The subgrade shall be maintained in a smooth, compacted condition in conformity with the required section and established grade until the pavement is placed and shall be kept thoroughly wetted down sufficiently in advance of placing any pavement to insure its being in a firm and moist condition for at least 2 inches (5 cms) below the prepared surface. Sufficient subgrade shall always be prepared in advance to insure satisfactory prosecution of the work.

No equipment or hauling shall be permitted on the prepared subgrade, except by special permission of the Engineer or designated representative, which will be granted only in exceptional cases and only where suitable protection in the form of 2-ply timber mats or other approved material is provided.

B. Placing and Removing Forms

The subgrade under the forms shall be firm and cut true to grade so that each form section when placed will be firmly in contact for its whole length and base width and exactly at the established grade. Any subgrade under the forms below established grade shall be corrected, using suitable material, placed, sprinkled and rolled as directed. Forms shall be staked with at least 3 pins for each 10-foot (3-meter) section. A pin shall be placed at each side of every joint. Form sections shall be tightly joined and keyed to prevent relative displacement. Forms shall be cleaned and oiled each time they are used.

Forms shall be set for a sufficient distance in advance of the point where concrete is being placed to permit a finished and approved subgrade length of not less than 300 feet (90 meters) ahead of the mixer. Conformity of the grade and alignment of forms shall be checked immediately prior to placing concrete and necessary corrections made by the Contractor. Where any form has been disturbed or any subgrade becomes unstable, the form shall be reset and rechecked. In exceptional cases, the Engineer or designated representative may require suitable stakes driven to the grade of the bottom of the forms to afford additional support. Sufficient stability of forms to support the equipment operated and to withstand its vibration without springing or settlement shall be required. If forms settle and/or deflect over 1/8 inch (3 mm) under finishing operations, paving operations shall be stopped and the forms shall be reset to line and grade.

Forms shall be leveled using cement-stabilized material containing not less than 1 1/2 sacks of cement per ton (1 2/3 sacks of cement per MG) of mix as placed. The aggregate gradation and water content shall be determined by the Contractor. The cement-stabilized material shall be sufficiently plastic to insure filling voids

underneath the paving forms. Paving equipment will not to be permitted on the forms until the cement-stabilized material has cured for at least 12 hours.

Forms shall remain in place for not less than 8 hours after the concrete has been placed. Forms shall be carefully removed in such a manner that little or no damage will be done to the edge of the pavement. Any damage resulting from this operation shall be immediately repaired. After the forms have been removed, the ends of all joints shall be cleaned and any honeycombed areas pointed up with approved mortar and the surfaces protected with curing material conforming to Item No. 409S, "Membrane Curing".

Immediately after pointing is complete, the form trench, if used, shall be filled with granular material or earth from the shoulders in such manner as to shed water from rainfall and prevent curing material from washing away from the edge of pavement. On completion of the required curing, the subgrade or shoulders adjacent to the pavement shall be placed and compacted in condition to maintain drainage.

360S.7 Concrete Mixing and Placing

A. Mixing Methods

The concrete shall be mixed in a mixer conforming to the requirements of this item.

B. Mixing

The aggregates, mineral filler if required, cementitious materials and water shall be measured separately, introduced into the mixer and mixed for a period of not less than 50 seconds nor more than 90 seconds, measured from the time the last aggregate enters the drum to the time discharge of the concrete begins. The required water shall be introduced into the mixing drum during the first 15 seconds of mixing. The entire contents of the drum shall be discharged before any materials of the succeeding batch are introduced.

The Engineer or designated representative may increase the minimum mixing time to that necessary to produce thoroughly mixed concrete based on inspection or appropriate uniformity tests. The mixing time may be varied at any time as necessary to produce acceptable concrete.

If a central mixer is used, the concrete shall be discharged into the specified hauling equipment and delivered to the road site. If truck agitators are used, the concrete shall be continuously agitated at not less than 1 nor more than 6 rpm as directed by the Engineer or designated representative.

The maximum size of the concrete batch, absolute volume, shall not exceed 120 percent of the rated size of the mixer (40.8 cubic feet maximum batch for 34 cubic foot paver-1.2 cubic meter maximum batch for 1 cubic meter paver). Spilling of material from the mixer drum shall be corrected by reducing the size of the batch. Retempering or remixing of concrete will not be permitted.

The initial batch of concrete mixed after each time the mixer is washed out shall be enriched by additional mortar. The additional mortar shall be 1 sack of cement and 3 parts of sand.

When transit-mix (ready-mix) concrete is permitted, the batching plant shall meet the requirements of Item 403S, "Concrete for Structures".

C. Placement

Unless otherwise indicated, the concrete may be placed by using forms or by use of a slipform paver. Any concrete not placed as herein prescribed within 30 minutes after mixing shall be rejected and disposed of as directed except as provided otherwise herein. If in the opinion of the Engineer or designated representative, the temperature, wind and/or humidity conditions are such that the quality of concrete will not be adversely affected, the specified placing time may be extended by a maximum of 45 minutes. Concrete with high range water reducing admixture shall not be placed after the slump has dropped by 3 inches (7.5 cms) or more. Except by specific written authorization of the Engineer or designated representative, concrete shall not be placed when the temperature is below 40oF (4.5oC) and falling but may be placed when the temperature is above 35oF (1.7oC) and rising, the temperature being taken in the shade and away from artificial heat.

When the temperature of the air is above 85oF (29.4oC), an approved retarding agent will be required in concrete. The maximum temperature of all regular concrete placed shall not exceed 95oF (35.0oC), unless otherwise specified.

When concrete is being placed in cold weather, the Contractor shall have available a sufficient supply of an approved covering material to immediately protect concrete if the air temperature falls to 32oF (0oC) or below, before concrete has been placed 4 hours. Such protection shall remain in place during the period the temperature continues below 32oF (0oC) or for a period of not more than 5 days. Neither salt nor other chemical admixtures shall be added to the concrete to prevent freezing. The Contractor shall be responsible for the quality and strength of concrete under cold weather conditions and any concrete damaged by freezing shall be removed and replaced at the Contractor's expense. Concrete shall not be placed before sunrise and shall not be placed later than will permit finishing of the pavement during sufficient natural light.

Concrete shall be placed only on approved subgrade or subbase and unless otherwise indicated on the drawings, the full width of the pavement shall be constructed monolithically. The concrete shall be deposited on the subgrade or subbase in such manner as to require as little rehandling as possible. Where hand spreading is necessary, concrete shall be distributed to the required depth by use of shovels. The use of rakes will not be permitted. Workers will not be permitted to walk in the concrete with any earth or foreign material on their boots or shoes. The placing of concrete shall be rapid and continuous.

When the concrete is to be placed in separate lanes, the junction line shall not deviate from the true line more than 1/2 inch (1.25 cm) at any point and shall be finished as indicated on the drawings.

The mixer shall not be located on completed pavement, except as herein provided, but may be located on the subgrade of that lane of the pavement being constructed, as provided under "Preparation of Subgrade". When limited space, in the opinion of the Engineer or designated representative, requires operation of the mixer on completed pavement, the mixer may be so operated provided the concrete has attained the minimum average compressive strength required and

provided suitable protection to the pavement in the form of 2 ply timber mats or otherwise approved material is provided.

Concrete shall be distributed to such depth that when consolidated and finished, the slab thickness indicated will be obtained at all points and the surface shall not, at any point, be below established grade. Special care shall be exercised in placing and spading concrete against forms and at all joints to prevent the forming of honeycombs and voids.

Concrete for the monolithic curbs shall be the same as for the pavement and if carried back from the paving mixer shall be placed within 20 minutes after being mixed. It may be placed from the separate mixer, if desired, but in any case must be placed while the pavement concrete is still plastic. When sawed joints are used, curbs shall be doweled as indicated and poured after sawing. Curbs doweled on and placed separately may be placed with an extrusion machine.

If a central mixer or batcher is used, the Contractor shall provide a system satisfactory to the Engineer or designated representative for determining that concrete delivered to the road meets the specified requirements for mixing and time of placing.

Unless otherwise indicated, 2 mixers or transit mixers will be required where the double strike off method is employed.

D. Reinforcing Steel and Joint Assemblies

All reinforcing steel, including steel, welded wire fabric reinforcement, tie bars, dowel bars and load transmission devices used in accordance with plan provisions shall be accurately placed and secured in position in accordance with details indicated on the drawings. Reinforcing bars shall be securely wired together at alternate intersections, following a pattern approved by the Engineer or designated representative and at all splices and shall be securely wired to each dowel intersected. When wire fabric is used, it shall replace only the longitudinal and transverse bars and shall be securely wired together at all splices and to each dowel intersected. When welded wire fabric is selected, the Contractor shall pour the lower half of the slab, place the welded wire fabric and place the remaining concrete. Tie bars shall be installed in the required position by the method and device indicated. Bar coating indicated and of material specified, shall be completed and the bars and coating shall be free of dirt or other foreign matter at the time of installation in the concrete.

Tightly adhered scale or rust which resists removal by vigorous wire brushing need not be removed except that excessive loss of section to the reinforcement due to rust shall be cause for rejection. Excessive loss of section shall be defined as loss of section to the extent that the reinforcement will no longer meet the physical requirements for the size and grade of steel specified.

Where indicated on the drawings, an assembly of parts at pavement joints, the assembly shall be completed, placed at required location and elevated and all parts rigidly secured in required position by the method and devices indicated on the drawings. Dowel bars shall be accurately installed in joint assemblies as indicated on the drawings, each parallel to the pavement surface and to the center line of the pavement and shall be rigidly secured in the required position by such

means as indicated that will prevent their displacement during placing and finishing of the concrete. Unless specifically authorized by the Engineer or designated representative in writing, the load transmission devices shall be accurately installed in joint assemblies indicated, each unit vertical with its length parallel to the center line of the pavement and all units shall be rigidly secured in required position by such means as indicated that will prevent their displacement during placing and finishing of the concrete. Header boards, joint filler and other material used for forming joints shall be accurately notched to receive each load transmission device. All load transmission devices shall be free of rust and clean when installed in the concrete.

The Contractor has the option of substituting welded wire fabric in place of reinforcement bars. The welded wire fabric selected shall have an area and distribution of steel at least equal to the plan requirements. The Contractor shall submit their proposed design to the Engineer for approval before any material is ordered.

If welded wire fabric is used, the entire width of the bottom layer of concrete shall be struck off to conform to the cross section and elevation indicated on the drawings. The reinforcement shall then be placed immediately upon the concrete, after which the top layer of concrete shall be placed, struck off and screeded. Any portion of the bottom layer of concrete which has been placed more than 15 minutes without being covered with the top layer of concrete shall be removed and replaced with freshly mixed concrete at the Contractor's expense.

E. Joints

1. General

All transverse and longitudinal joints when required in the pavement shall be of the types indicated and shall be at required location, on required alignment, in required relationship to tie bars and joint assemblies and in accordance with details indicated. When no transverse joints are indicated, joints shall not exceed 40 feet (13.1 meters). Such stakes, braces, brackets or other devices shall be used as necessary to keep the entire joint assembly in true vertical and horizontal position. Where concrete base is overlaid by asphaltic concrete, the joints to be prepared as specified herein, but joint sealing will not be required unless indicated.

If necessary for proper installation of the sealer, excessive spalling of the joint groove shall be repaired to the satisfaction of the Engineer.

Care shall be exercised during the construction of all joints to insure that the concrete sections are completely separated by an open joint or by the joint materials and to insure that the joints will be true to the outline indicated on the drawings. The Contractor shall install joint materials, which will function as a compatible system. Joint sealer shall not be placed where a bond breaker is present.

Green concrete or wet sawed joints are permitted provided the Contractor cleans the joint within 5 minutes after cutting with a 3000 psi (20.7 mPa) water blast followed by a minimum of 7 day cure and sand blast the saw cut immediately prior to placing joint sealer.

Dry sawed joints are permitted provided the Contractor sand blasts the saw cut immediately prior to placing joint sealer.

2. Expansion Joints

Transverse expansion joints shall be formed perpendicular to the centerline and surface of pavement and shall be constructed in accordance with the sequence of operations indicated on the drawings. After the transverse finishing machine and before the longitudinal finishing machine have passed over the joint, the Contractor shall test the joint filler for correctness of position and make any required adjustment in the position of the filler and shall install the joint seal space form as indicated on the drawings. After removal of the joint seal form as indicated on the drawings, the joint seal space above the joint filler shall be thoroughly sandblasted or machine routed to remove all projecting concrete, laitance, dirt or foreign matter. The concrete faces of the joint seal space shall be left true to line and section throughout the entire length of the joint. On completion of curing of the pavement, the joint sealing filler of the type specified shall be placed as indicated. The faces of the joint seal space shall be clean and surface dry at the time joint sealing filler is placed. On completion of the joint seal, the pavement adjacent to the joint shall be left free of joint sealing material. The joint seal space shall be exactly above and not narrower than the joint filler with no concrete overhangings.

3. Weakened Plane Joints

Weakened plane joints shall consist of transverse contraction joints and longitudinal joints and shall be formed or sawed as indicated on the drawings. When the joints are sawed, the saw shall be power driven, shall be manufactured especially for the purpose of sawing concrete and shall be capable of performing the work. Saw blades shall be as indicated. Tracks adequately anchored, the chalk, string line or other approved methods shall be used to provide true alignment of the joints. The concrete saw shall be maintained in good operating condition and the Contractor shall keep a standby power saw on the project at all times when concrete operations are under way.

If membrane curing is used, the portion of the seal, which has been disturbed by sawing operations, shall be restored by the Contractor by spraying the areas with additional curing seal.

Forming, finishing and sealing of the joint seal space shall conform to this item, described above and details indicated on the drawings.

4. Contraction Joints

Transverse contraction joints shall be formed or sawed joints perpendicular to the centerline and surface of the pavement and shall be constructed by the method and in the sequence of operations as indicated. Where sawed joints are used, contraction joints at intervals indicated shall be sawed as soon as sawing can be accomplished without damage to the pavement and before 24

hours after the concrete has been placed, the exact time to be approved by the Engineer or designated representative. The remaining contraction joints shall be sawed in a uniform pattern as directed by the Engineer or designated representative and they shall be completed before uncontrolled cracking of the pavement takes place. All joints shall be completed before placing concrete in succeeding lanes and before permitting traffic to use the pavement.

5. Longitudinal Joints

Longitudinal joints shall be of the type or alternate types indicated and shall be constructed of specified materials in accordance with provisions indicated on the drawings. Longitudinal joints shall be constructed accurately to required lines, shall be perpendicular to the pavement surface at the joint and the pavement surface over and adjacent to the joint shall be finished as specified on the drawings.

Longitudinal joints shall be sawed as soon as sawing can be accomplished without damage to the pavement. Sawing shall not cause damage to the pavement and the groove shall be cut with a minimum of spalling. No traffic (including construction traffic) shall be permitted on pavement until the longitudinal joint is cut.

6. Construction Joints

Intentional stoppage of the placing of the concrete shall be at either an expansion joint or at a weakened plane joint. The following provisions shall govern for each type of joint at which the placing of concrete is stopped:

a) When the placing of concrete is stopped at an expansion joint, the complete joint assembly shall be installed and rigidly secured in required position as indicated. A bulkhead of sufficient cross sectional area to prevent deflection, accurately notched to receive the load transmission devices or dowels, as the case may be, and shaped accurately to the cross section of the pavement shall be provided and installed as a back-up for the joint filler and rigidly secured in required position to permit accurate finishing of the concrete up to the joint. After the concrete has been finished to the joint, formation of the joint seal space and finishing of the joint shall be executed as specified herein and as indicated. The backup bulkhead shall remain in place until immediately prior to the time when concrete placement is resumed, then it shall be carefully removed in such manner that no element of the joint assembly will be disturbed. The exposed portion of the joint assembly shall be free of adherent concrete, dirt or other material at the time placing of concrete is resumed.

b) When placing of concrete is stopped at a weakened plane joint, all applicable provisions of paragraph (a) above shall apply in addition to the following requirement:

The face of the bulkhead adjoining the slab end shall be notched and grooved to fit the exposed half section of the joint assembly and shall be shaped to form the slab end at the center of the joint as indicated on

the drawings. The 1/2 width of joint seal space may be formed by a strip of required section placed and removed as indicated for construction of transverse contraction joints. The Contractor shall have available a bulkhead shaped to section of the pavement. This bulkhead must be drilled to permit the continuation of all longitudinal reinforcing steel through the construction joint and shall be of sufficient section and strength to prevent deflection.

c) When load transmission devices are not provided in the design, intentional stopping of placement of concrete shall occur in the middle of a slab. Provisions shall be made to provide a bulkhead, which will accommodate tie bars of the same length, size and spacing as tie bars used for the longitudinal joints. When the concrete placement is resumed, the bulkhead shall be removed without bending tie bars or damaging the concrete. The joint seal space and sealer shall be the same as for longitudinal joints.

Immediately upon the unintended stoppage of the placing of concrete, the Contractor shall place the available concrete to a line and install the above-described bulkhead at right angles to the centerline of the pavement, perpendicular to the surface and at the required elevation. Concrete shall be placed and finished to this bulkhead. Any concrete remaining on the subgrade ahead shall be removed and disposed of as directed by the Engineer or designated representative. When placing of concrete is resumed before the concrete has set to the extent that the concrete will stand on removal of the bulkhead, the new concrete shall be rodded with the first. An edge created by a construction joint of this type shall have a joint seal space and shall be sealed as required for contraction joints.

F. Joint Sealers

1. Class 2 Material

This material shall conform to Standard Specification Item No. 313S, ""Cleaning and/or Sealing Joints and Cracks (Asphaltic Concrete).

For placement in vertical joints (curb faces, etc.) either of the following procedures may be used.

a) An amount of the mixed material may be set aside until partial curing has taken place and carefully trowelled into the joint with a suitable tool.

b) The portion of the joint in the roadway shall be poured and cured. The vertical curb faces shall then be taped or formed and the material poured into the vertical joint from the top.

2. Class 5 Material

This material together with backer rods shall be applied as indicated in accordance with manufacturer's recommendations.

G. Asphalt Board

Premolded materials, wherever used, shall be anchored to the concrete on one side of the joint by means of copper wire or nails not lighter than No. 12 B and S gage. Such anchorage shall be sufficient to overcome the tendency of the material to fall out of the joint. The Contractor shall not contaminate joints to receive Class 5 Joint Material with asphalt from the asphalt board.

H. Curbs

The curb shall be constructed in lengths equal to the adjoining pavement slab lengths and expansion joints shall be provided in the curb opposite each transverse expansion joint in the pavement. Expansion joint material shall be of the same thickness, type and quality as indicated for the pavement and shall be of the section as indicated for the curb. All expansion joints shall be carried through the curb, sidewalk and retaining walls when these items are indicated.

When sawed joints are provided for the pavement, the curb placement shall be delayed until all transverse joints have been sawed. To provide bond for the curb, dowel bars shall be placed as indicated on the drawings, while the pavement concrete is still plastic.

Weakened plane joints shall be formed in monolithic curbs at a spacing to coincide with the joints in the concrete pavement. The joints shall be formed by inserting in the curb an asphaltic board strip cut to conform to the shape of the curb. When the concrete is sufficiently set, the joint on the top and face of curb shall be grooved with an approved type of grooving tool.

A finish coat of mortar shall be applied on the exposed surfaces of the monolithic curbs. The mortar shall be composed of 1 part of Portland Cement and 2 parts of fine aggregate. A mortar coat will not be required for extruded curbs.

The curb face, lower radius and top of curb shall be plastered with the sand-cement mortar. The mortar shall be applied with a template or "mule" made to conform to the curb dimensions as indicated. All exposed surfaces of the curb shall be finished with a steel trowel and brushed to a smooth and uniform surface. The mortar finish as required shall be included in the unit price bid for this item.

I. Machine Finishing

All concrete pavement shall be finished mechanically with approved self-propelled machines, except as herein provided. Hand finishing will be permitted on the transition from a crowned section to a superelevated section without crown on curves, on straight line superelevation sections less than 300 feet (91.4 meters) in length, on that portion of a widened pavement outside normal pavement width and on sections where the pavement width is not uniform, isolated, narrow in width or required monolithic widths are greater than that of available finishing machines.

Machine finishing of pavement shall include the use of power-driven vibrators, power-driven transverse strike off and screed or such alternate equipment as may be substituted and approved under this item.

All concrete pavement shall be consolidated by a mechanical vibrator. As soon as concrete has been spread between the forms, the approved mechanical vibrator

shall be operated to consolidate the concrete and remove all voids. Hand manipulated vibrators shall be used for areas not covered by the mechanical vibratory unit.

The transverse finishing machine shall first be operated to compact and finish pavement to the required section and grade, without surface voids. The machine shall be operated over each area as many times and at such intervals as directed. At least 2 trips will be required and the last trip over a given area shall be a continuous run of not less than 40 feet (12.2 meters). After completion of finishing with the transverse finishing machine, a transverse drag float may be used.

The consistency of the concrete as placed should allow completion of finishing operations without the addition of water to the surface. When field conditions are such that additional moisture is needed for the final concrete surface finishing operation, the required water shall be applied to surface by fog spray only and shall be held to a minimum.

After finishing is complete and the concrete still workable, the surface shall be tested by the Contractor for trueness with an approved 10 foot (3.05 meter) straightedge. The straightedge shall be operated from the side of the pavement, placed parallel to the pavement centerline and passed across the slab to reveal any high spots or depressions. The straightedge shall be advanced along the pavement in successive stages of not more than 1/2 its length. Practically perfect contact of the straightedge with the surface will be required and the pavement shall be leveled to this condition, in order to insure conformity with the surface test required below after the pavement has fully hardened. Any correction of the surface required shall be accomplished by adding concrete if required and by operating the longitudinal float over the area. The surface test with the straightedge shall then be repeated.

For one lane pavement placement and uniform widening, the equipment for machine finishing of concrete pavement shall be as directed by the Engineer or designated representative but shall not exceed requirements of these specifications.

After completion of the straightedge operation, as soon as construction operations permit, texture shall be applied with 1/8 inch (3 mm) wide metal tines with clear spacing between the tines being not less than 1/4 inch (6.3 mm)nor more than 1/2 inch (12.7 mm).

If approved by the Engineer or designated representative, other equipment and methods may be used, provided that a surface texture meeting the specified requirements is obtained. The texture shall be applied transversely. It is the intent that the average depth resulting from the number of tests directed by the Engineer or designated representative be not less than 0.060 inch (1.52 mm) with a minimum texture depth of 0.050 inch (1.27 mm) for any one test when tested in accordance with TxDOT Test Method Tex-436-A. Should the texture depth fall below that intended, the finishing procedures shall be revised to produce the desired texture.

1. Emergency Procedures

The Contractor shall have available at all times hand rakes with tines for the purpose of providing textures in the event of equipment breakdown.

The Contractor also shall have available a conventional garden spray type can containing a commercially available monomolecular film compound. This shall be applied in the case of equipment breakdown or other emergencies to prevent the pavement from drying too rapidly. The use of this product will give the Contractor additional time to provide adequate texturing.

After completion of texturing and about the time the concrete becomes hard, the edge of the slab and joints shall be carefully finished with an edger and the pavement shall be left smooth and true to line.

J. Hand Finishing

Hand finishing shall be resorted to only in those conditions provided for above and upon specific authorization by the Engineer or designated representative. When hand finishing is permitted, concrete shall be struck off with an approved strike off screed to such elevation that when consolidated and finished the surface of the pavement to conform to the required section and grade. The strike template shall be moved forward with a combined transverse and longitudinal motion in the direction work is progressing, maintaining the template in contact with the forms and maintaining a slight excess of material in front of the cutting edge. The Concrete shall then be tamped with an approved tamping template to compact the concrete thoroughly and eliminate surface voids and the surface screed to required section.

After completion of a strike off, consolidation and transverse screeding, a hand-operated longitudinal float shall be operated to test and level the surface to the required grade.

Workers shall operate the float from approved bridges riding on the forms and spanning the pavement. The longitudinal float shall be held in contact with the surface and parallel to the centerline and operated with short longitudinal strokes while being passed from one side of the pavement to the other. If contact with the pavement is not made at all points, additional concrete shall be placed, if required and screed and the float shall be used to produce a satisfactory surface. Care shall be exercised to keep the ends of the float from digging into the surface of the pavement. After a section has been smoothed so that the float maintains contact with the surface at all points in being passed from one side to the other, the bridges may be moved forward half the length of the float and the operations repeated.

Other operations and surface tests shall be as required for machine finishing.

K. Surface Testing:

After the concrete has been placed 12 hours or more, the Engineer or designated representative will test the surface of the pavement with a 10-foot (3.05 meter) straightedge placed parallel to the centerline. Unless specified otherwise, the surface shall not vary from the straightedge by more than 1/16 inch per foot (5 mm per meter) from the nearest point of contact and in no case shall the maximum

ordinate from a straightedge to the pavement be greater than 1/8 inch (3 mm). Any high spots causing a departure from the straightedge in excess of that specified shall be ground down by the Contractor to meet the surface test requirements. Where the texture of the pavement is removed by extensive grinding, the texture shall be restored by grooving the concrete to meet the surface finishing specifications.

L. Curing

All concrete pavement shall be cured by protecting it against loss of moisture for a period of not less than 72 hours from the beginning of the curing operations. Immediately after finishing operations have been completed, the entire surface of the newly laid concrete shall be covered and cured in accordance with the requirements specified for whichever of the following methods the Contractor may elect. Newly laid concrete base to be overlaid by asphaltic concrete shall not be cured by "Membrane Curing" and surfaces not to be overlaid by asphaltic concrete shall not be cured by "Asphalt Curing". In all cases in which curing requires the use of water, the curing shall have prior right to water supply or supplies. Failure to provide sufficient cover material of the type the Contractor elects to use, failure to maintain saturation in wet curing methods, lack of water to adequately take care of both curing and other requirements or other failures to comply with curing requirements shall be cause for immediate suspension of concreting operations. The covering material used in curing shall be removed as necessary to saw joints or to comply with the requirements for "Surface Test". The concrete surface shall be maintained wet with a water spray if indicated and the covering material replaced immediately on completion of sawing and testing and any required surface correction.

1. Waterproofed Paper Curing

Immediately after the finishing of the surface has been completed and the concrete has taken its initial set, it shall be wetted with water applied in the form of a fine spray and covered with waterproofed paper so placed and weighted as to cause it to remain in intimate contact with the surface. Waterproofed paper used for the curing of concrete pavement shall be of a type and quality approved by the Engineer. It shall be sufficiently strong and tough to permit its use under the conditions existing on street paving work without being torn or otherwise rendered unfit for the purpose during the curing period. The paper covering shall be maintained in place continuously for not less than the specified curing period.

The waterproofed paper shall be prepared to form blankets of sufficient width to cover the entire surface and both edges of the pavement slab and such blankets shall not be more than 60 feet in length. All joints in the blankets occasioned by joining paper sheets shall lap not less than 5 inches (12.7 cms) and shall be securely sealed with asphalt cement having a melting point of approximately 180o F (82.2 oC). Blankets shall be placed to secure an overlap of at least 12 inches (30.5 cms) and this lap securely weighted to form a closed joint.

The waterproofed paper blankets shall be adequately weighted to prevent displacement or billowing due to wind and the paper folded down over the

side of the pavement shall be secured by a continuous bank of earth. Plowing of this windrow into place will not be permitted.

All tears or holes appearing in the paper during the curing period shall be immediately repaired by cementing patches over such defects. It shall be the Contractor's responsibility to prevent damage to paper blankets, which would affect their serviceability and effectiveness as a concrete curing method. Blankets may be rejected by the Engineer or designated representative at any time if it appears they do not provide an airtight covering.

Paper blankets rejected on account of pinholes or minor tears may be continued in service by folding the blanket over lengthwise, first thoroughly spraying 1/2 the blanket with the asphalt cement used for seams. The 2 thicknesses shall be firmly pressed together and well cemented. Blankets shall be of a width sufficient to cover the pavement surface and both edges. Doubled blankets may be rejected for the same cause as provided for single blankets. All paper blankets rejected by the

Engineer shall be immediately marked by the Contractor for identification and then destroyed or stored entirely separate from approved blankets.

No walking on paper shall be permitted at any time and, in locations where pedestrian traffic cannot be entirely controlled, the Contractor shall provide walkways and barricades or shall substitute other permissible curing methods on such sections of pavement.

2. Polyethylene Film Curing

Immediately after the finishing of the surface has been completed and the concrete has taken its initial set, it shall be wetted with water applied in the form of a fine spray and covered with the polyethylene film so placed and weighted as to cause it to remain in intimate contact with the surface. The polyethylene film covering shall be maintained in place continuously for not less than the specified curing period.

The film shall be prepared to form blankets of sufficient width to cover the entire surface and both edges of the pavement slab. All joints in the blankets occasioned by joining film sheets shall lap not less than 12 inches (30.5 cms). All joints shall be sealed in a manner acceptable to the Engineer or designated representative to provide a moisture-proof lap.

The polyethylene film blankets shall be adequately weighted to prevent displacement or billowing due to wind and the film folded down over the side of the pavement shall be secured by a continuous bank of earth. Plowing of this windrow into place not to be permitted.

All tears or holes appearing in the polyethylene film during the curing period shall be immediately repaired by placing acceptable moisture proof patches over such defects or by replacing the blankets. It shall be the Contractor's responsibility to prevent damage to the film blankets, which would affect their serviceability and effectiveness as a concrete curing method. Blankets may be rejected by the Engineer at any time if it appears they do not provide an airtight covering.

Polyethylene film blankets rejected on account of pinholes or minor tears may be continued in service when repaired to an airtight condition. All polyethylene film blankets rejected by the Engineer or designated representative shall be immediately marked by the Contractor for identification and then destroyed or stored entirely separate from approved blankets.

Should the film blanket be damaged or torn for any cause during the first 72 hours of the curing period such damage shall be repaired immediately.

3. Membrane Curing

Immediately after the finishing of pavement has been completed and after the free surface moisture has disappeared, the pavement shall be sprayed uniformly with a curing compound. Membrane curing shall conform to Standard Specification Item No. 409S, "Membrane Curing", Type 2 white pigmented. Should the film of compound be damaged from any cause before the expiration of 72 hours after original application, the damaged portions shall be repaired with additional compound. Unless otherwise indicated on the drawings, membrane curing shall be used when the concrete (except that concrete to be used as a base) is placed with a slip form paver.

4. Asphalt Curing

Where emulsified asphalt is used for curing concrete base, the material shall conform to Item No. 301S, "Asphalts, Oils and Emulsions", for the type and grade shown on the drawings. The rate of application may vary between the limits of 1 gallon per 180 square feet and 1 gallon per 90 square feet (1 liter per 4.4 square meters and 1 liter per 2.2 square meters). The rate of application will be determined by the Engineer or designated representative, after observation of sections where amounts varying between the above limits have been applied. If it is found necessary to add water to the emulsion for the proper distribution through the spray, this may be done upon approval of the Engineer or designated representative. When the emulsion is diluted with water the amount of the applied mixture shall be increased to give a coverage of the original emulsion between the limits as set out herein. Care shall be taken to properly mix the emulsion and water and to keep the mixture well agitated during application.

M. Protection of Pavement

The Contractor shall erect and maintain the barricades indicated on the drawings and such other standard and approved devices as will exclude public traffic and traffic of the Contractor's employees and agents from the newly placed pavement for a minimum of 14 days. Portions of the roadway or crossings of the roadbed required to be maintained open for use by traffic shall not be obstructed by above required barricades. Crossings of the pavement indicated on the drawings or by construction sequence, during the period prior to opening to traffic as herein indicated, shall be provided with an adequate and substantial bridge approved by the Engineer or designated representative.

Curb shall be backfilled to the full height of the concrete, tamped and sloped as indicated on the drawings or as directed by the Engineer. The top 4 inches (10

cms) of backfill shall be of clean, friable soil capable of supporting plant life. This material shall also be free of stones and all other debris.

N. Opening Pavement to Traffic

The pavement shall be closed to traffic, including vehicles of the Contractor, until the concrete is at least 14 days old and has attained an average compressive strength acceptable to the Engineer or designated representative. This period of closure to traffic may be extended if, in the opinion of the Engineer or designated representative, weather or other conditions make it advisable to provide an extension of the time of protection.

At the end of the 14 day period and as long thereafter as ordered by the Engineer or designated representative and if so desired by the Contractor, the pavement may be opened for use by vehicles of the Contractor provided the gross weight (vehicle plus load) of such vehicles does not exceed 14,000 pounds (6350 KGs). Such opening, however, shall in no manner relieve the Contractor from responsibility for the Contractor's work. On those sections of the pavement thus opened to traffic, all joints shall first be sealed, the pavement cleaned and topsoil placed against the pavement edges or behind the curb where turf or vegetation is to be established before permitting vehicles thereon.

After the concrete in any section is 14 days old or as long thereafter as ordered by the Engineer, such section of pavement may be opened to all traffic indicated on the drawings or when so directed by the Engineer or designated representative. On those sections of the pavement thus opened to traffic, all joints shall first be sealed, the pavement cleaned and 4 inches (10 cms) of top soil placed against the pavement edges and all other work performed as required for the safety of traffic. Such opening, however, shall in no manner relieve the Contractor from responsibility for the Contractor's work.

When High Early Strength Concrete, resulting from the use of Type III cement as indicated on the drawings is used, the pavement may be opened to all traffic after the concrete is 7 days old or as long thereafter as ordered by the Engineer or designated representative, subject to the same provisions governing the opening after 14 days as above indicated.

Where the Contractor desires to move any equipment not licensed for operation on public streets, on or across any pavement opened to traffic, the Contractor shall protect the pavement from damage by means of 2 ply timber mats of 2 inch (5 cm) stock or runways of heavier material laid on a layer of earth, all as approved by the Engineer or designated representative.

1. Emergency Opening to Traffic

The Engineer or designated representative may require the opening of pavement to traffic prior to the minimum time specified above under conditions of emergency, which in the Engineer's or designated representative's opinion require such action in the interest of the public. In no case will the Engineer or designated representative order opening of the pavement to traffic within less than 72 hours after the last concrete in the section is placed. The Contractor shall remove all obstructing materials, place earth against pavement edges and perform other work involved in

providing for the safety of traffic as required by the Engineer or designated representative in ordering emergency opening. Orders for emergency opening of the pavement to traffic will be issued by the Engineer or designated representative in writing.

360S.8 Penalty for Deficient Pavement Thickness or Strength

The adjustment in unit prices provided for in this item will apply only when measurement for payment is by the square yard.

It is the intent of this specification that the pavement be constructed in strict conformity with the thickness, strength and typical sections indicated on the drawings. Where any pavement is found not so constructed, the following rules relative to adjustment of payment for acceptable pavement and to replacement of faulty pavement shall govern.

A. Pavement

The pavement will be core drilled after any grinding operations have been completed for surface corrections prior to final acceptance. Locations of core tests may be selected by the Engineer or designated representative; however, spacing interval for core tests, as specified herein, shall be maintained. The thickness of the pavement will be determined by measurement of the cores in accordance with TxDOT Test Method Tex-424-A.

For the purpose of establishing an adjusted unit price for pavement, units to be considered separately are defined as 1000 linear feet of pavement in each traffic lane starting at the end of the pavement bearing the smaller station number. The last unit in each lane shall be 1000 feet plus the fractional part of 1000 feet remaining. Traffic lane width will be as shown on typical sections and pavement design standards.

For the purpose of establishing an adjusted unit price for ramps, widening, acceleration and deceleration lanes that are machine placed, isolated pavements of traffic lane width but less than 1000 feet in length and other areas designated by the Engineer or designated representative, units will be considered separately and are defined as 1000 square yards of pavement or fraction thereof.

One core will be taken at the location selected by the Engineer or designated representative or at random in each unit. When the measurement of the core from any unit is not deficient more than 0.2 inches from the plan thickness, full payment will be made. When the measurement of the core from any unit is deficient more than 0.2 inch but not more than 0.75 inch from the plan thickness, 2 additional cores will be taken from the unit and the average of the 3 cores determined. The 2 additional cores from any 1000-foot unit will be taken at intervals of not less than 300 feet. The 2 additional cores from any 1000 square yard unit will be taken at locations such that the pavement in the unit will be well represented. If the average measurement of these 3 cores is not deficient more than 0.2 inches from the plan thickness, full payment will be made. If the average thickness of the 3 cores is deficient by more than 0.2 inch but not more than 0.75 inch from the

indicated thickness, an adjusted unit price as provided below will be paid for the areas represented by these cores.

In calculating the average thickness of the pavement, measurements which are in excess of the specified thickness by more than 0.2 inch will be considered as the specified thickness plus 0.2 inch and measurements which are less than the specified thickness by more than 0.75 inch will be considered as the specified thickness less 0.75 inch.

When the measurement of any core is less than the specified thickness by more than 0.75 inch, the actual thickness of pavement in this area will be determined by taking additional cores at 10 foot intervals parallel to the center line in each direction from the deficient core until, in each direction, a core is taken which is not deficient by more than 0.75 inch. Exploratory cores for deficient thickness will not be used in averages for adjusted unit price. Exploratory cores are to be used only to determine the length of pavement in a unit that is to be left in place without pay and/or removed and replaced as provided herein.

For new Concrete Pavement roadways, and for Concrete Pavement rehabilitation and overlay projects, if cracks develop in the pavement surface within the one year warranty period, the Contractor shall seal the cracks in accordance Standard Specification Item No. 313S, “Cleaning and/or Sealing Joints and Cracks (Asphaltic Concrete), or perform other corrective measures as directed by the Engineer. Payment for this work will be included in the unit price bid for Concrete Pavement, unless included as a separate pay item in the Contract.

For new Concrete Pavement roadways constructed in accordance with the plans and specifications, if cracks greater than or equal to 1/4 inch in width develop in the pavement surface within the one year warranty period, complete replacement of pavement sections as directed by the Engineer shall be performed by the Contractor at no additional expense to the City.

Irrespective of an acceptable overall project average for any or all of the Pay-Adjustment Acceptance Factors, limited substandard portions of the work, as determined by the Engineer or designated representative, shall be remedied or removed and replaced to the satisfaction thereof.

B. Price Adjustments

After any grinding or milling operations have been completed to meet the surface-testing requirement of this specification, if average thickness of pavement is deficient in thickness by more than 0.2 inch, but not more than 0.75 inch, payment will be made at an adjusted price as specified in the following table:

Concrete Pavement Deficiency	
Deficiency in Thickness Determined by Cores, Inches	Proportional Part of Contract Price Allowed

0.00 to 0.20	100 percent
0.21 to 0.30	80 percent
0.31 to 0.40	72 percent
0.41 to 0.50	68 percent
0.51 to 0.75	57 percent

Any area of pavement found deficient in thickness by more than 0.75 inch but not more than 1 inch or 1/8 of the indicated thickness, whichever is greater, shall be evaluated by the Engineer. If, in the judgment of the Engineer, the area of such deficiency should not be removed and replaced, there will be no payment for the area retained. If, in the judgment of the Engineer, the area of such deficiency warrants removal, the area shall be removed and replaced at the Contractor's entire expense, with concrete of the thickness indicated on the drawings.

Any area of pavement found deficient in thickness by more than 1 inch or more than 1/8 of the indicated thickness, whichever is greater, shall be removed and replaced, at the Contractor's entire expense, with concrete of the thickness indicated on the drawings.

No additional payment over the Contract unit price will be made for any pavement of a thickness exceeding that indicated on the drawings.

If the average compressive strength based on concrete test cylinders at 28 days is less than the specified minimum strength of the concrete, then payment will be made at an adjusted price as specified in the following table.

Pay Adjustment Factor for Deficient Compressive Strength	
Ratio of Average Strength from Test Cylinders to Specified Minimum Compressive Strength both at 28 Days	Proportional Part of Contract Price Allowed
More then 0.95	100 percent
0.90 to 0.95	85 percent
0.85 to 0.90	70 percent
0.80 to 0.85	60 percent
Less than 0.80	0 percent (Remove & Replace)

When, in the opinion of the Engineer or designated representative, the compressive strength test results appear unrepresentative, additional testing of field cores may be authorized. To be considered acceptable for consideration the

field cores shall be acquired, properly handled and tested in accordance with ASTM C 42/C 42M, "Standard Test Method for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete" within 45 days of the original concrete placement date. The retesting will be at the expense of the Contractor and the results of the retesting shall be averaged with the results of the original testing. If the results of retesting indicate that the original test results were erroneous in the opinion of the Engineer or designated representative, the original test results will be discarded. In the instance of erroneous original test results the subsequent first set of retests will be at the expense of the City of Austin.

When, in the opinion of the Engineer or designated representative, the concrete compressive strength is deemed unacceptable for the intended use of the pavement, the concrete shall be removed and replaced to the limits indicated by test results.

360S.9 Measurement

A. When indicated, concrete pavement will be measured by the square yard of surface area of completed and accepted work. The surface area shall be so measured to also include that portion of pavement slab extending beneath the curb. When concrete pavement is to be measured by the square yard and monolithic curb is required, measurements for "Monolithic Curb" will be by the linear foot complete in place.

B. When indicated on the drawing, concrete pavement, including monolithic curb when required, will be measured by the cubic yard of absolute volume of materials entering the mixture.

360S.10 Payment

The work performed and materials furnished as prescribed by this item and measured as provided under "Measurement" will be paid for at the unit price bid for "Concrete Pavement", of the depth indicated on the drawings, "Concrete Pavement (High Early Strength)" of the depth indicated on the drawings and "Monolithic Curb" of the type indicated on the drawings (when pavement is measured by the square yard), as required or adjusted unit price for pavement of deficient thickness as provided under "Deficient Pavement Thickness", which price shall be full compensation for shaping and fine grading the roadbed, including furnishing and applying all water required; for furnishing, loading and unloading, storing, hauling and handling all concrete ingredients, including all freight and royalty involved; for placing and adjusting forms, including supporting material or preparing track grade; for mixing, placing, finishing, sawing, cleaning and sealing joints and curing all concrete; for furnishing and installing all reinforcing steel; for furnishing all materials for sealing joints and placing longitudinal, expansion and weakened plane joints, including all steel dowel caps and load transmission devices required and wire and devices for placing, holding and supporting steel bars, load transmission devices and joint filler material in proper position, for coating steel bars where complete the work.

Excavation required by this item in the preparation of the subgrade and for completion of the parkway will be measured and paid for in accordance with provisions governing the Items of "Street Excavation" and "Borrow", respectively, with provision that yardage to be measured and paid for once only, regardless of manipulations involved. Measurement of subgrade excavation for payment shall be limited to a total width of that of pavement plus 1 foot on each side.

Sprinkling and rolling required for the compaction of the rough subgrade in advance of fine grading will be measured and paid for as indicated in the governing items of excavation. Maintenance of a moist condition of the subgrade in advance of fine grading and concrete placing will not be paid for directly but shall be included in the unit price bid, as provided above.

Payment will be made under one of the following:

Pay Item No.	360S-A:	__In. Concrete Pavement	Per Square Yard.
Pay Item No.	360S-AH:	__In. Concrete Pavement (High Early Strength)	Per Square Yard.
Pay Item No.	360S-AS:	__In. Concrete Pavement (High Range Water Reducing Admixture)	Per Square Yard.
Pay Item No.	360S-B:	Monolithic Curb	Per Linear Foot.
Pay Item No.	360S-C:	__Concrete Pavement Including Monolithic Curb	Per Cubic Yard.

End

SPECIFIC CROSS REFERENCE MATERIALS
Standard Specification Item 360S, "Concrete Pavement"

City of Austin Standard Specification Items

Designation	Description
Item No. 301S	Asphalts, Oils and Emulsions
Item No. 313S	Cleaning and/or Sealing Joints and Cracks (Asphaltic Concrete)
Item No. 403S	Concrete for Structures
Item No. 405S	Concrete Admixtures
Item No. 410S	Concrete Structures
Item No. 411S	Surface Finishes for Concrete
Item No. 413S	Cleaning and/or Sealing Joints and Cracks (PCC)

American Society for Testing and Materials, ASTM

Designation	Description
ASTM C 42/C 42M	Standard Test Method for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete"
ASTM A 82	Specification for Steel Wire, Plain, for Concrete Reinforcement
ASTM A 184	Specification for Fabricated Deformed Steel Bar Mats for Concrete Reinforcement
ASTM A 185	Specification for Steel Welded Wire Fabric, Plain, for Concrete Reinforcement
ASTM A 496	Specification for Steel Wire, Deformed, for Concrete Reinforcement
ASTM A 497	Specification for Steel Welded Wire Fabric, Deformed, for Concrete Reinforcement

ASTM A 615 Specification for Deformed and Plain Billet-Steel Bars, for Concrete Reinforcement

ASTM A 616 Specification Rail-Steel Deformed and Plain Bars for Concrete Reinforcement

ASTM C 94 Specification for Ready-Mixed Concrete

ASTM C 150 Specification for Portland Cement

ASTM C 156 Test Method for Water Retention by Concrete Curing Materials

ASTM D 2240 Test Method for Rubber Property-Durameter Hardness

ASTM D 882, Method A Test Methods for Tensile Properties of Thin Plastic Sheeting

Texas Department of Transportation: Publications

Designation	Description
Bulletin C-11	Construction Bulletin

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
TEX-203-F	Sand Equivalent Test
TEX-401-A	Sieve Analysis of Fine and Coarse Aggregate
TEX-406-A	Mineral Finer than 75 µm (No. 200) Sieve in Mineral Aggregates (Decantation Test for Concrete Aggregates)
TEX-408-A	Organic Impurities in Fine Aggregate for Concrete
TEX-410-A	Abrasion of Coarse Aggregate Using The Los Angeles Machine
TEX-411-A	Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
TEX-413-A	Determination of Deleterious Materials in Mineral Aggregate

TEX-415-A	Slump of Portland Cement Concrete
TEX-416-A	Air Content of Freshly-Mixed Concrete by the Pressure Method
Tex-424-A	Obtaining and Testing Drilled Cores of Concrete
Tex-436-A	Measurement of Texture Depth by the Sand Patch Method
Tex 418-A	Compressive Strength of Cylindrical Concrete
Tex-524-C	Testing Premolded Joint Filler for Concrete
Tex-612	Acid Insoluble Residue

Texas Department of Transportation: Departmental Material Specifications

Designation	Description
DMS 8900	Fly Ash

American Association of State Highway & Transportation Officials, AASHTO Standard

Designation	Description
Method T 26	Quality of Water to be Used in Concrete

RELATED CROSS REFERENCE MATERIALS
Standard Specification Item 360S, "Concrete Pavement"

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item 360	Concrete Pavement
Item 420	Concrete Structures

Item 421	Hydraulic Cement Concrete
Item 427	Surface Finishes for Concrete
Item 431	Pneumatically Placed Concrete
Item 520	Weighing and Measuring Equipment

Texas Department of Transportation: Departmental Material Specifications

Designation	Description
DMS-4650	Hydraulic Cement Concrete Curing Materials and Evaporation Retardants"
DMS-6100	Epoxy and Adhesives

American Society for Testing and Materials, ASTM

Designation	Description
ASTM C 685	Concrete Made By Volumetric Batching and Continuous Mixing
ASTM C-1260	Standard Test Method for Potential Alkali Reactivity of Aggregates
ASTM D-512	Test Methods for Chloride Ion in Water
ASTM D-516	Test Methods for Sulfate Ion in Water
ASTM D-4191	Test Method for Sodium in Water by Atomic Absorption
ASTM D-4192	Test Method for Potassium Water by Atomic Absorption

American Concrete Institute, ACI

Designation	Description
ACI 211.1	Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
TEX-418-A	Compressive Strength of Cylindrical Concrete Specimens

Item No. 401S
Structural Excavation and Backfill

401S.1 Description

This item shall govern the excavation for placement of structures, except pipe sewers, the disposal of such excavated material and the backfill around completed structures to the level of the original ground or grade indicated on the Drawings. The work shall include all necessary pumping or bailing, sheathing, drainage, and the construction and removal of any required cofferdams. Unless otherwise indicated on the Drawings, the work included hereunder shall provide for the removal of old structures or portions thereof (abutments, buildings, foundations, wingwalls, piers, etc.), trees and all other obstructions necessary to the proposed construction.

Where excavation is not classified, it will be grouped under "Unclassified Structural Excavation", which shall include the removal of all materials encountered regardless of their nature or the manner in which they are removed.

Where excavation is classified, it shall be classed as "Common Structural Excavation" or "Rock Structural Excavation" in accordance with the following criteria:

"Common Structural Excavation" shall include the removal of all materials other than rock.

"Rock Structural Excavation" shall include the removal of firm and compact materials that cannot be excavated with power equipment, without first being loosened or broken by blasting, sledging or drilling.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

401S.2 Submittals

The submittal requirements of this specification item may include:

Supplier and certified test results for fine aggregate/sand material

Supplier and certified test results for flexible base material

Mix design and test results for lime stabilized subgrade material

Mix design and test results for Class J Concrete Base

Supplier and certified test results for granular material (coarse aggregate, foundation rock and pea gravel)

Mix design and test results for cement-stabilized backfill

Mix design and test results for controlled low strength material (CLSM)

Excavation Safety System Plan for proposed cofferdams, trench excavation and special shoring installations

401S.3 Materials

A. Sand

1. Fine aggregate sand shall be Grade 1 conforming to Standard Specification Item No. 302S, "Aggregates for Surface Treatments".

2. Native Sand shall be local material obtained from approved sources and subject to the approval of the Engineer or designated representative.

B. Flexible Base

Flexible base shall conform to the requirements of Standard Specification Item No. 210S, "Flexible Base".

C. Lime Stabilized Base

Lime stabilized base shall conform to the requirements of Standard Specification Item No. 202S, "Hydrated Lime and Lime Slurry" and Item No. 203S, "Lime Treatment for Materials in Place".

D. Concrete Base

Concrete base shall conform to a Class J Concrete as defined in Standard Specification Item No. 403S, "Concrete for Structures".

E. Granular Material

1. Coarse aggregate shall conform to the requirements of section 403S.3.C of Standard Specification Item No. 403S "Concrete for Structures".

2. Foundation Rock

Foundation rock shall be well graded, hard, durable coarse aggregate ranging in size from 2 to 6 inches (50 to 150 mm).

3. Pea Gravel

Pea gravel shall consist of hard, durable, opaque gravel, free of clay, loam, sand or other foreign substances, ranging in size from 1/4 inch to 3/8 inch (6.4 to 9.5 mm) conforming to ASTM C 33.

F. Cement Stabilized Backfill

Cement stabilized backfill shall contain aggregate, water and a minimum of 7% hydraulic cement based on the dry weight of the aggregate in accordance with TxDoT Test Method Tex-120-E, “Soil-Cement Testing". Unless directed otherwise

on the Drawings, the aggregate shall be clean sand approved by the Engineer or designated representative.

G. Controlled Low Strength Material

Controlled low strength material (CLSM) shall conform to Standard Specification Item No. 402S, "Controlled Low Strength Material" and shall be approved by the Engineer or designated representative.

401S.4 Construction Methods

A. Erosion Control and Tree Protection

Prior to commencement of this work, all required erosion control and tree protection measures indicated on the Drawings shall be in place. The existing utilities shall be located and protected as specified in the Standard Contract Documents, Section 00700, "General Conditions" and/or indicated on the Drawings. A permit shall be required when utility adjustments are to be made in preparation for construction in the right-of-way, as specified in Section 5.2.0 of the City of Austin Utilities Criteria Manual.

Areas within the construction limits indicated on the Drawings shall be cleared of all trees, stumps, brush, etc., except trees or shrubs scheduled for preservation which shall be carefully trimmed as directed by the Engineer or designated representative, in accordance with Standard Specification Item No. 610S, " Preservation of Trees and Other Vegetation" and shall be protected from scarring, barking or other injuries during construction operations. All exposed cuts over 2 inches (50 millimeters) in diameter, exposed ends of pruned limbs or scarred bark shall be treated with an approved asphalt material within 24 hours of the pruning or injury.

Construction equipment shall not be operated nor construction materials stockpiled under the canopies of trees, unless otherwise indicated on the Drawings and/or specified in the Contract Documents. Excavation or embankment materials shall not be placed within the drip line of trees until tree wells are constructed.

Within the construction limits or areas indicated, all obstructions, stumps, roots, vegetation, abandoned structures, rubbish and objectionable material shall be removed to the following depths:

1. In areas to receive 6 inches (150 mm) or more embankment, a minimum of 12 inches (300 mm) below natural ground.

2. In areas to receive embankment less than 6 inches (150 mm), a minimum of 18 inches (450 mm) below the lower elevation of embankment, structure or excavation.

3. In areas to be excavated a minimum of 18 inches (450 mm) below the lower elevation of the embankment, structure or excavation.

4. In all other areas a minimum of 12 inches (300 mm) below natural ground.

When abandoned storm drains, sewers or other drainage systems are encountered they shall be removed as required to clear the new structure and plugged in a manner approved by the Engineer or designated representative.

Holes remaining after removal of all obstructions, objectionable material, trees, stumps, etc. shall be backfilled with select embankment material and compacted by approved methods. All cleared and grubbed material shall be disposed of in a manner satisfactory to the Engineer or designated representative. Unless otherwise provided, all materials as described above shall become the property of the Contractor and removed from the site and disposed of at a permitted disposal site.

Burning materials at the site shall conform to Standard Contract Document Section 01550, "Public Safety and Convenience".

B. Excavation

1. Excavation shall be done in accordance with the lines and depths indicated on the Drawings or as established by the Engineer or designated representative. Unless otherwise indicated on the Drawings or permitted by the Engineer or designated representative no excavation shall be made outside a vertical plane 3 feet (0.9 meter) from the footing lines and parallel thereto.

   When structures are installed in streets, highways or other paved areas, the pavement and base shall be cut to neat lines. After completion of the excavation and backfilling, the pavement structure shall be restored to the satisfaction of the Engineer or designated representative.

2. Slopes, benching, sheeting, bracing, pumping and bailing shall be provided as necessary to maintain the stability and safety of excavations up to 5 feet (1.5 meters) deep. Excavation protection for excavations deeper than 5 feet (1.5 meters) shall be governed by Standard Specification Item No. 509S, "Excavation Safety Systems".

3. Excavation shall conform to elevations indicated on the Drawing or raised or lowered by written order of the Engineer or designated representative, when such alterations are judged proper. When it is deemed necessary to increase or decrease the plan depth of footings, the alterations in the details of the structure shall be as directed by the Engineer or designated representative. The Engineer or designated representative shall have the right to substitute revised details resulting from consideration of changes in the design conditions.

4. When a structure is to rest on an excavated surface other than rock, special care shall be taken not to disturb the bottom of the excavation and the final excavation to grade shall not be performed until just before the footing is placed. Equipment selected and used by the Contractor for excavation which results in disturbance of what was otherwise stable subgrade material, as shown by laboratory tests, will not be used as a justification for payment for excavating to extra depth or for payment for stabilizing materials which may be ordered by the Engineer or designated representative.

5. Excavated material required to be used for backfill may be deposited by the Contractor in storage piles as indicated on the Drawing or at points convenient for its rehandling during the backfilling operations, subject to the approval of the Engineer or designated representative, who may require that the survey center line of the structure and the transverse or hub line of any unit of the structure be kept free of any obstruction. The Contractor shall adjust any stockpiles, to facilitate surveying and the work of other Contractors working in the immediate proximity, as directed by the Engineer or designated representative.

6. Excavated material required to be wasted shall be disposed of as directed by the Engineer or designated representative, in a manner which will not obstruct the stream or otherwise impair the efficiency or appearance of the structure or other part of the work.

7. For all single and multiple box culverts, pipe culverts, pipe arch culverts and box sewers of all types, where the soil encountered at established footing grade is a quicksand, muck or similar unstable material, the following procedure shall be used unless other methods are indicated:

   a) The depth to which unstable material is removed will be determined by the Engineer or designated representative. It will not exceed 2 feet (0.6 meter) below the footing of culverts that are 2 feet (0.6 meter) or more in height and will not exceed the height of culverts for those less than 2 feet (0.6 meter) high. Excavation shall be carried at least 1 foot (0.3 meter) horizontally beyond the limits of the structure on all sides. All unstable soil removed shall be replaced with suitable stable material, in uniform layers of suitable depth for compaction as directed by the Engineer or designated representative. Each layer shall be wetted, if necessary and compacted by rolling or tamping as required to provide a stable foundation for the structure. Soil, which has sufficient stability to properly sustain the adjacent sections of the roadway embankment, will be considered a suitable foundation material.

   b) When, in the opinion of the Engineer or designated representative, it is not feasible to construct a stable footing as outlined above, the Contractor shall construct it by the use of special materials, such as flexible base, cement stabilized base, cement stabilized rockfill or other material, as directed by the Engineer or designated representative. This work will be paid for as provided in Section 401S.9, " Payment".

8. When the material encountered at footing grade of a culvert is found to be partially rock or incompressible material and partially a compressible soil which is satisfactory for the foundation, the incompressible material shall be removed for a depth of 6 inches (150 mm) below the footing grade and backfilled with a compressible material similar to that used for the rest of the structure.

9. When the material encountered at footing grade of a bridge bent or pier is found to be partially of rock or incompressible material, and partially of a compressible material, the foundation shall not be placed until the Engineer

or designated representative has inspected the footing and authorized such changes found necessary to provide an adequate foundation.

401S.5 Bridge Foundations and Retaining Walls

The material below the bottom of the footing grade shall not be disturbed. Backfill material shall not be used to compensate for excavation that is extended below the proposed footing grade. When excavation is carried below the proposed footing grade, the over excavated area shall be filled with concrete at the time the footing is placed. The additional concrete placement shall be at the Contractor's sole expense.

When required by the Engineer or designated representative, cores shall be taken to determine the character of the supporting material(s). The cores shall be taken when the excavation is nearing completion and shall be an intact sample adequate to judge the character of the founding material. The cores shall be acquired at a minimum depth of 5 feet (1.5 meters) below the proposed footing founding grade.

When the founding stratum is rock or other hard material, all loose material shall be removed and the founding grade cleaned and cut to a firm surface that is level, stepped or serrated as directed by the Engineer or designated representative. All soft seams shall be cleaned and filled with concrete at the time the footing is placed.

When the material at the footing grade of a retaining wall, bridge bent or pier is a mixture of compressible and incompressible material, the foundation shall not be placed until the Engineer or designated representative has inspected the excavation and authorized changes to provide a uniform bearing condition.

401S.6 Cofferdams

The term cofferdams, whenever used in this specification, designates any temporary or removable structure constructed to hold the surrounding earth, water or both, out of the excavation, whether the structure is formed of earth, timber, steel, concrete or a combination of these. It includes earthen dikes, timber cribs, any type of sheet piling, removable steel shells and the like and all necessary bracing and it shall be understood also to include the use of pumping wells or well points for de-watering. The cost of cofferdams, when required, shall be included as a part of the bid price for excavation.

It is the intent of this specification to require that a suitable cofferdam be provided, when necessary, to insure that the foundation may be placed in a dry condition, as to preclude sliding and caving of the walls of the excavation. The cofferdam shall conform with the requirements of Standard Specification Item No. 509S, "Excavation Safety Systems" and shall provide a safe work area with sufficient clearance for the construction, inspection and removal of required forms and, if necessary, sufficient room to allow pumping outside the forms. Where no ground or surface water is encountered, the cofferdam need be sufficient only to protect the workmen and to avoid cave-ins or slides beyond the excavation limits.

Unless otherwise indicated on the Drawings, cofferdams shall be removed by the Contractor after the completion of the substructure without disturbing or marring the structure.

401S.7 De-Watering

Structures shall not be constructed or placed in the presence of water unless otherwise approved by the Engineer or designated representative. Precast members, pipe and concrete shall only be placed on a dry, firm surface. Water shall be removed by bailing, pumping, well-point installation, deep wells, underdrains or other approved method.

When structures are approved for placement in the presence of water, standing water shall be removed in a manner that shall preclude the possibility of the movement of water through or alongside any concrete being placed. Pumping or bailing will not be permitted during the placing of concrete or for a period of at least 36 hours thereafter, unless from a suitable sump separated from the concrete work by a water-tight wall.

Pumping or bailing during placement of seal concrete shall only be allowed to the extent necessary to maintain a static head of water within the cofferdam. De-watering inside a sealed cofferdam shall not commence until the seal has aged a minimum of 36 hours.

When the bottom of an excavation cannot be de-watered to the point that the subgrade is free of mud or it is difficult to keep the reinforcing steel clean a stabilizing material (e.g. flexible base, cement-stabilized-backfill or lean concrete) shall be placed in the bottom of the excavation. When a lean concrete is used, the concrete shall include a minimum of 275 Pounds of cement per cubic yard (163 kilograms of cement per cubic meter) and be placed to a minimum depth of 3 inches (75 mm). Stabilizing material that is placed for the convenience of the Contractor will be at the Contractor's own expense.

401S.8 Backfilling

A. General

As soon as practicable, all portions of excavation not occupied by the permanent structure shall be backfilled. Back-fill material shall be free from stones large enough to interfere with compaction, large or frozen lumps that will not break down readily under compaction, wood or other extraneous material. Backfill material shall be approved by the Engineer or designated representative.

That portion of backfill which will support any portion of completed roadbed, retaining wall or embankment shall be placed in layers not more than 8 inches (200 mm) in depth (loose measurement) and shall be compacted to meet the density requirements of the roadbed, retaining wall, embankment material, or as indicated on the Drawings.

That portion of backfill which will not support any portion of completed roadbed or embankment shall be placed in layers not more than 10 inches (250 mm) in depth (loose measurement) and shall be compacted to a minimum of 95 percent of

maximum density as determined by TxDoT Test Method Tex-114-E and the re-excavated to the proper grade and dimensions.

If the excavation has been made through a hard material resistant to erosion, the backfill around piers and in front of abutments and wings may be ordered by the Engineer or designated representative to be of stone or lean concrete. Unless otherwise indicated on the Drawings, such backfill shall be paid for as extra work.

That portion of the backfill which will support any portion of the roadbed, retaining wall or embankment shall be placed in uniform layers not more than 8 inches (200 mm) in depth (loose measurement) and shall be compacted to a minimum of 95 percent of maximum density, as determined by TxDoT Test Method Tex-114-E and then re-excavated to the proper grade and wetted uniformly to the moisture content required to obtain the specified density and shall be compacted to that density by means of mechanical tampers or rammers, except that the use of rolling equipment of the type generally used in compaction embankments will be permitted on portions which are accessible to such equipment.

All portions of embankment too close to any portion of a structure to permit compaction by the use of the blading and rolling equipment used on adjoining sections of embankment, shall be placed and compacted with mechanical tamps and rammers to avoid damage to the structure.

These provisions require mechanical compaction by means of either rolling equipment or mechanical tampers or rammers, of all backfill and embankment adjoining the barrels and wingwalls or culverts and adjoining all sides of bridge abutments and retaining walls, regardless of whether or not such embankment or backfill is above or below the original surface of the ground and regardless of whether the excavation at structure site was performed conforming to Standard Specification Item No.111S, "Excavation", this item 401S, "Structural Excavation", Standard Specification Item No. 110S, "Street Excavation" or Standard Specification Item No. 120S, "Channel Excavation". Unless otherwise indicated on the Drawings, hand tamping will not be accepted as an alternate for mechanical compaction.

As a general rule, material used in filling or backfilling the portions described in this paragraph shall be an earth, free of any appreciable amount of gravel or stone particles larger than 4 inches (100 mm) in greater dimension and of a gradation that permits thorough compaction. When, in the opinion of the Engineer or designated representative, such material is not readily available, the use of rock or gravel mixed with earth will be permitted, provided that no particles larger than 12 inches (300 mm) or smaller than 6 inches (150 mm) may be used. The percentage of fines shall be sufficient to fill all voids and insure a uniform and thoroughly compacted mass of proper density. When required by the Drawings or by written order of the Engineer or designated representative, cement-stabilized-backfill material shall be used for backfilling.

All portions of fill and backfill described in the preceding paragraph shall be compacted to the same density requirements specified for the adjoining sections of embankment in accordance with the governing specifications. Where no embankment is involved on the project and no relevant specifications are included in the contract, all backfill shall be compacted to a density comparable with the adjacent undisturbed material.

No backfill shall be placed against any abutment or retaining wall until such structure has been in place at least 7 days. No backfill shall be placed adjacent to or over single and multiple boxes until the top slab has attained 500 psi (3450 kPa) flexural strength. Backfill placed around abutments and piers shall be deposited on both sides to approximately the same elevation at the same time.

Care shall be taken to prevent any wedging action of backfill against the structure and the slopes bounding the excavation shall be stepped or serrated to prevent such action. Backfill shall be uniformly placed around bridge foundations.

B. Pipe Culverts

The following requirements shall apply to the backfilling of pipe culverts in addition to the pertinent portions of the general requirements given in the preceding section.

Selected materials from excavation, borrow or other approved material shall be wetted, if required and placed along both sides of the pipe equally, in uniform layers not exceeding 8 inches (200 mm) in depth (loose measurement) and thoroughly compacted so that there shall be a berm of thoroughly compacted material on each side of the pipe. The method and degree of compaction shall be the same as specified above for portions of backfill within the limits of embankment or roadbed.

Filling and/or backfilling shall be continued in this manner to the elevation of the top of the pipe. Special care shall be taken to secure thorough compaction of the material placed under the haunches of the pipe to prevent damage or displacement of the pipe. All fill or backfill below the top of pipe shall be compacted mechanically in the manner and to the density prescribed above, regardless of whether or not such material is placed within the limits of the embankment or roadbed. In the case of pipe placed in trenches, that portion of the backfill above the top of the pipe which supports embankment or the roadbed shall receive mechanical compaction as specified above and the portion which will not support any portion of embankment or roadbed shall be placed in layers not more than 8 inches (200 mm) in depth (loose measurement) and shall be compacted by whatever means the Contractor chooses, to a density comparable with the adjacent, undisturbed material. Embankments above the top of pipe shall be placed conforming to Item No. 132S, "Embankment". During construction adequate cover must be provided to protect the structure from damage.

The Engineer or designated representative may reject backfill material that contains more than 20% by weight of material retained on a 3-in (75 mm) sieve, with large lumps not easily broken down, or that cannot be spread in loose layers. Material excavated by a trenching machine will generally meet the requirements of this Section as long as large stones are not present.

Where pipe extends beyond the toe of slope of the embankment and the depth of cover provided by backfill to the original ground level is less than the minimum required by the specifications for the type of pipe involved, additional material shall be placed and compacted until the minimum cover has been provided.

Whenever excavation is made for installing pipe culverts or box sewers across private property or beyond the limits of the embankment, the top soil removed in

excavating the trench shall be kept separate and replaced as nearly as feasible in its original position and the entire area involved in the construction operations shall be restored to a presentable condition.

C. Cement Stabilized Backfill

When indicated on the Drawings, trenches shall be backfilled to the elevations shown with cement stabilized backfill. The cement-stabilized backfill shall be placed equally along the sides of structures to prevent strain on or displacement of the structure.

Cement stabilized backfill below the spring line of pipe culverts shall be sufficiently plastic to completely fill all voids in the trench. Hand operated tampers may be used if necessary to fill the voids. The pipe shall be held in alignment by jacks or other suitable means to prevent the mortared joints from cracking due to displacement caused by placing the backfill material.

Cement stabilized backfill above the spring line of pipe culverts may be dry enough to be transported without special mixing equipment.

On structures other than pipe culverts, special mixing equipment will not be required to transport the cement stabilized backfill unless otherwise indicated on the Drawings.

D. Controlled Low Strength Material (CLSM)

When indicated on the Drawings the excavation shall be backfilled with CLSM to the elevations shown. The structure shall be prevented from being displaced or “floated out” during the placement of CLSM. The CLSM shall be prevented from entering culverts and drainage structures.

401S.9 Measurement

Unless otherwise indicated on the Drawings, structural excavation for pipe headwalls, inlets, manholes, culvert widening (extensions), bridge abutments and side road and private entrance pipe culverts will not be measured in the field but shall be included in the Plan Quantity unit price bid by the cubic yard (cubic meters: 1 cubic meter is equal to 1.308 cubic yards). Determination of plan quantities for structural excavation shall be made by the method of average end-areas using the following limits to establish templates for measurement.

A. For all structures requiring measurement, except the barrels of pipe culverts, no material outside of vertical planes 1 foot (300 mm) beyond the edges of the footings and parallel thereto will be included.

B. For the barrels of pipe culverts of 42 inches (1.09 meters) or less nominal or equivalent diameter, no material outside of vertical planes 1 foot (300 mm) beyond the horizontal projection of the outside surfaces of the pipe and parallel thereto will be included. For the barrels of pipe culverts more than 42 inches (1.09 meters) in nominal or equivalent diameter, no material outside of vertical planes located 2 feet

(600 mm) beyond the horizontal projection of the outside surfaces of the pipe and parallel thereto will be included.

C. If a cofferdam, as herein defined, is used, the limitations indicated above shall apply just as if no cofferdams were used.

D. Where excavation in addition to that allowed for the footings is required for other portions of the structure, such as for the cap, cross strut or tie beam of a pier or bent or for the superstructure, measurements for such additional excavation will be limited laterally by vertical planes 1 foot (300 mm) beyond the face of the member and parallel thereto and vertically to a depth of 1 foot (300 mm) below the bottom of such member.

E. Except as allowed by the above conditions, no account will be taken of any excavation necessary for placing forms or falsework.

F. Except at side road culverts, all street excavation called for on the contract drawings at all structure sites shall be assumed to be completed before starting the structural excavation and the measurement of structural excavation will include only material below or outside the limits of the completed street excavation. Excavation for side road and private entrance pipe culverts will not be measured for payment but shall be included in the unit price bid for this specification item.

G. On all structures of bridge classification where the contract drawings call for channel excavation at the structure site, it shall be assumed to have been completed before starting the structural excavation and the measurement of structural excavation will include only material below or outside the limits of the completed channel section. The method of measurement for payment will be in accordance with this procedure regardless of the actual construction methods followed.

H. Where excavation diagrams are indicated on the Drawings, they shall take precedence over these provisions.

I. Measurement will not include materials removed below footing grades to compensate for anticipated swellage due to pile driving and it will not include material required to be removed due to swellage beyond the specified limits during pile driving operations.

J. Measurement will not include additional yardage caused by slips, slides, cave-ins, siltings or fillings due to the action of the elements or the carelessness of the Contractor. Water will not be classed as excavated material.

K. Where rock, other incompressible or unstable material is undercut to provide suitable foundation for pipe or box culverts, such material below grade, ordered by the Engineer or designated representative to be removed, will be measured for payment.

L. Except for any required undercut, quantities for "Structural Excavation", as indicated on the Drawings, shall be considered as final quantities and no further measurement will be required, unless the alignment, grades or structure locations

are revised by the Engineer or designated representative during construction. Final determination of quantities for individual structures will be made, if in the opinion of the Engineer or designated representative or upon evidence furnished by the Contractor, substantial variations exist between quantities indicated on the Drawings and actual quantities due to changes in cross sections or apparent errors. Excavation quantities for foundations indicated on the Drawings where cofferdams are required shall be considered as final quantities and no further measurement will be made.

M. For any footing, foundation or other structure unit within the scope of this specification, additional measurement will be made of the volume of excavation involved in the lowering or raising of the elevation of a footing, foundation or structure unit, when such grade change is authorized by the Engineer or designated representative. Measurement will be made by the addition to or the deduction from, the original quantities for the volume of excavation involved in the authorized grade change.

N. Cement stabilized backfill shall be measured by the backfill diagram as indicated on the Drawings. The quantity of "Cement Stabilized Backfill" as indicated on the Drawings shall be considered as final quantities and no further measurement will be required, unless alignment or grade elevations as indicated are revised by the Engineer or designated representative. If such revisions result in an increase or decrease in this quantity, the final quantity will be revised by the amount represented by the changes in alignment or grade elevations.

401S.10 Payment

Payment for all work prescribed under this item and measured as provided above will be made at the unit bid price per cubic yard for the particular class of excavation specified on the Drawings in the amount shown on the Drawings and in the proposal. Payment for revised quantities will be made as specified above and for the removal of unstable and incompressible material as noted below.

Payment for removal and replacement of unstable or incompressible material below the footing grades of culverts and box sewers as indicated above will be made as follows:

When indicated on the Drawings or the Engineer or designated representative directs the use of special materials such as flexible base, concretebase, cement stabilized backfill, controlled low strength material or other special material, payment for excavation below the footing grades shall be made at the unit bid price for "Unclassified Structural Excavation", "Common Structural Excavation" or "Rock Structural Excavation", as the case may be. Payment for furnishing, hauling, placing and compacting the flexible base, concretebase, cement stabilized backfill, controlled low strength material or other special material will be made at the unit bid price for these items in the bid or in accordance with pertinent provisions for extra work.

Where special materials are not required or specified, the removal and replacement of the unstable material will be performed as described above. Payment therefore will be made at a price equal to 200 percent of the unit bid price per cubic yard for "Unclassified

Structural Excavation", "Common Structural Excavation" or "Rock Structural Excavation", as the case may be. The unit bid price shall include full compensation for removing the unstable or incompressible material, for furnishing, hauling, placing and compacting suitable material required to replace it and for all labor, equipment, tools and incidentals necessary to complete the work.

Payment for "Concrete Base", "Cement Stabilized Backfill" and “Controlled Low Strength Material” measured as prescribed above shall be made at the unit bid price per cubic yard. The unit bid price shall include full compensation for furnishing all materials, tools, labor, equipment, sheathing and incidentals required to perform the applicable work prescribed herein.

When the Engineer or designated representative judges it necessary to lower the structure footings to an elevation below the grade indicated on the Drawings, payment for the "Unclassified Structural Excavation", "Common Structural Excavation" or "Rock Structural Excavation" as the case may be, required below plan grade down to and including an elevation 5 feet (1.5 meters) below drawing grade for any individual footing will be made at a unit price equal to 115 percent of the contract unit bid price. Payment for the excavation from an elevation over 5 feet (1.5 meters) below plan grade down to and including an elevation 10 feet (3.05 meters) below plan grade will be made at a unit price equal to 125 percent of the contract unit bid price for "Unclassified Structural Excavation", "Common Structural Excavation" or "Rock Structural Excavation" as the case may be. No increase in unit price will be allowed for other bid items of the contract and no additional compensation will be allowed for any required cofferdam adjustments made necessary by such lowering of footings. These provisions shall not apply to the lowering of culverts, except when the flow line grade is lowered 1 foot (300 mm) or more below plan grade.

In cases where the extra depths required for any footing or footings exceeds 10 feet (3.05 meters), a supplemental agreement shall be made covering the quantities removed from depths in excess of 10 feet (3.05 meters) below plan grade.

No direct payment will be made for filling or backfilling around structures. Payment for the backfilling and compacting of areas, which were removed as structural excavation shall be included in the unit bid prices for the various classes of structural excavation.

At the end of each estimate period, the Engineer or designated representative shall determine the completed portion of the total work under Standard Specification Item No. 401S "Structural Excavation and Backfill" and payment shall be made accordingly.

Filling or backfilling of areas above the natural ground level or above the limits of street excavation or channel excavation sections shall be considered as Standard Specification Item No. 132S, "Embankment" and payment therefore shall be included in the unit prices bid for the various classes of Standard Specification Item No. 110S, "Street Excavation", Standard Specification Item No. 120S, "Channel Excavation" or Standard Specification Item No. 130S, "Borrow".

Where no channel excavation is provided for at culvert sites and where it is necessary to excavate beyond the limits of structural excavation, as herein described in order that the

culvert may function properly, such excavation shall be included with structural excavation as may be indicated on the Drawings.

Payment for all work prescribed under this item shall include full compensation for all excavation and backfill including compaction, all soundings, construction of all cofferdams, all dewatering and for furnishing all materials, labor, equipment, tools, sheathing, bracing, cofferdams, pumps, drills, explosives and incidentals necessary to complete the work, except for specific allowances stated above.

Special materials used or additional excavation made for the Contractor's convenience to expedite the work will not be paid for directly, but shall be included in the unit price bid for this specification item. In addition, if the Contractor's construction methods and equipment creates conditions necessitating usage of special materials or additional excavation, the work and materials will not be paid for directly, but shall be included in the unit price bid for this specification item.

When specified in the contract bid form as separate pay item(s), the item(s) will be paid for at the contract unit price(s) for "Flexible Base", "Lime Stabilized Base" and "Controlled Low Strength Material". The bid prices shall include full compensation for all Work herein, specified, including the disposal of all material not required in the Work, the furnishing of all material, equipment, tools, labor and incidentals necessary to complete the Work.

Payment will be made under one of the following:

Pay Item No. 401S-A:	Unclassified Structural Excavation, Plan Quantity.	Per Cubic Yard.
Pay Item No. 401S-B:	Common Structural Excavation	Per Cubic Yard.
Pay Item No. 401S-C:	Rock Structural Excavation	Per Cubic Yard.
Pay Item No. 401S-D:	Concrete Base	Per Cubic Yard.
Pay Item No. 401S-E:	Cement Stabilized Backfill	Per Cubic Yard.
Pay Item No. 401S-F:	Flexible Base	Per Cubic Yard.
Pay Item No. 401S-G:	Lime Stabilized Base	Per Square Yard.
Pay Item No. 401S-H:	Controlled Low Strength Material	Per Cubic Yard.
Pay Item No. 401S-I:	Cofferdams, type _____	Per Cubic Yard.
Pay Item No. 401S-J:	Dewatering	Per Cubic Yard.

End

SPECIFIC **CROSS REFERENCE MATERIALS**
Standard Specification Item 401S, "Structural Excavation and Backfill"

City of Austin Standard Contract Documents

Designation	Description
Section 00700	General Conditions
Section 01550	Public Safety and Convenience

City of Austin Utilities Criteria Manual

Designation	Description
Section 5.2.0	Permit Information and Format

City of Austin Standard Specification Items

Designation	Description
Item No. 110S	Street Excavation
Item No. 111S	Excavation
Item No. 120S	Channel Excavation
Item No. 130S	Borrow
Item No. 132S	Embankment
Item No. 202S	Hydrated Lime and Lime Slurry
Item No. 203S	Lime Treatment for Materials in Place
Item No. 210S	Flexible Base
Item No. 302S	Aggregates for Surface Treatments

Item No. 402S	Controlled Low Strength Material
Item No. 403S	Concrete for Structures
Item No.509S	Excavation Safety Systems
Item No. 610S	Preservation of Trees and Other Vegetation

Texas Department of Transportation: Departmental Material Specifications

Designation	Description
DMS-4640	Chemical Admixtures for Concrete

American Society for Testing and Materials, ASTM

Designation	Description
ASTM C 33	Specification For Concrete Aggregates

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-114-E	Laboratory Compaction Characteristics & Moisture-Density Relationship of Subgrade & Embankment Soil
Tex-120-E	Soil-Cement Testing

RELATED **CROSS REFERENCE MATERIALS**
Standard Specification Item 401S, "Structural Excavation and Backfill"

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description

Item 110	Excavation
Item 132	Embankment
Item 400	Excavation and Backfill for Structures
Item 401	Flowable Backfill
Item 402	Trench Excavation Protection
Item 403	Temporary Special Shoring
Item 421	Hydraulic Cement Concrete

Item No. 403S
Concrete for Structures

403S.1 Description

This item shall govern quality, storage, handling, proportioning and mixing of materials for hydraulic cement concrete construction of buildings, bridges, culverts, slabs, prestressed concrete and incidental appurtenances.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

403S.2 Submittals

The submittal requirements of this specification item may include:

Mix design option(s) of the class of concrete required on the project,

The supplier of the concrete mix design(s) and type of mixing equipment, and

Type of admixtures to be used with the concrete mixes.

403S.3 Materials

Concrete shall be composed of hydraulic cement or hydraulic cement and supplementary cementing materials, water, aggregates (fine and coarse), and admixtures proportioned and mixed as hereinafter provided to achieve specified results.

A. Cementitious Materials

Hydraulic cement shall conform to ASTM C 150, Type I (General Purpose), Type II (General Purpose with Moderate Sulfate Resistance) and Type III (High Early Strength). Type I shall be used when none is specified or indicated on the drawings. Type I and Type III cements shall not be used when a Type II cement is specified or indicated on the drawings. Type III cement may be used in lieu of a Type I cement, when the anticipated air temperature for the succeeding 12 hours will not exceed 60oF (15.6oC). A Type III cement shall only be used in precast concrete or when otherwise specified or allowed. All cement shall be of the same type and from the same source for a monolithic placement.

Unless otherwise specified the cementitious material content shall be limited to no more than 700 lbs. per cubic yard (417 kg per cubic meter). When supplementary cementing materials are used, cement is defined as “cement plus supplementary cementing material.” Supplementary cementing materials include fly ash (DMS 4610), ultra-fine fly ash (DMS-4610), ground granulated blast furnace slag grade 100 or 120 (DMS-4620), silica fume (DMS-4630) and metakaolin (DMS-4635).

Supplementary cementing materials shall not be used when white hydraulic cement is specified.

Class C flyash shall not be used in sulfate-resistant concrete.

Hydraulic cement manufactured in a cement kiln fueled by hazardous waste shall be considered as an approved product if the production facility is authorized to operate under regulation of the Texas Commission on Environmental Quality (TCEQ) and the U. S. Environmental Protection Agency (EPA). Supplier shall provide current TNRCC and EPA authorizations to operate the facility.

When sulfate-resistant concrete is required for a project, mix design options 1, 2, 3 or 4 presented in Section 403S.8, "Mix Design Options" shall be used to develop appropriate mix design utilizing Type I/II, II, V, IP or IS cement.

B. Mixing Water

Water for use in concrete and for curing shall be potable water free of oils, acids, organic matter or other deleterious substances and shall not contain more than 1,000 parts per million of chlorides as Cl or sulfates as SO4.

Water from the City of Austin will not require testing. Contractor may request approval of water from other sources. Contractor shall arrange for samples to be taken from the source and tested at the Contractor's expense. When water from other sources is proposed, test reports shall be provided that indicates compliance with Table 1 before use.

Table 1: Chemical Limits for Mix Water		
Contaminant	Test Method	Maximum Concentration (ppm)
Chloride (CL) Prestressed concrete Bridge decks & superstructure All other concrete	ASTM D-512	 500 500 1,000
Sulfate (SO4)	ASTM D-516	1,000
Alkalies (NA2O + 0.658 K2O)	ASTM D-4191 & D-4192	600
Total Solids	AASHTO T-26	50,000

Water that has an adverse effect on the air-entraining agent or any other chemical admixture or on strength or time of set of the concrete shall not be used. Water used in white Portland cement concrete shall be free from iron and other impurities, which may cause staining, or discoloration.

C. Coarse Aggregate

Coarse aggregate shall consist of durable particles of crushed or uncrushed gravel, crushed blast furnace slag, crushed stone or combinations thereof; free from frozen material or injurious amounts of salt, alkali, vegetable matter or other objectionable material either free or as an adherent coating. When white hydraulic

cement is specified, the coarse aggregates used in the concrete shall be light colored. Quality shall be reasonably uniform throughout.

The coarse aggregate from each source shall not contain more than 0.25 percent by weight of clay lumps, nor more than 1.0 percent by weight of shale nor more than 5 percent by weight of laminated and/or friable particles when tested in accordance with TXDOT Test Method TEX-413-A. The coarse aggregate from each source shall have a wear of not more than 40 percent when tested in accordance with TXDOT Test Method TEX-410-A.

Unless otherwise indicated on the drawings, the coarse aggregate from each source shall be subjected to 5 cycles of the soundness test conforming to TXDOT Test Method TEX-411-A. The loss shall not be greater than 12 percent when sodium sulfate is used or 18 percent when magnesium sulfate is used.

Coarse aggregate shall be washed. The Loss by Decantation (TXDOT Test Method TEX-406-A), plus allowable weight of clay lumps, shall not exceed 1 percent or the value indicated on the drawings or in the project manual, whichever is less. If material finer than the # 200 (75 micrometer) sieve is definitely established to be dust of fracture of aggregates made primarily from crushing of stone, essentially free from clay or shale as established by Part III of TXDOT Test Method TEX-406-A, the percent may be increased to 1.5. When crushed limestone coarse aggregate is used in concrete pavements, the decant may exceed 1% but not more than 3% if the material finer than the # 200 (75 micrometer) sieve is determined to be at least 67% calcium carbonate in accordance with TxDoT Test Method Tex-406-A, Part III.

The coarse aggregate factor may not be more than 0.82; however, when voids in the coarse aggregate exceed 48 percent of the total rodded volume, the coarse aggregate factor shall not exceed 0.85. The coarse aggregate factor may not be less than 0.68 except for a Class I machine extruded mix that shall not have a coarse aggregate factor lower than 0.61.

When exposed aggregate surfaces are required, the coarse aggregate shall consist of particles with at least 40 percent crushed faces. Uncrushed gravel, polished aggregates and clear resilient coatings are not acceptable for exposed aggregate finishes.

When tested by approved methods, the coarse aggregate including combinations of aggregates when used, shall conform to the grading requirements shown in Table 2.

Table 2: Coarse Aggregate Gradation Chart (Percent Passing)

Grade	Nom. Size	2-1/2" (62.5 mm)	2" (50 mm)	1 ½" (37.5 mm)	1" (25 mm)	3/4" (19 mm)	1/2" (12.5 mm)	3/8" (9.5 mm)	No. 4 (4.75 mm)	No. 8 (2.36 mm)
1	2" (50 mm)	100	80-100	50-85		20-40			0-5	
2 (467)*	1 1/2" (37.5 mm)		100	95-100		35-70		10-30	0-5	
3	1" (50 mm)		100	95-100		60-90	25-60		0-5	

4 (57)*	1” (50 mm)			100	95-100		25-60		0-10	0-5
5 (67)*	3/4” (19 mm)				100	90-100		20-55	0-10	0-5
6 (7)*	½" (12.5 mm)					100	90-100	40-70	0-15	0-5
7	3/8" (9.5 mm)						100	70-95	0-25	
8	3/8" (9.5 mm)						100	95-100	20-65	0-10

Notes:

1. Recycled crushed concrete fine aggregate shall be limited to a maximum of 20% of the fine aggregate.

2. The use of recycled crushed hydraulic cement concrete as a coarse aggregate shall be limited to Concrete Classes A, B and D (see Table 5).

D. Fine Aggregate

Fine aggregate shall be washed and consist of clean, hard, durable and uncoated particles of natural or manufactured sand or a combination thereof, with or without a mineral filler. When white hydraulic cement is specified, the fine aggregates used in the concrete shall be light colored. Quality shall be reasonably uniform throughout It shall be free from frozen material or injurious amounts of salt, alkali, vegetable matter or other objectionable material and it shall not contain more than 0.5 percent by weight of clay lumps in accordance with TEX-413-A. When subjected to color test for organic impurities per TXDOT Test Method TEX-408-A, it shall not show a color darker than standard.

Unless indicated otherwise on the drawings the acid insoluble residue of fine aggregate used in slab concrete subject to direct traffic shall not be less than 60 percent by weight (mass) when tested conforming to TXDOT Test Method TEX-612-J.

Unless indicated otherwise on the Drawings, fine aggregate shall be blended, when necessary, to meet the acid insoluble residue requirement.

When blending the following equation shall be used:

Acid Insoluble (%) = {(A1)(P1)+(A2)(P2)}/100

Where:

A1 = acid insoluble (%) of aggregate 1,

A2 = acid insoluble (%) of aggregate 2,

P1 = % by weight of A1 of the fine aggregate blend, and

P2 = % by weight of A2 of the fine aggregate blend.

When tested in accordance with TxDoT Test Method Tex-401-A, the fine aggregate, including mineral filler and combinations of aggregates, when used, shall conform to the grading requirements shown in Table 3.

Table 3: Fine Aggregate Gradation Chart1 (Grade 1 - Percent Passing)

3/8 (9.5 mm)	No. 4 (4.75 mm)	No. 8 (2.36 mm)	No. 16 (1.18 mm)	No. 30 (600 µm)	No. 50 (300 µm)	No. 100 (150 µm)	No. 200 (75 µm)
100	95-100	80-100	50-85	25-65	10-351	0-10	0-32

Notes:

1. Recycled crushed concrete fine aggregate shall be limited to a maximum of 20% of the fine aggregate.

2. The use of recycled crushed hydraulic cement concrete as a fine aggregate shall be limited to Concrete Classes A, B and D (see Table 5).

3. 6 to 35 when sand equivalent value is greater than 85.

4. 0 to 6 for manufactured sand.

   Sand equivalent per TXDOT Test Method TEX-203-F shall not be less than 80 nor less than otherwise indicated on the drawings, whichever is greater.

   The fineness modulus will be determined by adding the percentages by weight retained on sieve Nos. 4, 8, 16, 30, 50 and 100 (4.75 mm, 2.36 mm, 1.18mm, 600 µm, 300 µm, and 150 µm) and dividing the sum of the six sieves by 100. For all classes of concrete except K (see Table 5), the fineness modulus shall be between 2.30 and 3.10. For Class K concrete, the fineness modulus shall be between 2.40 and 2.90, unless indicated otherwise on the Drawings.

E. Mineral Filler

Mineral filler shall consist of stone dust, clean crushed sand or other approved inert material. When tested in accordance with TxDoT Test Method Tex-401-A, it shall conform to the following gradation:

Passing the No. 30 (600 µm) Sieve 100 percent

Passing the No. 200 (75 µm) Sieve 65 to 100 percent

F. Mortar and Grout

Unless otherwise specified, indicated on the drawings or approved by the Engineer or designated representative mortar and grout shall consist of 1 part hydraulic cement, 2 parts finely graded sand and enough water to make the mixture plastic. When required to prevent color difference, white cement shall be added to produce color required. When required by the Engineer or designated representative, approved latex adhesive may be added to the mortar. Mortar shall be provided with a consistency such that the mortar can be easily handled and spread by trowel.

Grout shall be provided of a consistency that will flow into and completely fill all voids.

G. Admixtures

All chemical admixtures including water reducing, placticizers and air entrainment shall conform to TxDoT DMS-4640, “Chemical Admixtures for Concrete”. Calcium chloride-based admixtures shall not be approved. Admixtures shall be included in the prequalified concrete admixtures list maintained by TxDot’s Construction Division. High-range water-reducing admixtures (TxDoT Type F or G) and accelerating admixtures (TxDoT Type C or E) shall not be used in bridge deck concrete.

H. Air Entrainment

Unless indicated otherwise on the drawings, all concrete classes with the exception of Class B shall be air;entained in accordance with Table 8. If the air content is more than 1-1/2 percentage points below or 3 percentage points above the required air, the load of concrete will be rejected. If the air content is more than 1-1/2 but less than 3 percentage points above the required air, the concrete may be accepted based on strength test results.

403S.4 Storage of Materials

A. Cement, Supplementary Cementing Materials and Mineral Filler

All cement, supplementary cementing materials and mineral filler shall be stored in separate and well ventilated, weatherproof buildings or approved bins, which will protect the material from dampness or absorption of moisture. Storage facilities shall be easily accessible and each shipment of packaged cement shall be kept separated to provide for identification and inspection. The Engineer or designated representative may permit small quantities of sacked cement to be stored in the open for a maximum of 48 hours on a raised platform and under waterproof covering.

B. Aggregates

The method of handling and storing concrete aggregates shall prevent contamination with foreign materials. If the aggregates are stored on the ground, the sites for the stockpiles shall be clear of all vegetation and shall be level. Aggregates shall be stockpiled in sizes to facilitate blending. If the aggregate is not stockpiled on a hard, non-contaminant base, the bottom 6-inch (150 mm) layer of the stockpile shall not be used without recleaning the aggregate.

When conditions require the use of 2 or more grades of coarse aggregates, separate stockpiles shall be maintained to prevent intermixing. Where space is limited, stockpiles shall be separated by walls or other appropriate barriers.

Aggregate shall be stockpiled and protected from the weather a minimum of 24 hours prior to use to minimize free moisture content. When stockpiles are too large to protect from the weather, accurate and continuous means acceptable to the Engineer or designated representative shall be provided to monitor aggregate

temperature and moisture. Aggregates shall be stockpiled and handled such that segregation and contamination are minimized.

The stockpiles shall be sprinkled to control moisture and temperature as necessary. A reasonably uniform moisture content shall be maintained in aggregate stockpiles.

C. Admixtures

Admixtures shall be stored in accordance with manufacturer's recommendations and shall be protected against freezing.

D. Hot Weather Concrete Mixes

Ice may be used during hot weather concrete placement (Section 13 of Standard Specification Item No. 410S, "Concrete Structures") to lower the concrete temperature; however, the Contractor shall furnish a mix design acceptable to the Engineer or designated representative for class of concrete specified. The addition of ice shall not exceed 50% of the total mix water weight.

403S.5 Measurement of Materials

Water shall be accurately metered. Fine and coarse aggregates, mineral filler, bulk cement and fly ash shall be weighed separately. Allowances shall be made in the water volume and aggregate weights during batching for moisture content of aggregates and admixtures. Volumetric and weight measuring devices shall be acceptable to the Engineer or designated representative. Measurement of materials in non-volumetric and volumetric mixers shall conform to Section 421.4.D of TxDot Specification Item 421, "Hydraulic Cement Concrete".

Batch weighing of sacked cement is not required; however, bags, individually and entire shipments, may not vary by more than 3 percent from the specified weight of 94 pounds (42.6 kilograms) per bag. The average bag weight of a shipment shall be determined by weighing 50 bags taken at random.

403S.6 Mix Design

The Contractor shall furnish a mix design acceptable to the Engineer or designated representative for the class of concrete required in accordance with Table 5. The mix shall be designed by a qualified commercial laboratory and signed/sealed by a registered Professional Engineer, licensed in the state of Texas to conform with requirements contained herein, to ACI 211.1 or TXDOT Bulletin C-11 (and supplements thereto). The maximum water-to-cementitious material ratio identified in Table 5 for specific classes of concrete shall not be exceeded.

A higher-strength class of concrete with equal or lower water-to-cementituous-material ratio may be substituted for the specified class of concrete.

The mix design shall be over-designed in accordance with Table 5 in order to account for production variability and to ensure minimum compressive strength requirements are met.

Allowable mix design options are presented in Section 403S.8.

The Contractor shall perform, at the Contractor's expense, the work required to substantiate the design, including testing of strength specimens. Complete concrete design data shall be submitted to the Engineer or designated representative for approval. The mix design will be valid for a period of one (1) year provided that there are no changes to the component materials.

When there are changes in aggregates or in type, brand or source of cement, supplementary cementing material or chemical admixtures, the mix shall be evaluated as n new mix design. A change in vendor does not necessarily constitute a change in materials or source. When only the brand or source of cement is changed and there is a prior record of satisfactory performance of the cement with the ingredients, the submittal of new trial batches may be waived by the Engineer or designated representative.

At the end of one (1) year, a previously approved mix may be resubmitted for approval if it can be shown that no substantial change in the component materials has occurred and that test results confirming the adequacy of the mix designs have been acquired during the previous year. The resubmittal analysis must be reviewed, signed and sealed by a registered Professional Engineer, licensed in the state of Texas. This resubmittal shall include a reanalysis of specific gravity, absorption, fineness modulus, sand equivalent, soundness, wear and unit weights of the aggregates. Provided that the fineness modulus did not deviate by more than 0.20 or that the re-proportioned total mixing water, aggregate and cement (or cement plus fly ash) are within 1, 2, and 3 percent, respectively, of pre-approved quantities, a one-year extension on the approval of the mix may be granted by the Engineer or designated representative. Updated cement, fly ash, and admixture certifications shall accompany the resubmittal.

Approved admixtures that are included in the prequalified concrete admixtures list maintained by TxDot's Construction Division may be used with all classes of concrete at the option of the Contractor provided that specific requirements of the governing concrete structure specification are met. Water reducing and retarding agents shall be required for hot weather, large mass, and continuous slab placements. Air entraining agents may be used in all mixes but must be used in the classes indicated on Table 5. Unless approved by the Engineer or designated representative, mix designs shall not exceed air contents for extreme exposure conditions as recommended by ACI 211.1 for the various aggregate grades.

403S.7 Consistency and Quality of Concrete

Concrete shall be workable, cohesive, possess satisfactory finishing qualities and of stiffest consistency that can be placed and vibrated into a homogeneous mass within slump requirements specified in Table 4 without the development of segregation or honeycombing. No concrete will be permitted with a slump in excess of the maximums

shown unless water-reducing admixtures have been previously approved. Concrete that exceeds the maximum acceptable placement slump at time of delivery will be rejected. Slump values shall be conducted in accordance with TXDOT Test Method TEX-415-A.

Consistency and quality of concrete should allow efficient placement and completion of finishing operations before initial set. Re-tempering (i.e. addition of water and reworking concrete after initial set) shall not be allowed. When field conditions are such that additional moisture is needed for final concrete surface finishing operation, the required water shall be applied to surface by fog spray only and shall be held to a minimum. Excessive bleeding shall be avoided and in no case will it be permissible to expedite finishing and drying by sprinkling the surface with cement powder.

Table 4: Slump Requirements

	Slump1, inches (mm)	
Type of Construction	Maximum	Minimum
Cased Drilled Shafts	4 (100)	3 (75)
Reinforced Foundation Caissons and Footings	3 (75)	1 (25)
Reinforced Footings and Substructure Walls	3 (75)	1 (25)
Uncased Drilled Shafts	6 (150)	5 (125)
Thin-walled Sections; 9 inches (225 mm) or less	6 ½ (165)	4 (100)
Prestressed Concrete Members1	6 ½ (165)	4 (100)
Precast Drainage Structures	6 (150)	4 (100)
Wall Sections over 9 inches (225 mm)	5 (125)	3 (75)
Reinforced Building Slabs, Beams, Columns and Walls	4 (100)	1 (25)
Bridge Decks	4 (100)	2 (50)
Pavements, Fixed-form	6 ½ (165)	4 (100)
Pavements, Slip-form	3 (75)	1-½ (37.5)
Sidewalks, Driveways and Slabs on Ground	4 (100)	2 (50)
Curb & Gutter, Hand-vibrated	3 (75)	1 (25)
Curb & Gutter, Hand-tamped or spaded	4 (100)	2 (50)
Curb & Gutter, Slip-form/extrusion machine	2 (50)	½ (12.5)
Heavy Mass Construction	2 (50)	1 (25)
High Strength Concrete	4 (100)	3 (75)
Riprap and Other Miscellaneous Concrete	6 (150)	1 (25)
Under Water or Seal Concrete	8 ½ (213)	6 (150)

1. Slump values when a high range water reducer (HRWR) is not used.

2. When a high range water reducer (HRWR) is used, maximum acceptable placement slump will be 9 in (225 mm)

During progress of the work, the Engineer or designated representative shall cast test cylinders as a check on compressive strength of concrete actually placed. The Engineer or designated representative may also perform slump tests, entrained air tests and temperature checks to ensure compliance with specifications.

Proportioning of all material components shall be checked prior to discharging. Excluding mortar material for pre-coating of the mixer drum [see section 403S.8.B and adjustment for moisture content of admixtures and aggregates, material components shall fall within the range of + 1% for water, + 2% for aggregates, + 3% for cement, +2% for fly ash and within manufacturer recommended dosage rates for admixtures except that air entrainment shall be within + 1-1/2 percentage points of the mix design requirements.

Unless otherwise specified or indicated on the drawings, concrete mix temperature shall not exceed 90°F (32oC) except in mixes with high range water reducers where a maximum mix temperature of 100°F (38oC) will be allowed. Cooling an otherwise acceptable mix by addition of water or ice during agitation will not be allowed.

Test cylinders will be required for small placements such as manholes, inlets, culverts, wing walls, etc. The Engineer or designated representative may vary the number of tests to a minimum of 1 for each 25 cubic yards (1 for each 19 cubic meters) placed over a several day period.

Test cylinders shall be required for each monolithic placement of bridge decks or superstructures, top slabs of direct traffic culverts, cased drilled shafts, structural beams and as otherwise directed by Engineer or designated representative for design strength confirmation or early form removal. Test cylinders made for early form removal or for consideration of use of structure will be at Contractor's expense, except when required by Engineer or designated representative.

A strength test shall be defined as the average breaking strength of 2 cylinders. A minimum of four test cylinders shall be prepared; two each to be tested at 7 and 28 days. Specimens will be tested conforming to TXDOT Test Method TEX-418-A. If required strength or consistency of class of concrete being produced cannot be secured with minimum cementitious material specified or without exceeding maximum water/cementitious material ratio, Contractor will be required to furnish different aggregates, use a water reducing agent, an air entraining agent or increase the cement content in order to provide concrete meeting these specifications.

Slump tests will be performed in accordance with TxDoT Test Method Tex-415-A. Entrained air tests will be performed in accordance with TxDoT Test Method Tex-416-A.

Test specimens shall be cured using the same methods and under the same conditions as the concrete represented. Design strength cylinders shall be cured conforming to TXDOT Bulletin C-11 (and supplements thereto).

When control of concrete quality is by 28-day compressive tests, job control testing will be by 7-day compressive strength tests. The minimum strength requirement for seven (7) day test will be 70 percent of the specified minimum 28-day compressive strength. If the required 7-day strength is not secured with the quantity of cement specified in Table 4, changes in the mix design shall be made and resubmitted for approval. For an occasional failure of the seven-day compressive test, the concrete may be tested at 28 days for final evaluation.

Table 5: Classes of Concrete

Class	Cement Sks Per CY	Minimum Strength, psi (MPa)		Maximum W/C Ratio1	Coarse Aggr. Grade 2,3,4	Air Entrain.
		28 Days	7 Days			
A	5.0 (280 kg/m3)	3000 (20.6)	2100 (14.5)	0.6	1,2,3,4, 8	Yes
B	4.0 (225 kg/m^3)	2000 (13.8)	1400 (9.7)	0.6	2,3,4,5,6,7	No
C5	6.0 (335 kg/m^3)	3600(24.8)	2520 (17.4)	0.45	1,2,3,4,5,6	Yes
D	4.5 (252 kg/m^3)	2500 (17.2)	1750 (12.1)	0.6	2,3,4,5,6,7	No
H5	6.0 (335 kg/m^3)	As indicated	As Indicated	0.45	3,4,5,6	Yes
I	5.5 (308 kg/m^3)	3500 (24.1)	2450 (16.9)	0.45	2,3,4,5	Yes
J	2.0 (112 kg/m^3)	800 (5.5)	560 (3.9)	N/A	2,3,4,5	No
S5	6.0 (335 kg/m^3)	4000 (27.6)	2800 (19.3)	0.45	2,3,4,5	Yes

Notes:

1. Maximum water-cement or water-cementitious ratio by weight

2 Unless otherwise allowed, Grade 1 coarse aggregate shall only be used in massive foundations with 4-in (100-mm) minimum clear spacing between reinforcing steel bars.

3. Grade 1 coarse aggregate grading shall not be used in drilled shafts.

4. Unless otherwise allowed, Grade 8 coarse aggregate shall be used in extruded curbs.

5. Structural concrete classes.

6. When Type II cement is used in Class C, S or A concrete, the 7-day compressive strength requirement will be 2310 psi (15.9 MPa) for Class C, 2570 psi (17.7 MPa) for Class S and 1925 psi (13.3 MPa) for Class A minimum.

Table 6: Over Design Required to Meet Compressive Strength Requirements$_1$

Number Of Tests $_{2,3}$	Standard Deviation, psi (MPa)				
	300 (2.06)	400 (2.75)	500 (3.44)	600 (4.13)	700 (4.82)
15	470 (3.24)	620 (4.27)	850 (5.85)	1,120	1,390

				(7.71)	(9.57)
20	430 (2.96)	580 (3.99)	760 (5.23)	1,010 (6.95)	1,260 (8.67)
30 or more	400 (2.75)	530 (3.65)	670 (4.61)	900 (6.20)	1,130 (7.78)

Notes:

1. When designing the mix, add the tabulated amounts to the minimum design strength in Table 5.Maximum water-cement or water-cementitious ratio by weight

2. Number of tests of a concrete mixture used to estimate the standard deviation of a concrete production facility. Test of another mix within 1,000 psi (6.88 MPa) of the specified strength may be used.

3. If less than 15 prior tests are available, the overdesign should be 1,000 psi (6.88 MPa) for specified strength less than 3,000 psi (20.65 MPa), 1,200 psi (8.26 MPa) for specified strengths from 3,000 to 5,000 psi (20.65 to 34.42 MPa) and 1,400 psi (9.64 MPa) for specified strengths greater than 5,000 psi (34.42 MPa).

Table 7: Expected Usage of Concrete Classes

Class	General Usage
A	Inlets, manholes, curb, gutter, curb & gutter, concrete retards, sidewalks, driveways, backup walls and anchors
B	Riprap, small roadside signs and anchors
C5	Drilled shafts, bridge substructure, bridge railing, culverts except top slab of direct traffic culverts, headwalls, wing walls, approach slabs, and cast-in-place concrete traffic barrier
D	Riprap
H5	Prestressed concrete beams, boxes, piling and precast concrete traffic barrier
J	Utility trench repair
S5	Bridge slabs and top slabs of direct traffic culverts

Table 8: Air Entrainment[1]

Nominal Maximum Aggregate Size In (mm)	% Air Entrainment	
	Moderate Exposure	Severe Exposure
3/8 (9.5)- Grades 7 & 8	6	7-1/2
1/2 (12.5)- Grades 6	5-1/2	7
3/4 (19)- Grades 5	5	6
1 (25)- Grades 4	4-1/2	6
1-1/2 (37.5)- Grades 2 & 3	4-1/2	5-1/2
2 (50)- Grades 2	4	5

1. For specified concrete strengths above 5,000 psi (34.42 MPa) a reduction of 1 percentage point is allowed.

403S.8 Mix Design Options

For the structural concretes identified in Table 5 (Classes C, H and S) and any other class of concrete designed using more than 520 lbs. of cementitious material per cubic yard (310 kgs per cubic meter), one of the mix design options presented below shall be used.

For the non-structural concretes identified in Table 5 (Classes A, B, D and I) and any other class of concrete designed using less than 520 lbs. of cementitious material per cubic yard (310 kgs per cubic meter), one of the mix design options presented below will be used, except that Class C fly ash may be used instead of Class F fly ash for Options 1, 3 and 4 unless a sulfate-resistant concrete is required.

A. Option 1: Twenty (20) to thirty-five (35) percent of the cement may be replaced with Class F fly ash.

B. Option 2: Thirty-five (35) to fifty (50) percent of the cement may be replaced with ground granulated blast-furnace slag.

C. Option 3: Thirty-five (35) to fifty (50) percent of the cement may be replaced with a combination of Class F fly ash, ground granulated blast-furnace slag or silica fume. The combination may not include more than thirty-five (35) percent fly ash and no more than ten (10) percent silica fume.

D. Option 4: Type IP or Type IS will be used and up to ten (10) percent of the cement may be replaced with Class F fly ash, ground granulated blast-furnace slag or silica fume.

E. Option 5: Thirty-five (35) to fifty (50) percent of the cement may be replaced with a combination of Class C fly ash and at least six (6) percent of silica fume, ultra fine fly ash or metakaolin. The combination may not include more than thirty-five (35) percent fly ash and no more than ten (10) percent silica fume.

F. Option 6: A lithium nitrate admixture will be added at a minimum dosage of 0.55 gal. Of thirty (30) percent lithium nitrate solution per pound of alkalis present in the hydraulic cement.

G. Option 7: When hydraulic cement only is used in the design, the total alkali contribution from the cement in the concrete does not exceed 4.0 lbs. Per cubic yard, when calculated as follows:

alkali (lbs. per CY) = .01 (lbs cement/CY) (% Na_2O equivalent in cement)

where (% Na_2O equivalent in cement) is assumed to be the maximum cement alkali content reported on the cement mill certificate.

H. Option 8: When there are deviations from Options 1 through 7, the following shall be performed:

1. Conduct tests on both coarse and fine aggregate separately in accordance with ASTM C-1260, using 440 g of the proposed cementitious in the same proportions of hydraulic cement to supplementary cementing material to be used in the mix.

2. Prior to use of the mix, a certified test report signed and sealed by a Professional Engineer, licensed in the state of Texas shall be submitted that demonstrates that ASTM C 1260 test results for each aggregate do not exceed 0.10 percent expansion.

403S.9 Mixing and Mixing Equipment

All equipment, tools and machinery used for hauling materials and performing any part of the work shall be maintained in such condition to insure completion of the work without excessive delays for repairs and replacement. Mixing shall be done in a mixer of approved type and size that will produce uniform distribution of material throughout the mass and shall be capable of producing concrete meeting requirements of ASTM C 94, Ready-mixed Concrete and these specifications. Mixing equipment shall be capable of producing sufficient concrete to provide required quantities. Entire contents of the drum shall be discharged before any materials are placed therein for a succeeding batch. Improperly mixed concrete shall not be placed in a structure. For all mixers an adequate water supply and an accurate method of measuring the water shall be provided.

The mixer may be batched by either volumetric or weight sensing equipment and shall be equipped with a suitable timing device that will lock the discharging mechanism and signal when specified time of mixing has elapsed.

A. Proportioning and Mixing Equipment

For all miscellaneous concrete placements, a mobile, continuous, volumetric mixer or a volumetric or weight batch mixer of the rotating paddle type may be used.

When approved by Engineer or designated representative in writing or when specified for use in other items, these mixers may be used for other types of concrete construction, including structural concrete, if the number of mixers furnished will supply the amount of concrete required for the particular operation in question.

These mixers shall be designed to receive all the concrete ingredients, including admixtures, required by the mix design in a continuous uniform rate and mix them to the required consistency before discharging.

For continuous volumetric mixers, the materials delivered during a revolution of the driving mechanism or in a selected interval, will be considered a batch and the proportion of each ingredient will be calculated in the same manner as for a batch type plant.

Mixing time shall conform to recommendations of manufacturer of mixer unless otherwise directed by Engineer or designated representative.

B. Ready-mixed Concrete

Use of ready-mixed concrete will be permitted provided the batching plant and mixer trucks meet quality requirements specified herein. When ready-mixed concrete is used, additional mortar (1 sack cement, 3 parts sand and sufficient water) shall be added to each batch to coat the mixer drum. Ready-mixed concrete, batching plant and mixer truck operation shall include the following:

1. A ticket system will be used that includes a copy for the Inspector. Ticket will have machine stamped time/date of concrete batch, a mix design designation, weight of cement, fly ash, sand and aggregates; exact nomenclature and written quantities of admixtures and water. Any item missing or incomplete on ticket may be cause for rejection of concrete.

2. Sufficient trucks will be available to support continuous placements. The Contractor will satisfy the Engineer or designated representative that adequate standby trucks are available to support monolithic concrete placement requirements.

3. A portion of mixing water required by the mix design to produce the specified slump may be withheld and added at the job site, but only with permission of the Engineer or designated representative and under the Inspector's observation. When water is added under these conditions, the concrete batch will be thoroughly mixed before any slump or strength samples are taken. Additional cement shall not be added at the job site to otherwise unacceptable mixes.

4. A metal plate(s) shall be attached in a prominent place on each truck mixer plainly showing the various uses for which it was designed. The data shall include the drum's speed of rotation for mixing and for agitating and the capacity for complete mixing and/or agitating only. A copy of the manufacturer's design, showing dimensions of blades, shall be available for inspection at the plant at all times. Accumulations of hardened concrete shall be removed to the satisfaction of the Engineer or designated representative.

5. The loading of the transit mixers shall not exceed capacity as shown on the manufacturer's plate attached to the mixer or 63 percent of the drum volume, whichever is the lesser volume. The loading of transit mixers to the extent of causing spill-out enroute to delivery will not be acceptable. Consistent spillage will be cause for disqualification of a supplier.

6. Excess concrete remaining in the drum after delivery and wash water after delivery shall not be dumped on the project site unless approval of the dump location is first secured from the Engineer or designated representative.

C. Volumetric Batching

Use of volumetric batched concrete will be permitted provided the batching and continuous mixing operations conform to ASTM C 685, “Concrete Made By Volumetric Batching and Continuous Mixing”. This type concrete shall be made from materials continuously batched by volume, mixed in a continuous mixer and delivered to the site in a freshly mixed and unhardened state. Tests and criteria for batching accuracy and mixing efficiency shall be as specified in ASTM C 685.

A ticket system will be used that includes a copy for the Inspector. The ticket will have machine stamped time/date of concrete batch, a mix design designation, weight of cement, fly ash, sand and aggregates; exact nomenclature and written quantities of admixtures and water. Any item missing or incomplete on ticket may be cause for rejection of concrete.

Each batching or mixing unit, or both, shall carry in a prominent place a metal plate or plates on which are plainly marked the gross volume of the unit in terms of mixed concrete, discharge speed and the weight-calibrated constant of the machine in terms of a revolution counter or other output indicator. The mixer shall produce a thoroughly mixed and uniform concrete.

The batcher-mixer unit shall contain in separate compartments all the necessary ingredients needed for the manufacture of concrete. The unit shall be equipped with calibrated proportioning devices to vary the mix proportions and it shall produce concrete as required by the Work and ASTM C 685.

D. Truck-mixed Concrete

The concrete shall be mixed in a truck mixer from 70 to 100 revolutions at the mixing speed designated by the manufacturer that will produce a uniform concrete mix. The concrete shall be delivered to the project in a thoroughly mixed and uniform mass and shall be discharged with a satisfactory degree of uniformity. Additional mixing at the job site, at the mixing speed designated by the manufacturer, may be allowed by the Engineer or designated representative as long as the concrete is discharged before the drum has revolved a total of 300 revolutions after the introduction of the mixing water to the cement and the aggregates.

Re-tempering or adding concrete chemical admixtures is only permitted at the job site when concrete is delivered in a truck mixer. Water shall not be added after introduction of mixing water at the batch plant except on arrival at the job site with approval of the Engineer or designated representative, in order to adjust the slump of the concrete. When this water is added, the mix design water-cementitious-material ratio shall not be exceeded. The drum or blades shall be turned at least 30 additional revolutions at mixing speed to ensure thorough and uniform mixing of the concrete. Water or chemical admixtures shall not be added to the batch after any concrete has been discharged.

When the concrete contains silica fume, mixing times and batching operations shall be adjusted as necessary to ensure that the material is completely and uniformly dispersed in the mix. The dispersion of the silica fume within the mix shall be verified in trial batches.

E. Hand-mixed Concrete

Hand mixing of concrete may be permitted for small placements or in case of an emergency and then only on authorization of the Engineer or designated representative. Hand-mixed batches shall not exceed a 4 cubic foot (0.113 cubic meters) batch in volume. Material volume ratios shall not be leaner than 1 part cement, 2 parts large aggregate, 1 part fine aggregate and enough water to produce a consistent mix with a slump not to exceed 4 inches (100 mm). Admixtures shall not be used unless specifically approved by the Engineer or designated representative.

403S.10 Excavation, Placing of Concrete, Finishing, Curing and Backfill

Excavation, placing of concrete, finishing, curing and backfill shall conform to Standard Specification Item No. 401S, "Structural Excavation and Backfill", Standard Specification Item No. 410S, "Concrete Structures" and Standard Specification Item No. 411S, "Surface Finishes for Concrete".

403S.11 Measurement

Where measurement of concrete for a structure is not provided by another governing pay item, measurement shall be made under this specification in accordance with the following.

The quantities of concrete of the various classifications which constitute the completed and accepted structure or structures in place will be measured by the cubic yard (cubic meters:1 cubic meter is equal to 1.308 cubic yards), each, square yard (square meter: 1 square yard equals 0.836 square meters) or linear foot as indicated in the Contract Documents. Measurement will be as follows:

A. General

1. Measurement based on dimensions shall be for the completed structure as measured in place. However, field-measured dimensions shall not exceed those indicated on the drawings or as may have been directed by the Engineer or designated representative in writing.

2. No deductions shall be made for chamfers less than 2 inches (50 mm) in depth, embedded portions of structural steel, reinforcing steel, nuts, bolts, conduits less than 5 inches (125 mm) in diameter, pre/post tensioning tendons, keys, water stops, weep holes and expansion joints 2 inches (50 mm) or less in width.

3. No measurement shall be made for concrete keys between adjoining beams or prestressed concrete planks.

4. No measurement shall be made for fill concrete between the ends or adjoining prestressed concrete planks/box beams at bent caps or between the ends of prestressed concrete planks/box beams and abutment end walls.

5. No measurement shall be made for inlet and junction box invert concrete.

6. No measurement shall be made for any additional concrete required above the normal slab thickness for camber or crown.

B. Plan Quantity. For those items measured for plan quantity payment, adequate calculations have been made. If no adjustment is required by Article 403S.12, additional measurements or calculations will not be required or made.

C. Measured in Place. For those items not measured for Plan Quantity payment, measurement will be made in place, subject to the requirements of Article 403S.10.A.1 above.

403S.12 Payment

The work performed and materials furnished as prescribed by this item and measured in accordance with the applicable provisions of "Measurement" above will be paid for as follows.

The quantity to be paid for will be that quantity indicated in the contract documents and/or shown on the drawings, regardless of errors in calculations, except as may be modified by the following.

Plan Quantities will be adjusted:

A. When a complete structure element has been erroneously included or omitted from the drawings, the quantity shown on the drawings for that element will be added to or deducted from the plan quantity and included for payment. A complete structure element will be the smallest portion of a total structure for which a quantity is included on the drawings. Quantities revised in this manner will not be subject to the provisions of the "General Conditions", Article 11.

B. When the plan quantity for a complete structure element is in error by 5 percent or more, a recalculation will be made and the corrected quantity included for payment. Quantities revised in this manner will not be subject to the provisions of the "General Conditions", Article 11

C. When quantities are revised by a change in design, the "plan quantity" will be increased or decreased by the amount involved in the design change. Quantities revised in this manner will be subject to the provisions of the "General Conditions", Article 11.

The party to the contract requesting the adjustment shall present to the other, a copy of the description and location, together with calculations of the quantity for the structure element involved. When this quantity is certified correct by the Engineer or designated representative, it will become the revised plan quantity.

Payment for increased or decreased costs due to a change in design on those items measured as "Cubic Yard", "Each", "Square Foot", "Square Yard" or "Linear

Foot" will be determined by Change Order. Quantities revised in this manner will be subject to the provisions of the "General Conditions", Article 11.

The unit prices bid for the various classes of concrete shown shall include full compensation for furnishing, hauling, and mixing all concrete material; placing, finishing and curing all concrete; all grouting, pointing and finishing; furnishing and placing drains; furnishing and placing metal flashing strips; furnishing and placing expansion joint material required by this item; and for all forms and false work, labor, tools, equipment and incidentals necessary to complete the work.

Pay Item No. 403S-CY:	(Structure or Structural Component) -	Per Cubic Yard.
Pay Item No. 403S-EA:	(Structure or Structural Component) -	Per Each.
Pay Item No. 403S-SY:	(Structure or Structural Component) -	Per Square Yard.
Pay Item No. 403S-LF:	(Structure or Structural Component) -	Per Lineal Foot.

End

SPECIFIC CROSS REFERENCE MATERIALS
Standard Specification Item 403S, "Concrete For Structures"

City of Austin Standard Specification Items

Designation	Description
Item No. 401S	Structural Excavation and Backfill
Item No. 410S	Concrete Structures
Item No. 411S	Surface Finishes for Concrete

Texas Department of Transportation: Departmental Material Specifications

Designation	Description
DMS-4640	Chemical Admixtures for Concrete
DMS-4610	Fly Ash
DMS-4620	Ground Granulated Blast-Furnace Slag
DMS-4630	Silica Fume
DMS-4635	Metakaolin

American Association of State Highway & Transportation Officials,
AASHTO Standard Method of Test for

Designation	Description
Method T 26	Quality of Water to be Used in Concrete

American Concrete Institute, ACI

Designation	Description
ACI 211.1	Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete

American Society for Testing and Materials, ASTM

Designation	Description
ASTM C 94	Specification For Ready-Mixed Concrete
ASTM C 150	Specification For Portland Cement
ASTM C 685	Concrete Made By Volumetric Batching and Continuous Mixing
ASTM C-1260	Standard Test Method for Potential Alkali Reactivity of Aggregates
ASTM D-512	Test Methods for Chloride Ion in Water
ASTM D-516	Test Methods for Sulfate Ion in Water
ASTM D-4191	Test Method for Sodium in Water by Atomic Absorption
ASTM D-4192	Test Method for Potassium Water by Atomic Absorption

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
TEX-203-F	Sand Equivalent Test
TEX-401-A	Sieve Analysis of Fine and Coarse Aggregate
TEX-406-A	Mineral Finer than 75 µm (No. 200) Sieve in Mineral Aggregates (Decantation Test for Concrete Aggregates)
TEX-408-A	Organic Impurities in Fine Aggregate for Concrete
TEX-410-A	Abrasion of Coarse Aggregate Using The Los Angeles Machine

TEX-411-A	Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
TEX-413-A	Determination of Deleterious Materials in Mineral Aggregate
TEX-415-A	Slump of Portland Cement Concrete
TEX-416-A	Air Content of Freshly-Mixed Concrete by the Pressure Method
TEX-418-A	Compressive Strength of Cylindrical Concrete Specimens
TEX-612-J	Acid Insoluble Residue

SPECIFIC CROSS REFERENCE MATERIALS (Continued)
Standard Specification Item 403S, "Concrete For Structures"

Texas Department of Transportation: Publications

Designation	Description
Bulletin C-11	Construction Bulletin

RELATED CROSS REFERENCE MATERIALS
Standard Specification Item 403S, "Concrete For Structures"

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item 360	Concrete Pavement
Item 420	Concrete Structures
Item 421	Hydraulic Cement Concrete
Item 427	Surface Finishes for Concrete
Item 431	Pneumatically Placed Concrete

Item 520 Weighing and Measuring Equipment

Texas Department of Transportation: Departmental Material Specifications

Designation	Description
DMS-4650	Hydraulic Cement Concrete Curing Materials and Evaporation Retardants”
DMS-6100	Epoxy and Adhesives
DMS 8900	Fly Ash

Item No. 405S
Concrete Admixtures

405S.1 Description

This item shall govern material requirements of admixtures for Portland cement concrete.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

405S.2 Submittals

The submittal requirements of this specification item include:

A. Type and manufacturer of any proposed admixture.

B. Certification that proposed admixture meet the requirements of this specification, ASTM C260 and ASTM C494.

C. For a specific mix design, a statement of compatibility of products shall be submitted when admixtures from multiple manufacturers are proposed.

405S.3 Materials

All admixture submittals must be approved by the Engineer or designated representative. No admixture shall be chloride-based or have chloride(s) added in the manufacturing process. Admixtures must be pretested by the Texas Department of Transportation (TXDOT) Materials and Tests Engineer and be included in the State's current approved admixture list. All admixtures must retain an approved status through the duration of a mix design's one-year approval period.

(1) Air Entraining Admixture:

An "Air Entraining Admixture" is defined as a material which, when added to a concrete mixture in the proper quantity, will entrain uniformly dispersed microscopic air bubbles in the concrete mix. The admixture shall meet the requirements of ASTM Designation: C 260 modified as follows:

(a) The cement used in any series of test shall be either the cement proposed for the specific work or a "reference" Type I cement from one mill.

(b) The air entraining admixture used in the reference concrete shall be Neutralized Vinsol Resin.

(2) Water-reducing Admixture:

A "Water-reducing Admixture" is defined as a material which, when added to a concrete mixture in the correct quantity, will reduce the quantity of mixing water required to produce concrete of a given consistency and required strength. This admixture shall conform to ASTM C 494, Type A.

(3) Accelerating Admixture:

An "Accelerating Admixture" is defined as an admixture that accelerates the setting time and the early strength development of concrete. This admixture shall conform to ASTM C 494, Type C. The accelerating admixture will contain no chlorides.

(4) Water-reducing, Retarding Admixture:

A "Water-reducing, Retarding Admixture" is defined as a material which, when added to a concrete mixture in the correct quantity, will reduce the quantity of mixing water required to produce concrete of a given consistency and retard the initial set of the concrete. This admixture shall conform to ASTM C 494, Type D.

(5) High-range Water Reducing Admixtures:

A "High-range Water Reducing Admixture", referred to as a superplasticizer, is defined as a synthetic polymer material which, when added to a low slump concrete mixture increases the slump without adversely affecting segregation, impermeability or durability of the mix. This admixture shall conform to ASTM C 494, Type F or G.

(6) Fly Ash:

Fly ash used in Portland cement concrete as a substitute for Portland cement or as a mineral filler shall comply with TXDOT Materials Specification D-9-8900 and be listed on TXDOT's current list of approved fly ash sources. Fly ash obtained from a source using a process fueled by hazardous waste (30 Texas Administrative Code, Section 335.1) shall be prohibited. This applies to any other specification concerning the use of fly ash. Contractor shall maintain a record of source for each batch. Supplier shall certify that no hazardous waste is used in the fuel mix or raw materials.

405S.4 Certification and Product Information

The Contractor shall submit the name of the admixture proposed and manufacturer's certification that the selected admixtures meet the requirements of this item and of ASTM C 260 and C 494 as applicable. Admixtures for a mix design shall be of the same brand. If more than one admixture is proposed in the concrete mix, a statement of compatibility of components shall accompany certification. Manufacturer's product literature shall specify when in the batching/mixing operation the admixture must be added.

The Engineer or designated representative may request additional information such as infrared spectrophotometry scan, solids content, pH value, etc., for further consideration. Any unreported changes in formulation discovered by any of the tests prescribed herein may be cause to permanently bar the manufacturer from furnishing admixtures for Owner's work.

405S.5 Construction Use of Admixtures

All admixtures used shall be liquid except high-range water reducers which may be a powder. Liquid admixtures shall be agitated as needed to prevent separation or sedimentation of solids; however, air agitation of Neutralized Vinsol Resin will not be allowed.

No admixture shall be dispensed on dry aggregates. Admixtures shall be dispensed at the batching site separately, but at the same time as the mixing water. Only high range water reducers may be introduced into the mix at the job site.

When other admixtures are used with fly ash, the amount of the other admixture to be used shall be based on the amount of Portland cement only and not the amount of Portland cement and fly ash.

When high-range water reducers are to be added at the job site, transit mixers shall be used. Admixture manufacturer literature shall indicate recommended mixing methods and time for the specific equipment and mix design used. The transit mix equipment shall not be loaded in excess of 63 percent of its rated capacity to ensure proper mixing of the admixture at the site. If during discharging of concrete a change in slump in excess of 30% is noted, the remaining concrete shall be rejected unless prior approval was given by the Engineer or designated representative to retemper a load with a second charge of admixture. Retempering with water shall not be allowed.

Accelerating admixtures will not be permitted in combination with Type II cement.

All mixes with air entrainment shall have a minimum relative durability factor of 80 in accordance with ASTM C 260. Dosage of air entrainment admixtures may be adjusted by the Contractor to stay within the specified tolerances for air entrainment of Standard Specification Item No. 403S, "Concrete for Structures".

405S.6 Measurement and Payment

The requirements of this specifications shall not be measured and paid for directly, but shall be included in the unit price bid for the item of construction in which this item is used.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification Item No. 405S, "Concrete Admixtures"

City of Austin Standard Specifications

Designation	*Description*
Item No. 403S	*Concrete for Structures*

American Society for Testing and Materials, ASTM

Designation	*Description*
ASTM C260	*Air-Entraining Admixtures for Concrete*
ASTM C495	*Chemical Admixtures for Concrete*

Texas Department of Transportation: Department Material Specification

Designation	*Description*
DMS-8900	*Fly Ash*

RELATED CROSS REFERENCE MATERIALS
Specification Item No. 405S, "Concrete Admixtures"

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item 360	Concrete Pavement
Item 420	Concrete Structures
Item 421	Portland Cement Concrete
Item 427	Surface Finishes for Concrete
Item 431	Pneumatically Placed Concrete
Item 437	Concrete Admixtures
Item 520	Weighing and Measuring Equipment
Item 522	Portland Cement Concrete Plants
Item 524	Hydraulic Cement

Item No. 406S
Reinforcing Steel

406S.1 Description

This item shall govern furnishing and placement of reinforcing steel, deformed and smooth, of the size and quantity indicated on the drawings and in accordance with these specifications.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

406S.2 Submittals

The submittal requirements of this specification item may include:

A. Evidence that the steel reinforcement producer is included on the TxDoT list of approved producing mills

B. Listing of the size, grade, type and quantity of reinforcing steel proposed for the project.

C. If welding of reinforcing steel is proposed, evidence that carbon equivalent (C.E.) of the proposed steel is at least 0.55% with a report of chemical analysis showing the percentages of elements necessary to establish C.E.

D. If epoxy coated steel is proposed, evidence that the steel reinforcement producer is included on the TxDoT list of approved epoxy coating applicators

E. If epoxy coated steel is proposed, written certification that the epoxy-coated reinforcing steel meets the requirements of this Item with a copy of the manufacturer's control tests.

F. When mechanical splices are proposed, the types of couplers proposed for use.

406S.3 Materials

A. Approved Mills

Prior to furnishing reinforcing steel, the producing mills must be included on the list of approved producing mills that is maintained by the Construction Division of the State of Texas Department of Transportation

B. Deformed Bars and Wire Reinforcement

Unless indicated otherwise on the drawings, Bar reinforcement shall be Grade 60 and deformed. Reinforcing steel must conform to one of the following:

ASTM A615/ 615M, Grades 40 or 60 (300 or 420)

ASTM A996/ 996M, Type A, Grades 40 or 60 (300 or 420)

ASTM A996/996M, Type R, Grade 60 (420), permitted in concrete pavement only (furnished as straight bars only without bends. Bend tests are not required)

ASTM A706/706M

In cases where the provisions of this item are in conflict with the provisions of the ASTM Designation to which reference is made, the provisions of this item shall govern.

The nominal size, area and weight (mass) of reinforcing steel bars covered by these specifications are as follows:

Bar Size Number 1/8th ins (mm)	Nominal Diameter, inches (mm)	Nominal Area, Sq. ins. (mm2)	Weight/Linear Foot Lbs. (kg)
2 (6)	0.250 (6.6)	0.05 (32)	0.167 (.075)
3 (10)	0.375 (9.5)	0.11 (71)	0.376 (.171)
4 (13)	0.500 (12.5)	0.20 (127)	0.668 (.303)
5 (16)	0.625 (15.5)	0.31 (198)	1.043 (.473)
6 (19)	0.750 (19.0)	0.44 (285)	1.502 (.681)
7 (22)	0.875 (22.0)	0.60 (388)	2.044 (.927)
8 (25)	1.000 (25.5)	0.79 (507)	2.670 (2.211)
9 (29)	1.128 (28.5)	1.00 (641)	3.400 (1.542)
10 (32)	1.270 (32.0)	1.27 (792)	4.303 (1.952)
11 (36)	1.410 (36.0)	1.56 (958)	5.313 (2.410)
14 (43)	1.693 (43.0)	2.25 (1552)	7.65 (3.470)

18 (57)	2.257 (57.5)	4.00 (2565)	13.60 (6.169)

Smooth, round bars shall be designated by size number through a No. 4. Smooth bars above No. 4 shall be designated by diameter in inches.

C. Smooth Bar and Spiral Reinforcement

Smooth bars and dowels for concrete pavement must have a minimum yield strength of 60 ksi (414 MPa) and meet ASTM A615/615M. Smooth bars that are greater in diameter than a No. 3 (10 mm) designation shall conform to ASTM A615 or meet the physical requirements of ASTM A36.

Spiral reinforcement shall be either smooth or deformed bars or wire of the minimum size or gauge indicated on the drawings. Bars for spiral reinforcement shall comply with ASTM A615 Grade 40(300), ASTM A996, Type A, Grade 40 (300); or ASTM A675, Grade 80(550), meeting dimensional requirements of ASTM A615. Smooth wire shall comply with ASTM A82, and deformed wire shall comply with ASTM A496.

D. Weldable Reinforcing Steel

Reinforcing steel to be welded must comply with ASTM A706 or have a carbon equivalent (C.E.) of at most 0.55%. A report of chemical analysis showing the percentages of elements necessary to establish C.E. is required for reinforcing steel that does not meet ASTM A706 to be structurally welded. No tack welding will be allowed. All welding shall conform to the requirements of AWS D1.1/D1.1M.

The requirements above do not apply to the following miscellaneous welding applications:

Splicing reinforcing steel to extend bars in the bottom of a drilled shaft;

Attaching chairs to the reinforcing steel cage of a drilled shaft;

Armor joints and their supports;

Screed rail and form hanger supports where permitted on steel units;

Reinforcing steel to R-bars for lateral stability between prestressed beams, spirals, or bands of reinforcing bars in drilled shaft cages;

Permanent bridge deck forms;

Steel added in railing when slip-form construction is used; and

Other similar miscellaneous members that have no load carrying capacity in the completed structure.

E. Welded Wire Fabric

Wire shall conform to the requirements of the Standard Specifications for Cold-Drawn Steel Wire for Concrete Reinforcement, ASTM A 82 or A 496. Wire fabric, when used as reinforcement, shall conform to ASTM A 185 or A 497.

When wire is ordered by size numbers, the following relation between size number, diameter in inches and area shall apply unless otherwise indicated on the drawings:

Size, W Number 1/100 in^2 (mm2)	Nominal Diameter inch (mm)	Nominal Area, sq. inches (mm^2)
31 (200)	0.628 (16.0)	0.310 (200)
30 (194)	0.618 (15.7)	0.300 (194)
28 (181)	0.597 (15.2)	0.280 (181)
26 (168)	0.575 (14.6)	0.260 (168)
24 (155)	0.553 (14.0)	0.240 (155)
22 (142)	0.529 (13.4)	0.220 (142)
20 (129)	0.505 (12.8)	0.200 (129)
18 (116)	0.479 (12.2)	0.180 (116)
16 (103)	0.451 (11.5)	0.160 (103)
14 (90)	0.422 (10.7)	0.140 (90)
12 (77)	0.391 (9.9)	0.120 (77)
10 (65)	0.357 (9.1)	0.100 (65)
8 (52)	0.319 (8.1)	0.080 (52)
7 (45)	0.299 (7.6)	0.070 (45)
6 (39)	0.276 (7.0)	0.060 (39)
5.5 (35)	0.265 (6.7)	0.055 (35)
5 (32)	0.252 (6.4)	0.050 (32)
4.5 (29)	0.239 (6.1)	0.045 (29)

4 (26)	0.226 (5.7)	0.040 (26)
3.5 (23)	0.211 (5.4)	0.035 (23)
3 (19)	0.195 (5.0)	0.030 (19)
2.5 (16)	0.178 (4.5)	0.025 (16)
2 (13)	0.160 (4.1)	0.020 (13)
1.5 (9)	0.138 (3.5)	0.015 (9.7)
1.2 (8)	0.124 (3.1)	0.012 (7.7)
1 (6)	0.113 (2.9)	0.010 (6.5)
0.5 (3)	0.080 (2.0)	0.005 (3.2)

Where deformed wire is required, the size number shall be preceded by D and for smooth wire the prefix W shall be shown.

Welded wire fabric shall be designated as follows: 6 x 12 – W16 x W8, which indicates a 6 in. (150 mm) longitudinal wire spacing and 12-in (300 mm) transverse wire spacing with smooth No. 16 (103) wire longitudinally and smooth no. 8 (52) wire transversely.

F. Epoxy Coating

Epoxy coating shall be required as indicated on the drawings. Prior to furnishing epoxy-coated reinforcing steel, the epoxy applicator must be included on the list of approved applicators that is maintained by the Construction Division of the State of Texas Department of Transportation.

The reinforcing steel shall be epoxy coated in accordance with the following.

Epoxy Coating Requirements for Reinforcing Steel

Material	Specification
Bar	ASTM A775 or A934
Wire or Fabric	ASTM A884 Class A or B
Mechanical Coupler	As indicated on the drawings

Hardware	As indicated on the drawings

The epoxy coating material and coating repair material shall comply with TxDoT's DMS-8130, "Epoxy Powder Coating for Reinforcing Steel". The applicator shall not patch more than ¼ inch total length in any foot (20 mm total length in any meter) at the applicator's plant.

The epoxy-coated reinforcing steel shall be sampled and tested in accordance with TxDoT Test Method Tex-739-I, "Sampling and Testing Epoxy Coated Reinforcing Steel".

The identification of all reinforcing steel shall be maintained throughout the epoxy coating and fabrication and until delivery to the project site.

Written certification that the epoxy-coated reinforcing steel meets the requirements of this Item shall be provided along with a copy of the manufacturer's control tests.

G. Mechanical Couplers

When mechanical splices in reinforcing steel bars are indicated on the drawings, the following types of couplers may be used:

Sleeve-filler

Sleeve-threaded

Sleeve-swaged, or

Sleeve-wedge.

H. Chairs and Supports

Chairs and Supports shall be steel, precast mortar or concrete blocks cast in molds meeting the approval of the Engineer or designated representative of sufficient strength to position the reinforcement as indicated on the drawings when supporting the dead load of the reinforcement, the weight of the workers placing concrete and the weight of the concrete bearing on the steel. Chairs shall be plastic coated when indicated on the drawings.

Chair Types and Applicable Uses	
Structural or Architectural Elements (columns, beams, walls, slabs) exposed to weather, not subjected to sand blasting, water blasting or grinding.	Galvanized steel or steel chairs with plastic coated feet.

Structural or Architectural Elements exposed to weather and subject to sand blasting, water blasting or grinding.	Stainless steel chairs.
Structural or Architectural Elements not exposed to weather or corrosive conditions.	Uncoated steel chairs
Slabs and grade beams cast on grade.	Steel chairs with a base with 9 inch² (58 cm^2) minimum area or sufficient area to prevent the chair from sinking into fill or subgrade. Precast mortar or concrete blocks meeting the requirements of this item may be used.

406S.4 Bending

The reinforcement shall be bent cold, true to the shapes indicated on the drawings. Bending shall preferably be done in the shop. Irregularities in bending shall be cause for rejection. Improperly fabricated, damaged or broken bars shall be replaced at no additional expense to the City. Damaged or broken bars embedded in a previous concrete placement shall be repaired using a method approved by the Engineer or designated representative.

Unless otherwise indicated on the drawings, the inside diameter of bar bends, in terms of the nominal bar diameter (d), shall be as follows:

Bends of 90 degrees and greater in stirrups, ties and other secondary bars that enclose another bar in the bend.

Bar Number in 1/8th inches (mm)	Diameter
3, 4, 5 (10, 13, 16)	4d
6, 7, 8	6d

All bends in main bars and in secondary bars not covered above.

Bar Number in 1/8th inches (mm)	Diameter
3 thru 8 (10 thru 25)	6d
9, 10, 11 (29, 32, 36)	8d
14, 18 (43, 57)	10d

406S.5 Tolerances

Fabricating tolerances for bars shall not be greater than shown on Standard (Detail) 406S-1.

406S.6 Storing

Steel reinforcement shall be stored above the surface of the ground upon platforms, skids or other supports and shall be protected as far as practicable from mechanical injury and surface deterioration caused by exposure to conditions producing rust. When placed in the work, reinforcement shall be free from dirt, paint, grease, oil or other foreign materials. Reinforcement shall be free from injurious defects such as cracks and laminations. Rust, surface seams, surface irregularities or mill scale will not be cause for rejection, provided the minimum dimensions, cross sectional area and tensile properties of a hand wire brushed specimen meets the physical requirements for the size and grade of steel indicated on the drawings.

406S.7 Splices

Splicing of bars, except when indicated on the drawings or specified herein, will not be permitted without written approval of the Engineer or designated representative. No substitution of bars will be allowed without the approval of the Engineer or designated representative. Any splicing of substituted bars shall conform to the requirements in the Table below.

Splices not indicated on the drawings will be permitted in slabs not more than 15 inches (380 mm) in thickness, columns, walls and parapets.

Splices will not be permitted in bars 30 feet (9.1 meters) or less in plan length unless otherwise approved. For bars exceeding 30 feet (9.1 meters) in plan length, the distance center to center of splices shall not be less than 30 feet (9.1 meters) minus 1 splice length, with no more than 1 individual bar length less than 10 feet (3 meters). Splices not indicated on the drawings, but permitted hereby, shall conform to the Table

below. The specified concrete cover shall be maintained at such splices and the bars placed in contact and securely tied together.

Minimum Lap Requirements		
Bar Number in 1/8th inches (mm)	Uncoated Lap Length	Coated Lap Length
3 (10)	1 foot 4 inches (0.4 meters)	2 foot 0 inches (0.610 meters)
4 (13)	1 foot 9 inches (0.533 meters)	2 foot 8 inches (0.813 meters)
5 (16)	2 foot 2 inches (0.660 meters)	3 feet 3 inches (0.991meters)
6 (19)	2 foot 7 inches (0.787 meters)	3 feet 11 inches (1.194 meters)
7 (22)	3 feet 5 inches (1.041 meters)	5 feet 2 inches (1.575 meters)
No. 8 (25)	4 feet 6 inches (1.372 meters)	6 feet 9 inches (2.057 meters)
No. 9 (29)	5 feet 8 inches (1.727 meters)	8 feet 6 inches (2.591 meters)
No. 10 (32)	7 feet 3 inches (2.210 meters)	10 feet 11 inches (3.327 meters)
No. 11 (36)	8 feet 11 inches (2.718 meters)	13 feet 5 inches (4.089 meters)

Spiral steel shall be lapped a minimum of 1 turn. Bar No. 14 and No. 18 may not be lapped.

Welded wire fabric shall be spliced using a lap length that includes an overlap of at least 2 cross wires plus 2 inches (50 mm) on each sheet or roll.

Splices using bars that develop equivalent strength and are lapped in accordance with the table above are permitted.

Welding of reinforcing bars may be used only where indicated on the drawings or as permitted herein. All welding operations, processes, equipment, materials, quality of work and inspection shall conform to the requirements indicated on the drawings. All

splices shall be of such dimension and character as to develop the full strength of the bar being spliced.

End preparation for butt-welding reinforcing bars shall be done in the field, except Bar No. 6 and larger shall be done in the shop. Delivered bars shall be of sufficient length to permit this practice.

For box culvert extensions with less than 1 foot (0.3 meters) of fill, the existing longitudinal bars shall have a lap with the new bars as shown in the table above. For box culvert extensions with more than 1 foot (0.3 meters) of fill, a minimum lap of 12 inches (300 mm) will be required.

Unless otherwise indicated on the drawings, dowel bars transferring tensile stresses shall have a minimum embedment equal to the minimum lap requirements shown in the table above. Shear transfer dowels shall have a minimum embedment of 12 inches (300 mm).

406S.8 Placement

Reinforcement shall be placed as near as possible in the position indicated on the drawings. Unless otherwise indicated on the drawings, dimensions shown for reinforcement are to the centers of the bars. In the plane of the steel parallel to the nearest surface of concrete, bars shall not vary from plan placement by more than 1/12 of the spacing between bars. In the plane of the steel perpendicular to the nearest surface of concrete, bars shall not vary from plan placement by more than 1/4 inch (6 mm). Cover of concrete to the nearest surface of steel shall be as follows:

	Minimum Cover, Inches (mm)
(a) Concrete cast against and permanently exposed to earth	3 (76 mm)
(b) Concrete exposed to earth or weather:	
Bar No. 6 (19) through No. 18 bars (57)	2 (51 mm)
Bar No. 5 (16), W31 (W200) or D31 (D200) wire and smaller	1 ½ (38 mm)
(c) Concrete not exposed to weather or in contact with ground:	

Slabs, walls, joists:	
Bar No. 14 (43) and 18 (57)	1 ½ (38mm)
Bar No. 11 (36) and smaller	1 (25 mm)
Beams, columns:	
Primary reinforcement, ties, stirrups, spirals	1 ½ (38 mm)
Shells, folded plate members:	
Bar No. 6 (19) and larger	1 (25 mm)
Bar No. 5 (16), W31 (W200) or D31 (D200) wire, and smaller	1 (25 mm)

Vertical stirrups shall always pass around the main tension members and be attached securely thereto.

The reinforcing steel shall be located accurately in the forms and held firmly in place before and during concrete placement by means of bar supports that are adequate in strength and number to prevent displacement and to keep the steel at the required distance from the form surface. Bars shall be supported by means of approved galvanized metal spacers, metal spacers with plastic coated tips, stainless steel spacers, plastic spacers or approved precast mortar or concrete blocks when supports are in contact with removable or stay-in-place forms. Bright basic bar supports shall be used to support reinforcing steel placed in slab overlays on concrete panels or on existing concrete slabs. Bar supports in contact with soil or subgrade shall be approved.

For bar supports with plastic tips, the plastic protection must be at least 3/32 in. (2.4 mm) thick and extend upward on the wire to a point at least ½ in. (12.5 mm) above the formwork.

For approval of plastic spacers on a project, representative samples of the plastic shall show no visible indications of deterioration after immersion in a 5 percent solution of sodium hydroxide for 120 hours.

All accessories such as tie wires, bar chairs, supports, or clips used with epoxy-coated reinforcement shall be of steel, fully coated with epoxy or plastic. When approved by the Engineer or designated representative, plastic supports may also be used with epoxy-coated reinforcement.

All reinforcing steel shall be tied at all intersections, except that where spacing is less than 1 foot (300 mm) in each direction, alternate intersections only need be tied. For reinforcing steel cages for other structural members, the steel shall be tied at enough intersections to provide a rigid cage of steel. Mats of wire fabric shall overlap each other 1 full space as a minimum to maintain a uniform strength and shall be tied at the ends and edges.

Where prefabricated deformed wire mats are specified or if the Contractor requests, welded wire fabric may be substituted for a comparable area of steel reinforcing bar plan, subject to the approval of the Engineer or designated representative.

Mortar or concrete blocks shall be cast to uniform dimensions with adequate bearing area. A suitable tie wire shall be provided in each block, to be used for anchoring to the steel. Except in unusual cases and when specifically authorized by the Engineer, the size of the surface to be placed adjacent to the forms shall not exceed 2 1/2 inches (63.5 mm) square or the equivalent thereof in cases where circular or rectangular areas are provided. Blocks shall be cast accurately to the thickness required and the surface to be placed adjacent to the forms shall be a true plane, free of surface imperfections. The blocks shall be cured by covering them with wet burlap or mats for a period of 72 hours. Mortar for blocks should contain approximately 1 part hydraulic cement to three parts sand. Concrete for blocks should contain 850 pounds of hydraulic cement per cubic yard (500 kilograms per cubic meter) of concrete

Individual bar supports shall be placed in rows at 4-ft (1.22 meters) maximum spacing in each direction. Continuous type bar supports shall be placed at 4-ft (1.22 meters) maximum spacing. Continuous bar supports shall be used with permanent metal deck forms.

The exposure of the ends of longitudinals, stirrups and spacers used to position the reinforcement in concrete pipe and in precast box culverts or storm drains is not a cause for rejection.

Reinforcing steel for bridge slabs, top slabs of direct traffic culverts, and top slabs of prestressed box beams at all intersections, except tie only alternate intersections where spacing is less than 1 ft. (300 mm) in each direction.

For steel reinforcing cages for other structural members, reinforcement shall be supported and tied in such a manner that a sufficiently rigid cage of steel is provided. Fasten mats of wire fabric securely at the ends and edges. If the cage is not adequately supported to resist settlement or floating upward of the steel, overturning of truss bars or movement in any direction during concrete placement, permission to continue concrete placement will be withheld until corrective measures are taken. Sufficient measurements shall be made during concrete placement to insure compliance with the above.

No concrete shall be deposited until the Engineer or designated representative has reviewed the placement of the reinforcing steel and all mortar, mud, dirt, etc, shall be cleaned from the reinforcement, forms, workers' boots and tools. Do not place concrete until authorized by the Engineer or designated representative

406S.9 Handling, Placement and Repair of Epoxy-coated Reinforcement Steel

A. Handling

Systems for handling coated-reinforcement with padded contact areas shall be provided. Handling bands shall be padded to prevent damage to the coating. Bundles of coated reinforcement shall be lifted with a strongback, spreader bar, multiple supports or a platform bridge. The bundled reinforcement shall be carefully transported and stored on protective cribbing. The coated reinforcement should not be dropped or drug during handling.

B. Construction Methods

Coated reinforcement shall not be flame-cut but shall be sawn or shear-cut only when approved. Cut ends shall be coated as specified in Section C, “Repair of Coating”.

Coated reinforcement steel shall not be welded or mechanically coupled except where specifically indicated on the drawings. When welding or coupling is indicated on the drawing, the epoxy coating shall be removed at least 6 in. (150 mm) beyond the weld limits before welding and 2 in. (50 mm) beyond the limits of the mechanical coupler before assembly. After the welding or coupling operation is completed the steel shall be cleaned of oil, grease, moisture, dirt, welding contamination (slag or acid residue) and rust to a near-white finish. The existing epoxy coating shall be examined for damage and any damaged or loose epoxy shall be removed to expose sound epoxy coating.

After cleaning the coated-steel, the splice area shall be coated with epoxy repair material to a thickness of 7 to 17 mils (0.18 to 0.43 mm) after curing. A second application of the repair material shall be applied to the bar and coupler interface to ensure complete sealing of the joint.

C. Repair of Coating

The material used for coating repair shall comply with the requirements of this Item and ASTM D3963/D3963M, “Specification for Fabrication and Jobsite Handling of Epoxy-coated Reinforcing Steel Bars”. Repairs shall be made in accordance with procedures recommended by the manufacturer of the epoxy coating powder. For areas to be patched, a minimum coating thickness as required for the original coating shall be applied. All visible damage to the coating shall be repaired.

Sawed and sheared ends, cuts, breaks and other damage shall be promptly repaired before additional oxidation occurs. The areas to be repaired shall be cleaned to ensure that they free from surface contaminants. Repairs shall be made in the shop or in the field as required.

406S.10 Measurement

The measurement of quantities of reinforcement furnished and placed will be based on the calculated weight of the steel actually placed as indicated on the drawings, with no allowance made for added bar lengths for splices requested by the Contractor nor for

extra steel used when bars larger than those indicated on the drawings are used or for a higher grade of steel that is substituted with the permission of the Engineer or designated representative. Tie wires and supporting devices will not be included in the calculated weights. The calculated weight of bar reinforcement will be determined using the theoretical bar weight set forth in this item.

Measurement required by a change in design will be computed as described above for the actual steel required to complete the work.

406S.11 Payment

Reinforcing steel will generally not be paid for directly, but shall be included in the unit price bid for the items of construction in which the reinforcing steel is used.

When specified in the contract bid form as a separate pay item, this item shall be paid for at the contract unit price bid per pound of "Reinforcing Steel". The unit bid price shall include full compensation for all work specified herein including furnishing, bending, fabricating, welding and placing reinforcement, for all clips, blocks, metal spacers, ties, chairs, wire or other materials used for fastening reinforcement in place and for all tools, labor, equipment and incidentals necessary to complete the work.

Payment, when included as a contract pay item, will be made under:

Pay Item No. 406S-RC:	Reinforcing Steel -	Per Pound.
Pay Item No. 406S-ERC:	Epoxy-Coated Reinforcing Steel -	Per Pound.

END

SPECIFIC CROSS REFERENCE MATERIALS
Standard Specification Item 406S, "Reinforcing Steel"

American Society for Testing and Materials, ASTM

Designation	Description
ASTM A 36/A 36M	Carbon Structural Steel
ASTM A 82	Steel Wire, Plain, for Concrete Reinforcement
ASTM A 185	Steel Welded Wire Fabric, Plain, for Concrete Reinforcement
ASTM A 496	Steel Wire, Deformed, for Concrete Reinforcement
ASTM A 497	Steel Welded Wire Fabric, Deformed, for Concrete Reinforcement
ASTM A 615/A 615M	Deformed and Plain Billet-steel Bars for Concrete Reinforcement
ASTM A 675/A 675M	Steel Bars, Carbon, Hot-Wrought, Special Quality, Mechanical Properties
ASTM A 706/A 706M	Low- Alloy Steel Deformed and Plain Bars for Concrete Reinforcement
ASTM A 775/A 775M	Epoxy-Coated Reinforcing Steel Bars
ASTM A 884/A 884M	Epoxy-Coated Steel Wire and Welded Wire Fabric For Reinforcement
ASTM A 934/A 934M	Epoxy-Coated Prefabricated Reinforcing Steel Bars
ASTM A 996/A 996M	Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement
ASTM D3963/D3963M	Fabrication and Jobsite Handling of Epoxy-coated Reinforcing Steel Bars

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-739-I	Sampling and Testing Epoxy Coated Reinforcing Steel

City of Austin Standard (Details)

Designation	Description
Standard 406S-1	Reinforced Steel Tolerances

Texas Department of Transportation: Departmental Material Specifications

Designation	Description
DMS 8130	Epoxy Powder Coating for Reinforcing Steel

American Welding Society

Designation	Description
AWS D1.1/D1.1M	Structural Welding Code

RELATED CROSS REFERENCE MATERIALS
Standard Specification Item 406S, "Reinforcing Steel"

City of Austin Standard Specification Items

Designation	Description
Item No. 360	Concrete Pavement
Item No. 403S	Concrete for Structures
Item No. 410S	Concrete Structures
Item No. 414S	Concrete Retaining Walls

Item No. 420S	Drilled Shaft Foundations
Item No. 830S	Traffic Signal Controller Foundation
Item No. 831S	Traffic Signal Drilled Shaft Foundation

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 360	Concrete Pavement
Item No. 420	Concrete Structures
Item No. 421	Hydraulic Cement Concrete
Item No. 422	Reinforced Concrete Slab
Item No. 423	Retaining Walls
Item No. 440	Reinforcing Steel

Item No. 408S
Concrete Joint Materials

408S.1 Description

This item shall govern the furnishing and placing of all longitudinal, transverse contraction and expansion joint material in concrete work as herein specified in the various items of these specifications as indicated or as directed by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

408S.2 Submittals

The submittal requirements of this specification item include:

A. Type and manufacturer of all joint materials proposed for use.

B. Technical data indicating that proposed products meet the requirements specified herein.

408S.3 Materials

(1) Preformed Asphalt Board

Preformed asphalt board formed from cane or other suitable fibers of a cellular nature securely bound together and uniformly impregnated with a suitable asphaltic binder and meeting the requirements of the Standard Specifications for Preformed Expansion Joint Filler for Concrete (Bituminous Type), ASTM D 994.

(2) Preformed Nonbituminous Fiber Material

Preformed nonbituminous fiber material shall meet the requirements of the Standard Specifications for the Preformed Expansion Joint Filler for Concrete Paving and Structural Construction, ASTM D 1751, except that the requirements pertaining to bitumen content, density and water absorption shall be voided.

(3) Boards

Boards obtained from Redwood timber, of sound heartwood, free from sapwood, knots, clustered birdseye, checks and splits. Occasional sound or hollow birdseye, when not in clusters, will be permitted provided the board is free from any other defects that will impair its usefulness as a joint filler.

(4) Joint Sealer (Concrete Pavement)

This material shall be a one part low modulus silicone especially designed to cure at ambient temperatures by reacting with moisture in the air and shall have the following properties:

As Supplied	
Color	Gray
Flow, MIL-2-8802D Sec. 4.8.4	0.2 maximum

Working Time, minutes	10
Tack-Free Time at 77°F ± 2F (25°C ± -1.66°C) Min. MIL-2-8802D Sec.4.8.7	60
Cure time, at 77°F (25°C), days	7-14
Full Adhesion, days	14-21
As Cured---after 7 days at 77°F (25°C) and 40% RH	
Elongation, percent minimum	1200
Durometer Hardness, Shore A, points ASTM 2240	15
Joint Movement Capability, percent	+100/-50
Tensile Strength, maximum elongation,psi (kPa)	100 (689)
Peel Strength, psi (kPa)	25 (172)

The joint sealer shall adhere to the sides of the concrete joint or crack and shall be an effective seal against infiltration of water and incompressibles. The material shall not crack or break when exposed to low temperature.

(5) Backer Rod

Backer Rod shall be expanded closed cell polyethylene foam compatible with sealant. No bond or reaction shall occur between rod and sealant. Backer Rod shall be of sufficient width to be in compression after placement and shall be used with joint sealer.

(6) Joint Sealing Material

Joint Sealing Material for other than pavement use may be a two-component, synthetic polymer or cold-pourable, self leveling type meeting the following requirements:

The material shall adhere to the sides of the concrete joint or crack and shall form an effective seal against infiltration of water and incompressibles. The material shall not crack or break when exposed to low temperatures. Curing is to be by polymerization and not by evaporation of solvent or fluxing of harder particles. It shall cure sufficiently at an average temperature of 77°F± 3°F (25°C ± -1.66°C) so as not to pick up under wheels of traffic in a maximum of 3 hours.

Performance Requirements:

When tested in accordance with Test Method Tex-525-C, the joint sealing material shall meet the above curing times and the requirements as follows:

It shall be of such consistency that it can be mixed and poured or mixed and extruded into joints at temperatures above 60°F (1.66°C).

Penetration 77°F (25°C), 150 gm. Cone, 5 sec., max.-cm	0.90
Bond and Extension 75%, 0F, 5 cycles:	
Dry Concrete Blocks	Pass
Wet Concrete Blocks	Pass
Steel Blocks (Primed if specified by manufacturer)	Pass
Flow at 200 °F (93°C)	None
Water content % by weight, max.	5.0

Resilience:	
Original sample min. % (cured)	50
Oven-aged at 158°F (70°C) min. %	50
For Class 1-a material only, Cold Flow (10 minute)	None

(7) Rebonded Recycled Tire Rubber

This material consists of granular particles of rubber, made by grinding automobile and truck tires, securely bound together by a synthetic resin or plastic binder. The filler must be molded into sheets of the required dimensions, which meet the testing requirements of both ASTM D 1751 and ASTM D 1752, except that the requirements for asphalt content and expansion are waived. The density of the material must be at least 30 lb/ft ^{3} (440kg/m^3).

408S.4 Construction Methods

The Contractor shall install "Concrete Joint Materials" which will function as a compatible system. Joint sealer shall not be placed where a bond braker is present.

Asphalt, Redwood board or other materials used shall extend the full depth of the concrete and shall be perpendicular to the exposed face. All joints shall be shaped to conform to the contour of the finished section in which they are installed. All material shall be a minimum of 1/2 inch (12.5 mm) thick or as indicated. Wood materials shall be anchored to the adjacent concrete to permanently hold them in place. Joint sealer shall be installed in accordance with the manufacturer's recommendations.

The material used for side walk expansion joints shall conform to No. 3 above, unless otherwise indicated.

The material used for curb and gutter expansion joints filler shall conform to any of the above, except when placed adjacent to concrete pavement, the joint material shall match the pavement joint material.

408S.5 Measurement and Payment

No additional compensation will be made for materials, equipment or labor required by this item, but shall be included in the unit price bid for the item of construction in which this item is used.

End

SPECIFIC Cross Reference Materials
Standard Specification Item No. 408S, " Concrete Joint Materials”

American Society for Testing and Materials (ASTM)

Designation	Description
D 994	Specification for Preformed Expansion Joint Filler for Concrete

	(Bituminous Type)
D 1751	Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types)
D 1752	Specification for Preformed Sponge Rubber and Cork Expansion Joint Fillers for Concrete Paving and Structural Construction
D 2240	Standard Test Method for Rubber Property-Durameter Hardness

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-525-C	Tests for Asphalt and Concrete Joint Sealers

Item No. 409S
Membrane Curing

409S.1 Description

This item shall govern curing concrete pavement, concrete base, pavement, curbs, gutters, retards, sidewalks, driveways, medians, islands, concrete riprap, cement stabilized riprap, concrete structures and other concrete as indicated by applying an impervious liquid membrane forming material.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

409S.2 Submittals

The submittal requirements of this specification item include:

A. Type and manufacturer for all membrane curing materials proposed.

B. Proposed curing procedures.

409S.3 Material

The liquid forming membrane curing compound shall comply with the "Standard Specification for Liquid Membrane-forming Compounds for Curing Concrete", ASTM C 309, Type 1-D clear or translucent, with fugitive dye or Type 2 white pigmented. The material shall have a minimum flash point of 80°F (26.7°C) when tested by the "Pensky-Martin Closed Cup Tester", ASTM D 93.

It shall be of such consistency that it can be satisfactorily applied as a fine mist through an atomizing nozzle by means of approved pressure spraying equipment at atmospheric temperatures above 40° F (4.4°C).

It shall be of such nature that it will not produce permanent discoloration of concrete surfaces nor react deleteriously with the concrete or its components. Type 1 compound shall contain a fugitive dye that will be distinctly visible not less than 4 hours nor more than 7 days after application.

Type 2 compound shall not settle out excessively or cake in the container and shall be capable of being mixed to a uniform consistency by moderate stirring and shall exhibit a daylight reflectance of not less than 60 percent of that of magnesium oxide when tested as indicated.

The compound shall produce a firm, continuous, uniform moisture impermeable film, free from pinholes and shall adhere satisfactorily to the surfaces of damp concrete. When applied to the damp concrete surface at the rate of coverage indicated, the compound shall dry to the touch in not more than 4 hours and shall not be tacky or track off concrete after 12 hours.

It shall adhere to horizontal and vertical surfaces in a tenacious film and shall not run off or show an appreciable sag, disintegrate, check, peel or crack during the required curing period.

Under traffic, the compound shall not pick up or peel and shall gradually disintegrate from the surface.

The compound shall be delivered to the job only in the manufacturer's original containers, which shall be clearly labeled with the manufacturer's name, the trade name of the material and a batch number or symbol with which test samples may be correlated.

The water retention test shall be in accordance with the following:

Percentage loss shall be defined as the water lost after the application of the curing material was applied. The permissible percentage moisture loss (at the rate of coverage specified herein) shall not exceed the following:

24 hours after application	2 percent
72 hours after application	4 percent

409S.4 Construction Methods

The membrane curing compound shall be applied after the surface finishing has been completed and immediately after the free surface moisture has disappeared. The surface shall be sealed with a single uniform coating of the specified type of curing compound applied at the rate of coverage recommended by the manufacturer and directed by the Engineer or designated representative, but not less than 1 gallon per 180 square feet (3.8 liters per 16.7 square meters) of area. The Contractor shall provide satisfactory means and facilities to properly control and check the rate of application of the compound.

The compounds shall not be applied before the surface has become dry, but shall be applied just after free moisture has disappeared.

The compound shall be thoroughly agitated during its use and shall be applied by means of approved mechanical power pressure sprayers for street and bridge applications. The sprayers used to apply the membrane to concrete exposed surfaces shall travel at a uniform speed along the forms and be mechanically driven. The equipment shall be of such design that it will insure uniform and even application of the membrane material. The sprayers shall be equipped with satisfactory atomizing nozzles. On small miscellaneous items or on interim bridge deck curing will the Contractor be permitted to use hand-powered spray equipment. For all spraying equipment, the Contractor shall provide facilities to prevent the loss of the compound between the nozzle and the concrete surface during the spraying operations.

At locations where the coating shows discontinuities, pinholes or other defects or if rain falls on the newly coated surface before the film has dried sufficiently to resist damage, an additional coat of the compound shall be applied immediately at the same rate of coverage specified herein.

To insure proper coverage, the Engineer or designated representative shall inspect all treated areas after application of the compound for the period of time designated in the specification for curing, either for membrane curing or for other methods. Dry areas are identifiable because of the lighter color of dry concrete as compared to damp concrete. All suspected areas shall be tested by placing a few drops of water on the suspected areas. If the water stands in rounded beads or small pools which can be blown along the surface of the concrete without wetting the surface, the water impervious film is present. If the water wets the surface of the concrete as determined by obvious darkening of the surface or by visible soaking into the surface, no water-impervious film is present. Should the foregoing test indicate that any area during the curing period is not protected by the required water-impervious film an additional coat or coats of the compound shall be applied immediately and the rate of application of the membrane compound shall be increased until all areas are uniformly covered by the required water-impervious film.

The compounds shall not be applied to a dry surface and if the surface of the concrete has become dry, it shall be thoroughly moistened prior to the application of the membrane by fogging or mist application. Sprinkling or coarse spraying will not be allowed.

When temperatures are such as to warrant protection against freezing, curing by this method shall be supplemented with an approved insulating material capable of protecting the concrete for the specified curing period.

If at any time there is reason to believe that this method of curing is unsatisfactory or is detrimental to the work, the Contractor, when notified, shall immediately cease the use of this method and shall change to curing by one of the other methods specified under this contract.

Curing compounds shall be compatible with the adhesion of toppings or overlays where curing has been applied to the concrete base surface in order to assure adequate bond.

When forms are stripped before the 4 minimum curing days have passed, curing shall continue by an approved method.

409S.5 Measurement and Payment

Membrane curing will not be measured for payment. The work and materials prescribed herein will not be paid for directly, but shall be included in the unit price bid for the item of construction in which these materials are used.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification Item No. 409S, “Membrane Curing”

American Society for Testing and Materials (ASTM)

Designation	Description
C 309	Liquid Membrane-forming Compounds for Curing Concrete
D 93	Pensky-Martin Closed Cup Tester

RELATED CROSS REFERENCE MATERIALS
Specification Item No. 409S, “Membrane Curing”

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item 360	Concrete Pavement
Item 420	Concrete Structures
Item 421	Portland Cement Concrete
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Item No. 410S
Concrete Structures

410S.1 Description

This item shall govern the construction of all types of structures involving the use of structural concrete, except where the requirements are waived or revised by other governing specifications.

All concrete structures shall be constructed in accordance with the design requirements and details indicated on the drawings, in conformity with the pertinent provisions of the items contracted for, the incidental items referred to and in conformity with the requirements herein.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

410S.2 Submittals

The submittal requirements of this specification item may include:

Appropriate mix designs for class of concrete for each type of structure or unit;

Appropriate mortar and grout mix designs;

Product name, description, technical information and supplier of any acrylic-polymer latex admixture;

Type, supplier and certified test results for expansion joint materials;

Type of waterstop and confirmation that the product conforms to TxDoT DMS-6160;

Type and manufacturer of proposed evaporation retardant and confirmation that it meets the requirements of test results for TxDoT DMS-4650;

Type and manufacturer of proposed chemical admixtures and confirmation that it meets the requirements of test results for TxDoT DMS-4640;

Type and manufacturer of proposed curing admixtures and confirmation that it meets the requirements of test results for TxDoT DMS-4640;

Type and manufacturer of proposed chemical admixtures and confirmation that it meets the requirements of test results for TxDoT DMS-4640;

Type and manufacturer of proposed epoxy and/or adhesives and confirmation that it meets the requirements of test results for TxDoT DMS-6100;

Reinforcing steel shall conform to Standard Specification Item No. 406S, “Reinforcing Steel”.

Contractors formwork plan for placing and consolidating concrete around wall penetrations and at locations designated as having congested reinforcing steel.

410S.3 Materials

A. Concrete

Concrete shall conform to Item No. 403S, "Concrete for Structures".

The class of concrete for each type of structure or unit shall be as indicated on the drawings or by pertinent governing specifications.

B. Grout or Mortar

When required or shown on the drawings, mortar and grout consisting of 1 part hydraulic cement and 2 parts sand with sufficient water to provide the desired consistency shall be provided. Mortar shall be provided with a consistency that can be handled easily and spread by a trowel. Grout shall be provided with a consistency that will flow into and completely fill all voids.

C. Latex

When required an acrylic-polymer latex admixture (acrylic resin emulsion in accordance with TxDoT DMS-4640, “Chemical Admixtures for Concrete”) suitable for producing polymer-modified concrete or mortar shall be provided. The latex shall not be allowed to freeze.

The following information shall be submitted for latex:

Name and information of company contact personnel,

Product name and polymer description, and

The latex shall meet the following requirements.

Table 1: LATEX ADDITIVE REQUIREMENTS

Property	Value
Total Solids, minimum, percent	47
PH	9.0 to 11.0
Brookfield viscosity (# 1 spindle @ 10 rpm), mPas, maximum	60
Butadiene Content, percent	30 to 40
Freeze-thaw stability, 2 cycles. maximum	0.1

Specification targets and production tolerances shall also be provided for the following properties.

1. viscosity (including test method and temperature reference),
2. percent solids,
3. pH,
4. specific gravity, and
5. styrene/butadiene ratio.

D. Reinforcing Steel

Reinforcing steel shall conform to Standard Specification Item No. 406S, “Reinforcing Steel”.

E. Expansion Joint Material

The expansion joint material shall conform to the requirements of TxDoT DMS-6310, “Joint Materials and Fillers”.

1. Preformed Fiber Sheets

Unless otherwise indicated on the drawings preformed bituminous fiber material shall be provided. The preformed fiber material shall conform to the dimensions indicated on the drawings. Preformed fiber sheets shall meet the requirements of ASTM D-1751, "Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types). The requirements related to bitumen content, density and water absorption shall not apply to nonbituminous materials.

2. Joint Sealing Material

Unless otherwise indicated on the drawings a Class 4, 5 or 7 low-modulus silicone sealant shall be provided that conforms to the requirements of TxDoT DMS-6310, "Joint Sealants and Fillers".

3. Timber Boards

Timber boards shall be made from redwood or cypress and must be free from sapwood, knots, clustered bird's eye, checks and splits. When oven dried at 230°F (110°C) to a constant weight (mass), the density of the board shall be between 20 and 35 lbs. Per cubic foot (between 320 and 560 kgs per cubic meter)

4. Asphalt Board

Asphalt Board shall conform to the dimensions indicated on the drawings and shall meet the description, general requirements and distortion testing of ASTM D-994, "Preformed Expansion Joint Filler for Concrete (bituminous Type)".

5. Rebonded Neoprene Filler Sheet

Rebonded neoprene filler shall consist of ground closed cell neoprene particles, rebonded and molded into sheets of uniform thickness of the dimensions indicated on the drawings. These sheets shall meet the requirements of ASTM D-1752, Type I.

The manufacturer shall furnish the Engineer or designated representative with certified test results as to the compliance with the above requirements.

F. Waterstop

Unless otherwise indicated on the drawings, rubber waterstops or Polyvinyl Chloride (PVC) waterstops that conform to TxDoT DMS-6160, "Waterstops, Nylon Reinforced Neoprene Sheet, and Elastomeric Pads" shall be provided.

G. Evaporation Retardants

Evaporation retardants shall conform to the requirements of TxDoT DMS-4650, "Hydraulic Cement Concrete Curing Materials and Evaporation Retardants". The evaporation retardant must be a commercially available monomolecular film compound. The evaporation retardant shall have no adverse effect on the cement hydration process or the concrete and shall reduce surface moisture evaporation from the concrete when performing concrete operations in direct sun, wind, high temperatures, or low relative humidity. The producer of the evaporation retardant shall certify that it meets these specified requirements.

H. Curing Materials

1. Liquid Membrane Forming compounds

Liquid Membrane Forming compounds shall conform to the requirements of TxDoT DMS-4650, “Hydraulic Cement Concrete Curing Materials and Evaporation Retardants”. The compound shall be applied to damp concrete as a fine mist through atomizing nozzles at a wet film thickness of 8 to 9 mils (200 to 230 µm). The liquid membrane-forming compound must not react deleteriously with concrete or its components. It must produce a firm, continuous, uniform moisture-impermeable film that is free of pinholes, cracks, or other film defects. It must also exhibit satisfactory adhesion.

The consistency must be such that the compound can be applied satisfactorily by conventional or airless spray at atmospheric and material temperatures above 40°F (5°C) without thinning. When applied at the manufacturer's recommended thickness, not less than 8 mils (200 µm) wet, to vertical surfaces of damp concrete, the compound must not run off or appreciably sag. The liquid membrane-forming compound must not disintegrate, check, peel, or crack during the required curing period. It must not peel or pick up under traffic, and must disappear from the surface of the cured concrete by gradual disintegration.

2. Cotton Mats

Cotton mats shall consist of a filling material of cotton “bat” or “bats” [at least 12 oz. Per square yard (400 grams per square meter)] completely covered with unsized cloth [at least 6 oz. Per square yard (200 grams per square meter)] stitched longitudinally with continuous parallel rows of stitching spaced at less than 4 in. (100 mm), or tuft both longitudinally and transversely at intervals less than 3 in. (75 mm).

The cotton mats shall be free from tears and in good general condition. A flap at least 6 in. (150 mm) wide with two (2) thicknesses of the covering that extends along one side of the mat shall be provided.

3. Polyethylene Sheeting

The polyethylene sheeting shall be at least 4 mils thick (0.1 mm) and free from visible defects. Clear or opaque white sheeting shall be provided when the ambient temperature during curing exceeds 60°F (15°C) or when applicable to control temperature during mass pours.

4. Burlap-Polyethylene Mats

The burlap-polyethylene mats shall be made from burlap impregnated on 1 side with a film of opaque white-pigmented polyethylene, free from visible defects. The laminated mats shall have at least 1 layer of an impervious material such as polyethylene, vinyl plastic, or other acceptable material (either as a solid sheet or impregnated into another fabric) and shall be free of visible defects.

I. Chemical Admixtures

Chemical admixtures including water reducing, placticizers and air entrainment shall conform to TxDoT DMS-4640, “Chemical Admixtures for Concrete” Calcium chloride shall not be used. Admixtures shall be included in the prequalified concrete admixtures list maintained by TxDot’s Construction Division.

J. City of Austin Survey Monuments

The Public Works Department may furnish permanent survey monuments to be cast in concrete as indicated on the drawings or as directed by the Engineer or designated representative.

K. Epoxy

Unless indicated otherwise on the drawings, epoxy materials shall conform to TxDoT DMS-6100, “Epoxy and Adhesives”.

410S.4 General Requirements

Before starting work, the Contractor shall inform the Engineer or designated representative fully of the construction methods the Contractor proposes to use, the adequacy of which shall be subject to the review by the Engineer or designated representative. Drawings for forms and falsework for piers and superstructure spans over 20 feet (6 meters) long, bracing systems for girders when the overhang exceeds 3 ft. 6 in. (1 meter) and for all bridge widening details shall be submitted to the Engineer or designated representative for review, if requested. Similar drawings shall be submitted for other units of the structure, if requested by the Engineer or designated representative. The drawings shall be prepared on standard 22 inch by 36-inch (550mm by 900 mm) sheets and shall show all essential details of the proposed forms, falsework and bracing to permit a structural analysis. Four sets of such drawings will be required.

Concurrence on the part of the Engineer or designated representative in any proposed construction methods, approval of equipment or of form and falsework drawings does not relieve the Contractor of the responsibility for the safety or correctness of the Contractor’s methods, adequacy of equipment or from carrying out the work in full accordance with the contract.

Unless otherwise indicated on the drawings, the requirements in the succeeding paragraphs shall govern the time sequence in which construction operations may be carried on and for the opening of completed structures to traffic:

Superstructure members, forms, falsework or erection equipment shall not be placed on the substructure before the concrete therein has attained a 3000 psi (20.7 MPa) compressive strength.

Storage of materials on completed portions of a structure will not be permitted until all curing requirements for those particular portions have been met.

No forms shall be erected on concrete footings supported by piling or drilled shafts until the concrete therein has attained a minimum compressive strength of 2500 psi (17.2 MPa). Such work may begin on spread footings after the therein has aged at least 2 curing days. Concrete may be placed as soon as the forms and reinforcing steel are approved by the Engineer or designated representative.

The support of tie beam and/or forms by falsework placed on previously placed tie beams is permissible provided such beams have attained 3000 psi (20.7 MPa) compressive strength, curing requirements are completed and the beams are properly supported to eliminate stresses not provided for in the design.

Bridges and direct traffic culverts shall not be opened to construction traffic or to the traveling public until authorized by the Engineer or designated representative in accordance with the following:

Authorization may be given after the last slab concrete has been in place at least 14 days for light construction traffic not to exceed a 3/4-ton (0.68 Mg) vehicle.

Authorization to place embankments to allow normal construction traffic and when necessary to the traveling public, may be given after the last slab concrete has been in place 30 days or when the minimum compressive strength (f_c') has reached the 28 day strength conforming to Item No. 403S, "Concrete for Structures" or as indicated on the drawings.

410S.5 Drains

Weep holes and roadway drains shall be installed and constructed as indicated on the drawings.

410S.6 Expansion Joints

Joints and devices shall be used to provide for expansion and contraction of concrete slabs and shall be constructed as indicated on the drawings.

The bearing area under the expansion ends of concrete slabs and slab and girder spans shall be given a steel trowel finish and finished to the exact grades required on the drawings. The material used to separate expansion surfaces shall be as indicated on the drawings and placed so that concrete or mortar cannot be subsequently worked around or under it. The bridging of concrete or mortar around expansion joint material in bearings and expansion joints shall be prevented.

Concrete adjacent to armor joints and finger joints shall be placed carefully to avoid defective anchorage and porous or honeycombed concrete in such areas.

All open joints and joints to be filled with expansion joint material shall be constructed using forms adaptable to loosening or early removal. To avoid expansion or contraction damage to the adjacent concrete, these forms shall be loosened as soon as possible after final concrete set to permit free movement of the span without requiring full form removal.

Preformed fiber joint material or other material indicated shall be used in the vertical joints of the roadway slab, curb, median or sidewalk. The top 1-inch (25 mm) thereof shall be filled with joint sealing material, as specified herein. The sealer shall be installed in accordance with Standard Specification Item No. 413S, “Cleaning and/or Sealing Joints and Cracks (PC Concrete)” and the manufacturer’s recommendations.

Prior to placing the sealing material, the vertical faces of the joint shall be cleaned of all laitance by sandblasting or by mechanical routing. Cracked or spalled edges shall be repaired. The joint shall be blown clean of all foreign material and sealed.

Where preformed fiber joint material is used, it shall be anchored to the concrete on one side of the joint by light wire or nails to prevent the material from falling out.

Finished joints shall conform to the drawing details with the concrete sections completely separated by the specified opening or joint material.

Soon after form removal and where necessary after surface finishing, all projecting concrete shall be removed along exposed edges to secure full effectiveness of the expansion joints.

410S.7 Construction Joints

The joint formed by placing plastic concrete in direct contact with concrete that has attained its initial set shall be deemed a construction joint. The term monolithic placement shall be interpreted to mean that the manner and sequence of concrete placing shall not create construction joints.

Construction joints shall be of the type and at the locations indicated on the drawings. Additional joints will not be permitted without written authorization from the Engineer or designated representative and when authorized, shall have details equivalent to those indicated for joints in similar locations.

Unless otherwise provided, construction joints shall be square and normal to the forms. Bulkheads shall be provided in the forms for all joints, except when horizontal. All vertical construction joints shall be chamfered. All horizontal construction joints shall be routed or grooved.

Construction joints requiring the use of joint sealing material shall be as indicated on the drawings or as directed by the Engineer or designated representative. The material will be indicated on the drawings without reference to joint type.

A concrete placement terminating at a horizontal construction joint shall have the top surface roughened thoroughly as soon as practicable after initial set is attained. The surfaces at bulkheads shall be roughened as soon as the forms are removed.

The hardened concrete surface shall be thoroughly cleaned of all loose material, laitance, dirt or foreign matter and saturated with water so it is moist when placing fresh concrete against it. Remove all free water and moisten the surface before concrete or bonding grout is placed against it. Forms shall be drawn tight against the existing concrete and the joint surface flushed with grout just prior to placing the fresh concrete.

The joint surface shall be coated with bonding mortar, grout, epoxy or other material as indicated on the drawings or other items. A Type V epoxy shall be provided in accordance with TxDoT DMS-6100, “Epoxies and Adhesives” for bonding fresh concrete to hardened concrete. The epoxy shall be placed on a clean dry surface and the fresh concrete shall be placed while the epoxy is still tacky. Bonding mortar or grout shall be placed on a surface that is saturated surface dry and the concrete shall be placed before the bonding mortar or grout dries. Other bonding agents shall be placed in accordance with the manufacturer’s recommendations.

410S.8 Foundation and Substructure

Excavation for foundations and substructure shall conform to Standard Specification Item No. 401S, "Structural Excavation and Backfill".

Concrete for foundation seals, unless otherwise indicated on the drawings, shall be Class C Concrete with a coarse aggregate grade of 2, 3, 4 or 5 and placed in accordance with the requirements herein. The top of the completed seal shall not vary from plan grade or the grade established by the Engineer or designated representative.

Where a concrete seal is indicated on the Drawings, the design will be based on the normal water elevation as indicated on the Drawings. If the foundation concrete can be placed in the dry at the time of construction, the seal will not be required. If additional seal is necessary for the conditions existing during the time of construction, its thickness shall be increased as deemed necessary by the Contractor and at the Contractor's expense. If the conditions existing at the time of construction require a seal for placing the foundation concrete in the dry and none is indicated on the Drawings, the Contractor shall place an adequate seal at the Contractor's expense.

The seal shall be allowed to set for at least 36 hours before the caisson or cofferdam is dewatered, after which the top of the seal shall be cleaned of all laitance or other soft material and all high spots exceeding the above limitation shall be cut off and removed.

410S.9 Falsework

The Contractor is totally responsible for all falsework. The Contractor shall design and construct it to safely carry the maximum anticipated loads and to provide the necessary rigidity. Details of falsework construction shall be subject to review by the Engineer or designated representative, but Engineer's review shall in no way relieve the Contractor of responsibility of the adequacy and safety of the falsework design.

All timber used in falsework centering shall be sound, in good condition and free from defects which will impair its strength. When wedges are used to adjust falsework to desired elevations, they shall be used in pairs to insure even bearing.

Sills or grillages shall be large enough to support the superimposed load without settlement and unless founded on solid rock, shale or other hard materials, precautions shall be taken to prevent yielding of the supporting material.

Falsework, which cannot be founded on a satisfactory spread footing, shall be placed on piling driven to a bearing capacity sufficient to support the superimposed load without settlement. The safe bearing capacity of piling shall be determined by test loads or by such other methods that may be required or acceptable to the Engineer or designated representative.

In general, each falsework bent shall be capped transversely by a member of proper size. A short cap section forming a T-head may be substituted to permit the removal of portions of the forms without disturbing the falsework. Caps shall be securely fastened to each pile or column in the bent and set at the proper elevation to produce, in conjunction with the use of approved wedges or jacks, permanent camber indicated on the Drawings, plus a construction camber covering allowance for deformation of the forms and falsework. The use of wedges to compensate for incorrectly cut bearing surfaces will not be permitted. Each falsework bent shall be securely braced to provide the stiffness required with the bracing securely fastened to each pile or column it crosses.

In setting falsework for arches, allowances shall be made for settlement of falsework, deflection of the arch and permanent camber. Provision shall be made by suitable wedges, sand jacks or other acceptable devices for the controlled lowering of falsework when the arch is swung. Falsework may be required to be placed on jacks to provide for settlement correction during concrete placement.

When the falsework is no longer required, it shall be removed. Falsework piling shall be pulled or cut off not less than 2 feet (0.6 meter) below finished ground level. Falsework and piling in a stream, lake or bay shall be completely removed to a point specified by the Engineer or designated representative to prevent any obstruction to the waterway.

410S.10 Forms

Forms for precast prestressed concrete members and for prestressed piling shall be constructed conforming to Item No. 425S, "Prestressed Concrete Structures".

A. General

Except where otherwise indicated on the drawings, forms may be of either timber or metal.

Forms for round columns exposed to view shall be of steel, except that other materials will be allowed with written permission of the Engineer or designated representative.

Forming plans shall be submitted for approval by the Engineer or designated representative. Forms shall be designed for the pressure exerted by a liquid weighing 150 pounds per cubic foot (2.4 Mega grams per cubic meter). The rate of placing the concrete shall be taken into consideration in determining the depth of the equivalent liquid. For job-fabricated forms an additional live load of 50 pounds per square foot (1.675 MPa) shall be allowed on horizontal surfaces. The maximum unit stresses shall not exceed 125 percent of the allowable stresses used by the Engineer or designated representative for the design of structures.

Formwork for wall and/or column pours equal or exceeding 8 feet (2.44 meters) shall be designed in accordance with ACI 347, “Guide to Formwork for Concrete” and sealed by a Registered Civil Engineer Licensed in the State of Texas, who is experienced in formwork design.

Commercially produced structural units used in formwork shall not exceed the manufacturer's maximum allowable working load for moment, shear or end reaction. The maximum working load shall include a live load of 35 pounds per square foot (1.175 MPa) of horizontal form surface and sufficient details and data shall be submitted for use in checking formwork details for approval.

Forms shall be practically mortar-tight, rigidly braced and strong enough to prevent bulging between supports and maintained to the proper line and grade during concrete placement. Forms shall be maintained in a manner that will prevent warping and shrinkage.

Deflections due to cast-in-place slab concrete and railing shown in the dead load deflection diagram shall be taken into account in the setting of slab forms.

All forms and footing areas shall be cleaned of any extraneous matter before placing concrete.

Permission to place concrete will not be given until all of such work is complete to the satisfaction of the Engineer or designated representative.

If, at any stage of the work, the forms show signs of bulging or sagging, the portion of the concrete causing such condition shall be removed immediately, if necessary and the forms shall be reset and securely braced against further movement.

B. Timber Forms

Lumber for forms shall be properly seasoned, of good quality and free from imperfections, which would affect its strength or impair the finished surface of the concrete. The lumber used for facing or sheathing shall be finished on at least 1 side and 2 edges and shall be sized to uniform thickness.

Form or form lumber that will be reused shall be maintained clean and in good condition. Lumber that is split, warped, bulged, or marred or that has defects that will produce inferior forms shall not be used but shall be removed from the work.

Form lining will be required for all formed surfaces, except for the inside of culvert barrels, inlets, manholes and box girders, the bottom of bridge decks between beams or girders, surfaces that are subsequently covered by backfill material or are completely enclosed and any surface formed by a single finished board. Lining will not be required when plywood forms are used.

Form lining shall be of an approved type such as masonite or plywood. Thin membrane sheeting such as polyethylene sheets shall not be used for form lining.

Forms may be constructed of plywood not less than ¾ inch (19 mm) in thickness, with no form lining required. The grain of the face plies on plywood forms shall be placed parallel to the span between the supporting studs or joists.

Plywood used for forming surfaces, which remain exposed, shall be equal to that specified as B-B Plyform Class I or Class II Exterior of the U.S. Department of Commerce Voluntary Product Standard, PS 1.

Studs and joists shall be spaced so that the facing form material remains in true alignment under the imposed loads.

Wales shall be spaced close enough to hold forms securely to the designated lines and scabbed at least 4 feet (1.22 meters) on each side of joints to provide continuity. A row of wales shall be placed near the bottom of each placement.

Facing material shall be placed with parallel and square joints and securely fastened to supporting studs.

Forms for surfaces receiving only an ordinary finish and exposed to view shall be placed with the form panels symmetrical, i.e., long dimensions set in the same direction. Horizontal joints shall be continuous.

Molding specified for chamfer strips or other uses shall be made of materials of a grade that will not split when nailed and which can be maintained to a true line without warping. Wood molding shall be mill cut and dressed on all faces. Unless indicated otherwise on the drawings, forms shall be filleted at all sharp corners and edges with triangular chamfer strips measuring 3/4 inch (19 mm) on the sides.

Forms for railings and ornamental work shall be constructed to standards equivalent to first class millwork. All moldings, panel work and bevel strips shall be straight and true with neatly mitered joints designed so the finish work is true, sharp and clean cut. All forms shall be constructed to permit their removal without marring or damaging the concrete. The forms may be given a slight draft to permit ease of removal.

Metal form ties of an approved type or a satisfactory substitute shall be used to hold forms in place and shall be of a type that permits ease of removal of the metal as hereinafter specified.

All metal appliances used inside of forms for alignment purposes shall be removed to a depth of at least 1/2 inch (13 mm) from the concrete surface. They shall be made so the metal may be removed without undue chipping or spalling and when removed, shall leave a smooth opening in the concrete surface. Burning off of rods, bolts or ties will not be permitted.

Any wire ties used shall be cut back at least 1/2 inch (13 mm) from the face of the concrete and properly patched.

Devices holding metal ties in place shall be capable of developing the strength of the tie and adjustable to allow for proper alignment.

Metal and wooden spreaders, which are separate from the forms, shall be removed entirely as the concrete is being placed.

Adequate clean-out openings shall be provided for narrow walls and other locations where access to the bottom of the forms is not readily attainable.

Prior to placing concrete, the facing of all forms shall be treated with oil or other bond breaking coating of such composition that it will not discolor or otherwise injuriously affect the concrete surface. Care shall be exercised to prevent coating of the reinforcing steel.

C. Metal Forms

The foregoing requirements for timber forms as regards design, mortar-tightness, filleted corners, beveled projections, bracing, alignment, removal, reuse and wetting shall also apply to metal forms, except that these will not require lining, unless specifically indicated on the drawings.

The thickness of form metal shall be as required to maintain the true shape without warping or bulging. All bolt and rivet heads on the facing sides shall be countersunk. Clamps, pins or other connecting devices shall be designed to hold the forms rigidly together and to allow removal without injury to the concrete. Metal forms, which do not present a smooth surface or line up properly, shall not be used. Metal shall be kept free from rust, grease or other foreign materials.

D. Form Supports for Overhang Slabs

Form supports which transmit a horizontal force to a steel girder or beam or to a prestressed concrete beam will be permitted, but shall not be used unless a structural analysis has been made of the affect on the girder or beam and approval is granted by the Engineer or designated representative.

In normal or skewed spans with standard overhangs not exceeding 3 feet, 1 1/2 inches (0.95 meter), beam bracing as shown in the drawings shall be used.

Spans in which the overhang width exceeds 3 feet, 1 1/2 inches (0.95 meter) will require additional support for the outside beams to resist torsion. Details of the Contractor's proposed method of providing additional support shall be included with the slab forming plans submitted to the Engineer or designated representative for review and approval.

Holes in steel members for support of overhang brackets may be punched or drilled full size or may be torch cut to 1/4 inch (6 mm) under size and reamed full size. In no case shall the holes be burned full size. The hole shall be left open unless indicated to be filled with a button head bolt. They shall never be filled by welding.

410S.11 Placing Reinforcement

Reinforcement in concrete structures shall be placed carefully and accurately and rigidly supported as provided in Standard Specification Item No. 406S, "Reinforcing Steel". Reinforcing steel supports shall not be welded to I-beams or girders or stirrups of prestressed concrete beams.

410S.12 Placing Concrete

A. General

Concrete shall not be placed when impending weather conditions would impair the quality of the finished work. If conditions of wind, humidity and temperature are such that concrete cannot be placed without the potential for shrinkage cracking, the concrete should be placed in early morning, at night or on a schedule with more favorable weather. When mixing, placing and finishing concrete is scheduled during non-daylight hours; the entire placement site should be illuminated to the satisfaction of the Engineer or designated representative.

If changes in weather conditions require protective measures after work starts, adequate shelter shall be provided to protect the concrete against damage from rainfall or from freezing temperatures as outlined in this Item. Operations during rainfall shall only be continued if approved by the Engineer or designated representative. Aggregate stockpiles shall be covered to the extent necessary to control the moisture conditions in the aggregates.

Slab concrete shall be mixed in a plant located off the structure. Carting or wheeling concrete batches over completed slabs will not be permitted until they have aged at least 4 full curing days or timber planking placed on top of the slab for the carts to traverse along. Carts shall be equipped with pneumatic tires. Curing operations shall not be interrupted for the purpose of wheeling concrete over finished slabs.

Exposed concrete surfaces, while still plastic, shall be stamped with an impression having the Contractor's name, the month and year. The stamp shall be of an approved design.

At least 1 day of curing shall be allowed after the concrete has achieved initial set before placing strain on projecting reinforcement to prevent damage to the concrete.

The storing of reinforcing or structural steel on completed roadway slabs generally shall be avoided and when permitted, shall be limited to quantities and distribution that will not induce excessive stresses.

B. Preparation of Surfaces

All forms, prestressed concrete panels, T-beams and concrete box beams on which concrete will be placed shall be thoroughly wetted before the placement of concrete. Puddles of excess water shall be removed before placing the concrete. The various surfaces shall be in a moist, saturated surface dry condition when concrete is placed on or against them.

The subgrade or foundation shall be moist before placing concrete for bridge approach slabs or other concrete placed on grade. If dry the subgrade shall be lightly sprinkled.

C. Placing Temperature

The minimum temperature of all concrete at the time of placement shall not be less than 50°F (10°C). The maximum temperature of any concrete, unless otherwise indicated on the drawings, shall not exceed 95°F (35°C) when placed. The maximum temperature of cast-in-place concrete in bridge superstructures, diaphragms, parapets, concrete portions of railing, curbs and sidewalks and direct traffic box culverts shall not exceed 85°F (30°C) when placed. Other portions of structures, when indicated on the drawings, shall require the temperature control specified.

For continuous placement of the deck on continuous steel units, the initial set of the concrete shall be retarded sufficiently to insure that it remains plastic in not less than 3 spans immediately preceding the one being placed. For simple spans, retardation shall be required only if necessary to complete finishing operations.

The consistency of the concrete as placed should allow the completion of all finishing operations without the addition of water to the surface. When conditions are such that additional moisture is needed for finishing, the required water shall be applied to the surface by fog spray only and shall be held to a minimum amount. Fog spray for this purpose may be applied with hand operated fogging equipment.

The height of free fall of concrete shall be limited to 5 feet (1.575 meters) to prevent segregation.

D. Transporting Time

The maximum time interval between the addition of cement to the batch and the placing of concrete in the forms shall not exceed the following:

Table 2: Allowable Transportation Times			
Air or ConcreteTemperature whichever is higher	Maximum Time w/o Retarder	Maximum Time with Retarder	
		*Specific Applications	All others
Non-agitated Concrete			
35°F to 79°F (2°C to 26°C)	45 minutes	45 minutes	45 minutes
Over 80°F (Over 25°C)	30 minutes	45 minutes	45 minutes
Agitated Concrete			
90°F (32°C) or above	45 minutes	75 minutes	105 minutes
75°F to 89°F (24°C to 32°C)	60 minutes	90 minutes	120 minutes
35°F to 74°F (2°C to 23°C)	90 minutes	120 minutes	150 minutes

* Specific applications include Bridge decks, cased drilled shafts and slabs of direct traffic culverts

The use of an approved retarding agent in the concrete will permit the extension of each of the above temperature-time maximums by 30 minutes for bridge decks, top slabs of direct traffic culverts and cased drilled shafts and 1 hour for all other concrete except that the maximum time shall not exceed 45 minutes for non-agitated concrete.

E. Handling and Placing

The Contractor shall give the Engineer or designated representative sufficient advance notice before placing concrete in any unit of the structure to permit the review of forms, reinforcing steel placement and other preparations. Concrete shall not be placed in any unit prior to the completion of formwork and placement of reinforcement therein.

The sequence for placing concrete shall be as indicated on the drawings or as required herein. The placing shall be regulated so the pressures caused by the plastic concrete shall not exceed the loads used in the form design.

The method of handling, placing and consolidation of concrete shall minimize segregation and displacement of the reinforcement and produce a uniformly dense and compact mass. Concrete shall not have a free fall of more than 5 feet (1.5 meters), except in the case of drilled shafts, thin wall sections such as in culverts, or as allowed by other Items. Any hardened concrete spatter ahead of the plastic concrete shall be removed.

Each part of the forms shall be filled by depositing concrete as near its final position as possible. The coarse aggregate shall be worked back from the face and the concrete forced under and around the reinforcement bars without displacing them. Depositing large quantities at one point and running or working it along the forms will not be allowed.

Concrete shall be deposited in the forms in layers of suitable depth but not more than 36 inches (0.9 meter) in thickness, unless otherwise directed by the Engineer or designated representative.

Cold joints in a monolithic placement shall be avoided. The sequence of successive layers or adjacent portions of concrete shall be such that they can be vibrated into a homogeneous mass with the previously placed concrete without a cold joint. Not more than 1 hour (1 ½ hours if a normal dosage of retarding admixture is used) shall elapse between adjacent or successive placements of concrete. Unauthorized construction joints shall be avoided by placing all concrete between the authorized joints in one continuous operation.

An approved retarding agent shall be used to control stress cracks and/or authorized cold joints in mass placements where differential settlement and/or setting time may induce stress cracking, such as on false work, in deep girder stems, etc.

Openings in forms shall be provided, if needed, for the removal of laitance or foreign matter of any kind.

All forms shall be wetted thoroughly before the concrete is placed therein.

F. Consolidation

All concrete shall be carefully consolidated and the mortar flushed to the form surfaces by continuous working with immersion type vibrators. Vibrators which operate by attachment to forms or reinforcement will not be permitted, except on steel forms. At least 1 standby vibrator shall be provided for emergency use in addition to the ones required for placement. For lightweight concrete, vibrators of the high frequency type, which produce a minimum of 7000 impulses per minute, will be required.

The concrete shall be vibrated immediately after deposition. Prior to the beginning of work, a systematic spacing of the points of vibration shall be established to insure complete consolidation and thorough working of the concrete around the reinforcement, embedded fixtures and into the corners and angles of the forms. Immersion type vibrators shall be inserted vertically, at points 18 to 30 inches (450 to 750 mm) apart and slowly withdrawn. The vibrator may only be inserted in a sloping or horizontal position in shallow slabs. The entire depth of each lift shall be vibrated, allowing the vibrator to penetrate several inches (several cms) into the preceding lift. The vibrator shall not be used to move the concrete to other locations. In addition the vibrator shall not be dragged through the concrete. Concrete along construction joints shall be thoroughly consolidated by operating the vibrator along and close to but not against the joint surface. The vibration shall continue until thorough consolidation and complete embedment of reinforcement and fixtures is produced, but not long enough to cause segregation. Vibration may be supplemented by hand spading or rodding, if necessary, to insure the flushing of mortar to the surface of all forms.

G. Finishing

From the time of initial strike off until final finish is completed and required interim curing is in place, the unformed surfaces of slab concrete in bridge decks and top slab of direct traffic culverts and concrete slabs, shall be kept damp, not wet, to offset the effects of rapid evaporation of mixing water from the concrete due to wind, temperature, low humidity or combinations thereof. Fogging equipment capable of applying water in the form of a fine fog mist, not a spray, will be required. Fogging will be applied at the times and in the manner directed by the Engineer or designated representative.

Fogging equipment may be either water pumped under high pressure or a combination of air and water, either system in combination with a proper atomizing nozzle. The equipment shall be sufficiently portable for use in the direction of any prevailing winds. The equipment shall be adapted for intermittent use to prevent excessive wetting of the surfaces.

Upon completion of the final finish, interim curing will be required for slab concrete in bridge decks and top slabs of direct traffic culverts as follows:

(1) Required water curing shall begin as soon as it can be done without damaging the concrete finish.

(2) Unless otherwise indicated on the Drawings, Type 1-D membrane curing compound that conforms to TxDoT DMS-4650, "Hydraulic Cement Concrete Curing Materials and Evaporation Retardants" shall be applied to the slab surface.

H. Installation of Dowels and Anchor Bolts

Dowels and anchor bolts shall be installed by casting them in place or by grouting with grout, epoxy, or epoxy mortar unless indicated otherwise on the drawings.

Holes for grouting shall be formed or drilled. Holes for anchor bolts shall be drilled to accommodate the bolt embedment required on the drawings. Holes for dowels shall be made at least 12 in. (300 mm) deep unless indicated otherwise on the drawings. When grout or epoxy mortar is specified the diameter of the hole shall be at least twice the dowel or bolt diameter but shall not exceed the dowel or bolt diameter plus 1 ½ in (38 mm). When epoxy is specified the hole diameter should be 1/16 to ¼ in. (1.6 to 6.35 mm) greater than the dowel or bolt diameter.

Holes for anchor bolts in piers, abutments, bents or pedestals may be drilled or formed by the insertion of oiled wooden plugs or metal sleeves in the plastic concrete. Formed holes shall be large enough to permit horizontal adjustments of the bolts. The bolts shall be carefully set in mortar. In lieu of the above, anchor bolts may be set to exact locations when the concrete is placed.

The holes shall be thoroughly cleaned of all loose material, oil, grease or other bond-breaking substance and blow them clean with filtered compressed air. When an epoxy type material is used the holes shall be in a surface dry condition. When hydraulic cement grout is used the holes shall be in a surface moist condition. The void space between the hole and the dowel or bolt shall be completely filled with grouting material. The requirements for cleaning outlined in the product specification for prepackaged systems shall be followed exactly.

The following should be used as a guide in selection of an appropriate grout, mortar, epoxy or epoxy grout.

Table 3: Guide for Selection of Epoxy, Epoxy Mortar, Grout and Epoxy Grout

Material Type	Recommendation
Epoxy, Epoxy Mortar or other prepackaged Mortar	As Approved
Cast-in-place or Grouted system	1 part hydraulic cement, 2 parts sand and

	sufficient water for desired consistency
Neat Epoxy	Type III epoxy per TxDoT DMS-6100, "Epoxies and Adhesives"
Epoxy Grout	Type III epoxy per TxDoT DMS-6100, "Epoxies and Adhesives"
Provide grout, epoxy or epoxy mortar as the binding agent unless otherwise indicated on the drawings	

410S.13 Placing Concrete in Cold Weather

A. General

The Contractor is responsible for the protection of concrete placed under any and all weather conditions and is responsible for producing concrete equal in quality to that placed under normal conditions. Permission given by the Engineer or designated representative to allow placement of the concrete during cold weather does not relieve the Contractor of the responsibility for producing concrete equal in quality to that placed under normal conditions. Concrete placed under adverse weather conditions that proves to be unsatisfactory shall be removed and replaced at Contractor' expense.

B. Cast-in-Place Concrete

Concrete may be placed when the ambient temperature is not less than 35°F (2°C) in the shade and rising or above 40°F (4°C). Concrete shall not be placed when the ambient temperature in the shade is below 40°F (4°C) and falling unless approved by the Engineer or designated representative. Concrete shall not be placed in contact with any material coated with frost or having a temperature less than 32°F (0°C).

Aggregates shall be free from ice, frost and frozen lumps. When required, in order to produce the minimum specified concrete temperature; the aggregate and/or the water shall be heated uniformly, in accordance with the following:

The water temperature shall not exceed 180°F(82°C) and/or the aggregate temperature shall not exceed 150°F(66°C). The heating apparatus shall heat the mass of aggregate uniformly. The temperature of the mixture of aggregates and water shall be between 50°F(10°C) and 85°F(29°C) before introduction of the cement.

All concrete shall be effectively protected as follows:

1. The temperature of slab concrete of all unformed surfaces shall be maintained at 50°F(10°C) or above for a period of 72 hours from time of placement and above 40°F(4°C) for an additional 72 hours.
2. The temperature at the surface of all concrete in bents, piers, culvert walls, retaining walls, parapets, wingwalls, bottom of slabs and other similar forms shall be maintained at 40°F(4°C) or above for a period of 72 hours from time of placement.
3. The temperature of all concrete, including the bottom slabs of culverts placed on or in the ground, shall be maintained above 32°F(0°C) for a period of 72 hours from time of placement.

Protection shall consist of providing additional covering, insulated forms or other means and if necessary, supplementing such covering with artificial heating. Avoid applying heat directly to concrete surfaces. Curing shall be provided during this period until all requirements for curing have been satisfied.

When impending weather conditions indicate the possibility of the need for such temperature protection, all necessary heating and covering material shall be on hand ready for use before permission is granted to begin placement.

Sufficient extra test specimens will be made and cured with the placement to ascertain the condition of the concrete as placed prior to form removal and acceptance.

C. Precast Concrete

A fabricating plant for precast products which has adequate protection from cold weather in the form of permanent or portable framework and covering, which protects the concrete when placed the forms and is equipped with approved steam curing facilities may place concrete under any low temperature conditions provided:

1. The framework and covering are placed and heat is provided for the concrete and the forms within 1 hour after the concrete is placed. This shall not be construed to be 1 hour after the last concrete is placed, but that no concrete shall remain unprotected longer than 1 hour.
2. Steam heat shall keep the air surrounding the concrete between 50°F (10°C) and 85°F(29°C) for a minimum of 3 hours prior to beginning the temperature rise, which is required for steam curing.

410S.14 Placing Concrete in Hot Weather

When the temperature of the air is above 85ºF (29°C), an approved retarding agent will be required in all exposed concrete, concrete used in superstructures, top slabs of direct traffic culverts and all cased drilled shafts regardless of temperatures. Concrete mix temperatures shall not exceed 90ºF (32°C) except for mixes that include high range water reducers where a maximum mix temperature of 100ºF (38°C) will be allowed.

If the concrete mix temperature is expected to exceed 90ºF (32°C) (or 100ºF (38°C) in mixes with high range water reducers) ice may be utilized to lower the concrete mix temperature. Ice may be added to the concrete mix as a portion by weight of the mix water. However the addition of ice shall not exceed 50% of the total mix water weight.

When weather conditions are such that the addition of ice at 50% of the mix water is not sufficient to reduce the concrete mix temperature to an acceptable temperature, concrete work shall not be allowed.

When ice is to be used in hot weather concrete placement, the Contractor shall furnish a mix design (Section 4.4 of Standard Specification Item 360S, “Concrete Pavement” and Section 6 of Standard Specification Item No. 403S, “Concrete for Structures”) acceptable to the Engineer or designated representative for class of concrete specified on the drawings.

410S.15 Placing Concrete in Water

Concrete shall be deposited in water only when indicated on the drawings or with written permission of the Engineer or designated representative. The forms, cofferdams or caissons shall be sufficiently tight to prevent any water current passing through the space in which the concrete is being deposited. Pumping will not be permitted during the concrete placing nor until it has set for at least 36 hours.

The concrete shall be placed with a tremie, pump or other approved method and shall not be permitted to fall freely through the water nor shall it be disturbed after it has been placed. Its surface shall be kept approximately level during placement.

The tremie shall be supported or the pump operated so that it can be easily moved horizontally to cover all the work area and vertically to control the concrete flow. The lower end of the tremie or pump hose shall be submerged in the concrete at all times.

The placing operations shall be continuous until the work is complete.

For concrete to be placed under water, the concrete mix shall be designed in accordance with Standard Specification Item No. 403S, “Concrete For Structures” with a minimum cement content of 650 lb. Per cubic yard (10.4 Mg per cubic meter). An anti-wash admixture may be included in the mix design as necessary to produce a satisfactory finished product.

410S.16 Placing Concrete in Superstructure

A. General

Unless otherwise indicated on the drawings, simple span roadway slabs shall be placed without transverse construction joints by using a mechanical longitudinal screed or a self-propelled transverse finishing machine or a mechanical longitudinal screed. For small placements or unusual conditions such as narrow widening, variable cross-slopes, or transitions, manually operated screeding equipment may be used if approved by the Engineer or designated representative.

B. Transverse Screeding

Unless otherwise indicated on the drawings, slabs on continuous units shall be placed in one continuous operation without transverse construction joints using a longitudinal screed or a self-propelled transverse finishing machine. Rails for transverse finishing machines supported from the beams or girders shall be installed so they may be removed without damage to the slab. Bond between removable supports and the concrete shall be prevented in a manner acceptable to the Engineer or designated representative. Rail support parts, which remain embedded in the slab, shall not project above the upper mat of reinforcing steel. Rail or screed supports attached to I-beams or girders shall be subject to "General Requirements" stated above. Unless indicated otherwise on the drawings, the minimum rate of concrete placement is 30 lineal feet (9.144 lineal meters) of bridge slab per hour. The concrete shall be deposited parallel to the skew of the bridge so that all girders are loaded uniformly along their length. Slab concrete shall be deposited between the exterior beam and the adjacent beam before placing concrete in the overhang portion of the slab. Personnel and equipment shall be furnished that is capable of placing, finishing and curing the slab at an acceptable rate to ensure compliance with this Item. Concrete shall be placed in transverse strips. On profile grades greater than 1.5 %, placement shall be started at the lower end.

C. Longitudinal Screeding

The screed shall be adequately supported on a header or rail system sufficiently stable to withstand the longitudinal or lateral thrust of the equipment. Unless otherwise indicated on the drawings, temporary intermediate headers will be permitted for placements exceeding 50 feet (15.24 meters) in length for the longitudinal screed, provided the rate of placement is rapid enough to prevent a cold joint and these headers are designed for early removal to permit satisfactory consolidation and finish of the concrete at their locations. The slab concrete shall be deposited between the exterior beam and the adjacent beam before placing concrete in the overhang portion of the slab.

For longitudinal screeding, concrete shall be placed in longitudinal strips starting at a point in the center of the segment adjacent to one side, except as provided herein and the strip completed by placing uniformly in both directions toward the ends except that for spans on a grade of 1.5 percent or more, placing shall start at the lower end. The width of strips shall be such that the concrete therein will remain plastic until the adjacent strip is placed. Where monolithic curb construction is specified, the concrete shall be placed therein in proper sequence to be monolithic with the adjacent longitudinal strips of the slabs.

D. Placements on Continuous Steel Units

Unless otherwise indicated on the drawings, slabs on continuous steel units shall be placed in a single continuous operation without transverse construction joints using a mechanical longitudinal screed or a self-propelled transverse finishing machine. The initial set of the concrete shall be retarded sufficiently to ensure that concrete remains plastic in at least 3 spans immediately preceding the slab being placed. Construction joints shall be used, when required for slab placements on steel beams or girders, as shown on the drawings. When staged placement of a slab is specified in the drawings, it shall be necessary to ensure that the previously placed concrete attains a compressive strength of 3000 psi (20.7 MPa) before placing the next stage concrete. Multiple stages may be placed in a single day if approved by the Engineer or designated representative. When drawings permit staged concrete placement without specifying a particular order of placement, a placing sequence that will not overstress any of the supporting members shall be submitted for the approval of the Engineer or designated representative.

E. Slab and Girder Units

Unless indicated otherwise on the drawings, girders, slab and curbs of slab and girder spans shall be placed monolithically. Concrete girders shall be filled first, and the slab concrete placed within the time limits specified in this Item. If a transverse screed is used, the concrete shall be placed in the stem for a short distance and then the concrete placed in transverse strips. If a longitudinal screed is used, the concrete shall be placed in the outside girder stem first beginning at the low end or side, and then continue the concrete placed in longitudinal strips.

410S.17 Placing Concrete in Concrete Arches

Concrete shall be placed in arch rings so the loading is kept symmetrical on the falsework. The arch rings and ribs shall be placed in one continuous operation unless otherwise

indicated on the drawings or permitted by the Engineer or designated representative. The spandrel walls or columns and the beams shall not be placed until the arch is swung. Floor slab, railing, parapet walls, etc., shall not be placed until all spandrels are complete. Slab placement shall be symmetrical about the transverse centerline so the loading of the arch is kept approximately symmetrical.

The placing sequence shall be as indicated on the drawings.

410S.18 Placing Concrete in Box Culverts

In general, construction joints will be permitted only where indicated on the drawings.

Where the top slab and walls are placed monolithically in culverts more than 4 feet (1.22 meters) in clear height, an interval of not less than 1 nor more than 2 hours shall elapse before placing the top slab to allow for settlement and shrinkage in the concrete wall.

The base slab shall be trowel finished accurately at the proper time to provide a smooth uniform surface. Top slabs, which carry traffic, shall be finished as specified for roadway slabs in "Finish of Roadway Slabs", below. Top slabs of fill type culverts shall be given a reasonably smooth float finish.

410S.19 Placing Concrete in Foundations and Substructure

Concrete shall not be placed in footings until the depth and character of the foundation has been inspected by the Engineer or designated representative and permission has been given to proceed.

Placing of concrete footings upon seal courses will be permitted after the caissons or cofferdams are free from water and the seal course cleaned. Any necessary pumping or bailing during the concrete placement shall be done from a suitable sump located outside the forms.

All temporary wales or braces inside cofferdams or caissons shall be constructed or adjusted as the work proceeds to prevent unauthorized construction joints in footings or shafts.

When footings can be placed in a dry excavation without the use of cofferdams or caissons, forms may be omitted if desired by the Contractor and approved by the Engineer or designated representative and the entire excavation filled with concrete to the elevation of the top of footing.

Concrete in columns shall be placed monolithically unless otherwise indicated on the drawings. Columns and caps and/or tie beams supported thereon may be placed in the same operation or separately. To allow for settlement and shrinkage of the column concrete, it shall be placed o the lower level of the cap or tie beam and placement delayed for not less than 1 hour nor more than 2 before proceeding with the cap or tie beam placement.

410S.20 Treatment and Finishing of Horizontal Surfaces Except Bridge Slabs

All unformed upper surfaces shall be struck off to grade and finished. The use of mortar topping for surfaces under this classification will not be permitted.

After the concrete has been struck off, the surface shall be floated with a suitable float. Bridge sidewalks shall be given a wood float or broom finish or may be striped with a brush as specified by the Engineer or designated representative.

The tops of caps and piers between bearing areas shall be sloped slightly from the center toward the edge and the tops of abutments and transition bents sloped from the back wall to the edge, as directed by the Engineer or designated representative, so that water will drain from the surface. The concrete shall be given a smooth trowel finish. Bearing areas for steel units shall be constructed in such a manner to have a full and even bearing upon the concrete. When the concrete is placed below grade, bearing areas may be raised to grade on beds of Portland cement mortar consisting of 1 part cement, 2 parts sand and a minimum amount of water.

Bearing seat buildups or pedestals for concrete units shall be cast integrally with the cap or with a construction joint. The construction joint area under the bearing shall have the surface roughened thoroughly as soon as practical after initial set is obtained. The bearing seat buildups shall be placed using a latex based grout, an epoxy grout, or an approved proprietary bearing mortar, mixed in accordance with the manufacturer's recommendation. Pedestals shall be placed using Class C concrete, reinforced as indicated on the drawings.

The bearing area under the expansion end of concrete slabs and slab and girder spans shall be given a steel-trowel finish to the exact grades required on the drawings. Bearing areas under elastomeric bearing pads or nonreinforced bearing seat buildups shall be given a textured wood float finish. The bearing area shall not vary from a level plane more than 1/16 in. (1.6 mm) in all directions.

410S.21 Finish of Bridge Slabs

In all roadway slab-finishing operations, camber for specified vertical curvature and transverse slopes shall be provided.

For concrete flat slab and concrete slab and girder spans cast in place on falsework, an additional amount of camber shall be provided to offset the initial and final deflections of the span indicated in the drawings. For concrete slab and girder spans using pan forms, a camber of approximately 3/8 in. for 30 ft. (9.5 mm for 9.14 meter) spans and ½ in. for 40 ft. (12.7 mm for 12.19 meter) spans shall be provided to offset initial and final deflections unless otherwise directed by the Engineer or designated representative. When dead load deflection requirements for concrete flat slab and concrete slab and girder spans not using pan forms is not indicated on the drawings, the additional amount of camber shall be 1/8 inch per 10 foot (3.2 mm per 3 meter) of span length but not to exceed 1/2 inch (12.7 mm).

Bridge slabs supported on prestressed concrete beams, steel beams or girders shall receive no additional camber, except that for slabs without vertical curvature, the longitudinal camber shall be approximately 1/4 inch (6.35 mm).

Work bridges or other suitable facilities shall be provided from which to perform all finishing operations and to provide access, if necessary, for the Engineer or designated representative to check measurements for slab thickness and reinforcement cover.

As soon as the concrete has been placed and vibrated in a section of sufficient width to permit working, the surface shall be struck off, leveled and screeded, carrying a slight excess of concrete ahead of the screed to insure filling of all low spots. The screed shall be designed rigid enough to hold true to shape and shall have sufficient adjustments to provide for the required camber. A vibrating screed shall be used in all slabs more than 20 feet (6.1 meters) in width. A vibrating screed may be used if heavy enough to prevent undue distortion. The screeds shall be provided with a metal edge.

Longitudinal screeds shall be moved across the concrete with a saw like motion while their ends rest on headers or templates set true to the roadway grade or on the adjacent finished slab. The transverse screeds shall be moved longitudinally approximately 1/5 of the drum length for each complete out-and-back pass of the carriage.

The surface of the concrete shall be screeded a sufficient number of times and at such intervals to produce a uniform surface, true to grade and free of voids. If necessary, the screeded surface shall be worked to a smooth finish with a long handled wood or metal float of the proper size or hand floated from bridges over the slab. Floating may not be necessary if the pan float attached to a transverse screed produces an acceptable finish. Overworking the concrete surface and overuse of finish water shall be avoided.

The Contractor shall perform in the presence of the Engineer or designated representative sufficient checks with a long handled 16-foot (5 meter) straightedge on the plastic concrete to insure that the final surface will be within the specified tolerances. The check shall be made with the straightedge parallel to the centerline. Each pass thereof shall lap half of the preceding pass. All high spots shall be removed and all depressions over 1/16 inch (1.6 mm) in depth shall be filled with fresh concrete and floated. The checking and floating shall be continued until the surface is true to grade and free of depressions, high spots, voids or rough spots.

Screed-rail support holes shall be filled with concrete and finished to match the top of the slab.

The concrete surface shall be finished to a uniform texture using a carpet drag, burlap drag or broom finish. The surface shall be finished to a smooth sandy texture without blemishes, marks or scratches deeper than 1/16 inch (1.6 mm). The surface texturing shall be applied using a work bridge or platform immediately after completing the straightedge checks. The carpet or burlap drag shall be drug longitudinally along the concrete surface, adjusting the surface contact area or pressure to provide a satisfactory coarsely textured surface. A broom finish may be performed using a fine bristle broom transversely.

The concrete surface shall be coated immediately after the carpet or burlay drag, or broom finish with a single application of evaporation retardant at a rate recommended by the manufacturer. The time between the texturing at any location and subsequent application of evaporation retardant shall not exceed 10 minutes. The evaporation retardant may be applied using the same workbridge used for surface texturing. The concrete surface shall not be worked once the evaporation retardant has been applied.

Interim and final curing shall be applied in accordance with Section P410S.23, “Curing Concrete”.

The Contractor is responsible for the ride quality of the finished bridge slab. The Engineer or designated representative will use a 10-ft. (3.05 meter) straightedge to verify ride quality [1/8 in. or less in 10 ft (3.2 mm or less in 3.05 meters)] and to determine locations where

corrections are needed. If the Engineer or designated representative determines that the ride quality is unacceptable, then the Contractor shall submit to the Engineer or designated representative for approval a plan to produce a ride of acceptable quality. All corrections for ride-quality shall be made before saw-cutting grooves.

At the option of the Contractor or when indicated on the drawings, the hardened concrete surface of bridge slabs, bridge approach slabs and direct-traffic culverts shall be given its final texture by saw grooving to meet the above requirements after completion of the required curing period. Grooves shall be cut perpendicular to the structure centerline. The grooves shall be cut continuously across the slab to within 18 in. (450 mm) of the barrier rail, curb or median divider. At skewed metal expansion joints in bridge slabs, groove cutting shall be adjusted by using narrow-width cutting heads so that all grooves end within 6 in. (150 mm) of the joint, measured perpendicular to the centerline of the metal joint. There should not be any ungrooved surface wider than 6 in. (150 mm) adjacent to either side of the joint. The minimum distance to the first groove, measured perpendicular to the edge of the concrete joint or from the junction between the concrete and the metal leg of the joint shall be 1 in. (25 mm), Grooves shall be continuously cut across construction joints or other joints in the concrete that are less than ½ in. (13 mm) wide. The same procedure described above shall be used where barrier rails, curbs or median dividers are not parallel to the structure centerline in order to maintain the 18-in. (450-mm) maximum dimension from the end of the grooves to the gutter line. The grooves shall be cut continuously across formed concrete joints.

When the plans require that a concrete overlay be placed on the slab (new construction) or on prestressed concrete box beams or other precast elements, a carpet drag, burlap drag or broom finish shall be given to all concrete surfaces to be overlaid. Saw grooving is not necessary in this case. An average texture depth for the finish of approximately 0.035 in. (0.9 mm) shall be provided with no individual test falling below 0.020 in. (0.5 mm), unless otherwise indicated on the drawings, when tested in accordance with TxDoT's Tex-436-A, "Measurement of Texture Depth by the Sand Patch Method". If the texture depth falls below what is specified, the finishing procedure shall be revised to produce the desired texture.

When the drawings require an asphalt seal with or without overlay on the slab (new construction), on prestressed concrete box beams or on other precast elements, all concrete surfaces to be covered shall be given a lightly textured broom or carpet drag finish, similar to a sidewalk finish having an average texture depth of approximately 0.025 inch (0.635 mm), when tested in accordance with TxDoT's Tex-436-A, ".

410S.22 Placing Survey Monuments

The Contractor shall obtain City Survey Monuments, for a fee of 10 dollars, from the Department of Public Works, Construction Inspection Division. Monuments shall be embedded in freshly poured concrete at locations indicated on the drawings and accessible to survey equipment at the completion of the project. The monuments shall be installed flush with the adjacent concrete.

410S.23 Curing Concrete

The Contractor shall inform the Engineer or designated representative fully of the methods and procedures proposed for curing, shall provide the proper equipment and material in adequate amounts and shall have the proposed method, equipment and material approved by the Engineer or designated representative prior to placing concrete.

Inadequate curing and/or facilities therefore shall be cause for the Engineer or designated representative to notify the Contractor, in writing, that the work is unsatisfactory and the concrete will have to be removed and replaced.

All concrete shall be cured for a period of 4 curing days except as noted herein. A curing day is a calendar day when the temperature, taken in the shade away from artificial heat is above 50°F (10°C) for at least 19 hours or on colder days if the temperature of all surfaces of the concrete is maintained above 40°F (4°C) for the entire 24 hours. The required curing shall begin when all concrete has attained its initial set. TxDoT's Tex-440-A, "Initial Time-of-Set of Fresh Concrete" may be used to establish when the concrete has attained its initial set.

Table 4: Exceptions to 4-Day Curing

Description	Type of Cement	Required Curing Days
Upper Surfaces of Bridge Slabs, Top Slabs of Direct Traffic Culverts and Concrete Overlays	I or II	8
	II or I/II	10
	All types with supplementary cementing materials	10
Concrete Piling buildups		6

For upper surfaces of bridge slabs, bridge support slabs, median and sidewalk slabs and culvert top slabs constructed using Class S Concrete (Standard Specification Item No. 403S, "Concrete for Structures") interim curing using a Type 1-D curing compound shall be applied as soon as possible after application of the evaporation retardant and after the water sheen has disappeared, but no more than 45 minutes after application of the evaporation retardant. Membrane interim curing shall be applied using a work bridge or other approved apparatus to ensure a uniform application. Final curing with water cure in accordance with this section shall start as soon as possible without damaging the surface finish. Water curing shall be maintained for the duration noted in the table above. Polyethylene sheeting, burlap-polyethylene blankets, laminated mats or insulating curing mats shall be placed in direct contact with the slab when the ambient temperature is expected to drop below 40°F (4°C) during the first 72 hours of the curing period. The curing materials will be weighed down with dry mats to maintain direct contact with the concrete and to provide insulation against cold weather. Supplemental heating or insulation may be required in cold and wet weather if the insulating cotton mats become wet or if the concrete temperature drops below the specified curing temperature. Application of heat directly to concrete surfaces shall be avoided.

For the top surface of any concrete unit upon which concrete is to be placed and bonded at a later date (i.e. stub walls, risers, etc.), only water-cure in accordance with this Section shall be used.

All other concrete shall be cured as specified in pertinent Items.

The following methods are permitted for curing concrete subject to the restrictions of this Item .

A. Form Curing

When forms are left in intimate contact with the concrete, other curing methods will not be required except for exposed surfaces and for cold weather protection.

When forms are striped before the 4-day minimum curing time has elapsed, curing shall continue by an approved method.

B. Water Curing

All exposed surfaces of the concrete shall be kept wet continuously for the required curing time. The water used for curing shall meet the requirements for concrete mixing water as indicated in Item No. 403S, "Concrete for Structures". Seawater will not be permitted. Water, which stains or leaves an unsightly residue, shall not be used.

1. Wet Mats

Wet cotton mats placed in direct contact with the slab shall be maintained for the required curing time. If needed damp burlap blankets made from 9-ounce (255 gm) stock may be placed on the damp concrete surface for temporary protection prior to the application of the cotton mats, which may be placed dry and wetted down after placement.

The mats shall be weighted down adequately to provide continuous contact with all concrete surfaces where possible. The surfaces of the concrete shall be kept wet for the required curing time. Surfaces, which cannot be cured by contact, shall be enclosed with mats, anchored positively to the forms or to the ground, so that outside air cannot enter the enclosure. Sufficient moisture shall be provided inside the enclosure to keep all surfaces of the concrete wet.

2. Water Spray

This method shall consist of overlapping sprays or sprinklers that keep all unformed surfaces continuously wet.

3. Ponding

This method requires the covering of the surfaces with a minimum of 2 inches (50 mm) of clean granular material, kept wet at all times or a minimum of 1 inch (25 mm) depth of water. Satisfactory provisions shall be made to provide a dam to retain the water or saturated granular material.

C. Membrane Curing

Unless otherwise indicated on the drawings, either Type 1-D or Type 2 membrane curing compound may be used where permitted except that Type 1-D (Resin Base Only) will be permitted for slab concrete in bridge decks and top slabs of direct traffic culverts and all other surfaces that require a higher grade of surface finish. For substructure concrete, only one Type of curing compound will be permitted on any one structure.

TABLE 5

	REQUIRED		PERMITTED	
STRUCTURE UNIT DESCRIPTION	**Water for Complete Curing**	**Membrane for Interim Curing**	**Water for Complete Curing**	**Membrane for Complete Curing**
1. Upper surfaces of Bridge Roadway, Median and Side walk Slabs, Top Slabs of Direct Traffic, and Culverts.	X	X (resin base)		
2. Top Surface of any Concrete Unit upon which Concrete is to be placed and bonded at a later interval (Stub Walls, Risers, etc.). Other Super-structure Concrete (curbs, wing-walls, Parapet Walls, etc.).	X		*X	*X
3. Top Surface of Precast and/or Pre-stressed Piling.	X	X		
4. All Substructure Concrete Culverts. Box Sewers, Inlets, Manholes, Retaining Walls, Riprap.			*X	*X

* Polyethylene Sheeting, Burlap-Polyethylene Mats or Laminated Mats in close intimate contact with the concrete surfaces, will be considered equivalent to water or membrane curing for items under 4.

The membrane curing shall be applied just after free moisture has disappeared in a single, uniform coating at the rate of coverage recommended by the manufacturer and as approved by the Engineer or designated representative, but not less than 1 gallon per 180 square feet (1 liter per 4.4 square meters) of area. Tests for acceptance shall be at this specified rate.

Membrane curing shall not be applied to dry surfaces, but shall be applied just after free moisture has disappeared. Formed surfaces and surfaces which have given a first rub shall be dampened and shall be moist at the time of application of the membrane.

When membrane is used for complete curing, the film shall remain unbroken for the minimum curing period specified. Membrane, which is damaged, shall be corrected immediately by reapplication of membrane. Polyethylene sheeting, burlap-polyethylene mats or laminated mats in close intimate contact with the concrete surfaces, will be considered equivalent to membrane curing. Unless otherwise indicated on the drawing, the choice of membrane type shall be at the option of the Contractor, except that the Engineer or designated representative may require the same curing method for like portions of a single structure.

410S.24 Removal of Forms and Falsework

Unless otherwise indicated on the drawing, forms for vertical surfaces may be removed when the concrete has aged 12 hours after initial set, provided it can be done without damage to the concrete. Forms for mass concrete placements shall be maintained in place for 4-days following concrete placement. Mass placements are defined as concrete placements with a least dimension greater than equal to 5 ft. (1.575 meters), or those designated as such on the drawings.

Forms for inside curb faces may be removed in approximately 3 hours provided it can be done without damage to the curb.

Unless indicated otherwise on the drawings weight supporting forms and falsework spanning more than 1 ft. (300 mm) for structures, bridge components and culvert slabs shall remain in place until the concrete has attained a minimum compressive strength of 2500 psi (17.25 MPa). Forms for other structural components may be removed as specified by the Engineer or designated representative.

Inside forms (walls and top slabs) for inlets, box culverts and sewers may be removed after the concrete has attained a minimum compressive strength of 1800 psi (12.4 MPa), provided an overhead support system, approved by the Engineer or designated representative, is used to transfer the weight (mass) of the top slab to the walls of the box culvert or sewer before the support provided by the forms is removed.

If all test cylinders made for the purpose of form removal have been broken without attaining the required strength, forms shall remain in place for a total of 14 curing days.

The above provisions relative to form removal shall apply only to forms or parts thereof which are constructed to permit removal without disturbing forms or falsework required to be left in place for a longer period on other portions of the structure.

Remove all metal appliances used inside forms for alignment shall be removed to a depth of at least ½ in. (13 mm) from the concrete surface. The appliances shall be manufactured to allow the removal without undue chipping or spalling of the concrete, and so that it leaves a smooth opening in the concrete surface when removed. Rods, bolts and ties shall not be burned-off.

Backfilling against walls of Type I or Type II cement shall not take place for a minimum of 7 days. Backfilling against walls of Type III cement shall not take place until the cylinder compressive strength has reached 3000 psi (20.7 MPa) or the wall has cured for 5 days.

All forms and falsework shall be removed unless indicated otherwise on the drawings.

410S.25 Defective Work

Any defective work discovered after the forms have been removed shall be repaired as soon as possible in accordance with "Finishing Exposed Surfaces", below.

If the surface of the concrete is bulged, uneven or shows excess honeycombing or form marks, which in the opinion of the Engineer or designated representative, cannot be repaired satisfactorily, the entire section shall be removed and replaced at the expense of the Contractor.

410S.26 Finishing Exposed Surfaces

A. Ordinary Surface Finish

An Ordinary Surface Finish shall be applied to all concrete surfaces either as a final finish or preparatory to a higher grade or class of finish. Higher grades and classes of finish shall conform to Item No. 411S, "Surface Finishes for Concrete". Where neither a grade or class of finish is specified, an Ordinary Surface Finish only, will be required.

Ordinary Surface Finish shall be provided as follows:

1. After formal removal, all porous, honeycombed areas and spalled areas shall be corrected by chipping away all loose or broken material to sound concrete.
2. Featheredges shall be eliminated by saw-cutting and chipping spalled areas to a depth at least ½ in. (13 mm) deep perpendicular to the surface. Shallow cavities shall be repaired using a latex adhesive grout, cement mortar or epoxy grout approved by the Engineer or designated representative. If judged repairable by the Engineer or designated representative, large defective areas shall be corrected using concrete or other material approved by the Engineer or designated representative.
3. Holes and spalls caused by removal of form ties, etc., shall be cleaned and filled with latex adhesive grout, cement mortar or epoxy grout approved by the Engineer or designated representative. Only the holes shall be filled. The patch shall not be blended with the surrounding concrete. On surfaces to receive a rub finish in accordance with Standard Specification Item No. 411S, “Surface Finishes for Concrete” the exposed parts of metal chairs shall be chipped out to a depth of 1/2 inch (13 mm) and the surface repaired.
4. All fins, runs, drips or mortar that will be exposed shall be removed from surfaces. Form marks and chamfer edges shall be smoothed by grinding and/or dry rubbing.
5. Grease, oil, dirt, curing compound, etc., shall be removed from surfaces requiring a higher grade of finish. Discolorations resulting from spillage or splashing of asphalt, paint or other similar material shall be removed.
6. Repairs shall be dense, well bonded and properly cured and when made on surfaces, which remain exposed and do not require a higher finish, shall be finished to blend with the surrounding concrete.

Unless otherwise indicated on the drawings Ordinary Surface Finish shall be the final finish for the following exposed surfaces:

1. inside and top of inlets,
2. inside and top of manholes,
3. inside of sewer appurtenances,
4. inside of culvert barrels,
5. bottom of bridge decks between beams or girders,
6. vertical and bottom surfaces of interior concrete beams or girders.

B. Rubbed Finish

In general, the following areas shall require a rubbed finish and shall receive a first and second rubbing:

1. The top, exterior and roadway facia of curbs and parapet walls.
2. All concrete surfaces of railing.
3. The exterior vertical facia of slab spans, rigid frames, arches and box girders.
4. The outside and bottom surfaces of facia beams or girders (except precast concrete beams).

5. The underside of overhanging slabs to the point of juncture of the supporting beams.
6. All vertical surfaces of piers, columns, bent caps, abutments, wing walls and retaining walls which are exposed to view after all backfill and embankments is placed.
7. Exposed formed surfaces of inlet and outlet structures on culverts, transition structures, headwalls and inlets.
8. Such other surfaces specified elsewhere to receive a rubbed finish and such additional surfaces required by the Engineer or designated representative to receive a rubbed finish.

After removal of forms and as soon as the mortar used in pointing has set sufficiently, surfaces to be rubbed shall be wet with a brush and given a first surface rubbing with a medium coarse carborundum stone. This rubbing shall be done before the concrete has cured more than 48 hours.

The second rubbing shall present a cleaned uniform appearance free from drip marks and discoloration. It shall be given with a No.30 carborundum stone or an abrasive of equal quality.

If the Contractor elects to use epoxy paint in lieu of the second rubbings the Contractor may do so upon approval of the Engineer or designated representative.

C. Special Surface Finishes

Striated, exposed aggregate and other special surface finishes shall conform to Standard Specification Item No. 411S, "Surface Finishes for Concrete" and/or with the requirements indicated on the drawings.

410S.27 Measurement and Payment

No direct measurement or payment will be made for the work to be done or the equipment to be furnished under this item, but shall be included in the unit price bid for the item of construction in which this item is used.

End

SPECIFIC CROSS REFERENCE MATERIALS
Standard Specification Item 410S, “Concrete Structures”

City of Austin Standard Specification Items

Designation	Description
Item No. 360S	Concrete Pavement
Item No. 401S	Structural Excavation and Backfill
Item No. 403S	Concrete for Structures
Item No. 406S	Reinforcing Steel
Item No. 411S	Surface Finishes for Concrete
Item No. 413S	Cleaning and/or Sealing Joints and Cracks (PC Concrete)
Item No. 425S	Prestressed Concrete Structures

U.S. Department of Commerce Voluntary Product Standard, PS 1

American Concrete Institute

Designation	Description
ACI 347	Guide to Formwork for Concrete

American Society for Testing and Materials (ASTM)

Designation	Description
ASTM D-994	Preformed Expansion Joint Filler for Concrete (bituminous Type)
ASTM D-1751	Prefprmed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types)
ASTM D-1752	Prefprmed Sponge Rubber and Cork Expansion Joint Fillers for Concrete Paving and Structural Construction

Texas Department of Transportation: Departmental Material Specifications

Designation	Description
DMS-4640	Chemical Admixtures for Concrete
DMS-4650	Hydraulic Cement Concrete Curing Materials and Evaporation Retardants"
DMS-6100	Epoxy and Adhesives
DMS-6160	Waterstops, Nylon Reinforced Neoprene Sheet, and Elastomeric Pads
DMS-6310	Joint Materials and Fillers

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-436-A	Measurement of Texture Depth by the Sand Patch Method
Tex-440-A	Initial Time-of-Set of Fresh Concrete

RELATED CROSS REFERENCE MATERIALS
Standard Specification Item 410S, "Concrete Structures"

American Society for Testing and Materials, ASTM

Designation	Description
A 36/A 36M	Carbon Structural Steel
A 82	Steel Wire, Plain, for Concrete Reinforcement
A 185	Steel Welded Wire Fabric, Plain, for Concrete Reinforcement
A 496	Steel Wire, Deformed, for Concrete Reinforcement
A 497	Steel Welded Wire Fabric, Deformed, for Concrete Reinforcement
A 615/A 615M	Deformed and Plain Billet-steel Bars for Concrete Reinforcement
A 675/A 675M	Steel Bars, Carbon, Hot-Wrought, Special Quality, Mechanical Properties
A 706/A 706M	Low- Alloy Steel Deformed and Plain Bars for Concrete Reinforcement
A 775/A 775M	Epoxy-Coated Reinforcing Steel Bars
A 884/A 884M	Epoxy-Coated Steel Wire and Welded Wire Fabric For Reinforcement
A 934/A 934M	Epoxy-Coated Prefabricated Reinforcing Steel Bars
A 996/A 996M	Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement
D3963/D3963M	Fabrication and Jobsite Handling of Epoxy-coated Reinforcing Steel Bars

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-739-I	Sampling and Testing Epoxy Coated Reinforcing Steel

City of Austin Standard (Details)

Designation	Description
Standard 406S-1	Reinforced Steel Tolerances

Texas Department of Transportation: Departmental Material Specifications

Designation	Description
DMS 8130	Epoxy Powder Coating for Reinforcing Steel

City of Austin Standard Specification Items

Designation	Description
Item No. 404S	Pneumatically Placed Concrete
Item No. 407S	Fibrous Concrete
Item No. 414S	Concrete Retaining Walls
Item No. 420S	Drilled Shaft Foundations

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 360	Concrete Pavement
Item No. 420	Concrete Structures
Item No. 421	Hydraulic Cement Concrete
Item No. 422	Reinforced Concrete Slab
Item No. 423	Retaining Walls
Item No. 440	Reinforcing Steels

Item No. 411S
Surface Finishes for Concrete

411S.1 Description

This item shall govern the furnishing of all materials and the application by the methods of construction indicated on the Drawings for the application of a surface finish to concrete.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

411S.2 Submittals

The submittal requirements of this specification item include:

A. Type and manufacturer of cement(s).

B. Type and manufacturer of membrane curing compound.

C. Type and manufacturer of adhesive grout.

D. Type and manufacturer of resin paint.

E. Samples as requested.

F. Locations of proposed grade/class of finishes.

411S.3 Materials

(1) Masonry Sand

Masonry sand shall conform to ASTM C 144.

(2) White Cement

White cement shall conform to ASTM C 150.

(3) Portland Cement

All cement unless otherwise indicated shall be Portland cement conforming to ASTM C 150.

Portland cement manufactured in a cement kiln fueled by hazardous waste shall be considered as an approved product if the production facility is authorized to operate under regulation of the Texas Natural Resource Conservation Commission (TNRCC) and the U. S. Environmental Protection Agency (EPA). Supplier shall provide current TNRCC and EPA authorizations to operate the facility.

(4) Membrane Curing

Membrane curing shall conform to Item No. 409S, "Membrane Curing".

(5) Adhesive Grout

This subsection sets forth the requirements for three epoxy adhesives with different viscosities designed to bond fresh Portland Cement concrete to existing Portland Cement concrete, hardened concrete to hardened concrete and steel to fresh or hardened concrete. These adhesives are as follows:

Type V: Standard (medium viscosity) for applying to horizontal and vertical surfaces. This material is suitable for surface sealing of fine cracks in concrete.

Type VI: Low viscosity for application with spray equipment to horizontal surfaces.

Type VII: Paste consistency for overhead application and where a high buildup is required. This material is suitable for surface sealing of cracks in concrete, which are veed out prior to sealing, and for grouting of dowel bars where clearance is 1/16 inch (1.6 mm) or less.

(a) Mixing Ratio: The ratio of resin and hardener components to be mixed together to form the finished adhesive shall be either 1 to 1 or 2 to 1 by volume.

Any specific coloring of resin and/or hardener components desired will be stated by the Engineer or designated representative.

Fillers, pigments and thixotropic agents. All fillers, pigments and/or thixotropic agents in either the epoxy resin or hardener component must be of sufficiently fine particle size and dispersed so that no appreciable separation or settling will occur during storage.

Any fillers present in the low viscosity version must be of such a nature that they will not interfere with application by spray equipment or abrade or damage such equipment.

The concrete adhesive shall contain no volatile solvents.

(b) Consistency: The adhesives shall comply with the following:

	Type V	Type VI	Type VII
Viscosity of mixed adhesive 77° ± 1°F, (25° ± -17°C) Poises	400 Maximum	150 Maximum	must be sufficiently fluid to apply by trowel or spatula without difficulty
Pot Life at 77°F (25°C), minutes minimum - 30			
Set Time at 77°F (25°C) (Time required to attain 180 psi (1.3 mPa), hours maximum - 12			

Thixotropy test shall be performed at both 77° and 120° F (25° and 49° C). Average thickness of cured adhesive remaining on test panel, mils minimum.

Type V	Type VII
30	45

Samples of the individual components in sealed containers shall be maintained at 115° + 3° F (46° + -16° C) for 2 weeks. The mixed adhesive prepared from these samples must still comply with the minimum thixotropy requirements.

The viscosity of the Type V and Type VI versions must not show an increase of more than 20 percent compared with the viscosity prior to the stability test. The

Type VII adhesive must still be sufficiently fluid to apply by trowel or spatula without difficulty.

(c) Physical Properties of the Cured Adhesive

Property	**Requirements**
Adhesive Shear Strength, psi, (mPa), minimum	2200 (15)
Water Gain, percent by weight, maximum	0.20
Ability to bond fresh Portland cement concrete to cured Portland cement concrete psi, (mPa), minimum (7 days cure time)	400 (2.8)

(6) Synthetic Resin Paint

Type X Epoxy: This is a high solids epoxy coating designed for application by brush or roller. The materials can also be applied by airless spray by addition of a maximum of 5 percent toluene solvent at the direction of the Engineer or designated representative.

Raw Materials: The basic raw materials to be incorporated into this coating are listed below, along with the specific requirements for each material. The final decision as to the quality of materials shall be made by the Engineer or designated representative. After the Engineer or designated representative has approved the brand names of raw materials proposed by the Contractor, no substitution will be allowed during the manufacture without prior approval of the Engineer or designated representative.

Epoxy Resin: The basic epoxy resin used in the formulation shall be an unmodified liquid resin conforming to the following chemical and physical requirements:

Viscosity at 25.0 + 0.1 C, cps	7,000 to 10,000
Weight per epoxy equivalent, gms per gm - mole	175 to 195
Color (Gardner Number), maximum	5
Hydrolyzable chlorine, maximum % by weight	0.2
Specific gravity, 25/25 degrees	1.14. to 1.18

Test methods to be used in determining these qualities are listed below:

(a) Viscosity - Test for Kinematic Viscosity (ASTM Designation: D 445).

(b) Weight per Epoxy Equivalent - Test for Epoxy Content of Epoxy Resins (ASTM Designation: D 1652).

(c) Color - Test for Color of Transparent Liquids (Gardner Color Scale) (ASTM Designation: D 1544).

(d) Hydrolyzable Chlorine - Test for Hydrolyzable Chlorine Content of Liquid Epoxy Resins (ASTM Designation D: 1726).

(e) Specific Gravity - Method of Test for Density of Paint, Varnish, Lacquer and Related Products (ASTM Designation: D 1475).

Pigment

Titanium Dioxide: The titanium dioxide used in this formulation shall be equivalent to DuPont R-900. This shall be a pure, chalk-resistant, rutile titanium dioxide meeting the requirements of ASTM D 476, Type III.

Extender: The extender used in this formulation shall be Nyad 400, manufactured by Interpace Pigments. Specific requirements are as follows:

Particle size distribution	Minimum	Maximum
Minus 20 microns, percent by weight	95	
Minus 10 microns, percent by weight	70	80
Minus 5 microns, percent by weight	40	50
Minus 3 microns, percent by weight	30	40
Minus 1 micron, percent by weight	14	20
Oil Absorption (rub out, lbs/100 lbs)		25 maximum
Brightness (G.E.)	92.5 minimum	

411S.4 Grade of Finish

(1) General

The grade and/or class of finish shall be as described herein and as indicated.

"Grade" of finish designates the areas to which a higher finish is to be applied beyond the requirements of an Ordinary Surface Finish. Four grades of finish are included herein.

"Class" of finish designates the materials or the process to be used in providing the grade of finish. Three classes of finish are included herein.

For structures and surfaces not described herein under grade of finish, a class of finish only may be indicated. Where neither a grade nor class is specified, an Ordinary Surface Finish only will be required as specified in Item No. 410S, "Concrete Structures".

Where the plans specify a grade and class of finish, i.e., Grade II, Class C, only that type of finish shall be furnished.

Where the plans specify a grade of finish only, i.e., Grade I Finish, any of the classes of finish may be furnished. Only one class of finish shall be furnished on any individual structure, twin structures or on structures in close proximity to each other, except as specified for prestressed concrete members below.

(2) Grade I

The following areas shall receive a Class A, B or C (two rub) Finish, except that prestressed members shall receive either a Class A or B Finish only.

All concrete surfaces of railing, including the parapet types; exterior vertical faces of slabs, slab spans, arches and box girders; the outside and bottom surfaces of fascia beams or girders (including prestressed members); the underside of overhanging slabs to the point of juncture of the supporting beam; all exposed vertical surfaces of

bents and piers and bottom surfaces of bent caps; all exposed surfaces of tie beams, abutments, bridge wingwalls, culvert headwalls and wingwalls and retaining walls exposed to view after all backfill and is placed.

Unless otherwise indicated, the underside of the slab of slab spans shall be finished its entire width.

Unless otherwise indicated, exposed surfaces of pump houses and other miscellaneous concrete surfaces shall receive a Class A, B or C (one rub) Finish.

(3) Grade II

All concrete surfaces of railing, including the parapet types, all exposed surfaces of bridge wingwalls and the exterior vertical faces of slabs and slab spans shall receive a Class A, B or C (two rub) Finish. All other surfaces described under Grade I Finish shall receive a Class A or B finish only. The underside of slab spans shall receive an Ordinary Surface Finish only.

(4) Grade III

All concrete surfaces of railing, including the parapet types, all exposed surfaces of bridge wingwalls and the exterior vertical faces of slabs shall receive a Class A, B or C (two rub) Finish. All other surfaces described under Grade I Finish shall receive an Ordinary Surface Finish.

(5) Grade IV

The top and roadway faces only of all concrete railing, including the parapet types and bridge wingwalls shall receive a Class A, B or C (one rub) Finish. All other surfaces described under Grade I shall receive an Ordinary Surface Finish.

411S.5 Class of Finish

The Class of Finish designates either an adhesive grout material, a paint-type material or a rubbing process applied to surfaces specified in "Grade of Finish", as required above and/or as indicated.

Unless otherwise indicated the color shall be concrete gray.

(1) Class A

This finish shall consist of an adhesive grout textured coating with a minimum 1/16 inch thickness, composed of 1 part white cement, 1 part natural (gray) cement, 2 parts masonry sand, 1 part (latex) emulsion and enough water to form a viscous slurry of a consistency that may be applied by spray gun, brush or roller without appreciable running or sagging. The proportions of white and gray cement may be varied slightly to obtain the desired color.

Gradation of the masonry sand shall be as required to produce a texture satisfactory to the Engineer or designated representative.

Prepackaged materials meeting these requirements and acceptable to the Engineer or designated representative as to color, texture and appearance will be permitted.

(2) Class B

The finish shall be a paint-type material, consisting of a synthetic resin, containing fibrous as well as texturing pigments, which when applied by a 1 coat spray application at the rate of 45 + 5 square feet per gallon (15.9 + 1.9 square meters per liter) will yield an acceptable textured coating. Certification by the manufacturer of the above materials will be required.

(3) Class C

This finish shall consist of a one rub or two rub system, as the case may be, meeting the requirements set forth below under "Construction Methods".

411S.6 Approval of Surface Finishing Materials

The material to be furnished shall meet the requirements of TxDoT Specification DMS-8110, Structural Coatings, latest revision.

In addition to the above, the manufacturer shall furnish the following:

(1) At the time of original request for approval of the surface furnishing material, the manufacturer shall supply a 1-gallon (3.8 L) sample of the material to the Engineer or designated representative, if requested.

(2) Each 6 months after approval of the material, the manufacturer shall furnish a notarized certification indicating that the material originally approved has not been changed or altered in any way. Any change in formulation of a surface finish shall require retesting prior to use.

The Engineer or designated representative may request additional information to be submitted such as infrared spectophotometry scan, solids content, etc., for further identification. A change in formula discovered by any of the tests prescribed herein or by other means and not reported and retested, may be cause to permanently bar the manufacturer from furnishing surface finish materials for City work.

The City reserves the right to perform any or all of the tests required by this specification as a check on the tests reported by the manufacturer. In case of any variance the City tests will govern.

411S.7 Construction Methods

Prior to application of any of the finishes required herein, concrete surfaces shall be given an Ordinary Surface Finish. For Class A and B materials, concrete surfaces shall be clean and free of dirt, grease, curing compound or any other bond breaking substance. Class A shall be applied on moistened surfaces but Class B requires a dry surface. The temperature of the atmosphere, concrete and compound shall be above 50°F (10°C) for Classes A and B at the time of application. The finished surfaces shall be protected against rain or freezing for a period of 24 hours after application.

Class A materials shall be applied by spraying, by roller or by brush. Class B materials shall be applied by spraying only. All applications shall provide an acceptable texture of the proper coverage.

The Class A and B material shall be applied after all preparation work required by Ordinary Surface Finish has been completed.

The Class C Finish shall be performed with a carborundum stone as follows, after all preparatory work required by Ordinary Surface Finish has been completed:

For a two-rub system, the first rubbing shall bring the wetted concrete face to a paste and produce a smooth dense surface without pits, form marks or other irregularities. The use of cement or grout to form the paste will not be permitted. Striping with a brush and washing after the first rubbing will not be required. Chamfer lines shall be finished during the second rubbing.

The first rubbing shall be done soon after form removal. Membrane curing, if used, shall be applied after the first rub is complete. Prior to the second rubbing, any remaining curing membrane shall be removed from the surface by brushing, buffing or other satisfactory methods.

The second rubbing shall be performed when conditioning the structure for final acceptance. The specified surfaces shall be cleaned of drip marks and discolorations and given a final rubbing. The surface shall be striped neatly with a brush and the paste allowed to take a reset, after which the surfaces shall be washed with clean water leaving them with a neat and uniform appearance and texture.

For a one rub system, the rubbing requirements shall be the same as for the first rub above, except chamfer lines shall be finished and the paste spread uniformly, striped with a brush and allowed to take a reset after which the surfaces shall be washed with clean water leaving them with a neat and uniform appearance and texture.

411S.8 Special Surfaces Finishes

(1) General

When special surface finishes are required for retaining walls, panels, copings or similar construction, the Contractor shall prepare sample panels for approval of the finish and the method of application. Unless otherwise indicated, panel or pattern arrangement and dimensions may be varied to achieve a more pleasing appearance or to utilize forming material more efficiently when approved by the Engineer or designated representative. Aggregates, materials, variation of panel or pattern arrangement, dimensions and other features affecting the work shall be approved prior to start of the work.

(2) Striated Finish

The striated (grooved) pattern shall be as indicated or as approved by the Engineer or designated representative.

The finish shall be made by lining the forms with striated sheets of plywood, plastic, fiberglass, metal or other material acceptable to the Engineer or designated representative. The striations on the panels shall be of a smooth, wide pattern, not sharp or angular.

A chamfer groove shall be used along all edges of each panel. All ties, bolts or other forming accessories shall be located along the chamfer grooves or panel edges.

(3) Exposed Aggregate Finish

(a) Structural Concrete

Exposed aggregate panels may be either raised, recessed or as indicated with the sides of each panel chamfered as directed by the Engineer or designated representative.

The aggregate used for this finish shall be approved by the Engineer or designated representative. Unless otherwise indicated, aggregate shall conform to the grading requirements of Grade 2 aggregate except that a minimum of 50 percent shall be retained on the ¾-inch (19 mm) sieve. Gravel of predominately rounded particles shall be used, except that when indicated or approved by the Engineer or designated representative in writing, crushed stone may be used. The aggregate shall be large enough to remain firmly anchored in the face of the final product. The depth shall be 1/4-inch (6.4 mm) minimum to 1/2-inch (12.7 mm), unless otherwise indicated or directed by the Engineer or designated representative.

A surface retarder that penetrates the concrete approximately 1/4 inch (6.4 mm) shall be applied to the forms or concrete surface as an aid in achieving the desired finish. Wood forms may require 2 or 3 coatings to compensate for absorption. Form joints shall be taped or caulked to prevent escape of the retarder during placing operations.

Treated form surfaces shall be protected from sun and rain while exposed to the atmosphere. In case of high humidity or if rain has dampened the forms prior to placing concrete, a reapplication of the surface retarder may be required to provide uniform coverage of the retarder on the forms.

Adjacent areas of fresh concrete not requiring exposed aggregate finish shall be protected when the retarder is applied.

The finish shall be obtained by sandblasting, bush hammering, water blasting or other methods, as approved by the Engineer or designated representative. Horizontal surfaces may be finished by a combination of brushing and washing, but only after the concrete has set sufficiently to prevent loosening of the aggregate.

Unless otherwise directed by the Engineer or designated representative, forms for surface requiring exposed aggregate finish shall be removed 12 to 15 hours after concrete placement. The exposed aggregate operation shall be accomplished immediately after form removal. Except for the time required for obtaining the exposed aggregate finish, curing of all surfaces shall be maintained for the minimum 4 day curing time. All surfaces shall be either water cured or may be cured with an approved clean membrane compound. If water curing is used, it shall be followed by a clear membrane curing compound conforming to Item No. 409S, "Membrane Curing".

Care shall be taken to ensure proper vibration at all points of concrete placement to prevent honeycomb or segregation of the materials. Vibration shall be done in such a manner as to provide adequate penetration of previously placed concrete lifts. Care shall be taken to prevent contact of the vibrator with the face form.

(b) Sidewalks

When exposed aggregate surfaces are required for sidewalks, driveways and/or medians, the coarse aggregate shall consist of particles with at least 40 percent crushed faces. Uncrushed gravel, polished aggregates and clear resilient

coatings are not acceptable. Grade 5 coarse aggregates shall be used for exposed aggregate finishes for sidewalks, driveways and/or medians.

411S.9 Measurement and Payment

No direct measurement or payment will be made for the work to be done, the equipment or materials to be furnished under this item, but shall be included in the unit price bid for the item of construction in which this item is used.

End

SPECIFIC Cross Reference Materials
Standard Specification Item No. 411S, " Surface Finishes for Concrete"

City of Austin Standard Specification Items

Designation	Description
Item No. 410S	Concrete Structures

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
DMS-8110	Coatings for Concrete

American Society for Testing and Materials (ASTM)

Designation	Description
C 144	Aggregate for Masonry Mortar
C 150	Portland Cement
D 445	Kinematic Viscosity of Transparent and Opaque Liquids
D 476	Standard Classification for Dry Pigmentary Titanium Dioxide Products
D 1475	Standard Test Method for Density of Liquid Coatings, Inks and Related Products
D 1544	Standard Test Method for Color of Transparent Liquids (Gardner Color Scale)
D 1652	Standard Test Method for Epoxy Content of Epoxy Resins
D 1726	Standard Test Method for Hydrolyzable Chloride Content of Liquid Epoxy Resins

RELATED CROSS REFERENCE MATERIALS
Specification Item No. 411S, " Surface Finishes for Concrete"

City of Austin Standard Specification Items

Designation	Description
Item No. 403S	Concrete for Structures
Item No. 410S	Concrete Structures
Item No. 411S	Surface Finished for Concrete

Item No. 413S
Cleaning and/or Sealing Joints and Cracks (Portland Cement Concrete)

413S.1 Description

This item shall govern the cleaning and/or sealing of joints and cracks in either new or existing Portland cement concrete pavements and bridge decks in conformance with the requirements herein and the details indicated on the Drawings or as established by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

413S.2 Submittals

The submittal requirements of this specification item include:

A. Sealant Type (Rubber-Asphalt, Polymer Modified Emulsion, Low Modulus Silicone or Polyurethane), Class and method of application (crack sealing, joint sealing, etc),
B. Manufacturer recommendations concerning the use of primer and backer rod
C. Manufacturer recommended equipment and procedures for preparation, dispensing, application, curing etc of the sealant, and
D. Manufacturer certification that the product to be supplied meets or exceeds the specifications,
E. Listing of the equipment proposed for the Work.

413S.3 Materials

Joints and/or cracks shall be sealed with the type and/or class of materials indicated on the Drawings. The materials shall conform to the requirements of TxDoT Specification Item No. 433S, “Joint Sealants and Fillers” and TxDoT Departmental Materials Specification No. DMS 6310, “Joint Sealants and Seals”.

Primers, if required, shall be as recommended by the manufacturer of the sealant. Backer rods, when required, shall be compatible with the sealant and shall not react with or bond to the sealant.

The sealing compound shall be delivered in the manufacturer's original sealed containers. Each container shall be legibly marked with the name of the manufacturer, the trade name of the sealer, the manufacturer's batch number or lot, the pouring temperature, and the safe heating temperature.

413S.4 Equipment

All equipment shall be in accordance with the sealant manufacturer’s recommendations. Air compressors shall be equipped with appropriate filters for removing oil and water from the air.

Any equipment, that damages dowels, reinforcing steel, Portland cement concrete, base, subbase or subgrade in the process of cleaning the joints and/or cracks, shall be discontinued and the joint and/or crack shall be cleaned by other methods approved by the Engineer or designated representative, which do not cause such damage.

413S.5 Construction Methods

Equipment, tools and machinery recommended for proper prosecution of the Work shall be on the project and shall be approved by the Engineer or designated representative prior to the initiation of the joint and/or crack cleaning and sealing operations.

A. Joint and Crack Preparation.

The bonding surface of cracks and joints shall be cleaned of infiltrated material, saw cuttings or other foreign material. All material removed from joints and cracks shall be removed from the paved surface of the roadway.

No sealing of any joints or cracks shall be done when the joints or cracks are damp, unless drying of the joints and cracks with compressed air can be demonstrated and meets with the approval of the Engineer or designated representative.

1. Joint Preparation.

The joints shall be cleaned with filtered compressed air or other methods approved by the Engineer or designated representative. Unless noted otherwise on the Drawings, hand tools, air guns, power routers, abrasive equipment or other equipment may be used to clean the joints. Where indicated on the Drawings, the joint sealant space shall be resized by sawing to the width and depth shown on the Drawings to accommodate the type of sealant specified.

2. Crack Preparation.

Unless indicated otherwise on the Drawings, the crack shall be grooved initially at the surface so that a reservoir of rectangular cross section is provided for the sealant. The grooves shall be cut to the dimensions shown on the Drawings. The devices that are used for grooving, such as diamond blade random cut saws, random-crack grinders, etc., shall be capable of following the path of the crack without causing excessive spalling or other damage to the concrete.

B. Joint and Crack Sealing

The sealant shall be installed in accordance with the manufacturer's recommended procedure. The joint and/or crack surfaces shall be surface dry unless recommended otherwise by the manufacturer of the sealant.

The surface temperature at the time of the sealing operation shall not be less than 40°F (4.5^{o}C).

The minimum depth of sealant shall be ½ inch (12.5 mm) or a depth recommended by the sealant manufacturer and the top of the sealant shall be located 1/8 to ¼ inch (3 to 6.5 mm) below the adjacent pavement surface.

1. Primer.

If required, the primer shall be applied as soon as possible after cleaning is accomplished. The primer shall be applied uniformly at the rate recommended by the sealant manufacturer. The primer shall be applied to exposed metal surfaces before new corrosion begins and shall be allowed to cure for a minimum of thirty (30) minutes, but no longer than eight (8) hours prior to the application of the sealant, unless sealant manufacturer recommendations indicate otherwise.

2. Backer Rods.

   Backer rods shall be used to pr4event a fluid type sealant from flowing through the joint and crack and to retain the sealant at its required elevation. The application and use of backer rod shall be as recommended by the sealant manufacturer and approved by the Engineer or designated representative.

413S.6 Measurement

Accepted work performed under this item shall be included in other pay items and will not be measured and paid for unless a separate pay item is provided in the contract bid form documents.

If a pay item is included in the contract documents, acceptable work for "Cleaning and/or Sealing Joints and Cracks" shall be measured by the lineal foot (meter: 1 meter equals 3.281 feet) of sealant in place.

If a pay item is included in the contract documents, acceptable work "Cleaning and/or Sealing Joints and Cracks" shall be measured by the pound (kilograms: 1 kilogram equals 2.205 pounds).

413S.7 Payment

When included as a pay item in the contract documents, the work performed and materials furnished as provided by this item and measured in accordance with Article 413S.6, "Measurement", will be paid for at the appropriate unit bid price bid. The unit bid prices shall include full compensation for cleaning and, if necessary, grooving and/or sawing the crack/joint; furnishing, hauling and placing primer and backer rod, if necessary; furnishing, heating, hauling, and placing the crack/joint sealer; all freight involved and all manipulations, labor, tools, equipment and incidentals necessary to complete the work.

Payment, when included as a contract pay item, will be made under:

Pay Item No. 413S-A: _____	Sealer	Per Lineal Foot.
Pay Item No. 413S-B: _____	Sealer	Per Pound of Sealer Used.

End

SPECIFIC Cross Reference Materials
Item No. 413S, "Cleaning and/or Sealing Joints and Cracks (Portland Cement Concrete)"

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 433S	Joint Sealants and Fillers
Item No. 438	Cleaning and/or Sealing Joints and Cracks (Portland Cement Concrete)

Texas Department of Transportation: Departmental Materials Specifications

Designation	Description
DMS 6310	Joint Sealants and Seals

RELATED Cross Reference Materials

City of Austin Standard Specifications

Designation	Description

Item No. 301S Asphalts, Oils and Emulsions
Item No. 313S Cleaning and/or Sealing Joints and Cracks (Asphaltic Concrete)

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 300	Asphalts, Oils and Emulsions
Item No. 352	Cleaning and/or Sealing Joints and Cracks (Asphaltic Concrete)

Item No. 420S
Drilled Shaft Foundations

420S.1 Description

This item shall govern the construction of foundations consisting of "Reinforced Concrete Drilled Shafts" and/or "Non-reinforced Concrete Drilled Shafts", with or without concrete bell footings. Concrete shafts shall be placed in a drilled excavation when the shafts are without bell footings and in a drilled and underreamed excavation when shafts are with bell footings. Foundations shall be constructed in accordance with this item and in conformance with the details and dimensions indicated on the Drawings. Any required test loading of shafts shall be in accordance with standard foundation test loading procedures used by the TXDOT or by other procedures approved by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

420S.2 Submittals

The submittal requirements of this specification item may include:

A. The foundation Drawing and drilling/excavation details;
B. Class A p.c. concrete mix design;
C. Anchor bolt Drawing and details;
D. Reinforcing steel details and placement Drawings and
E. Casing Drawing and details (if required).

420S.3 Materials

All concrete and materials shall conform to Item No. 403S, "Concrete for Structures" and the requirements herein. Concrete shall be Class A. The maximum size coarse aggregate shall be 1-1/2 inches (38 mm) for cased shafts. A retarder or water reducing agent will be required in all concrete when casing is used. Reinforcing steel shall conform to Item No. 406S, "Reinforcing Steel".

420S.4 Construction Methods

(1) Excavation

The Contractor shall perform the excavation required for the shafts and bell footings, through whatever materials encountered, to the dimensions and elevations indicated or required by the site conditions.

Shaft alignment shall be within a tolerance of 1 inch (25 mm) per 10 feet (3 m) of depth.

Bells shall be excavated to form a bearing area of the size and shape indicated. Bell outlines varying slightly from those indicated are permissible provided the bottom bearing area equals that specified.

Bells may be excavated either by hand or by mechanical methods. Blasting will not be used except with written permission of the Engineer or designated representative and shall be controlled to avoid disturbance of the formations below or outside the limits of the proposed shaft.

The plans indicate the expected depths and elevations where satisfactory bearing material will be encountered. This information will be used as a basis for the contract. If satisfactory material is not encountered at plan elevation, the footing may be raised or lowered as determined by the Engineer or designated representative. Alteration of plan depth shall be made to satisfactorily comply with the design requirements. Casing will be required when necessary to prevent caving of the material or when necessary to exclude seepage water. Casing shall be metal of ample strength to withstand handling stresses, the pressure of concrete and of the surrounding earth or backfill materials and shall be watertight. The outside diameter of casing shall not be less than the specified size of shaft; otherwise, the size of casing and the size of drilled excavation in which it is to be placed will be left to the discretion of the Contractor, except as noted below. No extra compensation will be allowed for concrete required to fill an oversize casing or oversize excavation.

Where caving conditions and/or excessive ground water is encountered, no further drilling will be allowed until a construction method is employed which will prevent excessive caving that will make the excavation appreciably larger than the size of casing to be used. Drilling in a mud slurry or other method which will control the size of excavation, will be required.

If the elevation of the top of shaft is below ground level at the time of concrete placement, an oversize casing from ground elevation to a point below the top of the shaft will be required to control caving of any material into the freshly placed concrete.

Where casing is not required, any excavation for the bells or shafts beyond the lines indicated shall be filled with Class A concrete at the Contractor's expense. Where casings are used, the Contractor will be permitted to backfill around the upper portions of the casing with pea gravel or other granular material, but space shall be provided to allow for escape of muck, slurry or water displaced by the concrete.

When casing is used, it shall be smooth and well oiled and shall extend approximately to the top of the shaft.

Under normal operations, the removal of the casing shall not be started, until all concrete placement is completed in the shaft. Movement of the casing for short pulls of a few inches, rotating, exerting downward pressure and tapping it to facilitate extraction will be permitted. When unusual conditions warrant, the casing may be pulled in partial stages. A sufficient head of concrete shall be maintained above the bottom of the casing to overcome hydrostatic pressure. Casing extraction shall be at a slow uniform rate with the pull in line with the center of the shaft.

The elevation of the top of the steel cage shall be carefully checked before and after casing extraction. Generally any upward movement of the steel not exceeding 2 inches (50 mm) or any downward movement thereof not exceeding 6 inches (150 mm) per 20 feet (6 m) of shaft length will be acceptable. Any upward movement of the concrete or displacement of the steel beyond the above limits will be cause for rejection.

The minimum length of steel required for lap with column steel shall be maintained. Dowel bars may be used if the proper lap length is provided both into the shaft and into the column.

Placing of drilled shaft concrete under water shall not be done without the permission of the Engineer or designated representative. If permission is granted,

the concrete shall be placed conforming to Item No. 410S, "Concrete Structures" and shall be placed with a closed tremie. Provisions shall be made for a sump or other approved method to channel displaced water away from the shaft.

Material excavated from shafts and bells, including drilling mud and not used in the backfill around the completed bents or piers shall be disposed of as directed by the Engineer or designated representative and shall not be placed in the stream or otherwise impair the efficiency or appearance of the structure or other parts of the work.

At the time concrete is placed, the excavation shall be free from accumulated seepage water. All loose material shall be removed from the bottom of the excavation prior to placing concrete.

The Contractor shall provide suitable access and lighting for proper inspection of the completed excavation, to check the dimensions and alignment of shafts and underreamed excavation.

Any required lighting shall be electric. Any mechanical equipment used within the excavation shall be operated by air or electricity. The use of gasoline driven engines within the excavation for pumping or drilling will not be permitted.

In order that the Engineer or designated representative may judge the adequacy of a proposed foundation, the Contractor, if requested, shall make soundings or take cores at the Contractor's expense to determine the character of the supporting materials. The depth of such soundings or cores will not be required to exceed 5 feet (1.5 m) below the proposed footing grade. It is the intent of this provision that soundings shall be made or cores taken at the time the excavation in each foundation is approximately complete.

When shafts in abutment bents are indicated, the embankment at the bridge ends shall be completed to grade and thoroughly compacted prior to drilling.

(2) Reinforcing Steel

The cage of reinforcing steel, consisting of longitudinal bars and spiral reinforcement, lateral ties or horizontal bands, shall be completely assembled and placed as a unit immediately prior to concrete pavement.

If the shaft is lengthened and the plans require full depth reinforcement, a minimum of 1/2 the longitudinal bars required in the upper portion of the shaft shall be extended to the bottom, with proper lateral reinforcement. These bars may be lap spliced, spliced by welding or unspliced bars of the proper length. Any splices required shall be in the lower portion of the shaft.

Where spiral reinforcement is used, it shall be tied or tack welded to the longitudinal bars at a spacing not to exceed 12 inches (300 mm). Unless otherwise indicated welding will not be permitted within the top 15 feet (4.5 m) of the steel cage.

Horizontal steel bands shall be placed and welded as indicated.

The cage shall be supported from the top by some positive method, to minimize its slumping downward during concrete placement and/or extraction of the casing. The support shall be concentric with the cage to prevent racking and distortion of the steel. A minimum of 1/2 of the vertical bars shall be supported.

In uncased shafts, concrete spacer blocks or steel chairs shall be used at sufficient intervals to insure concentric spacing for the entire length of the cage. In cased shafts,

concrete spacer blocks shall not be used. Metal "chair" type spacers or bent pieces of steel bars shall be placed at sufficient intervals around the steel cage to insure concentric spacing inside the casing.

(3) Concrete

The work shall be performed conforming to Item No. 410S, "Concrete Structures", details indicated and with the requirements herein.

Concrete shall be placed as soon as possible after all excavation is complete and reinforcing steel placed and shall be of such workability that vibrating or rodding will not be required. Reinforcing steel and concrete shall be placed during the same work day that the drilled shaft is excavated. Drilled shafts that cannot be completed the same work day as they are excavated shall be backfilled that same day with material removed from the excavation, subject to the approval of the Engineer or designated representative.

Concrete placing shall be continuous in the shaft to the construction joint indicated. The height of free fall of concrete shall be limited to 3 to 4 feet (900 to 1,200 mm), preventing segregation.

Concrete shall be placed through a suitable tube or tremie to prevent segregation of materials. The tube or tremie shall be made in sections to provide proper discharge and permit raising it as the placement progresses. A non-jointed pipe may be used if sufficient openings of the proper size are provided to allow for the flow of concrete into the shaft.

The elapsed time from the beginning of concrete placement in the cased portion of the shaft, until extraction of the casing is begun, shall not exceed 1 hour.

Where a cap or tie beam is required to be placed monolithically with the shaft, a time interval will be allowed for placing the required form and reinforcing after casing removal.

A riser block of equal diameter as the column and of a maximum height of 6 inches (150 mm) may be cast at the top of the completed shaft.

The top surface shall be cured and any construction joint area shall be treated as prescribed in Item No. 410S, "Concrete Structures".

420S.5 Test Holes

When indicated or when ordered by the Engineer or designated representative in writing, test holes will be required to establish elevations for "belling", to determine elevation of ground water or other soil characteristics.

The diameter and depth of test hole or holes shall be as indicated or as directed by the Engineer or designated representative.

420S.6 Test Bells

When indicated or when ordered by the Engineer or designated representative in writing, the reaming of bells on specified test holes will be required to establish the feasibility of belling in a specific soil strata.

The diameter and shape of the test bell shall be as indicated or as approved by the Engineer or designated representative in writing.

420S.7 Measurement

Acceptable drilled shafts (of the specified diameter), complete in place, will be measured by the linear foot. Shafts for interior bents and piers will be measured from a point approximately 6 inches (150 mm) below the ground elevation at the center of shaft unless specific elevations or dimensions are indicated or unless the Engineer or designated representative directs otherwise to meet unusual conditions. (The bent height indicated is for estimating purposes only and does not control the top of shaft measurement.) For grade separations and railroad underpasses, the ground elevation used will be the completed subgrade section under the structure. At stream crossings and at railroad overpasses, the existing ground elevation at the time drilling begins will be used. For abutment bents and retaining walls, the length of shaft shall be measured from the bottom of footing or cap elevation. For sign structures and illumination towers, the elevation of top of shaft will be shown either as a dimension above ground or as a dimension to the bottom of footing.

Drilled shafts used with commercial designs of overhead sign bridges will not be measured for payment but will be included in the unit price bid for the item of construction in which this item is used.

The quantity for acceptable bell footings placed will be measured by the cubic yard, computed by using dimensions and shape indicated or as revised in diameter by the Engineer or designated representative. The bell shall consist of the volume outside the plan or authorized dimensions of the shaft, which will extend to the bottom of the bell for the purpose of measurement.

Test holes of the specified diameter will be measured from the elevation of the ground at the time drilling begins, by the linear foot of acceptable test hole drilled.

Test bells will be measured by the cubic yard of material excavated, computed from the dimensions indicated or those authorized by the Engineer or designated representative in writing.

420S.8 Payment

Drilled shafts will be paid for at the unit price bid per linear foot of "Drilled Shaft" or "Drilled Shaft (Non-reinforced)", of the specified diameter, subject to the following limitations for overruns authorized by the Engineer or designated representative.

(1) Payment for individual completed shaft lengths up to and including 5 feet (1.5 m) in excess of the maximum plan length shaft, as defined herein, will be made at the unit price bid per linear foot of the specified diameter of "Drilled Shaft".

(2) Payment for that portion of individual completed shaft length in excess of 5 feet (1.5 m) and up to and including 15 feet (4.5 m) more than the maximum plan length shaft, as defined herein, will be made at a unit price equal to 115 percent of the unit price bid per linear foot of the specified diameter of "Drilled Shaft".

(3) Payment for that portion of individual completed shaft length in excess of 15 feet (4.5 m) and up to and including, 25 feet (7.5 m) more than the maximum plan length shaft, as defined herein, will be made at a unit price equal to 125 percent of the unit price bid per linear foot of the specified diameter of "Drilled Shaft".

(4) Payment for that portion of individual completed shaft length, over 25 feet (7.5 m) in excess of the maximum plan length shaft, as defined herein, will be made at a unit price equal to 150 percent of the unit price bid per linear foot of the specified diameter of "Drilled Shaft".

(5) For extra depth drilling at interior bents and piers, the maximum plan length shaft shall be the maximum length shaft, regardless of diameter, for any interior pier or bent of any bridge included in the contract.

(6) For extra depth drilling for abutment bents and retaining walls, the maximum plan length shaft shall be the maximum length shaft, regardless of diameter, for any abutment bent of any bridge or of any retaining wall included in the contract.

(7) For extra depth drilling for sign structures, the maximum plan length shaft shall be the maximum length shaft, regardless of diameter, for any sign structures included in the contract.

(8) For extra depth drilling for illumination towers, the maximum plan length shaft shall be the maximum length shaft, regardless of diameter, for any illumination tower included in the contract.

The 20 percent limitation referred to in the "General Conditions", Section 11.6.5, will not apply to overruns due to extra depth of drilled shafts.

Bell footings, constructed to the specified dimensions or to the altered dimensions authorized by the Engineer or designated representative, will be paid for at the contract unit price bid per cubic yard for "Bell Footings". Authorized increase in bell footing diameter beyond 3 times the specified shaft diameter, unless indicated, shall be considered as beyond the scope and intent of these specifications. Payment for such increased bell footing quantity shall conform to the "General Conditions":

Test holes, of the specified diameter, when included in the contract as a bid item, will be paid for at the contract unit price bid per linear foot for "Test Hole".

Test bells of the diameter and shape specified, when included in the contract as a bid item or authorized by the Engineer or designated representative, will be paid for at the contract unit price bid per cubic yard of "Test Bells".

The foregoing unit prices shall be full compensation for making all excavations, for drilling all test holes and test bells, for doing any necessary pumping; for furnishing, placing and removing any required casings, for furnishing and placing all concrete and reinforcing steel, for all backfilling and for furnishing all tools, labor, equipment and incidentals necessary to complete the work. When the bottom of any drilled shaft is ordered to be placed at an elevation below plan grade and a splice of reinforcement is required, no payment will be made for the extra reinforcement required, but it shall be included in the unit price bid for the item of construction in which this item is used. No extra payment will be made for casings left in place.

No partial estimates will be allowed for "Bell Footing" or for "Drilled Shaft" until the concrete has been placed, except that partial payments will be made for reinforcing steel materials delivered on the job conforming to the "General Conditions".

Payment will be made under one of the following:

Pay Item No. 420S-A:	Drilled Shaft, ___ Dia. -	Per Linear Foot.
Pay Item No. 420S -B:	Drilled Shaft, Non-reinforced, ___ Dia. -	Per Linear Foot.
Pay Item No. 420S -C:	Bell Footings -	Per Cubic Yard.
Pay Item No. 420S -TB:	Test Bells, ___ Dia. -	Per Cubic Yard.
Pay Item No. 420S -TH:	Test Holes, ___ Dia. -	Per Linear Foot.

End

SPECIFIC Cross Reference Materials
Standard Specification Item No. 420S, " Drilled Shaft Foundations"

City of Austin Standard Specifications

Designation	Description
Item No. 403S	Concrete for Structures
Item No. 406S	Reinforcing Steel
Item No. 410S	Concrete Structures

RELATED Cross Reference Materials
Standard Specification Item No. 420S, " Drilled Shaft Foundations"

City of Austin Standard Specifications

Designation	Description
Item No. 104S	Removing Portland Cement Concrete
Item No. 111S	Excavation
Item No. 130S	Borrow
Item No. 132S	Embankment
Item No. 201S	Subgrade Preparation
Item No. 401S	Structural Excavation and Backfill

Texas Department of Transportation: Standard Specifications for Construction, Maintenance of Highways, Streets and Bridges

Designation	Description
Item No. 420	Concrete Structures
Item No. 421	Portland Cement Concrete
Item No. 440	Reinforcing Steel
Item No. 449	Anchor Bolts
Item No. 618	Conduit

430S.1 Description

This item shall govern Portland Cement (p.c.) concrete curb, p.c. concrete curb and gutter with reinforcing steel or p.c. concrete laydown curb as required, that is constructed in accordance with this specification on an approved subgrade and base in conformity with Standard Detail Series 430S and the lines, grades, section indicated on the Drawings or as established by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

430S.2 Submittals

The submittal requirements of this specification item include:

A. Class A p.c. concrete mix design,

B. Type of Installation (i.e. P.C. Concrete Curb and Gutter or P.C. Concrete Curb or P.C. Concrete Laydown Curb) and construction details (i.e. base, reinforcing steel, joints, curing membrane),

C. Identification of the type, source, mixture, Pure Live Seed (PLS) and rate of application of the seeding.

430S.3 Materials

A. Concrete

The Portland cement (p.c.) concrete shall conform to Class A Concrete, Section 403S.7 (Table 4) of Standard Specification Item No. 403S, "Concrete for Structures" or Sections 360S.4 and 360S.6 of Standard Specification Item No. 360S, "Concrete Pavement" when curb and gutter is to be constructed integral with the pavement.

B. Reinforcing Steel

Reinforcing steel shall conform to Standard Specification Item No. 406S, "Reinforcing Steel".

C. Expansion Joint Materials

Expansion joint materials shall conform to Standard Specification Item No. 408S, "Expansion Joint Materials".

D. Membrane Curing Compound

Membrane curing compound shall conform to Standard Specification Item No. 409S, "Membrane Curing".

E. Flexible Base

Aggregate shall conform to Standard Specification Item No. 210S, "Flexible Base".

430S.4 Construction Methods

A. Subgrade and Base Preparation

Subgrade for curb and gutter shall be excavated and prepared to depth and width requirements indicated on the Drawings, including a minimum of 12 inches (300 mm) behind the curb, unless a greater width is indicated on the Drawings. The subgrade shall be shaped to the line, grades, cross section and dimensions indicated on the Drawings. A minimum of 4 inches (100 mm) of flexible base shall be spread, wetted and thoroughly compacted under curb and gutter as specified in Standard Specification Item No. 210S, "Flexible Base". If dry, the base shall be sprinkled lightly with water before p.c. concrete is deposited thereon.

B. C & G Forms

Forms shall be of metal, well-seasoned wood or other approved material. The length of the forms shall be a minimum of 10 feet (3 meters). Flexible or curved forms shall be used for curves of 100-foot (30 meter) radius or less. Wood forms for straight sections shall be not less than 2 inches (50 mm) in thickness. Forms shall be a section, that is satisfactory to the Engineer or designated representative, of the depth required and clean, straight, free from warp and, if required, oiled with a light form oil. All forms shall be securely staked to line and grade and maintained in a true position during the placement of p.c. concrete.

C. Reinforcing Steel

The reinforcing steel, if required, shall be placed as shown on the typical section of the Drawings. Care shall be exercised to keep all steel in its proper location during p.c. concrete placement.

D. Joints

Joints shall be of the type and spacing shown on the Drawings. Expansion joint material, 3/4 inch (19 mm) in thickness, shall be provided at intervals not to exceed 40 feet (12 meters) and shall extend the full width and depth of the p.c. concrete. Weakened plane joints shall be made 3/4 inch (19 mm) deep at 10-foot (3 meters) intervals. All joint headers shall be braced perpendicular and at right angles to the curb.

Two round smooth dowel bars, 1/2 inch (12.5 mm) in diameter and 24 inches (600 mm) in length, shall be installed at each expansion joint. Sixteen inches (400 mm) of one end of each dowel shall be thoroughly coated with hot oil, asphalt or red lead, so that it will not bond to the concrete. The dowels shall be installed with a dowel sleeve on the coated end as indicated on the Drawings or equivalent method as directed by the Engineer or designated representative.

E. P.C. Concrete Placement and Form Removal

Concrete shall be placed in the forms and properly consolidated. Within 1 hour after p.c. concrete placement, a thin coating, that is no more than 1/2 inch (12.5 mm) nor less than 1/4 inch (6.25 mm) thick of finish mortar, composed of 1 part Portland Cement to 2 parts fine aggregate, shall be worked into the exposed faces of the curb and gutter by means of a "mule". After the p.c. concrete has become sufficiently set, the exposed edges shall be rounded by the use of an edging tool to the radii indicated on Standard Detail 430S-1. The entire exposed surface of the curb and gutter shall be floated to a uniform smooth surface, and then finished with

a camel hairbrush to a gritty texture. The forms shall remain in place a minimum of 24 hours unless approved otherwise by the Engineer or designated representative.

After removal of the forms, any minor honeycombed surfaces shall be plastered with a mortar mix as described above. Excessively honeycombed curb and gutter, as determined by the Engineer or designated representative, shall be completely removed and replaced when directed.

F. Curing

Immediately after finishing the curb, concrete shall be protected by a membrane curing conforming to Standard Specification Item No. 409S, "Membrane Curing".

After a minimum of 3 days curing and before placement of the final lift of the base course, the curb shall be backfilled to the full height of the p.c. concrete, tamped and sloped as directed by the Engineer or designated representative. The upper 4 inches (100-mm) of backfill shall be of clean topsoil that conforms to Standard Specification Item No. 130S, "Borrow" and is free of stones and debris.

G. Seeding in Turf Areas

When turf is to be established, preparation of the seedbed shall conform to Item No. 604S, "Seeding for Erosion Control".

430S.5 Measurement

Accepted work as prescribed by this item will be measured by the lineal foot (lineal meter: 1 lineal meter equals 3.281 lineal feet) of p.c. concrete curb and gutter, p.c. concrete curb and/or p.c. concrete laydown curb, complete in place.

430S.6 Payment

The work performed as prescribed by this item will be paid for at the unit bid price per lineal foot for "P.C. Concrete Curb and Gutter" or P.C. Concrete Curb. The price shall include full compensation for all work as set forth and described under payment Method A and/or B.

A. Method A (Pay Item No. 430S-A)

This payment method shall include all the work performed for "P.C. Concrete Curb and Gutter" complete, at the unit bid price. The unit bid price shall include full compensation for excavation, preparation of the subgrade, furnishing and placing all concrete and base material, reinforcing steel, dowels, expansion joint material, curing material, backfill and for all other materials, manipulations, labor, tools, equipment and incidentals necessary to complete the work.

B. Method B (Pay Item No. 430S-B)

This payment method includes all the work performed for "P.C. Concrete Curb and Gutter", complete, at the unit bid price. The unit bid price shall include full compensation for fine grading, furnishing and placing concrete and reinforcing steel, dowels, expansion joint material, curing material, backfill and for all other materials, manipulations, labor, tools, equipment and incidentals necessary to complete the work.

C. Method C (Pay Item No. 430S-C)

This payment method includes all the work performed for " P.C. Concrete Curb" complete, at the unit bid price. The unit bid price shall include full compensation for excavation, furnishing and placing all concrete and base material, reinforcing steel, dowels, expansion joint material, curing material, backfill and for all other materials, manipulations, labor, tools, equipment and incidentals necessary to complete the work.

D. Method D (Pay Item No. 430S-D)

This payment method includes all the work performed for "P.C. Concrete Curb" complete, at the unit bid price. The unit bid price shall include full compensation for fine grading, furnishing and placing concrete and reinforcing steel, dowels, expansion joint material, curing material, backfill and for other materials, manipulations, labor, tools, equipment and incidentals necessary to complete the work.

E. Method E (Pay Item No. 430S-E)

This payment method shall include all the work performed for "P.C. Concrete Laydown Curb" complete, at the unit bid price. The unit bid price shall include full compensation for excavation, preparation of the subgrade, furnishing and placing all concrete and base material, reinforcing steel, dowels, expansion joint material, curing material, backfill and for all other materials, manipulations, labor, tools, equipment and incidentals necessary to complete the work

F. Method F (Pay Item No. 430S-F)

This payment method includes all the work performed for "P.C. Concrete Laydown Curb" complete, at the unit bid price. The unit bid price shall include full compensation for fine grading, furnishing and placing concrete and reinforcing steel, dowels, expansion joint material, curing material, backfill and for other materials, manipulations, labor, tools, equipment and incidentals necessary to complete the work.

Payment will be made under one of the following:

Pay Item No. 430S-A:	P.C. Concrete Curb and Gutter (Excavation)	Per Lineal Foot.
Pay Item No. 430S-B:	P.C. Concrete Curb and Gutter (Fine Grading)	Per Lineal Foot.
Pay Item No. 430S-C:	P.C. Concrete Curb (Excavation)	Per Lineal Foot.
Pay Item No. 430S-D:	P.C. Concrete Curb (Fine Grading)	Per Lineal Foot.
Pay Item No. 430S-E:	P.C. Concrete Laydown Curb (Excavation)	Per Lineal Foot.
Pay Item No. 430S-F:	P.C. Concrete Laydown Curb (Fine Grading)	Per Lineal Foot.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification Item No. 430S, “P.C. Concrete Curb and Gutter”

City of Austin Standard Specifications

Designation	*Description*

Item No 130S	Borrow
Item No 210S	Flexible Base
Item No. 360S	Concrete Pavement
Section 360S.4 of Item 360S	Proportioning of Concrete
Section 360S.6 of Item 360S	Concrete Mixing and Placing
Item No. 403S	Concrete for Structures
Section 403S.7 of Item No. 403S	(Table 4)
Item No. 406S	Reinforcing Steel
Item No. 408S	Expansion Joint Materials
Item No. 409S	Membrane Curing
Item No. 604S	Seeding for Erosion Control

City of Austin Standard Details

Designation	*Description*
430S-1	Curb and Gutter Section
430S-3	Curb Expansion Joint Dowel Detail
430S-4	Concrete Backfill Under Curb & Gutter
430S-5	Reinforcing Bar Detail at Existing Curb and Gutter

RELATED CROSS REFERENCE MATERIALS
Specification Item No. 430S, “P.C. Concrete Curb and Gutter”

City of Austin Standard Specifications

Designation	*Description*
Item No. 301S	Asphalts, Oils and Emulsions
Item No. 302S	Aggregates for Surface Treatments
Item No. 340S	Hot Mix Asphaltic Concrete Pavement
Item No. 431S	Machine Laid PCC Curb and Gutters
Item No. 433S	P.C. Concrete Driveways
Item No. 434S	P.C. Concrete Medians and Islands
Item No. 436S	P.C. Concrete Valley Gutters
Item No. 606S	Fertilizer

Item No. 432S
Portland Cement Concrete Sidewalks

432S.1 Description

This item shall govern the construction of Portland cement concrete sidewalks (Standard Detail No. 432S-1), as herein specified, on an approved subgrade and in conformance with the lines, grades and details indicated on the Drawings or as established by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text inch-pound units are given preference followed by SI units shown within parentheses.

432S.2 Submittals

The submittal requirements of this specification item include:

A. Class A portland cement (p.c). concrete mix design,

B. Type of Installation (i.e. Type I, Type II, etc.) and construction details (i.e. cushion layer, base, reinforcing steel, joints, curing membrane),

C. Identification of the type, source, mixture, Pure Live Seed (PLS) and rate of application of the seeding.

D. Number, manufacturer, model, construction, finish and installation details of streetscape appurtenances of bicycle racks, benches, chairs, trash receptacles, streetlights, tree wells and above grade tree planters [for sidewalks, 12 feet (3.66 meters) or wider].

432S.3 Materials

A. Portland Cement Concrete

Portland cement concrete shall be Class A conforming to Specification Item No. 403S, "Concrete for Structures" or Specification Item No. 407S, "Fibrous Concrete".

B. Reinforcement

Reinforcement shall conform to Specification Item No. 406S, "Reinforcing Steel" or Specification Item No. 407S, "Fibrous Concrete".

C. Expansion Joint Materials

Expansion joint materials shall conform to Specification Item No. 408S, "Expansion Joint Materials".

D. Membrane Curing Compound

Membrane curing compound shall conform to Specification Item No. 409S, "Membrane Curing".

432S.4 Construction Methods

The subgrade shall be excavated in accordance with Specification Item No. 111S, “Excavation”, prepared in accordance with Specification Item No. 201S, “Subgrade Preparation”, shaped to the lines, grades and cross section as indicated on the Drawings or as directed by the Engineer or designated representative and thoroughly compacted in accordance with Specification Item No. 201S. A granular cushion of a minimum thickness of 2 inches (50 mm) but maximum thickness of 5 inches (125 mm), composed of crusher screenings, gravel and sand, crushed rock or coarse sand,

shall be spread, wetted thoroughly, tamped and leveled. The granular cushion shall be moist at the time the Portland cement concrete is placed.

If the subgrade is undercut by more than 4 inches (100 mm) or the elevation of the natural ground is more than 4 inches (100 mm) below "top of subgrade", then a necessary backfill/embankment layer of an approved material shall be placed and compacted with a mechanical tamper. Hand tamping will not be permitted.

Where the subgrade is rock or gravel, 70 percent of which is rock; the 2-inch (50 mm) cushion need not be used. The Engineer or designated representative will determine if the subgrade meets the above requirements.

Sidewalk forms shall be constructed of metal or well-seasoned wood not less than 2 inches (50 mm) in thickness, with a section satisfactory to the Engineer or designated representative. The forms shall be clean, straight, and free from warp with a depth equal to the thickness of the finished work. All forms shall be securely staked to line and grade and maintained in a true position during the deposition of Portland cement concrete. Before p.c. concrete is placed, the forms shall be thoroughly oiled with a light form oil.

Expansion joint material 3/4 inch (19 mm) thick, shall be provided where the new construction abuts an existing structure, sidewalk or driveway. Similar expansion material shall be placed around all obstructions protruding through the sidewalk. The expansion joint material shall be placed vertically and shall extend the full depth of the p.c. concrete. Maximum spacing of expansion joints shall be 40 feet (12 meters) as indicated on the Drawings or as directed by the Engineer or designated representative. Weakened plane joints shall be spaced at 5 feet (1.5 meters) on center. Normal dimensions of the weakened plane joints shall be 1/4 inch wide and 3/4 inch deep (6 mm wide and 19 mm deep). All joints shall be constructed perpendicular (90 degrees) to the centerline of walk and shall match any previously placed concrete joints. For sidewalks with widths exceeding 6 feet (1.83 meters) longitudinal weakened-plane tooled joints shall be provided as indicated on the Drawings or as directed by the Engineer or designated representative.

Reinforcement for sidewalks shall consist either of polypropylene fibrillated fibers or 6” x 6” x W1.4 x W1.4 (150mm x 150mm x MW9 x MW9) welded wire fabric or one layer #3 (10M) reinforcing bars, placed no more than 18 inches (450 mm) on center both directions. All reinforcement shall be accurately placed at slab mid-depth, equidistant from the top and bottom of the p.c. concrete and held firmly in place by means of bar supports of adequate strength and number that will prevent displacement and keep the steel at its proper position during the placement of the p.c concrete. In no instance shall the steel be placed directly on the subgrade or sand cushion layer.

Prior to placement of the concrete, the reinforcement installation shall be inspected by the Engineer or designated representative to insure conformance with the drawings, specifications and this item. In addition care shall be exercised to keep all steel in its proper position during placement of the p.c. concrete. If during placement of the concrete, the reinforcement is observed to loose bar support, float upward or move in any direction, the placement shall be stopped until corrective action is taken.

Splices in wire fabric shall overlap sufficiently to allow two pairs of transverse wires to be tied together and no splice of less than 6 inches (150 mm) will be permitted. Splices in the #3 (10M) bars shall have a minimum lap of 12 inches (300 mm).

Where driveways cross sidewalks, additional reinforcing shall be placed in the sidewalk as indicated on the Drawings.

Portland cement concrete shall be placed in the forms and spaded, tamped and thoroughly consolidated until it covers the entire surface with a monolithic finish. The top surface shall be floated and troweled to a uniform smooth surface; then finished with a broom or wood float to a gritty texture unless indicated otherwise on the Drawings or as directed by the Engineer or designated representative. The outer edges and joints shall be rounded with approved tools to a

1/4-inch (6 mm) radius. Care will be exercised to prevent loss of dummy joints or rounded edges when applying the brush finish.

Portland cement concrete sidewalk ramps shall be formed to produce a finished surface with detectable warnings (Standard Detail 432S-2A) in accordance with the requirements of the American Disabilities Act and Texas Accessibility Standards (TAS), including Sections 4.29.2 and A4.29.2. The p.c. concrete sidewalk ramps shall be constructed in accordance with appropriate City of Austin Standard Details (Standard Details 432S-3, 432S-3A through 432S-3H, 432S-5, 432S-5A, 432S-5B, etc.).

Detectable warning for the ramps shall consist of raised truncated domes with a diameter of nominal 0.9 inch (23 mm), a height of nominal 0.2 inch (5 mm) and center-to-center spacing of nominal 2.35 inches (60 mm) and shall contrast visually with adjoining surfaces, either light on dark or dark-on-light. The material used to provide contrast shall be an integral part of the walking surface.

When indicated on the Drawings or as directed by the Engineer or designated representative, the construction of the sidewalk ramp shall include the installation of interlocking concrete paving units (Standard Specification Item No. 480S, "Concrete Paving Units"). The concrete paving units shall be constructed in accordance in accordance with Standard Specification Item No. 485S, "Concrete Paving Units for Sidewalk Ramps) and appropriate City of Austin Standard Details (Standard Details 432S-2A, 432S-3, 432S-3A through 432S-3H, 432S-5, 432S-5A and 432S-5B).

At the proper time after finishing, the surface shall be protected by a membrane, compound curing agent or by wetted cotton or burlap mats, conforming to Item No.409S, "Membrane Curing". The sides of the p.c. concrete shall be cured in the forms. If the forms are removed during the curing process, the curing shall be continued by the placement of fill against the exposed concrete edges or by other procedures conforming to Item No. 410S, "Concrete Structures". The top 4 inches (100 mm) of fill shall be clean topsoil conforming to Item No. 604S, "Seeding for Erosion Control".

Existing sidewalk that is scheduled for removal and replacement shall be removed and the underlying material shaped to the lines, grades and cross section as indicated in the drawings or as directed by the Engineer or designated representative. The removal and/or relocation of obstructions, including but not limited to signs, trash cans and benches on concrete pads, abandoned manholes, sprinkler control valves and landscaping, shall be performed, as indicated on the drawings, in a manner acceptable to the Engineer or designated representative. Removal and/or relocation of obstructions will be considered incidental work to this item and will not be paid for directly.

Existing PVC pipe drains in and behind curb shall be removed and replaced as required in new sidewalk and/or curb and gutter. In areas of proposed sidewalk construction, where curb and gutter is to remain in place, existing PVC pipe shall be cut far enough behind the back of curb to allow sufficient room for joint fittings to connect to new or salvaged PVC pipe.

The Contractor shall be responsible for removing and replacing mailboxes that are located in the construction area, while assuring that mail delivery will not be interrupted as a result of the construction activities. Mailboxes shall not be laid on the ground.

All necessary excavation, filling and grading of the slopes adjacent to the completed concrete sidewalks will be considered incidental work pertaining to this item and will not be paid for directly. The adjacent excavation and grading of the slopes shall be done in a manner acceptable to the Engineer or designated representative.

432S.5 Streetscape Furniture Installation Requirements

A. General General

Bicycle racks, benches and chairs, trash receptacles, tree wells and above grade tree wells and planters shall only be installed in sidewalks that are 12 feet (3.66 meters) or wider. When installation is indicated on the Drawings or directed by the Engineer or designated representative, these items shall be permanently installed as indicated in Standard Details 710S-4 and 710S-5; 432S-9B; 432S-7C, and 432S-7F; and 432S-8B. Above grade tree wells shall be installed in conformance with Standard Detail 432S-7E, while above grade tree planters shall be installed in conformance with Standard Detail Nos. 432S-7D and 432S-7G.

B. Location Requirements

1. Benches.

   Benches shall be placed either perpendicular to the curb with the center of the bench on line with trees and light poles and facing toward the building entry, or parallel to the building and within 6” (150 mm) of the building wall, facing out to the street.

   Bench siting shall be in conformance with Standard Detail No. 432S-9C in 12’ (3.6 M) or wider sidewalks and Standard Detail No. 432S-9D in sidewalks of width between 12’ (3.6 M) and 18’ (5.4 M).

2. Bike Racks.

   Bike racks are to be placed perpendicular to the curb with the centerline of the rack on line with trees and light poles.

   Bike rack siting shall be in conformance with Standard Detail No. 710S-6A in 12’ (3.6 M) or wider sidewalks and Standard Detail No. 710S-6B in sidewalks of width between 12’ (3.6 M) and 18’ (5.4 M).

3. Trash Receptacles.

   Trash receptacles shall either be placed along the curb, with the center line of the receptacle on line with the trees and light poles, or shall be located at the building entry in alignment with the structural bay system of the building. If located at the entry there shall be no more than 1 foot (300 mm) clearance between the receptacle and the building wall.

   Trash receptacle siting adjacent to curb ramps within an intersection shall be in conformance with Standard Detail No. 432S-8C in 12’ (3.6 M) or wider sidewalks.

P432S.6 Pedestrian Railing

When a pedestrian railing installation is required along sidewalks for pedestrian protection as indicated on the Drawings or directed by the Engineer or designated representative, this type of pedestrian railing shall be permanently installed in conformance with one of the following designated Standard Details: 707S-1, 707S-2, 707S-3 or 707S-4.

When a pedestrian railing installation is required along portions of sidewalks identified as ‘ramps’ for ADA accessibility purposes as indicated on the Drawings or directed by the Engineer or designated representative, this type of pedestrian railing shall be permanently installed in conformance with one of the following designated Standard Details: 707S-2, 707S-3 or 707S-4.

432S.7 Measurement

Accepted work performed as prescribed by this item will be measured by the square foot (square meter: 1 square meter is equal to 10.764 square feet) of surface area of "Concrete Sidewalk".

Accepted work performed as prescribed by "Sidewalk Ramps" will be measured per each for the type of ramp indicated on the Drawings.

Accepted work performed as prescribed by "Streetscape Appurtenances" will be measured per each for the type of appurtenance indicated on the Drawings.

Accepted work performed as prescribed by "Pedestrian Railing" will be measured per lineal foot of the type of railing indicated on the Drawings.

432S.8 Payment

The work performed as prescribed by this item for concrete sidewalk will be paid for at the unit bid price per square foot for "Concrete Sidewalk" and/or "Sidewalks Reconstruction"; per each for "Concrete Sidewalk Ramps" and "Streetscape Appurtenances" or per lineal foot for "Pedestrian Railing".

The unit bid price for new sidewalk shall include full compensation for excavating and/or removal and/or relocating obstructions, vegetating adjacent areas disturbed by sidewalk construction, preparing the subgrade; for furnishing and placing all materials including cushion material, all reinforcement, bar supports, joints, expansion joint materials, and for any other materials, manipulations, labor, tools, equipment, finishing, curing and incidentals necessary to complete the work.

The unit bid price for sidewalk reconstruction shall include full compensation for excavating and/or removal of existing sidewalk and other obstructions, relocating obstructions, replacing PVC drain pipe, re-vegetating adjacent areas disturbed by sidewalk construction, preparing the subgrade; for furnishing and placing all materials including cushion material, all reinforcement, bar supports, joints, expansion joint materials, and for any other materials, manipulations, labor, tools, equipment, finishing, curing and incidentals necessary to complete the work.

The unit bid price for ramps shall include full compensation for preparing the subgrade when not included as a separate item; for furnishing and placing all materials, manipulation, labor, tools, equipment and incidentals necessary to complete the work. All necessary excavation, filling and grading of the slopes adjacent to the completed concrete paver units will be included in the unit price bid for the item of construction in which this item is used, unless included as a separate pay item in the Contract bid form.

The unit bid price for streetscape appurtenances shall include full compensation for the individual item (i.e. bench, chair, bicycle rack, trash receptacle, street light or above grade tree planter), as well as the removal of existing sidewalk, preparation of footings, furnishing and placing all materials, manipulation and finishing, labor, tools, equipment and incidentals necessary to complete the work.

The unit bid price for pedestrian railing shall include full compensation for the complete installation of the specific pedestrian railing including but not limited to preparation of footings or curb, furnishing and placing all materials, manipulation and finishing, labor, tools, equipment and incidentals necessary to complete the work.

Payment will be made under one of the following:

New Sidewalks

Pay Item 432S-4:	New P.C. Concrete Sidewalks, 4 Inch thickness	Per Square Foot.
Pay Item 432S-5:	New P.C. Concrete Sidewalks, 5 Inch thickness	Per Square Foot.
Pay Item 432S-6:	New P.C. Concrete Sidewalks, 6 Inch thickness	Per Square Foot.
Pay Item 432S-7:	New P.C. Concrete Sidewalks, 7 Inch thickness	Per Square Foot.

Sidewalks Reconstruction

Pay Item 432SR-4:	Reconstruct Concrete Sidewalks to 4 Inch thickness, including removal of existing sidewalk	Per Square Foot.
Pay Item 432SR-5:	Reconstruct Concrete Sidewalks to 5 Inch thickness, including removal of existing sidewalk	Per Square Foot.
Pay Item 432SR-6:	Reconstruct Concrete Sidewalks to 6 Inch thickness, including removal of existing sidewalk	Per Square Foot.
Pay Item 432SR-7:	Reconstruct Concrete Sidewalks to 7 Inch thickness, including removal of existing sidewalk	Per Square Foot.

Ramps

Pay Item 432S - RP-1:	P.C. Sidewalk Curb Ramp with Pavers (Type I)	Per Each.
Pay Item 432S-RP-1A:	P.C. Sidewalk Curb Ramp with Pavers (Type IA)	Per Each.
Pay Item 432S-RP-1B:	P.C. Sidewalk Curb Ramp with Pavers (Type IB)	Per Each.

Streetscape Appurtenances

Pay Item 432S-SAC-1	Streetscape Bench (____ inches in length)	Per Each.
Pay Item 432S-SAC-2	Streetscape Chair	Per Each.
Pay Item 432S-SAC-3	Streetscape Bicycle Rack	Per Each.
Pay Item 432S-SAC-4	Streetscape Trash Receptacle	Per Each.
Pay Item 432S-SAC-5	Streetscape Street Light	Per Each.
Pay Item 432S-SAC-7C	Streetscape Tree Well for Concrete Sidewalks	Per Each.
Pay Item 432S-SAC-7D	Streetscape Above Grade Tree Planters with Bench	Per Each.
Pay Item 432S-SAC-7E	Streetscape Above Grade Tree Well with Seat	Per Each.
Pay Item 432S-SAC-7F	Streetscape Tree Well without Grate	Per Each.
Pay Item 432S-SAC-7G	Streetscape Above Grade Galvanized Steel Tree Planters	Per Each

Pedestrian Railing

Pay Item 432S-PRC-1	Pedestrian Railing (Standard 707S-1)	Per LF.
Pay Item 432S-PRC-2	Pedestrian ADA Railing – Option 1 (Standard 707S-2)	Per LF.
Pay Item 432S-PRC-3	Pedestrian ADA Railing – Option 2 (Standard 707S-3)	Per LF.
Pay Item 432S-PRC-4	Pedestrian ADA Railing – Option 3 (Standard 707S-4)	Per LF.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification 432S, “P. C. Concrete Sidewalks”

City of Austin Standard Specifications

Designation	Description
Item No. 111S	Excavation
Item No. 201S	Subgrade Preparation
Item No. 403S	Concrete for Structures
Item No. 406S	Reinforcing Steel
Item No. 407S	Fibrous Concrete
Item No. 408S	Expansion Joint Materials
Item No. 409S	Membrane Curing
Item No. 410S	Concrete Structures
Item No. 480S	Concrete Paving Unit
Item No. 485S	Concrete Paving Units for Sidewalk Ramps
Item No. 604S	Seeding for Erosion Control

City of Austin Standard Details

Designation	Description
432S-1	Sidewalk
432S-2A	Detectable Warning-Paver
432S-3	Type I Curb Ramps-Full Intersection
432S-3A	Type I Curb Ramps-T Intersection
432S-3B	Type IA/IB Curb Ramps-Full Intersection
432S-3C	Type IA/IB Curb Ramps-T Intersection
432S-3D	Combined Curb Ramps-Full Intersection
432S-3E	Combined Curb Ramps-T Intersection
432S-3F	Combined Sidewalk Curb Ramp with Pavers
432S-3G	Combined Sidewalk Curb Ramp with Pavers within Limited ROW
432S-3H	Type I Curb Ramps within PC/PT of Curb and Gutter
432S-5	Type I Sidewalk Curb Ramp
432S-5A	Type IA Sidewalk Curb Ramp
432S-7C	Tree Well for New Trees Planted Within Concrete Sidewalk 3.6 M (12') or Greater
432S-7D	Above Grade Tree Planters
432S-7E	Above Grade Tree Well with Bench
432S-7F	Tree Well Without Grate
432S-7G	Above Grade Galvanized Steel Tree Planters
432S-8B	Trash Receptacle Installation in Concrete Sidewalk
432A-8C	Furnishing Location in 12' (3.6 M) or greater Trash Receptacle Siting
432S-9B	Bench/Chair Installation in Sidewalks
432S-9C	Furnishing Location in 12' (3.6 M) or greater Sidewalks-Bench Siting
432S-9D	Furnishing Location in Greater than 12' (3.6 M) or Less than 18' (5.4 M) Sidewalks-Bench Siting
707S-1	Pedestrian Railing
707S-2	Pedestrian ADA Railing – Option 1
707S-3	Pedestrian ADA Railing – Option 2
707S-4	Pedestrian ADA Railing – Option 3
710S-4	Bicycle Rack Installation in Concrete Sidewalks (Alternate 1)
710S-5	Bicycle Rack Installation in Concrete Sidewalks (Alternate 2)

710S-6A	Furnishing Location in 12' (3.6 M) or greater Sidewalks-Bicycle Rack Siting
710S-6B	Furnishing Location in Greater than 12' (3.6 M) or Less than 18' (5.4 M) Sidewalks-Bicycle Rack Siting

American Disabilities Act, Federal Register; Volume 56, No. 144; July 26, 1991
ADA Accessibility Guidelines For Building And Facilities

Designation	Description
Section 4.29	Detectable Warnings on Walking Surfaces
Section A4.29.2	Detectable Warnings on Walking Surfaces

Architectural Barriers; Texas Civil Statutes, Article 9102; June 14, 1995
Texas Accessibility Standards (TAS)

Designation	Description
Section 4.29	Detectable Warnings on Walking Surfaces
Section A4.29.2	Detectable Warnings on Walking Surfaces

RELATED CROSS REFERENCE MATERIALS

City of Austin Standard Contract Documents

Designation	Description
00700	General Conditions
01500	Temporary Facilities
01550	Public Safety and Convenience

City of Austin Utilities Criteria Manual

Designation	Description
Section 5.2.3	Utility Adjustments For Roadway Construction Projects

City of Austin Standard Specifications

Designation	Description
Item No. 102S	Clearing and Grubbing
Item No. 104S	Removing Portland Cement Concrete
Item No. 110S	Street Excavation
Item No. 132S	Embankment
Item No. 203S	Lime Treatment for Materials In Place
Item No. 204S	Portland Cement Treatment for Materials In Place
Item No. 230S	Rolling (Flat Wheel)
Item No. 232S	Rolling (Pneumatic Tire)
Item No. 234S	Rolling (Tamping)
Item No. 236S	Rolling (Proof)
Item No. 360S	Concrete Pavement
Item No. 402S	Controlled Low Strength Material
Item No. 404S	Pneumatically Placed Concrete
Item No. 405S	Concrete Admixtures
Item No. 411S	Surface Finishes for Concrete

Item No. 480S
Concrete Paver Units For Sidewalks
And Streetscape Requirements

480S.1 Description

This item shall govern furnishing and installing interlocking concrete paver units, manufactured for the construction of sidewalks, constructed as herein specified on an approved base or subgrade in conformity to the lines, grades and details indicated on the Drawings, Standard Detail or as established by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

480S.2 Submittals

The submittal requirements of this specification item may include:

A. Samples for initial selection from manufacturer color charts showing the full range of colors, textures and patterns for each type of paver unit indicated on the Drawings,

B. Shop drawings indicating locations of color changes, pattern orientation and cross-section details,

C. Product data including sieve analysis of sand bedding material and compaction test results on subgrade, subbase and base courses,

D. Manufacturer Certification that the Interlocking Paver Units meet or exceed all the requirements of ASTM C-936 and this specification item.

E. Number, manufacturer, model, construction, finish and installation details of streetscape appurtenances of bicycle racks, benches, chairs, trash receptacles and above grade tree planters [for sidewalks, 12 feet (3.66 meters) or wider].

480S.3 Materials

A. Base Course

Base Course shall be constructed of either a fibrous reinforced concrete (Standard Specification Item No. 407S, “Fibrous Concrete”), Class J Portland cement concrete (Standard Specification Item No. 403S, “Concrete For Structures”) or a cement treated material (Standard Specification Item No. 204S, “Portland Cement Treatment for Materials In Place”).

B. Concrete Paver Units

Paver units shall be modular concrete pavers conforming to ASTM Designation: C-936 "Solid Concrete Interlocking Paving Units" and the requirements specified in this Item. The paver units shall be made using normal weight aggregates conforming to ASTM C-33.

C. Pigments

Pigments used in concrete paver units shall be synthetic iron oxide and shall be alkali-resistant, light fast, water insoluble, chemically inert and weather resistant.

D. Bedding Sand

Bedding sand shall conform to the requirements of a concrete sand Grade No. 1 as indicated in Table 2, Standard Specification Item No. 403S, "Concrete for Structures" with the exception of the Fineness Modulus and aggregate gradation requirements.

The aggregate gradation shall be in compliance with the following gradation:

Sieve Designation/Size		% Passing By Weight (Mass)
U. S.	S. I.	
3/8"	9.5 mm	100
No. 4	4.75 mm	85-100
No. 100	150 µm	10-30

The bedding sand shall be free from frozen material or injurious amounts of deleterious soluble salts, vegetable matter or other contaminants likely to cause efflorescence or contribute to reduced skid resistance and shall contain no more than 0.5 percent by weight (mass) of clay lumps.

The bedding sand shall be of uniform moisture content from 3 to 7 percent, when spread and shall be protected against rain when stockpiled on site prior to spreading.

E. Grout Mix

When required in conjunction with a bedding layer for the concrete paver units or with paver closure units, the grout mix shall be composed of one part Portland cement, one part masonry cement (or 1/4 part hydrated lime), parts of concrete sand equal to 2-1/2 to 3 times the sum of the volumes of the cement and lime used, and sufficient water to make the mixture plastic

480S.4 Physical Requirements

The general shape of the concrete paver units shall be similar to that indicated on the Drawings. The concrete paver units shall be of the color and laid in the pattern as specified on the Drawings or as approved in writing by the Engineer or designated representative.

All units shall be sound and free of defects that would interfere with the appearance or proper placement of the unit or impair the strength or longevity of the final structure. Any units, which are structurally damaged during the work, shall be immediately removed and replaced.

480S.5 Construction Method

A. Preparation of subgrade, subbase and base layers

The subgrade, subbase or base course shall be shaped to the lines, grades and cross sections as indicated on the Drawings or as directed by the Engineer or designated representative and shall be thoroughly compacted. Any unsuitable material encountered in the subgrade shall be removed and replaced by a suitable material and compacted to a uniform grade. When subgrade stabilization has been specified, the subgrade shall be prepared accordingly.

If the subgrade is undercut by more than 4 inches (100 mm) or the natural ground is below "top of subgrade" by more than 4 inches (100 mm), the necessary backfill shall be made with an approved material and compacted with a mechanical tamper. Hand tamping will not be permitted.

B. Bedding Sand Installation

An uncompacted sand bed base shall be screeded over the compacted base to a minimum thickness of 1 inch (100 mm) but no more than 1 1/2 inches (38 mm). This assumes that after placement and vibration of the paving units the thickness of the compacted sand bed will be approximately 1/2 inch (12.5 mm) lower. Bedding sand shall not be used for leveling the base course.

The spread sand shall be carefully maintained in a loose condition and protected against precompaction both prior to and following screeding. Any precompacted sand or screeded sand left overnight shall be loosened before other units are placed. Sand shall be lightly screeded in a loose condition to the predetermined depth, slightly ahead of placement of the paving units. Under no circumstances shall the sand be screeded more than 1/2 hour in advance of the placement of paving units.

Screeded sand must be fully protected against accidental precompaction including compaction by rain or dew. Any screeded sand, which is precompacted prior to placement of units, shall be removed and brought back to profile in a loose condition.

C. Paver Unit Installation

Concrete paver units shall be placed on the uncompacted screeded sand bed and/or grout bedding in the laying pattern indicated on the Drawings. Concrete paver units shall be bedded in a 1” (25 mm) thick mortar bed or a 1” (25 mm) sand layer placed on top of a 3" (75-mm) minimum Class A Fibrous Concrete pad (see Standard Specification Item 407S, "Fibrous Concrete") or on top of 4” (100-mm) thick layer of Class J Portland Cement Concrete (Standard Specification Item No. 403S, “Concrete For Structures”) or cement treated material (see Standard Specification Item No. 204S, “Portland Cement Treatment for Materials In Place”).

The Contractor shall exercise particular care to maintain the specified laying pattern throughout the job. Paver units shall be placed to achieve gaps nominally 1/8 inch (3.2 mm) wide between adjacent units to insure that all joints are correctly aligned.

The first row shall abut an edge restraint with a gap of 1/8 inch (3.2 mm) and shall be laid at a suitable angle to the edge restraint to achieve the required visual orientation of paver units in the completed pavement.

The first two rows of concrete paver units adjacent to edge restraints, building walls, openings in the sidewalk layout for meter boxes (see Standard Detail 480S-1), meter vaults (see Standard Detail 480S-2), valve access pipe (see Standard Detail 480S-3), light/traffic poles and light fixtures (see Standard Detail 480S-4), curb and gutter (see Standard Detail 480S-5) external stairs (see Standard Detail 480S-6) and any other projections in the sidewalk shall be set in a 1” (25 mm) thick grout layer. As an alternative to grouting the first two layers of concrete paver units, a Portland cement concrete (Class A, “Concrete for Structures”) band, that is a minimum of 6” (150 mm) wide and 4” (25 mm) deep with a # 3 (10M) rebar, may be constructed adjacent to edge restraints, building walls, projections through the sidewalk and other conditions indicated in details 480S-1 through 480S-6.

In each row, all full units shall be placed first. Closure units shall be cut and fitted subsequently. In no case shall a closure unit consist of less than 25 percent of a full unit. Areas with closure units less than 25 percent of a full unit shall be filled solid with mortar. Units may be cut using a mechanical or hydraulic cutter or by power sawing. A grout mix shall be used to fill larger edge spaces.

Any foot or wheelbarrow traffic during the construction shall use boards overlaying paver units to prevent disturbance of units prior to mechanical compaction. No other traffic shall be allowed on the pavement at this stage of construction.

D. Paver Unit Compaction

After placement of the paver units on the uncompacted screeded sand layer, consolidation of the sand bedding and the design levels and profiles of the paver units shall be obtained by not less than two and preferably three passes of a suitable flat plate compactor. Any grouted concrete paver units that are damaged or displaced during the compaction process shall be replaced and regrouted.

The compactor shall be a high frequency, low-amplitude mechanical flat plate vibrator with a plate area sufficient to cover a minimum of 12 paver units. The compactor shall be capable of producing 3,500 to 5,000 pounds (15.5 to 22.2 kilo Newton) centrifugal compaction force. The flat plate compactor shall be equivalent to Model P-22 manufactured by Koehring, Master Division of Dayton, Ohio.

Compaction shall proceed as closely as possible following placement and shall be completed prior to the acceptance of any construction traffic.

Compaction shall not be attempted, however, within 3 feet (.9 meter) of the laying face of the paver units. Compaction shall continue until lipping has been eliminated between adjoining units. Joints shall be filled and compacted again as herein described.

All work extending to within 3 feet (.9 meter) of the laying face must be left fully compacted at the completion of each day's placement. Compaction of the remaining surface will be completed after sufficient units are laid in place.

As soon as practical after compaction and in any case prior to the termination of work on that day and acceptance of construction traffic, the bedding sand for joint-filling shall be spread over the pavement and allowed to dry. When dry, the filling sand shall be swept to fill the joints. At least one pass of the plate vibrator will be used to achieve compaction of the joint filling sand.

As soon as possible after filling the joints, light construction traffic should be encouraged to use the pavement to assist in the development of the paver unit lockup. Such traffic should traverse the greatest possible area of the pavement. After traffic has been allowed on the street, joints shall be refilled with dry sand periodically until no additional sand will be accepted in the joints.

480S.6 Streetscape Location Requirements

A. Benches

Benches shall be placed either perpendicular to the curb with the center of the bench on line with trees and light poles and facing toward the building entry, or parallel to the building and within 6” (150 mm) of the building wall, facing out to the street.

Bench siting shall be in conformance with Standard Detail No. 432S-9C in 12’ (3.6 M) or wider sidewalks and Standard Detail No. 432S-9D in sidewalks of width between 12” (3.6 M) and 18’ (5.4 M).

B. Bike Racks

Bike racks are to be placed perpendicular to the curb with the centerline of the rack on line with trees and light poles.

Bike rack siting shall be in conformance with Standard Detail No. 710S-6A in 12’ (3.6 M) or wider sidewalks and Standard Detail No. 710S-6B in sidewalks of width between 12” (3.6 M) and 18’ (5.4 M).

C. Trash Receptacles

Trash receptacles shall either be placed along the curb, with the center line of the receptacle on line with the trees and light poles, or shall be located at the building entry in alignment with the structural bay system of the building. If located at the entry there shall be no more than 1 foot (300 mm) clearance between the receptacle and the building wall.

Trash receptacle siting adjacent to curb ramps within an intersection shall be in conformance with Standard Detail No. 432S-8C in 12' (3.6 M) or wider sidewalks.

480S.7 Streetscape Furniture Installation Requirements

Bicycle racks, benches, chairs or trash receptacles shall only be installed in sidewalks, that are 12 feet (3.66 meters) or wider. When installation is indicated on the Drawings or directed by the Engineer or designated representative, these items shall be permanently installed as indicated in Standard Detail Nos 710S-3, 432S-9A and 432S-8A.

Above grade tree wells shall be installed in conformance with Standard Detail 432S-7E, while above grade tree planters shall be installed in conformance with Standard Detail Nos. 432S-7D and 432S-7G.

480S.8 Pedestrian Railing

When a pedestrian railing installation is required along sidewalks for pedestrian protection as indicated on the Drawings or directed by the Engineer or designated representative, this type of pedestrian railing shall be permanently installed in conformance with one of the following designated Standard Details: 707S-1, 707S-2, 707S-3 or 707S-4.

When a pedestrian railing installation is required along portions of sidewalks identified as 'ramps' for ADA accessibility purposes as indicated on the Drawings or directed by the Engineer or designated representative, this type of pedestrian railing shall be permanently installed in conformance with one of the following designated Standard Details: 707S-2, 707S-3 or 707S-4

480S.9 Measurement

Accepted work performed as prescribed by this item will be measured by the square foot (square meter: 1 square meter equals 10.76 square feet) of surface area of "Concrete Paver Units".

Accepted work performed as prescribed by "Sidewalk Ramps" will be measured per each for the type of ramp indicated on the Drawings.

Accepted work performed as prescribed by "Streetscape Appurtenances" will be measured per each for the type of appurtenance indicated on the Drawings.

Accepted work performed as prescribed by "Pedestrian Railing" will be measured per lineal foot of the type of railing indicated on the Drawings.

480S.10 Payment

The work performed as prescribed by this item and measured as provided under section 480S.9, "Measurement", for "Paver Sidewalk" and/or "Sidewalks Reconstruction" will be paid for at the unit bid price per square foot; per each for Curb Ramps with Pavers and "Streetscape Appurtenances" or per lineal foot for "Pedestrian Railing".

The unit bid price for new sidewalk shall include full compensation for excavating and/or removal and/or relocating obstructions, vegetating adjacent areas disturbed by sidewalk construction, preparing the subgrade; for furnishing and placing all materials including cushion material, all reinforcement, joints, expansion joint materials, and for any other materials, manipulations, labor, tools, equipment, finishing, curing and incidentals necessary to complete the work.

The unit bid price for sidewalk reconstruction shall include full compensation for excavating and/or removal of existing sidewalk and other obstructions, relocating obstructions, replacing PVC drain pipe, re-vegetating adjacent areas disturbed by sidewalk construction, preparing the subgrade; for furnishing and placing all materials including cushion material, all reinforcement, joints, expansion joint materials, and for any other materials, manipulations, labor, tools, equipment, finishing, curing and incidentals necessary to complete the work.

The unit bid price for ramps shall include full compensation for preparing the subgrade when not included as a separate item; for furnishing and placing all materials, manipulation, labor, tools, equipment and incidentals necessary to complete the work. All necessary excavation, filling and grading of the slopes adjacent to the completed concrete paver units shall be included in the unit price bid for this specification item, unless included as a separate pay item in the Contract bid form.

The unit bid price for streetscape appurtenances shall include full compensation for the individual item (i.e. bench, chair, bicycle rack, trash receptacle, street light or above grade tree planter), as well as the removal of existing paver sidewalk, preparation of footings, furnishing and placing all materials, manipulation and finishing, labor, tools, equipment and incidentals necessary to complete the work.

The unit bid price for pedestrian railing shall include full compensation for the complete installation of the specific pedestrian railing including but not limited to preparation of footings or curb, furnishing and placing all materials, manipulation and finishing, labor, tools, equipment and incidentals necessary to complete the work.

Payment will be made under:

New Sidewalk

Pay Item 480S-NS:	Concrete Paver Units for Sidewalks, _____mm.	Per Square Foot.

Sidewalk Reconstruction

Pay Item 480S-RS:	Reconstruct Concrete Paver Sidewalk, including removal of existing sidewalk	Per Square Foot.

Ramps

Pay Item 480S-RP-1:	Curb Ramp with Pavers (Type I)	Per Each.
Pay Item 480S-RP-1A:	Curb Ramp with Pavers (Type IA)	Per Each.
Pay Item 480S-RP-1B:	Curb Ramp with Pavers (Type IB)	Per Each.

Streetscape Appurtenances

Pay Item 480S-SAP-1:	Streetscape Bench (____ inches in length)	Per Each.
Pay Item 480S-SAP-2:	Streetscape Chair	Per Each.
Pay Item 480S-SAP-3:	Streetscape Bicycle Rack	Per Each.
Pay Item 480S-SAP-4:	Streetscape Trash Receptacle	Per Each.
Pay Item 480S-SAP-5	Streetscape Street Light	Per Each.
Pay Item 480S-SAP-7A:	Streetscape Tree Well for Clay Soils	Per Each.
Pay Item 480S-SAP-7B:	Streetscape Tree Well for Granular Soils	Per Each.
Pay Item 480S-SAP-7D:	Streetscape Above Grade Tree Planters with Bench	Per Each.
Pay Item 480S-SAP-7E:	Streetscape Above Grade Tree Well with Seat	Per Each.
Pay Item 480S-SAP-7F:	Streetscape Tree Well without Grate	Per Each.
Pay Item 480S-SAP-7G:	Streetscape Above Grade Galvanized Steel Tree Planters	Per Each.

Pedestrian Railing

Pay Item 480S-PRP-1:	Pedestrian Railing (Standard 707S-1)	Per LF.
Pay Item 480S-PRP-2:	Pedestrian ADA Railing – Option 1 (Standard 707S-2)	Per LF.
Pay Item 480S-PRP-3:	Pedestrian ADA Railing – Option 2 (Standard 707S-3)	Per LF.
Pay Item 480S-PRP-4:	Pedestrian ADA Railing – Option 3 (Standard 707S-4)	Per LF.

End

SPECIFIC **CROSS REFERENCE MATERIALS**
Specification 432S, "P. C. Concrete Sidewalks"

City of Austin Standard Specifications

Designation	**Description**
Item No. 204S	Portland Cement Treatment for Materials in Place
Item No. 403S	Concrete for Structures
Item No. 407S	Fibrous Concrete

City of Austin Standard Details

Designation	**Description**
432S-7D	Above Grade Tree Planters
432S-7E	Above Grade Tree Well with Bench
432S-7G	Above Grade Galvanized Steel Tree Planters
432S-8A	Trash Receptacle Installation in Concrete Paver Sidewalk
432A-8C	Furnishing Location in 12' (3.6 m) or greater Trash Receptacle Siting
432S-9A	Bench Chair Installation in Concrete Paver Sidewalks
432S-9C	Furnishing Location in 12' (3.6 m) or greater Sidewalks-Bench Siting
432S-9D	Furnishing Location in Greater than 12' (3.6 m) or Less than 18' (5.4 m) Sidewalks-Bench Siting
480S-1	Sidewalk Paver Installation-Hatch Opening for Meter Box
480S-2	Sidewalk Paver Installation-Water Meter Vault
480S-3	Sidewalk Paver Installation-Alternate Customer Cut-Off
480S-4	Sidewalk Paver Installation-Light Pole/Fixture & Traffic Signal Pole
480S-5	Sidewalk Paver Installation-Pavers Along Back of Curb
480S-6	Sidewalk Paver Installation-Exterior Stairs and Steps
707S-1	Pedestrian Railing
707S-2	Pedestrian ADA Railing – Option 1
707S-3	Pedestrian ADA Railing – Option 2
707S-4	Pedestrian ADA Railing – Option 3
710S-3	Bicycle Rack Installation in Concrete Paver Sidewalk (Alternate 1)
710S-6A	Furnishing Location in 12' (3.6 m) or greater Sidewalks-Bicycle Rack Siting
710S-6B	Furnishing Location in Greater than 12' (3.6 m) or Less than 18' (5.4 m) Sidewalks-Bicycle Rack Siting

American Disabilities Act, Federal Register; Volume 56, No. 144; July 26, 1991

ADA Accessibility Guidelines For Building And Facilities

Designation	Description
Section 4.2	Detectable Warnings on Walking Surfaces
Section A4.29.2	Detectable Warnings on Walking Surfaces

Architectural Barriers; Texas Civil Statutes, Article 9102; June 14, 1995

Texas Accessibility Standards (TAS)

Designation	Description
Section 4.29	Detectable Warnings on Walking Surfaces
Section A4.29.2	Detectable Warnings on Walking Surfaces

American Society for Testing and Materials, ASTM

Designation	Description
ASTM C-33	Specification for Concrete Aggregates
ASTM C-936	Specifications for Solid Concrete Interlocking Paving Units

RELATED CROSS REFERENCE MATERIALS

City of Austin Standard Contract Documents

Designation	Description
00700	General Conditions
01500	Temporary Facilities
01550	Public Safety and Convenience

City of Austin Utilities Criteria Manual

Designation	Description
Section 5.2.3	Utility Adjustments For Roadway Construction Projects

City of Austin Standard Specifications

Designation	Description
Item No. 102S	Clearing and Grubbing
Item No. 104S	Removing Portland Cement Concrete
Item No. 110S	Street Excavation
Item No. 111S	Excavation
Item No. 132S	Embankment

Item No. 201S	Subgrade Preparation
Item No. 203S	Lime Treatment for Materials In Place
Item No. 480S	Concrete Paving Unit
Item No. 485S	Concrete Paving Units for Sidewalk Ramps
Item No. 604S	Seeding for Erosion Control

City of Austin Standard Details

Designation	Description
432S-2A	Detectable Warning-Paver
432S-3	Type I Curb Ramps-Full Intersection
432S-3A	Type I Curb Ramps-T Intersection
432S-3B	Type IA/IB Curb Ramps-Full Intersection
432S-3C	Type IA/IB Curb Ramps-T Intersection
432S-3D	Combined Curb Ramps-Full Intersection
432S-3E	Combined Curb Ramps-T Intersection
432S-3F	Combined Sidewalk Curb Ramp with Pavers
432S-3G	Combined Sidewalk Curb Ramp with Pavers within Limited ROW
432S-3H	Type I Curb Ramps within PC/PT of Curb and Gutter
432S-5	Type I Sidewalk Curb Ramp
432S-5A	Type IA Sidewalk Curb Ramp
432S-7C	Tree Well for New Trees Planted Within Concrete Sidewalk 3.6 m (12') or Greater
432S-7F	Tree Well Without Grate

Item No. 503S
Frames, Grates, Rings and Covers

503S.1 Description

This item shall govern furnishing and installation of frames, grates, rings and covers for inlets, manholes and other structures indicated on the Drawings.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

503S.2 Submittals

The submittal requirements of this specification item include manufacturer, model number, description, painting requirements and characteristics of frames, grates, rings, covers, height adjustment insert and nuts and bolts required for completion of the work.

503S.3 Materials

The Contractor shall submit descriptive information and evidence that the materials and equipment the Contractor proposes for incorporation in the Work is the kind and quality that satisfies the specified functions and quality. The City of Austin Water and Wastewater Utility Standard Products Lists (SPLs) form a part of these Specifications. Contractors may, when appropriate, elect to use products from the SPLs; however, submittal to the Engineer or designated representative is still required. If the Contractor elects to use any materials from these lists, each product shall be completely and clearly identified by its corresponding SPL number when making the product submittal.

The purpose of the SPLs is to expedite the review by the Engineer or designated representative and, if necessary, the City of Austin Water and Wastewater Utility Standard Products Committee of Contractor product submittals. The SPL's should not be interpreted as being a pre-approved list of products necessarily meeting the requirements for a given construction Project. Items contained in the SPL cannot be substituted for items that are shown on the Drawings, called for in the specifications, or specified in the Bidding Requirements, Contract Forms and Conditions of Contract, unless approved by the Engineer or designated representative in conjunction with the Water and Wastewater Utility Standard Products Committee. The Standard Product List current at the time of plan approval will govern.

A. Welded Steel

Welded steel grates and frames shall conform to the number; size, dimensions and details indicated on the Drawings and shall be welded into an assembly in accordance with those details. Steel shall conform to the requirements of ASTM A 36/A 36M, "Specification for Structural Steel".

B. Castings

Castings, whether Carbon-Steel, Gray Cast Iron or Ductile Iron shall conform to the shape and dimensions indicated on the Drawings and shall be clean substantial castings, free from sand or blowholes or other defects. Surfaces of the castings shall be free from burnt on sand and shall be reasonably smooth. Runners, risers, fins and other cast on pieces shall be removed from the castings and such areas ground smooth. Bearing surfaces between manhole rings and covers or grates and frames shall be cast or machined with such precision that uniform bearing shall be provided throughout the perimeter area of contact. Pairs of machined castings shall be matchmarked to facilitate subsequent identification at installation with the exception of water and wastewater manhole and valve castings. These manhole and valve castings shall be fabricated with such draft, tolerances, bolt hole spacing, etc., that all rings and covers of a particular type or class are interchangeable and match-marking will not be required.

Steel castings shall conform to ASTM A 27/27M, “Specifications for Steel Castings, Carbon, for General Application”. Grade 70-36 (480-250) shall be furnished unless otherwise specified on the Drawings.

Cast iron castings shall conform to ASTM A 48, “Specification for Gray Iron Castings”, Class 30.

Ductile Iron castings shall conform to ASTM A 536, “Specification for Ductile Iron Castings”. Grade 60-40-18 (415-275-125) shall be used unless otherwise indicated on the Drawings.

C. Manhole Cover Riser Rings

Height-adjustment inserts for wastewater manhole rings, which are used for raising standard manhole covers, shall be those models listed in Water and Wastewater Standard Products List item QPL WW-330.

D. Nuts and Bolts

Nuts and bolts shall be hex head 5/8” x 2.5” (16 mm x 63.5 mm) #11 National Coarse Thread, Type 316 stainless steel. For bolted manhole covers, a thin film of an approved "Anti-freeze" compound, approved by the Engineer or designated representative, shall be applied to all bolts.

E. Mortar

Unless otherwise specified or approved by the Engineer or designated representative, the mortar for bedding castings shall consist of one (1) part Portland cement and three (3) parts sand and sufficient water to provide the desired consistency. The gradation of the fine aggregate shall meet the requirements for Grade No. 1, Item No. 403, "Concrete for Structures".

503S.4 Construction Methods

Frames, grates, rings and covers shall be constructed of the specified materials in accordance with the details indicated on the Drawings or in the City of Austin Standard

Details. The Frames, grates, rings and covers shall be placed carefully to the lines or grades indicated on the Drawings or as directed by the Engineer or designated representative.

All welding shall conform to the requirements of the ANSI/AWS Structural Welding Code D1.1. Welded frames, grates, rings and covers shall be given 1 coat of a commercial grade red lead oil paint and 2 coats of commercial grade aluminum paint. All coats shall be a minimum of 1.5 mils (0.4 mm), dry.

Painting of gray iron castings will not be required, except when used in conjunction with structural steel shapes.

503S.5 Measurement and Payment

Frames, grates, rings and covers will not be measured and payment for furnishing all materials, tools, equipment, labor and incidentals to complete the Work will be included in the Bid Items which constitute the complete structures.

End

SPECIFIED Cross Reference Materials
Standard Specification Item Number 503S, "Frames, Grates, Rings and Covers"

City of Austin Standard Specifications

Designation	Description
Item No. 403S	Concrete for Structures

City of Austin Water and Wastewater Standard Products List

Designation	Description
QPL WW-330	Manhole Cover Riser Rings for raising City of Austin Standard Manhole Covers

American Society for Testing Materials (ASTM)

Designation	Description
A36/A36M	Specification for Structural Steel
A27/A27M	Specification for Steel Castings, Carbon, for General Application
A48	Specification for Gray Iron Castings
A536	Specification for Ductile Iron Castings

ANSI/AWS

Designation	Description
Code D 1.1	Structural Welding Code

RELATED Cross Reference Materials
Standard Specification Item Number 503S, "Frames, Grates, Rings and Covers"

City of Austin Standard Specifications

Designation	Description
Item No. 504S	Adjusting Structures
Item No. 510	Pipe

City of Austin Standard Details

Designation	Description
No. 503S-1	457mm (18") Cover and Frame
No. 503S-2S	Storm Sewer Manhole Ring and 610 mm (24") Cover
No. 503S-2W	Sanitary Sewer Manhole Ring and 610 mm (24") Cover
No. 503S-3S	Bolted Storm Sewer Manhole Ring and 610 mm (24") Cover
No. 503S-3W	Bolted Sanitary Sewer Manhole Ring and 610 mm (24") Cover
No. 503S-4S	Storm Sewer Manhole Ring and 813 mm (32") Cover
No. 503S-4W	Sanitary Sewer Manhole Ring and 813 mm (32") Cover
No. 503S-5S	Bolted Storm Sewer Manhole Ring and 813 mm (32") Cover
No. 503S-5W	Watertight Manhole Ring and 813 mm (32") Cover
No. 506S-2	Major Manhole Adjustment
No. 506S-11	Storm Sewer Manhole Details

TxDOT Specifications

Designation	Description
Item 421	Portland Cement Concrete

504S.1 - Description

This item shall govern the removal and replacement of surfacing, furnishing of materials, adjusting and/or repositioning existing structures, valve boxes, pull boxes, survey monument boxes and water meters in accordance with these specifications to the locations or elevations indicated on the Drawings or as directed by the Engineer or designated representative. This item shall also govern any pumping, bailing and drainage required to complete the Work and Standard Specification Item No. 509S, "Trench Safety Systems" for trench walls when indicated on the Drawings.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text the inch-pound units are given preference followed by SI units shown within parentheses

504S.2 - Submittals

The submittal requirements of this specification item include:

A. Aggregate type, gradations and physical characteristics for the Portland cement concrete mix.

B. Proposed proportioning of materials for the mortar mix.

C. Type structures and proposed adjustment technique (lowering, raising, lateral displacement).

D. Type structure, repair technique and materials to be furnished (new replacement or reuse of existing) Type of mixing plant and associated equipage including chart indicating the calibration of each cold bin

504S.3 - Materials

Precast reinforced concrete rings and castings in good condition, which are removed from the structures to be adjusted, may be reused with the written approval of the Engineer or designated representative. Additional materials required shall conform to the details indicated on the Drawings.

A. Portland Cement Concrete The Portland cement concrete shall be Class A conforming to Standard Specification Item No. 403, "Concrete for Structures".

B. Mortar Unless otherwise specified or approved by the Engineer or designated representative, the mortar for bedding castings shall consist of one (1) part Portland cement and three (3) parts sand, by volume based on dry materials. Sufficient water will be added to provide the desired consistency. The gradation of the fine aggregate shall meet the requirements for "Fine Aggregate" as given in Standard Specification Item No. 403, "Concrete for Structures".

504S.4 - Construction Methods

All adjustments shall be completed prior to the placement of the final surface.

Pull box and valve box components scheduled for reuse shall be carefully removed and the contact areas shall be cleaned of all mortar, concrete, grease and sealing compounds. Any items broken in the process of removal and cleaning shall be replaced in kind by the Contractor at its own expense.

If the adjustment involves slight lowering or raising a valve box or survey monument box, the outside shell of a slip or screw casing shall be excavated to its full length and adjusted to the proposed grade. Pipe castings shall be excavated to the depth required to cut from or weld a section to the casing as may be needed to adjust the ring to the proposed elevation. The ring shall be welded to the casing prior to pouring concrete around the casing.

If the adjustment involves a vertical (lowering or raising) or a horizontal reassignment of a water meter and the property owner's cut off valve, this work shall be completed in accordance with Standard Installation Details included in the City of Austin Standard Details Series (501S-1, 504S-3, 511S-13A, 511S-13B, etc.).

After the adjustments have been completed and cured, structures within the paved area shall be paved as indicated on the Drawings.

504S.5 - Measurement

The work performed and materials furnished as prescribed by this item as indicated shall be measured per each.

504S.6 - Payment

The work performed, materials furnished and measures as provided above, will be paid by the unit bid price per each. The price shall include full compensation for furnishing all materials, handling, placing, labor, tools, equipment and incidentals necessary to complete the work.

Payment will be made under one of the following:

Pay Item No. 504S-1WM:	Adjusting Water Meters	Per Each
Pay Item No. 504S-1RM:	Repositioning & Adjusting Water Meters	Per Each
Pay Item No. 504S-3G:	Adjusting Gas Valve Boxes to Grade	Per Each
Pay Item No. 504S-3S:	Adjusting Survey Monument Boxes to Grade	Per Each
Pay Item No. 504S-3W:	Adjusting Water Valve Boxes to Grade	Per Each
Pay Item No. 504S-4PB:	Adjusting Pull Boxes to Grade	Per Each

End

SPECIFIC CROSS REFERENCE MATERIALS	
Specification 504S, "Adjusting Structures"	
City of Austin Standard Specifications	
Designation	Description

Item No. 403	Concrete for Structures
Item No. 509S	Trench Safety Systems
City of Austin Standard Details	
Designation	Description
No. 501S-1	Encasement Detail W/ Casing Spacers
No. 504S-3	Gas Valve Casing Adjustment
No. 511S-13A	Water Valve Box Adjustment to Grade w/ Full Depth Concrete
No. 511S-13B	Water Valve Box Adjustment to Grade w/ Concrete and HMAC

RELATED CROSS REFERENCE MATERIALS	
Specification 504S, "Adjusting Structures"	
City of Austin Standard Specifications	
Designation	Description
Item No. 501S	Jacking or Boring
Item No. 503S	Frames, Grates, Rings and Covers
Item No. 505S	Concrete Encasement and Encasement Pipe
Item No. 507S	Bulkheads
Item No. 508S	Miscellaneous Structures and Appurtenances

Item No. 511S	Water Valves
City of Austin Standard Details	
Designation	Description
No. 1100S-1	Casting Adjustment
No. 725S-1	Monument, Type A Survey Identification Marker
No. 725S-2	Monument, Type B Survey Identification Marker
No. 725S-3	Monument, Type C Survey Identification Marker
No. 725S-7	Survey Identification Marker Non-Traffic Construction Detail
No. 725S-10	Survey Identification Marker Roadway Construction Detail
No. 725S-11	Adjustable Valve Box For Survey Monument
Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges	
Designation	Description
Item No.421	Portland Cement Concrete

Item No. 506
Manholes

506.1 Description

This item governs construction of pre-cast and cast-in-place wastewater manholes, storm water manholes, storm water junction boxes and cast-in-place wastewater junction boxes, complete in place, including excavation, installation, backfilling and surface restoration; required items including rings, covers, coatings, and appurtenances; and incidental work such as pumping and drainage necessary to complete the work. Contractor-performed acceptance testing is required for wastewater manholes.

506.2 Qualifications

Applicators of coatings to the interior surfaces of wastewater manholes, as specified in 506S.4.R and 506S.5.J, shall be listed on Standard Products List WW-511.

506.3 Project Submittals

A. Products and Materials

The Contractor shall submit descriptive information and evidence that the materials the Contractor proposes for incorporation in the Work are of the kind and quality that satisfy the requirements in the Contract Documents. The City of Austin Water Utility Standard Products Lists are considered a part of the Specifications for the Work. The Contractor shall use products from the SPLs for all water and wastewater construction unless alternative products are shown on the Drawings; called for in the specifications; or specified in the Bidding Requirements, Contract Forms and Conditions of the Contract.

The products included in the Standard Products Lists current at the time of plan approval shall govern; unless a specific product or products on the lists have subsequently been removed from those SPLs because of quality or performance issues. Products and materials that are not covered by SPLs shall meet the requirements in the contract documents.

Submittals for the products and materials covered by this specification shall include manufacturer catalog sheets, technical data sheets, shop drawings, product or material test results, requirements listed below, and any other information needed to adequately describe the product or material. For products covered by SPLs, the submittal shall include a copy of the applicable SPL with the proposed product identified. An SPL by itself is not considered an adequate submittal.

The submittal requirements of this specification item include:

1. For pre-cast manholes and junction boxes: shop drawings for each structure showing, at a minimum, the Project and Contractor's name: manufacturer's name and plant location; applicable specifications; list of materials (such as adjusting rings, boots, gaskets, and pre-cast sections) by type and quantity; elevation view showing diameter or size, ring and cover size and elevation, ring type (bolted or unbolted, flared top or flared bottom) wall thickness,

elevations of transitions from large diameter sections to smaller diameter sections, base width and thickness, total depth, size of openings, reinforcement, and length of each pre-cast section; structure identification number and station location; pipe line identification; pipe material and size; pipe flowline elevations; plan view showing azimuthal orientation (based on 360 degrees clockwise) of the pipes relative to the outflow pipe; technical data sheets covering pipe-to-manhole or pipe-to-junction box connectors, and gaskets

2. For cast-in-place manholes and junction boxes: formwork drawings sealed by a registered Professional Engineer licensed in the State of Texas with documented experience in formwork design for wall pours that exceed 4 feet in height and slabs that are not ground supported

3. For hydraulic cement concrete; mix components and proportions, material sources, materials test results

4. For mortar: mix components and proportions, material sources, materials test results

5. For non-shrink grout: technical data sheet indicating ASTM type and containing instructions on surface preparation, mixing, placing, and curing procedures

6. For wastewater manhole coatings and linings: technical data sheets that include instructions on surface preparation, mixing, placing, and curing procedures

B. Acceptance Test Records

Submittal of acceptance test records is required for wastewater manholes and shall include as a minimum the following items:

Name of the manhole manufacturer

Interior surface coating type and application method

Model and manufacturer of vacuum tester

Date tested/date re-tested

Indication of whether test passed or failed and statement of corrective action taken if test failed

Test Method Used

Location/station of manhole

Type of base: Precast/cast-in-place

Type of repairs made to the joints

The test records shall also be included as part of the Project records turned in with the acceptance package.

506.4 Materials

A. Concrete

All cast-in-place concrete shall conform to City of Austin Standard Specification Item No. 403S, "Concrete for Structures." Cast in place concrete shall be Class A or as specified on the Drawings. Concrete used in precast concrete manhole base sections, riser sections and appurtenances shall conform to the requirements of Texas Department of Transportation Item 421, Hydraulic Cement Concrete. Concrete for backfill of over-excavated areas shall be City of Austin Class A, or Class J (City of Austin Standard Specification Item 403S, Concrete For Structures) or Controlled Low Strength Material (City of Austin Standard Specification Item 402S) as indicated on the Drawings.

B. Mortar

Mortar shall be composed of one part Portland cement, one part masonry cement (or 1/4 part hydrated lime), and sand equal to 2-1/2 to 3 times the sum of the volumes of the cements and lime used. The sand shall meet the requirements for "Fine Aggregate" as given in Standard Specification Item No. 403S "Concrete For Structures." Mortar shall not be used for any purpose on the inside of wastewater manholes.

C. Grout

Grout shall be the non-shrink type conforming to ASTM C 1107, Packaged, Dry, Hydraulic Cement Grout (Nonshrink), Grade C. Grout shall be used as packaged, with the mixed ingredients requiring only the addition of water.

D. Reinforcement

The reinforcing steel shall conform to the requirements of Standard Specification Item No. 406S, "Reinforcing Steel." Secondary, non-structural steel in cast-in-place stormwater manholes may be replaced by collated fibrillated polypropylene fibers, if approved by the Engineer or designated representative.

E. Brick

The brick for ring adjustment courses and for stormwater manholes shall be of first quality, sound, hard burned, perfectly shaped brick conforming to the requirements of ASTM C 62, Grade SW, or concrete brick meeting the requirements of ASTM C 55, Grade N-1.

F. Rings and Covers

Rings and covers shall conform to the requirements of City of Austin Standard Specification Item No. 503S, "Frames, Grates, Rings and Covers."

1. Replacement Rings and Covers, 24 in Diameter Lids

   This ring and cover shall be used for the replacement of broken rings and covers, minor manhole adjustment, or as otherwise directed by the Engineer or designated representative.

2. Rings and Covers, 32 in. Diameter Lids

This ring and cover shall be used for all new manhole construction, except as otherwise directed by the Engineer or designated representative.

G. Bulkheads

Bulkheads shall meet the requirements of City of Austin Standard Specification Item No. 507S "Bulkheads."

H. Precast Base Sections, Riser Sections, Flat-top Slabs and Cones

Precast concrete base sections, riser sections, flat-top slabs, and cones shall conform to the requirements of ASTM C 478. The width of the invert shall be specifically sized for the connecting pipes. Inverts shall be "U" shaped channels. The channel depth at the point where a pipe connects to the manhole wall, for pipes 24 inches in diameter and smaller, shall be a minimum of three fourths of the diameter of the pipe, with the top of the channel being a smooth transition between the inlet and outlet pipe connection points. For manholes connecting to pipes larger than 24 inches in diameter, the channel depth at the point where a pipe connects to the manhole wall shall be at least equal to the full pipe diameter. Changes in flow direction in the inverts of manholes shall be made by constructing smooth, long-radius sweeps to minimize splashing, turbulence, and eddies. The manhole invert grade shall 1) be a continuation of the inlet and outlet pipe grades carried through to the centerline of the manhole, or 2) have a minimum slope of 2.5 percent between the inlet and outlet pipe inverts, or 3) have a minimum difference of 0.10 feet between the inlet and outlet pipe inverts, whichever provides the maximum difference in invert elevation between the inlet and outlet pipes. In all cases, the bottom(s) of the channel(s) shall provide a smooth transition between the inlet and outlet pipes. Where wastewater lines enter a manhole above the flowline of the outlet, the invert shall be filleted to prevent splashing and solids deposition.

Joints for wastewater base sections, riser sections, and cones shall conform to the requirements of ASTM C 443. Additionally, joint dimensions for 48-inch inside diameter wastewater manhole sections and cones shall comply with City of Austin Standard No. 506S-13, "Wedge Seal Joint Detail, Precast Manhole Section." Joint dimensions for wastewater manhole sections and cones larger than 48-inch inside diameter shall comply with City of Austin Standard No. 506S-12, " O-Ring Joint Detail Precast Manhole Section" or City of Austin Standard No. 506S-13, "Wedge Seal Joint Detail, Precast Manhole Section". Precast bases for 48 inch inside diameter manholes shall have preformed inverts. Inserts acceptable to the Engineer or designated representative shall be embedded in the concrete wall of the manhole sections to facilitate handling; however, through-wall holes for lifting will not be permitted.

I. Precast Junction Boxes

Precast junction boxes shall be allowed only where indicated on the Drawings or acceptable to the Engineer or designated representative.

J. Pipe-to-Manhole and Pipe-to-Junction-Box Connectors

Resilient connectors, ring waterstops, and seals at connections of wastewater pipes to pre-cast and cast-in-place manholes and junction boxes shall be watertight, flexible, resilient and non-corrosive, conforming to ASTM C 923.

Metallic mechanical devices for securing the connectors, ring waterstops, and seals in place shall be Type 304 stainless steel.

K. Precast Flat-Slab Transition/Junction Box Lids

Precast slab transitions and lids shall be designed to safely resist pressures resulting from loads which might result from any combination of forces imposed by an HS-20 loading as defined by the American Association of State Highway and Transportation Officials (AASHTO). The joints of precast slab transitions and of lids for wastewater applications shall conform to the requirements of ASTM C443.

L. Precast-Prefabricated Tee Manholes

Tee manholes shall be allowed only where indicated on the Drawings or as directed by the Engineer or designated representative. The main pipe section shall conform to the requirements of City of Austin Standard Specification Item No. 510, "Pipe." The vertical manhole portion (tee) above the main pipe shall conform to the requirements of the precast components.

The manhole tee shall have a minimum inside diameter of 48 inches and shall rise vertically centered or tangent to the main pipe, as indicated on the Drawings or as directed by the Engineer or designated representative. An access hole less than 48-inches in diameter shall be cut into the main pipe to allow a ledge for support of access ladders. Unless otherwise specified on the Drawings, the main pipe portion of the tee manhole shall be included in the unit price bid for the unit tee manhole price.

M. Precast Grade Rings

Rings shall be reinforced Class A concrete

1. Precast Grade Rings, 24-1/2 inches Inside Diameter

   This adjustment ring shall be used only for adjusting existing manholes with 24 inch diameter lids and for Wastewater Access Device. Inside to outside diameter dimension of ring shall be 6 inches with a thickness of 3 inches to 6 inches.

2. Precast Grade Rings, 35 inches Inside Diameter

   This adjustment ring shall be used for all new manhole construction with 32 inch diameter lids. Inside to outside diameter dimension of ring shall be 6 inches with a thickness of 2 inches to 6 inches.

N. High Density Polyethylene Grade Rings

Plastic grade (adjusting) rings shall be injection molded from high density polyethylene identified according to ASTM D4976. Reprocessable and recyclable ethylene plastic materials are allowed. Manufacturers of HDPE adjusting rings shall be listed on SPL WW-703.

O. Controlled Low Strength Material

Controlled low strength material (CLSM) shall meet Standard Specification Item 402S, Controlled Low Strength Material.

P. Cement Stabilized Sand

Cement stabilized sand for bedding or backfilling shall contain 2 bags of Portland cement per cubic yard. The sand shall meet the requirements for "Fine Aggregate" in Standard Specification Item 403S, Concrete for Structures.

Q. Waterproofing Joint Materials

O-rings and wedge seals for the joints of all wastewater manholes, and for stormwater manholes when indicated on the Drawings, shall conform to the requirements of ASTM C443. Cold applied preformed plastic gaskets for stormwater manholes shall be as specified in City of Austin Standard Specification Item No. 510, “Pipe.” Plastic seals wrapped around manholes at joints, and hydrophillic waterstops installed in joints, shall be listed on SPL WW-146A. PVC waterstops installed in joints and waterproofing compounds applied to the exterior surfaces of manholes and junction boxes shall be as specified in the Contract Documents.

R. Interior Surface Coatings for Wastewater Manholes

Interior surface coatings for wastewater manholes shall be either: as specified on the Drawings, as designated in writing by the Engineer or designated representative, or as included on SPL WW-511, which lists acceptable products, uses and applicators.

S. Structural Lining Systems for Wastewater Manholes

Structural lining systems for wastewater manholes shall be either: as specified on the Drawings, as designated in writing by the Engineer or designated representative, or as included on SPL WW-511A.

506.5 Construction

A. General

A minimum horizontal separation of 12 inches shall be maintained between adjacent pipes inside and outside a manhole or junction box. Pipe ends within the base section or junction box walls shall not be relied upon to support overlying manhole dead and live load weights. All wastewater branch connections to new or existing mains shall be made at manholes, with the branch pipe crown installed at an elevation no lower than the elevation of the effluent pipe crown. Changes in flow direction in the inverts shall be made by constructing smooth, long-radius sweeps to minimize splashing, turbulence, and eddies. Where wastewater lines enter the manhole up to 24 inches above the flowline of the outlet, the invert shall be sloped upward in a U-shaped channel three-fourths of the diameter of the incoming pipe to receive the flow, thus preventing splashing or solids deposition. A drop pipe shall be provided for a wastewater pipe entering a manhole whenever the invert cannot be constructed to prevent splashing and solids deposition. Construction of extensions to existing systems shall require placement of bulkheads at locations indicated or directed by the Engineer or designated representative.

Unless otherwise indicated on the Drawings, stormwater manholes shall have eccentric cones and wastewater manholes shall have concentric cones, except on manholes over large mains where an eccentric cone shall be situated to provide access to an invert ledge. Eccentric cones may be used where conflicts with other

utilities dictate. Flat-slab tops may be used only where clearance problems are encountered or where specified on the Drawings. Cast-in-place wastewater junction boxes shall be allowed only where indicated on the Drawings or where accepted by the Engineer or designated representative.

B. Foundation Support

Manholes shall be founded at the established elevations on uniformly stable subgrade. Unstable subgrade shall be over-excavated a minimum of 12 inches and replaced with a material acceptable to the Engineer or designated representative. Precast base units shall be founded and leveled on a 6 inch thick layer of coarse aggregate bedding. A pipe section with a prefabricated tee manhole and half the length of the adjoining pipe sections on each side shall be founded on a minimum of 6 inch thick layer of unreinforced Class A concrete (City of Austin Standard Specification Item No. 403S, “Concrete For Structures”). The cast-in-place concrete cradle shall be placed against undisturbed trench walls up to the pipe’s springline.

C. Cast-in-Place Concrete

Structural concrete work shall conform to Standard Specification Item No. 410S, Concrete for Structures. Forms shall be used for all slabs that are not ground supported and for all vertical surfaces above the foundation level. Formwork shall be designed according to American Concrete Institute ACI 347, Guide to Formwork for Concrete. Outside forms on vertical surfaces may be omitted where concrete can be cast against the surrounding earthen material that can be trimmed to a smooth vertical face.

D. Manhole Bases

Pre-cast bases shall conform to requirements in 506.4.H.

Cast-in-place bases shall have a minimum thickness of 12 inches at the invert flowline. The widths of all manhole inverts shall be specifically sized for the connecting pipes. Inverts shall be “U” shaped channels. The channel depth at the point where a pipe connects to the manhole wall, for pipes 24 inches in diameter and smaller, shall be a minimum of three-fourths of the pipe diameter, with the top of the channel being a smooth transition between the inlet and outlet pipe connection points. For manholes connecting to pipes greater than 24 inches in diameter, the channel depth at the point where a pipe connects to the manhole wall shall be equal to the full pipe diameter. The manhole invert grade shall

1) be a continuation of the inlet and outlet pipe grades carried through to the centerline of the manhole, or
2) have a minimum slope of 2.5 percent between the inlet and outlet pipe inverts, or
3) have a minimum difference of 0.10 feet between the inlet and outlet pipe inverts,

whichever provides the maximum difference in invert elevation between the inlet and outlet pipes. In all cases, the bottom(s) of the channel(s) shall provide a smooth transition between the inlet and outlet pipes. Changes in flow direction in the inverts of manholes shall be made by constructing smooth, large-radius sweeps to prevent splashing, turbulence, and eddies. The lowermost riser section

may be set in the Portland cement concrete, while still plastic, after which the base shall be cured a minimum of 24 hours prior to proceeding with construction of the manhole up to 12 feet in depth. The base shall be cured an additional 24 hours prior to continuing construction above the 12-foot level.

Wastewater manholes having cast-in-place bases may be constructed over existing wastewater pipes and the top half of the pipe removed to facilitate invert construction, except where the existing pipe is PVC, in which case, the entire pipe shall be removed from inside the manhole. The manhole floor shall rise outwardly from the springline elevation of the pipe, approximately one inch for each 12 inch of run (8 percent slope). The floors of stormwater manholes, also, shall rise outwardly from the springline elevation of the pipe, approximately one inch for each 12 inches of run (8 percent slope).

Wastewater manholes with lines larger than 18 inches shall require pre-cast bases; manholes constructed over in-service mains however, may be built on cast-in-place bases if the flow cannot be interrupted.

E. Pipe Connections to Manholes and Junctions Boxes

Wastewater pipe connections to manholes and junction boxes shall be made using flexible, resilient, and non-corrosive watertight boot connectors or ring waterstops acceptable to the Engineer and conforming to the requirements of ASTM C-923. Any voids in the annular space between the pipe and boot connector or ring waterstop and the inside of the manhole wall shall be filled with non-shrink grout to prevent solids collection.

F. Pipe Connections to Existing Manholes and Junction Boxes

Wastewater pipe connections to existing manholes and junction boxes shall be made by removing the wall section by coring or alternative method approved by the Engineer or designated representative; installing flexible, resilient, and non-corrosive boot connectors or ring waterstops acceptable to the Engineer or designated representative and conforming to the requirements of ASTM C-923; filling any voids in the annular space between the pipe and boot connector or ring waterstop and the inside of the manhole or junction box wall with non-shrink grout; rebuilding the invert to conform to Section 506S.5.D; rehabilitating the interior walls with structural lining material listed on SPL WW-511A, and coating the interior of the manhole with material listed on SPL WW-511.

G. Waterproofing

PVC waterstops, hydrophillic waterstops, joint wrapping, and waterproofing compounds shall be installed as specified. Material wrapped around manholes at joints shall be listed on SPL WW-146A regardless of whether installation of the material is required by the Contract for waterproofing or is volunteered by the Contractor for ensuring acceptance of the manhole joints.

H. Backfilling

Backfilling of manholes shall conform to the density requirements of City of Austin Standard Specification Item No.510, Pipe. Manhole construction in roadways may be staged to facilitate pavement base construction. Manholes constructed to interim elevations to facilitate interim construction shall be covered with steel plates

that conform to the requirements of City of Austin Standard 804S-4, sheets 5, 6 and 7, Steel Plating. Steel plates on wastewater manholes shall be set in mortar to minimize inflow of storm water runoff. Manholes shall be completed to finish elevation prior to placement of the roadway's finish surface except on pavement reconstruction projects, where castings may be adjusted after paving is completed. The excavation for completion of manhole construction shall be backfilled in accordance with City of Austin Standards for Trench Repair.

I. Height Adjustment of Manholes

1. General

All adjustments shall be completed prior to the placement of the final roadway surface except on pavement reconstruction projects, where castings may be adjusted after paving is completed.

Brick shall not be used in making height adjustments to wastewater manholes. Mortar shall not be used for any purpose on the inside of wastewater manholes.

Manhole components to be reused shall be carefully removed and the contact areas shall be cleaned of all mortar, concrete, grease and sealing compounds. Any items broken in the process of removal and cleaning shall be replaced in kind by the Contractor at its expense.

If the adjustment involves lowering the top of a manhole, a sufficient depth of pre-cast concrete rings or brick courses shall be removed to permit reconstruction. Existing mortar shall be cleaned from the top surface remaining in place and from all brick or concrete rings to be reused and the manhole rebuilt to the required elevation. The manhole ring and cover shall then be installed with the top surface conforming to the proposed grade.

If the adjustment involves raising the elevation of the top of the manhole in accordance with Minor Manhole Height Adjustment," the top of brick or concrete ring shall be cleaned and built up vertically to the new elevation, using new or salvaged concrete rings or bricks and the ring and cover installed with the top surface conforming to the proposed grade.

After rings and covers are set to grade, the inside and outside of the precast concrete grade rings shall be wiped with non-shrink grout to form a durable surface and water-tight joints. The grouted surface shall be smooth and even with the manhole cone section. Grout shall not be placed when the atmospheric temperature is at or below 40F. If a sudden drop in temperature below 40F occurs or tempartures below 40F are predicted, the grouted surfaces shall be protected against freezing for at least 24 hours.

2. Minor Manhole Height Adjustment (New and Existing Manholes)

Minor manhole height adjustments shall be performed as indicated on City of Austin Standard 506S-4, "Minor Manhole Height Adjustment", and shall consist of adding precast reinforced concrete rings to adjust new and existing manholes to final grade. Brick shall not be used in making height adjustments to wastewater manholes.

If the adjustment involves raising the elevation of the top of the manhole, the top of brick or concrete ring shall be cleaned and built up vertically to the new elevation, using new or salvaged concrete rings or bricks and the ring and cover installed with the top surface conforming to the proposed grade.

For new manhole construction, the maximum allowable throat or chimney height, including the depth of the ring casting, shall be limited to 21 inches of vertical face on the interior surface. For adjustments of existing manholes that fall within the limits of overlay and street reconstruction projects, the maximum vertical allowable height, including the depth of the ring casting, shall be limited to 27 inches of vertical face on the interior surface. All other existing manholes shall have a maximum allowable throat or chimney height adjustment, including the depth of the ring casting, of 12 inches of vertical face on the interior surface. Any adjustment that will exceed these requirements shall be accomplished as indicated on City of Austin Standard 506S-2, Major Manhole Height Adjustment and as described below. Manholes not located in paved areas shall have bolted covers. Manholes located within paved areas (street right of way only) shall be standard non-bolted unless otherwise noted on the drawings.

3. Major Manhole Height Adjustment (Existing Manholes Only)

Any adjustment that exceeds the requirements of Minor Manhole Adjustments, shall be accomplished as indicated on City of Austin Standard 506S-2, Major Manhole Height Adjustment, and shall consist of any combination of removing the concrete rings, and/or the manhole cone section, and/or the straight riser section of the manhole in order to bring the manhole to final grade. Major manhole adjustments shall apply only to existing manholes. Manholes not located in paved areas shall have bolted covers. Manholes located within paved areas (street right of way only) shall be standard non-bolted unless otherwise noted on the drawings.

J. Interior Coatings of Wastewater Manholes and Junction Boxes

The interior surfaces of all Portland cement concrete wastewater manholes and junction boxes shall be coated with products specified either on the Drawings, designated in writing by the Engineer or representative, or listed on SPL WW-511. Product selection shall conform to usage described in that SPL. Surface preparation shall follow the product manufacturer's recommended procedures contained in technical data sheets unless otherwise specified in the contract documents. The Contractor shall measure the coating thickness according to ASTM D 6132, Nondestructive Measurement of Dry Film Thickness of Applied Organic Coatings Over Concrete Using an Ultrasonic Gage. Thickness measures shall be made at locations designated by the Engineer or designated representative. All thickness measurements shall be witnessed by the Engineer or designated representative.

K. Structural Linings of Existing Wastewater Manholes

The interior surfaces of existing wastewater manholes and junction boxes at locations shown in the Drawings or as designated by the Engineer shall be strengthened by application of structural lining systems either as specified on the Drawings, directed in writing by the Engineer or designated representative, or listed

on SPL WW-511A. Selection of products for coating the interior of existing manholes shall be based on the condition of the manholes. Surface preparation shall follow the product manufacturer's recommended procedures contained in technical data sheets unless otherwise specified in the contract documents.

L. Abandonment of Existing Manholes

Manholes designated on the Drawings for abandonment, shall be removed to a level not less than four feet below grade. Two-foot long sections of the inlet and outlet pipes shall be cut and removed on the outside of the manhole, the ends of the remaining pipe and the pipe sections penetrating the manhole wall shall be securely plugged, and the structure filled with material in accordance with Standard 506S-15 or as directed by the Engineer or designated representative.

506.6 Acceptance Testing of Wastewater Manholes

Manholes shall be tested separately and independently of the wastewater lines.

A. Test by the Vacuum Method

A vacuum test shall be performed by the Contractor prior to backfilling those manholes that fall within the right-of-way that require detouring of vehicular traffic. A second vacuum test will not be required after backfilling and compaction is complete unless there is evidence that the manhole has been damaged or disturbed subsequent to the initial vacuum test.

For manhole installations which do not require detouring of vehicular traffic, the vacuum method is recommended and may be used by the Contractor prior to backfilling the manhole to insure proper installation so that defects may be located and repaired; however, a vacuum test shall be performed after backfilling, and compaction are complete. Testing after backfill and compaction are complete will be the basis for acceptance of the manhole.

1. Equipment

   a) The manhole vacuum tester shall be a device approved for use by the Engineer or designated representative.

   b) Pipe sealing plugs shall have a load resisting capacity equal to or greater than that required for the size of the connected pipe to be sealed.

2. Procedures - applicable to new 48-inch diameter manholes

   a) Manhole section interiors shall be carefully inspected; units found to have through-wall lift holes, or any penetration of the interior surface by inserts provided to facilitate handling, will not be accepted. Coating shall be applied after the testing unless coating is applied before installation or unless it is applied at the factory. All lift holes and exterior joints shall be plugged with an acceptable non-shrink grout. No grout shall be placed in horizontal joints. Tests shall be performed before grouting the invert or around pipe penetrations and before coating the interior surfaces of the manhole or junction box.

b) After cleaning the interior surfaces of the manhole, the Contractor shall place and inflate pneumatic plugs in all of the connecting pipes to isolate the manhole; sealing pressure within the plugs shall be as recommended by the plug manufacturer. Plugs and the ends of pipes connected by flexible boots shall be blocked to prevent their movement during the vacuum test.

c) The vacuum test head shall be placed on the top of the cone section or, inside of the top of the manhole cone section, and the compression seal band inflated to the pressure recommended by its manufacturer. The vacuum pump shall be connected to the outlet port with the valve open. When a vacuum of 10 inches of mercury (-5 psig) has been attained, the valve shall be closed and the time noted. Tampering with the test equipment will not be allowed.

d) The manhole shall have passed the test if the vacuum does not drop below 9 inches of mercury (-4.5 psig) within 3 minutes of the time the valve was closed. The actual vacuum shall be recorded at the end of the 3 minutes during which the valve was closed.

e) When the standard vacuum test cannot be performed because of design or material constraints (examples: T-Type manholes, T-Lock Liners, or other reasons acceptable to the Engineer or designated representative), testing of individual joints shall be performed as directed by the Engineer or designated representative.

B. Test by the Exfiltration Method

At the discretion of the Engineer or designated representative, the Contractor may substitute the Exfiltration Method of testing for the Vacuum test described in Section 506.6. A. above. This method may only be used when ground water is not present. If ground water is present a Vacuum Test shall be used unless otherwise directed by the Engineer or designated representative. All backfilling and compaction shall be completed prior to the commencement of testing.

The procedures for the test shall include the following:

1. Manhole section interiors shall be carefully inspected; units found to have through-wall lift holes, or any penetration of the interior surface by inserts provided to facilitate handling, will not be accepted. Coating shall be applied after the testing unless coating is applied before field assembly, or at the factory. All lift holes and exterior joints shall be plugged with an acceptable non-shrink grout. No grout shall be placed in horizontal joints. Tests shall be performed before grouting the invert or around pipe penetrations and before coating the interior surfaces of the manhole or junction box.

2. After cleaning the interior surface of the manhole, the Contractor shall place and inflate pneumatic plugs in all of the connecting pipes to isolate the manhole; sealing pressure within the plugs shall be as recommended by the plug manufacturer.

3. Concrete manholes shall be filled with water or otherwise thoroughly wetted for a period of 24 hours prior to testing.

4. At the start of the test, the manhole shall be filled to the top with water. The test time shall be 1 hour. The Construction Inspector must be present for observation during the entire time of the test. Permissible loss of water in the 1-hour test time is 0.025 gallons per diameter foot, per foot of manhole depth. For a 4-foot diameter manhole, this quantity converts to a maximum permissible drop in the water level (from the top of the manhole cone) of 0.1 inches per foot of manhole depth or 1.0 inches for a 10-foot deep manhole.

C. Failure to Pass the Test – Records of Tests

If the manhole fails to pass the initial test method as described in (A) Test by the Vacuum Method and, if allowed, (B) Test by the Exfiltration Method, or if visible groundwater leakage into the manhole is observed, the Contractor shall locate the leak, if necessary by disassembly of the manhole. The Contractor shall check the gaskets and replace them if necessary. The Contractor may re-lubricate the joints and re-assemble the manhole, or the Contractor may install an acceptable exterior joint sealing product (see City of Austin Standard Products List Item SPL WW-146A) on all joints and then retest the manhole. If any manhole fails the vacuum and/or exfiltration test twice, the Contractor shall consider replacing that manhole. If the Contractor chooses to attempt to repair that manhole, the manhole must be retested until it passes. In no case shall cold applied preformed plastic gaskets be used for repair. Records of all manhole testing shall be made available to the Engineer or designated representative at the close of each working day, or as otherwise directed by the Engineer or designated representative. Any damaged or visually defective products, or any products out of acceptable tolerance shall be removed from the site.

D. Inspection

The Engineer or designated representative shall make a visual inspection of each manhole after it has passed the testing requirements and is considered to be in its final condition. The inspection shall determine the completeness of the manhole; any defects shall be corrected to the satisfaction of Engineer or designated representative.

506.7 Measurement

A "Junction Box" and "Box Manholes" will be measured by each structure of the indicated size regardless of depth.

A "Standard Pre-cast Manhole with Pre-cast Base", "Standard Pre-cast Manhole with Cast-in-Place (CIP) Base", “Special Manhole", "Drop Manhole with Pre-cast Base", "Drop Manhole with Cast-in-Place (CIP) Base”, "Centered Tee Manhole", or "Tangent Tee Manhole" will be measured by each structure of the indicated size for the first 8 feet of depth.

An "Extra Depth Manhole" will be measured by linear vertical foot of Standard Pre-cast Manhole with Pre-cast Base, Standard Pre-cast Manhole with CIP Base, Drop Manhole with Pre-cast Base, Drop Manhole with CIP Base, Special Manhole, Centered Tee Manhole, or Tangent Tee Manhole of the indicated size in excess of eight feet of depth.

Manhole depth will be measured from the invert flow line to the finished surface elevation.

"Minor Manhole Height Adjustment" and "Major Manhole Height Adjustment" will be measured by each unit for the indicated size. Only existing manholes will be measured for minor or major manhole height adjustment.

"Connection to Existing Manhole or Junction Box" will be measured per each for the indicated type of structure and location.

"Structural Lining" will be measured by the linear vertical foot for the indicated structure.

New manholes constructed to interim elevations to facilitate stage construction shall be measured as one unit regardless of the number of interim elevations constructed. All labor, materials and other expenses necessary for the stage construction shall be included in the unit price bid for the completed unit. Cost of abandonment of existing manholes shall be included in the unit price bid for the completed unit, unless Pay Item No. 506 AB is indicated on the Drawings and identified in Standard Contract Bid Form 00300U.

506.8 Payment

Payment for completed junction boxes and manholes of the type indicated on the Drawings shall be made at the appropriate unit bid price. The unit bid price shall include all labor, equipment, materials, (including but not limited to frames and grates, rings and covers, adjusting rings, cone sections, riser sections, gaskets, drop piping and fittings, bases, pipe-to-manhole connectors, concrete, reinforcing steel, non-shrink grout, mortar, joint wrap where specified, and, for wastewater manholes, interior coatings), time and incidentals necessary to complete the work.

Payment for a "Junction Box" and "Box Manhole" will be made at the unit price bid for the indicated size, complete in place.

Payment for the first 8 feet of a "Standard Pre-cast Manhole with Pre-cast Base", "Standard Pre-cast Manhole with Cast-in-Place (CIP) Base", "Special Manhole", "Drop Manhole with Pre-cast Base", "Drop Manhole with Cast-in-Place (CIP) Base","Centered Tee Manhole", or "Tangent Tee Manhole" will be made at the unit price bid for the indicated type and size, complete in place.

Payment for that portion of a Standard Pre-cast Manhole with Pre-cast Base, Standard Pre-cast Manhole with CIP Base, Drop Manhole with Pre-cast Base, Drop Manhole with CIP Base, Special Manhole, Centered Tee Manhole, or Tangent Tee Manhole in excess of 8 feet in depth will be made at the unit price bid for "Extra Depth Manhole" of the indicated type and size, complete in place.

Payment for "Minor Manhole Height Adjustment" and "Major Manhole Height Adjustment" will be made at the unit bid price, complete in place.

Payment for "Structural Lining" will be made at the unit price per linear vertical foot, which will include surface preparation, environmental adjustments, lining application, and curing, as required.

Payment for "Connection to Existing Manhole or Junction Box" shall be made at the unit price per connection and will include removing the wall section by coring or alternative method approved by the Engineer or designated representative, rehabilitating the interior walls, rebuilding the invert, and preparing and coating the interior surfaces of the structure.

When indicated in the Drawings, abandonment of existing manholes shall be made at the unit price for abandonment.

The intended use of each item shall be designated by a two-letter code (Wastewater = WW; Stormwater = SW) in the spaces provided after the pay item number:

Pay Item No. 506S M__:	Standard Pre-cast Manhole w/Pre-cast Base, ___ Dia.	Per Each.
Pay Item No. 506S M1__:	Standard Pre-Cast Manhole w/CIP Base, ___ Dia.	Per Each.
Pay Item No. 506S S__:	Special Manhole, ___ Dia.	Per Each.
Pay Item No. 506S D__:	Drop Manhole w/Pre-cast Base, ___ Dia.	Per Each.
Pay Item No. 506S D1__:	Drop Manhole w/CIP Base, ___ Dia.	Per Each.
Pay Item No. 506S C__:	Centered Tee Manhole, __ Dia. x ___ Dia.	Per Each.
Pay Item No. 506S T__:	Tangent Tee Manhole, ___ Dia. x ___ Dia.	Per Each.
Pay Item No. 506S J__:	Junction Box, ___ Ft. x ___ Ft.	Per Each.
Pay Item No. 506S B__:	Box Manhole ___ Ft. x ___ Ft.	Per Each.
Pay Item No. 506S 2__:	Major Manhole Height Adjustment, ___ Dia.	Per Each.
Pay Item No. 506S 4__:	Minor Manhole Height Adjustment, ___ Dia.	Per Each.
Pay Item No. 506S AB__:	Abandonment of existing Manholes:	Per Each.
Pay Item No. 506S EDM__	Extra Depth of Manhole, ___ Dia.	Per Linear Vert. Foot.
Pay Item No. 506S SL__:	Structural Lining of _____:	Per Linear Vert. Foot.
Pay Item No. 506S CN__:	Connection to Existing _____:	Per Each.

End

***SPECIFIC* CROSS REFERENCE MATERIALS**
Standard Specification Item No. 506, "Manholes"

City of Austin Standard Specifications

Designation	Description
Item 403S	Concrete For Structures
Item 406S	Reinforcing Steel
Item 402S	Controlled Low Strength Material
Item 410S	Concrete Structures
Item 503S	Frames, Grates, Rings and Covers
Item 504S	Adjusting Structures
Item 507S	Bulkheads
Item 510	Pipe

Texas Department of Transportation Standard Specifications
For Construction and Maintenance of Highways, Streets and Bridges

Designation	Description
Item 421	Hydraulic Cement Concrete

City of Austin Utilities Criteria Manual

Designation	Description
Section 2.8.0	Abandonment of Facilities
Subsection 2.8.2	Manholes

City of Austin Water Utility Documents

Designation	Description
SPL WW-146A	Manhole Seals, Plastic, Watertight
SPL WW-511	Lining System for Wastewater Manholes
SPL WW-511A	Structural Lining System for Wastewater Manholes
SPL WW-703	Adjusting (grade) rings for manhole chimney sections

City of Austin Standard

Designation	Description
506S-2	Major Manhole Height Adjustment
506S-4	Minor Manhole Height Adjustment
506S-15	Abandoned Manhole
506S-12	O-Ring Joint Detail, Precast Manhole Section
506S-13	Wedge Seal Joint Detail, Precast Manhole Section Adjustment
506S-15	Abandoned Manhole
804S-4, 5, 6 and 7 of 9	Steel Plating

City of Austin Standard Contract

Designation	Description
00300U	Bid Form (Unit Prices)

American Society for Testing and Materials (ASTM)

Designation	Description
ASTM C 55	Specification for Concrete Building Brick
ASTM C 62	Specification for Building Brick Solid Masonry Units Made from Clay of Shale
ASTM C478/C478M	Standard Specification for Precast Concrete Manhole
ASTM C443/C443M	Specification for Joints for Circular Concrete Sewer and Culvert Pipe, Using Rubber Gaskets
ASTM C923/C923M	Specification for Resilient Connectors Between Reinforced Concrete Manhole Structures Pipes
ASTM C1107	Specification for Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
ASTM D6132	Specification for Polyethylene Plastics Molding and Extrusion Materials
D4976	Test Method for Nondestructive Measurement of Dry Film Thickness of Applied Organic Coating Over Concrete Using an Ultrasonic Gage

American Concrete Institute

Designation	Description

Item 347	Guide to Formwork for Concrete

***RELATED* CROSS REFERENCE MATERIALS**
Standard Specification Item No. 506, "Manholes"

City of Austin Utilities Criteria Manual

Designation	Description
Section 2	Water and Wastewater Design Criteria

City of Austin Standards

Designation	Description
1100S-1	Casting Adjustments
503S-4S	Storm Sewer Manhole Ring and 32" Cover
503S-4W	Sanitary Sewer Manhole Ring and 32" Cover
503S-5S	Bolted Storm Sewer Manhole Ring and 32" Cover
503S-5W	Watertight Manhole Ring and 32" Cover (W&WW)
506S-1	Manhole Invert Plan
506S-5	Typical Box Manhole 30" and Larger Pipe
506S-7	Precast Manhole with Drop Inlet on Cast in Place Foundation
506S-8	Precast Manhole with Drop Inlet on Precast Base
506S-9	Precast Manhole On Cast-In-Place Foundation
506S-10	Wastewater Manhole on Precast Base
506S-11	Storm Sewer Manhole Details

American Association of State Highway and Transportation Officials (AASHTO)

Designation	Description
M306	Standard Specifications for Drainage Structure Castings

Item No. 508S
Miscellaneous Structures and Appurtenances

508S.1 Description

This item governs the construction of miscellaneous structures and appurtenances, complete in place or to the stage detailed and/or indicated in the Drawings, using the materials specified herein, including the excavation, installation, backfilling, placement of the concrete and when required, the furnishing and installation of frames, grates, rings, covers, safety end treatment and any concrete curb and gutter indicated on the Drawings.

This specification is applicable for projects or work involving either SI or inch-pound units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses

508S.2 Submittals

The submittal requirements of this specification item include:

A. Type of structure and appurtenances (inlets, headwalls, frames, grates, energy dissipators, etc.), construction methods and sequence (precast, cast in place), materials (bolts, nuts, plates, angles, etc.)

B. Aggregate types, gradations and physical characteristics for the Portland cement concrete mix.

C. Proposed proportioning of materials for the mortar mix.

D. Analysis and thickness calculations for temporary steel covers.

508S.3 Types

The various types of structures and appurtenances such as inlets, headwalls, energy dissipators, etc., are designated on the Drawings by letter or by number for the particular design of structure to be constructed in accordance with the details indicated on the Drawings. Unless otherwise indicated on the Drawings, the Contractor may have the option of furnishing cast in place or precast structures.

508S.4 Materials

A. Portland Cement Concrete

The Portland cement concrete shall conform to Item No. 403S, "Concrete For Structures", with the following classes:

Cast in Place Concrete	Class A
Precast Concrete	Class C

B. Mortar

Mortar shall be composed of 1 part Portland cement and 2 parts clean, sharp mortar sand suitably graded for the purpose by conforming in other respects to the provisions

of Standard Specification Item No. 403S, "Concrete for Structures" for fine aggregate. Hydrated lime or lime putty may be added to the mix, but in no case shall it exceed 10 percent by weight (mass) of the total dry mix.

C. Reinforcement and Steel

Reinforcing Steel shall conform to Standard Specification Item No. 406S,"Reinforcing Steel".

Structural Steel shall conform to Standard Specification Item No. 720S, "Metal for Structures".

D. Frames, Grates, Rings and Covers

Frames, grates, rings and covers shall conform to City of Austin Standard Specification Item No. 503S, “Frames, Grates, Rings and Covers".

E. Safety End Treatment for Structures

The safety end treatment for structures shall conform to TxDOT Specification Item No. 467, “Safety End Treatment”.

1. Bolts and Nuts. All bolts, nuts and associated hardware shall meet the specifications of ASTM A 307.
2. Plates and Angles. All plates and similar angles and brackets shall meet the specifications of ASTM A 36.
3. Pipe Runners. Pipe Runners shall conform to the requirements of ASTM A53, Grade B.
4. Galvanizing. All hardware including nuts, bolts and plates listed above shall be galvanized conforming to ASTM A 123 or A 153.

F. Miscellaneous Items

Cast iron for supports, steps and inlet units shall conform to the shape and dimensions indicated on the Drawings. The casting shall be clean and perfect, free from sand or blowholes or other defects. Cast iron castings shall meet the requirements of ASTM A 48, Class 30. Steel for temporary covers when used with stage construction shall be adequate for the loads imposed.

508S.5 Construction Methods

All concrete work shall be performed in accordance with Standard Specification Item No.410S, "Concrete Structures". Forms will be required for all cast-in-place concrete walls, except where the nature of the surrounding material is such that it can be trimmed to a smooth vertical face (the outside form for concrete bases). Where cast in place concrete is used in wall construction of storm sewers, the steps shall be cast into the wall when the concrete is placed.

The construction inlets shall be completed, as soon as is practicable after installation is complete of the sewer lines in the inlet. All sewer line shall be cut neatly at the inside face of the walls of the inlet and pointed up with mortar.

Bases for cast in place inlets may be placed prior to or at the Contractor's option after the sewer is constructed.

Bases for box sewers shall be cast as an integral part of the sewer. The manholes may be constructed prior to backfilling or if the Contractor so elects, the manhole opening may be covered temporarily with a steel plate to facilitate the compaction of backfill for the sewer as a whole. Thereafter, required excavation for the inlet shall be made and the inlet constructed and backfilled.

The inverts passing out or through an inlet shall be shaped and grouted across the floor of the inlet as indicated on the Drawings. This shaping may be accomplished by adding shaping mortar or concrete after the base is cast or by placing the required additional material with the base.

All miscellaneous structures shall be completed in accordance with the details indicated on the Drawings. Backfilling to original ground elevation shall be in accordance with the provisions of the appropriate items and as directed by the Engineer or designated representative.

Energy dissipators and headwalls shall be constructed in accordance with City of Austin Standard Detail 508S-13.

508S.6 Measurement

All miscellaneous structures and safety end treatments satisfactorily completed as indicated on the Drawings will be measured as completed units per each.

Concrete removal, excavation and backfill, riprap, pipe, headwalls, wing walls, collars and apron slabs will not be measured under this item but will be included in the unit price bid for the item of construction in which this item is used.

Frames, grates, rings, covers, safety end treatment and any concrete curb and gutter indicated will not be measured and paid for but shall be included in the unit price bid of one of the pay items identified in the contract bid form.

508S.7 Payment

A . Inlets

Payment for Inlets of the type indicated in place in accordance with these specifications and measured as prescribed above will be made at the unit bid price for each Inlet, of the type specified.

B. Energy Dissipators and Headwalls

Payment for special complete structures will be made at the unit price bid per each.

C Safety End Treatment

Payment for Safety End Treatment, complete in place, will be made at the unit bid price for each unit of the type indicated on the Drawings.

Payment will be made under one of the following:

Pay Item No. 508S-E:	Energy Dissipators, _____ In. Dia. -	Per Each.
Pay Item No. 508S-H:	Headwalls, Type _____, ___ In. Dia. Pipe -	Per Each.
Pay Item No. 508S-IG:	Inlet, Grated -	Per Each.
Pay Item No. 508S-SET	Safety End Treatment, Type ___ Size ___	Per Each
Pay Item No. 508S-I5R:	Inlet, Recessed -	Per Each.
Pay Item No. 508S-I10R:	Inlet, Recessed -	Per Each.
Pay Item No. 508S-I15R:	Inlet, Recessed -	Per Each.
Pay Item No. 508S-I20R:	Inlet, Recessed -	Per Each.
Pay Item No. 508S-I5S:	Inlet, Recessed -	Per Each.
Pay Item No. 508S-I10S:	Inlet, Standard -	Per Each.
Pay Item No. 508S-I15S:	Inlet, Standard -	Per Each.
Pay Item No. 508S-I20S:	Inlet, Standard -	Per Each.

End

SPECIFIED Cross Reference Materials
Standard Specification Item No. 508S, "Miscellaneous Structures and Appurtenances"

City of Austin Standard Specification Items

Designation	Description
Item No. 403S	Concrete For Structures
Item No. 406	Reinforcing Steel
Item No. 410	Concrete Structures
Item No. 720	Structural Steel
Item No. 503S	Frames, Grates, Rings and Covers

TxDOT Standard Specifications For Construction And Maintenance Of Highways, Streets, And Bridges

Designation	Description
Item 467	Safety End Treatment

American Society for Testing and Materials (ASTM)

Designation	Description
ASTM A36/36M	Specification for Structural Steel
ASTM A48	Specification for Gray Iron Castings
ASTM A53	Specification for Pipe, Steel, Black and Hot-Dipped, Zinc Coated Welded and Seamless
ASTM A123	Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A153	Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A307	Specifications for Carbon Steel Externally Threaded Standard Fasteners
ASTM C913	Specifications for Precast Concrete Water and Wastewater Structures

RELATED Cross Reference Materials

City of Austin Drainage Criteria Manual

Designation	Description
Section 6.6.0	Energy Dissipators

City of Austin Standard Specification Items

Designation	Description
Item No. 501S	Jacking or Boring Pipe
Item No. 504S	Adjusting Structures
Item No. 506	Manholes
Item No. 507S	Bulkheads
Item No. 510	Pipe

City of Austin Standard Details

Designation	Description
508S-13	Standard Headwall and Energy Dissipators
510S-1	Concrete Trench Cap

TxDOT Specifications

Designation	Description
Item 420	Concrete Structures
Item 421	Portland Cement Concrete
Section 421.2(5)	Fine Aggregate
Item 424	Precast Concrete Structures (Fabrication)
Item 440	Reinforcing Steel
Item 466	Headwalls and Wingwalls
Item 467	Safety End Treatment
Item 471	Frames, Grates, Rings and Covers
Item 529	Concrete Curb, Gutter and Combined Curb and Gutter

509S.1 - Description

This item shall govern the designing, furnishing, installing, maintaining and removing or abandoning of temporary Excavation Safety Systems consisting of trench shields, aluminum hydraulic shoring, timber shoring, trench jacks, tied-back or braced sheeting, tied-back slurry walls, soil nailing, rock bolting, tied-back or braced soldier piles and lagging, and other systems for protecting workers in excavations. This item shall also govern the designing and constructing of sloping and benching systems for protecting workers in excavations.

At a minimum, the Excavation Safety Systems shall conform to United States Department of Labor Rules 29 CFR, Occupational Safety and Health Administration, Part 1926 Safety and Health Regulations for Construction, Subpart P, Excavation (hereinafter called OSHA).

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

509S.2 - Definitions

COMPETENT PERSON shall mean one who is capable of identifying existing and predictable hazards in the surroundings, or working conditions which are unsanitary, hazardous, or dangerous to employees, and who has authorization to take prompt corrective measures to eliminate them. The ***COMPETENT PERSON*** shall be capable of interpreting the manufacturer's data sheets and interpreting and implementing the Excavation Safety System Plan.

An ***EXCAVATION*** shall mean any cut, cavity, trench, or depression in an earth surface, formed by earth removed by the Contractor. The Contractor shall provide an Excavation Safety System for all excavations except when 1) the excavation is in stable rock as determined by the Texas-licensed Professional Engineer who prepared the Contractor's Excavation Safety System Plan or 2) the excavation is less than 5 feet (1.52 m) in depth and examination of the ground by the Contractor's competent person provides no indication of a potential cave-in.

TRENCH (TRENCH EXCAVATION) shall mean any narrow excavation (in relation to its length) made below the surface of the ground. In general, the depth shall be greater than the width, but the trench (measured at the bottom) shall not be wider than 15 feet (4.56 m). Excavation Safety Systems for such trenches shall be defined as Trench Excavation Safety Protective Systems.

If the Contractor installs or constructs forms or other structures in an excavation such that the dimension measured from the forms or structures to the sides of the excavation is reduced to 15 feet (4.6 m) or less (measured at the bottom of the excavation), those excavations shall also be defined as a ***TRENCH*** if workers must enter it. Excavation Safety Systems for such ***TRENCHES*** shall also be defined as ***TRENCH EXCAVATION SAFETY PROTECTIVE SYSTEMS***.

509S.3 - Excavation Safety System Plan Submittal

A. The Notice to Proceed with construction may be issued by the Owner before the Contractor has submitted the necessary Excavation Safety Plan(s); however, excavation shall not proceed until the Owner has received the Contractor's Excavation Safety Plan(s) for the Project.

B. Prior to Starting Excavation

   Prior to starting any Excavation, the Contractor shall submit to the Owner:

1. A certificate indicating that the Contractor's Competent Person(s) has completed training in an excavation safety program based on OSHA regulations within the past 5 years.
2. Manufacturer's tabulated data or other tabulated data for Excavation Safety Systems consisting of pre-engineered protective systems such as trench shields, aluminum hydraulic shoring, timber shoring, pneumatic shoring, or trench jacks, or benching or sloping or other protective systems that are not designed specifically for the Project.

Manufacturer's tabulated data shall meet the requirements in OSHA and shall describe the specific equipment to be used on the Project. Tabulated data must bear the seal of the licensed professional engineer who approved the data. Manufacturer's tabulated data shall be an attachment to the Contractor's Excavation Safety System Plan described below.

509S.4 - Excavation Safety System Plan Review

The Contractor shall prepare an Excavation Safety System Plan (hereafter called the "Plan") specifically for the Project. The Contractor shall retain a Texas-licensed Professional Engineer to prepare the Plan. On City-funded projects, the Contractor must follow qualifications-based procedures to procure the required Professional Engineering services, according to Chapter 2254 of the Texas Government Code.

The Contractor shall be responsible for obtaining geotechnical information necessary for design of the Excavation Safety System. If geotechnical information for design of the Project has been acquired by the Owner or designated representative, it shall be provided to the Contractor for information purposes subject to the provisions of City of Austin Standard Contract Section 00220, "Geotechnical Data."

A. The Plan for Excavation Safety Systems consisting of pre-engineered protective systems such as trench shields, aluminum hydraulic shoring, timber shoring, pneumatic shoring, or trench jacks, or benching or sloping or other protective systems that are not designed specifically for the Project shall include:

   1. Detailed Drawings of the Excavation Safety System(s) that will provide worker protection conforming to OSHA. The Drawings shall note the required load carrying capacity, dimensions, materials, and other physical properties or characteristics in sufficient detail to describe thoroughly and completely the Excavation Safety System(s).
   2. Drawings, notes, or tables clearly detailing the specific areas of the Project in which each Excavation Safety System shall be used, the permissible size of the excavation, the length of time that the excavation shall remain open, the means of egress from the excavation, the location of material storage sites in relation to the excavation, the methods for placing/compacting bedding/backfill within the safety of the system, any excavation safety equipment restrictions and subsequent removal of the system.
   3. Recommendations and limitations for using the Excavation Safety Systems.
   4. A Certificate of Insurance of the Excavation Safety System Engineer's Professional Liability Insurance coverage. For City-funded projects, coverage meeting the requirements of Standard Contact Documents Section 00810 shall be provided. For privately funded projects the coverage shall be at least $1,000,000.

B. The Plan for Excavation Safety Systems consisting of tied-back or braced sheeting, tied-back or braced soldier piles and lagging, slurry walls, soil nailing, rock bolting or other protective systems that are designed specifically for the Project shall include:

   1. Detailed Drawings of the Excavation Safety System(s) that will provide worker protection conforming to OSHA. The Drawings shall note the design assumptions, design criteria, factors of safety, applicable codes, dimensions, components, types of materials, and other physical properties or characteristics in sufficient detail to describe thoroughly and completely the Excavation Safety System(s).

2. Detailed technical specifications for the Excavation Safety System addressing the properties of the materials, construction means and methods, quality control and quality assurance testing, performance monitoring, and monitoring of adjacent features, as appropriate.
3. Drawings that clearly detail the specific areas of the Project in which each type of system shall be used and showing the Special Shoring in plan and elevation (vertical profile) views.
4. Drawings, notes or tables clearly detailing the length of time that the excavation shall remain open, the means of egress from the excavation, the location of material storage sites in relation to the excavation, the methods for placing/compacting bedding/backfill within the safety of the system, any excavation safety equipment restrictions and subsequent removal or abandonment of the system or parts thereof.
5. Recommendations and limitations for using the Excavation Safety Systems.
6. A Certificate of Insurance of the Excavation Safety System Engineer's Professional Liability Insurance coverage. For City-funded projects, coverage meeting the requirements of Standard Contract Documents Section 00810 shall be provided. For privately funded projects the coverage shall be at least $1,000,000.

509S.5 - Excavation Safety System Submittal Review

Review of the Excavation Safety System submittal conducted by the Owner or designated representative shall only relate to conformance with the requirements herein. The Owner's failure to note exceptions to the submittal shall not relieve the Contractor of any or all responsibility or liability for the adequacy of the Excavation Safety System. The Contractor shall remain solely and completely responsible for all Excavation Safety Systems and for the associated means, methods, procedures, and materials.

509S.6 - Contractor's Responsibility

The Contractor shall be responsible for implementing the Excavation Safety System Plan and for confirming that the Excavation Safety System(s) used on the Project meets the requirements of the Plan.

The Contractor's Competent Person(s) shall be on the Project whenever workers are in an excavation meeting the definitions of a Trench given in 509S.2.

509S.7 - Construction Methods

The Contractor's Competent Person(s) shall maintain a copy of appropriate OSHA regulations on-site and shall implement OSHA excavation safety regulations at the work site. The Contractor shall perform all excavation in a safe manner and shall maintain the Excavation Safety Systems to prevent death or injury to personnel or damage to structures, utilities or property in or near excavation.

If evidence of possible cave-ins or earthen slides is apparent or an installed Excavation Safety System is damaged, the Contractor shall immediately cease work in the excavation, evacuate personnel from any potentially hazardous areas and notify the Owner. Personnel shall not be allowed to re-enter the excavation until necessary repairs or replacements are completed and are inspected and approved by the Contractor's Competent Person(s). Repair and replacement of damaged Excavation Safety System shall be at the Contractor's sole expense.

509S.8 - Changed Conditions

When changed conditions require modifications to the Excavation Safety System, the Contractor shall provide to the Owner or designated representative a new design or an alternate Excavation Safety System Plan that is proposed by the Contractor's Excavation Safety System Engineer to address the changed conditions. Copies of the new design or alternate system shall be provided to the Owner or designated representative in accordance with the requirements of section 509S.3, "Excavation Safety System Plan

Submittals." A copy of the most current Excavation Safety System Plan shall be maintained on site and made available to inspection and enforcement officials at all times.

Any changes to the Excavation Safety System Plan that are initiated by the Contractor for operational efficiency or as a result of changed conditions, that could be reasonably anticipated, will not be cause for contract time extension or cost adjustment. When changes to the Excavation Safety System Plan are necessitated by severe and uncharacteristic natural conditions or other conditions not reasonably within the control of the Contractor, the Contractor may make a written request to the Owner for a Change Order to address the anticipated work. The Contractor shall notify the Owner in writing within 24 hours of the occurrence of changed conditions that the Contractor anticipates the submittal of a claim for additional compensation. Under "Changed Conditions" the work deemed immediately necessary by the Contractor to protect the safety of workers and public, equipment or materials may only be accomplished until the Owner or designated representative has a reasonable opportunity to investigate the Contractor's written request for a Change Order and respond in writing to the request.

509S.9 - Measurement

Trench Excavation Safety Protective Systems will only be measured and paid for those trenches that workers would reasonably be expected to enter.

Trench Excavation Safety Protective Systems for Trenches excavated to a final width (measured at the bottom of the excavation) not exceeding 15 feet (4.56 m) shall be measured by the linear foot (meter: 1 meter equals 3.281 feet) through manholes, bore pits, receiving pits, and other appurtenances along the centerline of the trench. This method of measurement shall apply to any and all protective systems, including but not limited to tieback or braced sheeting, tieback or braced soldier piles and lagging, slurry walls, soil nails, rock bolts, shoring, trench boxes, and sloping or benching as used to provide a Trench Excavation Safety Protective System in accordance with the Excavation Safety System Plan.

Trench Excavation Safety Protective Systems for Trenches created by installation or construction of forms or other structures in an excavation whose width is greater than 15 feet (4.56 m) such that the dimension measured from the forms or structures to the sides of the excavation is reduced to 15 feet (4.56 m) or less (measured at the bottom of the excavation) shall be measured by the linear foot along the centerline of the Trench. Where forms or structures create multiple Trenches in one excavation, each Trench shall be measured separately. This method of measurement shall apply to any and all protective systems, including but not limited to tieback or braced sheeting, tieback or braced soldier piles and lagging, slurry walls, soil nails, rock bolts, shoring, trench boxes, and sloping or benching as used to provide a Trench Excavation Safety Protective System in accordance with the Excavation Safety System Plan.

509S.10 - Payment

Payment for Trench Excavation Safety Protective Systems, measured as prescribed above, will be made at unit bid price per centerline linear foot of Trench. The unit bid price shall include full compensation for designing, furnishing, installing the system; for dewatering, and for maintaining, replacing, repairing and removing the Trench Excavation Safety Protective System and for sloping, special clearing, and excavation necessary to safely implement the Excavation Safety System Plan. No payment will be made for Trench Excavation Safety Protective Systems made necessary by the Contractor's selection of an optional design or sequence of work that creates the need for the Trench Excavation Safety Protective System

Payment will be made under the following:

Pay Item No. 509S-1:	Trench Excavation Safety Protective Systems (all depths)	Per Linear Foot.

END

SPECIFIC CROSS REFERENCE MATERIALS	
Standard Specification Item No. 509S, "Excavation Safety Systems"	
City of Austin Standard Contract Documents	
Designation	Description
Section 00020	Invitation for Bids
Section 00220	Geotechnical Data
Section 00650	Certificate of Insurance
Section 00700, Article 6.11	Safety and Protection
Section 810	Supplemental General Conditions
29 CFR, Occupational Safety and Health Administration, Part 1926 Safety and Health Regulations for Construction, Subpart P, Excavation	
Texas Health and Safety Code Title 9 Chapter 756 Subchapter C	
Texas Government Code Chapter 2254	

RELATED CROSS REFERENCE MATERIALS	
Standard Specification Item No. 509S, "Excavation Safety Systems"	

Texas Department of Transportation: Standard Specifications For Construction and Maintenance of Highways, Streets, and Bridges	
Designation	Description
Item 104	Removing Concrete
Item 110	Excavation
Item 402	Trench Excavation Protection
City of Austin Standard Specification Items	
Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 110S	Street Excavation
Item No. 111S	Excavation
Item No. 130S	Borrow
Item No. 132S	Embankment
Item No. 201S	Subgrade Preparation
Item No. 402S	Controlled Low Strength Material
Item No. 501S	Jacking or Boring Pipe
Item No. 503S	Frames, Grates, Rings and Covers
Item No. 504S	Adjusting Structures

Item No. 505S	Concrete Encasement and Encasement Pipe
Item No. 506	Manholes
Item No. 507S	Bulkheads
Item No. 510	Pipe
Item No. 511S	Water Valves
Item No. 593S	Concrete Retards
Item No. 594S	Gabions and Revet Mattresses

Item No. 510
Pipe

510.1 Description

This item governs the furnishing and installing of all pipe and/or materials for constructing pipe mains, sewers, laterals, stubs, inlet leads, service connections, culverts, temporary service lines and temporary diversion lines, including all applicable Work such as excavating, bedding, jointing, backfilling materials, tests, concrete trench cap, concrete cap and encasement, etc., prescribed under this item in accordance with the provisions of the Edwards Aquifer Protection Ordinance, when applicable, and City of Austin Utility Criteria Manual, Section 5, "Working in Public Rights-of-Way". The pipe shall be of the sizes, types, class and dimensions indicated or as designated by the E/A and shall include all joints or connections to new or existing mains, pipes, sewers, manholes, inlets, structures, etc., as may be required to complete the Work in accordance with specifications and published standard practices of the trade associations for the material specified and to the lines and grades indicated. This item shall include any pumping, bailing, and drainage when indicated or applicable. Unless otherwise provided, this item shall consist of the removal and disposition of trees, stumps and other obstructions, old structures or portions thereof such as house foundations, old sewers, masonry or concrete walls, the plugging of the ends of abandoned piped utilities cut and left in place and the restoration of existing utilities damaged in the process of excavation, cutting and restoration of pavement and base courses, the furnishing and placing of select bedding, backfilling and cement or lime stabilized backfill, the hauling and disposition of surplus materials, bridging of trenches and other provisions for maintenance of traffic or access as indicated.

510.2 Materials

The Contractor shall submit descriptive information and evidence that the materials and equipment the Contractor proposes for incorporation into the Work are of the kind and quality that satisfies the specified functions and quality. Austin Water Utility Standard Products Lists (SPL) form a part of the Specifications. Contractors may, when appropriate, elect to use products from the SPL; however, submittal to the E/A is still required. Should the Contractor elect to use any materials from these lists, each product shall be completely and clearly identified by its corresponding SPL number when making the product submittal. This will expedite the review process in which the E/A, and, if necessary, the Austin Water Utility Standard Products Committee, decides whether the products meet the Contract requirements and the specific use foreseen by the E/A in the design of this engineered Project. The purpose of the SPL's is to expedite review, by the E/A and, if necessary, the Austin Water Utility Standard Products Committee, of Contractor product submittals. The SPL's shall not be considered as being a pre-approved list of products necessarily meeting the requirements of the Project. Items contained in the SPL cannot be substituted for items shown on the Drawings, or called for in the specifications, or specified in the Bidding Requirements, Contract Forms and Conditions of Contract, unless approved by the E/A in conjunction with the Austin Water Utility Standard Products Committee. The Standard Product List current at the time of plan approval will govern.

(1) Concrete

Concrete shall conform to Item No. 403S, "Concrete for Structures".

(2) Coarse Aggregate

Coarse aggregate shall conform to Item No. 403S, "Concrete for Structures" or one of the following:

(a) Pipe Bedding Stone

Pipe bedding stone shall be clean gravel, crushed gravel or crushed limestone, free of mud, clay, vegetation or other debris, conforming to ASTM C 33 for stone quality. Size gradation shall conform to ASTM C-33 No. 57 or No. 67 or the following Table:

SIEVE SIZE	% RETAINED BY WEIGHT
1-1/2"	0
1"	0-10
1/2"	40-85
#4	90-100
#8	95-100

(b) Foundation Rock

Foundation rock shall be well graded coarse aggregate ranging in size from 2 to 8 inches.

(c) Flexible Base

Flexible base shall conform to Item No. 210S, "Flexible Base".

(3) Fine Aggregate

(a) Concrete and Mortar Sand

Fine aggregate shall conform to Item No. 403S, "Concrete for Structures".

(b) Bedding Sand

Sand for use as pipe bedding shall be clean, granular and homogeneous material composed mainly of mineral matter, free of mud, silt, clay lumps or clods, vegetation or debris. The material removed by decantation TxDOT Test Method Tex-406-A, plus the weight of any clay lumps, shall not exceed 4.5 percent by weight.

The resistivity shall not be less than 3000 ohms-cm as determined by TxDOT Test Method Tex-129-E. Size gradation of sand for bedding shall be as follows:

GRADATION TABLE	
SIEVE SIZE	% RETAINED BY WEIGHT
1/4"	0
#60	75-100
#100	95-100

(c) Stone Screenings

Stone screenings shall be free of mud, clay, vegetation or other debris, and shall conform to the following Table:

SIEVE SIZE	% PASSING
3/8"	100
No. 4	95 to 100
No. 8	80 to 100
No. 16	50 to 85
No. 30	25 to 60
No. 50	10 to 30
No. 100	2 to 10

All screenings shall be the result of a rock crushing operation.

(4) Controlled Low Strength Material

Controlled Low Strength Material (CLSM) shall conform to Item 402S, "Controlled Low Strength Material.

(5) Pea Gravel

Pea gravel bedding shall be clean washed material, hard and insoluble in water, free of mud, clay, silt, vegetation or other debris. Stone quality shall meet ASTM C 33. Size gradation shall be as follows:

SIEVE SIZE	% RETAINED BY WEIGHT
3/4"	0
1/2"	0-25
1/4"	90-100

(6) Select Backfill or Borrow

This material shall consist of borrow or suitable material excavated from the trench. It shall be free of stones or rocks over 8 inches and shall have a plasticity index of less than 20. The moisture content at the time of compaction shall be within 2 percent of optimum as determined by TxDOT Test Method Tex-114-E. Sandy loam borrow will not be allowed unless shown on the Drawings or authorized by the E/A.

All suitable materials from excavation operations not required for backfilling the trench may be placed in embankments, if applicable. All unsuitable materials that cannot be made suitable shall be considered surplus excavated materials as described in 510.3(13). The Contractor may, if approved by the engineer, modify unsuitable materials to make them suitable for use. Modification may include drying, removal or crushing of over-size material, and lime or cement treatment.

(7) Cement Stabilized Backfill

When indicated or directed by the E/A, all backfill shall be with cement-stabilized backfill rather than the usual materials. Unless otherwise indicated, cement stabilized backfill material shall consist of a mixture of the dry constituents described for Class J Concrete. The cement and aggregates shall be thoroughly dry mixed with no water added to the mixture except as may be directed by the E/A.

(8) Pipe

General

Fire line leads and fire hydrant leads shall be ductile iron. Domestic water services shall not be supplied from fire service leads, unless the domestic and fire connections are on separately valved branches with an approved backflow prevention device in the fire service branch. All wastewater force mains shall be constructed of ductile iron pipe Pressure Class 250 minimum for pipe greater than 12-inch size and Pressure Class 350 for pipe 12-inch size and smaller. Wastewater pipe shall be in accordance with Austin Water Utility's Standard Products List SPL WW-534 and shall have a corrosion resistant interior lining acceptable to the Owner.

All water pipe within utility easements on private property shall be Ductile Iron Pipe, Pressure Class 350 minimum for pipe 12-inch size and smaller and Pressure Class 250 minimum for pipe greater than 12-inch size wrapped as indicated. For sizes over 24 inches, Concrete Pressure Pipe, steel cylinder type, conforming to the requirements of AWWA C-301 will be acceptable.

There may be no service connections to Concrete Pressure Pipe installed in utility easements on private property. Approved service clamps or saddles shall be used when tapping ductile iron pipe 12 inch size and smaller. All service tubing (3/4 inch thru 2 inches) installed in utility easements on private property shall be 150 psi annealed seamless Type K copper tubing with no sweat or soldered joints.

All reclaimed water mains shall be constructed of ductile iron pipe, Pressure Class 350 minimum for pipe 12-inch size and smaller and Pressure Class 250 for pipe

greater than 12-inch size. For mains 12-inch size and smaller, PVC pipe, conforming to the requirements of AWWA C-900, DR 14 shall be acceptable. Reclaimed water pipe shall be manufactured purple, painted purple, or wrapped in purple polyethylene film wrap.

Manufacturers of concrete pipe and pipe larger than 24-inch diameter shall have a quality control program consisting of one or more of the following:

1) a quality management system certified by the American National Standards Institute (ANSI) or National Sanitation Foundation (NSF) to comply with ISO 9001:2000,

2) a quality management system certified by the QCast Program following the requirements of the ACPA Plant Certification Manual,

3) a quality management system certified by the National Precast Concrete Association

4) a quality control program approved by the OWNER prior to submittal of bids for the PROJECT, or

5) an independent, third party quality control testing and inspection firm for testing and inspecting pipe produced for the PROJECT and approved by the OWNER prior to submittal of bids for the PROJECT.

All such quality control programs shall be paid for by the manufacturer. It is the intent of this requirement that the manufacturer will document all appropriate tests and inspections with sampling and inspection criteria, frequency of testing and inspection, date of testing and inspection and date on which every piece was manufactured. Required testing and inspection, including that by an independent, third party, shall be performed full-time during production of pipe for the PROJECT. When requested by the OWNER, the manufacturer will provide copies of test data and results and inspection reports with the shipment of pipe for the PROJECT. Test data and results and inspection reports shall be traceable to specific pipe lots or pieces. Owner approval of the manufacturer's quality control program will expire after three years, at which time the manufacturer must present a current quality control program for approval in order to retain listing on the applicable SPL. Owner approval of the Concrete Pipe manufacturer's quality control program will expire after three years, at which time the manufacturer must present a current quality control program for approval.

The quality of materials, the process of manufacture and the finished pipe shall be subject to inspection and approval by the E/A at the pipe manufacturing plant and at the project site prior to and during installation. Plant inspections shall be conducted at the discretion of the City Representative. Only manufacturers having a quality control program of the type described above will be considered as approved providers of concrete pipe and pipe products as listed in the Standard Products List (SPL).

All water distribution pipe and fittings shall be listed in the Fire Protection Equipment Directory published by the Underwriter's Laboratories, Inc., or shall be Factory Mutual approved for fire service. All water pipe and related products shall be registered by the National Sanitation Foundation as having been certified to meet NSF/ANSI Standard 61.

(a) Reserved

(b) Iron Pipe

Iron pipe shall be ductile iron pipe meeting all requirements of standards as follows:

-For push-on and mechanical joint pipe: AWWA C-151

-For flanged pipe: AWWA C-115

Barrels shall have a nominal thickness required by Table 1 of AWWA C-115, which thickness corresponds to Special Class 53 in sizes through 54 inch, and Class 350 in 60 and 64-inch sizes. Flanges shall be ductile iron (gray iron is not acceptable); they shall be as shown in ANSI/AWWA C115/A21.15 and shall conform to dimensions shown in Table 2 and Figure 1 of AWWA C115. These flanges are the same in all respects as flanges shown in ANSI/AWWA C110/A21.10 for fittings and are standard for all flanges used with pipe, valve, and equipment units in the City of Austin water distribution and wastewater force main systems. Flanges shall be fabricated and attached to the pipe barrels by U.S. fabricators using flanges and pipe barrels of U.S. manufacture. If fabrication is to be by other than the pipe barrel manufacturer, a complete product submittal and approval by the Austin Water Utility will be required. Additionally, such fabricator shall furnish certification that each fabricated joint has been satisfactorily tested hydrostatically at a minimum pressure of 300 psi.

-Linings and Coating:

Interior surfaces of all iron potable or reclaimed water pipe shall be cement-mortar lined and seal coated as required by AWWA C104. Interior surfaces of all iron wastewater line and force main pipe shall be coated with a non-corrosive lining material as indicated on Austin Water Utility's Standard Products List SPL WW-534. Pipe exteriors shall be coated as required by the applicable pipe specification. The type and brand of interior lining shall be clearly marked on the outside of the pipe and fittings. Except as authorized by the E/A, only one type and brand of pipe lining shall be used on a given project.

Except as described above for flanged pipe (Thickness Class 53) and where not otherwise indicated, ductile iron pipe shall be minimum Class 250 as defined by ANSI/AWWA C150/A21.50-current; all ductile iron pipe and flanges shall meet the following minimum physical requirements:

Grade 60-42-10:

-Minimum tensile strength: 60,000 psi (414 mPa).

-Minimum yield strength: 42,000 psi (290 mPa).

-Minimum elongation: 10 percent.

The flanges for AWWA C115 pipe may be also be made from:

Grade 70-50-05:

-Minimum tensile strength: 70,000 psi (483 map).

-Minimum yield strength: 50,000 psi (345 mPa).

-Minimum elongation: 5 percent.

1. Ductile Iron Fittings:

   Fittings shall be push-on, flanged or mechanical joint as indicated or approved and shall meet all requirements of standards as follows:

   -Sizes 4 inch through 24 inch: AWWA C-110 or AWWA C-153

   -Sizes larger than 24 inch: AWWA C-110.

   -Lining and Coating:

   Interior surfaces or all iron potable/reclaimed water pipe fittings shall be lined with cement- mortar and seal coated as required by AWWA C104. Interior surfaces of all iron wastewater and force main fittings shall be coated with a non-corrosive lining material acceptable to Owner. Fitting exteriors shall be coated as required by the applicable pipe specification.

2. Joint Materials

   Gaskets for mechanical joints shall conform to ANSI/AWWA A21.11/C-111.

   Joining of slip joint iron pipe shall, without exception, be accomplished with the natural or synthetic rubber gaskets of the manufacturer of that particular pipe being used. A joint lubricant shall be used and applicable recommendations of the manufacturer shall be followed.

   Gaskets for flanged joints shall be continuous full face gaskets, of 1/8 inch minimum thickness of natural or synthetic rubber, cloth-reinforced rubber or neoprene material, preferably of deformed cross section design and shall meet all applicable requirements of ANSI/AWWA

A21.11/C-111 for gaskets. They shall be manufactured by, or satisfy all recommendations of, the manufacturer of the pipe/fittings being used and be fabricated for use with Class 125 ANSI B16.1 flanges.

Tee-head bolts, nuts and washers for mechanical joints shall be high strength, low alloy, corrosion resistant steel stock equal to "COR-TEN A" having UNC Class 2 rolled threads or alloyed ductile iron conforming to ASTM A 536; either shall be fabricated in accordance with ANSI/AWWA A21.11/C-111.

Hex head bolts and nuts shall satisfy the chemical and mechanical requirements of ASTM A449 SAE Grade 5 plain, and shall be fabricated in accordance with ASTM B 18.2 with UNC Class 2 rolled threads.

Either Tee-Head or Hex-Head bolts, nuts and washers as required, shall be protected with bonded fluoro-polymer corrosion resistant coating where specifically required by the E/A.

All threaded fasteners shall be marked with a readily visible symbol cast, forged or stamped on each nut and bolt, which will identify the fastener material and grade. The producer and the supplier shall provide adequate literature to facilitate such identification; painted markings are not acceptable.

3. Polyethylene Film Wrap

All iron pipe, fittings and accessories shall be wrapped with standard 8 mil (minimum) low density polyethylene film or 4-mil (minimum) cross laminated high-density polyethylene conforming to AWWA C-105, with all edges overlapped and taped securely with duct tape to provide a continuous wrap to prevent contact between the piping and the surrounding backfill. Repair all punctures of the polyethylene, including those caused in the placement of bedding aggregates, with duct tape to restore the continuous protective wrap before backfilling. Polyethylene film wrap for reclaimed water pipe shall be purple.

4. Marking

Each pipe joint and fitting shall be marked as required by the applicable AWWA specification. This includes in all cases: Manufacturer's identification, Country where cast, year of casting, and "DUCTILE" or "DI". Barrels of flanged pipe shall show thickness class; others shall show pressure class. The flanges of pipe sections shall be stamped with the fabricators identification; fittings shall show pressure rating, the nominal diameter of openings and the number of degrees for bends. Painted markings are not acceptable.

5 Warning Tape

Warning tape for identifying restrained joint pipe and fittings shall be yellow and shall have black lettering at least 2 inches high that reads "Restrained Joint / Junta de Restriccion" at intervals not exceeding 24 inches. The warning tape shall be polypropylene having a minimum thickness of 2 mils, a minimum width of 3 inches, and adhesive backing on the side opposite the lettering.

(c) Concrete

1. General

Pipe shall conform to ASTM C 76 for Circular Pipe. Concrete pipe smaller than 12 inches in diameter shall conform to ASTM C 14, Extra Strength. All pipe shall be machine made or cast by a process which will provide uniform placement of the concrete in the form and compaction by mechanical devices, which will assure a dense concrete. Concrete shall be mixed in a central batch plant or other approved batching facility from which the quality and uniformity of the concrete can be assured. Transit mixed concrete shall not be acceptable for use in precast pipe. The pipe shall be Class III or the class indicated. Storm sewer pipe shall be of the tongue and groove or 0-ring joint design. Wastewater pipe shall be of the 0-ring joint design; it shall be acceptably lined for corrosion protection.

2. Marking

Each joint of pipe shall be marked with the pipe class, the date of manufacture, the manufacturer's name or trade mark, diameter of pipe and orientation, if required.

Pipe marking shall be waterproof and conform to ASTM C 76.

3. Minimum Age for Shipment

Pipe shall be considered ready for shipment when it conforms to the tests specified in ASTM C 76.

4. Joint Materials

When installing storm sewers (or storm drains), the Contractor shall have the option of using joints with preformed flexible joint sealants or with rubber gaskets. Preformed flexible joint sealants for storm drain joints shall comply with ASTM C990, and rubber gaskets for storm drain joints shall comply with ASTM C 1619**.** Mortar shall not be used to seal pre-fabricated joints. Pipe manufacturer shall be responsible for submitting to the Owner a detailed design of the joint upon request. The pipe manufacturer shall be responsible for submitting to the Owner a complete list of joint sizes showing the minimum size of material to be used with each size joint, along with complete instructions on recommended installation procedures. Quality control testing at the

manufacturing plant shall be in accordance with Texas Department of Transportation (TxDOT) Departmental Materials Specifications (DMS) 7310, “Reinforced Concrete Pipe And Machine-Made Precast Concrete Box Culvert Fabrication And Plant Qualification”. The pipe manufacturer shall be verified as compliant with TxDOT DMS 7310 at time of pipe delivery to the jobsite.

a. Mortar

Mortar for joints shall meet the requirements set forth below in "Mortar".

b. Cold Applied Preformed Plastic Gaskets

Cold Applied Plastic Gaskets shall be suitable for sealing joints of tongue and groove concrete pipe. The gasket sealing the joint shall be produced from blends of refined hydrocarbon resins and plasticizing compounds reinforced with inert mineral filler and shall contain no solvents, irritating fumes or obnoxious odors. The gasket joint sealer shall not depend on oxidizing, evaporating or chemical action for its adhesive or cohesive strength and shall be supplied in extruded rope form of suitable cross section. The size of the plastic gasket joint sealer shall be in accordance with the manufacturer's recommendations and sufficient to obtain squeeze-out around the joint. The gasket joint sealer shall be protected by a suitable removable wrapper that may be removed longitudinally without disturbing the joint sealer to facilitate application.

The chemical composition of the gasket joint sealing compound as shipped shall meet the following requirements:

Composition (% by weight)	Test Method	Typical Analysis
Bitumen (petroleum plastic content)	ASTM D 4	50-70
Ash-inert Mineral Water	Tex-526-C	30-50
Volatile Matter (at 325 F)	Tex-506-C	2.0 Maximum

The gasket joint sealing compound when immersed for 30 days at ambient room temperature separately in 5 percent solution of caustic potash, a mixture of 5 percent hydrochloric acid, a 5 percent solution of sulfuric acid and a saturated H2S solution shall show no visible deterioration.

The physical properties of the gasket joint sealing compound as shipped shall meet the following requirements:

Property	Test Method	Typical Analysis	
		Minimum	Maximum
Specific Gravity at 77 F	ASTM D 71	1.20	1.35
Ductility at 77F (cm) Minimum	Tex-503-C	5.0	
Softening point	Tex-505-C	275 F	
Penetration:			
32 F (300 g) 60 sec	Tex-502-C	75	
77 F (150 g) 5 sec	Tex-502-C	50	120
115 F (150 g) 5 sec	Tex-502-C		150
Flashpoint C.O.C. F	Tex-504-C	600 F	
Fire Point C.O.C. F	Tex-504-C	625 F	

When constructing wastewater lines, the Contractor shall use 0-ring gasket joints conforming to ASTM C 443. Just before making a joint, the ends of the pipe shall be clean, dry, free of blisters or foreign matter and shall be wire brushed. For O-ring joints, the gasket and the inside surface of the bell shall be lubricated with a light film of soft vegetable soap compound to facilitate assembly of the joint. The rubber O-ring gasket shall be stretched uniformly in the joint. Wedge seal type ("Forsheda" pre-lubricated) gaskets may be used if joint details submitted are approved; installation of such gaskets shall be in strict accordance with the manufacturer's recommendations, and shall be the sole element depended upon to make the joint flexible and watertight.

In wastewater lines no horizontal or vertical angles in the alignment of pipes shall be permitted unless indicated. The spigot shall be centered in the bell, the pipe pushed uniformly home and brought into true alignment. Bedding material shall be placed and tamped against pipe to secure the joint.

5. Bends

When horizontal or vertical angles in the alignment of storm sewers are indicated, the bend or angle shall be constructed by cutting on a bias one or both pipes as may be required for the alignment indicated. The pipe cut shall be sufficiently long to allow exposing the reinforcement, which shall be bent, welded and incorporated into the pipe bend and reinforced concrete collar to maintain the structural integrity. The collar shall be 6 inches minimum, reinforced with #4 bars on a 1 foot center both directions. Builder's hardware cloth may be used on the outside of the joint to aid in holding cementing materials in place. Plywood, fiberboard or other materials placed on the inside of the pipe as formwork shall be removed as soon as the joint materials have obtained initial set, after which the inside surface of the pipe joint shall be finished smooth and true to the line and grade established. The Contractor may

use prefabricated bends meeting the specification requirements in lieu of field fabricated bends. All bends shall be watertight, have a smooth flow line and be equal or greater in strength to the adjacent pipe.

Horizontal or vertical changes in alignment in wastewater lines shall be accomplished by use of manholes. With the E/A's approval, horizontal changes in alignment may be made by the "Joint Deflection" method. Joint deflection is limited by regulations of the Texas Commission on Environmental Quality (TCEQ) to 80 percent of the maximum recommended by the manufacturer; such deflection may not exceed 5 degrees at any joint. Changes in alignment using pipe flexure shall not be allowed.

6. Sulfide and Corrosion Control

All concrete pipe used for wastewater installations shall be protected from sulfide and corrosion damage by using limestone aggregate.

(d) Concrete Steel Cylinder (CSC) Pipe

1. General Requirements

The Contractor shall submit to the E/A for approval along with other required data a tabulated layout schedule with reference to the stationing and grade lines to be used.

The manufacturer shall furnish all fittings and special pieces required for closures, bends, branches, manholes, air valves, blow offs and connections to main line valves and other fittings as indicated.

Each pipe length, fitting and special joint shall have plainly marked on the bell end of the pipe, the head condition for which it is designed. In addition, marking shall be required to indicate the location of each pipe length or special joint in the line and such markings will be referenced to the layout schedules and drawings and submitted for approval.

Concrete steel cylinder fittings shall be tested as required by the applicable AWWA Standards.

2. Design and Inspection

Where not otherwise indicated, concrete steel cylinder pipe shall be Class 150, designed to withstand a vacuum of not less than 28 feet of water. Valve reducers, tees and outlets from a pipe run shall be designed and fabricated so that all stresses are carried by the steel forming the fitting or outlet.

Concrete steel cylinder pipe shall meet one of the following specifications:

AWWA C-301 - Any Size

AWWA C-303 - 24-inch maximum size

All pipe flanges shall conform to AWWA C-207, requirements for standard steel flanges of pressure classes corresponding to the pipe class.

Pipe to be installed in a tunnel or encasement shall be manufactured with 1 inch thick by 24-inch wide skid bands of mechanically impacted mortar in addition to the normal coating.

All concrete steel cylinder fittings shall be constructed of steel plate of adequate strength to withstand both internal pressure and external loading. Rod reinforcing shall not be used to figure the required steel area. The fittings shall have a concrete lining and 1 inch minimum coating of cement mortar, except that centrifugally spun lining need not be reinforced.

Minimum lining thickness shall be 1/2 inch for 16-inch pipe and 3/4 inch for sizes larger than 16-inch pipe. Where it is impractical to place such concrete protection on interior surfaces of small outlets, 2 coats of "Bitumastic Tank Solution" shall be applied.

No fitting shall be made by cutting of standard pipe, except that outlets of less than 75 percent of the pipe diameter may be placed in a standard pipe. Beveled spigots may be placed on standard pipe.

3. Joint Materials

Joints shall be of the rubber gasket type conforming to the applicable standards. The inside and outside recesses between the bell and spigot shall be completely filled with Cement Grout in accordance with the pipe manufacturer's recommendations. Grout materials for jointing such pipe, unless otherwise indicated, shall be as described herein.

(e) Reserved

(f) Polyethylene Tubing

1. General

All polyethylene (PE) tubing shall be high density, high molecular weight plastic tubing meeting ASTM D 2737; it shall be pressure rated at 200 psi working pressure and must bear the National Sanitation Foundation seal of approval for potable water service. Pipe manufacturers shall be listed on SPL WW-65.

2. Materials

Polyethylene plastics shall be Designation PE3408 (Grade P34 with hydrostatic design stress of 800 psi).

3. Markings

Permanent marking on the tubing shall include the following at intervals of not more than 5 feet:

Nominal tubing size.

Type of plastic material, i.e., PE 3408.

Dimension Ratio (DR) and pressure rating in psi for water at 73.4 F (e.g., SDR-9, 200 psi).

ASTM D 2737 designation.

Manufacturer's name or trademark, code and seal of approval (NSF mark) of the National Sanitation Foundation.

Polyethylene tubing for reclaimed service lines shall be purple.

4. Tube Size

PE tubing shall be standard copper tube size outside diameter, with Standard Dimension Ratio (SDR) of 9.

(g) Copper Tubing

All copper service tubing shall be annealed seamless Type K water tube meeting ASTM B88 and rated at 150 psi working pressure. The tubing shall be homogenous throughout and free from cracks, holes, crimping, foreign inclusions or other defects. It shall be uniform in density and other physical properties. Copper tubing for reclaimed water shall be wrapped in purple polyethylene film wrap. Pipe manufacturers shall be listed on SPL WW-613.

(h) Service Connection Fittings

All fittings used in customer service connection - tapping mains, connecting meters, etc. - must be currently listed on the applicable Water and Wastewater Standard Products List (SPL WW-68), or called for in the City of Austin Standard Details (520 - series).

(i) Brass Goods

All brass valves, couplings, bends, connections, nipples and miscellaneous brass pipe fittings and accessories used in meter connections, service lines, air release piping assemblies, and wherever needed in the water distribution system, shall conform to the City of Austin Standards, Austin Water Utility Standard Products Lists, and AWWA C-800, except as herein modified or supplemented.

Unless otherwise noted, the goods described herein shall be fabricated of standard Red Brass (Waterworks Brass) meeting ASTM B62 or B584, alloy

83600, consisting of 85 percent copper and 5 percent each of tin, lead and zinc.

Exposed threads shall be covered with plastic caps or sheeting to protect the threads.

Brass goods of each type and class shall be compatible with other fittings in common usage for similar purposes. Where not otherwise indicated, all such materials shall meet the following requirements:

Inlet threads of corporation valves shall be AWWA iron pipe (IP) thread (male); outlets of service saddles shall be tapped with AWWA IP thread (female). AWWA IP threads shall conform to ANSI/ASME B1.20.1 as required by AWWA C800 for “General Purpose (Inch) Pipe Threads”. For 3/4” and 1” sizes only, corporation valve inlet threads, and the internal threads of saddles may be the AWWA taper thread conforming to AWWA C800 Figure 1 and Table 6. External threads of corporation valve inlet must be compatible with internal threads of the service saddle.

Connections of all new tubing, and of tubing repairs wherever possible, shall be by compression fittings. Compression connections shall be designed to provide a seal and to retain the tubing, without slippage, at a working water pressure of 150 psig.

Flanges shall conform to ANSI B16.1, Class 125, as to dimensions, drillings, etc. Copper tubing, when used, shall be Type K tubing having dimensions and weights given in Table A.1 of AWWA C800.

Brass pipe shall conform to the weights and dimensions for Extra Strong pipe given in Table A.2 of AWWA C800.

All fittings shall be suitable for use at hydrostatic working pressures up to 150 psig (hydrostatic testing of installed systems is at 200 psig).

(j) Reserved

(k) Polyvinyl Chloride Potable/Reclaimed Water Pipe

1. General

All polyvinyl chloride (PVC) potable/reclaimed water pipe shall be of the rigid (UNPLASTICIZED) type and must bear the National Sanitation Foundation seal of approval for potable water pipe. Each joint of pipe shall consist of single continuous extrusion; bells or other components attached by solvent welding are not acceptable. Pipe shall be pressure rated at 200 psi (SDR-14).

Pipe shall have push-on, rubber gasket joints of the bell and spigot type with thickened integral bells with rubber gasket joints. The wall thickness of each pipe bell and joint coupling must be greater than the standard pipe barrel thickness. Clearance must be provided in every

gasket joint for both lateral pipe deflection and for linear expansion and contraction. Concrete thrust blocking shall be placed behind bends and tees. Concrete support cradles or blocking shall be required for support of all fire hydrants, valves and AWWA C110 fittings; such support shall be provided for AWWA C153 fittings when required by the E/A.

2. Applicable Specifications

Except as modified or supplemented herein, PVC pipe shall meet the following standards:

AWWA C-900, SDR 14 for PVC Pressure Pipe, in 4, 6, 8 and 12 inch nominal sizes, having Cast Iron Pipe size outside diameters.

Fittings used with PVC Pressure pipe shall be AWWA C-110 or AWWA C-153 compact ductile iron fittings.

All pipe 4 inches and larger must be approved Underwriter's Laboratories for use in buried water supply and fire protection systems.

3. Material Requirements

All pipe and fittings shall be made from clean, virgin, NSF certified, Class 12454B PVC. Clean reworked materials generated from the manufacturers own production may be used within the current limits of the referenced AWWA C-900.

4. Marking

PVC for reclaimed piping shall be purple or wrapped in purple polyethylene film wrap.

Permanent marking on each joint of pipe shall include the following at intervals of not more than 5 feet:

Nominal pipe size and OD base (e.g., 4 CIPS).

Type of plastic material (e.g., PVC 12454B).

Standard Dimension Ratio and the pressure rating in psi for water at 73 F (e.g., SDR 14, 200 psi).

AWWA designation with which the pipe complies (e.g., AWWA C-900).

Manufacturer's name or code and the National Sanitation Foundation (NSF) mark.

5. Tracer Tape

Inductive Tracer Detection Tape shall be placed directly above the centerline of all non-metallic pipe a minimum of 12 inches below

subgrade or, in areas outside the limits of pavement, a minimum of 18 inches below finished grade. The tracer tape shall be encased in a protective, inert, plastic jacket and color coded according to American Public Works Association Uniform Color Code. Except for minimum depth of cover, the tracer tape shall be placed according to manufacturer's recommendations. Manufacturers must be listed on SPL WW-597.

(l) Polyvinyl Chloride (PVC) Pipe (Nonpressure) and Fittings

1. General

PVC sewer and wastewater pipe and fittings 6 through 15 inch diameter shall conform to ASTM D 3034. Pipe shall have minimum cell classification of 12364 or 12454. Fittings shall have cell classification of 12454 or 13343. Pipe stiffness shall be at least 115 psi as determined by ASTM D 2412. Pipe manufacturers shall be on SPL WW-227, and fitting manufacturers shall be on SPL WW-227B.

PVC sewer and wastewater pipe and fittings 18 through 27 inch diameter shall conform to ASTM F 679. Pipe shall have minimum cell classification of 12364 or 12454. Pipe stiffness shall be at least 72 psi as determined by ASTM D 2412. Pipe manufacturers shall be on SPL WW-227A, and fitting manufacturers shall be on SPL WW-227B.

2. Joints

PVC pipe and fitting shall have elastomeric gasket joints conforming to ASTM D 3212. Gaskets shall conform to ASTM F 477.

3. Pipe Markings

Pipe meeting ASTM D 3034 shall have permanent marking on the pipe that includes the following at intervals of not more than 5 feet:

Manufacturer's name and/or trademark and code.

Nominal pipe size.

PVC cell classification per ASTM D 1784

The legend "SDR-_ _ PVC Sewer Pipe" (SDR 26, 23.5. or less is required)

The designation "ASTM D 3034"

Pipe meeting ASTM F 679 shall have permanent marking that includes the following at intervals of not more than 5 feet:

Manufacturer's name or trademark and code

Nominal pipe size

PVC cell classification per ASTM D 1784

Pipe stiffness designation “PS _ _ PVC Sewer Pipe” (PS of at least 72 is required

The designation “ASTM F 679”

4. Fitting Markings

Fittings meeting ASTM D 3034 shall have permanent marking that includes the following:

Manufacturer's name or trademark,

Nominal size

The material designation "PVC"

The designation, "ASTM D 3034"

Fittings meeting ASTM F 679 shall have permanent marking that includes the following:

Manufacturer’s name or trademark and code

Nominal size

The material designation “PVC”

The designation “ASTM F 679”

5. Tracer Tape

Inductive Tracer Detection Tape shall be placed directly above the centerline of all non-metallic pipe a minimum of 12 inches below subgrade or, in areas outside the limits of pavement, a minimum of 18 inches below finished grade. The tracer tape shall be encased in a protective, inert, plastic jacket and color coded according to American Public Works Association Uniform Color Code. Except for minimum depth of cover, the tracer tape shall be placed according to manufacturer’s recommendations. Manufacturers must be listed on SPL WW-597.

(m) Steel Pipe

1. Standard Weight

ASTM A 53, Schedule 40.

2. Extra Heavy Weight

Seamless ASTM A 53, Schedule 80.

3. Encasement Pipe

   a. For direct-bury installations, pipe shall conform to ASTM A134 with minimum thickness of 3/8 inch (9.5 mm).

   b. For jacked installations, pipe shall conform to requirements on drawings.

4. Fittings

   Nipples and fittings extra strong Federal Specification WW-N 351 or WW-P 521.

5. Coatings

   Black or galvanized as indicated.

(n) Welded Steel Pipe and Fittings for Water-Pipe

1. General Reference Standards Specification.

   Specifications of the American Water Works Association (AWWA) listed below shall apply to this Section.

   C-200 Steel Water Pipe 6 inches and larger.

   C-205 Cement-Mortar Protective Lining and Coating for Steel Water Pipe, 4 inches and larger, Shop Applied.

   C-206 Field Welding of Steel Water Pipe.

   C-207 Steel Pipe Flanges for Waterworks Services, Sizes 4 inches through 144 inches.

   C-208 Dimensions for Steel Water Pipe Fittings.

   C-602 Cement-Mortar Lining of Water Pipelines, 4 inches and larger in Place.

2. Submittals

   Furnish Shop Drawings, product data, design calculations and test reports as described below:

   a. Certified copies of mill tests confirming the type of materials used in steel plates, mill pipe flanges and bolts and nuts to show compliance with the requirements of the applicable standards.

   b. Complete and dimensional working drawings of all pipe layouts. Shop Drawings shall include the grade of material, size, wall

thickness of the pipe and fittings, type and location of fittings and the type and limits of the lining and coating systems of the pipe and fittings.

c. Product data to show compliance of all couplings, supports, fittings, coatings and related items.

3. Job Conditions

a. The internal design pressure of all steel pipe and fittings shall be as indicated.

b. The interior of all steel pipe for potable water, 4 inches and larger, shall be cement-mortar lined.

4. Manufacturing

a. Description

Pipe shall comply with AWWA C-200.

(1) Circumferential deflection of all pipe in-place shall not exceed 2.0 percent of pipe diameter.

(2) Diameter

Nominal pipe diameter shall be the inside diameter of lining or pipe barrel, unless otherwise designated in Job Conditions.

b. Wall Thickness

(1) Steel pipe wall thickness shall be designed for the internal and external loads specified in this section. The cylinder thickness needed to resist internal pressure shall be based on an allowable stress in the steel equal to 1/2 the minimum yield stress of the material used.

5. Fittings

a. Welded

Fabricated steel fittings shall be of the same material as pipe and shall comply with AWWA C-208.

6. Flanges

a. Flanges shall comply with the requirements of AWWA C-207, Class D or Class E. The class shall be based on operating conditions and mating flanges of valves and equipment.

b. Gaskets shall be cloth-inserted rubber, 1/8 inch thick.

c. Flanges shall be flat faced with a serrated finish.

7. Pipe Joints

a. Lap Joints for Field Welding

(1) Lap joints for field welding shall conform to AWWA C-206. This item applies only to pipes 72 inches in diameter and larger.

(2) The bell ends shall be formed by pressing on a hydraulic expander or a plug die. After forming, the minimum radius of curvature of the bell end at any point shall not be less than 15 times the thickness of the steel shell. Bell ends shall be formed in a manner to avoid impairment of the physical properties of the steel shell. Joints shall permit a lap at least 1 1/2 inches when assembled. The longitudinal or spiral weld on the inside of the bell end and the outside of the spigot end on each section of pipe shall be ground flush with the plate surface. The inside edge of the bell and the outside edge of the spigot shall be scarfed or lightly ground to remove the sharp edges or burrs.

b. Bell and Spigot Joints with O-Ring Gasket

(1) Bell and spigot joints with rubber gasket shall conform to AWWA C-200.

(2) The bell and spigot ends shall be so designed that when the joint is assembled, it will be self-centered and the gasket will be confined to an annular space in such manner that movement of the pipe or hydrostatic pressure cannot displace it. Compression of the gasket when the joint is completed shall not be dependent upon water pressure in the pipe and shall be adequate to ensure a watertight seal when subjected to the specified conditions of service. Bell and spigot ends shall be welded on preformed shapes. The bell and spigot ends shall conform to the reviewed Shop Drawings.

8. Interior and Exterior Protective Surface Coatings

a. Exterior Surface to be mortar coated shall conform to AWWA C-205 for shop application and AWWA C-602 for field application. Pipe materials shall be the product of an organization, which has had not less than 5 years successful experience manufacturing pipe materials, and the design and manufacture of the pipe, including all materials, shall be the product of one company.

b. All surfaces except as noted in c and d below shall receive shop application of mortar lining and coating.

c. Field Welded Joints. After installation, clean, line and coat unlined or uncoated ends adjacent to welded field joints, including the weld proper, as specified for pipe adjacent to the weld. Potable water only shall be used in the preparation of any cement, mortar, or grout lining.

d. Machined Surfaces. Shop coat machined surfaces with a rust preventative compound. After jointing surfaces, remaining exposed surfaces shall be coated per a) and b) above.

(o) Corrugated Metal Pipe

1. General

Pipe shall be corrugated continuous lock or welded seam helically corrugated pipe. Corrugated metal pipe may be galvanized steel, aluminized steel or aluminum conforming to the following:

Galvanized Steel	AASHTO M 218
Aluminized Steel	AASHTO M 274
Aluminum	AASHTO M 197

Where reference is made herein to gage of metal, the reference is to U.S. Standard Gage for uncoated sheets. Tables in AASHTO M 218 and AASHTO M 274 list thickness for coated sheets in inches. The Tables in AASHTO M 197 list thickness in inches for clad aluminum sheets.

Sampling and testing of metal sheets and coils used for corrugated metal pipe shall be in accordance with TXDOT Test Method Tex-708-I.

Damaged spelter coating shall be repaired by thoroughly wire brushing the damaged area and removing all loose, cracked or weld-burned spelter coating. The cleaned area shall be painted with a zinc dust-zinc oxide paint conforming to Federal Specifications TT-P 641b. Damaged pipe shall be rejected and removed from the project.

Damaged aluminized coating shall be repaired in accordance with the manufacturer's recommendations.

The following information shall be clearly marked on each section of pipe:

Thickness and corrugations

Trade Mark of the manufacturer

Specification compliance

2. Fabrication

a. Steel Pipe

Galvanized or aluminized steel pipe shall be full circle or arch pipe conforming to AASHTO M 36, Type I or Type II as indicated.

It may be fabricated with circumferential corrugations; lap joint construction with riveted or spot welded seams or it may be fabricated with helical corrugations with continuous helical lock seam or ultra high frequency resistance butt-welded seams.

b. Aluminum Pipe

Pipe shall conform to AASHTO M 196, Type I, circular pipe or Type II, pipe arch as indicated. It may be fabricated with circumferential corrugations; lap joint construction with riveted or spot welded seams or it may be fabricated with helical corrugations with a continuous helical lock seam.

Portions of aluminum pipe that are to be in contact with high chloride concrete or metal other than aluminum, shall be insulated from these materials by a coating of bituminous material. The coating applied to the pipe or pipe arch to provide insulation between the aluminum and other material shall extend a minimum distance of 1 foot beyond the area of contact.

3. Selection of Gages

The pipe diameter, permissible corrugations and required gauges for circular pipe shall be as indicated on the drawings.

For pipe arch, the span, rise, gage, corrugation size and coating thickness shall be as shown on the drawings. A tolerance of plus or minus 1 inch or 2 percent of equivalent circular diameter, whichever is greater, will be permissible in span and rise, with all dimensions measured from the inside crests of the corrugations.

4. Joint Material

Except as otherwise indicated, coupling bands and other hardware for galvanized or aluminized steel pipe shall conform to AASHTO M 36 for steel pipe and AASHTO M 196 for aluminum pipe. Field joints for each type of corrugated metal pipe shall maintain pipe alignment during construction and prevent infiltration of soil material during the life of the installation.

Coupling bands shall be not more than 3 nominal sheet thickness lighter than the thickness of the pipe to be connected and in no case lighter than 0.052 inch for steel or 0.048 inch for aluminum.

Coupling bands shall be made of the same base metal and coating (metallic or otherwise) as the pipe.

Coupling bands shall lap equally on each of the pipes being connected to form a tightly closed joint after installation.

Pipes furnished with circumferential corrugations shall be field jointed with corrugated locking bands. This includes pipe with helical corrugations, which has reformed circumferential corrugations on the ends. The locking bands shall securely fit into at least one full circumferential corrugation on each of the pipe ends being coupled. The minimum width of the corrugated locking bands shall be as shown below for the corrugation which corresponds to the end circumferential corrugations on the pipes being joined:

10 1/2 inches wide for 2 2/3 inches x 1/2-inch corrugations.

12 inches wide for 3 inches x 1 inch or 5 inches x 1-inch corrugations.

Helical pipe without circumferential end corrugations will be permitted only when it is necessary to join a new pipe to an existing pipe, which was installed with no circumferential end corrugations. In this event pipe furnished with helical corrugations at the ends shall be field jointed with either helically corrugated bands or with bands with projections or dimples. The minimum width of helically corrugated bands shall conform to the following:

12 inches wide for pipe diameters up to and including 72 inches.

14 inches wide for 1 inch deep helical end corrugations.

Bands with projections shall have circumferential rows of projections with one projection for each corrugation. The width of bands with projections shall be not less than the following:

12 inches wide for pipe diameters up to and including 72 inches.

The bands shall have 2 circumferential rows of projections.

16 1/4 inches wide for pipe diameters of 78 inches and greater.

The bands shall have 4 circumferential rows of projections.

Unless otherwise indicated, all bolts for coupling bands shall be 1/2-inch diameter. Bands 12 inches wide or less shall have a minimum of 2 bolts and bands greater than 12 inches wide shall have a minimum of 3 bolts.

Galvanized bolts may be hot dip galvanized conforming to AASHTO M 232, mechanically galvanized to provide the same requirements as AASHTO M 232 or electro-galvanized per ASTM A 164 Type RS.

5. Additional Coatings or Linings

a. Bituminous Coated

Bituminous Coated pipe or pipe arch shall be as indicated both as to base metal and fabrication and in addition shall be coated inside and out with a bituminous coating which shall meet the performance requirements set forth herein. The bituminous coating shall be 99.5 percent soluble in carbon bisulphide. The pipe shall be uniformly coated inside and out to a minimum thickness of 0.05 inch, measured on the crests of the corrugations.

The bituminous coating shall adhere to the metal tenaciously, shall not chip off in handling and shall protect the pipe from deterioration as evidenced by samples prepared from the coating material successfully meeting the Shock Test and Flow Test in accordance with Test Method Tex-522-C.

b. Paved Invert

Where a Paved Invert is indicated, the pipe or pipe arch, in addition to the fully coated treatment described above, shall receive additional bituminous material of the same specification as above, applied to the bottom quarter of the circumference to form a smooth pavement with a minimum thickness of 1/8 inch above the crests of the corrugations.

c. Cement Lined

(1) General

Except as modified herein, pipe shall conform to AASHTO M 36 for lock seam or welded helically corrugated steel pipe. Pipe shall be of full circle and shall be fabricated with two annular corrugations for purposes of joining pipes together with band couplers. Lock seams shall develop the seam strength as required in Table 3 of AASHTO M 36. Concrete lining shall conform to the following:

Composition

Concrete for the lining shall be composed of cement, fine aggregate and water that are well mixed and of such

consistency as to produce a dense, homogeneous, non-segregated lining.

Cement

Portland Cement shall conform to AASHTO M 85.

Aggregate

Aggregates shall conform to AASHTO M 6 except that the requirements for gradation and uniformity of gradation shall not apply.

Mixture

The aggregates shall be sized, graded, proportioned and thoroughly mixed with such proportions of cement and water as will produce a homogenous concrete mixture of such quality that the pipe will conform to the design requirements indicated. In no case, however, shall the proportions of Portland Cement, blended cement or Portland Cement plus pozzolanic admixture be less than 470 lb/cu. yd of concrete.

Thickness

The lining shall have a minimum thickness of 1/8 inch above the crest of the corrugations.

Lining Procedures

The lining shall be plant applied by a machine traveling through a stationary pipe. The rate of travel of the machine and the rate of concrete placement shall be mechanically regulated so as to produce a homogenous nonsegregated lining throughout.

Surface Finish

The lining machine shall also mechanically trowel the concrete lining as the unit moves through the pipe.

Certification

Furnish manufacturer's standard certification of compliance upon request of the purchaser.

Joints

Pipe shall be joined together with coupling bands made from steel sheets to an indicated thickness of 0.064 inch (12 ga.). Coupling bands shall be formed with two corrugations that

are spaced to provide seating in the third corrugation of each pipe end without creating more than 1/2 inch ± annular space between pipe ends when joined together.

Bands shall be drawn together by two 1/2 inch galvanized bolts through the use of a bar and strap suitably welded to the band.

When O-ring gaskets are indicated they shall be placed in the first corrugation of each pipe and shall be compressed by tightening the coupling band. Rubber O-ring gaskets shall conform to Section 5.9, ASTM C 361.

(2) Causes for Rejection

Pipe shall be subject to rejection on account of failure to conform to any of the indications. Individual sections of pipe may be rejected because of any of the following:

Damaged ends, where such damage would prevent making satisfactory joint.

Defects that indicate poor quality of work and could not be easily repaired in the field.

Severe dents or bends in the metal itself.

If concrete lining is broken out, pipe may be rejected or at the discretion of the E/A, repaired in the field in accordance with the manufacturer's recommendation.

Hairline cracks or contraction cracks in the concrete lining are to be expected and does not constitute cause for rejection.

d. Fiber Bonded

Where fiber bonded pipe is indicated, the pipe or pipe arch shall be formed from sheets whose base metal shall be as indicated. In addition, the sheets shall have been coated with a layer of fibers, applied in sheet form by pressing them into a molten metallic bonding. If a paved invert is indicated it shall be in accordance with the procedure outlined above. The test for spelter coating above is waived for fiber bonded pipe.

6. Slotted Drain Storm Sewers

The pipes for the slotted drain and slotted drain outfall shall be helically corrugated, lock seam or welded seam pipe. Materials and fabrication shall be in accordance with the above. The metal thickness shall be a minimum 16 gage.

The chimney assemblies shall be constructed of 3/16 inch welded plate or machine formed 14 gage galvanized steel sheets. The height of the chimney required shall be as indicated. Metal for the welded plate slot shall meet the requirements of ASTM A 36 and the completed plate slot shall be galvanized after fabrication in accordance with ASTM A 123.

Weld areas and the heat affected zones where the slot is welded to the corrugated pipe shall be thoroughly cleaned and painted with a good quality asphalt base aluminum paint.

7. Mortar

Mortar shall be composed of 1 part Type I Portland Cement and 2 parts clean, sharp mortar sand suitably graded for the purpose and conforming in other respects to the provisions for fine aggregate of Item No. 403, "Concrete for Structures". Hydrated lime or lime putty may be added to the mix, but in no case shall it exceed 10 percent by weight of the total dry mix.

(9) Geotextile Filter Fabric for Pipe Bedding Material

Geotextile filter fabric for pipe bedding material shall be Hanes Geo Components - TerraTex NO4.5 (AOS US Standard Sieve 70) geotextile fabric or approved equal.

510.3 Construction Methods

(1) General

Prior to commencing this Work, all erosion control and tree protection measures required shall be in place and all utilities located and protected as set forth in "General Conditions". Clearing the site shall conform to Item No. 102S, "Clearing and Grubbing". Maintenance of environmental quality protection shall comply with all requirements of "General Conditions" and Item No. 601S, "Salvaging and Placing Topsoil".

The Contractor shall Work such that a reasonable minimum of disturbance to existing utilities will result. Particular care shall be exercised to avoid the cutting or breakage of all existing utilities. If at any time the Contractor’s operations damage the utilities in place, the Contractor shall immediately notify the owner of the utility to make the necessary repairs. When active wastewater sewer lines are cut in the trenching operations, temporary flumes shall be provided across the trench while open and the lines shall be restored when the backfilling has progressed to the original bedding lines of the sewer so cut.

The Contractor shall inform utility owners sufficiently in advance of the Contractor's operations to enable such utility owners to reroute, provide temporary detours or to make other adjustments to utility lines in order that the Contractor may Work with a minimum of delay and expense. The Contractor shall cooperate with all utility owners concerned in effecting any utility adjustments necessary and shall not hold

the City liable for any expense due to delay or additional Work because of conflicts arising from existing utilities.

The Contractor shall do all trenching in accordance with the provisions and the directions of the E/A as to the amount of trench left unfilled at any time. All excavation and backfilling shall be accomplished as indicated and in compliance with State Statutes.

Where excavation for a pipe line is required in an existing City street, a street cut permit is required and control of traffic shall be as indicated in accordance with the Texas Manual on Uniform Traffic Control Devices.

Wherever existing utility branch connections, sewers, drains, conduits, ducts, pipes or structures present obstructions to the grade and alignment of the pipe, they shall be permanently supported, removed, relocated or reconstructed by the Contractor through cooperation with the owner of the utility, structure or obstruction involved. In those instances where their relocation or reconstruction is impractical, a deviation from line and grade will be ordered by the E/A and the change shall be made in the manner directed.

Adequate temporary support, protection and maintenance of all underground and surface utility structures, drains, sewers and other obstructions encountered in the progress of the Work shall be furnished by, and at the expense of, the Contractor and as approved by the E/A.

Where traffic must cross open trenches, the Contractor shall provide suitable bridges in conformance with Standard 804S-4. Adequate provisions shall be made for the flow of sewers; drains and watercourses encountered during construction and any structures, which may have been disturbed, shall be satisfactorily restored upon completion of Work.

When rainfall or runoff is occurring or is forecast by the U.S. Weather Service, the Contractor shall not perform or attempt any excavation or other earth moving Work in or near the flood plain of any stream or watercourse or on slopes subject to erosion or runoff, unless given specific approval by the E/A. When such conditions delay the Work, an extension of time for working day contracts will be allowed in accordance with "General Conditions".

(2) Water Line/New Wastewater Line Separation

Separation between water, reclaimed water, and wastewater lines shall be provided as shown in the Drawings.

Crossings of water, reclaimed water, and wastewater lines shall conform to details in the Drawings.

Wastewater manholes within 9 feet of water and reclaimed water lines shall be made watertight according to details in the Drawings.

(3) Utility and Storm Sewer Crossings

When the Contractor installs a pipe that crosses under a utility or storm sewer structure and the top of the pipe is within 18 inches of the bottom of the structure, the pipe shall be backfilled as shown in the Drawings. When the Contractor installs a pipe that crosses under a utility or storm sewer structure that is not shown in the Drawings, the pipe shall be backfilled as directed by the Engineer. Payment for backfilling pipe at utility or storm sewer structures not shown in the Drawings shall be by Change Order.

(4) Trench Excavation

Excavation in a paved street shall be preceded by saw cutting completely through any asphaltic cement concrete or portland cement concrete surface, base, or subbase to the underlying subgrade. This requirement shall not apply to excavations made with trenching machines that use a rotating continuous belt or chain for cutting and removing of material.

Underground piped utilities shall be constructed in an open cut in accordance with Federal regulations, applicable State Statutes conforming to Item No. 509S, "Excavation Safety Systems" and with a trench width and depth described below. When pipe is to be constructed in fill above the natural ground, Contractor shall construct embankment to an elevation not less than one foot above the top of the pipe, after which trench is excavated. Required vertical sides shall be sheeted and braced as indicated to maintain the sides of the required vertical excavation throughout the construction period. Adequacy of the design of sheeting and bracing shall be the responsibility of the Contractor's design professional. The Contractor shall be responsible for installation as indicated. After the pipe has been laid and the backfill placed and compacted to 12 inches above the top of the pipe, any sheeting, shoring and bracing required may be removed with special care to insure that the pipe is not disturbed. As each piece of sheeting is removed, the space left by its removal must be thoroughly filled and compacted with suitable material and provisions made to prevent the sides of the trench from caving until the backfill has been completed. Any sheeting left in place will not be paid for and shall be included in the unit price bid for pipe.

(5) Trench Width

Trenches for water, reclaimed, and wastewater lines shall have a clear width on each side beyond the outside surfaces of the pipe bell or coupling of not less than 6 inches nor more than 12 inches.

Trenches for Storm Sewers up to 42 inches shall have a width of 1 foot on each side beyond the outside surfaces of the pipe. Pipes more than 42 inches shall have a trench width not to exceed 18 inches on each side beyond the outside surfaces of the pipe.

If the trench width within the pipe zone exceeds this maximum, the entire pipe zone shall be refilled with approved backfill material, thoroughly compacted to a minimum of 95 percent of maximum density as determined by TxDOT Test Method Tex-114-E and then re-excavated to the proper grade and dimensions. Excavation along curves and bends shall be so oriented that the trench and pipe are

approximately centered on the centerline of the curve, using short lengths of pipe and/or bend fittings if necessary.

For all utilities to be constructed in fill above natural ground, the embankment shall first be constructed to an elevation not less than 1 foot above the top of the utility after which excavation for the utility shall be made.

(6) Trench Depth and Depth of Cover

All pipe and in-line appurtenances shall be laid to the grades indicated. The depth of cover shall be measured from the established finish grade, natural ground surface, subgrade for staged construction, street or other permanent surface to the top or uppermost projection of the pipe.

(a) Where not otherwise indicated, all potable/reclaimed water piping shall be laid to the following minimum depths:

1. Potable/reclaimed water piping installed in undisturbed ground in easements of undeveloped areas, which are not within existing or planned streets, roads or other traffic areas shall be laid with at least 36 inches of cover.

2. Potable/reclaimed water piping installed in existing streets, roads or other traffic areas shall be laid with at least 48 inches of cover below finish grade.

3. Unless approved by the E/A, installation of potable/reclaimed water piping in proposed new streets will not be permitted until paving and drainage plans have been approved and the roadway traffic areas excavated to the specified or standard paving subgrade, with all parkways and sidewalk areas graded according to any applicable provisions of the drainage plans or sloped upward from the curb line to the right of way line at a minimum slope of 1/4 inch per foot. Piping and appurtenances installed in such proposed streets shall be laid with at least 36 inches of cover below the actual subgrade.

(b) Where not otherwise indicated, all wastewater piping shall be laid to the following minimum depths:

1. Wastewater piping installed in natural ground in easements or other undeveloped areas, which are not within existing or planned streets, roads or other traffic areas shall be laid with at least 42 inches of cover.

2. Wastewater piping installed in existing streets, roads or other traffic areas shall be laid with at least 66 inches of cover.

3. Wastewater piping installed in such proposed streets shall be laid with at least 48 inches of cover below the actual subgrade.

(7) Classification of Excavation

Excavation will not be considered or paid for as a separate item of Work, so excavated material will not be classified as to type or measured as to quantity. Full payment for all excavation required for the construction shall be included in the various unit or lump sum Contract prices for the various items of Work installed, complete in place. No extra compensation, special treatment or other consideration will be allowed due to rock, pavement, caving, sheeting and bracing, falling or rising water, working under and in the proximity of trees or any other handicaps to excavation.

(8) Dewatering Excavation

Underground piped utilities shall not be constructed or the pipe laid in the presence of water. All water shall be removed from the excavation prior to the pipe placing operation to insure a dry firm granular bed on which to place the underground piped utilities and shall be maintained in such unwatered condition until all concrete and mortar is set. Removal of water may be accomplished by bailing, pumping or by a well-point installation as conditions warrant.

In the event that the excavation cannot be dewatered to the point where the pipe bedding is free of mud, a seal shall be used in the bottom of the excavation. Such seal shall consist of Class B concrete, conforming to Item No. 403, "Concrete for Structures", with a minimum depth of 3 inches.

(9) Trench Conditions

Before attempting to lay pipe, all water, slush, debris, loose material, etc., encountered in the trench must be pumped or bailed out and the trench must be kept clean and dry while the pipe is laid and backfilled. Where needed, sump pits shall be dug adjoining the trench and pumped as necessary to keep the excavation dewatered.

Backfilling shall closely follow pipe laying so that no pipe is left exposed and unattended after initial assembly. All open ends, outlets or other openings in the pipe shall be protected from damage and shall be properly plugged and blocked watertight to prevent the entrance of trench water, dirt, etc. The interior of the pipeline shall at all times be kept clean, dry and unobstructed.

Where the soil encountered at established footing grade is a quicksand, saturated or unstable material, the following procedure shall be used unless other methods are indicated:

All unstable soils shall be removed to a depth of a minimum 2 feet below bottom of piped utility or as required to stabilize the trench foundation. Such excavation shall be carried out for the entire trench width.

All unstable soil so removed shall be replaced with a concrete seal, foundation rock or coarse aggregate materials placed across the entire trench width in uniform layers not to exceed 6 inches, loose measure and compacted by mechanical tamping or other means which shall provide a stable foundation for the utility.

Forms, sheathing and bracing, pumping, additional excavation and backfill required in unstable trench conditions shall be included in the unit price bid for pipe.

(10) Blasting

All blasting shall conform to the provisions of the "General Conditions" and/or "Public Safety and Convenience".

(11) Removing Old Structures

When out of service masonry structures or foundations are encountered in the excavation, such obstructions shall be removed for the full width of the trench and to a depth of 1 foot below the bottom of the trench. When abandoned inlets or manholes are encountered and no plan provision is made for adjustment or connection to the new sewers, such manholes and inlets within the construction limits shall be removed completely to a depth 1 foot below the bottom of the trench. In each instance, the bottom of the trench shall be restored to grade by backfilling and compacting by the methods provided above. Where the trench cuts through storm or wastewater sewers which are known to be abandoned, these sewers shall be cut flush with the sides of the trench and blocked with a concrete plug in a manner satisfactory to the E/A. When old structures are encountered, which are not visible from the existing surface and are still in service, they shall be protected and adjusted as required to the finished grade.

(12) Lines and Grades

Grades, lines and levels shall conform to the General Conditions and/or "Grades, Lines and Levels". Any damage to the above by the Contractor shall be re-established at the Contractor's expense. The Contractor shall furnish copies of all field notes and "cut sheets" to the City.

The location of the lines and grades indicated may be changed only by direction of the E/A. It is understood that the Contractor will be paid for Work actually performed on the basis of the unit Contract prices and that the Contractor shall make no claim for damages or loss of anticipated profits due to the change of location or grade.

All necessary batter boards or electronic devices for controlling the Work shall be furnished by, and at the expense of, the Contractor. Batter boards shall be of adequate size material and shall be supported substantially. The boards and all location stakes must be protected from possible damage or change of location. The Contractor shall furnish good, sound twilled lines for use in achieving lines and grades and the necessary plummets and graduated poles.

The Contractor shall submit to the Engineer at least six copies of a detailed pipe laying schedule for review and approval. The laying schedule shall list all types of pipe, fittings, valves, hydrants, flanged outlets, and other appurtenances required for construction. The Contractor shall submit the laying schedule at least 30 days in advance of construction on the project. The Engineer will forward review comments to the Contractor for revisions. The Contractor shall make revisions and forward to

the Engineer for review. Prior to start of construction on the Project, the Engineer will send a reviewed final laying schedule marked for construction to the Contractor. Should the Contractor's procedures not produce a finished pipe placed to grade and alignment, the pipe shall be removed and relayed and the Contractors procedures modified to the satisfaction of the E/A. No additional compensation shall be paid for the removal and relaying of pipe required above.

(13) Surplus Excavated Materials

Excess material or material which cannot be made suitable for use in embankments will be declared surplus by the E/A and shall become the property of the Contractor to dispose of off site at a permitted fill site, without liability to the City or any individual. Such surplus material shall be removed from the Work site promptly following the completion of the portion of the utility involved.

(14) Pipe Bedding Envelope

Pipe shall be installed in a continuous bedding envelope of the type shown on the drawings or as described herein. The envelope shall extend the full trench width, to a depth of at least 6 inches (150 mm) below the pipe and to a depth of the springline of storm water pipe and at least 12 inches (300 mm) above water, reclaimed, and wastewater pipe.

Standard Bedding Materials

USE / PIPE MATERIAL	Cement Stabilized Backfill	Natural or Mf'd Sand	Pea Gravel	PIPE BEDDING STONE			
				Uncrushed Gravel	Crushed Gravel	Crushed Stone	Stone Screenings
WATER and RECLAIMED WATER							
Welded Steel	X					X	
Service Tubing 3/4" to 2-1/2"		X	X				X
WATER and RECLAIMED WATER (Ductile Iron)							
Up to 15 Inch ID		X	X	X			X
Larger Than 15 Inch ID			X	X			
WATER and RECLAIMED WATER (PVC only) and WASTEWATER							
Up to 15 Inch ID		X	X	X	X	X	X
Larger Than 15 Inch ID			X	X	X	X	
STORMWATER							

Concrete		X	X	X	X	X	X
Metal		X	X	X			X

(b) General requirements and limitations governing bedding selection.

1. Crushed gravel or crushed stone shall not be used with polyethylene tubing or polyethylene film wrap.

2. Uncrushed gravel may be used with polyethylene film wrap in trenches up to 6 feet deep and in deeper trenches where ample trench width, a tremmie, or conditions will allow controlled placement of the gravel without damaging the polyethylene wrap.

3. Bedding shall be placed in lifts not exceeding 8 inches loose thickness and compacted thoroughly to provide uniform support for the pipe barrel and to fill all voids around the pipe.

4. Pea Gravel or bedding stone shall be used in blasted trenches.

(c) Requirements to prevent particle migration.

Bedding material shall be compatible with the materials in the trench bottom, walls and backfill so that particle migration from, into or through the bedding is minimized. The E/A may require one or more of the following measures to minimize particle migration: use of impervious cut-off collars; selected bedding materials, such as pea gravel or bedding stone mixed with sand; filter fabric envelopment of the bedding; cement stabilized backfill; or other approved materials or methods. Measures to minimize particle migration will be shown on the Drawings or designated by the E/A, and, unless provisions for payment are provided in the contract documents, the cost of these measures shall be agreed by change order. The following limitations shall apply.

1. groundwater is present, or in trenches with grades greater than 5 percent.

2. Pea gravel or bedding stone, alone, shall not be used in the street right-of-way within 5 feet of subgrade elevation in trenches that are 3 feet or wider.

3. each gravel or bedding stone, alone, shall not be used where the trench bottom, sides, or backfill is composed of non-cementitious, silty or sandy soils having plasticity indices less than 20, as determined by the E/A.

4. Sand, alone, shall not be used for installation of concrete storm water pipe unless the bedding envelope is wrapped with a geotextile membrane and the joints of the stormdrain conduit are wrapped to

prevent the migration of fines into the bedding envelope and into the stormdrain conduit

5. For concrete storm water pipe, if pea gravel, uncrushed gravel, crushed gravel, crushed stone, or combination thereof is used for pipe bedding material, a geotextile filter fabric shall be placed around the perimeter of the joint

(15) Laying Pipe

No pipe shall be installed in the trench until excavation has been completed, the bottom of the trench graded and the trench completed as indicated.

Laying of corrugated metal pipes on the prepared foundation shall be started at the outlet end with the separate sections firmly joined together, with outside laps of circumferential joints pointing upstream and with longitudinal laps on the sides. Any metal in joints, which is not protected by galvanizing, shall be coated with suitable asphaltum paint. Proper facilities shall be provided for hoisting and lowering the sections of pipe into the trench without damaging the pipe or disturbing the prepared foundation and the sides of the trench. Any pipe which is not in alignment or which shows any undue settlement after laying or damage shall be taken up and re-laid without extra compensation.

Multiple installations of corrugated pipe or arches shall be laid with the centerlines of individual barrels parallel. When not otherwise indicated, clear distances of 2 feet between outer surfaces of adjacent pipes shall be maintained.

No debris shall remain in the drainways or drainage structures.

All recommendations of the manufacturer shall be carefully observed during handling and installation of each material. Unless otherwise indicated, all materials shall be delivered to the project by the manufacturer or agent and unloaded as directed by the Contractor. Each piece shall be placed facing the proper direction near to where it will be installed.

The interior of all pipe, fittings and other accessories shall be kept free from dirt and foreign matter at all times and stored in a manner that will protect them from damage. Stockpiled materials shall be stacked so as to minimize entrance of foreign matter.

The interior of all pipeline components shall be clean, dry and unobstructed when installed.

Piping materials shall not be skidded or rolled against other pipe, etc. and under no circumstances shall pipe, fittings or other accessories be dropped or jolted.

During handling and placement, materials shall be carefully observed and inspected and any damaged, defective or unsound materials shall be marked, rejected and removed from the job site. Minor damage shall be marked and

repaired in a manner satisfactory to the E/A. Joints, which have been placed, but not joined, backfilled, etc., shall be protected in a manner satisfactory to the E/A.

(16) Assembling of Pipe

Angular spacing of all joints shall meet the manufacturer's recommendations for the pipe and accessories being used. Side outlets shall be rotated so that the operating stems of valves shall be vertical when the valves are installed. Pressure pipe shall be laid with bell ends facing the direction of pipe installation. Pipe end bells shall be placed upgrade for all wastewater lines.

Orientation marks, when applicable, shall be in their proper position before pipe is seated.

Before joining any pipe, all foreign matter, lumps, blisters, excess coal tar coating, oil or grease shall be removed from the ends of each pipe and the pipe ends shall then be wire brushed and wiped clean and dry. Pipe ends shall be kept clean until joints are made.

Every precaution shall be taken to prevent foreign material from entering the pipe during installation. No debris, tools, clothing or other materials shall be placed in the pipe.

(17) Joints

(a) Mortar (Storm Drain joints only)

Pipe ends shall be clean, free of asphalt or other contaminants, which will inhibit the bond of the mortar to the pipe. The pipe ends shall be moistened immediately prior to placing the mortar in the joint.

(b) Cold Applied Preformed Plastic Gaskets (Storm Drain joints only)

The pipe ends shall be clean and the joint material applied to the dry pipe. In cold weather, the joint material shall be heated to facilitate the seal of the joint.

(c) O-Ring and Push-on Joints

Just before making a joint the ends of the pipe shall be clean, dry, free of any foreign matter, lump blisters, excessive coal tar coating and grease or oil and shall be wire brushed. The gasket and the inside surface of the bell shall be lubricated with a light film of soft vegetable soap compound (Flax Soap) to facilitate telescoping the joints. The rubber gasket if not factory installed shall be stretched uniformly as it is placed in the spigot groove to insure a uniform volume of rubber around the circumference of the groove. The spigot shall be centered in the bell, the pipe pushed home uniformly and brought into true alignment. Bedding material shall be placed and tamped against pipe to secure the joint. Care should be taken to prevent dirt or foreign matter from entering the joint space.

(d) Bolted Joints

All flanged, mechanical or other bolted joints shall be joined with nuts and bolts and be coated as indicated above in Iron Pipe.

(e) Storm Drain Joints

Storm drain joints sealed with preformed flexible joint sealants shall be provided and installed in compliance with ASTM C990. Storm drain joints sealed with rubber gaskets shall comply with ASTM C443. Install joint sealants in accordance with the pipe and joint sealant manufacturers' recommendations. Place the joint sealer so that no dirt or other deleterious materials come in contact with the joint sealing material. Pull or push home the pipe with enough force to properly seal the joint with the final joint opening (gap) on the inside of the installed pipe being less than or equal to the pipe manufacturer's recommended dimensions. Protrusion of joint material greater than 1/8" into the interior of the pipe will not be accepted. Excess joint material will be removed to within 1/8''of pipe surface. Observe joint sealant manufacturer's recommendations for installation temperature of the joint sealant. Apply joint sealant to pipe joint immediately before placing pipe in trench, and then connect pipe to previously laid pipe.

If inspection (video or other means) reveal C-990 joints that show signs of backfill infiltration, or where joints or conduits exhibit excessive joint gap or are otherwise defective, then the contractor has the following options:

1. Conduits less than 36-inches in any dimension**:** pour a concrete collar around the joint or wrap joint with a wrap meeting requirements of ASTM C-877 or approved equal
2. Conduits greater than or equal to 36-inches in all dimensions: repair joints using joint repair techniques recommended by the manufacturer to achieve a completed system that meets all Contract requirements.

(18) Pressure Pipe Laying

(a) Grout for Concrete Steel Cylinder Pipe (CSC) and Welded Steel Pipe

Aggregate, cement, etc., shall be as indicated in "Mortar" herein. Potable water shall be used in the preparation of any cement, mortar, or grout lining.

Grout shall be poured into the recess between the bell and spigot on the outside of the pipe and contained by a joint wrapper ("diaper") recommended by the pipe manufacturer. The wrapper shall have a minimum width of 7 inches for 30 inch and smaller and 9 inches for larger pipe, secured to the pipe by "Band Iron" steel straps. The grout shall be poured in one continuous operation in such manner that after shrinkage and curing the joint recess shall be completely filled.

Mortar for the inside recess shall be of the consistency of plaster. The inside recess between the bell and spigot shall be filled with mortar after the pipe joint on either side of the recess has been backfilled and well tamped with no less than one pipe joint installed ahead of the pipe forming the recess. The mortar shall completely fill the recess and shall be trowelled and packed into place and finished off smooth with the inside of the pipe.

The Contractor shall inspect the joint after the mortar has set and make repairs of any pockets, cracks or other defects caused by shrinkage to the satisfaction of the E/A. The inside surface shall be cleared of any mortar droppings, cement, water, slurry, etc., before they have become set and shall be cleared of any other foreign matter. The inside surface of the pipe shall be left clean and smooth.

Pipe shall be handled at all times with wide non abrasive slings, belts or other equipment designed to prevent damage to the coating and all such equipment shall be kept in such repair that its continued use is not injurious to the coating. The use of tongs, bare pinch-bars, chain slings, rope slings without canvas covers, canvas or composition belt slings with protruding rivets, pipe hooks without proper padding or any other handling equipment, which the E/A deems to be injurious to the coating, shall not be permitted. The spacing of pipe supports required to handle the pipe shall be adequate to prevent cracking or damage to the cement mortar lining.

(19) Placing Pipe in Tunnels

Piping installed as a carrier pipe in a tunnel, encasement pipe, etc., shall have uniform alignment, grade, bearing and conform to the reviewed Shop Drawings. All necessary casing spacers, bedding material, grout cradle or paving, bracing, blocking, etc., as stipulated by the Contract or as may be required to provide and maintain the required pipe alignment and grade, shall be provided by the Contractor at no cost except as provided by the Bid Items. This shall include casing spacers acceptable to the Owner attached to the carrier pipe in accordance with the manufacturer's recommendations. The insertion pushing forces shall not exceed the pipe manufacturer's recommendation. Such carrier piping shall have flexible bolted or gasketed push-on joints or Concrete Steel Cylinder pipe installed as follows:

(a) 21 Inch Pipe and Smaller

Prior to placing the pipe in the tunnel, the inside joint recess at the bell shall be buttered with cement mortar.

After the joint is engaged, the excess mortar shall be smoothed by pulling a tight fitting swab through the joint. Cement mortar protection shall then be placed in the normal manner to the exterior of the joint and allowed to harden sufficiently to avoid dislodgment during installation. If time is of the essence, a quick setting compound may be used.

(b) 24 Inch Pipe and Larger

Each length of pipe shall be pushed into the tunnel as single units. A flexible mastic sealer shall be applied to the exterior of the joint prior to joint engagement. The surfaces receiving the mastic sealer shall be cleaned and primed in accordance with the manufacturer's recommendation. Sufficient quantities of the mastic sealer shall be applied to assure complete protection of all steel in the joint area. The interior of the joint shall be filled with cement mortar in the normal manner after the pipe is in its final position within the tunnel.

(20) Temporary Pipe Plugs, Caps, Bulkheads and Trench Caps

Temporary plugs, caps or plywood bulkheads shall be installed to close all openings of the pipe and fittings when pipeline construction is not in progress.

All temporary end plugs or caps shall be secured to the pipe as provided under Item No. 507, "Bulkheads".

Trench caps shall be reinforced Class D concrete as indicated.

(21) Corrosion Control

(a) Protective Covering

Unless otherwise indicated, all flanges, nuts, bolts, threaded outlets and all other iron or steel components buried and in contact with earth or backfill shall be wrapped with 8-mil (minimum) polyethylene film meeting ANSI/AWWA C-105 to provide a continuous wrap.

(22) Pipe Anchorage, Support and Protection

Pressure pipeline tees, plugs, caps and bends exceeding 22-1/2 degrees; other bends as directed shall be securely anchored by suitable concrete thrust blocking or by approved metal harness. Unless otherwise indicated, on 24 inch or larger piping, all bends greater than 11 1/4 degrees shall be anchored as described herein.

Storm sewers on steep grades shall be lugged as indicated.

(a) Concrete Thrust Blocking

Concrete for use as reaction or thrust blocking shall be Class B conforming to Item No. 403, "Concrete for Structures".

Concrete blocking shall be placed between solid ground and the fitting to be anchored. The area of bearing on the pipe and on the ground shall be as indicated or directed by the E/A. The blocking shall, unless otherwise indicated, be so placed that the pipe, fittings and joints will be accessible for repair.

The trench shall be excavated at least 6 inches outside the outermost projections of the pipe or appurtenance and the trench walls shaped or

undercut according to the detail Drawings or as required to provide adequate space and bearing area for the concrete.

The pipe and fittings shall be adequately weighted and laterally braced to prevent floating, shifting or straining of the pipeline while the concrete is being placed and taking initial set. The Contractor shall be solely responsible for the sufficiency of such restraints.

(b) Metal Thrust Restraint

Fabricated thrust restraint systems such as those described below may be approved for use instead of concrete blocking. To obtain approval, the project Drawings must include sufficient drawings, notes, schedules, etc., to assure that the proposed restraints as installed will be adequate to prevent undesirable movement of the piping components. Such restraint systems may only be used where and as specifically detailed and scheduled on approved Project Drawings.

1. Thrust Harness

A metal thrust harness of tie rods, pipe clamps or lugs, turnbuckles, etc., may be approved. All carbon steel components of such systems, including nuts and washers, shall be hot-dip galvanized; all other members shall be cast ductile iron. After installation, the entire assembly shall be wrapped with 8-mil polyethylene film, overlapped and taped in place with duct tape to form a continuous protective wrap.

2. Restrained Joints

Piping or fitting systems utilizing integral mechanically restrained joints may be approved. All components of such systems shall be standard manufactured products fabricated from cast ductile iron, hot-dip galvanized steel, brass or other corrosion resistant materials and the entire assembly shall be protected with a continuous film wrap as described for 1. above. Manufacturers of pipe with restrained joints integral to the pipe shall be listed on SPL WW-27F. All pipe and fitting systems with restrained joints shall be identified by applying an adhesive-backed warning tape to the top of the pipe and for the full length of the pipe, regardless of the type of pipe. For plastic pipes the warning tape shall be applied directly to the top of the pipe. For metal pipes and fittings the warning tape shall be applied to the top of the polyethylene film wrap. The warning tape shall conform to 510.2(8)(b)5.

Location, configuration and description of such products shall be specifically detailed on the Drawings. (Add-on attachments such as retainer glands, all-thread rods, etc., are not acceptable.)

(c) Concrete Encasement, Cradles, Caps and Seals

When trench foundation is excessively wet or unstable or installation of water or wastewater pipe will result in less than 30 inches of cover, Contractor shall notify E/A. E/A may require Contractor to install a concrete seal, cradle, cap, encasement or other appropriate action.

All concrete cap, etc., shall be continuous and begin and end within 6 inches of pipe joints. Concrete cap, cradle and encasement shall conform to City of Austin Standard No. 510S-1, “Concrete Trench Cap”. The pipe shall be well secured to prevent shifting or flotation while the concrete is being placed.

(d) Anchorage Bulkheads

Concrete bulkheads keyed into the undisturbed earth shall be placed as indicated to support and anchor the pipe and/or backfill against end thrust, slippage on slopes, etc. Concrete material and placement shall be Class A, Item No. 403, "Concrete for Structures".

(e) Trench Caps, Concrete Rip-Rap and Shaped Retards

Where called for by the Contract or as directed by the E/A, concrete trench caps, concrete rip-rap and/or shaped retards shall be placed as detailed by the Drawings as protection against erosion. Concrete material and placement shall be Class B, Item No. 403, "Concrete for Structures".

(23) Wastewater Connections

(a) Connections to Mains 12 Inches and Smaller

All branch connections of new main lines shall be made by use of manholes.

Service stubs shall be installed as indicated. Minimum grade shall be 1 percent downward to main and minimum cover shall be 4 1/2 feet at the curb. Standard plugs shall be installed in the dead end before backfilling.

Where a service connection to a main 12 inches or smaller is indicated, a wye, tee or double wye shall be installed.

Where a service connection to a main 15 inches or larger is indicated, a field tap may be made with the pipes installed crown to crown. The tap should be made conforming to the pipe manufacturer's recommendations with the E/A’s approval.

Where not otherwise indicated, (wastewater) service connections shall be installed so that the outlet is at an angle of not more than 45 degrees above horizontal at the main line.

(b) Connections to the Existing System

Unless otherwise specified by the E/A, all connections made to existing mains shall be made at manholes with the crown of the inlet pipe installed at the same elevation as the crown of the existing pipe. Service stubs installed

on the existing system shall be installed by use of tapping saddles unless otherwise approved by the E/A. Extreme care shall be exercised to prevent material from depositing in the existing pipe as the taps are being made.

When connections to existing mains are made, a temporary plug approved by the E/A must be installed downstream in the manhole to prevent water and debris from entering the existing system before Final Completion. These plugs shall be removed after the castings are adjusted to finish grade or prior to Final Completion.

(c) Connecting Existing Services to New Mains

Where wastewater services currently exist and are being replaced from the main to the property line, those services shall be physically located at the property line prior to installing any new mains into which the services will be connected. Where wastewater services currently exist but are not being replaced to the property line, those services shall be physically located at the point of connection between the new and existing pipes prior to installing any new mains into which the services will be connected.

(24) Potable or Reclaimed Water System Connections

All necessary connections of new piping or accessories to the existing potable or reclaimed water system shall be made by, and at the expense of, the Contractor. To minimize any inconvenience from outages, the Contractor shall schedule all such connections in advance and such schedule must be approved by the E/A before beginning any Work.

(a) Shutoffs

The City will make all shutoffs on existing potable or reclaimed water mains. The Contractor shall be required to notify the E/A's field representative on the job at least 72 hours prior to the desired time for any shutoff. The E/A's field representative will notify any affected utility customers at least 48 hours prior to the shutoff. The Water Utility will make the shutoff after ensuring that all appropriate measures have been taken to protect the potable or reclaimed water system, customers and employees.

The City will operate all valves to fill existing mains. Where a newly constructed main has not been placed in service and has only one connection to the potable or reclaimed system, the Contractor may operate one valve to fill the main after approval has been obtained from the Water Utility. The operation of the valve is to be conducted under the immediate supervision of the E/A's field representative.

Water for the Work shall be metered and furnished by the Contractor in accordance with Section 01500 of the Standard Contract Documents.

(b) Wet Connections to Existing Water Potable or Reclaimed System

The Contractor shall make all wet connections called for by the Contract or required to complete the Work. Two connections to an existing line performed during the same shutout, at the same time and at a distance less than 50 linear feet apart, will be considered one wet connection. Two connections to an existing line performed during the same shutout, at the same time and at a distance equal to, or greater than 50 linear feet will be considered two wet connections. A wet connection shall include draining and cutting into existing piping and connecting a new pipeline or other extension into the existing pressure piping, forming an addition to the potable or reclaimed water transmission and distribution network.

The Contract price for wet connections shall be full payment for all necessary shutoffs, excavation, removing plugs and fittings, pumping water to drain the lines, cutting in new fittings, blocking and anchoring piping, bedding and backfilling, placing the lines and service and all site cleanup.

No water containing detectable amounts of chlorine may be drained, released or discharged until specific planning and appropriate preparations to handle, dilute and dispose of such chlorinated water are approved in advance by the City and the disposal operations will be witnessed by an authorized representative from the City.

(c) Pressure Taps to Existing Potable or Reclaimed Water System

The Contractor shall make all pressure taps called for by the Contract Documents or required to complete the Work. A pressure tap shall consist of connecting new piping to the existing potable or reclaimed water system by drilling into the existing pipe while it is carrying water under normal pressure without taking the existing piping out of service.

Unless otherwise provided by the Contract, the Contractor shall, at the Contractor's expense, perform all necessary excavation, furnish and install the tapping sleeve, valve and accessories, provide the tapping machine, drill the tap and shall block, anchor and backfill the piping, valve and all accessories, place the new piping in service and perform all site cleanup. When the City makes the tap, City forces are not obligated or expected to perform any Work except to provide tapping machine and drill the actual hole. If City crews are to make the tap, fiscal arrangements must be made in advance at the Taps Office, Waller Creek Center, 625 East 10th Street.

If a private Contractor makes the tap, an Austin Water Utility Inspector must be present. "Size on size" taps will not be permitted, unless made by use of an approved full circle gasket tapping sleeve. Concrete blocking shall be placed behind and under all tap sleeves 24 hours prior to making the wet tap.

(d) Service Connections

Service connection taps into PVC or AC pipe or into CI or DI pipe 12 inches or smaller shall be made using either a service clamp or saddle or a tapping

sleeve as recommended by the pipe manufacturer and as approved by the E/A. Direct tapping of these pipes will not be permitted.

All potable or reclaimed water service connections shall be installed so that the outlet is at an angle of not more than 45 degrees above horizontal at the main line.

Precautions should be taken to ensure that the tapping saddle or sleeve is placed on the pipe straight to prevent any binding or deformation of the PVC pipe. The mounting chain or U-bolt strap must be tight.

Tapping shall be performed with a sharp shell type cutter so designed that it will smoothly penetrate heavy walled PVC DR14 and 200 psi AC and will retain and extract the coupon from the pipe.

(25) Backfilling

(a) General

Special emphasis is placed upon the need to obtain uniform density throughout the backfill material. The maximum lift of backfill shall be determined by the compaction equipment selected and in no case shall it exceed 18 inches, loose measurement.

No heavy equipment, which might damage pipe, will be allowed over the pipe until sufficient cover has been placed and compacted. All internal pipe bracing installed or recommended by the manufacturer shall be kept in place until the pipe bedding and trench backfill have been completed over the braced pipe section. Testing of the completed backfill in streets and under and around structures shall meet the specified density requirements. Initial testing shall not be at Contractor's expense and shall conform to the "General Conditions."

(b) General Corrugated Metal Pipe

After the corrugated metal pipe structure has been completely assembled on the proper line and grade and headwalls constructed where indicated; selected material free from rocks over 8 inches in size from excavation or borrow, as approved by the E/A, shall be placed along both sides of the completed structures equally, in uniform layers not exceeding 6 inches in depth (loose measurement), sprinkled if required and thoroughly compacted between adjacent structures and between the structures and the sides of the trench.

Backfill material shall be compacted to the same density requirements as indicated for the adjoining sections of embankment in accordance with the governing specifications thereof. Above the 3/4 point of the structure, the fill shall be placed uniformly on each side of the pipe in layers not to exceed 12 inches, loose measure.

Prior to adding each new layer of loose backfill material, until a minimum of 12 inches of cover is obtained over the crown of the pipe, an inspection will be made of the inside periphery of the corrugated metal structure to determine if any floating, local or unequal deformation has occurred as a result of improper construction methods.

(c) Backfill Materials

The E/A may approve any of the following well graded materials:

1. Select trench material
2. Sand
3. Crushed rock cuttings
4. Rock cuttings
5. Foundation Rock
6. Blasted material with fines and rock
7. Cement stabilized material
8. Borrow

Within the 100-year flood plain, sand will not be permitted for backfilling. The E/A will approve the topsoil for areas to be seeded or sodded.

(d) Backfill in Street Right of Way

Placement of backfill under existing or future pavement structures and within 2 feet of any structures shall be compacted to the required density using any method, type and size of equipment, which will give the required compaction without damaging the pipe or bedding. Placement of backfill greater than 2 feet beyond structures in Right of Way shall be conform to (g) below. The depth of layers, prior to compaction, shall depend upon the type of sprinkling and compacting equipment used and the test results thereby obtained. Prior to and in conjunction with the compaction operation, each layer shall be brought to the moisture content necessary to obtain the required density and shall be kept level to insure uniform compaction over the entire layer. Testing for density shall be in accordance with Test Method Tex-114-E and Test Method Tex-115-E.

Each layer of backfill must provide the density as required herein. Swelling soils (soils with plasticity index of 20 or more) shall be sprinkled as required to provide not less than optimum moisture nor more than 2 percent over optimum moisture content and compacted to the extent necessary to provide not less than 95 percent nor more than 102 percent of the density as determined in accordance with Test Method Tex-114-E. Non-swelling soils (soils with plasticity index less than 20) shall be sprinkled as required and

compacted to the extent necessary to provide not less than 95 percent of the density as determined in accordance with Test Method Tex-114-E.

After each layer of backfill is complete, tests may be made by the E/A. If the material fails to meet the density indicated, the course shall be reworked as necessary to obtain the indicated compaction and the compaction method shall be altered on subsequent Work to obtain indicated density.

At any time, the E/A may order proof rolling to test the uniformity of compaction of the backfill layers. All irregularities, depressions, weak or soft spots that develop shall be corrected immediately by the Contractor.

Should the backfill, due to any reason, lose the required stability, density or finish before the pavement structure is placed, it shall be recompacted and refinished at the sole expense of the Contractor. Excessive loss of moisture in the subgrade shall be prevented by sprinkling, sealing or covering with a subsequent backfill layer or granular material. Excessive loss of moisture shall be construed to exist when the subgrade soil moisture content is more than 4 percent below the optimum of compaction ratio density. Backfill shall be placed from the top of the bedding material to the existing grade, base course, subgrade or as indicated. The remainder of the street backfill shall be Flexible Base, Concrete or Hot Mix Asphalt Concrete as indicated or to replaced in kind to the surface removed to construct the pipe.

(e) Backfill in County Street or State Highway Right of Way

All Work within the right of way shall meet the requirements of (d) above, as a minimum and shall meet the requirements of the permit issued by the County when their requirements are more stringent. Prior to the start of construction, the Contractor shall be responsible for contacting the appropriate TxDOT office or County Commissioner's Precinct Office and following the operating procedures in effect for utility cut permits and pavement repair under their jurisdiction. Approval for all completed Work in the State or County right of way shall be obtained from the appropriate Official prior to final payment by the Owner.

(f) Backfill in Railroad Right of Way

All Work within the railroad right of way shall meet the requirements of (d) above, as a minimum and shall meet the requirements of the permit issued by the Railroad Owner when their requirements are more stringent. Approval for all completed Work in the railroad right of way shall be obtained from the Railroad prior to Final Completion.

(g) Backfill in Easements

Where not otherwise indicated, Contractor may select whatever methods and procedures may be necessary to restore entire Work area to a safe, useful and geologically stable condition with a minimum density of 85 percent or a density superior to that prior to construction.

In and near flood plain of all streams and watercourses, under or adjacent to utilities, structures, etc. all backfill shall be compacted to a density of not less than 95 percent conforming to TxDOT Test Method Tex-114-E, unless otherwise directed by E/A.

All soil areas disturbed by construction shall be covered with top soil and seeded conforming to Item No. 604, "Seeding for Erosion Control". All turf, drainways and drainage structures shall be constructed or replaced to their original condition or better. No debris shall remain in the drainways or drainage structures.

(h) Temporary Trench Repair/Surfacing

If details of temporary trench repair/surfacing are not provided in the contract documents, the Contractor shall submit for approval of the E/A (1) a plan for temporary trench repair for areas that will be open to traffic but will be excavated later for full depth repair, and (2) a proposed method for covering trenches to maintain access to properties. The temporary surfacing shall afford a smooth riding surface and shall be maintained by the Contractor the entire time the temporary surface is in place.

(i) Permanent Trench Repair

The Contractor shall install permanent trench repairs conforming to details in the drawings.

(26) Quality Testing for Installed Pipe

(a) Wastewater Pipe Acceptance Testing

After wastewater pipe has been backfilled, the Contractor shall perform infiltration tests, exfiltration tests, or low pressure air tests as determined by the E/A. In addition. the Contractor shall perform deflection tests and shall assist OWNER'S personnel, as directed, in performing pipeline settlement tests. The Contractor shall be responsible for making appropriate repairs to those element that do not pass any of these tests.

(b) Exfiltration Test

Water for the Work shall be metered and furnished by the Contractor in accordance with Section 01500 of the Standard Contract Documents.

Exfiltration testing shall be performed by the Contractor when determined by the E/A to be the appropriate test method. Exfiltration testing shall conform to requirements of the Texas Commission on Environmental Quality given in the Texas Administrative Code Title 30 Part 1 Chapter 317 Rule §317.2.

(c) Infiltration Test

Infiltration testing shall be performed by the Contractor when determined by the E/A to be the appropriate test method. Infiltration testing shall conform to

requirements of the Texas Commission on Environmental Quality given in the Texas Administrative Code Title 30 Part 1 Chapter 317 Rule §317.2.

(d) Pipeline Settlement Test

During the infiltration test or after the exfiltration test, the pipe will be TV inspected for possible settlement. When air testing has been used, water shall be flowed into the pipe to permit meaningful observations. Any pipe settlement which causes excessive ponding of water in the pipe shall be cause for rejection. Excessive ponding shall be defined as a golf ball (1-5/8" dia.) submerged at any point along the line.

(e) Low Pressure Air Test of Gravity Flow Wastewater Lines

1. General

Wastewater lines up to 24-inch diameter shall be air tested between manholes. Wastewater lines 30-inch in diameter shall be air tested between manholes or at pipe joints. Wastewater lines 36-inch diameter and larger shall be air tested at joints. Backfilling to grade shall be completed before the test and all laterals and stubs shall be capped or plugged by the Contractor so as not to allow air losses, which could cause an erroneous test result. Manholes shall be plugged so they are isolated from the pipe and cannot be included in the test.

All plugs used to close the sewer for the air test shall be capable of resisting the internal pressures and must be securely braced. Place all air testing equipment above ground and allow no one to enter a manhole or trench where a plugged sewer is under pressure. Release all pressure before the plugs are removed. The testing equipment used must include a pressure relief device designed to relieve pressure in the sewer under test at 10 psi or less and must allow continuous monitoring of the test pressures in order to avoid excessive pressure. Use care to avoid the flooding of the air inlet by infiltrated ground water. (Inject the air at the upper plug if possible.) Use only qualified personnel to conduct the test.

2. Ground Water

Since the presence of ground water will affect the test results, test holes shall be dug to the pipe zone at intervals of not more than 100 feet and the average height of ground water above the pipe (if any) shall be determined before starting the test.

3. Test Procedure

The E/A may, at any time, require a calibration check of the instrumentation used. Use a pressure gauge having minimum divisions of 0.10 psi and an accuracy of 0.0625 psi. (One ounce per square inch.) All air used shall pass through a single control panel. Clean the sewer

to be tested and remove all debris where indicated. Wet the sewer prior to testing. The average backpressure of any ground water shall be determined (0.433 psi) for each foot of average water depth (if any) above the sewer.

Add air slowly to the section of sewer being tested until the internal air pressure is raised to 3.5 psig greater than the average backpressure of any ground water that may submerge the pipe. After the internal test pressure is reached, allow at least 2 minutes for the air temperature to stabilize, adding only the amount of air required to maintain pressure. After the temperature stabilization period, disconnect the air supply. Determine and record the time in seconds that is required for the internal air pressure to drop from 3.5 psig to 2.5 psig greater than the average backpressure of any ground water that may submerge the pipe.

For pipe less than 36-inch diameter, compare the time recorded with the time computed using the following equation:

$T = (0.0850 \times D \times K) \div Q$, where

T = time for pressure to drop 1.0 pounds per square inch gauge in seconds;

$K = 0.000419 \times D \times L$, but not less than 1.0

D = nominal inside diameter, in inches, as marked on the pipe;

L = length of line of same pipe size in feet; and

Q = rate of loss, 0.0015 cubic feet per minute per square foot of internal surface area (ft3/min/ft sq) shall be used.

Because a K value of less than 1.0 shall not be used, there are minimum test times for each pipe diameter as shown in the following table:

Table For Low Pressure Air Testing of Pipe

Pipe Diameter (inches)	Minimum Time (seconds)	Minimum Time applies to All Pipes Shorter than (feet)	Time for Longer Pipes (seconds)
8	454	298	1.520 × L
10 (See Note 1)	567	239	2.374 × L
12	680	199	3.419 × L
15	850	159	5.342 × L
18	1020	133	7.693 × L
21	1190	114	10.471 × L
24	1360	100	13.676 × L
30	1700	80	21.369 × L

Note 1. 10 inch diameter pipe to be used only by Austin Water Utility maintenance personnel.

Any drop in pressure, from 3.5 psig to 2.5 psig (adjusted for groundwater level), in a time less than that required by the above equation or table shall be cause for rejection. When the line tested includes more than one size pipe, the minimum time shall be that given for the largest size pipe included.

Lines that are 36 inches or larger inside diameter must be air tested at each joint. Lines that are 30-inch diameter may be air tested at each joint. The minimum time allowable for the pressure to drop from 3.5 pounds per square inch to 2.5 pounds per square inch gauge during a joint test, regardless of pipe size, shall be twenty (20) seconds. A drop in pressure from 3.5 psig to 2.5 psig (adjusted for groundwater level) in less than twenty seconds shall be cause for rejection.

Manholes must be tested separately and independently. All manholes must be hydrostatically tested with a maximum loss allowance of 0.025 gallon per foot diameter per foot of head per hour.

When lines are air tested, manholes are to be tested separately by exfiltration or vacuum method (see Standard Specification Item No. 506S, “Manholes”).

(f) Deflection Test

Deflection tests shall be performed by the Contractor on all flexible and semi-rigid wastewater pipes. The tests shall be conducted after the final backfill has been in place at least 30 days. Testing for in-place deflection shall be with a pipe mandrel at 95% of the inside diameter of the pipe. A second test of flexible and semi-rigid wastewater pipes 18 inch size and larger, also with a pipe mandrel sized at 95% of the inside diameter of the pipe, shall be conducted by the Contractor 30 days before the warranty expires on the Contractor’s Work.

Contractor shall submit proposed pipe mandrels to the E/A or the E/A’s designated representative for concurrence prior to testing the line.

Test(s) must be performed without mechanical pulling devices and must be witnessed by the E/A or the E/A’s designated representative.

Any deficiencies noted shall be corrected by the Contractor and the test(s) shall be redone.

(g) Inspection of Installed Storm Drain Conduits

1. General
All storm drain conduits (pipe and box culvert) shall be inspected for conformance to the requirements of this specification. Smart Housing,

low/moderate income housing, and projects that are 100-percent privately funded are exempt from the cost of the initial video inspection. All deficiencies revealed by inspection shall be corrected. Video re-inspection meeting the requirements of this specification shall be provided at the Contractor's expense to show that deficiencies have been corrected satisfactorily. Further, the contractor shall provide video in complete segments (manhole to manhole) versus specific deficiency locations.

Projects that are not exempt from the cost of the initial video inspection are also subject to the following constraints:

- All inspectors utilized by the Contractor for video inspection shall be NASSCO-PACP certified for a minimum of 3 years.
- The Contractor will be required to inspect, assess, and record the condition of the storm drain pipe using National Association of Sewer Service Companies (NASSCOs) Pipeline Assessment Certification Program (PACP) coding standards.

2. Video Inspection of Installed Storm Drain Conduits

Contractor shall provide all labor, equipment, material and supplies and perform all operations required to conduct internal closed-circuit television and video recording of all storm drain conduits. Video recording of each storm drain conduit section shall be conducted after the trench has been backfilled and prior to placement of permanent pavement repairs or permanent pavement reconstruction. The video recording shall be provided to the Owner for review. Contractor shall not place permanent pavement repairs or permanent pavement reconstruction over the storm drain conduit until Owner has reviewed the video and agrees that there are no defects in the storm drain conduit installation shown in the video submitted by the Contractor or shown in any video acquired by the Owner through other means. Placement of permanent pavement repair or permanent pavement reconstruction over the installed storm drain conduit before the Owner acknowledges no defects shall be at the Contractor's risk. Any defects revealed by the video inspection shall be corrected at the Contractor's expense and a new video submitted to the Owner for review prior to acceptance of the conduit.

All video work shall be conducted under the direct full-time supervision of a NASSCO-PACP certified operator.

The conduit inspection camera shall have the capability of panning plus/minus 275 degrees and rotating 360 degrees. The television camera shall be specifically designed and constructed for such use. The camera shall be operative in 100% humidity conditions. Camera shall have an accurate footage counter that displays on the monitor the exact distance of the camera (to the nearest tenth of a foot) from the centerline of the starting manhole or access point. Camera shall have height adjustment so that the camera lens is always centered within plus/minus 10% of the center axis of the conduit being videoed. Camera shall provide a minimum of 460 lines of horizontal

resolution and 400 lines of vertical resolution. Camera shall be equipped with a remote iris to control the illumination range for an acceptable picture. Geometrical distortion of the image shall not exceed one percent (1%). The video image produced by each camera shall be calibrated using a Marconi Resolution Chart No. 1 or equivalent.

Lighting for the camera shall be sufficient to allow a clear picture of the entire periphery of the conduit without loss of contrast, flare out of picture or shadowing. A reflector in front of the camera may be required to enhance lighting in dark or large sized conduit. The video camera shall be capable of showing on the digital display the Owner's name, Project name, Contractor name, date, line size and material, conduit identification, and ongoing footage counter. The camera, television monitor, and other components of the video system shall be capable of producing a picture quality satisfactory to the satisfaction of the Owner. The recording of the internal condition of the storm drain conduit shall be clear, accurate, focused and in color. If the recording fails to meet these requirements, the, equipment shall be removed and replaced with equipment that is suitable. No payment will be made for an unsatisfactory recording.

If during video inspection, water is encountered inside the conduit, the conduit shall be dewatered by the Contractor. The storm drain section must be dry. Video recording conducted while the camera is floating is not acceptable unless approved by the Owner.

If during video inspection, debris is encountered that prohibits a proper inspection of the conduit, the Contractor shall remove the debris before proceeding.

All video shall be documented using a data logger and reporting system that are PACP compliant and which use codes as established by the National Association of Sewer Service Companies (NASSCO)s - Pipeline Assessment and Certification Program (PACP).

Computer printed location records shall be kept by the Contractor and shall clearly show the location and orientation of all points of significance such as joints, conduit connections, connections at manholes and inlets, and defects. Copy of all records shall be supplied to the Owner. Noted defects shall be documented as color digital files and color hard copy print-outs. Photo logs shall accompany each photo submitted.

The video recording shall supply a visual and audio record of the storm drain conduits that may be replayed. Video recordings shall include an audio track recorded by the video technician during the actual video work describing the parameters of the storm drain conduit being videoed (i.e. location, depth, diameter, pipe material), as well as describing connections, defects and unusual conditions observed during the video work. Video recording playback shall be at the same speed that it was recorded. Slow motion or stop-motion playback features may be supplied at the option of the Contractor. Once

videoed, the CDs/DVDs shall be labeled and become the property of the Owner. The Contractor shall have all video and necessary playback equipment readily accessible for review by the Owner while the project is under construction.

Post-installation video shall not be completed until all work is completed on a section of storm drain conduit. Post-installation video work shall be completed by the Contractor in the presence of the Owner. The post-installation video work shall be completed to confirm that the storm drain conduits are free of defects. Provide a color video showing the completed work. Prepare and submit video logs providing location of storm drain conduit along with location of any defects. Manhole and inlet work shall be complete prior to post-installation video work.

For post-installation video, exercise the full capabilities of the camera equipment to document the completion and conformance of the storm drain installation work with the Contract Documents. Provide a full 360-degree view of conduit, all joints, and all connections. The camera shall be moved through the storm drain conduit in either direction at a moderate rate, stopping and slowly panning when necessary to permit proper documentation of the conduit condition at each pipe connection, joint, and defect. In no case shall the camera be pulled at a speed greater than 30 feet per minute. Manual winches, power winches, TV cable, and powered rewinds or other devices that do not obstruct the camera view or interfere with proper documentation of the storm drain conditions shall be used to move the camera through the storm drain conduit. When manually operated winches are used to pull the camera through the conduit, telephones or other suitable means of communication shall be set up between the two access points of the conduit being videoed to insure good communication between members of the video crew.

Distance measurements shall be provided to an accuracy of one tenth of a foot.

Video shall be continuous for each storm drain conduit segment. Do not show a single segment on more than one CD/DVD, unless specifically allowed by the Owner."

Contractor shall submit to Owner the following:

A. National Association of Sewer Service Companies (NASSCO) Pipeline Assessment and Certification Program (PACP) certification of operators who will be performing video work.

B. Compact Disc (CD) or Digital Video Disc (DVD) of recording of storm drain conduits (concrete storm water pipe or box culvert).
   a. The color CD or DVD shall include a digital color key map in a format acceptable to the Owner with each segment of storm

drain conduit labeled with the appropriate inspection ID on the map.

b. The file folder for each segment of the storm drain conduit shall have a unique name based on the Owner's approved inspection naming convention and shall contain the following:
   i. Video files
   ii. Video inspection logs with information coded in accordance with the PACP
   iii. Photo logs
   iv. A report summarizing the results of the video inspection
   v. A proposed method of repair for any defects discovered.

3. Time commitments from City for projects that are exempt from the cost of the initial video inspection

Projects that are exempt from the cost of the initial video inspection are afforded the following time commitments from the City.

A. Initial inspection – contractor must inform the City of Austin construction inspector assigned to the project in writing that all stormdrain infrastructure for the project has been completed according to the permit and is ready for inspection. The inspector will then notify the Watershed Protection Department (WPD) in writing that the all of the stormdrain infrastructure for the project has been completed and is ready for inspection. The WPD is allowed 15-days to complete inspection from written notification by the inspector. The outcome of this item does not impact the one-year warranty requirements.

B. Video re-inspection by the contractor for deficient installed stormdrain infrastructure. The contractor must submit the video inspection data as defined in this specification to the City of Austin construction inspector assigned to the project along with a written letter of transmittal certified by a professional engineer stating that all identified stormdrain infrastructure installation deficiencies for the project have been corrected. The inspector will then notify the Watershed Protection Department (WPD) in writing and convey the video inspection data to the WPD. The WPD is allowed 15-days to complete review of the data from the date of delivery by the inspector.

(27) Pressure Pipe Hydrostatic Testing

After the pipe has been installed and backfilled and all service laterals, fire hydrants and other appurtenances installed and connected, a pressure test, followed by a leakage test, will be conducted by the City. The City will furnish the pump and gauges for the tests. The Contractor shall be present and shall furnish all necessary assistance for conducting the tests. The specified test pressures will be based on the elevation of the lowest point of the line or section under test.

Before applying the specified test pressure, all air shall be expelled from the pipe. If permanent air vents are not located at all high points, the Contractor shall install corporation cocks at such points.

All drain hydrant and fire hydrant leads, with the main 6-inch gate valve open and the hydrant valve seats closed and nozzle caps removed, shall be included in the test.

(a) Pressure Test

The entire project or each valved section shall be tested, at a constant pressure of 200 psi for a sufficient period (approximately 10 minutes) to discover defective materials or substandard work. The Contractor assumes all risks associated with testing against valves. Repairs shall be made by the Contractor to correct any defective materials or substandard work. The Contractor shall pre-test new lines before requesting pressure tests by City Forces. The Contractor shall have new lines pressurized to a minimum of 100 psi, on the date of testing, prior to arrival of City Forces.

(b) Leakage Test

A leakage test will follow the pressure test and will be conducted on the entire project or each valved section. The Contractor assumes all risks associated with testing against valves. The leakage test shall be conducted at 150 psi for at least 2 hours. The test pressure shall not vary by more than ±5 psi for the duration of the test.

(1) Allowable Leakage

Leakage shall be defined as the quantity of water that must be supplied into any test section of pipe to maintain the specified leakage test pressure after the air in the pipeline has been expelled and the pipe has been filled with water.

No pipe installation will be accepted if leakage exceeds the amount given by the following formula:

$$\text{Allowable leakage (gal / hr)} = [L \times D] \div 10{,}875$$

Where L = length of pipe tested, in feet

D = nominal pipe diameter, in inches, as marked on the pipe

(2) Location and Correction of Leakage

If such testing discloses leakage in excess of this specified allowable, the Contractor, at the Contractor's expense, shall locate and correct all defects in the pipeline until the leakage is within the indicated allowance.

All visible leakage in pipe shall also be corrected by Contractor at the Contractor's expense.

(28) Service Charges for Testing

Initial testing performed by City forces for the Contractor will be at the City's expense. Retesting, by City forces, of Contractor's work that fails initial testing will be at the Contractor's expense. The City's charge for retests will be $265.00, plus $50.00 for each hour over four hours. On City-funded projects, the charges incurred by the City for retesting will be deducted from funds due the Contractor. On non-City-funded projects, the charges incurred by the City for retesting will be billed to the Contractor. The City will withhold acceptance of the Contractor's work until the Contractor has paid the City for the retesting costs.

(29) Disinfection of Potable Water Lines

(a) Preventing Contamination

The Contractor shall protect all piping materials from contamination during storage, handling and installation. Prior to disinfection, the pipeline interior shall be clean, dry and unobstructed. All openings in the pipeline shall be closed with watertight plugs when pipe laying is stopped at the close of the day's work.

(b) Cleaning

Prior to disinfection the Contractor shall clean the pipeline to remove foreign matter. For pipelines 16" in diameter or smaller, cleaning shall consist of flushing the pipeline. For pipelines greater than 16" in diameter, cleaning shall be performed by operating hydrants and blow-offs located at low points in the pipeline, or by mechanical means (sweeping or pigging. Water for the Work shall be metered and furnished by the Contractor in accordance with Section 01500 of the Standard Contract Documents.

(c) Procedure and Dosage

The Contractor, at its expense, will supply the test gauges and the Sodium Hypochlorite conforming to ANSI/AWWA B300, which contains approximately 5 percent to fifteen percent available chlorine, and will submit for approval a written plan for the disinfection process. Calcium Hypochlorite conforming to ANSI/AWWA B300, which contains approximately 65 percent available chlorine by weight, may be used in granular form or in 5 g tablets for 16" diameter or smaller lines, if it is included as part of the written plan of disinfection that is approved by the City of Austin. The Contractor, at its expense, shall provide all other equipment, supplies and the necessary labor to perform the disinfection under the general supervision of the City.

One connection to the existing system will be allowed with a valve arranged to prevent the strong disinfecting dosage from flowing back into the existing water supply piping. The valve shall be kept closed and locked in a valve box

with the lid painted red. No other connection shall be made until the disinfection of the new line is complete and the water samples have met the established criteria. The valve shall remain closed at all times except when filling or flushing the line and must be staffed during these operations. Backflow prevention in the form of a reduced pressure backflow assembly must be provided if the valve is left unattended. The new pipeline shall be filled completely with disinfecting solution by feeding the concentrated chlorine and approved water from the existing system uniformly into the new piping in such proportions that every part of the line has a minimum concentration of 50 mg/liter available chlorine.

The disinfecting solution shall be retained in the piping for at least 24 hours and all valves, hydrants, services, stubs, etc. shall be operated so as to disinfect all their parts. After this retention period, the water shall contain no less than 25 mg/liter chlorine throughout the treated section of the pipeline.

For pipelines larger than 16” in diameter, the Contractor may use the AWWA C-651 “Slug Method” for disinfecting the pipeline. Chlorine shall be fed at a constant rate and at a sufficient concentration at one end of the pipeline to develop a slug of chlorinated water having not less than 100 mg/liter of free chlorine. The Contractor shall move the slug through the main so that all interior surfaces are exposed to the slug for at least three (3) hours. The chlorine concentration in the slug shall be measured as it moves through the pipeline. If the chlorine concentration drops below 50 mg/liter, the Contractor shall stop the slug and feed additional chlorine to the head of the slug to restore the chlorine concentration to at least 100 mg/liter before proceeding. As the slug flows past fittings and valves, related valves and hydrants shall be operated so as to disinfect appurtenances and pipe branches.

Unless otherwise indicated, all quantities specified herein refer to measurements required by the testing procedures included in the current edition of “Standard Methods”. The chlorine concentration at each step in the disinfection procedure shall be verified by chlorine residual determinations.

(d) Final Flushing

The heavily chlorinated water shall then be carefully flushed from the potable water line until the chlorine concentration is no higher than the residual generally prevailing in the existing distribution system. Proper planning and appropriate preparations in handling, diluting, if necessary, and disposing of this strong chlorine solution is necessary to insure that there is no injury or damage to the public, the water system or the environment. The plans and preparations of the Contractor must be approved by the City before flushing of the line may begin. Additionally the flushing must be witnessed by an authorized representative of the City.

Approval for discharge of the diluted chlorine water or heavily chlorinated water into the wastewater system must be obtained from the Austin Water Utility. The line flushing operations shall be regulated by the Contractor so as not to overload the wastewater system or cause damage to the odor feed

systems at the lift stations. The City shall designate its own representative to oversee the work.

Daily notice of line discharging must be reported to the Austin Water Utility Dispatch office.

(e) Bacteriological Testing

After final flushing of the strong disinfecting solution, two (2) sets of water samples from the line, that are taken at least twenty-four (24) hours apart, will be tested for bacteriological quality by the City and must be found free of coliform organisms before the pipeline may be placed in service. Each set shall consist of one (1) sample that is drawn from the end of the main and additional samples that are collected at intervals of not more than 1000 feet along the pipeline. All stubs shall be tested before connections are made to existing systems.

The Contractor, at its expense, shall install sufficient sampling taps at proper locations along the pipeline. Each sampling tap shall consist of a standard corporation cock installed in the line and extended with a copper tubing gooseneck assembly. After samples have been collected, the gooseneck assembly may be removed and retained for future use.

Samples for bacteriological analysis will only be collected from suitable sampling taps in sterile bottles treated with sodium thiosulfate. Samples shall not be drawn from hoses or unregulated sources. The City, at its expense, will furnish the sterile sample bottles and may, at its discretion, collect the test samples with City personnel.

If the initial disinfection fails to produce acceptable sample test results, the disinfection procedure shall be repeated at the Contractor's expense. Before the piping may be placed in service, two (2) consecutive sets of acceptable test results must be obtained.

An acceptable test sample is one in which: (1) the chlorine level is similar to the level of the existing distribution system; (2) there is no free chlorine and (3) total coliform organisms are absent. An invalid sample is one, which has excessive free chlorine, silt or non-coliform growth as defined in the current issue of the "Standards Methods." If unacceptable sample results are obtained for any pipe, the Contractor may, with the concurrence of the Inspector, for one time only flush the lines and then collect a second series of test samples for testing by the City. After this flushing sequence is completed, any pipe with one or more failed samples must be disinfected again in accordance with the approved disinfection procedure followed by appropriate sampling and testing of the water.

The City of Austin Water Quality Laboratory will notify the assigned City of Austin Inspector in writing of all test results. The Inspector will subsequently notify the Contractor of all test results. The Water Quality Laboratory will not release test results directly to the Contractor.

(30) Cleanup and Restoration

It shall be the Contractor's responsibility to keep the construction site neat, clean and orderly at all times. Cleanup shall be vigorous and continuous to minimize traffic hazards or obstructions along the streets and to driveways. Trenching, backfill, pavement repair (as necessary), and cleanup shall be coordinated as directed by the City. The E/A will regulate the amount of open ditch and may halt additional trenching if cleanup is not adequate to allow for orderly traffic flow and access.

Materials at the site shall be stored in a neat and orderly manner so as not to obstruct pedestrian or vehicular traffic. All damaged material shall be removed from the construction site immediately and disposed of in a proper manner. All surplus excavated materials shall become the property of the Contractor for disposal at the Contractor’s expense. After trenching, the Contractor shall immediately remove all excavated materials unsuitable for or in excess of, backfill requirements. Immediately following the pipe laying Work as it progresses, the Contractor shall backfill, grade and compact all excavations as provided elsewhere. The backfill placed at that time shall meet all compaction test requirements. The Contractor shall immediately clean up and remove all unused soil, waste and debris and restore all surfaces and improvements to a condition equal or superior to that before construction began and to an appearance which complements the surroundings. The Contractor shall grade and dress the top 6 inches of earth surfaces with soil or other material similar and equal to the surrounding, fill and smooth any visible tracks or ruts, replace and re-establish all damaged or disturbed turf or other vegetation and otherwise make every effort to encourage the return of the entire surface and all improvements to a pleasant appearance and useful condition appropriate and complementary to the surroundings and equal or similar to that before construction began.

Placement of the final lift of permanent pavement, if a pavement is required, shall begin immediately after all testing of each segment of piping is satisfactorily completed.

510.4 Measurement

Pipe will be measured by the linear foot for the various types, sizes and classes. Parallel lines will be measured individually.

Where a line ties into an existing system, the length of the new line will be measured from the visible end of the existing system at the completed joint. Unless otherwise indicated, the length of water, reclaimed, and wastewater lines will be measured along pipe horizontal centerline stationing through fittings, valves, manholes, and other appurtenances.

Ductile iron fittings, whether standard mechanical joint or integral factory restrained joint type, will be measured by the ton and paid for in accordance with the schedule in Standard Products List WW-27C. Bolts, glands and gaskets will not be measured for

payment. Steel cylinder concrete pipe fittings and welded steel pipe fittings will not be measured separately and are included in the unit price for the respective pipe bid items.

Factory restrained joint pipe meeting the requirements of Standard Products List WW-27F will be measured by the linear foot. The estimated quantity on the bid form is only for restrained joint pipe having integral mechanically restrained joints.

Connecting a new water, wastewater, or reclaimed water service to an existing, comparable type of private service will be measured by each connection. Service pipe from the main to the service connection will be measured by the linear foot.

The Contractor shall be responsible for removing and treating ground water flowing into a trench up to a baseline flow rate of 350 gpm of sustained flow for each mainline open trench (no more that 300 linear feet open trench per work zone segment is allowed at one time). This baseline flow rate is not a prediction of ground water conditions to be expected on the Project. Rather, it establishes contract terms regarding the quantity of ground water for which the contractor is responsible without extra or separate compensation. The flow rate must exceed 350 gpm continuously for at least 4 consecutive hours to be considered sustained flow. It is expected that trench dewatering for this baseline rate may be accomplished with a single 3-inch trash-type pump per open trench; however, measured flow rate, not pump size, type or characteristics shall be used to determine if the baseline rate has been exceeded. Flow rate shall be determined by measurements made at the discharge point of the water treatment facilities. Surface storm water flowing into a trench shall be the Contractor's responsibility to remove and treat without compensation, regardless of inflow rate or volume.

Adjustment of elevations during construction resulting in changes in flow line elevations of plus or minus two feet or less will not be considered for credit or additional compensation and no measurement for payment will be made.

Stormwater pipe will be measured along the slope of the pipe. Where drainage pipe ties into inlets, headwalls, catch basins, manholes, junction boxes or other structures that length of pipe tying into the structure wall will be included for measurement but no other portion of the structure length or width will be so included.

Excavation and backfill, when included as pipe installation will not be measured as such but shall be included in the unit price bid for constructing pipe and measured as pipe complete in place including excavation and backfill.

When pay items are provided for the other components of the system, measurement will be made as addressed hereunder.

Video inspection of newly installed box culverts and storm drain pipe will be measured per linear foot of pipe videoed.

510.5 Payment

Payment for pipe, measured as prescribed above, will be made at the unit price bid per linear foot for the various sizes of pipe, of the materials and type indicated, unless unstable material is encountered or trench excavation and backfill is bid as a separate item.

The concrete seal, foundation rock or coarse aggregate when used as directed in unstable material will be paid for at the unit price bid per cubic yard, which shall be full payment for all excavation and removal of unsuitable material and furnishing, placing and compacting the foundation rock, coarse aggregate or other approved material all complete in place.

Excavation and backfill, when included as a separate pay item, will be paid for by Pay Item No. 510-E or 510-F.

No separate payment will be made for dewatering a trench with ground water inflow of less than the baseline rate of 350 gpm of sustained flow as described above. Dewatering of those trenches shall be included in the contract unit price of the Pipe pay item. Payment for dewatering a trench with ground water inflow exceeding 350 gpm of sustained flow shall be agreed by change order. Dewatering of bore pits shall be included in the contract unit price for Bore Entry Pit or Exit Pit regardless of inflow rate or volume unless specified otherwise in the bid item for Bore Entry Pit or Exit Pit.

(1) Pipe

Payment for pipe, measured as prescribed above, will be made at the unit price bid per linear foot complete-in-place as designed and represented in the Drawings and other Contract documents. Restrained joint pipe meeting the requirements of Standard Products List WW-27F will be paid for separately at the unit price bid per linear foot. Unless otherwise provided herein, as separate pay item(s), the bid price per linear foot of pipe shall include the following:

clearing

constructing any necessary embankment

excavation

disposal of surplus or unusable excavated material

furnishing, hauling and placing pipe

field constructed joints, collars, temporary plugs, caps or bulkheads

all necessary lugs, rods or braces

pipe coatings and protection

connections to existing systems or structures, concrete blocking and thrust blocks and restrained joints

preparing, shaping, pumping for dewatering, and shoring of trenches

bedding materials

backfill materials

hauling, placing and preparing bedding materials

particle migration measures

hauling, moving, placing and compacting backfill materials

temporary pavement repairs and maintenance

temporary and permanent removal and replacement of pavement, curb, drainage structures, driveways, sidewalks and any other improvements damaged or removed during construction

cleanup

vertical stack on deep wastewater services

all other incidentals necessary to complete the pipe installation as indicated.

pipe joint restraint devices, where specified or allowed, meeting Standard Products Lists WW-27A or WW-27G .

No separate payment will be made for thrust restraint measures.

Steel cylinder concrete pipe fittings and welded steel pipe fittings will not be paid for separately. These will be including in the unit price bid for the bid item Pipe.

(2) Concrete Cradles and Seals

When called for in the Bid, concrete cradles and seals will be paid for at the unit Contract price bid per linear foot for the size of pipe specified, complete in place.

(3) Concrete Retards

When called for in the Bid, Concrete retards will be paid under Item No. 593S, “Concrete Retards".

(4) Boring or Jacking

When called for in the Bid, boring or jacking will be paid under Item 501S, "Jacking or Boring Pipe”.

(5) Wet Connections to Water Mains

When called for in the bid, wet connections will be paid at the unit price bid per each, complete in place, according to the size of the main that is in service and shall be full compensation for all Work required to make the connection and place the pipe in service. (See subsection 510.3 'Construction Methods' part (24) (b) 'Wet Connections to Existing Water System').

(6) Fittings

Ductile iron fittings, furnished in accordance with these specifications, will be paid for at the unit price bid per ton, complete in place, according to the schedule of weights in Standard Products List WW-27C. Bolts, glands, and gaskets will not be paid for separately and shall be included in the contract unit price for fittings.

(7) Concrete Trench Cap and Encasement

Where the distance between the top of the concrete encasement and the top of the trench cap is less than 36 inches, the concrete cap and encasement shall be poured as one unit and paid for under this bid item at the Contract price bid per linear foot. When the distance above is greater than 36 inches or when the trench cap is placed separately, the trench cap shall be paid for as a separate item, per linear foot, complete in place.

(8) Cement-Stabilized Backfill

Cement-stabilized backfill will be paid for at the unit price bid per linear foot and shall be full payment to the Contractor for furnishing and installing the required material, mixed, placed and cured complete in place.

(9) Concrete Encasement

When called for in the Bid, Concrete Pipe Encasement will be paid under Item No. 505S, "Encasement and Encasement Pipe".

(10) Pressure Taps

Pressure taps will be paid for at the unit price bid, complete in place, according to the size tap made and the size main tapped and shall be full payment for furnishing all necessary materials, including tapping sleeve and valve, making the tap, testing and placing the connection in service.

(11) Excavation Safety Systems

When called for in Bid, Trench Safety Systems shall conform to Item No. 509S, "Excavation Safety Systems".

(12) Connecting a New Water, Wastewater, or Reclaimed Water Service to an existing, comparable type of private service will be paid for at the unit price bid, complete in place, according to the size of new service and size of existing private service, and shall be full payment for furnishing and installing all necessary materials, such as cleanouts, pipe, couplings, and fittings, and including excavation and backfill.

(13) Video Inspection

Video Inspection of Newly Installed Box Culverts and Storm Drain Pipe will be paid for at the unit price bid per linear foot and shall be full payment for all labor, equipment, and materials required for video inspection per this specification, including all submittals of CD/DVD as required.

Payment, when included as a Contract pay item, will be made under one of the following:

Pay Item No. 510-AR __Dia.	Pipe, __Dia. _____Type (all depths), including Excavation and Backfill	Per Linear Foot.
Pay Item No. 510-ARRJ-__Dia.:	Factory Restrained Joint Pipe, __Dia. Class____ Ductile Iron, (all depths) including Excavation and Backfill	Per Linear Foot.
Pay Item No. 510-BR___x___Dia.:	Connecting New_____Service to Existing Private Service (____Dia. New Service to ____Dia. Private Service)	Per Each.
Pay Item No. 510 - CR:	Pipe Excavation, ____Ft. Width	Per Linear Foot.
Pay Item No. 510 - DR:	Pipe Trench Backfill, ____Ft. Width	Per Linear Foot.
Pay Item No. 510 - ER:	Concrete Seal or Cradle, ____Dia. Pipe	Per Linear Foot.
Pay Item No. 510 - FR:	Concrete Trench Cap, ____Ft. Width	Per Linear Foot.
Pay Item No. 510 - GR:	Concrete Cap and Encasement, ____Dia. Pipe	Per Linear Foot.
Pay Item No. 510 - HR:	Cement Stabilized Backfill, ___Dia. Pipe	Per Linear Foot.
Pay Item No. 510 - IR___x___Dia.:	Pressure Taps, ___ Dia. X ___ Dia.	Per Each.
Pay Item No. 510 - JR___x___Dia.:	Wet Connections, ___ Dia. x ___ Dia.	Per Each.
Pay Item No. 510 - KR:	Ductile Iron Fittings	Per Ton.
Pay Item No. 510-ASD___Dia.:	Pipe, __Dia. Type (all depths), including Excavation and Backfill	Per Linear Foot.
Pay Item No. 510-CSD:	Pipe Excavation, ____Ft. Width	Per Linear Foot.
Pay Item No. 510-DSD:	Pipe Trench Backfill, ____Ft. Width	Per Linear Foot.
Pay Item No. 510-ESD:	Concrete Seal or Cradle, ____Dia. Pipe	Per Linear Foot.
Pay Item No. 510-FSD:	Concrete Trench Cap, ____Ft. Width	Per Linear Foot.

Pay Item No. 510-GSD	Concrete Cap and Encasement, __Dia. Pipe	Per Linear Foot.
Pay Item No. 510-HSD:	Cement Stabilized Backfill, ___Dia. Pipe	Per Linear Foot.
Pay Item No. 510-AW___Dia.:	Pipe, __Dia. Type (all depths), including Excavation and Backfill	Per Linear Foot.
Pay Item No. 510-AWRJ___Dia.:	Factory Restrained Joint Pipe, ___Dia., Class____ Ductile Iron, (all depths) including Excavation and Backfill	Per Linear Foot.
Pay Item No. 510-BW___x___Dia.:	Connecting New_____Service to Existing Private Service (____Dia. New Service to ____Dia. Private Service)	Per Each.
Pay Item No. 510-CW:	Pipe Excavation, ____Ft. Width	Per Linear Foot.
Pay Item No. 510-DW:	Pipe Trench Backfill, ____Ft. Width	Per Linear Foot.
Pay Item No. 510-EW:	Concrete Seal or Cradle, ____Dia. Pipe	Per Linear Foot.
Pay Item No. 510-FW:	Concrete Trench Cap, ____Ft. Width	Per Linear Foot.
Pay Item No. 510-GW:	Concrete Cap and Encasement, __Dia. Pipe	Per Linear Foot.
Pay Item No. 510-HW:	Cement Stabilized Backfill, ___Dia. Pipe	Per Linear Foot.
Pay Item No. 510-IW___x___Dia.	Pressure Taps, ___ Dia. X ___ Dia.	Per Each.
Pay Item No. 510-JW___x___Dia.:	Wet Connections, ___ Dia. x ___ Dia.	Per Each.
Pay Item No. 510-KW:	Ductile Iron Fittings	Per Ton.
Pay Item No. 510-AWW___Dia.:	Pipe, __Dia. ___Type (all depths), including Excavation and Backfill	Per Linear Foot.
Pay Item No. 510-AWWRJ___Dia.	Factory Restrained Joint Pipe, ___Dia., Class Ductile Iron, (all depths) including Excavation and Backfill	Per Linear Foot.
Pay Item No. 510-BWW___x___Dia.:	Connecting New_____Service to Existing Private Service (____Dia. New Service to ____Dia. Private Service)	Per Each.
Pay Item No. 510-CWW:	Pipe Excavation, ____Ft. Width	Per Linear Foot.
Pay Item No. 510-	Pipe Trench Backfill, ____Ft. Width	Per Linear Foot.

DWW:

Pay Item No. 510-EWW:	Concrete Seal or Cradle, ____Dia. Pipe	Per Linear Foot.
Pay Item No. 510-FWW:	Concrete Trench Cap, ____Ft. Width	Per Linear Foot.
Pay Item No. 510-GWW:	Concrete Cap and Encasement, _Dia. Pipe	Per Linear Foot.
Pay Item No. 510-HWW:	Cement Stabilized Backfill, ___Dia. Pipe	Per Linear Foot.
Pay Item No. 510-KWW:	Ductile Iron Fittings	Per Ton.
Pay Item No. 510-VIDEO	Video Inspection of Newly Installed Box Culverts and Storm Drain Pipe	Per Linear Foot.

An “R” after the pay item indicates the use for reclaimed water.

An “SD” after the pay item indicates the use for storm drain.

A "W" after the pay item indicates the use for water.

A "WW" after the pay item indicates the use for wastewater.

End

Applicable References:

Standard Specifications Manual: Item Nos. Ref: 102S, 210S, 402S, 403S, 501S, 505S, 506, 507S, 509S, 593S, 601S, 604S

Standards Manual: Standard Detail Nos. 510S-1, (520 - series).

Design Criteria Manuals: Utilities Criteria Manual, Section 5.

511S.1 Description

This item shall govern the valves furnished and installed as indicated on the Drawings. Unless otherwise indicated on the Drawings, all valves 4 inches (102 mm) and larger shall be AWWA-type valves of suitable design and fully equipped for service buried in the earth, without need for further modification and shall be wrapped with 8-mil (0.2 mm) polyethylene film with all edges and laps securely taped to provide a continuous wrap. For reclaimed water piping, the polyethylene film shall be purple. Where not indicated, the Contractor may use valves with any type end-joint allowed for fittings of the pipe class being used. Unless otherwise indicated on the Drawings, all valve stems shall be adjusted to situate the operating nut not more than 24 inches (0.6 meters) below the proposed ground or paving surface of the finished project. Laydown valves shall not be used unless indicated otherwise on the Drawings by call out. Standard details shall not be an indicator of options.

This specification is applicable for projects or work involving either inch-pounds or SI units. Within the text, inch-pound units are given preference followed by SI units shown within parentheses.

511S.2 Materials

The Contractor shall submit descriptive information and evidence that the materials and equipment the Contractor proposes for incorporation in the Work is of the kind and quality that satisfies the specified functions and quality. The City of Austin Water and Wastewater Utility Standard Products Lists (SPL) are considered to form a part of these Specifications. Contractors may, when appropriate, elect to use products from the SPL; however, submittal to the Engineer/Architect (E/A) is still required. If the Contractor elects to use any materials from these lists, each product shall be completely and clearly identified by its corresponding SPL number when making the product submittal. This will expedite the review process in which the E/A, and, if necessary, the Water and Wastewater Utility Standard Products Committee, decide whether the products meet the Contract requirements and the specific use foreseen by the E/A in the design of this engineered Project.

The SPL's should not be interpreted as being a pre-approved list of products necessarily meeting the requirements for a given construction Project. Items contained in the SPL cannot be substituted for items shown on the Drawings, or called for in the specifications, or specified in the Bidding Requirements, Contract Forms and Conditions of Contract, unless approved by the E/A in conjunction with the Water and Wastewater Utility Standard Products Committee. The Standard Product List current at the time of plan approval will govern.

A) Samples, Inspection and Testing Requirements:

All tests and inspections called for by the applicable standards shall be performed by the manufacturer. Upon request, results of these tests shall be made available to the purchaser.

B) Other Requirements:

Each submittal shall be accompanied by:

1) Complete data covering:

a). the operator, including type and size, model number, etc.,

b). the name and address of the manufacturer's nearest service facility,

c). the number of turns to fully open or close the valve.

2) Detailed instructions for calibrating the limit stops for open and closed positions, and

3) Any other information that may be necessary to operate and maintain the operator.

4) Complete dimensional data and installation instructions for the valve assembly as it is to be installed, including the operator.

5) Complete replacement parts lists and drawings, identifying every part for both the valve and operator.

511S.3 Valves

A) Iron-Body Gate Valves

Resilient-seated gate valves for potable or reclaimed service, including tapping valves, shall conform to AWWA C-509 and Standard Products List item WW-282.

Reduced-wall, resilient-seated gate valves for potable or reclaimed service, including tapping valves, shall conform to AWWA C-515 and Standard Products List item WW-700,

Metal-seated gate valves for potable or reclaimed service, including tapping valves, shall conform to AWWA C-500 and Standard Products List item WW-132.

1) Stem Seals: All valves shall have approved O-ring type stem seals. At least two O-rings shall be in contact with the valve stem where it penetrates the valve body.

2) Operation: All valves shall have non-rising stems with a 2" (50 mm) square operating nut, or with a spoke type handwheel when so ordered, turning clockwise to close.

3) Gearing: Gate valves in 24 inch (610 mm) and larger sizes shall be geared and, when necessary for proper bury depth and cover, shall be the horizontal bevel-geared type enclosed in a lubricated gear case.

4) Bypass: Unless otherwise indicated on the Drawings, 16 inch (406 mm) and larger metal-seated gate valves shall be equipped with a bypass of the non-rising stem type which meets the same AWWA standard required for the main valve.

5) Valve Ends: Valve ends shall be push-on, flanged or mechanical joint, as indicated or approved.

   Tapping valves shall have inlet flanges conforming to MSS SP-60, with boltholes drilled per ANSI B16.1 Class 125. Seat rings and body casting shall be over-sized as required to accommodate full size cutters; the outlet end shall be constructed and drilled to allow the drilling machine adapter to be attached directly to the valve.

6) Gear Case: All geared valves shall have enclosed gear cases of the extended type, attached to the valve bonnet in a manner that makes it possible to replace the stem seal without disassembly and without disturbing the gears, bearing or gear lubricant. Gear cases shall be designed and fabricated with an opening to atmosphere so that leakage past the stem seal does not enter the gear case.

7) Valve Body: Double disc gate valves in 16 inch (406 mm) and larger sizes installed in the horizontal position shall have bronze rollers, tracks, scrapers, etc. For reclaimed water valves, the body shall be manufactured in purple, factory painted purple, or field painted purple.

B) Butterfly Valves:

Unless otherwise indicated, all valves shall conform to the current "AWWA" Standard C-504, "Rubber-Seated Butterfly Valves", Class 150B, except as modified or supplemented herein.

1) Functional Requirements

a). Valves shall be the short body design and shall have flanged connections on both ends unless otherwise called for.

b). Valves shall be of such design that the valve discs will not vibrate or flutter when operated in a throttled position. Valve discs shall be secured to the shafts by means of keys or pins so arranged that the valve discs can be readily removed without damage thereto. All keys and pins used in securing valve discs to shafts shall be stainless steel or monel. Valve discs shall be stainless steel or ductile iron, ASTM A 536, Grade 65-45-12 (448-310-12); seating edge shall be stainless steel or other corrosion resistant material.

c). Valve shafts shall be constructed of wrought stainless steel or monel. The ends of the shaft shall be permanently marked to indicate the position of the disc on the shaft.

d). All buried valves shall have approved manufacturer's O-ring type or split V type "Chevron" shaft seals. When O-ring seals are used, there shall be at least two O-rings in contact with the valve shaft where it penetrates the valve body.

On 24 inch (635 mm) and larger valves, the seat shall be completely replaceable and/or adjustable with common hand tools without disassembling the valve from the pipeline.

Rubber seats located on the valve disc shall be mechanically secured with stainless steel retainer rings and fasteners.

e). Unless otherwise indicated, valves shall be provided with manual operators with vertical stems and 2 inches (50 mm) square operating nut turning clockwise to close and equipped with a valve disc position indicator. All keys or pins shall be stainless steel or monel. Buried valves shall have the valve stems extended or adjusted to locate the top of the operating nut no more than 24 inches (0.6 meter) below finish grade.

f). Unless otherwise indicated, motorized butterfly valves shall be equipped with 230/460 volt, 3-phase reversing motor operators, extended as required to locate the center line of the operator shaft approximately 4 feet to 4 feet, 6 inches (1.2 to 1.4 meters) above finish grade. Operators shall be equipped with cast iron or malleable iron manual override hand wheel with a valve position indicator, local push button controls, lighted status/position indicator, torque and travel limit switches and all switches, relays and controls (except external power and signal wiring) necessary for both local and remote operation.

2) Performance Requirements

a). Unless otherwise indicated, valve operators shall be sized to seat, unseat, open and close the valve with 150 psi (1 megapascal) shutoff pressure differential across the disk and allow a flow velocity of 16 feet (4.9 meters) per second past the disc in either direction.

b). Motorized valve motors shall be capable of producing at least 140 percent of the torque required to operate the valves under conditions of maximum non-shock shutoff pressure without exceeding a permissible temperature rise of 131^0F over

104^0F ambient (55 degrees Celsius over 40 degrees Celsius ambient); they shall have a duty rating of not less than 15 minutes and shall be capable of operating the valve through 4 1/2 cycles against full unbalanced pressure without exceeding the permissible temperature rise. Motors shall be suitable for operating the valve under maximum differential pressure when voltage to motor terminals is 80 percent of nominal voltage. Motor bearings shall be permanently lubricated and sealed.

C) Ball Valves:

Ball valves shall be brass, bronze, stainless steel or PVC as indicated on the Drawings or Details or as approved by the Engineer or designated representative.

D) Air-Vacuum Release Valves

1) Valves shall be combination air-release, air-vacuum units having small and large orifice units contained and operating within a single body or assembled unit.

The small orifice system shall automatically release small volumes of air while the pipe is operating under normal conditions. The large air-vacuum orifice system shall automatically exhaust large volumes of air while the pipe is being filled and shall permit immediate re-entry of air while being drained.

Valves shall be rated for at least 150 psi (1 megapascal) {maximum} normal service pressure.

2) Material Requirements

Valve exterior bodies and covers shall be cast iron or reinforced nylon.

Internal bushings, hinge pins, float guide and retaining screws, pins, etc., shall be stainless steel, bronze, nylon or Buna-N rubber.

Orifice seats shall be Buna-N rubber.

Floats shall be stainless steel, nylon or Buna-N rubber, rated at 1000 psi (6.9 megapascals).

Unless otherwise indicated, these valves shall be as included in the Standard Products List (SPL WW-367 for water, WW-462 for wastewater force mains).

E) Fire Hydrants

All fire hydrants shall be Dry Barrel, Traffic Model (break-away), Post Type having Compression Type Main Valves with 5 1/4" (133 mm) opening, closing with line pressure. Approved models are listed on SPL WW-3 of the Water and Wastewater Utility Standard Products List.

1) Applicable Specifications

AWWA C-502 current: "AWWA Standard for Dry-Barrel Fire Hydrants".

NFPA 1963: "National (American) Standard Fire Hose Coupling Screw Thread" and City of Austin 4 inch (102 mm) Fire Hose Connection Standard (Available upon request from the Austin Water Utility's Standards Committee Chairperson at 972-0204).

ANSI A-21.11 current: "American National Standard for Rubber Gasket Joints for Cast Iron and Ductile Iron Pressure Pipe and Fittings".

2) Functional Requirements

Design Working Pressure shall be 200 psi (1.38 megapascals) and a test pressure of 400 psi (2.76 megapascals).

Inlet shall be side connection hub end for mechanical joint (ANSI A-21.11-current). Shoe shall be rigidly designed to prevent breakage.

Lower Barrel shall be rigid to assure above ground break at traffic feature. Bury length of hydrant shall be four (4) feet (1.2 meters) minimum, five (5) feet (1.5 meters) maximum (hydrant lead pipe may be elbowed up from main using restrained joints; flanged joints in lead pipes are not allowed). Flange type connections between hydrant shoe, barrel sections and bonnet shall have minimum of 6 corrosion resistant bolts.

Hydrant Main Valve shall be 5 1/4 inch (133 mm) I.D. Valve stem design shall meet requirements of AWWA C502, with Operating Nut turning clockwise to close. Operating Nut shall be pentagonal, 1 1/2 inch (38 mm) point to flat at base, and 1 7/16 inches (36.5 mm) at top and 1 inch (25 mm) minimum height. Seat ring shall be bronze (bronze to bronze threading), and shall be removable with lightweight stem wrench. Valve mechanisms shall be flushed with each operation of valve; there shall be a minimum of two (2) drain ports.

Traffic Feature shall have replaceable breakaway ferrous metal stem coupling held to stem by readily removable type 302 or 304 stainless steel fastenings. Breakaway flange or frangible lugs shall be designed to assure aboveground break. Breakaway or frangible bolts will not be acceptable.

Outlet Nozzles shall be located approximately 18 inches (450 mm) above ground. Each hydrant shall have two (2) 2 1/2 inch (63.5 mm) nozzles 180 degrees apart with National (American) Standard Fire Hose Coupling Screw Thread NFPA 1963 and one (1) 4 inch (102 mm) pumper nozzle with City of Austin standard thread–six (6) threads per inch (25 mm) "Higbee" cut, 4.8590 inch (123.4 mm) O.D., 4.6425 inch (117.9 mm) root diameter. Nozzles shall be threaded or cam-locked, O-ring sealed, and shall have type 302 or 304 stainless steel locking devices. Nozzle caps (without chains) and cap gaskets shall be furnished on the hydrant. The cap nut shall have the same configuration as the operating nut.

Hydrants shall be Dry-Top Construction, factory lubricated oil or grease with the lubricant plug readily accessible. The system shall be described for City approval.

A blue Type II-B-B reflectorized pavement marker, conforming to Standard Specification Item No. 863S, shall be placed 2 to 3 feet (0.6 to 0.9 meters) offset from the centerline of paved streets, on the side of and in line with, all newly installed fire hydrants.

Hydrant shall have double O-ring seals in a bronze stem sheath housing to assure separation of lubricant from water and shall have a weather cap or seal, or both, as approved by the Owner, to provide complete weather protection.

3) Material Requirements

All below ground bolts shall be corrosion resistant. The hydrant valve shall be Neoprene, 90-durometer minimum. The seat ring, drain ring, operating nut and nozzles shall be bronze, AWWA C-502 current, containing not over 16 percent zinc. Break-away stem coupling shall be of ferrous material; its retaining pins, bolts, nuts, etc. of type 302 or 304 stainless steel.

Coatings shall be durable and applied to clean surfaces. Exterior surfaces above ground shall receive a coating of the type and color specified in the applicable version of City of Austin SPL WW-3. The coating shall be applied according to coating manufacturer's

specifications. Other exposed ferrous metal shall receive asphalt-based varnish, or approved equal, applied according to the coating manufacturer's specifications.

F) Pressure/Flow Control Valves:

All control valves to regulate pressure, flow, etc., in City lines shall be models listed in the City of Austin Water and Wastewater Standard Products List (SPL).

G) Drain Valves:

Drain valve materials and installation shall conform to City of Austin Standard Detail No. 511S-9A.

H) Valve Stem Extensions:

Valve stem extensions shall consist of a single piece of the required length with a socket on one end and a nut on the other.

511S.4 Construction Methods

A) Setting Valves, Drains and Air Releases

Unless otherwise indicated, main line valves, drain valves and piping, air and vacuum release assemblies and other miscellaneous accessories shall be set and jointed in the manner described for cleaning, laying, and jointing pipe.

Unless otherwise indicated, valves shall be set at the locations shown on the Drawings and such that their location does not confict with other appurtenances such as curb ramps. Valves shall be installed so that the tops of operating stems will be at the proper elevation required for the piping at the location indicated above. Valve boxes and valve stem casings shall be firmly supported and maintained, centered and aligned plumb over the valve or operating stem, with the top of the box or casing installed flush with the finished ground or pavement in existing streets, and installed with the top of the box or casing approximately 6 inches (150 mm) below the standard street subgrade in streets which are excavated for paving construction or where such excavation is scheduled or elsewhere as directed by the Engineer or designated representative.

Drainage branches or air blowoffs shall not be connected to any sanitary sewer or submerged in any stream or be installed in any other manner that will permit back siphonage into the distribution system (see City of Austin "Standard Detail Drawings- Series 500/500S"). Every drain line and every air release line shall have a full sized independent gate valve flanged directly to the main. Flap-valves, shear gates, etc., will not be accepted.

B) Setting Fire Hydrants:

Fire hydrants shall be located in a manner to provide accessibility and in such a manner that the possibility of damage from vehicles or conflict with pedestrian travel_will be minimized. Unless otherwise directed, the setting of any hydrant shall conform to the following:

Hydrants between curb and sidewalk on public streets shall be installed as shown on Standard 511S-17, with outermost point of large nozzle cap 6" to 18" (150 mm to 450 mm) behind back of curb. Where walk abuts curb, and in other public areas or in commercial areas, dimension from gutter face of curb to outermost part of any nozzle cap shall be not less than 3 feet (0.9 meters), nor more than 6 feet (1.8 meters), except that no part of a hydrant or its nozzle caps shall be within 6 inches (150 mm) of any sidewalk or pedestrian ramp. Any fire hydrant placed near a street corner shall be no less than 20 feet (6 meters) from the curb line

point of tangency. Fire hydrants shall not be installed within nine feet (2.75 meters) vertically or horizontally of any sanitary sewer line regardless of construction.

All hydrants shall stand plumb; those near curbs shall have the 4-inch (102 mm) nozzle facing the curb and perpendicular to it. The hydrant bury mark shall be located at ground or other finish grade; nozzles of all new hydrants shall be approximately 18 inches (450 mm) above grade. Lower barrel length shall not exceed 5 feet (1.5 meters). Barrel extensions are not permitted unless approved by the Engineer or designated representative. Each hydrant shall be connected to the main by 6-inch (152 mm) ductile iron pipe; a 6-inch (152 mm) gate valve shall be installed in the line for individual shutoff of each new hydrant.

Below each hydrant, a drainage pit 2 feet (0.6 meter) in diameter and 2 feet (0.6 meter) deep shall be excavated and filled with compacted coarse gravel or broken stone mixed with coarse sand under and around the bowl of the hydrant, except where thrust blocking is located (City of Austin Specification Item 510 and Standard Detail 510-6 and to a level 6 inches (150 mm) above the hydrant drain opening.

The hydrant drainage pit shall not be connected to a sanitary sewer. The drain gravel shall be covered with filter fabric to prevent blockage of voids in the gravel by migration of backfill material. The bowl of each hydrant shall be well braced against unexcavated earth at the end of the trench with concrete thrust blocking (taking care not to obstruct the hydrant drain holes), or the hydrant shall be tied to the pipe with approved metal harness rods and clamps. The fire line shall be provided with joint restraint from the main line to the fire hydrant. Hydrants shall be thoroughly cleaned of dirt or foreign matter before setting.

Fire hydrants on mains under construction shall be securely wrapped with a poly wrap bag or envelope taped into place. When the mains are accepted and placed in service the bag shall be removed.

C) Pressure Taps: Refer to Section 510.3 (24) of Standard Specification Item Number 510, "Pipe".

D) Plugging Dead Ends

Standard plugs shall be inserted into the bells of all dead ends of pipes, tees or crosses and spigot ends shall be capped. All end plugs or caps shall be secured to the pipe conforming to Section 510.3 (22) of Standard Specification Item Number 510, "Pipe".

E) Protective Covering:

Unless otherwise indicated, all flanges, nuts, bolts, threaded outlets and all other steel component shall be coal tar coated and shall be wrapped with standard minimum 8-mil (0.2 mm) low density polyethylene film or a minimum 4-mil (0.1 mm) cross laminated high-density polyethylene meeting ANSI/AWWA Specification C-105-current, with all edges and laps taped securely to provide a continuous and watertight wrap. Repair all punctures of the polyethylene, including those caused in the placement of bedding aggregates, with duct tape to restore the continuous protective wrap before backfilling. For reclaimed water piping, the polyethylene shall be purple.

F) Valve Box, Casing and Cover:

Stems of all buried valves shall be protected by valve box assemblies. Valve box castings shall conform to ASTM A 48, Class 30B. Testing shall be verified by the manufacturer at the time of shipment. Each casting shall have cast upon it a distinct mark identifying the manufacturer and the country of origin. Valve boxes and covers for potable water shall be round. Valve boxes and covers for reclaimed water piping shall be square and shall have “Reclaimed Water” indicated on the lid.

G) Drain Valve Installations:

Refer to City of Austin Standards 511S-9A.

H) Air Release Assemblies:

Refer to City of Austin Standards 511S-1A, 511S-1B, 511S-2A, 511S-2B, 511S-3A and 511S-3B.

I) Pressure/Flow Control Valves:

Assemblies shall be installed as indicated.

J) Connections to Existing System:

Refer to Item No. 510, "Pipe" for connections to the existing system.

K) Shutoffs:

Refer to Item No. 510, "Pipe" for shutoffs.

511S.5 Measurement

All types of valves will be measured per each. Fire hydrants and drain valve assemblies will be measured per each. Fire Hydrant barrel extensions will be measured per vertical foot (meter: 1 meter equals 3.28 feet). Pressure/Flow control valve assemblies and both manual and automatic air release assemblies will be measured per each. Reflectorized pavement markers for identifying the location of newly installed fire hydrants shall be measured per each, as per Standard Specification Item No. 863S.7.

Bury depths exceeding 5.5 feet (1.68 meters) are defined as Additional Bury Depths. Additional bury depths will only be measured if indicated on the Drawings and identified in the Standard Contract Bid Form 00300U; otherwise, the unit bid price for each completed unit includes all depths.

511S.6 Payment

Payment shall include full compensation, in accordance with the pay item established in the bid, for excavation, furnishing, hauling and placing valves, drain valve assemblies, fire hydrants and barrel extensions including anchorage and all incidental materials and work; preparing, shaping, dewatering, bedding, placing and compacting backfill materials and for all other incidentals necessary to complete the installation, as indicated in the Drawings, complete in place.
Payment for iron fittings and for wet connections is covered in Section 510.6 of Standard Specification Item 510, “Pipe".

Payment for excavation safety systems is covered in Section 509S.10 of Standard Specification Item 509S, Excavation Safety Systems.

A) Valves: Valves will be paid for at the unit bid price for the size and type valve installed, including valve stem casing and cover, excavation and backfill, setting, adjusting to grade, anchoring in place, and other appurtenances necessary for proper operation.

B) Fire Hydrants: Fire Hydrants installation shall be paid for at the unit bid price, which includes all necessary labor and materials to set, adjust to grade and anchor the hydrant body, barrel extensions, concrete block, gravel drain, and other appurtenances necessary for proper operation; but shall not include pipe and valve between the main line and fire hydrant base.

C) Pressure or Flow Control Valve Assemblies: Pressure control and flow control valve assemblies will be paid for at the unit bid price, including box or vault, setting, adjusting to grade, anchoring in place,

adjusting the control device to the required conditions, providing other appurtenances necessary for proper operation, and placing in operation.

D) Drain Valve Assemblies: Drain valve installation shall be paid for at the unit bid price , which includes all necessary labor and materials to set, adjust to grade and anchor the bends, vertical piping, blind flange, joint restraint devices, concrete blocking, concrete pad, and other appurtenances necessary for proper operation; but shall not include pipe and valve between the main line and drain valve buried bend.

E) Manual Air Release Assemblies: Manual air release installations will be paid for at the unit bid price and shall include valves, fittings, pipe, tapping the main, box and cover, and other appurtenances necessary for proper operation.

F) Automatic Combination Air/Vacuum Release Valve Assembly: Automatic air-vacuum release assemblies will be paid for at the unit bid price and will include the main line tap or outlet, all pipe, valves, fittings, box or vault and cover, and other appurtenances necessary for proper operation.

G) Additional Bury Depth: Additional bury depth will be paid for at the unit bid price, which will include all work necessary to install units with bury depths exceeding 5.5 feet (1.68 meters).

H) Fire Hydrant Barrel Extensions: Hydrant barrel extensions will be paid for at the unit bid price which will include necessary hardware and rod extensions.

I) Reflectorized Pavement Markers: Pavement markers will be paid for at the unit bid price, which will include necessary surface preparation and adhesive, as per Standard Specification Item No. 863S.8.

Payment, when included as a contract pay item, will be made under one of the following:

Pay Item No. 511S-A:	Valves, _____ Type, _____Diameter	Per Each.
Pay Item No. 511S-B:	Fire Hydrants (See Standard No. 511S-17)	Per Each.
Pay Item No. 511S- C:	Pressure or Flow Control Valve Assemblies	Per Each.
Pay Item No. 511S- D:	Drain Valve Assemblies (See Standard No. 511S-9A)	Per Each.
Pay Item No. 511S- E:	Manual Air Release Assemblies, ____Diameter	Per Each.
Pay Item No. 511S- F:	Automatic Combination Air/Vacuum Release Valve Assembly, _____ Diameter.	Per Each.
Pay Item No. 511S- G:	Additional Bury Depth	Per Vertical Foot.
Pay Item No. 511S-H:	Fire Hydrant Barrel Extensions	Per Vertical Foot

END

SPECIFIC CROSS REFERENCE MATERIALS
Specification 511S, "Water Valves"

City of Austin Standard Specification Items

Designation	Description
Item No. 510	Pipe
Section-510.3 (22)	Pipe Anchorage, Support and Protection
Section-510.3(24)	Water System Connections

City of Austin Standard Details

Designation	Description
511S-1A	25 mm (1") – 76 mm (2") Vented Air Release Valve Installation (Type I)
511S-1B	25 mm (1") – 76 mm (2") Non-Vented Air Release Valve Installation (Type I)
511S-2A	Type II - 76 mm (3") or Larger Vented Air/Vacuum Valve Installation

511S-2B	Type II - 76 mm (3”) or Larger Non-Vented Air/Vacuum Valve Installation
511S-3A	Type III - 76mm (3”) or Larger Vented Air/Vacuum Valve Installation
511S-3B	Type III-76mm (3”) or Larger Non-Vented Air/Vacuum Valve Installation
511S-9A	Drain Valve Assembly
511S-17	Standard Fire Hydrant Installation

SPECIFIC CROSS REFERENCE MATERIALS (Continued)
Specification 511S, “Water Valves”

City of Austin W/WW Standard Products

Designation	Description
WW-3	Standard Products List for Fire Hydrants
WW-132	Standard Products List for Metal-Seated Gate Valves, AWWA C-500
WW-282	Standard Products List for Resilient-Seated Gate Valves, AWWA C-509
WW-367	Standard Products List for Air Release Valves for Water
WW-462	Standard Products List for Air Release/Vacuum Relief Valves for Wastewater
WW-700	Standard Products List for Resilient-Seated Gate Valves, AWWA C-515

ANSI/AWWA Standards

Designation	Description
A-21.11	American National Standard for Rubber Gasket Joints for Cast Iron and Ductile Iron Pressure Pipe and Fittings
C-105	American National Standard for Polyethylene Encasement for Ductile-Iron Pipe
C-500	Metal-Seated Gate Valves for Water Supply Service
C-502	Dry-Barrel Fire Hydrants
C-504	Rubber-Seated Butterfly Valves
C-509	Resilient Seated Gate Valves for Water and Sewerage Systems
C-515	Reduced-Wall, Resilient-Seated Gate Valves For Water Supply Service

ASTM Standards

Designation	Description
ASTM A48/A48M	Specification for Gray Iron Castings
ASTM A 536	Specification for Ductile Iron Castings

National Fire Protection Association (NFPA)

1963	National (American) Standard Fire Hose Coupling Screw Thread

RELATED CROSS REFERENCE MATERIALS
Specification 511S, “Water Valves”

City of Austin Standard Specification Items

Designation	Description
Item No. 501S	Jacking or Boring Pipe
Item No. 503S	Frames, Grates, Rings and Covers
Item No. 505S	Concrete Encasement and Encasement Pipe
Item No. 506S	Manholes
Item No. 507S	Bulkheads
Item No. 508S	Miscellaneous Structures and Appurtenances
Item No. 509S	Excavation Safety Systems

Item No. 601S
Salvaging and Placing Topsoil

601S.1 Description

This item shall govern the removal, storage and placement of approved topsoil to the depths and area shown on the Drawings or as directed by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

601S.2 Submittals

The submittal requirements of this specification item shall include the test results and soil classification necessary for approval of material as suitable topsoil.

601S.3 Materials

A. Topsoil

1. The topsoil shall be composed of 4 parts of soil mixed with 1 part compost, by volume. The compost shall meet TxDOT Specification Item 161. The soil shall be locally available native soil that meets the following specifications:
   - Shall be free of trash, weeds, deleterious materials, rocks and debris.
   - 100% shall pass through a 1.5-inch (38-mm) screen.
   - Soil to be a loamy material that meets the requirements of the table below in a accordance with the USDA textural triangle. Soil known locally as “red death” is not an allowable soil. Textural composition shall meet the following criteria:

Textural Class	Minimum	Maximum
Clay	5%	50%
Silt	10%	50%
Sand	15%	67%

   - An owner/engineer may propose use of onsite salvaged topsoil which does not meet the soil texture class required above by providing a soil analysis and a written statement from a qualified professional in soils, landscape architecture, or agronomy indicating the onsite topsoil will

provide an equivalent growth media and specifying what, if any, soil amendments are required.

- Soil amendments shall be worked into the existing onsite topsoil with a disc or tiller to create a well-blended material.

2. All disturbed areas to be revegetated are required to provide a minimum of six (6) inches of topsoil. The topsoil shall be able to support the growth of planting (Standard Specification Item No. 608S), seeding (Standard Specification Item No. 604S), sodding (Standard Specification Item No. 602S) and native grassland seeding and planting (Standard Specification Item No. 609S).

B. Water

Water shall be furnished by the Contractor and shall be clean and free from industrial wastes and other objectionable matter.

601S.4 Sources

The topsoil may be obtained from the right-of-way at sites of proposed excavation or embankment when shown on the Drawings or identified by the Engineer or designated representative. The approximate quantity of acceptable topsoil to be salvaged from the project will be shown on the Drawings. The topsoil may also be obtained from approved sources, which are located outside the right-of-way and have been secured by the Contractor.

601S.5 Construction Methods

Precautions will be maintained at all times to protect all trees in the area of construction. Where removal of trees is indicated on the Drawings, they shall be marked as directed by the Engineer or designated representative.

Construction equipment shall not be operated nor construction materials stockpiled under the canopies of trees, unless otherwise indicated on the Drawings and/or specified in the Contract Documents. Topsoil materials shall not be placed within the drip line of trees until tree wells are constructed that conform to Item No. 610S, "Preservation of Trees and Other Vegetation " and Standard Details 591S-1 and 610S-6. The source and stockpile areas shall be kept drained, insofar as practicable, during the period of topsoil removal

The existing topsoil shall be removed from the area indicated on the Drawings, stockpiled in a windrow along the right of way or spread over an area that is ready for topsoil application in accordance with the Drawings or as directed by the Engineer or designated representative.

Trash, wood, brush, stumps, rocks over 1 1/2 inches (37.5 mm) in size and other objectionable material encountered shall be removed and disposed of as directed by the Engineer or designated representative prior to beginning of work required by this item.

Grass and other herbaceous plant materials may remain. Large clumps shall be broken up.

After the grading has been completed to the required alignment, grades and cross-sections and prior to the spreading of the salvaged topsoil, any clay or tight soil surfaces shall be scarified by plowing furrows approximately 4 inches (100 mm) deep along horizontal slope lines at 2 foot (600 mm) vertical intervals. The spreading of the salvaged topsoil shall be undertaken as soon as the grading has been completed. The topsoil shall be spread so as to form a cover of uniform thickness indicated. After the topsoil has been placed and shaped, it shall be sprinkled and rolled to provide a suitable seed bed.

601S.6 Measurement and Payment

Salvaging, removal and/or placing topsoil materials will not be measured for payment, but shall be included in the unit price bid for the item of construction in which these activities are used.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification 601S, "Salvaging and Placing Topsoil"

City of Austin Standard Specification Items

Designation	Description
Item No. 602S	Sodding for Erosion Control
Item No. 604S	Seeding for Erosion Control
Item No. 608S	Planting
Item No. 609S	Native Grassland Seeding and Planting For Erosion Control
Item No. 610S	Preservation of Trees and Other Vegetation

City of Austin Standard Details

Designation	Description
591S-1	Dry Stack Rock Wall
610S-6	Typical Tree Well Applications

RELATED CROSS REFERENCE MATERIALS
Specification 601S, "Salvaging and Placing Topsoil"

City of Austin Standard Specification Items

Designation	Description
Item No. 102S	Clearing and Grubbing

Item No. 104S	Removing Concrete
Item No. 110S	Street Excavation
Item No. 111S	Excavation
Item No. 120S	Channel Excavation
Item No. 132S	Embankment
Item No. 606S	Fertilizer

City of Austin Standard Details

Designation	Description
610S-1	Tree Protection Fence Locations
610S-2	Tree Protection Fence, Type B Chainlink
610S-3	Tree Protection Fence, Type B Wood
610S-4	Tree Protection Fence, Modified Type A
610S-5	Tree Protection Fence, Modified Type B

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 160	Furnishing and Placing Topsoil
Item No. 164	Seeding for Erosion Control
Item No. 204	Sprinkling

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-103-E	Determination of Moisture Content of Soil Materials
Tex-104-E	Determination of Liquid Limit of Soils
Tex-105-E	Determination of Plastic Limit of Soils
Tex-106-E	Method of Calculating the Plasticity Index of Soils

Item No. 604S
Seeding for Erosion Control

604S.1 Description

This item shall govern the preparation of a seed bed for temporary or permanent erosion control; sowing of seeds; fertilizing; mulching with straw, cellulose fiber wood chips, and recycled paper mulch; and other management practices along and across such areas as indicated in the Drawings or as directed by the Landscape Architect, Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, inch-pound units are given preference with SI units shown within parentheses.

604S.2 Submittals

The following submittal items are required in writing during construction:

A. Identification of the seed species, source, mixture, and PLS of the seed as listed on the analysis tags and certification tags from all seed bags. Seed calculation worksheet per Table 9.

B. If fertilizer is proposed, results of a recent soil test (6 months old or less) of the area to be seeded, before fertilization. Soil samples shall be collected after final grading, when topsoil has been placed. The test results must include soil lab recommended additions of Nitrogen (N), Phosphorus (P), and Potassium (K) for the type of vegetation proposed, as well as soil organic matter percentage and textural class.

C. Fertilizer formulation and release rate based on a soil test (see B above).

D. For hydromulch applications, proposed application rate of seed, type of mulch and tacking agent, and other relevant information. An example of the required documentation is in Table 1.

E. Type of hydraulic seeding equipment and nozzles proposed for use.

F. If pesticide use is proposed, an IPM plan for pest removal including pesticide label, proposed application rate and timing, and MSDS sheets.

G. One gallon sample of proposed vegetative mulch.

The following submittal items are required before Substantial Completion:

A. For hydromulch applications, the complete hydromulch application log, including date, time and quantity of product units placed in the slurry tank. An example of an application log is provided in Table 2. This log may be requested at any time during construction by the Landscape Architect, Engineer, or designated representative.

B. Pesticide application tracking log. As of January 1, 2012, documentation of all outdoor pesticide use on city-owned properties is required to demonstrate compliance with the EPA/TCEQ mandated Municipal Stormwater Permit, the TPDES General Pesticide Permit, City Code, and the IPM program.

Table 1: Example of proposed hydromulch application rates

				Hydro Slurry Unit (per acre rates)				
Hydro Mix	Sheet No.	Seed Mix	Acres	Seed (Bags/ AC)	Tackifier (Buckets/ AC)	Mulch (Bales/ AC)	Fertilizer (Bags/ AC)	Addl. Amendments (Bags/AC)
1	L2	A	1.0	1	100	1000	50	5
2	L3	A	0.5	2	200	1500	50	5
3	L5	B	3.0	3	300	3000	50	5

Table 2: Example of hydromulch application log

						Hydro Slurry Unit (per acre rates)				
Date	Start Time	Finish Time	AC/ Tank	Water (gal)	Seed Mix	Seed (Bags/ AC)	Tackifier (Buckets /AC)	Mulch (Bales /AC)	Fertilizer (Bags/ AC)	Addl. Amend-ments (Bags/AC)
4/13	10:30	11:15	1.0	3300	A	1	100	1000	50	5
4/17	2:00	2:30	0.5	3300	A	2	200	1500	50	5
5/20	8:30	10:00	1.2	3300	B	3	300	3000	50	5
					Totals	6	600	5500	127	15

604S.3. Materials

A. Seed. All seed must meet the requirements of the Texas Seed Law including the labeling requirements for showing pure live seed (PLS), name and type of seed and all other required elements of the Analysis and Certification Tags. PLS is the percentage of seed purity multiplied by the percentage of germination, plus dormant seed. The analysis tag, required on all seed sold in Texas, includes information on quality: kind and variety of seed, lot number, percent pure live seed, percent other crop seed, percent inert matter, percent weed seeds, germination percentage, and date of test. The certification tag also verifies seed quality, an assurance of seed variety and attesting to standards for germination and purity. Information provided includes class of certification, kind of crop, variety, lot number, and name and address of the owner.

The seed furnished shall be of the previous season's crop and the date of analysis shown on each bag shall be within twelve (12) months of the time of delivery to the

project. Each variety of seed shall be furnished and delivered in separate bags or containers, unless a specific mix is proposed for use. A sample of each variety of seed shall be furnished for analysis and testing when directed by the Landscape Architect, Engineer or designated representative.

The amount of seed planted square yard (0.84 square meters) or per acre (hectare) shall be of the type specified in sections 604S.5 and 604S.6.

B. Water. Water shall be clean and free of industrial wastes and other substances harmful to the growth of plant material or the area irrigated.

C. Top soil. Top soil shall conform to Standard Specification Item No. 601S.3(A).

D. Fertilizer. The fertilizer shall conform to Standard Specification Item No. 606S, "Fertilizer". The type and rate of fertilizer should be based on chemical tests of recent (no older than 6 months before application) representative site soil samples. Fertilizer should be applied only when plants can take them up for growth, during: 1) seed germination and plant establishment and 2) after plant establishment. Fertilizer shall not be applied within 48 hours of a potential rain event.

E. Straw Mulch or Hay Mulch. Straw Mulch shall be oat, wheat or rice straw. Hay mulch shall be prairie grass, or other hay approved by the Landscape Architect, Engineer or designated representative. The straw or hay shall be free of Johnson grass or other noxious weeds and foreign materials. It shall be kept in a dry condition and shall not be moldy or rotted.

F. Tackifier. The tackifier shall be a biodegradable tacking agent, approved by the Landscape Architect, Engineer or designated representative.

G. Cellulose Fiber Mulch (Natural Wood). Cellulose Fiber Mulch shall be natural cellulose fiber mulch produced from grinding clean whole wood chips. The mulch shall be designed for use in conventional mechanical planting, hydraulic planting of seed or hydraulic mulching of grass seed, either alone or with fertilizers and other additives. The mulch shall be such, that when applied, the material shall form a strong, moisture-retaining mat without the need of an asphalt binder.

H Recycled Paper Mulch. Recycled paper mulch shall be specifically manufactured from post-consumer paper and shall contain a minimum of 85% recycled paper content by weight, shall contain no more than 15% moisture and 1.6% ash, and shall contain no growth inhibiting material or weed seeds. The recycled paper mulch shall be mixed with grass seed and fertilizer (see “fertilizer” above) for hydro-seeding/mulching, erosion control, and a binder over straw mulch. The mulch, when applied, shall form a strong, moisture-retaining mat of a green color without the need of an asphalt binder.

I. Mulch. Mulches, acting as seed coverings, can enhance seed germination and seedling establishment. Characteristics of ideal mulches for seeding are those that protect seeds from wind (drying), excessive solar radiation, high evapotranspiration rates, and erosion, while allowing germination and growth. Relatively coarsely shredded, weed-free vegetative mulch should be used on seed installations, especially in open, sunny areas. These materials shall be clean, free of foreign matter, and dry enough to spread evenly.

J. Pesticide. A least toxic, integrated pest management (IPM) approach shall be used to control weeds. A written request for approval of weed control products and materials shall be submitted to the City of Austin IPM program coordinator (512-974-2581) for approval. Additional information can be found at http://www.austintexas.gov/ipm.

604S.4 Construction Methods

A. General. The Contractor shall limit preparation of the seedbed to areas that will be seeded immediately. When seeding for permanent erosion control, weed species listed in Table 3 shall be managed by application of an appropriate herbicide and/or by physical removal by the roots before the seeding operation. The goal of weed management is to facilitate establishment of the permanent vegetative cover. Additionally, the Owner may require removal of any plant species that appears to be out-competing seeded or planted species during the construction period.

Table 3: Weed List

Weed Type	**Botanical Name**	**Common Name**
Perennial Grass	*Sorghum halapense*	Johnsongrass
Perennial Grass	*Arundo donax*	Giant Cane
Perennial Grass	*Phyllostachys aurea*	Golden Bamboo
Summer Annual Herb	*Ambrosia trifida*	Ragweed
Winter Annual Herb	*Rapistrum rugosum*	Bastard Cabbage
Winter Annual Herb	*Bromus unioloides*	Rescue Grass
Winter Annual Herb	*Bromus arvensis*	Japanese Brome
Winter Annual Herb	*Lolium multiflorum*	Annual Ryegrass

B. Preparing Seed Bed. After the designated areas have been rough graded to the lines, grades and typical sections indicated in the Drawings or as provided for in other items of this contract and for any other soil area disturbed by the construction, a suitable seedbed shall be prepared. The seedbed shall consist of a minimum of either 6 inches (150 millimeters) of approved topsoil or 6 inches (150 millimeters) of approved salvaged topsoil. The topsoil or growing medium must be prepared so that compaction is appropriate for plant growth, and to achieve acceptable bulk density or hydrologic function. Rippers and subsoilers may be used to loosen compacted soil and roughen the surface. Disks, plows and excavator attachments are good for compaction reduction, roughening and incorporating amendments. A roughened soil surface of micro-ridges and valleys is an optimal seed bed with a microenvironment of increased moisture, higher humidity, wind protection, and shelter from the sun for seeds. If tracked machinery is used in seedbed preparation, cleat marks should run with the contour to prevent rills. The optimum depth for seeding shall be 1/4 inch (6 millimeters).

Water shall be gently applied as required to prepare the seedbed prior to the planting operation either by broadcast seeding or hydraulic planting. Seeding shall be performed in accordance with the requirements described below.

C. Watering. All watering shall comply with City Ordinances and regulations. All seeded areas regardless of seed type and method of seeding (e.g., broadcast, hydroseed) shall be watered immediately after installation. For seed germination and establishment it is important to keep the seedbed in a moist condition favorable for the growth of plant materials.

Watering applications shall constantly maintain the seedbed in a moist condition favorable for the growth of plant materials. Watering shall continue until the plant material is at least 1-1/2 inches (40 mm) in height and accepted by the Landscape Architect, Engineer or designated representative. Supplemental watering can be postponed immediately after a half- inch (12.5 mm) or greater rainfall on the site but shall be resumed before the soil dries out.

Availability of water for irrigation from the Austin Water Utility will be limited as stated under the Water Conservation Code, City of Austin Land Development Code Chapter 6-4, “Water Conservation”.

D. Cool Season Cover Crop. From September 15 to March 1, non-native and native seeding shall include a cool season cover crop at the rate specified in Table 8. Cool season cover crops are not permanent erosion control. If installed separately from the permanently erosion control seed mix, the cool season cover crops shall be mowed to a height of less than one (1) inch after March 1, and the area shall be re-seeded at the specified seeding rate for non-native or native warm-season species (March 1 to September 15).

604S.5 Non-Native Seeding

A. Method A - Broadcast Seeding. The seed or seed mixture in the quantity specified shall be uniformly distributed over the prepared seed bed areas indicated on the Drawings or where directed by the Engineer or designated representative. If the sowing of seed is by hand, rather than by mechanical methods, the seed shall be sown in two directions at right angles to each other. If mechanical equipment is used, all varieties of seed, as well as fertilizer (if required), may be distributed at the same time, provided that each component is uniformly applied at the specified rate. After planting, the planted area shall be rolled with a corrugated roller of the "Cultipacker" type. All rolling of the slope areas shall be on the contour.

Seed Mixture and Rate of Application for Broadcast Seeding:

<u>From March 1 to September 15</u>, seeding shall be with hulled Bermuda Grass at a rate of 45 lbs/AC (5.0 kilograms per hectare) with a minimum PLS = 0.83. Fertilizer shall be applied if warranted by a soil test, and shall conform to Item No. 606S, "Fertilizer". Bermuda grass is a warm-season grass and is therefore considered permanent erosion control once established.

B. Method B - Hydraulic Planting. The seedbed shall be prepared as specified above and hydraulic planting equipment, which is capable of placing all materials in a single operation, shall be used.

March 1 to September 15

Hydraulic planting mixture and minimum rate of application pounds per acre or square yard (kilograms per ha):

Hulled Bermuda Seed (min. PLS=0.83)	Fiber Mulch		Soil Tackifier
	Cellulose	Wood	
45 Lbs/AC (50.44 kg/ha)	2000 Lbs/AC (2242 kg/ha)		60.98 Lbs/AC (68.36 kg/ha)
		2500 Lbs/AC (2803 kg/ha)	65.34 Lbs/AC (73.25 kg/ha)

604S.6 Native Grass and Forb Seeding

The seed mixture shall include a diversity of grasses and wildflowers. The grass mix shall be seeded at a rate of 131 lb/AC (146.85 lb/ha) and shall include a minimum of 8 species from Table 4 (dry, open sites) or 6 species from Table 5 (wet, open sites). The species indicated with an asterisk shall be included in all proposed mixes. No species shall constitute more than 20% of a seed mix. Any species proposed for installation and not included in Tables 4 or 5 shall be approved by a landscape architect or other qualified landscape professional, and shall be native to Central Texas as referenced by the LBJ Wildflower Center plant database (www.wildflower.org) or USDA plant database.

Table 4: Native Grasses: Dry, Open Sites

Common Name	Botanical Name	Exposure	Application rates	
			Lbs/AC	kg/ ha
Sideoats grama *	Bouteloua curtipendula	Full-pt sun	7.0	7.8
Green sprangletop *	Leptochloa dubia	Full sun	6.0	6.7
Buffalo Grass	Buchloe dactyloides	Full sun	24.0	27.0
Blue Grama Grass	Bouteloua gracilis	Full-pt sun	10.0	11.2
Canada Wild Rye	Elymus canadensis	Full-pt sun	10.0	11.2
Purple Three-Awn *	Aristida purpurea	Full sun	4.0	4.5
Cane Bluestem	Bothriochloa barbinodis	Full sun	3.0	3.3
Galleta	Pleuraphis jamesii	Full sun	10.0	11.2
Black Grama *	Bouteloua eripoda	Full sun	10.0	11.2
Sand Dropseed *	Sporobolus cryptandrus	Full sun		
Alkali Sacaton	Sporobolus airoides	Full sun	0.5	1.7
Curly Mesquite	Hilaria belangeri	Full sun	2.0	2.2
Sand Lovegrass	Eragrostis trichodes	Full sun	2.0	2.2

*These species must be included in the mix, plus an additional three (3) species from the list or other approved species, for a total of eight (8) species.

Table 5: Native Grasses: Wet, Open Sites

Common Name	Botanical Name	Exposure	Application Rates	
			Lbs/AC	Kg/ha
White Tridens	*Tridens albescens*	Full-pt sun	0.5	0.56
Plains Bristlegrass	*Setaria leucopila*	Full-pt sun	6.0	6.7
Switchgrass	*Panicum virgatum*	Full-pt sun	4.0	4.5
Inland Sea Oats	*Chasmanthium latifolium*	Shade	12.0	13.5
Canada Wild Rye	*Elymus Canadensis*	Full sun – shade	10.0	11.2
Big Bluestem	*Andropogon gerardii*	Full sun	4.0	4.5
Bushy Bluestem	*Andropogon glomeratus*	Full sun	3.0	3.4
Green Sprangletop*	*Leptochloa dubia*	Full sun	2.0	2.2
Eastern Gamagrass	*Tripsacum dactyloides*	Full sun – shade	3.0	3.4
*This species must be included in the mix, plus an additional five (5) species from the list or other approved species, for a total of six (6) species.				

The native forb mix shall be seeded at a rate of 65.34 lbs/AC (73.25 kg/ha) and shall include a minimum of two legumes and eight (8) other forbs from Table 6 (open, dry sites) or a minimum of two legumes and five (5) species of forbs from Table 7 (open, wet sites).

Table 6: Native Forbs: Dry, Open Sites

Common Name	Botanical Name	Exposure	Application rates	
			Lbs/AC	kg/ha
Black-Eyed Susan	*Rudbeckia hirta*	Full-pt sun; dappled shade	2.0	2.2
Illinois Bundleflower *	*Desmanthus illinoensis*	Full-pt sun; dappled shade	15.0	16.8
Scarlet Sage	*Salvia coccinea*	Full-pt sun; dappled shade	8.0	9.0
Pink Evening Primrose	*Oenethera speciosa*	Full-pt sun; dappled shade	1.0	1.1
Drummond Phlox	*Phlox Drummondii*	Full-pt sun	8.0	9.0
Plains Coreopsis	*Coreopsis tinctoria*	Full-pt sun	2.0	2.2
Greenthread	*Thelesperma filifolium*	Full sun	6.0	6.7
Purple Prairie Clover *	*Petalostemum purpurea*	Full sun	4.0	4.5
Cutleaf Daisy	*Engelmannia pinnatifida*	Full-pt sun; dappled shade	18.0	20.1
Partridge Pea *	*Cassia fasciculata*	Full-pt sun	20.0	22.4
Indian Blanket	*Gaillardia pulchella*	Full-pt sun	10.0	11.2
Bluebonnet *	*Lupinus texensis*	Full sun	20.0	22.4
Mexican Hat	*Ratibida columnaris*	Full-pt sun	2.0	2.2
Maximilian Sunflower	*Helianthus maximiliani*	Full-pt sun	5.0	5.6
Prairie Coneflower	*Ratibidia columnifera*	Full-pt sun	2.0	2.2
Clasping Coneflower	*Dracopis*	Full-pt sun	3.0	3.4

	amplexicaulis			
Purple Coneflower	*Echinacea purpurea*	Full-pt sun; dappled shade	10.0	11.2
Lemon Mint	*Monarda citriodora*	Full-pt sun	3.0	3.4
Huisache Daisy	*Amblyolepis setigera*	Full-pt sun	8.0	9.0
Texas Yellow Star	*Lindheimera texana*	Full-pt sun	12.0	13.5
Lanceleaf Coreopsis	*Coreopsis lanceolata*	Full-pt sun; dappled shade	10.0	11.2
Bush Sunflower	*Simsia calva*	Full-pt sun	3.0	3.4
Winecup	*Callirhoe involucrata*	Full-pt sun; dappled shade	5.0	5.6
***These species must be included in the mix**.				

Table 5: Native Grasses: Wet, Open Sites				
Common Name	Botanical Name	Exposure	Application Rates	
			Lbs/AC	Kg/ha
American Basketflower	*Centaurea americana*	Full sun	10.0	11.2
Antelope Horns	*Asclepias asperula*	Full sun	7.0-12.0	7.8-13.4
Green Antelope Horn	*Asclepias viridis*	Full sun	7.0-12.0	7.8-13.4
Blue Mistflower	*Conoclinium coelestinum*	Full-pt sun	0.5	0.6
Clasping Coneflower	*Dracopsis amplexicaulis*	Full-pt sun	3.0	3.4
Maximilian Sunflower	*Helianthus maximliani*	Full-pt sun	4.0	4.5
Prairie Blazing Star	*Liatris pycnostachya*	Full sun	2.0	2.2
Pink Evening Primrose	*Oenothera speciosa*	Full sun-dappled shade	1.0	1.1
Mexican Hat	*Ratibida columnifera*	Full-pt sun	2.0	2.2
Black-eyed Susan	*Rudbeckia hirta*	Full sun-dappled shade	2.0	2.2
Illinois Bundleflower	*Desmanthus illinoensis* (legume)	Full sun-dappled shade	15.0	16.8
Obedient Plant	*Physostegia virginiana*	Full sun-dappled shade	4.0	4.5
Partridge Pea *	*Camaecrista fasciculate* (legume)	Full-pt sun	20.0	22.4
Purple Prairie Clover	*Dalea purpurea* var *purpurea* (legume)	Full sun	4.0	4.5
Pitcher Sage	*Salvia azurea*	Full-pt sun	3.0	3.4
Showy Tick Trefoil	*Desmodium canadense*	Full sun	0.5	0.6
Winecup *	*Callirhoe involucrata*	Full- pt sun	5.0	5.6
***This species must be included in the mix.**				

Table 8: Cool Season Cover Crop

Common Name	Botanical Name	Exposure	Application rates	
			Lbs/AC	Kg/ha
Western Wheatgrass	*Pascopyrum smithii*	Full-pt sun; dappled shade	0.5	0.25
Oats	*Avena sativa*	Full sun	0.5	0.25
Cereal Rye Grain	*Secale cereale*	Full sun	0.5	0.25

One cover crop species of the listed species is required to be planted between September 15 to March 1. Contractor must ensure that any seed application requiring a cool season cover crop does not utilize annual ryegrass (*Lolium multiflorum*) or perennial ryegrass (*Lolium perenne*). Only cereal rye grain (*Secale cereale*), oats (*Avena sativa*) and western wheatgrass (*Pascopyrum smithii*) are approved as cool season cover crop.

Species substitution as necessary due to availability shall be approved by the Landscape Architect, Engineer or designated representative. Watering and fertilizer application shall follow procedures outlined above or as otherwise specified on the Drawings.

Seed shall be applied by broadcast, hydromulch, blown compost, or drill method and shall be distributed evenly over the topsoil areas. Mulching shall immediately follow seed application for broadcast and hydromulch applications.

Seed Rate Calculations

The amount of seed needed to be planted on a project shall be calculated before installation to ensure adequate seed is placed, and provided as a submittal. Table 9 is an example worksheet, followed by an example calculation. Information for calculation can be obtained from seed tags or the supplier.

Table 9. Seed Calculation Worksheet

Plant Group	Desired Seeding Rate (1bs/AC)	PLS (pure live seed)	Bulk Rate (lbs/AC)	Seeding Area (AC)	Amt. of Seed to be Installed (lbs)
Grasses					
Forbs					
TOTAL					

FORMULAS:

PLS (pure live seed) = (Purity x Germination) x 100. Can also use average PLS from seed tags.

Bulk Rate (lbs/AC) =Desired Seed Rate (lbs/AC)/PLS

Amt. of Seed to be Installed (lbs) = Bulk Rate (lbs/AC) x Seeding Area (AC)

Example:

Plant Group	Desired Seeding Rate (1bs/AC)	PLS (pure live seed)	Bulk Rate (lbs/AC)	Seeding Area (AC)	Amt. of Seed to be Installed (lbs)
Grasses	131.00	0.81	161.73	1.50*	242.60
Forbs	65.34	0.87	75.10	1.50*	112.70
TOTAL	196.34	0.84 (ave.)	236.83	1.50	355.30

*applied over the same 1.5 AC area

604S.7 Mulch

Mulches may be used to help prevent soil erosion until final stabilization is achieved. Mulch shall be used to cover broadcasted seeds, especially in sunny, open areas, to protect them from drying out during germination.

A. Straw Mulch.

Straw mulch shall be spread uniformly over the area indicated or as designated by the Engineer or designated representative at the rate of 2 to 2 1/2 tons of straw per acre (4.5 to 5.6 megagrams of straw per hectare). The actual rate of application will be designated by the Landscape Architect, Engineer or designated representative. Straw may be hand or machine placed and adequately secured.

B. Hydromulch

Refer to ECM Section 1.4.7 for hydromulching applications.

C. Shredded Brush Mulch.

Small brush or tree limbs, which have been shredded, may be used for mulching Native Grass seeding.

604S.8 Measurement

Weeds (see Table 3) shall be controlled in the most efficient manner possible. Management of weed species should begin early in the project, before seeding for permanent control, and extend into plant establishment, especially for perennial weeds. Manual removal or application of an appropriate herbicide may be required after the initial seeding if emergence of an annual weed species threatens establishment of

sufficient preferred plant cover. Disturbance due to weed management after the initial seeding may necessitate re-seeding of the area to establish sufficient preferred plant coverage. Care should be taken to temporarily stabilize areas where physical removal of weeds has been performed to prevent erosion and sediment runoff.

The entire root system of perennial weeds shall be removed to prevent re-sprouting. Weeds may be controlled with an approved contact, systemic herbicide, provided the product is used with appropriate care and is applied in accordance with label instructions and the following guidelines:

1. Herbicide shall not be applied when the wind is greater than 8 mph (12.9 kph),

2. Herbicide shall not be applied when rainfall is expected within 24 hours,

3. Herbicide shall not contact surface water, i.e. creeks, rivers, and lakes,

4. Herbicide shall not contact desirable vegetation (a wicking method shall be used, if necessary, to accurately contact target weed only during application).

The Landscape Architect, Engineer or designated representative shall be consulted to determine appropriate weed control management when weeds are located in an environmentally sensitive location (e.g. near water or adjacent to a critical environmental feature).

604S.9 Measurement

Work and acceptable material for "Seeding for Erosion Control" will be measured by the square yard (meter: 1 meter equals 1.196 square yards) or by the acre (hectare: 1 hectare equals 2.471 acres), complete in place, with a minimum of 95 percent total coverage for the non-native mix, and 95 percent coverage for the native mix. Bare areas shall not exceed 16 square feet (1.5 square meters), and the average height of vegetation shall stand at a minimum of 1 1/2 inch (40 millimeters). Ninety (90) percent of the revegetated area must be free of weeds listed in Table 3. Bare areas greater than 16 s.f. shall be re-prepared and reseeded as required to develop an acceptable stand of plant material.

604S.10 Payment

The work performed and materials furnished and measured will be paid for at the unit bid price for "Seeding for Erosion Control" of the method specified on the Drawings and type of mulch. The unit bid price shall include full compensation for furnishing all materials, including all topsoil, water, seed, tackifier, fertilizer or mulch and for performing all operations necessary to complete the work.

All fertilizer will be measured and paid for conforming to Item No. 606S, "Fertilizer".

Payment will be made under one of the following:

Pay Item No. 604S-A:	Non-Native Seeding for Erosion Control	Per Square

	Method, _____ Hydraulic Planting	Yard
Pay Item No. 604S-B:	Non-Native Seeding for Erosion Control, Broadcast Seeding	Per Square Yard
Pay Item No. 604S-C:	Non-Native Seeding for Erosion Control Method, _____ Hydraulic Planting	Per Acre
Pay Item No. 604S-D:	Native Seeding for Erosion Control Method, _____ Hydraulic Planting	Per Square Yard
Pay Item No. 604S-E:	Native Seeding for Erosion Control, Broadcast Seeding,	Per Square Yard
Pay Item No. 604S-F:	Native Seeding for Erosion Control Method, _____ Hydraulic Planting	Per Acre
Pay Item No. 604S-G:	Mulch, _____	Per Square Yard
Pay Item No. 604S-H:	Mulch, _____	Per Acre
Pay Item No. 604S-I:	Topsoil and Seedbed Preparation,	Per Square Yard
Pay Item No. 604S-J:	Topsoil and Seedbed Preparation,	Per Acre
Pay Item No. 604S-K:	Watering,	Per 1000 gal (Kgal)
Pay Item No. 604S-L:	Management Practices,	Per Square Yard
Pay Item No. 604S-M:	Management Practices,	Per Acre

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification Item 604S "Seeding for Erosion Control"

City of Austin Technical Specifications

Designation	Description
Item No. 130S	Borrow
Item No. 601S	Salvaging and Placing Topsoil
Item No. 606S	Fertilizer

City of Austin Land Development Code

Designation	Description
Section 6-4	Water Conservation

RELATED CROSS REFERENCE MATERIALS
Specification Item 604S "Seeding for Erosion Control"

City of Austin Technical Specifications

Designation	Description
Item No. 601S	Salvaging and Placing Topsoil
Item No. 602S	Sodding for Erosion Control
Item No. 605S	Soil Retention Blanket
Item No. 607S	Slope Stabilization
Item No. 608S	Planting

City of Austin Standards (Details)

Designation	Description
627S-1	Grass Lined Swale
633S-1	Landgrading

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 160	Topsoil
Item No. 162	Sodding for Erosion Control
Item No. 164	Seeding for Erosion Control
Item No. 166	Fertilizer
Item No. 168	Vegetative Watering
Item No. 169	Soil Retention Blanket
Item No. 180	Wildflower Seeding
Item No. 192	Landscape Planting

Item No. 605S
Soil Retention Blanket

605S.1 Description

This item shall govern the provision and placement of wood, straw or coconut fiber mat, synthetic mat, paper mat, jute mesh or other material as a soil retention blanket for erosion control on slopes or ditches or short-term or long-term protection of seeded or sodded areas indicated on the Drawings or as specified by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, inch-pound units are given preference with SI units shown within parentheses.

605S.2 Submittals

The submittal requirements for this specification item shall include the soil retention blanket material type and sample, evidence that the material is listed on TxDoT/TTI Approved Products List, one (1) full set of Manufacturer's literature and installation recommendations, and any special details necessary for the proposed application.

605S.3 Materials

A. Soil Retention Blankets

All soil retention blankets must be listed on TxDoT Approved Products List or approved by the Engineer or designated representative.

The soil retention blanket shall be one (1) of the following classes and types as shown on the Drawings:

1. Class 1. "Slope Protection"
   - (a) Type A. Slopes 1:3 or flatter - Clay soils
   - (b) Type B. Slopes 1:3 or flatter - Sandy soils
   - (c) Type C Slopes steeper than 1:3 - Clay soils
   - (d) Type D Slopes steeper than 1:3 - Sandy soils
2. Class 2. "Flexible Channel Liner"
   - (a) Type E Short-term duration (Up to 2 years)
     Shear Stress (t_d) < 1 pound per square foot [psf] (48 Pa)
   - (b) Type F Short-term duration (Up to 2 years)
     Shear Stress (t_d) 1 to 2 psf (48 to 96 Pa)
   - (c) Type G Long-term duration (Longer than 2 years)
     Shear Stress (t_d) >2 to <5 psf (>96 to <239 Pa)
   - (d) Type H Long-term duration (Longer than 2 years)
     Shear Stress (t_d) ≥ 5 psf (≥ 239 Pa)

B. Fasteners

The fasteners shall conform to the recommendations of the manufacturer for the selected soil retention blanket.

605S.4 Construction Methods

A. General

The soil retention blanket shall conform to the class and type shown on the Drawings. The Contractor has the option of selecting an approved soil retention blanket conforming to the class and type shown on the Drawings which is included on the Approved Products List published by TxDoT/TTI Hydraulics and Erosion Control Laboratory.

B. Site Preparation:

Prior to placement of the soil retention blanket, the seedbed area to be covered shall be relatively free of all clods and rocks over 1 1/2 inches (37.5 mm) in maximum dimension and all sticks or other foreign matter that will prevent close contact of the preparation mat with the soil surface. The area shall be smooth and free of ruts and other depressions. If the prepared seedbed becomes crusted or eroded as a result of rain or if any eroded places, ruts or depressions exist for any reason, the Contractor shall be required to rework the soil until it is smooth and to reseed or resod the area at the Contractor's own expense. After the area has been properly prepared, the blanket shall be laid out flat, even and smooth, without stretching or crimping the material.

C. Installation

The Soil Retention Blanket, whether installed as slope protection or as flexible channel liner in accordance with the TxDoT/TTI Approved Products List, shall be placed within 24 hours after seeding (Standard Specification Item No. 604S), sodding (Standard Specification Item No. 602S) or native grassland seeding and planting (Standard Specification Item No. 609S) erosion control operations have been completed, or as approved by the Engineer or designated representative. The soil retention blanket shall be installed and anchored in accordance with the Manufacturer's recommendations. The Contractor shall contact the Engineer or designated representative three (3) days prior to the installation of the soil retention blanket to allow for inspection of the installation by City of Austin personnel.

605S.5 Measurement

This work and acceptable material for "Soil Retention Blanket" will be measured by the square yard (square meter: 1 square meter is equal to 1.196 square yards) of surface area covered, complete in place.

605S.6 Payment

The work performed and materials furnished in accordance with this Item and measured as provided under "Measurement" will be paid for at the unit bid price for "Soil Retention Blanket" of the class shown on the Drawings or approved by the Engineer or designated representative. The unit price shall include full compensation for furnishing all materials, labor, tools, equipment and incidentals necessary to complete the work. Anchors, checks, terminal and wire staples will not be paid for directly, but will be included in the unit price bid for this specification item.

Payment will be made under the following:

Pay Item No. 605S-A: Soil Retention Blanket Class__; Type __- Per Square Yard.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification 605S, "Soil Retention Blanket"

City of Austin Standard Specification Items

Designation	Description
Item No. 602S	Sodding for Erosion Control
Item No. 604S	Seeding for Erosion Control
Item No. 609S	Native Grassland Seeding and Planting for Erosion Control

RELATED CROSS REFERENCE MATERIALS

City of Austin Standard Specification Items

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 111S	Excavation
Item No. 120S	Channel Excavation
Item No. 132S	Embankment
Item No. 606S	Fertilizer
Item No. 608S	Planting
Item No. 610S	Preservation of Trees and Other Vegetation

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 132	Embankment
Item No. 158	Specialized Excavation Work
Item No. 160	Furnishing and Placing Topsoil
Item No. 162	Sodding for Erosion Control
Item No. 164	Seeding for Erosion Control
Item No. 166	Fertilizer
Item No. 168	Vegetative Watering
Item No. 169	Soil Retention Blanket
Item No. 204	Sprinkling

Item No. 606S
Fertilizer

606S.1 Description

This item shall govern the provision and distribution of fertilizer over the areas indicated on the Drawings and in accordance with these specifications.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, inch-pound units are given preference with SI units shown within parentheses.

606S.2 Submittals

The submittal requirements for this specification item shall include:

A. Type of soil(s) at the site.
B. Type(s) of re-vegetation (seeding, sodding, etc).
C. Type(s) of fertilizer.
D. Rate(s) of application of fertilizer.
E. Chemical analysis of the fertilizer(s).

606S.3 Materials

All fertilizer used on site shall be delivered in bags or containers, which are clearly labeled and show the analysis. The figures in the analysis shall represent the percent of nitrogen, phosphoric acid and potash nutrients, respectively, as determined by the methods of the Association of Official Agricultural Chemists. The fertilizer may be subject to testing by the State Chemist in accordance with the Texas Fertilizer Law. A pelleted or granulated fertilizer shall be used.. Fifty percent or greater of the Nitrogen required shall be in the form of Nitrate Nitrogen ($N0_3$). The remaining Nitrogen required may be in the form of Urea Nitrogen [$CO(NH_2)_2$].

The total amount of nutrients furnished and applied per acre (hectare: 1 hectare equals 2.471 acres) shall equal or exceed that specified for each nutrient.

606S.4 Construction Methods

General requirements and criterion for vegetative activities, including fertilizing, for the City of Austin are presented in Section 1.4.4, "Vegetative Practice", and Section 1.5.4, "Revegetation Criteria" of the City of Austin Environmental Criteria Manual.

The fertilizer type and rate of application should be based on chemical tests of representative soil samples taken after completion of construction and ground work. Appropriate initial fertilizer application rates for the Austin area (in lieu of recommendations from soil testing) are provided in the sections of the City of Austin Environmental Criteria Manual identified below:

A. Permanent seeding. - [Section 1.4.4.B.4].
B. Restoring Climax Grasses - [Section 1.5.5.E].
C. Sod. -. [Section 1.4.4.E.5].
D. Maintenance of Mulch Sod. - [Section 1.4.4.C.4].

Pelleted or granulated fertilizer shall be applied uniformly into the soil to a depth of 4 inches (100 mm) over the area specified on the Drawings to be fertilized and in the manner directed for the particular item of work. The fertilizer shall be dry and in good physical condition. Fertilizer that is powdered or caked will be rejected. Distribution of the fertilizer for the particular item of work shall meet the approval of the Engineer or Designated Representative.

Maintenance fertilizing shall be applied every 6 months after the new sod or grass is placed or until the work is accepted by the City.

The fertilizer may also be applied with the hydromulch

606S.5 Measurement

Work and acceptable material for "Fertilizer" will be measured by the normal ton of 2,000 pounds (megagrams: 1 megagram equals 1.1023 tons) or by the 100 pounds (50 kilograms: 1 kilogram equals 2.205 pounds) as determined by approved scales or guaranteed weight of sacks shown by the manufacturer.

606S.6 Payment

The work performed and materials furnished and measured as provided under "Measurement" shall be included in the unit price bid for the item of construction in which fertilizer is used, unless specified in the Drawings as a Pay Item.

When fertilizer is specified on the Drawings as a pay item or included in the contract bid form, the work performed and materials furnished and measured as provided under "Measurement" will be paid for at the unit bid price for "Fertilizer" of the analysis specified on the Drawings. The unit bid price shall include full compensation for furnishing all materials and performing all operations necessary to complete the work.

Payment, when specified, will be made under one of the following:

Pay Item No. 606S-A:	Fertilizer	Per Ton.
Pay Item No. 606S-B:	Fertilizer	Per 100 Pounds.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification Item 606S "Fertilizer"

City of Austin Environmental Criteria Manual

Designation	Description
Section 1.4.4.B.4	Design Criteria of Section B. Critical Area Stabilization (with Permanent Seeding)
Section 1.4.4.C.4	Design Criteria of Section C. Critical Area Stabilization (with Mulch Sod)
Section 1.4.4.E.5	Site Preparation of Section E. Critical Area Stabilization (with Sod)
Section 1.5.5.E	Fertilizer, Section E of 1.5.5, "Restoring Climax Grasses"

RELATED CROSS REFERENCE MATERIALS
Specification Item 606S "Fertilizer"

City of Austin Technical Specifications

Designation	Description
Item No. 601S	Salvaging and Placing Topsoil
Item No. 602S	Sodding for Erosion Control
Item No. 604S	Seeding for Erosion Control
Item No. 605S	Soil Retention Blanket
Item No. 607S	Slope Stabilization
Item No. 608S	Planting
Item No. 609S	Native Grassland Seeding and Planting for Erosion Control
Item No. 610S	Preservation of Trees and Other Vegetation

Item No. **607S**
Slope Stabilization Applications
For Erosion Control

607S.1 Description

This item shall govern the construction of slope stabilization devices, where plant growth cannot be readily established or sustained without slope stabilization measures, in conformance with this Specification Item and in accordance with locations, lines and grades indicated on the Drawings or as directed by the Engineer or designated representative.

This Standard Specification Item shall apply to erosion control measures only and shall not apply to structural stabilization of slopes.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, inch-pound units are given preference with SI units shown within parentheses.

607S.2 Submittals

The submittal requirements for this specification item shall include the soil retention blanket material type and sample, evidence that the material is listed on the current version of TxDoT/TTI's Approved Products List, one (1) full set of manufacturer's literature and installation recommendations, and any necessary special details.

607S.3 Materials

A. Precast Concrete Units.

Concrete units shall be precast concrete blocks with a 12 to 16 inch (300 to 400 mm) module and shall be 4 or 6 inches (100 or 150 mm) thick, as indicated on the Drawings. The concrete shall attain a minimum 28-day compressive strength of 4000 psi (27.5 megaPascals) in conformance to Class S of Standard Specification Item No. 403, "Concrete for Structures". Each precast concrete unit will weigh at least 30 pounds per cubic foot (480 kilograms per cubic meter) and the open void area will range from 20 to 25 percent.

The Filter/carrier fabric shall conform to Item No. 620S, "Filter Fabric". The fabric shall be of sufficient strength to support not less than 1 1/2 times the weight (mass) of the mat when slung by lifting at both ends.

B. GeoGrid

GeoGrid shall consist of polypropylene base and shall be: 1) resistant to all natural occurring alkaline and acidic soil conditions, 2) resistant to attack by bacteria and fungi, and 3) ultraviolet stable. The plastic grid shall have a thermal stability range from -60° F to 175° F (-50°C to 80°C) and a Melt Index of 0.2 grams/10 minutes.

Geogrid shall have a density between 75 to 106 pounds per cubic feet (1.2 to 1.7 megagrams per cubic meter) and thickness shall be 0.15 to 0.25 inch (4 to 6 mm).

Tensile strength shall be 860 to 1230 pounds per square foot (41 to 59 mPa) across the roll.

C. Earth Reinforcement System

A patented earth reinforcement system shall consist of interlocking precast reinforced concrete units of the size, shape and texture indicated on the Drawings, placed on a concrete foundation. All precast concrete shall be Class S, with a minimum 28 day compressive strength of 4000 psi (27.5 mPa), cast-in-place concrete shall be Class A, conforming to Item No. 403, "Concrete for Structures". All joints shall be caulked and protected with a filter fabric as indicated on the Drawings. All reinforcing steel shall conform to Item No. 406, "Reinforcing Steel". All tie back and reinforcing mesh shall be in accordance with manufacturer's recommendations.

Filter fabric to conform to Item No. 620S, "Filter Fabric.

D. Gabions and Revet Mattresses.

Gabions shall be assembled and placed as directed on the Drawings in accordance with Standard Specification Item No. 594S, " Gabions and Revet Mattresses".

E. Additional Materials and Methods

In addition to those systems described above, the following items may be used in combinations or separately, as indicated on the Drawings:

Standard Specification Subject	Item No
Concrete for Structures	403S
Concrete Structures	410
Riprap for Slope Protection	591S
Concrete Retards	593S
Sodding for Slope Stabilization	602S
Seeding for Slope Stabilization	604S
Salvaging and Placing Topsoil	601S
Soil Retention Blanket	605S
Filter Fabric	620S
Dry Stack Wall (DS)	623S
Rock Berm (RB)	639S
Mortared Rock Wall (RW)	640S

Additional Products not mentioned herein may be indicated on the Drawings.

607S.4 Construction Methods

A. Precast Concrete Units

1. Subgrade Preparation.

The slope on which the units are to be placed shall be constructed according to lines and grades indicated on the Drawings. Fill materials shall be placed in lifts, which do not exceed 8 inch (200 mm) loose measure, and compacted to a minimum of 95 percent of maximum dry density as determined in accordance with

TxDoT Test Method Tex-114-E or as approved by the Engineer or designated representative.

2. Placing the Units.

   The precast concrete units shall be placed on a concrete foundation in accordance with the manufacturer's recommendations. Filter fabric will be required.

3. Backfill.

   Backfill shall consist of fine granular material or topsoil as indicated on the Drawings or as approved by the Engineer or designated representative. Seeding or sodding, when required, shall be placed directly over topsoil and shall conform to Item No. 604S, "Seeding for Erosion Control" and Item No. 602S, "Sodding for Erosion Control".

B. GeoGrid

1. Subgrade Preparation.

   The compacted slope on which the plastic grids are to be placed shall be constructed according to the lines and grades indicated on the Drawings. Prior to placement the grid, pieces of wood, rock, concrete, brick or other objects that might damage the plastic grid shall be removed.

2. Placement of the Geo Grid.

   The grid shall be placed directly on the ground surface. Adjacent and adjoining rolls shall be overlapped and tied in accordance with manufacturer's recommendations by a minimum of 1 and 6 feet (0.3 to 1.8 meters) respectively. The grid shall be installed and anchored in accordance with manufacturer's recommendations and details indicated on the Drawings.

   Any damage to the fabric as a result of Contractor's vehicles, equipment or operations shall be repaired at Contractor's own expense.

   The amount of grid placed shall be limited to that which can be covered with backfill within the succeeding 72 hours.

3. Backfill.

   A minimum thickness of 4 inches (100 mm) of fine granular material shall be placed directly over the plastic grid and compacted to a minimum of 95 percent of the maximum dry density as determined in accordance with TxDoT Test Method Tex-114-E. Seeding or sodding shall be placed on areas backfilled as indicated on the Drawings and shall conform to Item No. 604S, "Seeding for Erosion Control" or Item No. 602S, "Sodding for Erosion Control".

C. Earth Reinforcement System

1. Excavation.

   Excavation shall conform to applicable requirements of Standard Specification Item No. 111S, "Excavation" and Standard Specification Item No. 401, "Structural Excavation and Backfill" in accordance with limits and construction stages indicated on the Drawings. Any foundation soils found to be unsuitable shall be removed and replaced with acceptable backfill material.

2. Foundation.

The foundation subbase for the structure, approved by the Engineer or designated representative, shall be graded and then compacted to 95 percent of the maximum dry density as determined in accordance with TxDoT Test Method Tex-114-E. The leveling pad shall be constructed of Class A concrete conforming to Standard Specification Item No. 403S, "Concrete for Structures", along the lines and grades indicated on the Drawings.

3. Wall Erection.

The wall modules, joint filler and leveling pads shall be placed as indicated on the Drawings in accordance with the manufacturer's recommendations. Special care shall be taken in setting the bottom course of units to true line and grade.

All modular units above the first course level shall interlock with lower courses. Vertical joints shall be staggered with each successive course. The vertical joints on the front face of the wall shall not exceed 3/4 inch (19 mm) tolerance. Joint filler shall be installed in all joints and filter fabric shall be installed behind the wall as indicated on the Drawings. The overall vertical tolerance of wall plumbness (from top to bottom) shall not exceed 1/2 inch per 10 feet (4 mm per meter) from the dimensions indicated on the Drawings.

4. Drainage. Drainage shall conform to Standard Specification Item No. 551, "Pipe Underdrains" and to the details indicated on the Drawings.

5. Backfill.

The placement of the backfill shall follow closely behind the erection of each lift of panels. The maximum lift thickness shall not exceed 8 inches (200 mm), loose measure. At each reinforcing mesh level, the backfill shall be roughly leveled before placing and attaching mesh. Reinforcing mesh or straps shall be placed normal to the face of the wall.

Backfill compaction shall be accomplished without disturbance or distortion of reinforcing mesh, filter fabric and face panels. All backfill shall be compacted to 95 percent maximum dry density as determined in accordance with TxDoT Test Method Tex-114-E. The Contractor shall decrease the lift thickness, if necessary, to obtain the specified density. During backfill compaction the moisture content may not exceed a value 2 percent greater than maximum dry density (i.e. optimum as determined by TxDoT Test Method Tex-114-E).

Compaction of the backfill shall not be accomplished by sheep foot, grid rollers or any other type of equipment employing a foot, which in the opinion of the Engineer or designated representative could damage the reinforcing mesh. At the end of each day's operation, the Contractor shall shape the backfill to drain away from the face of the wall.

All backfill material used adjacent to the structure shall be crushed stone, that is free from organic or otherwise deleterious materials, and the grading of the backfill material established in accordance with TxDoT Test Method Tex-110-E shall conform to the following gradation limits.

Sieve Size		
US	SI	Percent Passing

6 inches	150 mm	100
3 inches	75 mm	75 -100
No. 200	75µm	0-15

607S.5 Measurement

Work and accepted material for "Slope Stabilization" will be measured by the square yard (square meter: 1 square meter is equal to 1.196 square yards), complete in place from the top of the foundation to the top of the slope stabilization erosion control. Foundations will not be measured for payment.

607S.6 Payment

Work performed and materials furnished as prescribed by this Specification Item and measured under "Measurement" will be paid for at unit bid price per square yard for "Slope Stabilization for Erosion Control". The unit bid price shall include full compensation for: a) all excavation, foundation installation, subgrade preparation, placement of filter fabric, underdrains, precast blocks and tie backs, and b) all labor, tools, equipment and incidentals necessary to complete the backfilling operations.

Payment will be made under:

Pay Item No. 607S-A:	Precast Concrete Unit	Per Square Yard.
Pay Item No. 607S-B:	GeoGrid, _____	Per Square Yard.
Pay Item No. 607S-C:	Earth Reinforcement System	Per Square Yard.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification 607S, “Slope Stabilization Applications For Erosion Control”

City of Austin Standard Specification Items

Designation	Description
Item No. 111S	Excavation
Item No. 401	Structural Excavation and Backfill
Item No. 403S	Concrete for Structures
Item No. 406	Reinforcing Steel
Item No. 410	Concrete Structures
Item No. 551	Pipe Underdrains
Item No. 591S	Riprap for Slope Protection
Item No. 593S	Concrete Retards
Item No. 594S	Gabions and Revet Mattresses
Item No. 601S	Salvaging and Placing Topsoil
Item No. 602S	Sodding for Erosion Control

SPECIFIC CROSS REFERENCE MATERIALS - Continued
Specification 607S, “Slope Stabilization Applications For Erosion Control”

City of Austin Standard Specification Items

Designation	Description
Item No. 604S	Seeding for Erosion Control
Item No. 605S	Soil Retention Blanket
Item No. 620S	Filter Fabric
Item No. 623S	Dry Stack Wall (DS)
Item No. 639S	Rock Berm (RB)
Item No. 640S	Mortared Rock Wall (RW)

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Item No. 110-E	Surveying and Sampling Soils for Highways
Item No. 114-E	Laboratory Compaction Characteristics & Moisture-Density Relationship of Subgrade & Embankment Soil

TxDoT/TTI Hydraulics and Erosion Control Laboratory

Designation	Description
Annual Report	Approved Products List

RELATED CROSS REFERENCE MATERIALS
Specification 607S, "Slope Stabilization Applications For Erosion Control"

City of Austin Standard Specification Items

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 120S	Channel Excavation
Item No. 132S	Embankment
Item No. 606S	Fertilizer
Item No. 608S	Planting
Item No. 610S	Preservation of Trees and Other Vegetation

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 132	Embankment
Item No. 158	Specialized Excavation Work
Item No. 160	Furnishing and Placing Topsoil
Item No. 162	Sodding for Erosion Control
Item No. 164	Seeding for Erosion Control
Item No. 166	Fertilizer
Item No. 168	Vegetative Watering
Item No. 169	Soil Retention Blanket
Item No. 204	Sprinkling

608S.1 Description

This item shall govern the provision of the specified plants and other materials, the initial installation of plants and other materials, the maintenance of plantings, transplanting and any replacement of trees, plants and ground cover which are damaged, diseased or otherwise unhealthy during the warranty period or as directed by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

608S.2 Submittals

The submittal requirements for this specification item shall include:

A. A listing of each type of planting (tree, shrubs, plants, etc.), type of stock (containerized, ball and burlapped, bare root, bag grown, etc.), name (common and botanical) and size of planting (root diameter, height and spread);

B. A request, if necessary, for use by Contractor of collected stock on the site;

C. Specific information for each pesticide (including herbicide) associated with the listing including:

manufacturer,
product name,
description of chemical composition,
handling, storage and mixing requirements
application recommendations
documentation of licensed applicator(s), and
MSDS Sheets

D. Type, chemical analysis and rate of application of fertilizer

E. Proposed tree dressing, trunk wrapping and flagging tape;

F. Type, chemical analysis and rate of application of proposed transpirants

G. Documentation of irrigator license, if irrigation is required at the site.

608S.3 General

A. Plant Standards

Unless shown otherwise on the Drawings, the following published standards will apply. Standards for nursery stock will be as stated in the "American Standard for Nursery Stock", as published by the American Association of Nurserymen, Incorporated. Botanical names as shown on the Drawings will be as stated in the "Standardized Plant Names" as identified by the American Joint Committee on Horticultural Nomenclature or other referenced text including the "Manual of the

Vascular Plants of Texas for Native Flora". Pruning standards will be as established by the National Arborist Association in the "Pruning Standards for Shade Trees".

B. License Requirements

1. Pesticide.

   The Contractor shall be a licensed pesticide applicator or shall employ a licensed pesticide applicator for the treatment of insects, diseases, animals as required by the Texas Pesticide Laws and Regulations of the Texas Department of Agriculture. The Engineer or designated representative may request documentation of such certification.

2. Herbicide.

   The Contractor shall possess a permit or employ a person who possesses a permit to apply herbicide as required by the Texas Herbicide Law of the Texas Department of Agriculture. The Engineer or designated representative may request documentation of such certification.

3. Irrigation.

   The Contractor shall possess an irrigator's license issued by the State of Texas and the Texas Board of Irrigators or employ such a licensed irrigator to perform the irrigation system maintenance. The irrigation system shall be maintained under the supervision of the licensed irrigator who shall be available on the site as required by the Engineer or designated representative.

The Engineer may request documentation of such license. The Contractor shall verify and adhere to the requirements and codes of any controlling utility authorities.

608S.4 Materials

A. Plant Material

Plant material shall be first class grade, true to name and of the size indicated on the Drawings. All plants shall be healthy nursery grown unless otherwise indicated on the Drawings. When the Engineer or designated representative is furnished sufficient evidence that a specified plant cannot practically be obtained, the Engineer or designated representative may approve in writing the use of collected native material.

Nursery grown stock, either in containers or in the field, shall be nursery grown in accordance with accepted horticultural practices and under climatic conditions similar to those of the work site for at least twelve (12) months, unless specifically authorized otherwise by the Engineer or designated representative.

1. Container plants.

   Soil volume for containers shall be three-fourths (3/4) the depth of the container or greater and contain roots of the plants throughout the root ball.

   (a) Containerized Stock.

   This stock will be defined as nursery plant stock transplanted from a growing site with a ball of soil, containing an intact root system, and placed in a container and grown in that container continuously long enough for the new fibrous roots to have developed so that the root mass retains its shape and holds together after removal from the container. Containerized stock shall

have been grown in the delivered containers for at least six (6) months, but not over two (2) years.

(b) Container Grown Stock.

This stock will be defined as nursery plant stock, which has been planted in a container as a liner, seed or by other propagation method, and that:

(1) has been systematically replanted or stepped up in larger containers as required,

(2) has developed a root system in a planting medium capable of sustaining acceptable plant growth, and

(3) has become established in the container and exhibits a well-rooted condition as evidenced by the soil ball remaining intact when removed from its container.

2. Balled and Burlapped Stock.

This stock will be defined as nursery plant stock which has been removed from the growing site with a ball of soil, containing the intact root system, and encased in burlap (or other approved similar material) to hold the soil in place. Ball sizes for balled and burlapped stock shall be as shown on the Drawings.

3. Bare Root Stock.

This stock will be defined as nursery plant stock, which has been removed from the growing site with the root system substantially free of soil. The approved minimum root spread and condition shall be as shown on the Drawings.

4. Collected Stock.

This stock will be defined as nursery plant stock, which has been removed from its original native habitat. All collected stock shall specific approval of the Engineer or designated representative before it can be removed from its existing habitat. Ball sizes for collected stock shall be as shown on the Drawings and shall have sufficient diameter and depth to encompass enough fibrous and feeding root system as necessary for the full recovery of the plant. Collection may be by hand or mechanical method. For balled and burlapped or mechanical transplanting of collected plant material refer to article 608S.5.

5. Bag Grown Stock.

This stock will be defined as nursery plant stock which has been transplanted into a nonwoven fabric container which has been placed in the ground and the plant grown under nursery field conditions continuously long enough [normally one (1) month for each inch (25 mm) of bag diameter i.e., a plant with a 24 inch (600 mm) diameter bag, grown in its original planted location for 24 months] for the fibrous roots to have developed so that the root mass retains its shape and holds together after removal of the bag. The root ball shall be flat bottomed and straight sided. Ball sizes for bag grown stock shall be as shown on the Drawings. Bag grown stock shall not be pruned before delivery.

6. Other Plant Materials.

Other plant materials shall be as shown on the Drawings.

B. Rejection of Plants.

Plant material having any of the following features will be subject to rejection:

1. Undue or excessive abrasions of the bark.
2. Dried or damaged root system.
3. Dried or damaged top wood of deciduous plants or dried or damaged foliage and top woods of evergreens.
4. Prematurely opened or damaged buds or buds stripped off.
5. Disease or insect infestation, including eggs or larvae.
6. Dry, loose, cracked, broken and/or undersized balls or containers, which do not conform to sizes indicated on the Drawings.
7. Evidence of heating, molding, wind burn, sunscald, freezing, etc.
8. Container plants that are overgrown or root bound.
9. Plants with bench balls (roots repacked with soil).
10. Plant balls encased in non-bio-degradeable plastic or other impervious material.
11. Field grown or collected plants transplanted into containers less than six (6) months or more than two (2) years.
12 Trees that have been damaged, pruned, crooked or multiple leaders, unless multiple leaders are specified or are normal for the species.
13. Plants with disfiguring knots or fresh cuts of limbs over 3/4 inch (20 mm) that have not completely callused.
14. Plants that do not posses a normal balance between height and spread for the species.
15. Plant containers that are not structurally sound (tracked, bent, etc.).
16. Plants in containers less than three-fourths (3/4) planting medium depth;
17. Any endangered or threatened plants; or plants of historical significance that have been collected;
18. Any other physical damage or adverse conditions that would prevent thriving growth or cause an unacceptable appearance; or
19. Plants that do not meet the standards shown on the Drawings.

C. Delivery and Receipt of Plants

Material shall not be delivered to the project until ordered to do so in writing by the Engineer or designated representative. When the delivery order is issued, the Engineer or designated representative shall be notified of a proposed delivery of plant material at least 48 hours prior to its arrival at the project. The entire plant shall be properly protected from sun and air damage during the time period from initiation of digging until delivery on the project

Each plant material shipment shall be accompanied by an invoice indicating the number, size and name (common and botanical) of each of the kinds of plant material included in the shipment. Each kind of plant in the shipment shall be adequately identified by tags. All plants shall be individually tagged with nursery name tags designating the genus, species and variety of the plant.

No shipment of plant material shall be accepted, planted and/or heeled-in by the Contractor until such material has been inspected and accepted by the Engineer or designated representative. The Contractor shall assist the Engineer or designated representative in the inspection of material. Any plants rejected shall be immediately removed from the project and replaced.

Unless plants are placed in predug holes and planted as specified herein, they shall be heeled-in and inspected again prior to planting. If delivered to predug planting holes, balled and burlapped plants shall be planted within 1 to 6 hours depending upon the drying effect of the wind and sun. No bare rooted plants shall be placed in predug holes from the delivery truck unless actual planting occurs immediately after removal from its moist packing.

D. Plant Size

Plants will be measured when branches are in their normal position. Height and spread dimensions shown on the Drawings refer to the main body of the plant and not branch tip to tip. Plants with a spreading or semi-spreading habit will be measured by the average diameter of the spread. Plant heights will be measured by the mean height from the ground line to the top of the canopy. Caliper measurements will be taken at a point on the trunk six (6) inches [150 mm] above natural ground for trees up to four (4) inches [100 mm] in caliper and at a point twelve (12) inches [300 mm] above natural ground for trees over four (4) inches [100 mm} in caliper. The caliper size for multi-trunked plants will be determined by adding the calipers of the largest cane and one-half (1/2) the caliper(s) of the second and third largest cane(s).

When a range of size is shown on the Drawings, no plant shall be less than the minimum size and at least 40% of the plants shall be as large as the maximum size shown on the Drawings. The required measurements are the minimum sizes acceptable and are the measurements after pruning, when pruning is required.

Sizes of plants or plant types such as palms, roses, vines, groundcovers, seedings, bulbs, corms, tubers, young plants, understock, etc., will be measured in accordance with the plant standards or as indicated on the Drawings.

Container-grown plants which are well established in adequate size containers and are of equal quality and size to the specified balled plants may be accepted in lieu of balled plants; likewise, balled plants of equal quality and size may be substituted for container-grown plants when permitted by the Engineer or designated representative. Soil shall be approximately 3/4 depth of container and contain roots of the plant throughout the soil.

The ball size for a balled and burlapped plant shall be firm natural balls equal to or in excess of the ball sizes indicated on the Drawings. Collected plant material substituted for a nursery-grown plant shall have a ball or root system 1/4 greater in both diameter and depth than the nursery-grown plant for which it is substituted. The ball size shall be the average of the diameters measured 90 degrees apart.

E. Mulch

Unless indicated otherwise on the Drawings, mulch material shall consist of loose organic residue derived from plants or other granular material approved by the Engineer or designated representative. It shall be of such nature that adequate protection is provided against sun baking and quick drying out of the soil and shall not impede aeration or water penetration nor deplete the soil nitrogen. Mulch material shall be free of excess amounts of large leaves and sticks that would prevent proper dressing of the mulched surface, free of harmful substances and free of detrimental amounts of soil or other foreign matter that would promote early compaction, matting or deterioration of the mulch.

F. Peat Moss

Peat Moss shall be of sphagnum origin of commercial quality.

G. Planting Soil Mixture

The planting soil mixture shall consist of a soil mixture of 3/4 fine sandy loam, 1/8 peat moss and 1/8 leaf mold. The sandy loam shall be taken from a well drained, arable site. It shall be free of subsoil, stones, clay, roots, weeds, grass or other objectionable debris, matter or toxic wastes.

H. Water

Water shall be furnished by the Contractor and shall be clean and free of industrial wastes and other substances harmful to the growth of plants and the areas irrigated.

Availability of water from the Austin Water Utility will be limited as stated under the Water Conservation Standard, City of Austin Land Development Code Chapter 6-2, Article II, "Water Use Management Plan Established".

The use of potable water will be restricted as stated in City of Austin Land Development Code Sections 6-4-73, 6-4-54, 6-4-63, 6-4-64, 6-4-65, 6-4-81, 6-4-92, 15-9-37(D) and 15-9-101(B).

I. Fertilizer

Fertilizer shall be applied uniformly conforming to City of Austin Standard Specification tem No. 606S, "Fertilizer" at the rate indicated.

J. Pesticides including Herbicides

Pesticides including herbicides shall be of the types that are commercially available selected for the species planted or as indicated on the Drawings and shall be applied in accordance with the manufacturer's recommendations upon approval of the Engineer or designated representative.

K. Stakes and Guys

Stakes shall be 2 x 2 x 18 inch (50 x 50 x 450 mm) sound hardwood or treated pine with tapered point and chamfered tops. Guys wires shall be 2 strand 12 ga. (2.7 mm) galvanized steel wire with 1/2 inch (12.5 mm) diameter reinforced plastic or rubber hose trunk bushings and yellow plastic flagging.

L. Bracing

Bracing shall be 2 x 4 inch (50x100 mm) hardwood or metal fence posts, 6 ft. (1.8 meters) in length with guys and bushings.

M. Flagging Tape

Flagging tape shall be highly reflective, visible at night, and approved by the Engineer or designated representative.

N. Trunk Wrapping

Trunk wrapping shall be 4 inch (100 mm) wide commercial trees wrapping paper with asphalt core or the type shown on the Drawings.

O. Anti-transpirants

Anti-transpirants, intended to prevent evaporation, shall be of the types that are commercially available and approved by the Engineer or designated representative.

608S.5 Construction Methods

Immediately following delivery and acceptance at the job, all plants shall be planted or heeled-in in properly moistened material. All plants heeled-in shall be properly maintained by the Contractor until planted. The utmost care shall be exercised in handling plants to prevent injuries to the plants. The solidity of the ball or balled and burlapped plants shall be carefully preserved and such plants shall not be handled by the stems.

Plants with exposed roots shall be protected from drying out during the time the plants are removed from the heeling-in bed and until actually planted.

A. Staking of Planting Locations.

All locations of trees, shrubs and beds shall be staked in the field by the Contractor. All locations will be approved by the Engineer or designated representative prior to any excavation of plant beds or bed preparation. Stakes shall be placed and coded to denote the type of plant material.

B. Excavation of Planting Pits

1. General.

The Contractor shall not excavate plant pits more than 24 hours in advance of planting operations. Any plant pits left unattended for any length of time which may present a hazard shall be covered and/or clearly flagged as approved by the Engineer or designated representative. The walls and bottoms of all plant pits shall be scarified immediately prior to the placement of plants.

2 Pit Sizes.

Planting holes may be dug by hand or by mechanical means and shall be circular or square (according to the shape of the root ball) with vertical sides, unless otherwise indicated on the Drawings. Trimming of the sides or bottom of the hole to uniform shape will not be required. Planting pit sizes shall be as follows, unless indicated otherwise on the Drawings:

(a) A minimum horizontal dimension of twelve (12) inches [300 mm] between the root ball and the sides of the planting pit for the following plant specifications:

(1) Containers of fifteen (15) gallons or larger [56 liters or larger],

(2) Boxes of fourteen (14) inches or larger [350 mm or larger] and

(3) Root ball diameter of Balled and burlapped or bag grown plants larger than fourteen (14) inches [350 mm].

(b) A minimum horizontal dimension of two (2) times the diameter of the root ball for the following plant specifications:

(1) Containers less than fifteen (15) gallons [less than 56 liters]

(2) Root ball diameter of Balled and burlapped or bag grown plants fourteen (14) inches or less [350 mm or less]

(c) A minimum diameter for bare-root plants to permit the roots to spread without crowding or curving around the walls of the pit.

(d) Planting pits shall be excavated to a depth of at least 4 inches (100 mm) but not more than 8 inches (200 mm) greater than the depth of the root ball of balled and burlapped, containerized, container grown or bag grown plants; or the depth of the root system of bare-root plants. Pits dug to excess depths shall be backfilled and compacted to bring the pits to the specified depth. The depth of pits on slopes shall be measured at the lower side.

(e) When performing mechanical transplanting, the receiving plant pit shall be excavated with the same type of equipment used to remove the plant material or as approved by the Engineer or designated representative.

(f) Special sized holes shall be shown on Drawings.

(g) Where holes are dug with an augur and the sides of the holes become plastered or glazed, this plastered or glazed surface shall be scarified.

C. Planting Season

All planting shall be performed as shown below, indicated on the Drawings or as approved by the Engineer or designated representative.

Planting Stock	Planting dates
Containerized or Container grown	None specified
Balled and burlapped	November 15 to March 15
Bare root	January 15 to March 15
Bag grown	September 15 to April 15
Collected	As shown on the Drawings or as approved by the Engineer or designated representative

D. Backfilling

Topsoil from the planting hole may be used for backfilling provided it is kept separate from subsoil and rendered loose and friable. Additional topsoil required to backfill the holes shall be furnished in the amount directed in Subarticle 608S.4.G, 'Planting Soil Mixture' and from a source approved by the Engineer or designated representative.

E. Pruning Roots

Root pruning shall be limited to the amount necessary to prune away broken and badly damaged roots.

F. Pruning of Tops

Pruning of plants shall conform to the best horticultural practice and shall be appropriate to the various types of plants and the special requirements of each. Deciduous (non-evergreen) shrubs and trees with heavy tops shall have about 1/3 to 1/2 of the top growth removed. Plants otherwise acceptable, but with broken or badly bruised branches, shall have such branches removed with a clean cut. All cut surfaces over 1 inch (25 mm) in diameter shall be painted with an approved tree pruning compound.

G. Planting and Backfilling

In general the top of root ball shall stand after settlement of the backfill approximately level with the finish grade. When shown on the Drawings, fertilizer of the type and quantity specified shall be added on the backfill material prior to backfilling. Unless indicated otherwise on the Drawings or approved otherwise by the Engineer or designated representative, planting and backfilling shall be as follows:

1. Plant Basin

A basin, 8 to 10 inches (200 to 250 mm) deep, shall be formed by constructing a neat levee around the planting pit. The inside measurement of the basin shall be

at least the diameter of the growing plant, unless noted otherwise on the Drawings. On slopes the backfill on the lower side shall be graded in such a manner that an adequate basin will be provided.

As shown on the Drawings, either material excavated from the planting pit (excluding any rocks) or Backfill, as specified in Subarticle 608S.5.D may be used to form a basin around the plant. Excess excavated material may be scattered thinly and leveled off provided it is of such consistency and character that it can be readily scattered in an acceptable manner. If scattering of the material may interfere with drainage or mowing, all such material shall be removed and disposed of as approved by the Engineer or designated representative.

2. Depth of Transplanting

In general, plants shall be installed and covered with top soil approximately one (1) inch (25 mm) above the top of the root ball or container soil surface.

3. Bare Root Plants

After the backfill in the bottom of the planting pit has been firmed and the plant placed in the proper position, as shown on the Drawings, loose friable backfill (Subarticle 608S.5.D) or planting soil mixture (608S.4.G) shall be worked about the roots and thoroughly settled with water as the backfill is made. Care shall be taken to avoid bruising or breaking the roots. Sticks, sod, clods or other material which may form large air pockets in the soil or backfill shall not be included in the backfill.

4. Balled and Burlapped Plants

Plants of this type shall not be handled by the stems nor in such manner that the soil of the ball may be loosened. A saddle around the ball should be used for lifting. The burlap shall not be removed from the ball. After the backfill in the bottom of the pit has been firmed and the plant placed in the proper position, as shown on the Drawings, loose friable backfill shall be worked about the ball in 12 inch (300 mm) until the pit is two-thirds (2/3 full). The burlap shall then be opened on top of the root ball to expose the top one-third (1/3) of the root ball. The pit shall then be filled with water and the backfilling completed, working the backfill and water well to prevent any air pockets.

For ball supporting devices such as wire baskets, the basket shall not be removed. The plant shall be placed in the prepared planting pit in the proper position and backfill shall be placed around the ball until the pit is about one-third (1/3) full. The basket shall be carefully removed to just above the backfill, leaving the bottom portion intact. Backfilling shall be completed as described above.

5. Containerized or Container Grown Plants

At the time of planting the root ball and plant shall be carefully removed from the container to prevent damage to the plant and root ball. If in the opinion of the Engineer or designated representative a sufficient amount of soil has fallen off or the ball has been broken to such an extent as to reduce the chances of the plant to grow, the plant will be rejected. Container plants shall be acclimated to outside growing conditions. Container plants shall be placed and backfilled in the same manner as balled and burlapped plants.

6. Bag Grown Plants

Prior to planting, the fabric bag shall be removed by using a knife to cut the side of the bag from top to bottom in three or four places of equidistant around the root

ball. The bag shall be carefully peeled down and roots that do not easily peel away from the bag shall be pruned. The plastic bag shall then be pulled from under the root ball. Bag grown plants shall be placed and backfilled in the same manner as balled and burlapped plants.

H. Vegetative Watering

During the planting operations, the Contractor shall keep the ground and backfill material moist to at least 12 inches (300 mm) around the root ball. The Contractor shall be required to meet the minimum watering requirements shown on the Drawings for all circumstances by a method approved by the Engineer or designated representative. When an irrigation system is shown on the Drawings, the Contractor shall coordinate all work to insure that the irrigation system is operational as the plants are installed.

I. Anti-transpirants

When shown on the Drawings, the Contractor shall apply anti-transpirants in accordance with the manufacturer's recommendations and as approved by the Engineer or designated representative.

J. Pruning

Plants shall not be pruned immediately before delivery to the work site, unless shown otherwise on the Drawings or as approved by the Engineer or designated representative. Common nursery pruning practices are acceptable. Any necessary pruning shall be done at the time of planting as approved by the Engineer or designated representative and shall be appropriate to the various types of plants and the special requirements of each.

From 20 to 40 percent of all foliage of mechanically transplanted plants shall be removed by pruning interior branching, entangled limbs and small branches. Structural branching shall not be removed prior to planting. Branch tips shall not be removed to attain the above percentage.

K. Plant Supports and Bracing Trees

Plant supports such as staking, guying and bracing shall be as shown on the Drawings or as required by the Engineer or designated representative.

Trees shall be staked, guyed or braced for support during the same day as planted. Unless shown otherwise on the Drawings, the plants shall stand approximately vertical after staking, guying or bracing. The Contractor shall be responsible for material remaining approximately vertical and straight for all given conditions and shall repair plant supports as often as required until final acceptance of the work.

All trees 1 1/4 inches (38 mm) and greater in caliper shall be adequately braced immediately after the plants have settled. Unless otherwise indicated on the Drawings, trees 1 1/4 to 2 inches (38 to 50 mm) in diameter shall be braced with 1 brace of sawed lumber, 2 x 2 inches (50 x 50 mm), nominal size, firmly fastened to the tree at a point 5 to 6 feet (1.5 to 1.8 meters) above ground or as directed by the Engineer or designated representative. Fastening shall not be accomplished by nails, staples, wire or other materials that may damage tree. Braces shall be of sufficient length to provide bracing when firmly driven into the ground. The tree trunk shall be adequately padded with a section of flexible hose at the point of attachment with a figure 8 tie. Trees, that are 2 inches to 4 inches (50 to 100 mm) in diameter, shall be

braced with wires at a height of 6 to 8 feet (1.8 to 2.4 meters) above ground. The wires shall be firmly attached to 3 equally spaced concentric stakes that are firmly driven into the ground. The trunk of the tree shall be adequately and securely padded with rubber at the point of attachment of the wire to prevent damage. Wire shall be number 16 gauge (1.5 mm) galvanized.

Trees larger than 4 inches (100 mm) in diameter shall be braced in accordance with notes on Drawings. The Contractor shall repair braces as often as required until acceptance of the project for "Plant Establishment".

L. Safety Flagging Tape

Staking, guying or bracing, which present a hazard shall be clearly flagged as shown on the Drawings or directed by the Engineer or designate representative.

M. Tree Trunk Protection

All trees indicated on the Drawings to be wrapped shall be neatly and securely wrapped with a commercial tree wrapping material approved by the Engineer or designated representative. The tree wrapping shall begin at the base of the trunk and extend upward with a 50 percent overlap to the second whorl of branches. The tree wrapping material shall be secured at the top of wrap with soft twine or weatherproof type tape or any suitable method, approved by the Engineer or designated representative. Wire, metal bands or other material for this purpose that may cause injury or damage to plants shall not be used.

N. Mulching

All plants shall receive mulching to a depth of 2 to 3 inches (50 to 75 mm) within the water basin or across the beds unless indicated otherwise on the Drawings. A small amount of backfill shall be sprinkled on top of organic mulch to hold it in place if directed by the Engineer or designated representative. If hay is used, the depth shall be 4 inches (100 mm) loose measurement.

O. Plant Material Removal and Replacement

A plant shall be removed and replaced as directed by the Engineer or designated representative at any time during execution of the work under this Item including the Establishment Period if, in the judgement of the Engineer or designated representative, a plant is found to be in any of the following conditions:

1. Dead;
2. Dying;
3. Wilted for 48 hours or more; or
4. Any other signs of detrimental consequence.

All replacement plants shall be the same species, size and quality as originally specified. The Contractor shall make every effort to ensure that the replacement material receives any additional care and maintenance required for the replacement plants to become well established. The Engineer will require replacement of plant material until satisfied that all of the plants on the work are in a healthy, vigorous condition.

P. Maintenance and Initial Plant Replacement

The Contractor shall water the plants as often as necessary, cut the weeds and grass around the planted area including the plant basin and bracing, prune the plants, treat the plants in accordance with approved methods of horticultural practice where

insects or disease affect the plants after planting and repair or replace the bracing as may be required or as ordered by the Engineer or designated representative until the planting project has been accepted for "Plant Establishment".

If the Contractor completes the initial planting prior to March 1 for balled and burlapped and bare root plants or April 1 for bag grown plants, the Contractor will be required to replant all material found to be missing, damaged or dead during this time. This replanting shall be done between March 1 and March 15 for balled and burlapped and bare root plants, between April 1 and April 15 for bag grown plants or as directed by the Engineer or designated representative.

In the event that the planting project is not completed by March 15 for balled and burlapped and bare root plants, or by April 15 for bag grown plants and no further planting is permitted until the following "Planting Season", the partial planting will be cared for as prescribed under "Plant Establishment".

608S.6 Plant Establishment

"Plant Establishment" shall commence with the notice of substantial completion and shall extend to the following November 15 for those plantings that are completed in accordance with Subarticle 608S.5.P, ' Maintenance and Initial Plant Replacement'. In those instances where planting 'out of season' is allowed in writing by the Engineer or designated representative, "Plant Establishment" shall commence with notice of substantial completion and shall extend for a minimum of six (6) months or to the following November 15, which ever results in a later date.

For the work of "Plant Establishment", all possible means shall be employed to preserve the plants in a healthy and vigorous growing condition to insure their successful establishment. The Contractor shall perform all of the activities listed below during placement of all the plants. After the completion of the installation, as shown on the Drawings and as approved by the Engineer or designated representative, the Contractor shall perform the following activities for a period of 90 calendar days:

A. Mulching, Plant Basin and Bed Maintenance

The Contractor shall reshape or reform the existing plant basins and beds as necessary to conform to the Drawings, and as approved by the Engineer or designated representative. As a part of the plant basin and bed maintenance, weeds and grass shall be removed prior to the application of mulch. Unless otherwise shown the Drawings, the mulch shall be maintained to a minimum depth of 2 to 3 inches (50 to 75 mm).

The Contractor shall maintain the plant basins, beds and site fixtures generally free of weeds and grass or other materials detrimental to the growth of the plants or the appearance of the site. Herbicides, if approved by the Engineer or designated representative and used by the Contractor, shall be limited to the plant basin and perimeter thereof or around site fixtures as approved by the Engineer or designated representative. Extreme care shall be taken to insure that the herbicide does not come into contact with any part of the desirable plants. Under no circumstances shall the herbicide be used on days where the wind could cause drift hazard to desirable plants. The Contractor shall also follow the manufacturer's instruction for the use and application of any herbicide.

B. Plant Irrigation

The Contractor shall be required to meet the minimum watering requirements for all circumstances by a method approved by the Engineer or designated representative as stated under Subarticle 608S.5.H and/or as shown on the Drawings.

Watering equipment other than an existing irrigation system shall have adequate and accurate measuring devices as approved by the Engineer or designated representative.

C. Mowing and Trimming

The Contractor shall mow and trim the areas identified on the Drawings. The work shall be performed at the frequency as shown on the Drawings. The initial cycle shall begin when directed by the Engineer or designated representative. Mowing heights shall be as shown on the Drawings or approved by the Engineer or designated representative.

The Contractor shall use power equipment as approved by the Engineer or designated representative. Nylon cord trimmers shall not be used inside the plant basins or beds around plant material.

D. Restaking, Reguying and Rebracing of Plants.

Any damaged or destroyed stakes, guys or braces shall be replaced by the Contractor in accordance with the details shown on the Drawings. This shall include any adjustment to the staking or guying to prevent girdling of plants.

E. Pruning

When directed by the Engineer or designated representative or shown on the Drawings, plants shall be pruned by the Contractor to the satisfaction of the Engineer or designated representative. Dead or damaged limbs on trees and shrubs, including suckergrowth on trunks of trees, shall be removed. All pruning shall be accomplished with tools specifically designed for this purpose. All pruned material shall become the property of the Contractor and shall be disposed of in a manner approved by the Engineer or designated representative.

F. Insect, Disease and Animal Control

The Contractor shall treat the plants and/or the planted areas in accordance with accepted methods of horticultural practices and the Texas Department of Agriculture guidelines regarding the use of pesticides. The Contractor shall also follow the manufacturer's instructions for the use and application of any pesticides.

G. Litter Pick-Up

Unless shown otherwise on the Drawings, the Contractor shall collect and dispose of all litter within the landscaped areas. The work shall be performed at the frequency shown on the Drawings or as directed by the Engineer or designated representative.

All litter shall become the property of the Contractor and shall be disposed of in a manner acceptable to the Engineer or designated representative.

H. Fertilization

During the 90-day establishment period, the Contractor shall furnish and apply fertilizer only to those plants as shown on the Drawings. The analysis, times and rates of application shall be as shown on the Drawings. The type of fertilizer and method of application shall be as shown on the Drawings or as approved by the Engineer or designated representative.

I. Plant Removal

In the judgement of the Engineer or designated representative, any plant that is dead or dying for reasons beyond the control of the Contractor and is not to be replaced shall be removed by the Contractor to the satisfaction of the Engineer or designated representative. This shall include repair of the plant pit and the surrounding area.

608S.7 Acceptability of Plants

Between 90 to 100 days following the initial planting and initial plant replacement, the Engineer or designated representative will make an inspection of the project to determine the acceptability of the plant material. At this time, an inventory of missing, dead or rejected plant material will be made and the Contractor notified that the plants on the inventory are to be replanted the following planting season between November 15 and December 15 or as specifically permitted by the Engineer or designated representative. Plant material for the replacement planting shall meet all the requirements specified for the original plant material and shall be planted in accordance with the planting instructions listed under "Construction Methods", except that no further plant replacement will be required. Working days stated in the Contract shall apply to the initial construction period only and will not include the time necessary for replanting. A final inspection shall be made within 10 days after the replacement planting is completed.

608S.8 Measurement

Work and accepted material as prescribed for this item including "Plant Establishment" will be measured as each plant of the type and size complete and in place.

608S.9 Payment

Work performed and accepted material as prescribed by this item, measured as provided under “Measurement", will be paid for at the unit bid price bid for each plant of the type and size specified, complete and in place. The unit bid price shall include full compensation for furnishing all labor, pruning, mowing, insect control, disease control, animal control, watering, fertilizing, herbiciding, litter pickup, maintenance, tools, equipment, materials, supplies and incidentals necessary to complete the work.

Payment will be made under:

Pay Item No. 608S-1:	Planting Type ___, Size in inches____	Per Each.
Pay Item No. 608S-2:	Irrigation System	Lump Sum

End

SPECIFIC CROSS REFERENCE MATERIALS

City of Austin Standard Specifications

Designation	*Description*
Item No. 606S	Fertilizer

City of Austin Land Development Code

Designation	*Description*
Section 6-4-52	Water Use Management Plan Established
Section 6-4-53	Applicability
Section 6-4-54	Compliance Required
Section 6-4-63	Permanent Water Use Restrictions
Section 6-4-64	Water Conservation Stage One Regulations
Section 6-4-65	Water Conservation Stage Two Regulations
Section 6-4-81	Variance
Section 6-4-92	Penalty
Section 15-9-37(D)	Customer's Responsibilities
Section 15-9-101(B)	Basis for Termination of Service

RELATED CROSS REFERENCE MATERIALS

City of Austin Environmental Criteria Manual

Designation	*Description*
Section 1	Water Quality Management
Section 1.4.4	Vegetative Practices
Section 1.5.0	Vegetation Criteria
Section 1.5.3	Impact Minimization and Restoration Planning
Section 1.5.3.D.6	Discussion-Plant Protection
Section 1.5.3.D.8	Salvaging Trees and Shrubs
Section 1.5.3.D.9	Transplanting Procedure
Section 2	Landscape
Section 2.4.1	Street Yard
Section 2.4 1.D	Street Yard Trees
Section 2.4 6	Irrigation of Landscape Areas
Section 2.4 6.A.1	'Owner responsibility for irrigation .....'
Section 2.7.0	Hill Country Roadway Landscape Criteria
Section 2.7.2	Design Criteria
Section 2.7.2.G	Irrigation
Section 3	Tree and Natural Area Preservation
Section 3.3.2	General Tree Survey Standards
Section 3.3.2.A.1	Diameter
Section 3.5.4.A.6	Mitigation Measures-Enforcement Criteria
Section 3.5.0	Design Criteria
Section 3.5.4	Mitigative Measures
Section 3.5.4.E	Transplanting
Section 5	Construction in Parks
Section 5.3.0	Route Selection
Section 5.3.1	Tree Survey
Appendix K	Arboricultural Practices - Parks
Appendix K, I	Tree Protection
Appendix K, II	Treatment of Minor Wounds or Breakage
Appendix N	Professional Plant List
Appendix O	Site Development Permit-Irrigation Notes
Appendix P-2	Standard Notes for Trees and Natural Area Protection
Figure 1-27	Grasses
Figure 1-33	Rare Plants in the Austin Area

City of Austin Transportation Criteria Manual

Designation	*Description*
Section 1.4.3	Classification Design Criteria-
Section 6.2.3	Transportation Criteria for Landscaping

City of Austin Standard Specifications

Designation	*Description*
Item No. 101S	Preparing Right of Way
Item No. 111S	Excavation
Item No. 601S	Salvaging and Placing Topsoil

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	*Description*
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 160	Furnishing and Placing Topsoil
Item No. 166	Fertilizer
Item No. 168	Vegetative Watering
Item No. 170	Irrigation System
Item No. 192	Roadside Planting and Establishment

Item No. 609S
Native Grassland Seeding and Planting for Erosion Control

609S.1 Description

This item shall govern the preparation of a seeding and planting area to the lines and grades indicated on the Drawings. This may include seedbed preparation, sowing of seeds, planting of rooted plants, watering, hydromulch, compost and other management practices, as indicated in the Drawings or as directed by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, inch-pound units are given preference with SI units shown within parentheses.

609S.2 Submittals

The submittal requirements for this specification item shall include:

A. Identification of the species, source, mixture and rate of application of the seeding.

B. Type of mulch or compost.

C. Watering frequency and amount.

D. Type of management practices.

609S.3. Materials

A. The seed furnished shall be of the previous season's crop and the date of analysis shown on each bag shall be within twelve months of the time of delivery to the project. Each variety of seed shall be furnished and delivered in separate bags or containers. A sample of each variety of seed shall be furnished for analysis and testing when directed by the Engineer or designated representative.

   The amount of seed planted per 1000 square feet (93 square meters) shall be of the type specified in section 609S.5.

B. Water shall be clean and free of industrial wastes and other substances harmful to the growth of grass in the area irrigated.

C. Topsoil see Standard Specification Item No. 601S.3(A)

D. A least toxic, integrated pest management (IPM) approach shall be used to control weeds. A written request for approval of weed control product(s) and/or materials shall be submitted to the City of Austin IPM program coordinator (499-2550) for approval.

E. Rooted plants must be healthy and free of pests. The root system should be well established and in proportion to the top growth.

609S.4 Construction Methods

A. General.

The Contractor shall limit preparation to areas that will be immediately seeded. All noxious weeds shall be eliminated by application of a herbicide and/or by physical removal (by the roots) prior to and/or during the seeding operation. The following list of plants are considered noxious weeds:

Table 1: Weed List

Weed Type	Botanical Name	Common Name
Herb	Ambrosia spp.	Ragweed
Grass	Bothriochloa ischaemum	K.R. Bluestem
Grass	Bromus unioloides	Rescue Grass
Herb	Cenchrus spp.	Sandbur
Herb	Cnidoscolus texanus	Bull Nettle
Herb	Convolvulus spp.	Bindweed
Grass	Cynodon dactylon	Bermudagrass*
Herb	Cyperus esculentus	Yellow Nutsedge (Nut-grass)
Herb	Cyperus rotundus	Purple Nutsedge (Nut-grass)
Grass	Digitaria spp.	Crab Grass
Herb	Medicago sp.	Bur-Clover
Grass	Paspalum dilatatum	Dallis Grass
Grass	Sorghum halapense	Johnson Grass
Herb	Torilis arvensis	Beggar's-tick
Vine	Toxicodendron radicans	Poison Ivy
Herb	Urtica spp.	Stinging Nettle

B. Seed Bed Preparation.

After the designated areas have been rough graded, a suitable seedbed shall be prepared. In areas where cut or fill is required, a minimum of 6 inches (150 mm) of topsoil (see Section 609S.3.C) shall be placed or existing soil (that is not infested with weeds or weed rootstock) stockpiled over the entire planting area.

In areas with no soil disturbance, the weeds shall be eliminated and a minimum of 2 inches (50 mm) of topsoil, if none currently exists, shall be placed. An even seedbed shall be prepared with limited irregularities, lumps or soil clods and the surface shall be raked to facilitate seed to soil contact.

C. Watering.

All watering shall comply with City of Austin Land Development Code requirements. Seeded areas shall immediately be watered with a minimum

of 5 gallons of water per square yard (22.5 liters of water per square meter) or as needed and in the manner and quantity as directed by the Engineer or designated representative.

Watering applications shall insure that the seedbed is maintained in a moist condition favorable for the growth of grass. Watering shall continue until minimum coverage is achieved and accepted by the Engineer or designated representative. Watering may be postponed immediately after a 1/2 inch (12.5 mm) or greater rainfall on the site but shall be resumed before the soil dries out.

Availability of water from the Austin Water Utility will be limited as stated under the Water Conservation Standard, City of Austin Land Development Code Chapter 6-2, Article II, "Water Use Management Plan Established".

The use of potable water will be restricted as stated in City of Austin Land Development Code Sections 6-4-73, 6-4-54, 6-4-63, 6-4-64, 6-4-65, 6-4-81, 6-4-92, 15-9-37(D) and 15-9-101(B).

609S.5 Native Grassland Seeding and Planting

All areas require both seed and rooted plants. Seeding and planting shall be performed in accordance with the requirements hereinafter described. The optimum depth for seeding shall be from 1/16 inch (1 1/2 millimeters) to 1/8 inch (3 millimeters). Seed shall be applied by a method that achieves consistent distribution and proper seed to soil contact (i.e. hand broadcasting, hydromulch, or drill method). Mulching is not required.

Species substitution, when necessary due to availability, shall be approved by the Engineer or designated representative. Only native species adapted for the designated environmental conditions shall be allowed as substitutes. Shorter growing natives such as Buffalograss should be sodded around manholes or other structures requiring higher visibility for access.

If the native grassland is being installed during the cool season (November 1 to February 15), the cool season cover crop species (as listed) shall be included in the mix.

The seed and rooted plant mixtures shall be applied in accordance with appropriate ‘growing environments’ (Upland Full Sun–Table 2, Upland Shade-Dappled-Table 3 and Facultative Moderate to High Moisture–Table 4).

Table 2. Upland Species, Full Sun Areas

Common Name	Comments	Botanical Name	Seed application rate lbs/1000 sq. ft. (kg/100 sq. m.)	Rooted Plants Size & Spacing
Buffalo Grass	grass	Buchloe dactyloides	0.3 (0.15)	1 - 16" x 24" piece of sod @ 10' (3m) ctrs.
Blue Grama	grass	Bouteloua gracilis	0.2 (0.1)	Not required
Green Srangletop	grass	Leptochloa dubia	0.4 (0.2)	
Indian Grass	grass	Sorghastrum nutans	0.2 (0.1)	1 gal @ 10 ft.' (3m) ctrs.
Little Bluestem	grass	Schizachyrium scoparium	0.2 (0.1)	
Prairie Wild Rye	grass	Elymus canadensis	0.2 (0.1)	Not required
Purple Threeawn	grass	Aristida purpurea	0.2 (0.1)	
Sideoats Grama	grass	Bouteloua curtipendula	0.3 (0.15)	
Bluebonnet	wildflower	Lupinus texensis	0.4 (0.2)	Not required
Clover (Purple Prairie)	wildflower	Petalostemum purpurea	0.1 (0.05)	Not required
Coreopsis (Plains)	wildflower	Coreopsis tinctoria	0.05 (0.025)	Not required
Goldenrod	wildflower	Solidago altissima	0.02 (0.01)	Not required
Greenthread	wildflower	Thelesperma filifolium	0.075 (0.037)	Not required
Indian Blanket	wildflower	Gaillardia pulchella	0.15 (0.075)	Not required
Lemon Mint	wildflower	Monarda citriodora	0.06 (0.03)	Not required
Mexican Hat	wildflower	Ratibida columnaris	0.05 (0.025)	Not required
Pink Evening Primrose	wildflower	Oenethera speciosa	0.02 (0.01)	Not required
Sunflower (Common)	wildflower	Helianthus annus	0.075 (0.037)	Not required
Cereal rye grain*	cool season cover crop	Elymus	0.5 (0.25)	Not required
Oats*	cool season cover crop	Avena sativa	0.2 (0.10)	Not required
Wheat*	cool season cover crop	Triticum aestivum	0.3 (0.15)	Not required
TOTAL**			Winter: 4.0 (2.0) Summer 3.0 (1.5)	Rooted species mixed equally @ 10 ft. (3 m) ctrs.

* Plant only between Oct. 1 and Jan. 31. Non-persistent winter cover crop for erosion control.

** Any unavailable species can be substituted with the same quantity of another species from this list or another species approved by the Engineer or designated representative.

Table 3. Upland Species, Shade-Dappled Light Areas

Common Name	Comments	Botanical Name	Seed Application Rate lbs/1000 sq. ft. (kg/100 sq. m.)	Rooted Plants Size & Spacing
Meadow Sedge*	sedge	Carex perdentata	No seed required	1 gal. @ 10' (3m) ctrs.
Inland Seaoats**	grass	Chasmanthium latifolium	0.5 (0.25)	
Prairie Wild Rye	grass	Elymus canadensis	0.75 (0.37)	Not required
Sideoats Grama	grass	Bouteloua curtipendula	0.75 (0.37)	1 gal. @ 10' (3m) ctrs.
Purple Coneflower	wildflower	Echinacea purpurea	0.1 (0.05)	Not required
Coreopsis (Lanceleaf)	wildflower	Coreopsis lanceolata	0.1 (0.05)	Not required
Sage (Scarlet)	wildflower	Salvia coccinea	0.1 (0.05)	Not required
Drummond Phlox	wildflower	Phlox Drummondii	0.1 (0.05)	Not required
Black-Eyed Susan	wildflower	Rudbeckia hirta	0.03 (0.015)	Not required
Cutleaf Daisy	wildflower	Engelmannia pinnatifida	0.2 (0.10)	Not required
Tall Aster	wildflower	Aster praealtus	0.02 (0.01)	Not required
Illinois bundleflower	wildflower	Desmanthus illinoiensis	0.15 (0.075)	Not required
Standing cypress	wildflower	Ipomopsis rubra	0.1 (0.05)	Not required
Winecup	wildflower	Callirhoe involucrata	0.1 (0.05)	Not required
Cereal rye grain***	cool season cover crop	Secale cereale	0.5 (0.25)	Not required
Oats***	cool season cover crop	Avena sativa	0.2 (0.1)	Not required
Wheat***	cool season cover crop	Triticum aestivum	0.3 (0.15)	Not required
TOTAL****			Winter: 4.0 (2.0) Summer: 3.0 (1.5)	Rooted species mixed equally @ 10' (3m) ctrs.

* If unavailable replace with other shade and drought-tolerant sedge species.
** If unavailable replace with Prairie Wild Rye.
*** Plant only between Oct. 1 and Jan. 31. Non-persistent winter cover crop for erosion control.

**** Any unavailable species can be substituted with the same quantity of another species from this list or another species approved by the Engineer or designated representative.

Table 4. Facultative Species, Moderate – High Moisture Areas

Common Name	Comments	Botanical Name	Seed application rate lbs/1000 sq. ft. (kg/100 sq. m.)	Rooted Plants Size & Spacing
Big Bluestem	grass	Andropogon gerardii	0.2 (0.1)	1 gal. @ 10' (3m) ctrs
Big Muhly (Lindhiemers)	grass	Muhlenbergia lindheimeri	0.2 (0.1)	
Bushy Bluestem	grass	Andropogon glomeratus	0.2 (0.1)	
Eastern Gama Grass	grass	Tripsacum dactyloides	0.3 (0.15)	
Indian Grass	grass	Sorghastrum nutans	0.2 (0.1)	
Inland Seaoats	grass	Chasmanthium latifolium	0.3 (0.15)	
Prairie Wild Rye	grass	Elymus canadensis	0.3 (0.15)	Not required
Sand Lovegrass	grass	Eragrostis trichodes	0.2 (0.1)	
Switchgrass	grass	Panicum virgatum	0.1 (0.05)	1 gal. @ 10' (3m) ctrs
Black-Eyed Susan	wildflower	Rudbeckia hirta	0.06 (0.03)	Not required
Bundleflower (Illinois)	wildflower	Desmanthus illinoiensis	0.35 (0.17)	Not required
Clover (Purple Prairie)	wildflower	Petalostemum purpurea	0.1 (0.05)	Not required
Coneflower (Clasping)	wildflower	Rudbeckia amplexicaulis	0.06 (0.03)	Not required
Coreopsis (Plains)	wildflower	Coreopsis tinctoria	0.05 (0.025)	Not required
Goldenrod	wildflower	Solidago altissima	0.03 (0.015)	Not required
Lazy Daisy	wildflower	Aphanostephus sp.	0.03 (0.015)	Not required
Lemon Mint	wildflower	Monarda citriodora	0.07 (0.035)	Not required
Sunflower (Common)	wildflower	Helianthus annuus	0.15 (0.075)	Not required
Sunflower (Maximilian)	wildflower	Helianthus maximiliani	0.1 (0.05)	Not required
Cereal rye grain*	cool season cover crop	Secale cereale	0.5 (0.25)	Not required

Oats*	cool season cover crop	Avena sativa	0.2 (0.10)	Not required
Wheat*	cool season cover crop	Triticum aestivum	0.3 (0.15)	
TOTAL**			winter: 4.0 (2.0) summer: 3.0 (1.5)	Rooted species mixed equally @ 10' (3m) ctrs.

* Plant only between Oct. 1 and Jan. 31. Non-persistent winter cover crop for erosion control.

** Any unavailable species can be substituted with the same quantity of another species from this list or another species approved by the Engineer or designated representative.

609S.6 Management Practices

Weeds, as defined in the Weed List (Table 1), shall be controlled in the most efficient manner possible. The timing of weed control may occur prior to soil disturbance, just before the installation of seed, and/or during the period of grassland establishment. Weed control shall be introduced at one or all of these times, so that the greatest control is achieved. The preferred method of control is to remove weeds, either by physical or mechanical means, when the site is conducive (e.g. when the ground is moist) to this approach.

The entire root system of perennial weeds shall be removed to prevent re-sprouting. Weeds may be controlled with an approved contact, systemic herbicide, provided the product is used with appropriate care and is applied in accordance with label instructions and the following guidelines:

1. Herbicide shall not be applied when the wind is greater than 8 mph (12.9 kph),
2. Herbicide shall not be applied when rainfall is expected within 24 hours,
3. Herbicide shall not contact surface water, i.e. creeks, rivers, and lakes,
4. Herbicide shall not contact desirable vegetation (a wicking method shall be used, if necessary, to accurately contact target weed only during application).

The Engineer or designated representative shall be consulted to determine appropriate weed control management when weeds are located in an environmentally sensitive location (e.g. near water or adjacent to a critical environmental feature).

609S.7 Measurement

Work and acceptable material for "Native Grasslands for Erosion Control" will be measured by the square yard (square meter: 1 square meter equals 1.196 square yards) or by the acre (hectare: 1 hectare equals 2.471 acres), complete in place, with a minimum of 95 percent coverage with no bare areas exceeding 16 square feet (1.5

square meters) and a 1 1/2 inch (40 millimeters) stand of grass. Bare areas shall be reprepared and reseeded as required by the Engineer or designated representative in order to develop an acceptable stand of grass.

609S.8 Payment

The work performed and materials furnished and measured will be paid for at the unit bid price for "Native Grasslands For Erosion Control" of the method specified on the Drawings.

The unit bid price shall include full compensation for furnishing all materials, including all topsoil, water, seed, or fertilizer or mulch and for performing all operations necessary to complete the work.

Payment will be made under one or more of the following pay items:

Pay Item No. 609S-A:	Topsoil and Seedbed Preparation	Per Square Yard.
Pay Item No. 609S-B:	Topsoil and Seedbed Preparation	Per Acre.
Pay Item No. 609S-C:	Native Grassland Seeding and Planting	Per Square Yard.
Pay Item No. 609S-D:	Native Grassland Seeding and Planting	Per Acre.
Pay Item No. 609S-E:	Watering	Per Square Yard
Pay Item No. 609S-F:	Watering	Per Acre
Pay Item No. 609S-G:	Management Practices	Per Square Yard
Pay Item No. 609S-H:	Management Practices	Per Acre

End

***SPECIFIC* CROSS REFERENCE MATERIALS**
Specification Item 609S "Native Grassland Seeding and Planting for Erosion Control"

City of Austin Standard Specifications

Designation	Description
Item No. 130S	Borrow
Item No. 606S	Fertilizer

City of Austin Land Development Code

Designation	Description
Section 6-4-52	Water Use Management Plan Established
Section 6-4-53	Applicability
Section 6-4-54	Compliance Required
Section 6-4-63	Permanent Water Use Restrictions
Section 6-4-64	Water Conservation Stage One Regulations
Section 6-4-65	Water Conservation Stage Two Regulations
Section 6-4-81	Variance
Section 6-4-92	Penalty
Section 15-9-37(D)	Customer's Responsibilities
Section 15-9-101(B)	Basis for Termination of Service

***RELATED* CROSS REFERENCE MATERIALS**
Specification Item 609S "Native Grassland Seeding and Planting for Erosion Control"

City of Austin Standard Specifications

Designation	Description
Item No. 601S	Salvaging and Placing Topsoil
Item No. 602S	Sodding for Erosion Control
Item No. 604S	Seeding (Non-Native) for Erosion Control
Item No. 605S	Soil Retention Blanket
Item No. 607S	Slope Stabilization
Item No. 608S	Planting

City of Austin Standards (Details)

Standard No.	Description
627S-1	Grass Lined Swale
62S7-2	Grass Lined Swale W/ Stone Center
633S-1	Landgrading

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 160	Furnishing and Placing Topsoil
Item No. 162	Sodding for Erosion Control
Item No. 164	Seeding for Erosion Control
Item No. 166	Fertilizer
Item No. 168	Vegetative Watering
Item No. 169	Soil Retention Blanket
Item No. 180	Wildflower Seeding
Item No. 192	Roadside Planting and Establishment

Item No. 610S
Preservation of Trees and Other Vegetation

610S.1 Description and Definitions

This item shall govern the proper care, protection and treatment of trees and other vegetation in the vicinity of the permitted development activity (as defined in Land Development Code 25-1-21(27)). All work shall be performed in accordance with the City approved drawings and specifications (e.g. Standard Series 600) or as approved by the City Arborist (as defined below). Tree pruning and/or treatments shall be performed under the direct supervision of a qualified arborist (as defined below) or as allowed by the City Arborist.

Definitions

City Arborist – City official designated by the Director of the Planning and Development Review Department (Land Development Code 25-8-603) or as designated by the City Arborist.

Oak wilt - a tree disease caused by a fungus "Ceratocystis fagacearum" that infects the vascular system of Oak "genus Quercus" trees and prevents water transport through the trunk and canopy of the tree. This usually fatal tree disease can be spread by certain insects that come into contact with tree wounds or by interconnected tree roots. February through June is a high risk period due to the stage of the fungus and insect activity. See section 610S.4(H) for additional requirements for preventing Oak wilt infection.

Qualified Arborist – an individual engaged in the profession of arboriculture or closely related field who, through experience, education, and related training, possesses the competence to provide for, or supervise, the management of trees and other woody plants (as defined in the most current version of ANSI A300 (Part 1)-2001, section 4.1).

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

610S.2 Submittals

The following is a list of the minimum submittal requirements for this specification item shall include:

A. Identification of the location, type of protective fencing (i.e. A, B or C), materials of construction and installation details;

B. Qualified Arborist credentials (i.e. proof of certification from the International Society of Arboriculture, licenses, resume and/or references);

C. Type, location and construction details for proposed tree wells;

D. Location, type, materials of construction and installation details for permeable paving;

E. Proposed nutrient mix specifications and when required by the City Arborist, soil and/or foliar analysis for fertilizer applications.

610S.3 Materials

A. Protective Fencing and Signage

Protective fencing is designated as the materials used to protect the root zones of trees as illustrated in City of Austin Standard Detail 610S-1. Three basic types of protective fencing materials are allowed by the City of Austin. Type A and Type B are typical applications and shall be installed where damage potential to a tree root system is high, while Type C shall be installed where damage potential is minimal. The specific type of protective fencing for the work shall be as indicated on the drawings. Type C fence materials shall be subject to approval by the City Arborist. Type C fencing shall be replaced by Type A or Type B fencing as directed by the City Arborist if it fails to perform the necessary function.

1. Type A Chain Link fence (Typical Application-high potential damage)

Type A protective fencing shall be installed in accordance with City of Austin Standard Details 610S-2 and 610S-4 and shall consist of a minimum five-foot (1.5 meters) high chain link fencing with tubular steel support poles or "T" posts.

2. Type B Wood Fence (Typical Application-high potential damage)

Type B protective fencing shall be installed in accordance with City of Austin Standard Details 610S-3 and 610S-5 and shall consist of any vertical planking attached to 2x4-inch (50 x 100 mm) horizontal stringers which are supported by 2x4-inch (50 x 100 mm) intermediate vertical supports and a 4x4-inch (100 x 100 mm) at every fourth vertical support .

3. Type C Other Materials (Limited Application-minimal potential damage)

The following materials may be permitted as alternates for limited or temporary applications (3 days or less) where tree damage potential is minimal (as determined by the City Arborist):

(a) High visibility plastic construction fencing.

The fabric shall be 4 feet (1.2 meters) in width and made of high density polyethylene resin, extruded and stretched to provide a highly visible international orange, non-fading fence. The fabric shall remain flexible from -60oF to 200oF (-16oC to 93oC) and shall be inert to most chemicals and acid. The fabric pattern may vary from diamond to circular with a minimum unit weight of 0.4 lbs./Ft. (0.6 kilograms per meter).

The fabric shall have a 4 foot (1.2 meters) width minimum tensile yield strength (Horizontal) of 2000 psi [13.9 megaPascals], ultimate tensile

strength of 2680 psi [18.5 megaPascals] (Horizontal) and a maximum opening no greater than 2 inches (50 mm).

(b) Other approved equivalent restraining material.

The fencing materials, identified in (a) and (b) above, shall be supported by steel pipe, tee posts, U posts or 2" x 4" (50 mm x 100 mm) timber posts that are a minimum of 5-1/2 feet (1.68 meters) in height and spaced no more than 8 feet (2.44 meters) on centers. The fabric shall be secured to post by bands or wire ties.

4. Signage

A laminated sign, no smaller than 8.5 X 11 inches, shall be posted on each tree protective device, and at least every 100 linear feet on protective fencing, identifying the following information: Tree & Root Protection Zone, Per City of Austin code (Chapter 25-8, Subchapter B, Article 1) this protective device is to remain in place for the entirety of the development project and illegal removal is subject to fines and work suspensions. Additional information can be obtained at the City Arborist (512-974-1876) web site (http://www.ci.austin.tx.us/trees). Zona de Protección del Árbol y las Raíces: el dispositivo protector debe quedarse en el lugar para la totalidad del proyecto de la construcción. Para información adicional, contacta la Arborista Municipal (512) 974-1876 o http://www.ci.austin.tx.us/trees/trees_spanish.htm.

B. Trunk Protection (Limited Application)

When indicated on the drawings or directed by the City Arborist tree trunk protection shall be provided in accordance with City of Austin Standard Details 610S-4 and 610S-5. Tree trunk protection shall consist of any 2 x 4-inch (50 x 100 mm) or 2 x 6-inch (50 x 150 mm) planking or plastic strapping and shall be attached in a manner that does not damage the tree.

C. Tree Dressing

Wound treatments should not be used to cover wounds or pruning cuts, except when recommended for disease (see section 610S.4 (H)), insect, mistletoe, or sprout control (from ANSI A300 (Part 1)-2001, section 5.4.1).

D. Tree Wells for Raised Grades

When existing grades are raised by more than 4 inches (10.16 cm), the tree root system shall be protected by the installation of tree wells in accordance with City of Austin Standard Detail 610S-6. Native stone or non-toxic timber shall be used for the separator wall of the well and PVC conforming to ASTM D-2729, SDR-35 shall be used for the aeration systems in fill areas.

E. Permeable Paving (Environmental Criteria Manual Section 3.5.A.1)

Permeable segmented pavers in conjunction with PVC pipe aeration system or concrete on gravel base with cored holes shall be used to protect existing tree root zones when indicated on the drawings or directed by the City Arborist.

F. Fertilizer

Humate/nutrient solutions with mycorrhizae components or soil injection at recommended rates are to be used when appropriate. Construction which will be completed in less than 90 days may use materials at half the recommended rates. Alternative organic fertilizer materials are acceptable when approved by the City Arborist.

610S.4 Construction Methods

A. Protective Fencing

All trees and shrubs in the proximity of the construction site shall be carefully checked for damage prior to initiation of the permitted development activity.

All individual or groups of trees, shrubs, and natural areas shown to be protected on the drawings or identified to be protected by the City Arborist, shall be protected during construction with temporary fencing as indicated on the drawings or as directed by the City Arborist.

Protective fences (section 610S.4.A) shall be installed prior to the start of any site preparation work (clearing, grubbing, or grading), and shall be maintained in functioning condition throughout all phases of the construction project.

Protective fence locations in close proximity to intersecting streets or drives shall adhere to the sight distance (Section 1.3.1.C.6) and desirable sight triangle (Figure 1-6 criteria found in the City of Austin Transportation Criteria Manual).

1. Protective fences shall be constructed at the locations (typically the outer limits of the critical root zone) and with materials indicated on the drawings to prevent the following (Environment Criteria Manual, Appendix P-2, Note 6):

   (a) Soil compaction in the root zone area resulting from vehicular traffic or storage of equipment or materials.

   (b) Critical root zone disturbances due to grade changes [greater than 4" (10.16 cm) cut or fill] or trenching not reviewed and authorized by the City Arborist.

   (c) Damage to exposed roots, trunks or limbs by mechanical equipment.

   (d) Other activities detrimental to trees such as chemical storage, concrete truck cleaning, and fires.

2. Exceptions to the installation of protective fences at the tree drip lines may be permitted in the following cases:

   (a) Where there is to be an approved grade change, impermeable paving surface, tree well, or other such site development, the fence shall be erected no more than 2 feet (0.6 meters) beyond the area of disturbance unless approved by the City Arborist;

   (b) When permeable paving is to be installed within a tree's critical root zone, the fence shall be erected at the outer limits of the permeable paving area (prior to any site grading so that this enclosed area is graded separately to minimize root damage);

(c) When trees are located close to a proposed building or other construction activity (Environment Criteria Manual, Appendix P-2, Note 6.c), the fence shall be erected up to 10 feet (3 meters) to allow work space between the fence and the structure. Apply organic mulch to a depth of 8 inches [30.48 cm] in the unprotected root zone area;

(d) When there are street-side pedestrian walkways, fences shall be constructed in a manner that does not obstruct safe passage;

(e) When there are severe space constraints due to tract size or other special requirements, the Contractor shall contact the City Arborist to discuss alternatives.

When any of the exceptions listed above will result in a fence being located closer than five (5) feet (1.5 meters) to a tree trunk, the Contractor shall also protect the trunk with strapped-on planking to a height of 8 feet [2.4 meters] (or to the limits of lower branching) in addition to the fencing requirement (City of Austin Standard Details 610S-4 and 610S-5).

B. Pruning and Repair of Damage

Tree pruning, to provide clearance for the work and/or to remove hazards, shall be performed under the direct supervision of a qualified arborist and shall follow standards identified in ANSI A300 (Part 1), “Pruning”. A minimum clearance height of eight (8) feet (2.4 meters) above the street level must be provided and maintained for all existing trees if adjacent to a sidewalk. However, if the limbs of trees overhang the curb line or edge of travel lane of any street, a minimum clearance height of fourteen (14) feet (4.2 meters) is required (Transportation Criteria manual section 6.2.3,A, 4, “Clearance Height”). Pruning shall provide the minimum clearance needed to perform the work or remove a hazard unless otherwise directed by the City Arborist to comply with transportation criteria or to mitigate for damage.

If tree damage compromises a tree’s structural integrity then the area shall be adequately secured until a qualified arborist makes an assessment of the tree and corrective actions are completed with approval from the City Arborist. Damage to oak trees shall be treated immediately, with consideration for site safety, to reduce the risk of Oak Wilt infection (See 610S.4.H, “Oak Wilt Prevention”). Tree root wounds shall be treated to remove loose, damaged tissue from in and around the wound or if necessary the root shall be cut cleanly and covered with topsoil, or other material approved by the City Arborist, to prevent drying of root tissue and to create a favorable environment for root sprouting. Trunk wounds shall also be treated to remove loose, damaged tissue around the wound. Tree canopy repairs shall be performed in accordance with the most current version of ANSI A300 (Part 1), “Pruning”, to prevent further damage to the tree and to promote recovery of the tree to sound condition. The ANSI standard describes proper pruning methods for limb removal and for making finish pruning cuts.

Trees damaged or removed without prior approval or where minimum design criteria is exceeded due to failure to maintain approved tree protection shall be mitigated (Environmental Criteria Manual section 3.5.4, “Mitigation Measures”) in accordance with Land Development Code Chapter 25-8, Subchapter B, Article 1.

All trees damaged during construction shall receive an application of fertilizer within the drip line conforming to Standard Specification Item No. 606S, "Fertilizer" at the rate of 4 pounds per caliper inch (.07 kilograms per caliper mm).

C. Cutting and Filling Around Trees

When the depth of an excavation or embankment exceeds 4 inches (10.16 cm) within the critical root zone of any tree with a trunk diameter greater than 8 inches (200 mm), the City Arborist may require a tree well to be constructed per the City of Austin approved specifications and details (Section 610S.3.D and City of Austin Standard Detail 610S-6).

D. Paving Around Trees

Where new paving within the ½ critical root zone of any tree greater than a 8 inches (10.16 cm) diameter is approved, a permeable pavement and aeration system may be required by the City Arborist per the City of Austin Standard Detail (Section 610S.3.E, Environmental Criteria Manual Section 3.5.3.A.1 and Figure 3-8) must be installed as indicated on the Drawings, except for street construction.

E. Tree Removal

Tree removal shall comply with Land Development Code Chapter 25-8, Subchapter B, Article 1. An approved permit, or an approved site plan is required for removal of trees 8” and larger (see Environmental Criteria manual section 3.3.2.A.2 and figure 3-1 for measurement standards) with additional requirements for City Parkland properties and for Hill Country Roadway Corridor sites. Trees 19 inches in diameter and greater are defined as protected trees and require specific review from the City Arborist to approve a permit or site plan for removal. In addition heritage trees require a more extensive evaluation by the City Arborist and may require rulings from boards and commissions.

All trees to be removed shall be performed in a manner that does not damage the canopies, trunks or root systems of remaining trees and that protects all existing facilities, improvements and vegetation. Removal of oak trees shall follow the Oak Wilt Prevention procedures per the City of Austin Standards (Section 610S.4,(H)). All tree material shall be removed from the site unless authorized by the City Arborist or if it will be used as wood chips or mulch.

When a tree or shrub is scheduled for removal, it shall be cut to a maximum depth of 12 inches (30.5 cm) below the surrounding grade (the tree(s) should be removed at grade, and with hand saws, in situations where other tree root systems are present which are to be preserved). When applicable, after tree removal, soil shall be placed in the hole to a depth matching the existing grade.

All damage resulting from tree removal or pruning shall be repaired at the Contractor's own expense and shall follow guidelines in this specification.

F. Final Cleanup

All temporary tree and shrub preservation and protection measures shall be removed when the construction has been completed and any mulch applications shall be removed or reduced to no more than 3 inches (7.62 cm) depth.

G. Root Zone Aeration and Fertilization

As a component of an effective remedial tree care program per Environmental Criteria Manual section 3.5.4, preserved trees within the limits of construction may require soil aeration and supplemental nutrients. Soil and/or foliar analysis should be used to determine the need for supplemental nutrients. The City Arborist may require these analyses as part of a comprehensive tree care plan. Soil pH shall be considered when determining the fertilization composition as soil pH influences the tree's ability to uptake nutrients from the soil. If analyses indicate the need for supplemental nutrients, then humate/nutrient solutions with mycorrhizae components are highly recommended. In addition, soil analysis may be needed to determine if organic material or beneficial microorganisms are needed to improve soil health. Materials and methods are to be approved by the City Arborist (512-974-1876) prior to application. The owner or general contractor shall select a fertilization contractor and ensure coordination with the City Arborist.

Pre-construction treatment should be applied in the appropriate season; ideally the season preceding the proposed construction. Minimally, areas to be treated include the entire critical root zone of trees as depicted on the City approved plans. Treatment should include, but not limited to, fertilization, soil treatment, mulching, and proper pruning.

Post-construction treatment should occur during final revegetation or as determined by a qualified arborist after construction. Construction activities often result in a reduction in soil macro and micro pores and an increase in soil bulk density. To ameliorate the degraded soil conditions, aeration via water and/or air injected into the soil is needed or by other methods as approved by the City Arborist. The proposed nutrient mix specifications and soil and/or foliar analysis results need to be provided to and approved by the City Arborist prior to application (Fax # 512-974-3010). Construction which will be completed in less than 90 days may use materials at ½ recommended rates. Alternative organic fertilizer materials are acceptable when approved by the City Arborist. Within 7 days after fertilization is performed, the contractor shall provide documentation of the work performed to the City Arborist, Planning and Development Review Department. P.O. Box 1088, Austin, TX 78767. This note should be referenced as item #1 in the Sequence of Construction.

H. Oak Wilt Prevention Policy

1. Purpose and Scope

The purpose of this Oak Wilt Prevention Policy is to identify measures that city staff and city-hired contractors and their sub-contractors, who perform the services of removing or trimming trees, will take to prevent the spread of oak wilt.

2. Definitions

Oak Wilt Disease: A tree disease caused by the fungus, Ceratocystis fagacearum. The fungus infects the vascular system of a tree. The vascular system contains vessels which transport moisture throughout the tree. The vessels of an infected tree effectively become blocked by the infection of the fungus, and cannot transport adequate moisture to sustain a healthy or living tree. In most cases, the end result is tree mortality.

3 Prevention Policy

(a) Prior to beginning field work, all city staff associated with projects involving potential contact with oak trees shall be made aware of the city's official Oak Wilt Policy by receiving and reading a written copy of this policy. Staff receiving a written copy of the policy shall include, but not limited to, project managers, equipment operators responsible for removing or trimming trees, or operators using heavy equipment which could cause wounding of susceptible oaks in the use of the equipment. In addition, individual city departments will provide a written copy of the Oak Wilt Policy to contractors participating in city projects in areas where oak trees are present before initiating field work.

(b) When possible, city staff and contractors should avoid trimming, pruning, or wounding Live Oaks and Red Oaks (Spanish, Shumard, Texas Red, and Blackjack oaks) from February through June.

(c) At all times and irrespective of limb size, all cuts and wounds to oak trees shall be dressed immediately using a non-phytotoxic tree wound dressing. Stump cuts and damaged roots (both above and below ground) shall also be dressed.

(d) Disinfection of pruning tools, saws, and related equipment is mandatory during the trimming or pruning of oak trees. Disinfection of tree removal and trimming equipment shall occur before work begins in a project area, between work in individual oak trees, and again prior to leaving a project area. Acceptable disinfectants include either aerosol disinfectant or a 10 percent bleach-water solution.

*NOTE: Although this policy would require the disinfection of pruning equipment before and between oak trees as a precaution, research does not substantiate disinfection as a means of preventing the transmission of the oak wilt disease.

4. Disposal Policy

(a) Chipping or shredding the wood from infected trees to use as mulch is an acceptable means of recycling the wood. Chipping or shredding allows the wood to dry out quickly, thereby killing the fungus.

(b) Burning diseased wood is an acceptable means of disposal. Burning diseased logs will kill the fungus, and the fungus will not spread with the smoke.

(c) Logs from diseased Red Oaks, that are not chipped, shredded, or burned shall be disposed of at a landfill.

(d) Firewood from diseased Red Oak trees shall not be stored near healthy trees where fungal spores or insects that carry the spores have the potential to spread the fungus to healthy trees. It is recommended to store oak firewood under a sheet of clear plastic, tightly sealing the edges of plastic with soil or bricks. Doing so will prevent any spore carrying beetles from escaping and will solarize and heat the stored firewood to speed the drying process. It is also recommended to use

clear plastic, as black plastic will reveal any escape holes to the beetles.

(e) In situations where diseased Red Oak trees are identified and are not accessible for chipping, shredding, or removal, the trunk of the diseased tree should be girdled, and the stem treated with an appropriate herbicide to deaden the tree and hasten the desiccation and drying of the wood below the minimum moisture content that could support the development of fungal spores.

610S.5 Measurement

Tree and shrub pruning, fencing, drains, fertilization, etc. will not be measured for payment unless included as a contract pay item. Tree wells for tree protection will be measured by the units, complete in place, conforming to the Drawings and City of Austin Standard Detail 610S-6, "Tree Protection, Tree Wells".

Removal of existing trees will be measured per each tree.

610S.6 Payment

The work and materials prescribed herein with the exception of the Protective Fencing and Tree Well (Tree Protection) will not be paid for directly but shall be included in the unit price bid for the item of construction in which this activity is used, unless a payment item is included as a contract pay item.

Payment will be made under:

Pay Item 610S-A:	Protective Fencing Type A Chain Link fence (Typical Application-high damage potential)	Per Lineal Foot
Pay Item 610S-B:	Protective Fencing Type B Wood Fence (Typical Application-high damage potential)	Per Lineal Foot
Pay Item 610S-C:	Protective Fencing Type C Other Materials (Limited Application-minimal damage potential)	Per Lineal Foot
Pay Item 610S-D:	Tree Well (Tree Protection)	Per Each
Pay Item 610S-E:	Tree Trunk Protection, Wood Planking	Per Each
Pay Item 610S-R:	Removal of Existing Trees	Per Each

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification Item 610S, “Preservation of Trees and Other Vegetation”

City of Austin Standard Specification Items

Designation	Description
Item No. 606S	Fertilizer

City of Austin Standard Details

Designation	Description
Item No. 610S-1	Tree Protection Fence Locations
Item No. 610S-2	Tree Protection Fence, Type A, Chainlink
Item No. 610S-3	Tree Protection Fence, Type B, Wood
Item No. 610S-4	Tree Protection Fence, Modified Type A, Chainlink
Item No. 610S-5	Tree Protection Fence, Modified Type B, Wood
Item No. 610S-6	Tree Protection, Tree Wells

City of Austin Transportation Criteria Manual

Designation	Description
Section 1.3.1.C.6	Sight Distance
Section 6.2.3.A.4	Clearance Height
Figure 1-6	Desirable Sight Triangle

City of Austin Environmental Criteria Manual

Designation	Description
Appendix P-2, Note 6	Exceptions to Installing Fences
Appendix P-2, Note 6c	Trees close to proposed buildings-----
Appendix P-6	Remedial Tree Care Notes
Section 3.3.2.A.2	Diameter of trees------
Section 3.5.0	Design Criteria
Section 3.5.3.A.1	Permeable Paving
Figure 3-8	Example of Minimum Design Criteria Applied to Permeable Parking

City of Austin Land Development Code

Designation	Description
Section 25-8-603	Tree Protection Administration
Section 25-8-623	Inspection by City Arborist

ASTM, American Society for Testing and Materials

Designation	Description
D-2729	Specification for Poly (Vinyl Chloride) (PVC) Sewer Pipe and Fittings

***RELATED* CROSS REFERENCE MATERIALS**
Specification 610S, "Preservation of Trees and Other Vegetation"

City of Austin Standard Specification Items

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 111S	Excavation
Item No. 120S	Channel Excavation
Item No. 132S	Embankment
Item No. 608S	Planting

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 132	Embankment
Item No. 158	Specialized Excavation Work
Item No. 160	Furnishing and Placing Topsoil
Item No. 166	Fertilizer
Item No. 168	Vegetative Watering

Item No. **620S**
Filter Fabric

620S.1 Description

This item shall govern the furnishing of materials and for placement of filter fabric as indicated on the Drawings or directed by the Engineer or designated representative. Filter Fabric shall have the capability for allowing the passage of ground water through it without transporting the soil placed around the filter fabric.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

620S.2 Submittals

The submittal requirements of this specification item include:

A. catalog cuts,
B. samples of material selected,
C. testing results,
D. manufacturer's recommended installation procedures, and
E. manufacturer certification of compliance with this specification.

620S.3 Materials

A. General

The fabric shall be constructed exclusively of synthetic thermoplastic fibers and may be either woven or non-woven to form a mat of uniform quality. Fabric fibers may be either continuos or discontinuous and oriented in either a random or an aligned pattern throughout the fabric. The fabric shall be mildew resistant, rot proof and shall be satisfactory for use in a wet soil and aggregate environment. The fabric shall contain ultraviolet stabilizers and shall have non-raveling edges.

B. Physical Requirements

The fabric shall meet the requirements of table 1, when sampled and tested in accordance with the methods indicated in the table below.

All material shall be shipped with suitable wrapping to protect the fabric during shipping and storage at the job site.

620S.4 Construction Methods

The submittal requirements shall be completed before any materials are ordered.

The "Filter Fabric" shall be installed in accordance with the manufacturer's recommendations, as indicated on the Drawings or as directed by the Engineer or designated representative. When lapping is required, it shall be in accordance with the manufacturer's recommendations. Backfilling around the Filter Fabric shall be done in such a manner that the Filter Fabric material will not be damaged during the placement.

TABLE 1: FILTER FABRIC REQUIREMENTS		
Original Physical Properties	**Test Method**	**Requirements**
Fabric weight (mass), on an ambient temperature air-dried tension free sample, expressed in oz/ sq. yd (grams/ square meter)	TxDoT Tex-616-J*	Underdrains/Slope Stabilization 4.0 (135) minimum
		Gabions and Revet Mattresses 6.0 (200) minimum
Water flow rate by falling head method, 7.9 inches (20 cm) to 3.9 inches (10 cm) on 2 inch (50 mm) ID cylinder with 1 inch (25 mm) diameter orifice, with flow rate expressed in gal/sq.ft/minute (liters/square meter/minute).	TxDoT Tex-616-J*	80 (3,260) minimum
Breaking load in either machine or cross-machine direction, expressed in pounds (newtons)	ASTM D-1682 grab method G**	100 (445) minimum
Equivalent opening size for US Standard (SI) sieves.	CW-02215	70 to 100 (212 to 150μm)
"Apparent elongation" at breaking load in either machine or cross-machine direction, expressed as percent	ASTM D-1682 grab method G**	100 maximum

* TxDoT Tex-616-J, "Testing of Construction Fibers

** ASTM D 1682 grab method G, "Test Methods for Breaking Load and Elongation of Textile Fabrics"* as modified by TxDoT Test Method Tex-616-J

*** CW-02215, US Army Corps of Engineers, Civil Works Construction Guide Specification "Plastic Filter Fabric".

620S.5 Measurement

Work and acceptable material for "Filter Fabric" will be measured by the square yard (square meter: 1 square meter equals 1.196 square yards), complete in place.

620S.6 Payment

The work performed and the materials furnished and measured as provided under "Measurement" will be paid at the unit bid price for "Filter Fabric". The unit bid price, when included in the contract as a pay item, shall include full compensation for all materials, excavation and backfilling and all manipulations, labor, tools, equipment and incidentals necessary to complete the work.

Payment will be made under:

Pay Item No. 620S: Filter Fabric Per Square Yard.

End

SPECIFIC CROSS REFERENCE MATERIALS

Specification 620S, “Filter Fabric"

American Society for Testing and Materials (ASTM)

Designation	Description
D 1682	Test Methods for Breaking Load and Elongation of Textile Fabrics

Texas Department of Transportation Manual of Testing Procedures

Designation	Description
Tex-616-J	Testing of Construction Fabrics

RELATED CROSS REFERENCE MATERIALS

City of Austin Environmental Criteria Manual

Designation	Description
Section 1.4.2.E	Rock Berm

City of Austin Standard Details

Designation	Description
Number 639S-1	Rock Berm

City of Austin Standard Specifications

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 111S	Excavation
Item No. 120S	Channel Excavation
Item No. 401	Structural Excavation and Backfill
Item No. 602S	Sodding for Erosion Control
Item No. 604S	Seeding for Erosion Control
Item No. 605S	Soil Retention Blanket
Item No. 606S	Fertilizer
Item No. 608S	Planting
Item No. 610S	Preservation of Trees and Other Vegetation

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 132	Embankment
Item No. 158	Specialized Excavation Work
Item No. 166	Fertilizer
Item No. 168	Vegetative Watering
Item No. 169	Soil Retention Blanket
Item No. 204	Sprinkling

Item No. 623S
Dry Stack Rock Wall

623S.1 Description

This item shall govern furnishing and placing dry stack gravity rock walls (Environmental Criteria Manual Section 1.8.2.B.6) in conformance with Standard Detail 623S.1 and as herein specified on a prepared subgrade, including the excavation and backfilling for the wall, to the height, lines, grades, details and locations indicated on the Drawings or as established by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

623S.2 Submittals

The submittal requirements for this specification item shall include:

A. Aggregate types, gradations and physical characteristics for the Portland cement concrete mix,

B. Proposed proportioning of materials for the mortar mix,

C. Test results for the weathered field limestone,

D. Aggregate type and gradation scheduled for granular blanket,

E. Description of filter fabric including characteristics, test data and manufacturer's recommendations for installation

623S.3 Materials

A. Rock

Native Rock shall be durable weathered field limestone of suitable quality to ensure permanence in the structure. The stone shall have a wearing loss less than 35 percent when the stone is tested with the Los Angeles Abrasion Machine in accordance with ASTM Test Method C535 (TxDOT Test Method Tex-410A). The loss of material experienced during five cycles of magnesium sulfate exposure conducted in accordance with TxDOT Test Method Tex-411A for Rock RipRap shall not exceed 18 percent.

B. Concrete

Concrete for footings shall be Class A Concrete and conform to Standard Specification Item No. 403S, "Concrete for Structures".

C. Granular Blanket

Flexible Base aggregate conforming to Standard Specification Item No. 210S, "Flexible Base", shall be used for the granular blanket.

D. Mortar

Mortar shall consist of 1 part masonry cement to 3 parts sand by volume, based on dry materials. Mortar which has been mixed longer than 30 minutes or which has developed its initial set shall not be used.

E. Filter Fabric

Filter Fabric conforming to Standard Specification Item No. 620S, "Filter Fabric", shall be used for dry stack rock walls constructed in erodible soils.

623S.4 Construction Methods

Dry Stack Rock Wall shall be constructed in horizontal courses, on the prepared and compacted subgrade, granular blanket or concrete foundation as indicated on the Drawings and Standard Detail 623S.1. The horizontal and vertical joints of the two lower and upper stone layers shall be mortared. The remaining horizontal and vertical joints shall be dry or mortared as indicated on the Drawings.

623S.5 Measurement

Acceptable work performed as prescribed by this item will be measured by the square foot (square meter: 1 square meter is equal to 10.764 square feet) of finished sloping face. Separate measurement will not be made for backfill, footing or the removal of existing mortared rock walls, and these items shall be included in the unit price bid for the item bids.

623S.6 Payment

Work performed and materials furnished or prescribed by this item and measured as provided under "Measurement" will be paid for at the unit bid price per square foot for "Dry Stack Rock Wall". The unit bid price shall include full compensation for: furnishing all materials, completing all excavation including existing mortared rock walls, constructing the footings, backfilling behind the wall and providing all equipment, tools, labor and incidentals necessary to complete the work.

Payment will be made under:

Pay Item No. 623S: Dry Stack Rock Wall - Per Square Foot.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification 623S, "Dry Stack Rock Wall"

City of Austin Environmental Criteria Manual

Designation	Description
Section 1.8.2.B.6	Construction on Slopes

City of Austin Standard Specifications

Designation	Description
Item No. 403S	Concrete for Structures
Item No. 210S	Flexible Base
Item No. 620S	Filter Fabric

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
410-A	Abrasion of Coarse Aggregate Using The Los Angeles Machine
411-A	Soundness of Aggregate By Use of Sodium Sulfate or Magnesium Sulfate

American Society for Testing and Materials (ASTM)

Designation	Description
C-535	Standard Test Method for Resistance of Large Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine

RELATED CROSS REFERENCE MATERIALS

City of Austin Standard Specifications

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 111S	Excavation
Item No. 120S	Channel Excavation
Item No. 132S	Embankment
Item No. 606S	Fertilizer
Item No. 608S	Planting
Item No. 610S	Preservation of Trees and Other Vegetation

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 132	Embankment
Item No. 158	Specialized Excavation Work
Item No. 166	Fertilizer
Item No. 168	Vegetative Watering
Item No. 169	Soil Retention Blanket
Item No. 204	Sprinkling

Item No. 627S
Grass-Lined Swale

627S.1 Description

This item governs natural or constructed drainage ways of parabolic or trapezoidal cross section that are located below adjacent ground level and is stabilized by suitable vegetation (Environmental Criteria Manual Section 1.4.3.B). The flow is normally wide and shallow and conveys the runoff down the slope.

A grass-lined swale shall be used when it is necessary to convey runoff only without causing erosion. In cases where there is base flow involved, it shall be handled by the addition of a subsurface drain or a stone or gabion mattress lined low flow channel to the grass-lined swale.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

627S.2 Submittals

The submittal requirements for this specification item shall include:

A. The submittal requirements (if necessary) for Standard Specification Item Numbers 594S, Gabions and Revet Mattresses", 602S, "Sodding for Erosion Control", 604S, "Seeding for Erosion Control" and 605S, "Soil retention Blanket".

B. Aggregate types, gradations, and physical characteristics for the Portland Cement Concrete mix,

627S.3 Materials

A. Grass-lined Swale

1 Seed and Mulch

Seed and mulch shall conform to Item No. 604S, "Seeding for Erosion Control".

2 Sod

Sodding shall conform to Item No. 602S, "Sodding for Erosion Control".

3 Soil Retention Blanket

The soil retention blanket shall conform to Standard Specification Item No. 605S, "Soil Retention Blanket".

627S.4 Construction Methods

Except as indicated on the Drawings or directed by the Engineer or designated representative, all trees, brush, stumps, obstructions and other objectionable material shall be removed and disposed of so as not to interfere with the proper functioning of the waterway.

The waterway shall be excavated or shaped to line, grade, typical sections, and cross-section indicated on the Drawings and shall be free of bank projections or other irregularities, which could impede normal flow.

Fill shall conform to Standard Specification Item No. 132S, "Embankment".

All soil and materials not needed to complete the swale shall be removed.

627S.5 Measurement

Acceptable work performed as prescribed by this item shall be measured by lineal feet (lineal meters: 1 lineal meter equals 3.281 lineal feet) along the centerline of the stone center "pilot" channel.

627S.6 Payment

Work performed and materials furnished for this item shall be paid at the unit bid price per lineal foot.

Payment will be made under:

Pay Item No. 627S-GSS: Grass-Lined Swale Per Lineal Foot

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification 627S, "Grass-Lined Swale ~~and Grass-Lined Swale with Stone Center~~"

City of Austin Environmental Criteria Manual

Designation	Description
Section 1.4.4.B.4	Permanent Erosion and Sedimentation Control
Section 1.4.6.B	Standards for Grass-Lined Swales

City of Austin Standard Specifications

Designation	Description
Item No. 132S	Embankment
Item No. 403S	Concrete for Structures
Item No. 594S	Gabions and Revet Mattresses
Item No. 602S	Sodding for Erosion Control
Item No. 604S	Seeding for Erosion Control
Item No. 605S	Soil Retention Blanket

City of Austin Standard Details

Designation	Description
No. 627S-1	Grass-Lined Swale

RELATED CROSS REFERENCE MATERIALS
Specification 627S, “Grass-Lined Swale "

City of Austin Standard Specifications

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 111S	Excavation
Item No. 120S	*Channel Excavation*
Item No. 401	Structural Excavation and Backfill
Item No. 404S	Pneumatically Placed Concrete
Item No. 406	Reinforcing Steel
Item No. 408	Concrete Joint Material
Item No. 410	Concrete Structures
Item No. 606S	Fertilizer
Item No. 608S	Planting
Item No. 610S	Preservation of Trees and Other Vegetation
Item No. 620S	Filter Fabric

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 132	Embankment
Item No. 158	Specialized Excavation Work
Item No. 166	Fertilizer
Item No. 168	Vegetative Watering
Item No. 169	Soil Retention Blanket
Item No. 204	Sprinkling

Item No. 628S
Sediment Containment Dikes

628S.1 Description

This item shall govern the provision and placement of temporary filtration dikes along or across such areas as indicated on the Drawings. This method shall be used during construction only and its purpose shall be to temporarily control erosion by intercepting and retaining sediment.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

628S.2 Submittals

The submittal requirements for this specification item shall include:

A. Locations and Types of containment dikes (Hay Bales or Triangular Sediment Filter Dike).

B. Seeding

1. Identification of the type, source, mixture, pure live seed (PLS) and rate of application of the seeding.

2. Type of mulch.

3. Type of tacking agent.

4. Type and rate of application of fertilizer.

628S.3 Materials

A. Hay Bales

"Hay Bales" shall be free of Johnson Grass or other nocuous weeds. The bales shall consist of either hay or straw in good condition and be securely tied with wire. Stakes for anchoring bales shall be #4 (10M) reinforcing bars, 1/2 inch (12.5 mm) steel pickets, or 2 x 2 inch (50 x 50 mm) wooden stakes. Hay bales shall be limited to drainage areas less than 2,500 square feet (0.02 hectares).

B. Filter Dike

"Filter Dike" shall be prefabricated from 6x6-D2.9xD2.9 (150x150-MW19xMW19) WWF and 4.5 oz. (127 grams) non-woven polyester filter fabric securely fastened to WWF with galvanized shoat rings or j-clips. A 12-inch (300-mm) skirt shall be a continuous extension of the filter fabric on the upstream face.

The filter fabric shall extend beyond the dike joints to provide a 3-inch (75-mm) overlap. Ends of dike not lapped with filter fabric shall be plugged with filter fabric.

628S.4 Construction Methods

The Contractor may select the material for the dikes, unless otherwise indicated, conforming to the details on the Drawings and Standard Detail Numbers 628S and 628S-1.

Bales shall be placed with ends tightly abutting the adjacent bales. Each bale shall be embedded in the soil a minimum of 4 inches (100 mm) and a maximum of 6 inches (150 mm). Bales shall be securely anchored in place by a minimum of 2 stakes per bale. The first stake in each bale shall be angled toward the previously placed bale to force the bales together. Stakes shall be embedded in the soil a minimum of 1 1/2 feet (0.45 meters). Bales that are not able to be imbedded and are place on impervious cover should be placed level with the concrete and have all bales butted end to end with no voids or gaps between them. Bales shall be bound by either wire or nylon string. Bales shall be replaced every 2 months or more often during wet periods.

For filter dikes, the filters shall be placed with ends tightly abutting the adjacent filter. Each filter and skirt shall be securely anchored in place using 6 inch (150 mm) staples at a maximum spacing of 12 inches (300 mm) on center. Anchoring on impervious areas shall be accomplished with gravel bags placed at 18 inches (450 mm) on center or with a nominal 1 inch by 4 inch (25 mm by 100 mm) board nailed at 18 inches (450 mm) on center.

Silt accumulation behind hay bales and triangular sediment filter dikes shall be removed at a maximum depth of 6 inches (150 mm) or when, in the opinion of the Engineer or designated representative, the structure ceases to function as intended.

All dikes shall be inspected by the Contractor at least monthly and after each rainfall. Dikes shall be repaired or replaced when necessary or as directed by the Engineer or designated representative.

After completion of construction or when directed by the Engineer or designated representative the dike shall be removed and the site re-graded to the final grades. Any depression shall be filled and any accumulations of silt shall be spread or removed to a permitted disposal area. After removal of the dike the area shall be graded and seeded conforming to Item No. 604S, "Seeding for Erosion Control".

628S.5 Measurement

The work performed and the materials furnished as prescribed by this item will be measured by the lineal foot (lineal meter: 1 lineal meter equals 3.281 lineal feet) of "Sediment Containment Dikes", complete in place.

628S.6 Payment

The work performed and materials furnished and measured as provided under "Measurement" will be paid for at the unit bid price per lineal foot of "Sediment Containment Dikes" indicated on the Drawings. The Unit bid price shall include full compensation for: (a) furnishing, hauling and placing all materials including all labor, tools, equipment and incidentals needed to complete the work, (b) the repair and/or replacement of materials, (c) the removal and disposal of all silt and debris and (d) the removal of all dikes, silt and debris after completion of construction or when directed by the Engineer or designated representative.

When indicated on the Drawings, payment for sediment containment will be made under:

Pay Item No. 628S-A:	Sediment Containment Dikes with hay bales	Per Lineal Foot.
Pay Item No. 628S-B:	Sediment Containment Dikes with filter fabric	Per Lineal Foot.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification 628S, “Sediment Containment Dike"

City of Austin Standard Details

Designation	Description
Number 628S	Triangular Sediment Filter Dike
Number 628S-1	Hay Bale Dike

City of Austin Standard Specifications

Designation	Description
Item No. 604S	Seeding for Erosion Control

City of Austin Standard Contract

Section	Description
00300U	Bid Form (Unit Prices)

RELATED CROSS REFERENCE MATERIALS
Specification 628S, “Sediment Containment Dike"

City of Austin Standard Specifications

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 111S	Excavation
Item No. 120S	Channel Excavation
Item No. 401S	Structural Excavation and Backfill
Item No. 406S	Reinforcing Steel
Item No. 602S	Sodding for Erosion Control
Item No. 605S	Soil Retention Blanket
Item No. 606S	Fertilizer
Item No. 608S	Planting
Item No. 610S	Preservation of Trees and Other Vegetation
Item No. 620S	Filter Fabric

RELATED CROSS REFERENCE MATERIALS (Continued)
Specification 628S, “Sediment Containment Dike"

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 132	Embankment
Item No. 158	Specialized Excavation Work
Item No. 166	Fertilizer
Item No. 168	Vegetative Watering
Item No. 169	Soil Retention Blanket
Item No. 204	Sprinkling

Item No. 633S
Landgrading

633S.1 Description

This item shall govern reshaping the existing topography in accordance with the Drawings and Standard Detail 633S-1, "Landgrading". The purpose of landgrading is to provide for erosion control and vegetation establishment on those areas where the existing topography is to be reshaped by grading.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

633S.2 Submittals

The submittal requirements for this specification item shall include:

A. Sediment control plan

B. Seeding plan including:

1. Identification of the type, source, mixture, pure live seed (PLS) and rate of application of the seeding,
2. Type of mulch,
3. Type of tacking agent, and
4. Type and rate of application of fertilizer.

633S.3 Materials

A. Seeding

Seeding shall conform to Item No. 604S, "Seeding for Erosion Control".

B. Pipe Underdrains

Pipe underdrains shall conform to Item No. 551, "Pipe Underdrains".

633S.4 Construction Methods

All sediment control practices and measures shall be constructed and in place before proceeding with the construction of "Landgrading". The sediment control practices and measures shall be maintained in accordance with the sediment control plan. Topsoil and fill materials, which are stripped for the establishment of vegetation, shall be stockpiled in amounts necessary to complete finished grading of all exposed areas. Temporary stockpiles, borrow areas and permitted spoil areas shall be shown on the Drawings and no other areas shall be used for these purposes. Cleared areas, that are to receive fill materials, shall be grubbed to remove trees, vegetation, roots and other objectionable material as required by Standard Specification Item No. 102S, "Clearing and Grubbing". Seeps or springs encountered during construction shall be intercepted and diverted to a

pipe underdrain conforming to Standard Specification Item No. 551, "Pipe Underdrains" and Standard Detail No. 551-1.

Except for approved landfills, fill material shall be free of brush, rubbish, rocks, logs, stumps, building debris and other objectionable materials that would interfere with or prevent construction of satisfactory fills. All fills shall be compacted as required by the Drawings and Standard Detail 633S-1 to reduce erosion, slippage, settlement, subsidence or other related problems. Fill intended to support buildings, structures and conduits, etc., shall be compacted in accordance with Standard Specification Item No. 132S, "Embankment". All graded areas shall be permanently stabilized and seeded immediately following finished grading.

633S.5 Measurement

Acceptable work performed as prescribed by this item will be measured by either square feet (square meters: 1 square meter equals 1.196 square feet) or acres (hectares; 1 hectare equals 2.471 acres) of the area to be graded, which will include stabilization and groundcover re-establishment.

633S.6 Payment

Work performed and material furnished for this item will be paid for at the unit bid price per square foot or acre of the area graded. Pipe Underdrains, when required, will be paid for in accordance with Item No. 551, "Pipe Underdrains".

Payment will be made under:

Pay Item No. 633S-A:	Landgrading	Per Square Foot.
Pay Item No. 633S-B:	Landgrading	Per Acre.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification 633S, “Landgrading (LG) "

City of Austin Standard Details

Designation	Description
Number 633S-1	Landgrading

City of Austin Standard Specifications

Designation	Description
Item No. 102S	Clearing and Grubbing
Item No. 132S	Embankment
Item No. 551	Pipe Underdrains
Item No. 604S	Seeding for Erosion Control

RELATED CROSS REFERENCE MATERIALS
Specification 633S, “Landgrading (LG) "

City of Austin Standard Specifications

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 111S	Excavation
Item No. 120S	Channel Excavation
Item No. 602S	Sodding for Erosion Control
Item No. 605S	Soil Retention Blanket
Item No. 606S	Fertilizer
Item No. 608S	Planting
Item No. 610S	Preservation of Trees and Other Vegetation
Item No. 620S	Filter Fabric

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 132	Embankment
Item No. 158	Specialized Excavation Work
Item No. 166	Fertilizer
Item No. 168	Vegetative Watering
Item No. 169	Soil Retention Blanket
Item No. 204	Sprinkling

639S.1 - Description

This item shall govern the construction of a temporary berm of open graded rock that is installed at the toe of a slope on the perimeter of a developing area. Rock berms are appropriate for use as flow diverters, energy dissipators, grade control, and level spreaders to release the water in sheet flow (Environmental Criteria Manual Section 1.4.5.E). This item shall also govern the removal of the "Rock Berm" and re-vegetation of the area.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

639S.2 - Submittals

The submittal requirements for this specification item shall include:

A. Function (flow diversion, grade control, energy dissipator, level spreader, or other) and dimensions of the rock berm

B. Source, type and gradation of rock

C. Re-vegetation program, including:

   1. Identification of the type, source, mixture, Pure Live Seed (PLS) and rate of application of the seeding.
   2. Type of mulch.
   3. Type of tacking agent.
   4. Type and rate of application of fertilizer.

639S.3 - Design Criteria

A detailed design is not required for the installation of a rock berm; however, the following criteria shall be observed:

Drainage area	-	less than 5 acres (2 hectares).
Height	-	18 inches (450 mm) minimum height, measured vertically from the top of the existing ground at the upslope toe to the top of the berm.
Top width	-	2 feet (0.6 meter) minimum.
Side slopes	-	2:1 or flatter.
Grade	-	Berms will be built along a contour as near possible to a 0 percent grade.

639S.4 - Materials

Surplus rock excavated from utility trenches or from other excavations may be used in construction of these berms. In general, the rocks shall be sound with a minimum of 3 inches (75 mm) in smallest dimension and shall weigh between 10 and 30 pounds (4.5 to 13.6 kilograms) each. Seeding for re-vegetation shall conform to Item No. 604S, "Seeding for Erosion Control".

Use only open-graded rock of the size indicated on Standard Detail No. 639S-1, with most of the fines removed.

639S.5 - Construction Methods

All trees, brush, stumps and objectionable material shall be removed and disposed in a manner that will not interfere with the construction of the berm.

A trench shall be excavated to a minimum depth of 4 inches (100 mm) below existing grade for placement of the rock as indicated on Standard Detail No. 639S-1 and the Drawings. The rocks shall be placed in interlocking layers with close joints starting at the base. Open joints shall be filled with rock-spalled materials as required to stabilize the berm.

The area upstream from the rock berm shall be maintained in a condition, which will allow sediment to be removed following the runoff from a rainfall event. After each rainfall event with an accumulation of 1 inch (25 mm) or more, an inspection of the rock berm will be made by the Contractor and the stone shall be replaced, when the structure ceases to function as intended because of sediment accumulation among the rocks, washout, construction traffic damage, etc.

If the sediment reaches a depth equal to 1/3 the height of the berm or 6 inches (150 mm), whichever is less, the Contractor will remove the accumulated sediment and dispose of it at an approved disposal site in a manner that will not contribute to additional sedimentation. The berm will be reshaped as needed during construction.

When the site is completely stabilized, the berm will be removed and disposed of in a manner approved by the Engineer or designated representative.

The area will be re-vegetated as required by Item No. 604S, "Seeding for Erosion Control".

639S.6 - Measurement

Acceptable work performed and prescribed in this item will be measured by the linear foot (lineal meter: 1 lineal meter equals 3.281 lineal feet) along the centerline of top of berm.

639S.7 - Payment

The work performed and material furnished and measured as provided under "Measurement" to construct this item will be paid for at the unit bid price per linear foot of rock berm barrier as indicated on the Drawings. The Unit Bid Price shall include full compensation for: (a) furnishing, hauling and placing all materials including all labor, tools, equipment and incidentals needed to complete the work, (b) maintaining the berm, (c) removing sediment accumulations, (d) rock replacement, (e) removing and disposing of all materials when the berm is no longer required and (f) re-vegetating the site upon removal of the berm.

Payment will be made under:

Pay Item No. 639S:	Rock Berm	Per Lineal Foot.

End

SPECIFIC CROSS REFERENCE MATERIALS	
Specification 639S, "Rock Berm"	
City of Austin Environmental Criteria Manual	
Designation	Description
Section 1.4.2.E	Rock Berm
City of Austin Standard Details	
Designation	Description
Number 639S-1	Rock Berm
City of Austin Standard Specifications	
Designation	Description
Item No. 604S	Seeding for Erosion Control

RELATED CROSS REFERENCE MATERIALS

Specification 639S, "Rock Berm"	
City of Austin Environmental Criteria Manual	
Designation	Description
Table 1-1.3	Recommended Design Values For Functional Controls
Table 1-2	Maximum Water Depth At The Barrier
City of Austin Standard Specifications	
Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 111S	Excavation
Item No. 120S	Channel Excavation
Item No. 401S	Structural Excavation and Backfill
Item No. 602S	Sodding for Erosion Control
Item No. 605S	Soil Retention Blanket
Item No. 606S	Fertilizer
Item No. 608S	Planting
Item No. 610S	Preservation of Trees and Other Vegetation
Item No. 620S	Filter Fabric

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges	
Designation	Description
Item No. 100	Preparing Right of Way
Item No. 110	Excavation
Item No. 132	Embankment
Item No. 158	Specialized Excavation Work
Item No. 166	Fertilizer
Item No. 168	Vegetative Watering
Item No. 169	Soil Retention Blanket
Item No. 204	Sprinkling

640S.1 - Description

This item shall govern the construction of mortared rock walls, as herein specified, on a prepared subgrade, including furnishing the stone, mortar and other related materials to construct walls, the excavation and backfilling the wall, removal of any old structure or portions thereof encountered, disposal of surplus excavated material and the completion Mortared Rock Walls as indicated on the Drawings or as directed by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

640S.2 - Submittals

The submittal requirements for this specification item shall include:

A. Details concerning the p.c. concrete footing including dimensions of the footing, the p.c. concrete mix design, steel reinforcement, etc.

B. Source, type and gradation of rock

C. Mortar mix design.

640S.3 - Materials

A. Rock:

All types used shall be native limestone suitable for horizontal course type construction. The size of rock to be used for construction shall be as indicated on the Drawings, but may vary as approved by the Engineer or designated representative.

B. Portland Cement: ASTM C 150, Type I

C. Masonry Cement: ASTM C 91

D. Sand: ASTM C 144, Natural

E. Water: Free from matter that could impair suitability for use in mortar

F. Hydrated Lime: ASTM C 207, Type S

G. Mortar:

Mortar shall be composed of 1 part Portland Cement, 1 part hydrated lime and 6 parts sand (by volume) and water. Mortar shall have a consistency that insures that it can be easily spread by a trowel. An alternate mix composed of 1 part masonry cement and 3 parts sand may be used. The sand shall be measured damp and loose.

640S.4 - Construction Methods

Stone shall be laid plumb, level or true to a line. All stone shall be laid in a full bed of mortar with head joints and edge joints completely filled. The face shall be aligned or exposed as indicated on the Drawings. Exterior joints that will remain exposed shall be finished in a manner approved by the Engineer or designated representative.

In hot weather, stone work shall be kept moist until the mortar has set. No mortar work will be done when the temperature is below 40°F (4°C) in the shade and all work may be suspended during freezing or

undesirable weather. The mortar materials shall be mixed mechanically for not less than 5 minutes after all ingredients are in the mixer. Mortar that has begun to set or that has been mixed for more than 2 hours shall not be used.

Spalls may be used in partially filling the large voids, provided they are keyed in properly and are well coated with mortar. All finished rockwork shall be protected from damage. Chipped rockwork, that will remain exposed, shall be satisfactorily repaired or replaced.

Mortared rock walls shall consist of courses or layers of rock with the spaces between them filled with mortar and shall be constructed at such places as indicated on the Drawings or as directed by the Engineer or designated representative, in accordance with these specifications and in conformity with the lines, grades, height, depth and other details shown on the pertinent typical sections.

Excavation and concrete footings for mortared rock walls shall not be paid for directly, but shall be included in the unit price bid for mortared rock wall construction.

Prior to placing any material, the footings shall have been placed by the Contractor as part of this contract to the approved line and grade and allowed at least 36 hours curing time. The rock shall then be thoroughly wet and bedded in 1 inch (25 mm) of mortar placed on the footings, one against the other, with the resulting voids being completely filled with mortar. The finished surface shall be even and level.

640S.5 - Measurement

Mortared rock wall will be measured by the square foot (square meter: 1 square meter equals 10.76 square feet) of the outside, vertical face of wall. No measurement will be made for concrete footing and shall be included in the unit price bid for the rock wall construction.

640S.6 - Payment

Mortared rock wall acceptably completed will be paid for at the contract unit bid price per square foot. The unit bid price shall include full compensation for furnishing all materials, for excavation, and backfill, for all forming, transporting, placing, finishing and for all equipment, tools, labor and incidentals necessary to place mortared rock wall on concrete footing as specified and indicated on the Drawings.

Payment will be made under:

Pay Item No. 640S:	Mortared Rock Wall	Per Square Foot.

End

SPECIFIC CROSS REFERENCE MATERIALS	
Specification 640S, "Mortared Rock Wall"	
American Society for Testing and Materials, ASTM	

Designation	Description
C 91	Specification for Masonry Cement
C 144	Specification for Aggregate for Masonry
C 150	Specification for Portland Cement
C 207	Specification for Hydrated Lime for Masonry

RELATED CROSS REFERENCE MATERIALS	
Specification 640S, "Mortared Rock Wall"	
City of Austin Standard Specifications	
Designation	Description
Item No. 101S	Preparing Right-of-Way
Item No. 102S	Clearing and Grubbing
Item No. 111S	Excavation
Item No. 401	Structural Excavation and Backfill
Item No. 403S	Concrete for Structures
Item No. 405	Concrete Admixtures
Item No. 406	Reinforcing Steel
Item No. 606S	Fertilizer
Item No. 608S	Planting

Item No. 610S	Preservation of Trees and Other Vegetation
Item No. 620S	Filter Fabric
Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges	
Designation	Description
Item No. 100	Preparing Right-of-Way
Item No. 110	Excavation
Item No. 132	Embankment
Item No. 158	Specialized Excavation Work

Item No. 641S
Stabilized Construction Entrance

641S.1 Description

This item governs the construction of a stabilized pad of crushed stone located at any point where traffic will be entering or leaving a construction site to or from a public right of way, street, alley, sidewalk or parking area. The removal of the stabilized pad of crushed stone shall also be included in the item. The purpose of a stabilized construction entrance is to reduce or eliminate the tracking or deposition of sediment onto public right of way (Environmental Criteria Manual Section 1.4.2.N.4).

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

641S.2 Submittals

The submittal requirements for this specification item shall include:

A. Source, type and gradation of rock

B. Drainage technique (i.e. drainage swale or entrance grading) proposed to prevent runoff from exiting the construction site.

641S.3 Materials

Aggregate for construction shall conform to the following gradation:

Table 1: Aggregate Gradation Chart (TEX 401-A, % Retained per sieve)	
US 5 inch (SI 125 mm)	US 3 inch (SI 75 mm)
0	100

641S.4 Construction Methods

All trees, brush, stumps, obstructions and other objectionable material shall be removed and disposed of in a manner that will not interfere with the excavation and construction of the entrance as indicated on the Drawings or as presented in Standard Details No. 641S-1. The entrance shall not drain onto the public right of way or shall not allow surface water runoff to exit the construction site.

When necessary, vehicle wheels shall be cleaned to remove sediment prior to entrance onto public right of way. When vehicle washing is required, it shall be done on an area stabilized with crushed stone, which drains into an approved sediment trap or sediment basin. All sediment shall be prevented from entering any storm drain, ditch or watercourse through use of sand bags, gravel, boards, silt fence (Standard Specification Item No 642S) or other methods approved by the Engineer or designated representative.

The entrance shall be maintained in a condition that will prevent tracking or disposition of sediment onto public right of way. This restriction may require periodic top dressing with additional stone as conditions demand, as well as the repair and/or cleanout of any measures used to trap sediment. All sediment that is spilled, dropped, washed or tracked onto public right of way must be removed immediately.

641S.5 Measurement

Acceptable work performed as prescribed in this item will be measured by unit of each stabilized construction entrance installed.

641S.6 Payment

The work performed and materials furnished and measured as provided under "Measurement" will be paid for at the unit bid price per lineal foot of "Stabilized Construction Entrance". The price shall include full compensation for furnishing, hauling and placing all materials, labor, tools, equipment and incidentals necessary to complete the work including inspecting, repairing, replacing and relocating existing fencing, removal of silt and removal and disposal of all materials at the completion of construction.

Payment, when included as a contract pay item, will be made under:

Pay Item No. 641S: Stabilized Construction Entrance Per Each.

End

SPECIFIC CROSS REFERENCE MATERIALS

Specification 641S, "Stabilized Construction Entrance (SCE)"

City of Austin Environmental Criteria Manual

Designation	Description
Section 1.4.2.N.4	Stabilized Construction Entrance "Design Criteria"

City of Austin Standard Details

Designation	Description
Number 641S-1	Stabilized Construction Entrance

City of Austin Standard Specifications

Designation	Description
Item No. 642S	Silt Fence (SF)

RELATED CROSS REFERENCE MATERIALS

City of Austin Environmental Criteria Manual

Designation	Description
Section 1.4.2.J	Sandbag Berm
Figure 1-11	Sand Bag Berm
Section 1.4.2.G	Silt Fence

City of Austin Standard Specifications

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 111S	Excavation
Item No. 120S	Channel Excavation
Item No. 401S	Structural Excavation and Backfill
Item No. 610S	Preservation of Trees and Other Vegetation

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 100	Preparing Right of Way

Item No. 110	Excavation
Item No. 132	Embankment
Item No. 158	Specialized Excavation Work
Item No. 168	Vegetative Watering

ITEM NO. 642S
SILT FENCE

642S.1 Description

This item shall govern the provision and placement of a silt fence fabric fence (Environmental Criteria Manual Section 1.4.5.G) including maintenance of the fence, removal of accumulated silt, removal of the silt fence and re-vegetation of disturbed areas upon completion of the project.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

642S.2 Submittals

The submittal requirements for this specification item shall include:

A. Source, manufacturer, characteristics and test data for the silt fence fabric,

B. Manufacturer, characteristics and test data for the posts and wire fence.

C. Re-vegetation program, including:

1. Identification of the type, source, mixture, Pure Live Seed (PLS) and rate of application of the seeding.
2. Type of mulch.
3. Type of tacking agent.
4. Type and rate of application of fertilizer.

642S.3 Materials

A. Fabric

1. General:

   The silt fence fabric shall be of nonwoven polypropylene, polyethylene or polyamide thermoplastic fibers with non-raveling edges. The silt fence fabric shall be non-biodegradable, inert to most soil chemicals, ultraviolet resistant, unaffected by moisture or other weather conditions, and permeable to water while retaining sediment. The silt fence fabric shall be supplied in rolls a minimum of 36 inches (0.9 meter) wide.

2. Physical Requirements:

   The fabric shall meet the requirements presented in Table 1, when sampled and tested in accordance with the methods indicated herein, on Standard Detail No. 642S-1 and/or on the Drawings.

B. Posts:

Posts shall be steel Tee or Y-posts, not less than 4 feet (1.22 meters) in length with a minimum weight of 1.25 pounds per foot (1.86 kilograms per meter) with a minimum Brinell Hardness of 143. Hangers shall be adequate to secure fence and fabric to posts. Posts and anchor plates shall conform to ASTM A-702. Caps are required (*not specifying discretionary criteria).

C. Wire Fence:

Wire fence shall be welded wire fabric 2 in. x 4 in. 12.5 SWG, wire diameter 0.099 in (±0.005 in.), and shall conform to Standard Specification Item No. 406, "Reinforcing Steel".

TABLE 1. Silt Fence Fabric Requirements

Physical Properties	Method	Requirements
Fabric Weight in ounces per square yard (grams/square meter)	TEX-616-J[1]	5.0 minimum (150 minimum)
Equivalent Sieve Opening Size: US Standard (SI Standard sieve size)	CW-02215[2]	40 to 100 (425 to 150 □m)
Mullen Burst Strength: lbs. per sq. inch (psi) megaPascal (mPa)	ASTM D-3786[3]	280 minimum (1.9 minimum)
Ultraviolet Resistance; % Strength Retention	ASTM D-1682[4]	70 minimum

[1] TxDoT Test Method Tex-616-J, "Testing of Construction Fabrics".
[2] US Army Corps of Engineers Civil Works Construction Guide Specification CW-02215, "Plastic Filter Fabric".
[3] ASTM D-3786, " Test Method for Hydraulic Bursting Strength of Knitting Goods and Nonwoven Fabrics: Diaphragm Bursting Strength Tester Method".
[4] ASTM D-1682, " Test Methods for Breaking Load and Elongation of Textile Fabrics ".

642S.4 Construction Methods

The silt fence fabric shall be securely attached to the posts and the wire support fence with the bottom 12 inches (300 mm) of the material buried in a trench a minimum of 6 inches (150 mm) deep and 6 inches (150 mm) wide to prevent sediment from passing under the fence. When the silt fence is constructed on impervious material, a 12-inch (300-mm) flap of fabric shall be extended upstream from the bottom of the silt fence and weighted to limit particulate loss. No horizontal joints will be allowed in the silt fence fabric. Vertical joints shall be overlapped a minimum of 12 inches (300 mm) with the ends sewn or otherwise securely tied.

The silt fence shall be a minimum of 24 inches (0.6 meter) high. Posts shall be embedded a minimum of 12 inches (300 mm) in the ground, placed a maximum of 8 feet (2.4 meters) apart and set on a slight angle toward the anticipated runoff source. When

directed by the Engineer or designated representative, posts shall be set at specified intervals to support concentrated loads.

* Per OSHA §1926.701, 'all protruding reinforcing steel, onto and into which employees could fall, shall be guarded to eliminate the hazard of impalement'. Caps must be large enough to dissipate the forces of impact to prevent impalement from a reasonably foreseeable fall distance. It should be noted that the use of impalement protection caps is but one method of protection; covers or wooden troughs can be another means of meeting the guarding requirement. For City of Austin purposes, this also applies to t-posts and wooden stakes.

The silt fence shall be repaired, replaced, and/or relocated when necessary or as directed by the Engineer or designated representative. Accumulated silt shall be removed when it reaches a depth of 6 inches (150 mm).

642S. 5 Measurement

The work performed and the materials furnished under this item will be measured by the lineal foot of "Silt Fence", complete in place.

642S.6 Payment

The work performed and materials furnished and measured as provided under "Measurement" will be paid for at the unit bid price per lineal foot of "Silt Fence". The price shall include full compensation for furnishing, hauling and placing all materials, labor, tools, equipment and incidentals necessary to complete the work including inspecting, repairing, replacing and relocating the fence, removal of silt and removal and disposal of all materials at the completion of construction in and re-vegetation of disturbed areas.

Payment will be made under:

Pay Item No. 642S:	Silt Fence for Erosion Control	Per Lineal Foot.

END

SPECIFIC CROSS REFERENCE MATERIALS
Specification 642S, "Silt Fence"

City of Austin Environmental Criteria Manual

Designation	Description
Section 1.4.5.G	Silt Fence

City of Austin Standard Details

Designation	Description
Number 642S-1	Silt Fence

City of Austin Technical Specifications

Designation	Description
Item No. 406	Reinforcing Steel

American Society For Testing and Materials (ASTM)

Designation	Description
A-702	Specification for Steel Fence Posts and Assemblies, Hot Wrought
D-1682	Test Methods for Breaking Load and Elongation of Textile Fabrics
D-3786	Test Method for Hydraulic Bursting Strength of Knitting Goods and Nonwoven Fabrics: Diaphragm Bursting Strength Tester Method

Texas Department of Transportation Manual of Testing Procedures

Designation	Description
Tex-616-J	Testing of Construction Fabrics

U.S. Army Corps of Engineers

Designation	Description
CW-02215	Civil Works Construction Guide Specification "Plastic Filter Fabric"

RELATED CROSS REFERENCE MATERIALS
Specification 642S, "Silt Fence"

City of Austin Environmental Criteria Manual

Designation	Description
Table 1-1.3	Recommended Design Values For Functional Controls
Table 1-2	Maximum Water Depth At The Barrier

City of Austin Standard Specifications

Designation	Description
Item No. 101S	Preparing Right of Way
Item No. 102S	Clearing and Grubbing
Item No. 111S	Excavation
Item No. 120S	Channel Excavation
Item No. 401S	Structural Excavation and Backfill
Item No. 610S	Preservation of Trees and Other Vegetation

648S.1 - Description

A mulch sock consists of material encased in a tube of mesh. It is used to intercept, settle, and filter sheet flow and pond runoff. Mulch socks provide an environmentally sensitive and cost-effective alternative to sediment fences.

648S.2 - Submittals

The submittal requirements for this specification item shall include the following:

A. **Mulch Material.**

1. A small sample of mulch material proposed to be used on the site will be provided to the engineer.
2. Provide a designated project stockpile of mulch for sampling and testing at the producer's site.
3. A copy of the lab analysis, performed by an STA-certified lab, verifying that the mulch material meets the requirements of Table 1.

Table 1

Item	Requirement	Reference Specification
Particle Size	3” minus screening process	Equivalent to TXDOT item 161, Compost, Section 1.6.2.B, Wood Chip requirements
pH	5.5—8.5	TMECC 04. 11-A, "1.5 Slurry pH"
Organic Matter Content	≥25%, dry weight basis	TMECC 05.07-A, "Loss-On-Ignition Organic Matter Method"

B. **Tube Material.**

The CONTRACTOR shall submit a sample of the material that the CONTRACTOR proposes to use on the project. A sample of the material should be accompanied by material data sheet identifying composition, ability of the material to biodegrade, and size of openings in tube at a minimum.

648S.3 - Materials

A. Mulching material can be manufactured on or off the project site and may consist of:

1. Shredded bark
2. Stump grindings
3. Composted bark

B. The mulch shall have the following composition:

1. Wood chips shall be produced from a 3-inch minus screening process (equivalent to TxDOT item 161, Compost, Section 1.6.2.B Wood Chip Requirements).
2. Large portions of silts, clays, or fine sands are not acceptable.
3. The pH of the mulch shall be between 5.5 and 8.5.
4. The organic matter content shall be greater than or equal to 25% on a dry weight basis.

C. Mulch material must be free of refuse, physical contaminants, and material toxic to plant growth. It is not acceptable for the mulch material to contain ground construction debris, biosolids, manure, or recyclable material.

D. Prior to placement, a representative sample of the mulching material must be tested and certified by the project engineer or his/her designee and accepted by the city inspector.

E. The sock material mesh opening shall be equal to or less than 3/8 inch (10 mm) and the material tensile strength shall be equal to or greater than 202 psi (14.2 kg/cm^2).

Source: Rule No. R161-14.29, 12-30-2014.

648S.4 - Installation

A. Use 12 or 18 inch diameter mulch socks for all sediment control applications. This diameter of mulch sock material has proven to be the most consistent for all sediment control applications (TxDOT, April 2006).

B. Install mulch socks per Figure 1.4.5.F in the City of Austin Environmental Criteria Manual.

C. Mulch socks should be used at the base of slopes no steeper than 2:1 and should not exceed the maximum spacing criteria provided in the following table.

Slope	Max. Slope Length Between 18 in. Dia. Sock (ft)	Max. Drainage Area (sf) per 100 ft of Sock
100:1 - 50:1	100	10,000
50:1 - 30:1	75	7,500
30:1 - 25:1	65	6,500
25:1 - 20:1	50	4,800
20:1 - 10:1	25	2,600
10:1 - 5:1	15	1,300
5:1 - 2:1	10	1,000

Slope	Max. Slope Length Between 12 in. Dia. Sock (ft)	Max. Drainage Area (sf) per 100 ft of Sock
100:1 - 50:1	100	6,000
50:1 - 30:1	40	4,000
30:1 - 25:1	30	3,000
25:1 - 20:1	25	2,600
20:1 - 10:1	15	1,300
10:1 - 5:1	10	1,000
5:1 - 2:1	5	500

D. Place mulch socks at a 5 ft or greater distance away from the toe of the slopes to maximize space available for sediment deposition.

E. When placed on level contours, sheet flow of water should be perpendicular to the mulch sock at impact and unconcentrated.

F. Install mulch socks using rebar (#5 minimum with safety caps) a minimum of 48 inches in length placed on 2-ft centers. In order to prevent the movement or floating of the mulch sock during rain events or construction operations, install steel posts on alternating sides of the sock. Drive the posts into the ground to a minimum depth of 24 inches, leaving less than 12 inches of post above the exposed mulch sock.

G. In order to prevent water flowing around the ends of the mulch socks, point the ends of the socks up slope.

H. In order to prevent water from flowing between the gaps at adjacent ends of mulch socks, overlap the ends of adjacent mulch socks a minimum of 12 inches. Never stack mulch socks on top of one another.

I. Mulch Socks should be placed using 'smiles' and 'j-hooks'. See ECM Section 1.4.5 G (Silt Fence)

J. For steeper slopes, an additional mulch sock can be constructed on the top of the slope and within the slope area as determined by specific field conditions. Multiple mulch socks are recommended on steeper slopes.

K. Do not use mulch socks in areas of concentrated flow as they are intended to control sheet flow only.

648S.5 - Inspection and Maintenance

A. Inspect mulch socks after installation for gaps under the mulch socks and for gaps between the joints of adjacent ends of mulch socks. Contractor shall repair gaps such that no water flows under or around sock.

B. Inspect every seven days and within 24 hours of a rainfall event of 0.5 inches or greater. Replace and repair mulch socks as necessary.

C. Sediment retained by the mulch socks shall be removed when it has reached one third of the exposed height of the mulch socks.

D. Mulch socks can be vegetated or un-vegetated. Vegetated mulch socks can be left in place. The vegetation will grow in the slope, further anchoring the sock.

648S.6 - Payment

The work performed and the materials furnished as prescribed by this item shall be paid for by the linear foot of mulch sock installed.

Payment will be made under:

Pay Item No. 648S:	Mulch Sock	Per Lineal Foot.

END

SPECIFIC CROSS REFERENCE MATERIALS	
Specification Item No. 648S, "Mulch Sock"	
City of Austin Environmental Criteria Manual	
Designation	Description
1.4.5.F	Mulch Sock
1.4.5.G	Silt Fence
City of Austin Standard Details	
Designation	Description

648S-1	Mulch Sock

660S.1 - Description

This item shall govern mixing and placing medium for a biofiltration basin intended to treat storm runoff. This specification is applicable for projects or work involving either inch-pound or SI units. Within the text inch-pound units are given preference followed by SI units shown within parentheses.

(1) Submittals

The submittal requirements of this specification item include:

A. A signed statement provided by the Contractor that:

1. A laboratory analysis has been conducted by of the actual mixture being proposed, and has been verified as meeting the specifications below. The date of the laboratory analysis must be no more than six months prior to the date of installation of the biofiltration medium. A copy of the laboratory results must be provided.
2. No "sandy loam" fill material (aka "red death") is included in the mixture.
3. Report the source of organic matter.

B. Laboratory reports of analyses results documenting that the mixture meets the following specifications:

1. Particle size distribution performed per ASTM D-422:
   - Coarse fragments + sand content of 70 - 90% by weight
   - Clay content of 3 - 10% by weight
   - Silt + clay content ≤ 27% by weight
2. Percent organic matter of 0.5 - 5% by weight per ASTM D2974 Method C

C. Contractor's statement that the biofiltration medium has been tested by a laboratory using approved procedures (copy of lab results provided below) and meets the criteria as noted in Table 1 below:

Table 1 - Biofiltration Medium Characteristics

Parameter	Results*	Criteria	Criteria Met?*
Percent Sand + Coarse Fragments (ASTMD-422)		70 - 90%	
Percent Clay (< 0.002 mm)		3 - 10%	
Percent Silt + Clay (< 0.05 mm)		≤ 27%	
Percent Organic Matter (ASTM D-2974)		0.5 - 5%	

Is any "Red Death" included in medium?		None allowed	
Is the mixture free of trash, stones, weeds, or other undesirable material?		None allowed	
Is the medium well-mixed and homogenous?		Must be homogenous	

* Laboratory Must Fill In These Cells

Table 2 - Biofiltration Medium Testing and Installation Dates

Date of Laboratory Analysis (earliest)*	
Date of Medium Installation*	
Time between Dates (months)*	
Criteria for Time Between Dates (months)	6
Is Criteria Met?*	

* Contractor Must Fill In These Cells

Source: Rule No. R161-15.14, 1-4-2016.

660S.2 - Materials

(1) Acceptable Materials

The following mixture (% by volume) should create an appropriate biofiltration medium, subject to specific characteristics of the topsoil, which may exhibit considerable variability:

- 70-80% concrete sand per ASTM C33 and/or screened decomposed granite sand
- 20-30% screened bulk topsoil (chocolate loam is also acceptable)
- The source materials must be free of stones, roots, or other similar objects larger than two inches. Additionally, it should be free of trash, other undesirable material, and should not contain weeds or weed seeds.
- The ingredients shall be well-mixed to create a homogenous medium.

(2) Unacceptable Materials

A commercially available fill material that should not be used is typically marketed as "sandy loam." This product is often referred to by landscapers as "red death", which refers to the color of the material, and is an infertile fill material that has poor drainage characteristics. All materials shall be free of Bermuda grass, Quackgrass, Johnson grass, or other noxious weeds, their roots or seeds.

Source: Rule No. R161-15.14, 1-4-2016.

660S.3 - Construction Methods

(1) Erosion Control

Prior to commencing this work, all required erosion control and environmental measures shall be in place as indicated on the approved site plan and/or modified.

(2) Scheduling, Delivery, Storage and Signage

The biofiltration medium must be delivered to, or mixed at, the site prior to the mid-construction conference. The medium must be certified as meeting the required specifications by the project Engineer, and approved by the City Inspector. The medium must be stored on-site separate from other materials, and covered to prevent erosion of the mixture by rainfall and runoff. The medium must have a prominent tag affixed that reads "BIOFILTRATION MEDIUM FOR WATER QUALITY POND."

(3) Placement

Complete construction and stabilize all areas draining to the biofiltration basin. Permanent controls will be cleaned out and filter medium will be installed after stabilization of the site. Install geotextile fabric per the Biofiltration Bed detail provided in Standard Detail 661-3. Biofiltration medium shall be placed in lifts of 12 to 18 inches without using heavy operating equipment or compaction. Lifts should be lightly watered to encourage soil settling. The final surface must be raked flat. The project Engineer must be notified 24 hours prior to installation of the biofiltration medium and approve and certify the installation.

(4) Shrinkage

Some shrinkage of the medium is to be expected after installation, in the range of 5-15%. As a general recommendation about 20 inches of medium should be installed to achieve a depth of 18 inches.

Source: Rule No. R161-15.14, 1-4-2016.

660S.4 - Measurement

Biofiltration medium will be measured by the cubic yard (cubic meters: 1 cubic meter is equal to 1.196 cubic yards) in its final position based upon the average end areas, calculated from pre-construction cross sections and plan grades. The plan quantities for biofiltration medium will be used as the measurement for payment of this item.

Source: Rule No. R161-15.14, 1-4-2016.

660S.5 - Payment

All work performed as required herein and measured as provided under "Measurement" will be paid for at the unit bid price. The bid prices shall include full compensation for furnishing all labor; all materials; all royalty and freight involved; all hauling and delivering on the road; and all tools, equipment and incidentals necessary to complete the work. Payment will not be made for unauthorized work.

Payment will be made under the following:

Pay Item No. 660S:	Biofiltration Medium.	Per Cubic Yard.

END OF SECTION

SPECIFIC CROSS REFERENCE MATERIALS	
Specification Biofiltration Medium	
City of Austin Environmental Criteria Manual	
Designation	Description
Section 1.6.7.C	Biofiltration

RELATED CROSS REFERENCE MATERIALS	
Specification Biofiltration Medium	
City of Austin Environmental Criteria Manual	
Designation	Description
Section 1.6.5.A.4	Sand Filtration Basin Details
City of Austin Standards Details	
Designation	Description

Item No. 661-3	Biofiltration Bed Configurations Using Geomembrane/Clay Liner
City of Austin Standard Specifications	
Designation	Description
Item No. 620S	Filter Fabric

Item No. 700S
Mobilization

700S.1 Description

This item shall govern the mobilization of personnel, equipment and materials at the work site for other contract items that will be performed by the Contractor. Mobilization shall include, but not be limited to the movement of equipment, personnel, material, supplies, etc. to the Work site; the installation of temporary facilities (when not paid for separately) and the establishment of office and other necessary facilities prior to the initiation of the Work. The cost of the Payment Bond and Performance Bond on the Work that is delayed due to circumstances beyond Contractor's control, a closed construction season or for the convenience of the City of Austin will be considered part of the mobilization item under this Contract.

700S.2 Measurement.

Measurement of the Specification Item, "Mobilization", as specified herein as "Total Mobilization Payment", will be by the "Lump Sum", as the Work progresses.

700S.3 Payment.

The adjusted contract amount as used below is defined as the original contract amount less the lump sum bid for Mobilization and any payments for materials or equipment not yet incorporated in the Work. The Contractor shall submit a lump sum amount for Payment Item No. 700S-TM, "Total Mobilization Payment".

"Initial Mobilization Payout" as used below is defined as:

1. 8% of the original contract amount for projects with an original contract amount of $ 0.5 million or less; or
2. 4% of the original contract amount for projects with an original contract amount greater than $ 0.5 million.

In those instances where the "Initial Mobilization Payout", as defined above, exceeds the "Total Mobilization Payment" lump sum bid item (i.e. Payment Item No. 700S-TM), the "Total Mobilization Payment" shall be used as the "Initial Mobilization Payout". In no instance shall the "Initial Mobilization Payout" exceed the "Total Mobilization Payment" bid item.

Partial payments of the "Initial Mobilization Payout" shall be as follows:

A. Upon presentation of a paid invoice for the Payment Bond, Performance Bond and/or required insurance, the Contractor will be paid that cost from the amount bid for "Total Mobilization Payment".

B. The Mobilization of tunnel boring machines, batch plants or other similar facilities, along with supporting materials and equipment, to the work site or to the vicinity of the Work site will be considered as partial Mobilization under this contract. The Contractor shall provide a certified statement of the Contractor's

expenditure for the Mobilization and setup of the facility and supporting equipment. Upon approval by the Engineer or designated representative, the certified expenditure will be paid from the amount bid for the Specification Item, “Total Mobilization Payment”. In no case shall the combined amount for all of these facilities be more than 10 percent of the Mobilization “Total Mobilization Payment" lump sum bid or one (1) percent of the total contract amount, whichever is less.

C. When one (1) percent of the adjusted contract amount is earned, 50 percent of the "Initial Mobilization Payout” will be paid. Previous payments under this item will be deducted from this amount.

D. When five (5) percent of the adjusted contract amount is earned, seventy-five (75) of the "Initial Mobilization Payout” will be paid. Previous payments under this item will be deducted from this amount.

E. When ten (10) percent of the adjusted contract amount is earned, one hundred (100) percent of the "Initial Mobilization Payout” will be paid. Previous payments under this item will be deducted from this amount.

F. Payment for the remainder of Pay Item No. 700S-TM, “Total Mobilization Payment” will be made upon receipt of the final pay estimate.

Payment will be made under:

Pay Item No. 700S-TM: **"**Total Mobilization Payment" Lump Sum

END

RELATED CROSS REFERENCE MATERIALS
Specification 700S, “MOBILIZATION”

City of Austin Standard Contract Documents

Designation	Description
00020	Invitation for Bids
00100	Instructions To Bidders
00300	Bid Form
00425	Insurance Cost Form
00500	Agreement
00610	Performance Bond
00620	Bid Bond
00650	Certificate of Insurance
00700	General Conditions
00810	Supplemental General Conditions
00820	Modifications to Bidding Requirements & Contract Forms
01010	Summary of Work
01300	Submittals
01500	Temporary Facilities
01550	Public Safety and Convenience
01700	Contract Closeout
01710	Final Cleaning

Fencing

701S.1 Description

This item shall govern furnishing and installing fencing and gates at locations shown on the Drawings or directed by the Engineer or designated representative, including all posts, bracing and accessories as specified in this Item and as indicated on the Drawings.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text inch-pound units are given preference followed by SI units shown within parentheses.

701S.2 Submittals

Prior to installation of the fencing the Contractor shall furnish the Engineer or designated representative with certification from the manufacturer that all fencing materials comply with the requirements specified in this Item.

701S.3 Materials

A. Chain Link Fabric

1. Wire fabric for fencing shall be 9 gauge (3.76 mm) steel with a minimum breaking strength of 1,290 pounds per foot (1 750 Newtons per square meter). The overall height of the fence when erected shall be the height above grade as indicated on the Drawings. The fabric shall be woven into an approximately 2-inch ± 1/8-inch (50 mm ± 3 mm) mesh such that in a vertical dimension of 23 inches (585 mm) along the diagonals of the openings there shall be at least 7 meshes. Unless indicated otherwise on the Drawings the fabric shall have a knuckled (K) and twisted (T) finish for the top and bottom selvages respectively. The wire in the fabric shall withstand a minimum tensile strength test of 75,000 psi (517 kPa) after galvanizing. Except as provided herein, the chain link fence fabric shall conform to ASTM A392, Class I or ASTM A491.
2. The fabric shall be hot dip galvanized after weaving and shall have a minimum coating of 1.2 ounces per square foot (0.4 kilograms per square meter) of uncoated surface conforming to ASTM A392, Class I.
3. Between posts the fabric shall be fastened at 12-inch (300-mm) intervals to a top and bottom tension wire. When a top rail is shown on the Drawings, the fabric shall also be fashioned in the same manner. On gate frames, the fabric shall be fastened to top and bottom of the gate frame at all 12-inch (300-mm) intervals. Steel or aluminum wire fabric ties with a minimum 9 gauge (3.76 mm) diameter shall be used.

B. Woven Wire Fencing

Woven wire fencing shall be either galvanized steel wire fencing or aluminum-coated steel wire fencing conforming to the following requirements:

1. Galvanized steel wire fencing shall conform to ASTM A116, Class 1.

2. Aluminum-coated steel wire fencing shall consist of aluminum-coated steel wire conforming to the requirement for galvanized steel wire fencing, except the wire shall be aluminum coated. The wire shall not have less than 0.40 ounce (11 grams) coating of aluminum alloy per square foot of uncoated surface in accordance with ASTM A491

C. Wire Fencing

Wire shall be either galvanized or aluminum alloy coated 9 gage (3.76 mm) steel wire conforming to the specifications for galvanized steel or aluminum alloy coated woven wire fencing above.

D. Wood Fencing

Wood for wood fencing shall be Wolmanized pine, cedar or as indicated on the Drawings. The timber shall be sound and free from all decay, shakes, splits or any other defects, which would make it structurally unsuitable for the intended purpose.

E. Metal Posts, Top Rails, Braces and Gates

Steel pipe used for posts, top rails, braces and gate frames shall conform to the specifications of ASTM A 53. Steel sections used for posts, top rails, frames and braces shall be a good commercial quality weldable steel. All material shall be new and no used, re-rolled or open seam material will be acceptable. All posts shall meet the weight and length requirements indicated. The fabric bands and steel wire ties shall conform to the gauge and spacing indicated and shall be of suitable design to fasten fabric to the posts. Wire ties of the gauge shown may be used in lieu of fabric bands. All fittings required for posts shall be pressed or rolled steel, forge steel, malleable iron or wrought iron of good commercial quality and spaced as indicated on the Drawings.

1. Line Posts

Line posts may be either C-section or tubular. Tubular line posts shall be fitted with watertight malleable iron caps. Line posts shall be furnished in sufficient quantity to provide a maximum spacing of 10 feet (3 meters)

2. Terminal Posts

All end, corner and pull posts shall be known as terminal posts and shall be of either round or square sections. All terminal posts shall be furnished with watertight malleable iron caps. Fabric shall be fastened to terminal posts by steel stretcher bars and stretcher bar bands fitted with carriage bolts and nuts of the size and spacing indicated on the Drawings.

3. Gate Posts

Gateposts shall be either round or square. All gateposts shall be furnished with watertight malleable iron caps. The fabric shall be attached to the gateposts by means of steel stretcher bars and stretcher bar bands fitted with carriage bolts and nuts of the size and spacing indicated on the Drawings.

4. Post Caps

Post caps for pipe sections shall be designed to exclude all moisture. Where a top rail is shown on the Drawings, post caps shall have an opening for the top rail. All post caps shall have a 2-inch (50-mm) skirt for rigidity. When barbed wire is allowed for topping a six-foot (1.82 meter) or higher fence (LDC Section 10-1-9) the barbed wire support arms shall be integral with post caps.

5. Gates

a. Single Swing Gate

The gate frames shall be fabricated from sections either round or square of the size and weight indicated on the Drawings and shall be filled out with the same type fabric specified for the chain link fence. All gates shall be equipped with approved malleable iron or steel latches, stops and center rest. A satisfactory locking device suitable for padlocking shall be provided. The gates shall be hung by at least 2 steel or malleable iron hinges securely fastened to the posts. Hinges shall not twist or turn under the action of the gate, shall be capable of allowing a full 180 degree opening turn, shall be so arranged that a closed gate cannot be lifted off the hinges to obtain entry and shall be easily operated by one person.

b. Double Swing Gate

Double Swing gates shall be furnished and installed as indicated on the drawings. Gates shall be of the same height as the fence and shall have a single vertical mat of barbed wire. The gates shall be hinged to swing 180 degrees from closed to open. The gates shall be complete with frames, latches, stops, keepers, hinges, fabric, braces, padlocks and three strands of barbed wire. Gates shall have intermediate members and diagonal truss rods as required for rigid construction and shall be free from sag and twist. Gates shall be fitted with vertical extension arms or shall have frame end members intended to carry barbed wire.

Hinges shall be pinned type, heavy pattern with large bearing surface and shall not twist or turn under the action of gate. Latches for double swing gates shall be plunger bar type, full gate height, and arranged to engage the gate stop. Stops shall consist of a roadway plate with anchor set in Portland Cement concrete and arranged to engage the plunger. Keepers shall consist of mechanical devices for securing and supporting the free end when in the full open position. Latches shall be arranged for padlocking with padlock accessible from sides of the gate. Gates shall be installed so that they cannot be removed without disassembly of the hardware. Hardware attachment bolt shall be penned to prevent easy removal.

6. Top Rail

The top rail shall be of size and weight indicated on the Drawings and shall be furnished in random lengths, not less than 18 feet (5.5 meters) per section with outside sleeve type couplings at least 6 inches (150 mm) long and having a wall thickness of not less than 0.70-inch (18-mm). One coupling in five shall have a heavy spring to take up expansion and contraction of the rail. The top rail shall be installed before installing chain link fabric and shall pass through post tops.

7. Braces

All braces shall be of the size, weight and length indicated on the Drawings. All braces shall be trussed with rods and turnbuckles of the dimensions indicated on the Drawings. Braces shall be installed on all terminal posts and shall extend to the adjacent line posts. All corner and pull posts shall have braces on each side of terminal.

8. Fittings, Bolts and Other Miscellaneous Hardware

All fittings, bolts and miscellaneous hardware shall be hot dip galvanized in conformance with TxDoT Standard Specification Item No. 445, “Galvanizing.

9. Tension Wire

Between posts, the fabric shall be fastened to a top and bottom tension wire or to the top rail and bottom tension wire by steel wire ties of the gauge and spacing indicated on the

Drawings. The tension wire shall be at least 7 gauge (4.5 mm) galvanized coil spring steel of good commercial quality.

Tension wire shall have a minimum coating of 0.8 ounce per square foot (0.2 kilogram per square meter) of uncoated surface when tested in conformance with ASTM A116.

10. Security Fence

The security fence shall be 8 feet (2.44 meters) high with brackets and 3 strands barbed wire.

Barbed wire, when specified on the Drawings, shall be 12-1/2 gauge wire (2.51 mm), twisted with two-point 14 gauge (2.03 mm) barbs spaced approximately 5 inches (125 mm) apart and shall conform to ASTM A121 or ASTM A585. Three strands of barbed wire will be required when a barbed wire top is specified on the Drawings.

Barbed wire support arms shall be at an angle or 45° from vertical and shall have clips for attaching three (3) strands of barbed wire to each support arm. Each support arm shall be of sufficient strength to support a 200-pound (90 kilograms) weight (mass) applied at the outer strand of barbed wire.

11. Galvanizing

Thin-wall, high-strength pipe posts shall be externally hot-dip galvanized with a minimum weight of coating of 0.9 ounce per square foot (0.3 kilogram per square meter). After galvanizing, thin-wall, high-strength pipe posts shall be externally chromated by total immersion followed by application of clear polyurethane finish.

Interior surfaces shall have a hot-dip galvanized coating, a zinc base coating with thickness 0.5 mil ± 0.2 mil (13 micrometer ± 5 micrometer). The coating shall be 94 percent zinc powder by weight (mass).

All tubular posts, rails and braces shall comply with the following salt spray performance requirements when tested in accordance with ASTM B117.

Exterior – 1250 hours to maximum 5 % red rust

Interior – 650 hours to maximum 5 % red rust

The uniformity of the zinc coating shall be determined by visual inspection. If, in the opinion of the Engineer or designated representative, visual examination is not conclusive, he may use the Preece Test as described in ASTM A239. When so tested, all items shall withstand a minimum of 6 one-minute dips except for those items designated in ASTM A153 as Class B-2, B-3, C and D, which shall withstand a minimum of 4 one-minute dips.

Careful visual inspection shall be made to determine the quality of the zinc coating. Excessive roughness, blisters, salammoniac spots, bruises and flaking if present to any considerable extent, shall provide a basis for rejection. Where practicable, all inspection and tests shall be made at the place of manufacturer prior to shipment and shall be so conducted as not to interfere unnecessarily with the progress of the work.

Damaged spelter coating shall be repaired by thoroughly wire brushing the damaged area and removing all loose, cracked or weld-burner spelter coating. The cleaned area shall be painted with 2 coats of zinc oxide-zinc dust paint conforming to the requirements of Federal Specification TT-P-641B. The paint shall be furnished at the Contractor's expense.

F. Concrete Post Anchorages

Concrete for post footings, catch blocks, anchors and other such items related to the fence construction, shall be Class B Concrete conforming to Item No. 403S, "Concrete for Structures" or as indicated on the Drawings. Maximum size of aggregate shall be 3/4 inch (19 mm). Hand mixing of concrete will be permitted on batches under 1/2 cubic yard (0.38 cubic meter). All batches exceeding this volume will be machine mixed.

Concrete shall be placed promptly and without segregation after mixing. The Contractor shall consolidate the concrete satisfactorily by tamping or vibrating. Excess excavation from footings shall be satisfactorily disposed of.

The tops of post footings shall extend slightly above ground and shall be steel troweled to a smooth finish sloped to drain away from posts. Posts, braces and other units shall be centered in footings.

G. Mowing Strip

When called out in the drawings, a mowing strip shall be Class A concrete. It shall be 24 inches (610 mm) wide and a minimum of 4 inches (100 mm) thick. Three (3) number (#3) bars shall be evenly spaced and supported along the full length of the mow strip, and a number 3 (#3) bar shall be cross-tied every 4 feet (1.2 m). Fence posts shall be installed in center of mow strip.

701S.4 Inspection and Sampling

The Contractor shall furnish, upon request of the Engineer or designated representative, samples of each component part of the fence including fittings. These samples shall be subjected to the galvanizing, weight and where required, strength tests. A sample may be taken for each project or for each shipment to a project, when requested by the Engineer or designated representative. All samples shall be furnished to the City free of charge.

If any specimen tested fails to meet the requirements of this specification, two (2) additional specimens shall be cut from the remainder of the sample and tested, both of which shall meet the requirements in every respect or the lot represented by the sample may be rejected.

701S.5 Construction Methods

The Chain Link Fence shall be erected to lines and grades established by the Engineer or designated representative in accordance with the details indicated on the Drawings. The fence shall be true to line, taut and shall comply with the best practice for fence construction of this type.

A. Clearing and Grading

The Contractor shall perform all clearing of brush, rocks and debris necessary for the installation of this fencing.

B. Erection of Posts

Posts shall be set plumb and permanently positioned and anchorages firmly set before fabric is placed. Posts shall be set in concrete, unless otherwise indicated on the Drawings.

Concrete footings shall be carried to the depth and dimensions indicated on the Drawings. Where rock is encountered within the required depth to which the post is to be erected, a hole of a diameter slightly larger than the largest dimension of the post may be drilled into the rock and the post grouted in. The regular dimensioned concrete footing as indicated on the Drawings shall then be placed between the top of the rock and required grade indicated on the Drawings. Posts shall be approximately centered in their footings. All concrete shall be placed promptly and compacted by tamping or other approved methods. Concrete shall be finished in a dome and shall be cured a minimum of 48 hours before further work is done on the posts.

Pull posts shall be placed not over 500 feet (15.25 meters) apart in straight runs and at each vertical angle point, all as directed by the Engineer or designated representative. Corner posts shall be placed at each horizontal angle point greater than 15 degrees. Corner and pull posts shall have horizontal braces and tie rods as specified above and as indicated or designated representative.

C. Erection of Top Rail and Tension Wire

The top rail and bottom tension wire and/or top and bottom tension wires shall be installed before installing the chain link fabric. The top rail shall be firmly attached in final position. Tension wires shall be within 4 inches (100 mm) of the top and bottom of the fabric and shall be pulled taut.

D. Erection of Fabric

After all posts have been permanently positioned and anchorages firmly set with the cables drawn taut with the turnbuckles, the fabric shall be placed by securing one end and applying sufficient tension to the other end to remove all slack before making attachments. Unless otherwise indicated on the Drawings, the fabric shall be cut and each span shall be attached independently at all corner posts and pull posts.

Fabric shall be fastened as indicated on the Drawings and the bottom of the fabric shall be placed a normal distance of 2 inches (50 mm) above the ground line; however, over irregular ground this distance may vary between 1 inch (25 mm) and 6 inches (150 mm) for a distance not to exceed 8 feet (2.44 meters). Any necessary backfilling required, in order to comply with these provisions, will be considered as incidental work.

E. Fence Grounding

This fence shall be grounded where a power line passes over the fence. In any case, a ground shall be provided at locations not to exceed 1,000 feet (30 meters) apart in straight runs of fence. Each individual section of fence shall have at least 1 ground. The ground shall consist of a copper-weld rod 8 feet (2.44 meters) long and a minimum of 5/8 inch (16 mm) in diameter driven or drilled in vertically until the top of the rod is approximately 6 inches (150 mm) below the top of the ground. A No. 6 solid copper conductor shall be brazed to the rod and to the fence in such a manner that each element of the fence is grounded.

F. Erection of Wood Fencing Material

After all posts have been permanently positioned and anchorages firmly set, stringers shall be placed and boards secured to the stringers. Other techniques utilizing modular precut panels may be used, when indicated on the Drawings.

701S.6 Measurement

Chain Link Fence, of each height specified, will be measured by the lineal foot of fence measured at the bottom of the fabric along the centerline of fence from center to center of terminal posts, excluding gates. Gates will be measured as each gate, complete in place.

701S.7 Payment

The work performed and material furnished as prescribed by this item, measured as provided under "Measurement" will be paid for at the unit bid price for "Chain Link Fence" of the height specified. The unit bid price shall include full compensation for furnishing and installing all fencing materials (except gates) including all miscellaneous fittings, braces, post caps, line wires, connection clips or wires; digging post holes and grouting in rock where required; furnishing and placing concrete for setting posts; furnishing and installing all electrical grounds; all hauling and handling charges; and for all manipulations, labor, tools, equipment and incidentals necessary to complete the work, including excavation, backfilling and disposal of surplus material.

Gates measured as provided under "Measurement" will be paid for at the unit bid price for "Pedestrian Gate" or "Vehicular Gate", of the type, height and opening specified. The unit bid price shall include full compensation for furnishing all materials; fabricating, preparation, hauling, handling charges and erecting, including all miscellaneous fittings, braces, latches, gate hinges, stops and center anchorage; and for all manipulations, labor, tools, equipment and incidentals necessary for complete installation.

Payment will be made under one of the following:

Pay Item No. 701*S* -AS: Chain Link Fence, - Per Lineal Foot
Pay Item No. 701*S* –B: Chain Link Pedestrian Single Swing Gate, ___Foot. x __Foot. Per Each
Pay Item No. 701S -BD: Chain Link Pedestrian Double Swing Gate, __Foot. x __Foot. Per Each
Pay Item No. 701S -CS: Chain Link Vehicular Single Swing Gate, ____Foot. x ___Foot. Per Each
Pay Item No. 701S -CD: Chain Link Vehicular Double Swing Gate, __Foot. x ___Foot. Per Each
Pay Item No. 701*S* -D: Wire Fence Per Lineal Foot
Pay Item No. 701*S* -E: Wood Fence Per Lineal Foot
Pay Item No. 701*S* -F: Wood Fence Pedestrian Gate, ___Foot. x __Foot. Per Each
Pay Item No. 701*S* -G: Wood Fence Vehicular Gate, ___Foot. x ___Foot. Per Each
Pay Item No. 701*S* -H: Security Fence, ___Foot, High Type ___ Per Lineal Foot
Pay Item No. 701*S* -T: Temporary Fence, ___Foot High, ____Type Per Lineal Foot
Pay Items No. 701S-MS: Mowing Strip Per Lineal Foot

End

SPECIFIC CROSS REFERENCE MATERIALS

City of Austin Standard Specifications

Designation	*Description*
Item No. 403S	Concrete for Structures

City of Austin Code of Ordinances, Volume I

Designation	*Description*
Section 10-1-9	Barbed Wire Fences

Texas Department of Transportation: Standard Specifications For Construction of Highways, Streets and Bridges

Designation	*Description*
Item No. 445	Galvanizing

American Society For Testing And Materials (ASTM)

Designation	*Description*
A 53/A 53M	Specification For Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
A 116	Specification For Zinc-Coated (Galvanized) Steel Woven Wire Fence Fabric
A 121	Specification For Zinc-Coated (Galvanized) Steel Barbed Wire
A 153/A 153M	Specification For Zinc-Coated (Hot-Dip) on Iron and Steel Hardware
A 239	Practice for Locating the Thinnest Spot in a Zinc (Galvanized) Coating on Iron and Steel Articles
A 392	Specification For Zinc-Coated Steel Chain-Link Fence Fabric
A 491	Specification For Aluminum-Coated Steel Chain-Link Fence Fabric
A 585	Specification For Aluminum-Coated Steel Barbed Wire
B 117	Practice for Operating Salt Spray (Fog) Apparatus

Federal Specification TT-P-641B

RELATED CROSS REFERENCE MATERIALS

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	*Description*
Item No. 550	Chain Link Fence
Item No. 552	Wire Fence

Item No. 720S
Metal for Structures

720S.1 Description

This item shall govern all structural and miscellaneous steel, anchor bolts, and miscellaneous metals used in structures. Reinforcing steel (Item 406S) and other structural materials are not included. This specification is optional and is applicable for projects or work involving either inch-pound or SI units. Within the text inch-pound units are given preference followed by SI units shown within parentheses.

720S.2 Submittals

The submittal requirements of this specification item include:

A. Certification or mill test reports indicating that all materials supplied are in accordance with this specification.

B. Any material proposed for use and not designated herein, including type and trade name for any material not generically specified by the American Society for Testing and Materials (ASTM). Submittal shall include material specification and technical data as required to show that the proposed material meets the intent of those specified herein.

C. When SI unit bolts are proposed for use on a project, submit sizing of bolt(s) and the U.S. Customary Unit (USCU) bolt size(s) the SI unit bolt(s) will be substituted for. Note: although this specification includes ASTM standards for both USCU and SI, there is no conversion between these standards; each contains a different set of bolts with different physical size characteristics. When SI unit bolts are used, appropriately sized SI unit nuts and washers shall also be provided.

720S.3 Structural Steel for Main Members

Unless otherwise indicated, structural steel for main members shall conform to the longitudinal Charpy V-notch (CVN) requirements in accordance with Table A. Sampling and testing shall be in accordance with ASTM A673 (A673M).

A. Structural Steel

When indicated as Structural Steel, the material shall conform to ASTM A 36 (A36M), with a minimum specified yield strength of 36 ksi (250 MPa).

B. High Strength Structural Steel (HS)

When indicated as Structural Steel-HS, the material shall have a minimum required yield strength of 50 ksi (345 MPa), conforming to one of the following ASTM specifications:

1. ASTM A 572 (A572M).

2. ASTM A 588 (A588M).

3. ASTM A709 (A709M).

4. ASTM A992 (A992M).

C. Extra High Strength Structural Steel (XHS)

When indicated as Structural Steel-XHS, the material shall have a minimum specified yield strength of 90 ksi (620 MPa), conforming to one of the following ASTM specifications:

1. ASTM A 514 (A514M). Structural shapes and seamless tubing, meeting the requirements of A514 (A514M) will be permitted with a maximum tensile strength of 140 ksi (965 MPa) for structural shapes and 145 ksi (1,000 MPa) for seamless tubing.

2. ASTM A 517 (A517M).

ASTM A514 (A514M) and ASTM A517 (A517M) steels are considered weldable.

TABLE A				
Min. Spec. Yield Strength, Fy [ksi (MPa)]	Thickness, t [in. (mm)]	Welded	Mech. Fastened	Min. CVN Toughness [ft. lb. @ °F (J @ °C)]
Fy ≤ 40 (275)	t ≤ 4 (100)	X	X	15 @ 70 (20 @ 21)
40 (275)< Fy ≤ 65 (450)	t ≤ 2 (50)	X	X	15 @ 70 (20 @ 21)
	2 (50) < t ≤ 4 (100)		X	15 @ 70 (20 @ 21)
	2 (50) < t ≤ 4 (100)	X		20 @ 70 (27 @ 21)
65 (450)< Fy ≤ 90 (620) (Refer to note 3 below)	t ≤ 2.5 (65)	X	X	20 @ 50 (27 @ 10)
	2.5 (65) < t ≤ 4 (100)		X	20 @ 50 (27 @ 10)
	2.5 (65) < t ≤ 4 (100)	X		25 @ 50 (34 @ 10)

Notes for Table A:
1. For Fy ≤ 50 ksi (345 MPa), use the (H) frequency of testing in accordance with ASTM A673 (A673M).
2. For Fy > 50 ksi (345 MPa), use the (P) frequency of testing in accordance with ASTM A673 (A673M).
3. If the yield strength of the material exceeds 90 ksi (585 MPa), the testing temperature shall be reduced 15°F (8.3°C) per 10 ksi (69 MPa) increment, or portion thereof.

720S.4 Miscellaneous Steel

A. High Strength Bolts

High strength bolts shall conform to ASTM A325, A325M, A490, or A490M, unless otherwise indicated. For submittal requirements of SI unit bolts, refer to 720S.3 C. Nuts for high strength bolts shall conform to ASTM A563 or A563M and washers shall conform to ASTM F436 or F436M.

B. Unless otherwise indicated, structural steel for secondary members such as shoes, diaphragms, stiffeners, bearing stiffeners, lateral bracing, diagonals, armor joints, and finger joints shall conform to one of the following:

1. ASTM A36 (A36M), with a minimum specified yield strength of 36 ksi (250 MPa).

2. ASTM A500, with a minimum specified yield strength of 46 ksi (315 MPa).

Structural steels used for secondary or nonstress-carrying members will not be subject to

impact requirements.

All steels greater than 0.5 inch (13 mm) in thickness used for structural supports for highway signs, luminaries, and traffic signals shall conform to the longitudinal Charpy V-notch requirements of Table A.

C. Stud shear connectors, slab anchors, and anchors on armor and finger joints shall conform to ASTM A108, Grades 1015, 1018, or 1020, either semi- or fully-killed, with a minimum specified yield strength of 50 ksi (345 MPa).

D. Piling

Steel piling shall conform to one of the following:

1. ASTM A36 (A36M), with a minimum specified yield strength of 36 ksi (250 MPa).

2. ASTM A252, greater than or equal to 10 gauge, with a minimum specified yield strength of 35 ksi (240 MPa).

3. ASTM A328 (A328M), with a minimum specified yield strength of 39 ksi (270 MPa).

4. ASTM A1011 (A1011M), with a minimum specified yield strength of 33 ksi (230 MPa).

E. Deck Plates

Material for deck plates shall be corrosive-resistant structural steel conforming to ASTM A242 (A242M). The material must be of weldable quality and shall contain alloying elements that furnish corrosion resistance at least twice that of copper bearing structural steel. The type and trade name shall be submitted for review.

F. Rail Posts

Material for rail posts shall conform to ASTM A36 (A36M), with a minimum specified yield strength of 36 ksi (250 MPa).

G. Forgings

Steel forgings from which pins, rollers, trunnions, or other forged parts are to be fabricated shall conform to ASTM A668 (A668M), class C, D, F, or G, with a minimum specified yield strength of 33 ksi (230 MPa). As an alternate for pins four (4) inches in diameter or less, ASTM A108, grades 1016-1030, with a minimum specified yield strength of 36 ksi (250 MPa) may be used.

H. Castings

Steel castings shall conform to ASTM A27 (A27M), Grade 70-36, with a minimum specified yield strength of 36 ksi (250 MPa).

I. Anchor Bolts

Anchor bolts shall conform to one of the following:

1. Plain and threaded bars used for anchorage purposes, ASTM A36 (A36M).

2. Headed bolts and nuts, ASTM A307, Grade A.

3. High strength anchor bolts, ASTM A193 (A193M). Nuts for high strength anchor bolts shall conform to ASTM A194 (A194M).

Anchor bolts shall not be galvanized unless otherwise indicated. When galvanized, anchor bolts and nuts shall be tapped or chased after galvanizing.

When heat treated material is specified or required, the test report for certification shall include the necessary certification relative to the heat treating process.

J. Steel Pipe

Steel pipe shall conform to Item No. 510, “Pipe”.

K. Tubing

Steel tubing shall conform to one of the following:

1. ASTM A500, Grade B.

2. API Standard 5L, Grade X52, except as noted herein, may be used if produced by a mill recognized as authorized to produce pipe with the API monogram and listed as such in the standard API specifications. Hydrostatic tests will not be required.

In lieu of the mill test report, a certificate from the manufacturer will be required for each lot or shipment certifying that the tubing meets the requirements stated above.

L. Pipe Rail

Pipe rail shall be construed to include special extruded and bent shapes and shall be of the section indicated. Pipe may be rolled or extruded to the shape indicated or may be cold pressed from a round pipe or flat plate.

If cold pressed, the design of the press and dies shall result in a pipe of uniform section and free from die marks. After the pipe has been formed to the required section, it shall be cut to the lengths required. The end cuts and notches shall be made at such angles with the axis of the pipe as required to produce vertical end faces and plumb posts when indicated. Cutting and notching of pipe shall be done with a saw or machine guided torch or other means that will insure a neat and uniform finish.

M. Deep Beam Rail

Deep beam rail shall conform to AASHTO M180, 10 or 12 gage (exclusive of protective

coating). The terminal connector shall be of the same material, not less than 10 gage. Unless otherwise indicated, the rail element shall be galvanized.

720S.5 Miscellaneous Metals

A. Iron

All iron castings shall be true to pattern in form and dimensions, free from pouring faults, sponginess, cracks, blow holes, and other defects in positions affecting their strength and value for the service intended. Castings shall conform to the following ASTM designations:

1. Malleable iron, ASTM A47 (A47M), grade 35018.
2. Gray iron, ASTM A48 (A48M), class 30 or 35.
3. Ductile iron, ASTM A536, grade 60-40-18 or 65-45-12.

B. Lead

Sheet lead shall conform to ASTM B29, refined lead or pig.

C. Copper

Copper strip or sheet shall conform to the following:

1. ASTM B100, alloy 510 or 511.
2. ASTM B152 (B152M).

D. Aluminum

Unless otherwise indicated, aluminum materials shall conform to the following:

1. Castings, ASTM B108, alloy A444-T4.
2. Extrusions, ASTM B221, alloy 6061-T6.
3. Sheet and plate, ASTM B209, alloy 2024-T3. If welding is required, alloy 6061-T6 can be substituted, but must be heat treated after fabrication and welding.
4. Deep beam rail, ASTM B209, alloy 2024-T3. The minimum thickness of the rail element shall be 0.156 inch (nominal) unless otherwise indicated.

E. Bronze

Bronze bearing and expansion plates shall conform to ASTM B22, alloy 911.

720S.6 Fabrication, Erection, and Painting

Fabrication, erection, and painting of metal for structures shall conform to the following:

A. Item No. 721S, "Steel Structures".

B. Item No. 722S, "Paint and Painting". Aluminum or galvanized steel members shall not require painting.

C. Item No. 723, "Structural Welding".

720S.7 Galvanizing

Galvanizing, where indicated, shall conform to the following:

A. Fabricated items, rolled, pressed or forged steel shapes, plates, pipes, tubular items, and bars, ASTM A123 (A123M).

B. Steel or iron castings, ASTM A153 (A153M).

C. Bolts, nuts, screws, washers, and other miscellaneous hardware, ASTM A153 (A153M), Class C or D or ASTM B695, Class 50.

The measurements of thickness and weight of galvanized coating shall be in accordance with TxDOT test method Tex-728-I.

720S.8 Measurement

Measurement shall be in accordance with the following:

A. Weights of supplied metal for structures shall be determined in accordance with Table B:

TABLE B	
Material	Weight [lb./cu. ft. (kg/cu. m)]
Steel	490 (7,849)
Iron, cast	450 (7,208)
Iron, wrought	485 (7,769)
Lead	710 (11,373)
Copper	556 (8,906)
Aluminum	165 (2,643)
Bronze	509 (8,153)

B. Weights of bolts, nuts, and washers shall be in accordance with the American Institute of Steel Construction's "Steel Construction Manual".

C. The quantity of metal for structures furnished and placed will be based on the weight of metal in the fabricated structure. The weight of erection bolts, paint or weld metal shall be excluded.

D. The weights of secondary metals in steel or concrete structures (such as castings, bearing plates, anchor bolts, drains, deck plates, armor joints, and finger joints) for which no separate measurement is specified, shall be in accordance with this specification.

E. The weights of rolled shapes and plates shall be computed on the basis of their normal weights and dimensions.

F. The weights of castings will be computed from the dimensions indicated.

G. Deductions will be made for all cuts, copes, perforations, and all holes except bolt holes.

Splices will be measured as follows:

A. No additional weight will be allowed for weld metal in a welded splice.

B. Where a bolted splice is permitted as an alternate for a welded splice, measurement will be made on the basis of a welded splice.

C. Where a bolted splice is required, the weight of splice material, bolt heads, washers and nuts, with no deduction for holes, will be measured.

A change in design may be required and approved by the Engineer or designated representative, due to unforeseen conditions or other reason, which either increases or decreases the quantity of metal in the completed structure; the increase or decrease in weight will be measured in accordance with this specification and shall be included as a change from the original quantity computed. No adjustment will be made for a change which has not been approved by the Engineer or designated representative and which either increases or decreases the quantity of metal in the completed structure. These changes are subject to approval by the Engineer or designated representative nonetheless to assure that the completed structure is in accordance with the original design intent.

720S.9 Payment

Structural steel for main members will be paid for at the unit price bid per pound for “Structural Steel”, “Structural Steel-HS”, “Structural Steel-XHS”, or such other classification(s) of metal indicated.

Shipping invoice or acceptance slip weights will not be used as basis for payment.

Payment will be made based on the quantity indicated, except as may be modified by the following:

A. Either party to the contract may request an adjustment of the quantities indicated (by each separate bid item), if the weights calculated in accordance with this specification vary from those indicated by more than the following:

   1. Over 500 tons – 0.5 percent.

   2. 50 tons through 500 tons – 1 percent.

   3. Less than 50 tons – 1.5 percent.

   When adjustment is required, the Contractor shall furnish the Engineer or designated representative three sets of shop bills showing the calculated weights of all parts of the

structure. The weights shall be computed from the approved shop drawings, except as noted above. When this quantity is certified correct by the Engineer or designated representative, it will become the revised plan quantity. Quantities revised in this manner will not be subject to the provisions of the "General Conditions".

B. When quantities are revised by a change in design, the plan quantity will be increased or decreased by the amount involved in the design change. Quantities revised in this manner will be subject to the provisions of the "General Conditions".

The unit bid price(s) shall include full compensation for furnishing all materials and for all fabrication, shopwork, transportation, erection, paint, painting, galvanizing, and for furnishing all equipment, tools, labor, and incidentals necessary to complete the work.

Payment, when included as a contract pay item, will be made under:

Pay Item No. 720S-A:	Structural Steel	Per Pound.
Pay Item No. 720S-B:	Structural Steel-HS	Per Pound.
Pay Item No. 720S-C:	Structural Steel-XHS	Per Pound.

End

SPECIFIC Cross Reference Materials
Specification Item 720S, “Metal for Structures”

City of Austin Standard Specification Items

Designation	Description
Item 510	Pipe
Item 721S	Steel Structures
Item 722S	Paint and Painting
Item 723	Structural Welding

American Association of State Highway and Transportation Officials (AASHTO)

Designation	Description
M180	Standard Specification for Corrugated Sheet Steel Beams for Highway Guardrail

American Petroleum Institute (API)

Designation	Description
5L	Line Pipe

American Society for Testing and Materials (ASTM)

Designation	Description
A27/A27M	Standard Specification for Steel Castings, Carbon, for General Application
A36/A36M	Standard Specification for Carbon Structural Steel
A47/A47M	Standard Specification for Ferritic Malleable Iron Castings
A48/A48M	Standard Specification for Gray Iron Castings
A108	Standard Specification for Steel Bar, Carbon and Alloy, Cold-Finished

A123/A123M	Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A153/A153M	Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
A193/A193M	Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for High Temperature or High Pressure Service and Other Special Purpose Applications
A194/A194M	Standard Specification for Carbon and Alloy Steel Nuts for Bolts for High Pressure or High Temperature Service, or Both
A242/A242M	Standard Specification for High-Strength Low-Alloy Structural Steel
A252	Standard Specification for Welded and Seamless Steel Pipe Piles
A307	Standard Specification for Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength
A325	Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
A325M	Standard Specification for Structural Bolts, Steel, Heat Treated 830 MPa Minimum Tensile Strength [Metric]
A328/A328M	Standard Specification for Steel Sheet Piling
A370	Standard Test Methods and Definitions for Mechanical Testing of Steel Products
A490	Standard Specification for Structural Bolts, Alloy Steel, Heat Treated, 150 ksi Minimum Tensile Strength
A490M	Standard Specification for High-Strength Steel Bolts, Classes 10.9 and 10.9.3, for Structural Steel Joints [Metric]
A500	Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
A514/A514M	Standard Specification for High-Yield-Strength, Quenched and Tempered Alloy Steel Plate, Suitable for Welding
A517/A517M	Standard Specification for Pressure Vessel Plates, Alloy Steel, High-Strength, Quenched and Tempered
A536	Standard Specification for Ductile Iron Castings
A563	Standard Specification for Carbon and Alloy Steel Nuts
A563M	Standard Specification for Carbon and Alloy Steel Nuts [Metric)
A572/A572M	Standard Specification for High-Strength Low-Alloy Columbium-Vanadium Structural Steel
A588/A588M	Standard Specification for High-Strength Low-Alloy Structural Steel with 50 ksi [345 MPa] Minimum Yield Point to 4-in. [100-mm] Thick
A668/A668M	Standard Specification for Steel Forgings, Carbon and Alloy, for General Industrial Use
A673/A673M	Standard Specification for Sampling Procedure for Impact Testing of Structural Steel
A709/A709M	Standard Specification for Structural Steel for Bridges
A992/A992M	Standard Specification for Structural Steel Shapes

A1011/A1011M	Standard Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength
B22	Standard Specification for Bronze Castings for Bridges and Turntables
B29	Standard Specification for Refined Lead
B100	Standard Specification for Wrought Copper-Alloy Bearing and Expansion Plates and Sheets for Bridge and Other Structural Use
B152/B152M	Standard Specification for Copper Sheet, Strip, Plate, and Rolled Bar
B108	Standard Specification for Aluminum-Alloy Permanent Mold Castings
B209/B209M	Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
B221/B221M	Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
B695	Standard Specification for Coatings of Zinc Mechanically Deposited on Iron and Steel
F436	Standard Specification for Hardened Steel Washers
F436M	Standard Specification for Hardened Steel Washers [Metric]

TxDOT Specifications

Designation	Description
Tex-728-I	Measurements of Dry Film Coating Thickness on Steel

RELATED Cross Reference Materials
Specification Item 720S, “Metal for Structures”

City of Austin Standard Specification Items

Designation	Description
Item 406S	Reinforcing Steel

American Society for Testing and Materials (ASTM)

Designation	Description
A370	Standard Test Methods and Definitions for Mechanical Testing of Steel Products

Item No. 721S
Steel Structures

721S.1 Description

This item shall govern the furnishing, fabricating, erecting, and painting steel and other metals for structures or portions of structures. The materials related to this specification are specified in Item 720S, "Metal for Structures" unless otherwise noted. Reinforcing steel (Item 406S) and other structural materials are not included. This specification is optional and is applicable for projects or work involving either inch-pound or SI units. Within the text inch-pound units are given preference followed by SI units shown within parentheses.

721S.2 Submittals

The submittal requirements of this specification item include*:*

A. Shop Drawings

1. The Contractor shall prepare and submit seven (7) copies of detailed shop drawings (or as required by the Contract Documents) for each detail of the Contract Drawings requiring the use of materials specified herein or in Item No. 720S, "Metal for Structures".

2. Shop drawings shall include complete details and schedules for fabrication and assembly, as well as camber and erection diagrams for all structures, bridges, plate girders, and other structural members as indicated on the drawings. The equipment, sequence of erection, location and type(s) of falsework (including calculations), location of splices, and proposed method of support to determine any overstress caused by the erection procedure shall also be included.

3. The drawings shall be prepared on sheets 22 x 36 inches (A1 sheet size or 559 x 914 mm) or larger. Each sheet shall include the following:

   a. Project name and location.

   b. Name of structure or detail. For details, include structure name or location of detail within the project.

   c. Fabricator name and person responsible for preparation of drawing.

   d. Contractor name.

   e. Sheet numbering.

3. Preparation and submission of shop drawings may be on 11 x 17 inch sheets (A3 sheet size or 279 x 432 mm) or full size drawings may be reduced to half scale size if they are completely clear and legible.

4. Field Verification

   a. The Contractor shall be responsible for field verification of design information and

shall inform the Fabricator of any discrepancies with the Contract Documents.

b. When discrepancies are more than minor dimensional changes, the Contractor shall resolve with the Architect/Engineer.

c. Any changes from the Contract Documents due to field verification of information shall be clearly noted on the shop drawings.

5. All shop drawings shall be checked by the Fabricator before submitting them to the City of Austin. The Contractor shall also be responsible for reviewing the shop drawings prior to submittal to assure correctness and completeness and to coordinate shop fit and field connections. Resolution of problems and corrections to drawings, if necessary, shall be done prior to submittal.

6. Changes in section(s), as allowed per this specification (P721S.4 C), shall be clearly noted on the shop drawings.

7. Members proposed for heat curving. Also include with the shop drawings a detailed procedure for heat curving work.

8. Color coding for any grade of steel to be used on the project and not listed in ASTM A6 (A6M).

B. Painting shall conform to Item No. 722S, "Paint and Painting". Submit any proposed shop primers or paints that are not otherwise specified.

C. Connections

1. When structural members are to be fabricated by welding, a welding procedure shall be submitted. A welding procedure shall include the standard AWS symbol, size, length, type of weld, and any other pertinent information. Upon approval, the welding procedure will be assigned a Welding Procedure Number and the shop drawings shall include this number adjacent to the appropriate welding symbol.

2. When structural members with calculated stress are to fabricated by bolting, a fabrication procedure shall be submitted . A fabrication procedure shall include a list of equipment to be used, sequence of assembly, sequence and detail of connections made, special processes such as planing, facing, etc., detail of heat treating procedures, when applicable and any other information concerning fabrication, as may be required by the Engineer/Architect.

3. Submit seven (7) copies of connection procedures along with the shop drawings.

4. Provide calculations for all standard connections, sealed by a Licensed Professional Engineer registered in the state of Texas.

D. Product Data

1. Submit product data for all items in accordance with this specification and those materials specified in Item No. 720S, “Metal for Structures”. Include certification, mill

test reports, or other data as required. Mill test reports will not be required for miscellaneous hardware.

2. Quality Control

   a. The Contractor shall provide, if requested, facilities in the shop and as many helpers as needed for the inspector to properly inspect the materials and work quality. The Inspector shall be allowed free access to the necessary parts of the work.

   b. The inspector will have the authority to reject any material or work which does not meet the requirement of this specification. In case of dispute, the Contractor may appeal to the Engineer or designated representative, whose decision will be final.

   c. The acceptance of any material or finished members by the inspector will not prohibit subsequent rejection if found defective. Rejected material shall be replaced promptly, or made good by the Contractor to the satisfaction of the Engineer or designated representative.

3. As materials are shipped, the Fabricator shall furnish the Engineer or designated representative with four (4) copies of the shipping invoice. The Fabricator's shipping invoice shall include:

   a. Member piece mark identification.

   b. Number of pieces shipped.

   c. Total calculated or scale weight for each shipment per bid item.

4. Final payment for structural steel will not be made until shipping invoices indicating total weight of material used have been received and checked by the Engineer or designated representative. Shipping weights will not be used as measurement for payment.

E. Notice of Beginning Fabrication Work

1. The Contractor shall give the Engineer or designated representative seven (7) days notice prior to the beginning of fabrication work in the shop.

2. No work shall be performed in the shop before the Engineer or designated representative has authorized fabrication. Any purchases of material prior to authorization shall be at the Contractor's risk.

F. Material Safety Data Sheets (MSDS)

Submit MSDS for materials as required and keep on the project job site.

G. Welder Certifications

Provide certification that welders working on the project have satisfactorily passed qualification tests in accordance with AWS D1.1 (D1.1M). If recertification is required, retesting will be at the Contractor’s expense.

H. Repair Procedures

Submit repair procedures in accordance with the requirements herein.

721S.3 Delivery, Storage, and Handling

A. Delivery

1. Deliver materials to the site at such intervals as required so as to ensure uninterrupted progress of work.

2. Anchor bolts, anchorages, and other embedded items shall be delivered to the site in ample time so as not to delay related work. Also, provide setting drawings, templates, and directions for installation as required to properly install these items.

B. Storage and Handling

1. Store materials so as to permit easy access for inspection and identification. Do not store materials in a manner that might cause distortion or damage to materials or support.

2. Keep materials off the ground using pallets, platforms or other supports.

3. Protect materials from corrosion and deterioration.

4. If bolts and nuts become dry or rusty, clean and lubricate them before use.

C. Repair or replace damaged materials, structures, or portions of structures as directed.

D. The handling of material, fabrication, blocking of partially completed members, and movement of completed members shall be done in such a manner that the safety of workers and inspection personnel will not be impaired at any time.

E. The storage, handling, and cleaning of corrosion resistant ("weathering") steel shall be in accordance with ASTM A242 (A242M), ASTM A588 (A588M), or the requirements of the proprietary manufacturer as applicable.

721S.4 Quality of Work

A. Fabrication and Assembly

1. Fabrication shall be in accordance with either AISC 325 or 360.

2. Fabricate and assemble structural assemblies in the shop when possible. When shop fabrication is not practical, provide markings as required to facilitate assembly.

3. Fabricate in such a manner so as to limit storage and handling and not to hinder construction progress.

B. Fabrication tolerances for rolled shapes, plate girders, plates, bars, wide flange sections, and miscellaneous steel shall be in accordance with ASTM A6 (A6M) or AWS D1.5 (D1.5M).

C. Rolled fabricated sections of slightly different dimensions and weight than the standard sections shown will be acceptable, provided they have equal or greater Moment of Inertia and Section Modulus than the section(s) detailed. . Changes in section(s) shall be clearly noted on the shop drawings.

D. Maximum deviation from flatness for webs of wide flange sections shall be the same as for built-up girders.

E. Shoes shall be fabricated with a tolerance not greater than the following:

1. The top bolster shall have the center 75 percent of the long dimension true to 1/32 inch (0.8 mm), with the remainder true to 1/16 inch (1.6 mm) and shall be true to 1/32 inch (0.8 mm) across its entire width in the short dimension.

2. For a pin and rocker type expansion shoe, the axis of rotation shall coincide with the central axis of the pin.

3. When the shoe is completely assembled and the top bolster is moved horizontally simulating the movement of the shoe in the finished structure, no point in the plane of the top bolster shall change elevation by more than 1/16 inch (1.6 mm) for the full possible travel of the rocker both ways from the neutral position nor shall the top bolster change inclination with respect to the horizontal by more than 1 degree during this same travel.

F. I-beams and girders shall be fabricated with a tolerance not greater than the following:

1. The plane of the bearing area of beams and girders shall be perpendicular to the vertical axis of the beam within 1/16 inch (1.6 mm).

2. Correction of bearing areas of shoes, beams and girders to the above tolerances shall be with heat and/or external pressure. Grinding or milling will be permitted if reduction of required thickness of member is not reduced by more than 1/16 inch (1.6 mm).

3. Rolled material must be straight before being laid off or worked.

4. If straightening is necessary, it shall be done by procedures submitted to and approved by the Engineer or designated representative. Sharp kinks and bends will be cause for rejection of the material unless corrected to the satisfaction of the Engineer or designated representative.

721S.5 Execution

A. Finishing

1. Finishing details of materials specified herein and Item No. 720S, unless noted otherwise, shall be in accordance with AISC 325, Steel Construction Manual, and AISC

360, Specification for Structural Steel Buildings.

2. Surface finishes shall be in accordance with ASME B46.1 and as indicated in Table A:

TABLE A	
Condition	Roughness Value [micro inches (micrometers)
Member ends not subject to calculated stress	2000 (50.8)
Cut surfaces 4 inches (100 mm) to 8 inches (200 mm) thick	1500 (38.1)
Cut surfaces up to 4 inches (100 mm) thick	1000 (25.4)
Milled ends of compression members, stiffeners, and fillers	500 (12.7)
Top surfaces of steel slabs, base plates, column cap plates, and pedestal cap plates	250 (6.4)
Surfaces of bearing plates intended for sliding contact, pins, and pin holes	125 (3.2)

3. Sheared edges of plates greater than 5/8 inch (15.9 mm) thickness and carrying calculated stress shall be planed to a depth of 1/4 inch (6.4 mm).

4. Re-entrant cuts shall be filleted to a minimum radius of 3/4 inch (19.1 mm), except for the corners of welding access cope holes adjacent to a flange.

5. Oxygen cutting shall be in accordance with AWS D1.1 and D1.5. Hand cutting shall be done only where approved by the Engineer or designated representative.

6. Edges of all main members which are sheared or oxygen cut, and all other exposed edges to be painted shall be rounded or chamfered to an approximate 1/16 inch (1.6 mm) dimension by grinding.

7. Unless otherwise indicated, steel plates for main members shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

8. In all oxygen cutting, the flame shall be adjusted and manipulated to avoid cutting inside the prescribed lines. Roughness exceeding the values of Table A and occasional notches or gouges not more than 3/16 inch (4.8 mm) deep on otherwise satisfactory surfaces shall be removed by machining or grinding. Cut edges shall be left free of slag. Correction of defects shall be faired to the oxygen cut edges with a slope not exceeding 1 in 10.

9. Air carbon-arc or oxygen gouging, oxygen cutting, chipping, or grinding may be used for joint preparation or the removal of defective work or material. Oxygen gouging shall not be used on ASTM A514 (A514M), A517 (A517M), A242 (A242M), and A588 (A588M) corrosion resistant (“weathering”) steels.

10. The top and bottom surfaces of steel slabs, base plates, and cap plates of columns and pedestals shall be planed or else the steel slabs and base plates hot-straightened. Parts of members in contact with plates shall be faced to fit.

11. In planing the surfaces of expansion bearings, the cut of the tool shall be in the direction of expansion.

12. Stiffeners shall provide an even bearing against flanges. Tight-fit, when indicated, shall have at least 1 point bearing on the flange surface and the remainder with a maximum clearance of 1/16 inch (1.6 mm) at any point. Where stiffeners are to be welded to the flange, the opening prior to shall not exceed 3/16 inch (4.8 mm) with the fillet weld size increased by the amount of the opening.

13. Structural members which are indicated on the Contract Documents to be annealed or normalized shall have finish machining, boring, and straightening done subsequent to heat treatment. Normalizing and annealing shall be as defined by ASTM A941. The temperatures during the heating and cooling process shall be maintained uniformly throughout the furnace so that the temperature at any two points on the member will not differ by more than 100 F (38 C) at any one time.
14. Special requirements for ASTM A514 (A514M) and A517 (A517M) shall be as follows:

    a. Annealing and normalizing is not allowed.

    b. Stress relieve only with the approval of the Engineer or designated representative.

    c. Allowance for springback should be about three (3) times that of carbon steel.

    d. For break press forming, the lower die span should be at least sixteen (16) times the plate thickness.

    e. If steel plates to be bent are heated to a temperature greater than 1125 F (605 C), they must be requenched and tempered in accordance with the producing mill's practice.

    f. The holding temperature for stress relieving shall not exceed 1100 F (595 C), except that 950 F (510 C) shall be maximum for welds and six (6) inches surrounding welds.

15. Short radii on steel plates shall be hot bent at a temperature not greater than 1200 F (650 C).

16. When indicated, bridge shoes, pedestals, or other parts which are built up by welding sections of plate together shall be stress relieved in accordance with approved procedures.

B. Repair of Defects

1. Correction of cutting defects and of occasional notches or gouges less than 7/16 inch (11.1 mm) deep for material up to 4 inches (100 mm) thick and less than 5/8 inch (15.9 mm) for material over 4 inches (100 mm) thick may be made on steel with yield strengths up through 65 ksi (450 MPa) by welding.

2. Discontinuities or defects in plate edges which form the faces of groove welds shall be removed to a depth of 5/8 inch (15.9 mm) and repaired by welding. Laminations

opening to these edges shall be removed. Weld repairs shall be made by suitably preparing the defect, welding in accordance with AWS D1.1 (D1.1M), and grinding the completed weld smooth and flush with the adjacent surfaces.

3. Occasional notches, gouges, or defects in oxygen cut edges of ASTM A514 (A514M) and A517 (A517M) steel may be repaired by welding when approved by the Engineer or designated representative under the following conditions:

   a. Cutting defects not more than 3/16 inch (4.8 mm) deep in plate edges which will form the faces of a groove weld joint and which will subsequently be completely fused with the weld may be repaired by welding. Discontinuities or defects to these edges shall be removed to a depth of 1/4 inch (6.4 mm) below the surface by grinding or chipping and the gouge repaired by welding. Laminations opening to these edges shall be removed.

   b. Cutting defects not more than 3/16 inch (4.8 mm) deep in plate edges which will form a fillet-welded corner joint shall be repaired by welding only on the part of the edge which will become the faying surface for the joint and the fusion zone of the fillet weld. The part of the defect outside the toe of the completed fillet weld shall be removed by machining or grinding and faired to the oxygen cut surface with a slope not exceeding 1 in 10. If the actual net cross-sectional area which would remain after removal of the discontinuity is 98 percent or greater than the area of the plate based on nominal dimensions, weld repairs shall be made as specified above using E11018-M electrodes and grinding the completed weld smooth and flush with the adjacent surface to produce a proper finish.

4. Straightening Bent Material

   a. The straightening of plates, angles, miscellaneous shapes, and built up members, when approved by the Engineer or designated representative be done by methods that will not produce fracture or other damage. A detailed procedure for straightening bent materials shall be submitted to the Engineer or designated representative for approval.

   b. Straightening of individual pieces shall be done prior to assembly into a built-up member.

   c. The temperature for heat straightening of steel members shall not exceed 1200 F (650 C).

   d. Heat straightening or correction of errors in camber of ASTM A514 (A514M) and A517 (A517M) steel members shall be done only under rigidly controlled procedures, each application subject to the approval of the Engineer or designated representative. The temperature shall not exceed 1100 F (595) nor shall the temperature exceed 950 F (510) at the weld metal or within 6 inches (150 mm) thereof.

   e. The temperature of the steel shall be controlled by approved temperature indicating devices, such as crayons, liquids or bimetal thermometers.

   f. Heat shall not be applied directly on weld metal.

g. Following straightening, the metal shall be carefully inspected for evidence of fracture.

5. Pins, Pinholes, and Rockers

a. Pinholes shall be bored true to the specified diameter, smooth and straight, at right angles with the axis of the member and parallel with each other, unless otherwise indicated. Pins and pinholes shall be finished to an ASME B46.1 value of 125.

b. The diameter of the pinhole shall not exceed that of the pin by more than 1/50 inch (0.5 mm) for pins 5 inches (127 mm) or less in diameter or 1/32 inch (0.8 mm) for larger pins.

c. Rockers shall be finished to an ASME B46.1 value of 250.

6. The limits of acceptability and repair of surface imperfections for all steels shall be in accordance with ASTM A6 (A6M).

4. Discontinuities

a. Roughness exceeding an ASME B46.1 value of 2000 in oxygen cut surfaces and occasional notches or gouges not more than 3/16 inch (4.8 mm) deep on otherwise satisfactory surfaces, shall be removed by machining or grinding to a slope not exceeding 1 in 10.

b. In the determination and repair of limits of internal discontinuities visually observed on rolled, sheared or oxygen cut edges and caused by entrapped slag or refractory, deoxidation products, gas pocket or blow holes, the metal removed shall be the minimum necessary to remove the defect or to determine that the permissible limit is not exceeded. All repairs made by welding shall be approved by the Engineer and shall conform to the applicable provisions of AWS D1.1 (D1.1M).

c. The limits of acceptability and the repair of visually observed edge discontinuities in plates 4 inches (100 mm) or less in thickness shall be in accordance with Table B where the length of defect is the visible long dimension on the plate edge and the depth is the distance the defect extends into the plate from the edge.

TABLE B	
Description of Discontinuity	Repair Required
Any discontinuity 1 inch (25 mm) in length or less.	None – need not be explored.
Any discontinuity over 1 inch (25mm) in length and 1/8 inch (3.2 mm) maximum depth.	None – depth should be explored.
Any discontinuity over 1 inch (25 mm) in length with depth over 1/8 inch (3.2 mm) but not greater than 1/4 inch (6.4 mm).	Remove – need not weld.
Any discontinuity over 1 inch (25 mm) in length with depth over 1/4 inch (6.4 mm)	Completely remove and weld. Aggregate length of welding not over 20

but not greater than 1 inch (25 mm).	percent of plate edge length being repaired.
Any discontinuity over 1 inch (25 mm) in length with depth greater than 1 inch (25 mm).	Subject to approval by the Engineer. Gouge out to 1 inch (25 mm) and block off by welding. Aggregate length of welding not over 20 percent of plate edge length being repaired unless approved by the Engineer.

d. Removal of metal by gouging shall be done in a manner assuring adequate width and slope for welding.

e. Multiple discontinuities should be considered continuous when located in the same plane within 5 percent of the plate thickness and separated by a distance less than the length of the smaller of two adjacent continuities.

C. Heat Curving

The Contractor shall submit a list of steel members proposed for heat curving and a detailed procedure for this work to be completed. Heat curving shall not proceed prior to written approval by the Engineer or designated representative.

D. Color Coding

1. For each steel approved for use on the project, a distinct color code shall be required. The color code shall be as specified in ASTM A6 (A6M). White shall be required for A36 steel.

2. The color code used for any steels not specified by ASTM A6 (A6M) must be submitted to and approved by the Engineer or designated representative.

3. The appropriate color(s) shall be placed on the material upon entry into the shop and shall be carried on all pieces to final fabrication. Loss of color code marking on any piece and with no other positive identification shall require testing thereof prior to its use to re-establish positive identity of the material to the satisfaction of the Engineer or designated representative.

E. Shop Painting

Preparation of surfaces and shop painting shall conform to Item No. 722S, "Paint and Painting".

F. Marking and Shipping

1. All structural members shall be marked in accordance with the erection diagram.

2. The markings shall be over the painted surface. In no case shall shop paint be left off in

order to preserve original markings on steel to be painted.

3. Members weighing more than 3 tons (2.7 MT) shall have the weight marked thereon.

4. The loading, transporting, unloading, and storing of material shall be conducted so it will be kept clean and free from injury.

5. Bolts of each length and diameter and loose nuts or washers of each size, shall be packed separately and shipped in boxes, crates, kegs or barrels. A list and description of the contents shall be plainly marked on the outside of each package.

721S.6 Bolted Members

A. Detailing

Detailing of bolted connections, where not indicated on the drawings or specified herein, shall conform to the latest edition of AISC 325, Steel Construction Manual.

B. Bolts

Bolts shall be in accordance with Item No. 720S, "Metal for Structures".

C. Bolt Holes

1. All holes for bolts shall be either punched or drilled. Material forming parts of a member composed of not more than five (5) thicknesses of metal may be punched 1/16 inch (1.6 mm) larger than the nominal diameter of the bolts, if the thickness of the metal is not greater than 3/4 inch for carbon steel, 5/8 inch (16.9 mm) for HS or 1/2 inch (12.7 mm) for XHS steel. For more than five (5) thicknesses or when any of the main material is thicker than shown herein, all the holes shall be subpunched or subdrilled 3/16 inch (4.8 mm) smaller and after assembling, reamed 1/16 inch (1.6 mm) larger or drilled from the solid to 1/16 inch (1.6 mm) larger than the nominal diameter of the bolts.

2. For punched holes, the diameter of the die shall not exceed that of the punch by more than 1/16 inch (1.6 mm). If any holes must be enlarged to admit the bolts, they shall be reamed. Holes shall be clean cut without torn or ragged edges. Poor matching of holes will be cause for rejection.

3. Reamed, punched, and drilled holes shall be cylindrical, perpendicular to the member, and 1/16 inch (1.6 mm) larger than the nominal diameter of the bolts. Reamers and drills shall be guided by mechanical means. Only holes which are not accessible to mechanically guided equipment shall be done by hand. Reaming and drilling shall be done with twist drills, except that for poorly aligned holes tapered reamers shall be used in conjunction with a template so placed and held so as to force the reaming to the best center of holes for that group. Connecting parts shall be assembled and held securely during reaming or drilling operations and match-marked before disassembling.

D. Preparation of Holes for Field Bolting

1. Holes in all field splices of main truss members, box girders, continuous I-beams, and plate girders shall be subpunched and reamed while assembled or drilled full size with all parts assembled, taking into account their relative position in the finished structure

due to grade, camber, and curvature. The assembly, including camber, alignment, accuracy of holes, and milled joints shall be approved by the Engineer or designated representative before reaming or drilling full size is started.

2. All holes for floor beams and stringer end connections shall be subpunched and reamed to a steel template of not less than 1 inch (25 mm) thickness or reamed while assembled.

3. Holes for secondary members such as diaphragms, laterals, sway bracing, etc. may be punched full size unless subpunching or subdrilling.

E. Accuracy of Holes

1. Accuracy of all holes punched full size, subpunched, or subdrilled shall be such that a cylindrical pin 1/8 inch (3.2 mm) smaller in diameter than the nominal size of the punched hole may be entered perpendicular to the face of the member, without drifting, in at least 75 percent of the adjoining holes in the same plane after assembling and prior to any reaming. Pieces not meeting this requirement will be rejected. Any hole which will not pass a pin 3/16 inch (4.8 mm) smaller in diameter than the nominal size of the punched hole will be cause for rejection.

2. After reaming or drilling, 85 percent of the holes in any adjoining group shall show no offset greater than 1/32 inch (0.8 mm) between adjacent thickness of metal.

3. Layout of shop work shall be done so that gage lines for bolts shall not vary from plan dimensions more than 1/16 inch (1.6 mm). Full size holes in any adjoining group or line shall not vary more than the following:

   a. At least 8 percent of the holes shall be within 1/16 inch (1.6 mm) of plan gage.

   b. Not more than 10 percent of the holes may vary as much as 1/8 inch (3.2 mm) from plan gage.

   c. Holes varying more than 1/8 inch (3.2 mm) from plan gage will not be accepted.

F. Shop Assembly

1. Each truss or box girder section shall be assembled in its relative position in the shop before reaming is started. Match-marks shall be stamped in the metal at all field connections, conforming to erection diagrams, at the time reaming is done.

2. Surfaces of metal to be in contact shall be cleaned before assembling.

3. Disassembling after reaming will be required to remove shavings, burrs, etc.

4. When bolting is required, shop or field, faying surfaces of all joints, including splice plates, shall be cleaned in accordance with AISC 325, Steel Construction Manual, and AISC 360, Specification for Structural Steel Buildings.

5. The members shall be free from twists, bends, and other deformations. In no case shall tack welding be used in assembly for bolting without prior approval of the Engineer or

designated representative.

6. If necessary, the bolt holes shall be spear-reamed for the admission of bolts preparatory to the shop bolting of full-sized punched material. The spear reamer used for this purpose shall be not more than 1/16 inch (1.6 mm) larger than the nominal diameter of the bolts.

7. Parts not completely bolted in the shop shall be secured by temporary bolts, where practicable, to prevent damage in shipment and handling.

8. The drifting done during assembling shall be only that required to bring the parts into position and not sufficient to enlarge the holes or distort the metal. If any holes must be enlarged to admit bolts, they shall be reamed.

G. Preparation and Fit of Members

1. When indicated, abutting joints shall be milled and brought to an even bearing. Where joints are not milled, the openings shall not exceed 1/4 inch (6.4 mm).

2. Floor beams and girders with end connection angles shall be built to exact length back to back of connection angles. If end connections are faced, the finished thickness of the angles shall be not less than that indicated.

721S.7 Welded Members

A. General

1. All welding operations, processes, equipment, materials, qualifications of welders, quality of work, nondestructive testing, and inspection shall conform to Item No. 723S – “Structural Welding”, AWS D1.1 (D1.1M), AWS D1.5 (D1.5M), and the Shop Drawings.

2. Unless otherwise indicated, nondestructive testing (magnetic particle and radiographic) required in the shop will be done by, and at the expense of, the Contractor. This will include furnishing all materials, equipment, tools, labor and incidentals necessary to perform the required testing.

3. All magnetic particle inspection and all radiographic inspection shall be done in the presence of and at the locations selected by the Engineer or designated representative. The Engineer or designated representative shall examine and interpret all tests made.

4. Magnetic particle inspection shall conform to ASTM E709 and the following unless otherwise indicated:

   a. For built-up members, 100 percent of the web to flange and bearing stiffener fillet welds on not less than 1 fabricated piece for each 15 pieces or fraction thereof when the maximum flange thickness is less than 2 1/2 inches (63.5 mm).

   b. For built-up members, 100 percent of the web to flange and bearing stiffener fillet welds on not less than 1 fabricated piece for each 10 pieces or fraction thereof when the maximum flange thickness is 2 1/2 inches (63.5 mm) or greater.

c. Welds requiring repairs shall be retested by magnetic particle inspection after the repairs are made.

d. No magnetic particle inspection will be required for rolled sections.

5. Radiographic inspection shall conform to ASTM E94, AWS B1.10, and the following unless indicated otherwise on the Drawings:

a. For shop welds of material 65 ksi (450 MPa) yield strength and less, radiographic inspection will be made as follows:

1) The full flange width of 35 percent of all flange splices where the plate thickness at the weld is 2 inches (50 mm) or less.

2) The full flange width of 50 percent of all flange splices where the plate thickness at the weld is greater than 2 inches (50 mm).

3) 1/5 the depth of the web of 50 percent of the web splices on each structure.

4) If unacceptable work is found, additional radiographs will be made on sections welded by the same equipment and/or operator just prior to and just after the section containing the defect.

b. For shop welds of material greater than 65 ksi (450 MPa) yield strength, radiographic inspection shall be made on all groove welds. These welds shall be inspected not less than 48 hours after they are completed.

c. Welds requiring repairs shall be retested by radiography after repairs are made. All radiographic inspection and necessary repairs shall be done prior to assembly.

d. When radiographic inspection of particular welds is required by the plans, this shall be in addition to the radiographic inspection required herein.

B. Surface Preparation for Welding

1. Surfaces to be welded shall be smooth, uniform, and free from fins, tears, and other defects which would adversely affect the quality of the weld. Surfaces to be welded shall be free from loose scale, slag, rust, grease, or other material. Mill scale that withstands vigorous wire brushing or a light film of drying oil or rust inhibitive coating may remain. Finish of bevels of groove welds shall be milled or ground. Oxygen cut bevels without grinding will not be allowed.

2. When a zinc-rich paint is specified, surfaces within 4 inches (100 mm) of a groove weld joining main stress carrying members and within 2 inches (50 mm) of fillet welds joining diaphragms or lateral bracing to stiffeners or gusset plates shall be sandblast cleaned and coated with linseed oil. After welding is completed, the areas shall be sandblast cleaned and painted as required for the specified paint system.

3. For other paint systems, surfaces within 2 inches (50 mm) of any weld joining main stress carrying members shall be free from any paint or other material that would prevent proper welding.

4. Sheared plates for webs of built-up members shall be wide enough to allow for trimming of edges where built-in camber is required. Plates with rolled edges used for webs shall be trimmed by oxygen cutting.

5. The faying surfaces of the web and flange plates and the adjacent surfaces that are to be fillet welded shall be cleaned by grinding prior to assembly and welding of web to flange.

C. Assembly of Parts

1. Parts to be joined by fillet welds shall be brought into as close contact as possible, with a maximum separation of 3/16 inch (4.8 mm). If the separation is 1/16 (1.6 mm) inch or greater, the leg of the fillet weld shall be increased by an equivalent amount. The separation between faying surfaces of lap joints and of butt joints landing on a backing strip shall not exceed 1/16 inch (1.6 mm). The fit of joints not sealed by welds throughout their length shall be close enough to exclude water after painting. Where irregularities in rolled shapes or plates after straightening prevents this, the procedure necessary to bring them within the above limits shall be approved by the Engineer or designated representative. The use of fillers is prohibited, except as indicated or as approved by the Engineer.

2. Members to be welded shall be brought into correct alignment and held in position by clamping, welding, or tacking until the joint has been welded.

3. Adequate clamps must be provided to prevent cupping or warping of the parts when welding them to the web. The clamping devices must be designed to not interfere with the operation or guiding of automatic welding equipment.

4. Temporary stiffeners used for jigs and/or warpage control shall not be tack welded to the flange material. Tacking to the web is permissible if the welds are at least d/6 distance away from the flange, where "d" is the web depth. The tack weld shall be removed by grinding flush with the parent metal prior to acceptance.

5. Suitable allowance shall be made for shrinkage. The joint shall never be restrained on both sides when welding.

6. Abutting parts to be joined by groove welds shall be aligned carefully. All shop groove welds in flange plates shall be ground smooth and flush with the base metal on all surfaces. This shall apply both to parts of equal thickness and parts of unequal thickness.

7. The surfaces shall be ground so that the radii at the points of transition will be 4 inches (100 mm) minimum.

8. When groove welds are used to join materials of different thickness or width, there shall be a smooth transition between offset surfaces with a slope of not greater than 1 in 4 in

thickness transition and to the proper radii in the case of width transition.

9. Groove welds in web plates need not be ground unless indicated.

10. Grinding shall be done in the direction of stress and in a manner that keeps the metal below the blue brittle range of 350 F (177 C).

11. Intermediate stiffeners within 12 inches (300 mm) of a splice point shall be shipped tack welded in place. Final welding shall be done in the field.

D. Surface Preparation and Shop Assembly for Field Welds

1. Ends of beams and girders shall be prepared in accordance with the requirements herein or as indicated. The centerline of the land of opposing web and flange bevels shall not deviate from each other by more than 1/16 inch.

2. For Shop Assembly, members should be brought into abutting contact in accordance with the shop drawings . Root faces shall not vary in excess of 1/16 inch (1.6 mm) from contact. Corrections by additional cutting and/or grinding shall be made to bring the splice within this tolerance. Finish of bevels for groove welds shall be milled or ground. Oxygen cut bevels without grinding will not be allowed.

3. Ends of beams or girders to be welded shall be prepared in the shop taking into account their relative positions in the finished structure due to grade, camber, and curvature. Each splice shall be completely shop assembled, checked and match-marked while assembled.

721S.8 Field Erection

A. General

1. Field erection shall be in accordance with the approved shop drawings. Such approval shall not relieve the Contractor of responsibility for the safety or adequacy of methods or equipment or from carrying out the work in full as indicated. No work shall be done without the approval of the Engineer or designated representative.

2. Field erection plans for I-beam units will not be required unless indicated.

3. Spot welding for the purpose of eliminating field erection bolts or for holding steel parts together while bolting will not be permitted.

4. The Contractor shall provide falsework and all tools, machinery, and appliances (including drift pins and fit-up bolts) necessary for the expeditious handling of field erection work. Drift pins sufficient to fill at least 1/4 of the field holes for main connections shall be provided.

5. When railroad or roadway traffic must be maintained beneath girders or beams already placed, traffic shall be protected against falling objects during the erection of diaphragms

and other structural members, during the placing of cast-in-place concrete, and during the erection and dismantling of forms thereof. The protection shall consist of safety nets of 1 inch (25 mm) mesh maximum or a flooring with openings not larger than 1 inch (25 mm).

B. Storing, Handling, and Assembling Materials

1. All material shall be handled in a manner that prevents damage.

2. Stored material shall be placed on skids above the ground and kept clean and properly drained. Girders and beams shall be placed upright and shored. Long members, such as columns, shall be supported on skids placed closely enough to prevent excessive deflection.

3. The parts shall be match-marked and assembled accurately as indicated on the approved erection drawings

4. Hammering which will injure or distort the members is not allowed.

5. All bearing and faying surfaces of structural steel in bolted connections shall be cleaned before the connection members are assembled. When ASTM A588 (A588M) steel is used these, surfaces shall receive a Class B blast cleaning conforming to Item No. 722S, "Paint and Painting", prior to assembly of the connection members. The areas of the outside ply under washers, nuts, or bolt heads shall be cleaned prior to installation of the bolts.

6. Unless erected by the cantilever method, truss spans shall be erected on blocking located so as to provide proper camber. The blocking shall be left in place until the tension chord splices are fully connected and all other truss connections pinned and bolted. Main connections shall have 1/2 of the holes filled with bolts and erection pins (1/2 bolts and 1/2 pins) before swinging the span. Splices and connections carrying traffic during erection shall have 3/4 of the holes so filled.

7. Fit-up bolts shall be of the same nominal diameter as the connection bolts. Erection pins shall be 1/32 inch (1 mm) larger diameter.

8. There shall be no temporary welds for transportation, erection, or other purposes on main members, except at approved locations more than 1/6 the depth of the web from the flanges of beams and girders, unless otherwise approved by the Engineer or designated representative.

C. Falsework

1. Falsework shall be properly designed for the loads to be supported and shall be substantially constructed and properly maintained. The Contractor shall prepare and submit to the Engineer falsework plans, including calculations.

2. The falsework plans shall include all details of members, connections, equipment, etc., so that a structural check can be made of them.

3. Approval of the falsework plans does not relieve the Contractor of responsibility/liability

for the falsework during field erection.

D. Welding and Nondestructive Testing

Welding and nondestructive testing shall conform to Item No. 723S, “Structural Welding".

E. Ancillary Items

All ancillary items such as castings, bearing plates, etc. shall be in accordance with the drawings or as specified elsewhere.

F. Errors in Shop Work

1. Any errors in shop work which prevent the proper assembling and fit-up of parts by the moderate use of drift pins or a moderate amount of reaming and slight chipping or cutting shall be reported immediately to the Engineer or designated representative, along with the proposed method(s) of correction.

2. Corrections of minor misfits and a reasonable amount of reaming will be considered a legitimate part of the work.

3. Corrections shall be made in the presence of the Engineer or designated representative, unless otherwise directed. Such work is to be done at the entire expense of the Contractor.

721S.9 Paint and Painting

Unless otherwise indicated, painting shall conform to Item No. 722S, "Paint and Painting".

721S.10 Measurement and Payment

No direct compensation will be made for "Steel Structures". Measurement and payment for quantities of metals, concrete, reinforcement, railing, ancillary items, and other bid items which constitute the completed and accepted structure(s) shall conform to pertinent specifications.

End

SPECIFIC Cross Reference Materials
Specification Item 721S, "Steel Structures"

City of Austin Standard Specification Items

Designation	Description
Item 406S	Reinforcing Steel
Item 720S	Metal for Structure
Item 722S	Paint and Painting
Item 723	Structural Welding

American Institute of Steel Construction (AISC)

Designation	Description
325	Steel Construction Manual
360	Specification for Structural Steel Buildings

American Society for Testing and Materials (ASTM)

Designation	Description
A6/A6m	Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling
A242/A242M	Standard Specification for High-Strength Low-Alloy Structural Steel
A588/A588M	Standard Specification for High-Strength Low-Alloy Structural Steel with 50 ksi [345 MPa] Minimum Yield Point to 4-in. [100-mm] Thick
A941	Terminology Relating to Steel, Stainless Steel, Related Alloys, and Ferroalloys
E94	Standard Guide for Radiographic Examination
E709	Standard Guide for Magnetic Particle Examination

American Society of Mechanical Engineers (ASME)

Designation	Description
B46.1	Surface Texture (Surface Roughness, Waviness & Lay)

American Welding Society (AWS)

Designation	Description
B1.10	Guide for Nondestructive Inspection of Welds
D1.1/D1.1M	Structural Welding Code – Steel
D1.5/D1.5M	Bridge Welding Code

RELATED Cross Reference Materials
Specification Item 721S, "Steel Structures"

City of Austin Standard Specification Items

Designation	Description
Item 406S	Reinforcing Steel

TxDOT Specifications

Designation	Description
Item 441	Steel Structures
Item 442	Metal for Structures
Item 447	Structural Bolting
Item 448	Structural Field Welding

Item No. 802S
Project Signs

802S.1 Description

This item shall govern furnishing, fabricating, erecting, maintaining and removing Project Signs on Capital Improvement Projects (C.I.P.), Bond Program Projects and for project identification at other construction sites, when required on the Drawings. The C.I.P. signs shall be constructed in accordance with Standards 802S-1, 802S-1A, 802S-2, 802S-2A, 802S-2B and 804S-5 or as indicated on the Drawings.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

802S.2 Materials

A. Sign Face

Sign face shall be manufactured on standard exterior waterproof plywood sheets or other suitable material approved by the Engineer or designated representative. Unless indicated otherwise on the Standard Details or Drawings, the thickness of the plywood sheet shall be a minimum of ¾ inches (19 mm).

B. Posts

Lumber posts, of the size indicated on the Standard Details or on the Drawings, shall be pressure treated with pentachlorophenol.

C. Paint

Exterior oil base paint, colors as indicated on the Standard Details or on the Drawings.

D. Decals for Capital Improvement Projects and Bond Program Projects

City seal shall be in color using the 4 color process. Electronic images, in EPS format, are available from the Public Works Website (http://www.ci.austin.tx.us/publicworks/techspecs.htm) for downloading.

802S.3 Installation

The signs shall be erected at each major entrance to the project for maximum public identification and exposure. At locations where construction is confined to a specific area, the installed sign size shall be 4 x 8 foot (1.2 x 2.4 meter). At locations where C.I.P. roadway construction is in progress, such as a street paving or construction of a sidewalk, the sign shall be 2 x 3 foot (0.2 x 0.8 meter). Signs for Bond Program Projects shall be 3 x 4 foot (0.9 x 1.2 meters).

The signs shall be posted on portable wood frames or stanchions and will be located in the proximity of the work area as construction progresses. All lumber shall be painted with 2 coats of paint as indicated herein, on the Standard Details or in the Drawings.

In special cases the size of the sign may be changed to meet special requirements, but general proportions shall be maintained.

It shall be the responsibility of the Contractor to maintain and relocate signs, if necessary during the progression of the project. Care shall be exercised to assure that placement of the signs does not interfere with or cause sight obstruction to vehicular and pedestrian traffic.

For projects located on a street with curb and gutter, signs shall be installed no closer than 2 feet (0.6 meter) from the face of curb on the street.

For projects located on a street without curb and gutter, signs shall be installed no closer than 6 feet (1.8 meters) from the edge of street pavement.

The Contractor may install, at the Contractor's own expense, company signs to identify the Contractor, architectural firm, etc. Signs are to be securely attached to the posts at locations indicated on the Drawings and shall not be larger than 18 x 36 inches (0.45 x 0.90 meter).

802S.4 Measurement

The CIP contract and/or Bond Program, signs shall be measured by either lump sum or per each.

802S.5 Payment

The work performed and the materials furnished as prescribed by this item shall be paid for by lump sum or per each price bid only. The 'lump sum' bid or 'per each' price bid shall include full compensation for all work performed and all materials furnished in constructing, transporting, maintaining and removing the signs as specified on the Drawings and as directed by the Engineer or designated representative.

Payment will be made under one of the following:

Pay Item No. 802S-A C.I.P.: C.I.P. Project Signs	Lump Sum.
Pay Item No. 802S-B C.I.P.: C.I.P. Project Sign	Per Each.
Pay Item No. 802S-A BOND: Bond Project Signs	Lump Sum.
Pay Item No. 802S-B BOND: Bond Project Sign	Per Each.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification Item No. 802S, "Project Signs"

City of Austin Standard Details

Designation	Description
Item No. 802S-1	2.4 m x 1.2 m (8'x4') C. I. P. Building Project Sign
Item No. 802S-1A	2.4 m x 1.2 m (8'x4')Bond Program Building Project Sign
Item No. 802S-2	600 mm x 900 mm (24" x 36")C. I. P. Movable Sign Type II
Item No. 802S-2A	600 mm x 900 mm (24" x 36")Joint C. I. P. Movable Sign Type II
Item No. 802S-2B	900 mm x1.2 m (36" x 48") Bond Program Project Movable Sign Type II
Item No. 804S-5	Typical CMTA / C.I.P. Sign Locations

Item No. 824S
Traffic Signs

824S.1 Description

This item shall govern furnishing and placement of Traffic Signs including excavation, posts, hardware and signs.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text, the inch-pound units are given preference followed by SI units shown within parentheses.

824S.2 Submittals

The submittal requirements of this specification item include:

A. Identification of the types of materials proposed for traffic sign, i.e. faces, posts, clamps, etc.,

B. Results of any State or Federal tests (reflectance, diffuse day color, specific intensity brightness, Weather-O-meter, etc.) performed on their products,

824S.3 Materials

The following ASTM Standards and documents, of the issue in effect on the date of Invitation for Bid, form a part of this specification to the extent herein.

A. ASTM B 209 Specification for Aluminum and Aluminum Alloy Sheet and Plate

B. ASTM D 523 Standard Method for Test for Specular Gloss

C. ASTM D 4956 Standard Specification for Retroreflective Sheeting for Traffic Control

D. ASTM E 284 Standard Definition of Terms Relating to Appearance of Materials

E. ASTM E 308 Computing the Colors of Objects by Using the CIE System

F. ASTM E 810 Standard Test Method for Coefficient of Retroreflection of Retroreflective Sheeting

G. ASTM E 1164 Standard Practice for Obtaining Spectrophotometric Data for Object-Color Evaluation

H. CIE Publication Number 39-2, Recommendation for Surface Colors for Visual Signaling

I. FP-92 Standard Specifications for Construction of Roads and Bridges on Federal Highway Project

J. Substrate. This shall be aluminum alloy 5052-H38 or 6061-T-6 and otherwise in conformance with ASTM B-209.

1. Metal working. The aluminum shall be free of burrs and pits on both sides, including edges and holes, and shall be made ready for applications of the sheeting.

The aluminum shall be new and corrosion-free with holes drilled or punched, corners rounded to the radii shown in the standard detail sheet, and all edges smoothed prior to application of sheeting.

2. Size. The dimensions of substrate applications for regulatory, warning, and guide signs shall be as specified by the Engineer and as shown on the plans.

K. Background, Legends, Symbols, and Colors. These shall be in accordance with the Standard Highway Sign Designs (SHSD) for Texas and with the Texas Manual of Uniform Traffic Control Devices (TMUTCD).

1. Retroreflective Materials. Retroreflective materials shall comply with Texas Department of Transportation Departmental Materials Specification 8300, Sign Face Materials. The materials requirements for Reflective Sheeting must meet all the requirements of ASTM D 4956.

   a. Retroreflective Sheeting. Type III (High Intensity Prismatic): The materials as listed in these specifications shall comply with Texas Department of Transportation Departmental Materials Specification 8300, Sign Face Materials. The materials requirements for Reflective Sheeting must meet all the requirements of ASTM D 4956. Colors shall be as specified in specifications for Standard Highway Sign Colors (FHWA, HTO-21).

   b. Retroreflective Sheeting. Type IX (Fluorescent yellow green): The materials shall comply with ASTM 4956. Designed to provide higher nighttime sign brightness in the legibility distance and brightness at high entrance angles. The minimum fluorescence luminance factor (YF) for new sheeting shall be 35%.

2. Electronically Cuttable Film. Electronically cuttable film shall consist of flexible, transparent, durable acrylic colored films coated with a transparent pressure sensitive adhesive protected by a clear removable liner. These films are designed to be applied to retroreflective materials for the creation of traffic control signs and devices by either cutting by knife over roll (sprocket fed or friction fed) and flat bed electronic cutting machines. The films shall be available in standard traffic colors, be dimensionally stable, and be designed to optimally cut, weed, lift, and transfer. Use of electronic cuttable films will not require the release of any volatile organic compounds.

   When electronic cuttable film is applied to retroreflective sheeting, the resulting color of the composite sheeting will conform to Texas Department of Transportation Departmental Materials Specification 8300, Sign Face Materials. The materials requirements for Reflective Sheeting must meet all the requirements of ASTM D 4956.

   Only signage utilizing electronically cuttable film will be allowed. Silk screened sign faces will not be accepted.

   a. Color Test. Conformance to color requirements shall be determined by instrumental method in accordance with ASTM E 1164 on sheeting applied to aluminum test panels. The values shall be determined on a HunterLab Labscan 6000 0/45 Spectrocolorimeter with option CMR 559 [or approved equal 0/45 (45/0) instrument

with circumferential viewing (illumination)].

Computations shall be done in accordance with ASTM E 308 for the 2º observer.

b. Coefficient of Retroreflection R^. When electronic cuttable film is applied to retroreflective sheeting, the composite will conform to the percentage retained of the minimum coefficient of retroreflection specified by the using agency and the manufacturer for the retroreflective sheeting when the retroreflective sheeting is screen processed. The coefficient of retroreflection shall be determined in accordance with ASTM E 810. Coefficients of retroreflection R^ shall be specified in units of candelas as per foot candle per square foot (candelas per lux per square meter). The observation angles shall be 0.2 and 0.5 degrees unless otherwise specified. The entrance angles shall be -4 and 30 degrees unless otherwise specified. The electronic cuttable film shall have and 85º specular gloss of not less than 50 when tested in accordance with ASTM D 523.

c. Processing and Cuttability. The electronic cuttable film shall permit cutting, weeding, masking with transfer tape, lifting, and application to retroreflective sheeting when used in accordance with manufacturer's recommendations at temperatures between 65º and 95º F and relative humidifies between 30% and 70%. The film shall lay flat with minimal edge curl and be dimensionally stable.

d. Adhesive Liner. The protective liner attached to the adhesive shall be removable by peeling without soaking in water or other solutions, without breaking, tearing, or removing any adhesive from the electronic cuttable film. The liner shall have a controlled release from the adhesive coated film sufficient to allow cutting without the film popping off from the liner while still allowing the liner to easily be peeled from the film.

e. Film. Film with punched edges for use on sprocket fed knife over roll cutters shall be edge scored and weeded to remove film in the punched area as a means of eliminating adhesive build up on the sprockets.

f. Resistance to Accelerated Outdoor Weathering. When electronic cuttable film is applied to retroreflective sheeting, the surface of the film shall be weather resistant and show no appreciable cracking, blistering, crazing, or dimensional change after 2 years unprotected outdoor exposure, facing the equator and inclined 45º from the vertical. Following weather exposure, panels shall be washed in a 5% HCI solution for 45 seconds, rinsed thoroughly with clean water, blotted dry with a soft cloth and brought to equilibrium at standard conditions.

After cleaning, the coefficient of retroreflection shall not be less than the value specified by the using agency for the retroreflective sheeting when the retroreflective sheeting is screen processed. Show no appreciable evidence of cracking, scaling, pitting, blistering, edge lifting or curling or more than 1/32 inch shrinkage or expansion. Show good color fastness or better when tested. The electronic cuttable film shall not be removable from the retroreflective sheeting without damage.

3. Application Methods. The method of application of sheeting, letters, numbers, and symbols shall be precisely as prescribed in writing by the manufacturer.

a. Legend Spacing and Layout. Spacing and layout for all traffic control signs shall

conform to the Texas SHSD.

L. Sign Posts. Steel post shall conform to the standard specification for hot rolled carbon sheet steel, structural quality, ASTM designation A570, Grade 50. Average minimum yield strength after cold forming is 60,000 psi. The cross section of the post shall be square tube formed steel, carefully rolled to size and shall be welded directly in the comer by high frequency resistance welding or equivalent process and externally scarified to agree with corner radii. Sign posts shall be hot dipped galvanized conforming to ASTM A653, G90.

1. Sizes. Perforated sign posts, anchors and sleeves shall be of the following size:

Size	USS Gauge	Weight
1 ¾" X 1 ¾ "	14	1.71
2" X 2"	12	2.42

On square tubing, holes shall be on centerline of each side in true alignment and opposite each other directly and diagonally. The length of each post shall have a permissible length tolerance of ± ¼".

The finished posts shall be straight and have a smooth, uniform finish. It shall be possible to telescope all consecutive sizes of square tubes freely and for not less than ten feet of their length without the necessity of matching any particular face to any other face. All holes and ends shall be free from burrs and ends shall be cut square.

a. Tolerance on Outside Sizes

Nominal Outside Dimension	Outside Tolerances at Corners
1 ¾" X 1 ¾ "	±0.008"
2" X 2"	±0.008"

Note: Measurement from outside dimensions shall be made at least 2 inches from the end of the tube.

Permissible variation in wall thickness is +0.011", -0.005".

Convexity and concavity shall be measured in the center of the flat sides, tolerance in ±0.010", determined at the corner.

b. Squareness of Sides and Twist Permissible in 3" Length.

Nominal Outside Dimension	Squareness Tolerance	Twist
1 ¾" X 1 ¾ "	±0.010"	0.062"
2" X 2"	±0.012"	0.062"

Permissible variation in straightness is 1/16 of an inch in 3 feet. The standard outside corner radius shall be 5/32 of an inch ±1/64 inch.

2. Installation. The square end of the post shall not be modified or pointed.

   a. Mount Base. When sign post installation is required over building basements, bridges and cavities, a galvanized cast iron surface mount coupler shall be used. The square post surface mount base must be a NCHRP 350-Compliant breakaway system for use with 1 ¾ - inch square post.

   b. Hardware. All ground mounted signs shall be attached to posts using 3/8" aluminum drive rivets. Stainless steel banding material, brackets and clips will be used for signs installed on light standards or mast arms.

   c. Construction.
      1. Concrete specifications: Insert a 2” square x 30” 12 gauge into concrete with 1-2 inches exposed above ground. Make sure the anchor assembly is level. Attach the sign to the 1 ¾” square 14 gauge post (length varies with installation) at a minimum height of seven feet using drive rivets and nylon washers. Insert the post 6-8 inches into the anchor assembly. Bolt the signpost to the anchor assembly using a corner bolt and flange nut.

      2. Soil specifications: Drive a 2” square x 30” 12 gauge omni-directional anchor sleeve into soil with 1-2 inches exposed above ground. Make sure the anchor assembly is level. Attach the sign to the 1 ¾” square x 14 gauge post (length varies with installation) at a minimum height of seven feet using drive rivets and nylon washers. Insert the post 6-8 inches into the anchor assembly. Bolt the signpost to the anchor assembly using a corner bolt and flange nut.

M. Maker's Mark Decals. Each sign shall be permanently marked on the lower right corner of the back side with the month and year of installation, and name of manufacturer.

Table 1
Minimum Coefficient of Retroreflectivity
[0.2º observation angle and -4º entrance angle]

Type III Sheeting: 10 Year Life Span	
Sheeting Color	**Candelas per Foot-Candle per Sq. Ft.**
White	250
Yellow	170
Green	45
Red	45
Blue	20
Brown	12

Table 2
Minimum Coefficient of Retroreflectivity
[0.2º observation angle and -4º entrance angle]

Type IX Sheeting: 7 Year Life Span	
Sheeting Color	Candelas per Foot-Candle per Sq. Ft.
Fluorescent Yellow Green	300

824S.4 Equipment
Provide machinery, tools, and equipment necessary for proper execution of the work.

824S.5 Construction:
Construction shall be high quality with no visible defects in the finished product. Fabrication shall be in accordance with these specifications. Street name signs shall always be supplied and installed at each project intersection whether signs previously existed at the location or not.

A. Unsignalized Intersection. At unsignalized intersections, ground-mounted street name signs of 9 inch height with 6 inch letters and 3 inch suffix and block numbers are required. Lettering on street name signs must be in upper/lower case letters.

B. Signalized Intersection.

1. Ground Mounted Street Signs
   If a signalized intersection has either mast arms or span- wire on which overhead street name signs can be attached, no ground mounted streets name signs are required at that intersection.

2. Overhead Street Signs
   Signs shall be strapped to the mast arm or span wire. Attachments to mast arms shall be by means of a 3/4 inch stainless steel strap and a stainless steel flared strap bracket.

   a. Letter Heights
      Overhead street name signs shall be 18 inches high. Street name signs must be 8 inch (or larger) upper/lower case letters. The suffix and block numbers shall be at least 4 ½ inches high.

C. Existing Signs.
The removal of existing signs shall be coordinated with the Austin Transportation Department to assure required signage is in place during all construction phases. When existing signs are to be removed, they will be removed from their post by hand and delivered to the Traffic Sign Shop (974 - 4055).

D. No Parking Signs
No Parking signs with horizontal dimensions wider than 15” shall not be used unless specifically authorized in advance by the City. For 24 hour parking restriction see the attached detail for the typical No Parking sign.

824S.6 Measurement

Traffic signs shall be measured as each complete sign constructed and placed as indicated on the Drawings.

824S.7 Payment

The work performed and materials furnished as prescribed by this item will be paid for at the unit bid price for "Traffic Signs" per each complete in place. The unit bid price shall include full compensation for furnishing all materials, completing the excavation, placing p.c. concrete and reinforcing steel, setting posts in p.c. concrete and for all labor, tools, equipment and incidentals necessary to complete the work.

Payment will be made under:

Pay Item No. 824S: Traffic Signs Per Each.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification Item No. 824S, "Traffic Signs"

City of Austin Standard Specifications

Designation	Description
Item No. 401S	Structural Excavation and Backfill
Item No. 403S	Concrete for Structures
Item No. 406S	Reinforcing Steel
Item No. 410S	Concrete Structures
Item No. 411	Surface Finishes for Concrete
Item No. 722	Paint and Painting

Texas Department of Transportation Manual of Testing Procedures:

Designation	Description
Tex-839-B	Determining Color in Reflective Materials
Tex-842-B	Method for Measuring Retroreflectivity

Texas Department of Transportation; Departmental Materials Specifications

Designation	Description
DMS-8300	Flat Surface Reflective Sheeting

American Society for Testing and Materials (ASTM):

Designation	Description
A-36/A-36M	Specification for Structural Steel
A-307	Specification for Carbon Steel Externally Threaded Standard Fasteners
A-320	Specification for Alloys-Steel Bolting Materials For Low-Temperature Service
A-513	Specification for Electric Resistance-Welded Carbon and Alloy Steel Mechanical Tubing
B-26	Specification for Aluminum-Alloy Sand Castings
B-108/B-108M	Specification for Aluminum-Alloy Permanent Mold Castings
B-221/B-221M	Specification for Aluminum-Alloy Extended Bars, Rods, Wire, Shapes, and Tubes
D-523	Test Method for Specular Gloss

SPECIFIC CROSS REFERENCE MATERIALS- Continued
Specification Item No. 824S, "Traffic Signs"

American Society for Testing and Materials (ASTM):

Designation	Description

D 822	Recommended Practice for Operating Light- and Water-Exposure Apparatus (Carbon-Arc Type) for Testing Paint, Varnish, Lacquer, and Related Products
D 828	Test Method for Tensile Breaking Strength of Paper and Paperboard
E 97	45-degree, 0-degree Directional Reflectance Factor of Opaque Specimens by Broad-Band Filter Reflectometry
G 23	Recommended Practice for Operating Light- and Water-Exposure Apparatus (Carbon-Arc Type) for Exposure of Nonmetallic Materials

Other Specifications
Federal Specification A-G-90
Federal Test Method 8801
Federal Specification O-G-93 (stick only)
Federal Specification TT-P-64lb.

RELATED CROSS REFERENCE MATERIALS
Specification Item No. 824S, "Traffic Signs

Texas Department of Transportation Technical Documents:

Designation	Description
(TMUTCD)	Texas Manual on Uniform Traffic Control Devices

City of Austin Standard Details

Designation	Description
824S-1	Standard Street-End Markers

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 445	Galvanizing
Item No. 636	Aluminum Signs (Type A)
Item No. 637	Aluminum Signs (Type G)
Item No. 642	Aluminum Signs (Type O)
Item No. 646	Small Roadside Sign Supports
Item No. 647	Large Roadside Sign Supports
Item No. 656	Foundations for Signs, Traffic Signals and Roadway Illumination Assemblies

Texas Department of Transportation: Departmental Materials Specifications

Designation	Description
DMS-7110	Aluminum Sign Blanks
DMS-7120	Sign Hardware
DMS-8310	Flexible Roll-up Reflective Signs
DMS-8320	Vinyl, Non-reflective Decal Sheeting

Item No. **860S**
Pavement Marking Paint

860S.1 Description

This item shall govern the installation of reflectorized paint pavement marking. The width of the line shall be 4 inches (100 millimeters) and the color as indicated on the Drawings.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

860S.2 Submittals

The submittal requirements of this specification item include:

A. Proposed paint color(s), brand names, raw materials and products for traffic paint.

B. Sampling and testing procedures and specific test results for pigment, calcium carbonate, acrylic resins and other materials used in the traffic paints.

C. Proposed shipping requirements including container type(s) (drums and/or buckets), and labeling.

D. Manufacturer's recommendations for mixing, storage and application of the traffic glass beads and traffic paint.

E. All applicable Materials Safety data Sheets for the traffic paint.

860S.3 Materials

A. Traffic Stripe Reflective Glass Traffic Beads

1. The glass spheres shall not contain more than 30 percent (by weight {mass}) irregular shaped particles when tested in accordance with TxDoT Test Method-832-B. The no. 20 (850 μm) sieve shall have a maximum of 35% by weight (mass) allowed irregular particles, based on a visual inspection.

   Unless noted otherwise on the Drawings or designated in writing by the Engineer or designated representative, the application rate of the glass traffic beads shall not be less than 6 pounds per gallon (0.7 kilograms per liter). Glass traffic beads shall be essentially free of sharp angular particles and particles showing milkiness or surface scarring or scratching. Glass traffic beads shall be water white in color.

2. The glass traffic beads shall meet the following graduation requirements when tested in accordance with TxDoT Test Method Tex-831-B:

US Sieve	SI Sieve	% weight (mass) retained
# 20	(850 μm)	3 to 10
# 30	(600 μm)	20 to 40
# 40	(425 μm)	30 to 50
# 50	(300 μm)	15 to 35
# 80	(180 μm)	0 to 10

3. Index of Refraction: The glass traffic beads, when tested by the liquid immersion method at 77^0F (25^0C), shall show an index of refraction within the range of 1.50 to 1.53.

4. Wetting: The glass traffic beads shall be capable of being readily wet with water, when tested according to TxDOT Test Method Tex-826-B.

5. Stability: The glass traffic beads shall show no tendency toward decomposition, surface etching, change in retroreflective characteristics or change in color after

   (a) One-hour exposure to concentrated hydrochloric acid at 77°F (25°C),

   (b) 24 hours exposure to weak acids, weak alkali, and

   (c) 100 hours of weather-o-meter (Atlas, Sunshine Type) exposure, ASTM G-23, Method 1, Type EH.

6. Contaminants: Glass traffic beads shall:

   (a) contain less than 1/4 of 1 percent moisture by weight (mass).

   (b) free of trash, dirt, etc.

   (c) show no evidence of objectionable static electricity when flowing through a regular traffic bead dispenser.

7. Sampling and Testing (TxDoT Test Method Tex-801-B) shall be in accordance with the latest applicable procedures included in the TxDOT Manual on Testing. Applicable test methods include but are not limited to the following:

   Tex 806-B, "Method for Determining Grind and Oversize Pigment Particles"
   Tex-810-B, "Test Method for Color and Color Stability of Opaque Colored Pigments"
   Tex-811-B, "Skinning Characteristics of Coatings"
   Tex-822-B, "Method for Determining Refractive Index of Glass Beads"
   Tex-826-B, "Water Absorption Test of Beads"
   Tex-828-B, "Determining Functional Characteristics of Pavement Markings"
   Tex-830-B, "Method for Sampling Traffic Stripe Beads"
   Tex-831-B, "Method for Determining The Gradation of Glass Traffic-Stripe Beads"
   Tex-832-B, "Methods for Determining the Roundness of Glass Spheres"

B. Pavement Marking Paint

1. Functional Requirements

   (a) All paint-type materials that are applied at ambient or slightly elevated temperatures shall conform to TxDoT Departmental Materials Specifications DMS-8200, YPT 10 and/or WPT-10 and DMS-8290.

   (b) The paint shall be homogenous, well ground to a uniform and smooth consistency and shall not skin nor settle badly nor cake, liver, thicken, curdle or gel in the container.

   (c) The paint, when applied to a bituminous pavement surface under normal field conditions at the required rate of .015 inch (0.4 mm) wet film thickness, shall have a maximum "no pickup" drying time of 15 minutes to prevent displacement or discoloration under traffic.

   (d) In preparation of the paint, the pigments shall be dispersed in the vehicle by appropriate methods so that a fineness reading of not less than 4 is obtained with a Hegman grind gauge.

(e) Consistency viscosity, measured with a Krebs-Modified-Stormer Viscometer at 77°F (25°C), shall be from 80-90 K.U (with water deleted).

(f) A thin film of paint spread on a glass plate and allowed to dry thoroughly shall not darken or show any discoloration when subjected to ultraviolet rays for a period of 5 minutes.

2. Material Requirements

(a) Raw Materials

(1) The exact brands and types of raw materials used in the wet standards are listed for the purpose of facilitating the selection of parallel materials that are equal, not only in quality and composition but also in physical and chemical behavior after aging in the finished product.

(2) After proposed brand names and types of raw materials by the City of Austin, no substitution will be allowed during the manufacture without prior agreement with the City.

(3) It shall be the responsibility of the Contractor to utilize materials that not only meet the individual raw material specification, but that also produce a coating that meets the specific formula requirements.

(4) All materials required to meet TxDoT, Federal and ASTM specifications must meet the latest specification as indicated on the Drawings in effect on the date of the proposal or invitation to bid.

(b) Pigments

(1) Titanium Dioxide:

Titanium Dioxide shall meet ASTM D-476, Type II requirements.

(2) Yellow Pigment:

Yellow Pigment CI 65 (Reddish Yellow)	
Characteristic	Values
Specific Gravity	1.74 to 1.76
Oil Absorption	20 to 30 %
Moisture	0.5 % maximum
Pigment retained on #325 (45 μm) sieve	0.1 % maximum
C.I. Number	11740
Heat Stability	266°F (130°C)

In addition to the requirements identified above, evidence shall be provided that the infrared spectrum matches the standard spectrum on file with TxDoT's Construction Division, Materials Section (CSTM)

(3) Calcium Carbonate: Calcium Carbonate shall conform to ASTM D-1199, Type GC, Grade I, with a minimum of 95% $CaCO_3$ and Type PC, with a minimum of 98% $CaCO_3$.

(c) Acrylic Traffic Resins: The acrylic traffic resin shall be similar and equal to the standard sample submitted by the manufacturer. The resin shall be approved prior to the contract award for the proposed use of the pavement paint.

Acrylic Traffic Emulsion

Characteristic	Values
Solids Content	49.5 to 50.5
Viscosity, #2 Spindle, 60 rpm, 77°F (25°C), cps	250 maximum
pH	10.0 to 10.6
Film appearance, 3 mil (75 μm) dry	Smooth, clear, continuous

In addition to the requirements identified above, evidence shall be provided that the infrared spectrum matches the standard spectrum on file with TxDot's Construction Division, Materials Section (CSTM)

(d) Miscellaneous Materials: These materials shall be similar and equal to the standard sample submitted by the vendor. The specific materials shall be approved prior to the contract award for the proposed use of the pavement paint.

1) Dispersant
   Byk 156
   Tamol 850
   Colloids 226/35
2) Surfactant
   Triton X-405
   Colloids CA-407
3) Defoamer
   Foamaster 111
   Drew 493
   Colloids 654
4) Hydroxy Ethyl Cellulose
   Natrosol 250 HBR
   Bermocoll E431FQ
   Cellosize QP - 30,000
5) Coalescent
   Texanol
   Exxate 1200
6) Preservative
   Troysan
   Dowicil 75
   Nuosept 101
7) Methyl Alcohol
   ASTM D-1152, 1.3320 maximum

(e) Standard Formulae:

The following tables represent the Standard Formulae to be followed by the manufacturer when manufacturing paint to be used by the Contractor on City of Austin paint striping contracts.

Formula: White Traffic Paint

WPT-11 - LEAD FREE WHITE TRAFFIC PAINT		
Component	Pounds	Kilograms
Acrylic Emulsion, 50% Solids, Fastrack 2706	540.	245.
Coalescent, Texanol	20.	9.1
Titanium Dioxide, Rutile, Type II, Tiona RCL-9	100.	45.4
Calcium Carbonate, Type PC, Mississippi M-60	150.	68.
Calcium Carbonate, Type GC, Hubercarb M-4	440.	199.6
Hydroxy Ethyl Cellulose, Natrosol 250 HBR (*)	0.5	0.2
Defoamer, Foamaster 111	5.	2.3
Disapersant, Colloids 226/35	9.	4.1
Surfactant, Triton X-405	2.	0.9
Methyl Alcohol	30.	13.6
Preservative, Troysan 192	2.	0.9
Water, Potable (**)	18.**	8.1**
TOTALS	1316.5	597.2

(*) The Hydroxy Ethyl Cellulose amount may be varied up to two (2) pounds [0.9 kilograms].

(**) Only 10 pounds (4.5 kilograms) shall be used in the actual manufacture of the pavement paint. The remaining 8 pounds (3.6 kilograms) shall be used as a drum float.

Formula: Yellow Traffic Paint

YPT-11 - LEAD FREE YELLOW TRAFFIC PAINT		
Component	Pounds	Kilograms
Acrylic Emulsion, 50% Solids, Fastrack 2706	540	245.
Coalescent, Texanol	20	9.1
C.I. Pigment Yellow 65, Sunglow Yellow 1244	30.	13.6
Titanium Dioxide, Rutile, Type II, Tiona RCL-9(***)	20.	9.1
Calcium Carbonate, Type PC, Mississippi M-60	150	68.
Calcium Carbonate, Type GC, Hubercarb M-4	450	204.1
Hydroxy Ethyl Cellulose, Natrosol 250 HBR (*)	0.5	0.2
Defoamer, Foamaster 111	5.	2.3
Dispersant, Colloids 226/35	9.	4.1
Surfactant, Triton X-405	2.	0.9
Methyl Alcohol	30.	13.6
Preservative, Troysan 192	2.	0.9
Water, Potable (**)	18.**	8.1**
TOTALS	1276.5	579.0

Additional Criteria for Pavement Paint

Item	Requirements
Grind Particles:	4 minimum, 8 maximum (TxDoT Test Method Tex-806-B)
Gallon Weight:	± 0.10 lbs. of theoretical gallon weight

(Liter mass:)	(± 0.012 kilograms of theoretical liter mass)
Consistency:	80 to 90 K.U.
PH:	a minimum of 9.6
Skinning:	No skinning within 48 hours (TxDoT Test Method Tex-811-B)

(*) The Hydroxy Ethyl Cellulose amount may be varied up to two (2) pounds [0.9 kilograms]

(**) Only 10 pounds (4.5 kilograms) shall be used in the actual manufacture of the pavement paint. The remaining 8 pounds (3.6 kilograms) shall be used as a drum float.

(***) Titanium Dioxide, Rutile, Special, Hilox will be allowed as a substitute in the YPT-11 formula only.

(f) Container and Marking

1) Shipment: Shipment shall be made in suitable, strong, well-sealed containers that meet this specification, State of Texas, and federal requirements and are sufficiently sturdy to withstand normal shipping and handling.

2) Drum Package Requirements. The paint shall be provided in a new, serviceable, non-leaking, 55 gallon (209 liter) lined, steel drum meeting all applicable federal regulations. Drums are to be non-returnable with full removable heads, three (3) rolling hoops and 12 gauge locking rings with 5/8 inch (15.9 millimeter) locking nut bolt. The nominal metal thickness is to be 0.044 inch (1.1 mm). Each drum is to be equipped with a natural sponge-rubber cord, high-density gasket. The rubber shall be approximately 0.4375 inch (10.9 mm) thick. The gasket, when compressed, shall produce an airtight closure when the drum is sealed.

   When a locking nut is used on drum rings, the locking nut shall be in a non-locking position while tightening the ring. After the ring is tight, the locking nut shall be secured in the locking position.

   A seal shall be affixed to each drum in a manner that the contents of the drum cannot be adulterated without destroying the seal.

3) Bucket Packaging Requirements: Paint is to be furnished in new 5 gallon (19 liter) lined, 24 gauge steel, non-leaking buckets.

4) Filling Instructions: The paint drums will be filled at 54.5 gallons (206.4 liters) by weight (mass) with a water float of 0.53 gallons (2.0 liters).

   The paint buckets will be filled at 4.95 gallons (18.75 liters) by weight (mass) with a water float of 0.05 gallons (0.18 liters).

5) Labeling: Finished paint product containers and cases shall be plainly and securely labeled with:
   a) City of Austin
   b) Name and designation of the product,
   c) Requisition number,
   d) Batch number,
   e) Manufacturing date,
   f) Gross weight, and
   g) Manufacturer's name.

   Labeling shall be prominently displayed on the sides of containers and cases and must be moisture resistant to withstand outdoor storage for a minimum of one year. When the finished product is palletized for

shipment, the labels shall be displayed on the outside fore easy identification. Once the finished product has been labeled properly, the label shall not be modified or changed in any manner without specific approval from the City of Austin. (Note: The material manufacturer shall supply a Materials Safety Data Sheet to comply with OSHA's "Hazard Communication Standard 29 CFR ξ 1910.1200").

860S.4 Construction Methods

The Contractor shall use a crew, that is experienced in the work of installing pavement markings and in the necessary traffic control for such operations on the roadway surface, and shall supply all the equipment, personnel, traffic control and materials necessary for the placement of the pavement markings as indicated on the Drawings or directed by the Engineer or designated representative. All work shall conform to the current edition of the Texas Manual of Uniform Traffic Control Devices (TMUTCD), The City of Austin Transportation Criteria Manual, Standard Details 804S-3C and 804S-3D, and this standard specification item.

The pavement surface to receive the pavement markings shall be thoroughly cleaned of all dirt, organic growth or other material that will prevent adhesion of the paint to the roadway surface.

The pavement markings shall be placed in the proper alignment with guides established on the roadway. Deviation from the alignment established shall not exceed 2 inches (50 millimeters) and in addition, the deviation in alignment of the markings being placed shall not exceed 1 inch per 200 feet (25 millimeters per 30 meters) of roadway nor shall any deviation be abrupt.

When deemed necessary by the Engineer or designated representative, the Contractor, at the Contractor's expense, shall place any additional pilot markings required to facilitate the placement of the permanent markings in the alignment specified. Any and all additional markings placed on the roadway for alignment purposes shall be temporary in nature and shall not establish a permanent marking on the roadway.

Materials used for pilot markings and equipment used to place such markings shall be approved by the Engineer or designated representative.

Paint markings on the roadway that are not in alignment or sequence as indicated shall be totally and completely removed by any effective method approved by the Engineer or designated representative, except that grinding will not be permitted.

Paint shall be applied at a rate of not less than 15 gallons nor more than 20 gallons per mile of solid 4 inch stripe (not less than 35 liters nor more than 45 liters per kilometer of solid 100-mm stripe). Application rate for solid 8-inch (200-mm) stripe shall be between 30 and 40 gallons per mile (between 70 and 90 liters per kilometer). (These rates yield wet film thickness from 15 to 20 mils [0.4 to 0.5 mm].)

Beads shall be applied to the paint markings at a uniform rate sufficient to achieve the retroreflective characteristics specified when observed conforming to TxDoT Test Method Tex-828-B. All markings placed shall have uniform and distinctive retroreflective characteristics.

Applied markings shall be protected from traffic until they have dried sufficiently so as not to be damaged or tracked by normal traffic movements.

860S.5 Equipment

Paint striping equipment used to place 4 inch (100 mm) solid or broken lines shall have the capability of placing a minimum of 60,000 linear feet (18 300 lineal meters) of marking per working day. Equipment used for placing markings in widths other than 4 inches (100 mm) shall have capabilities similar to 4 inch (100 mm) marking equipment and shall be capable of placing linear markings up to 8 inches (200 mm) in width in 1 pass.

The equipment shall be maintained in satisfactory operating condition. The equipment shall be equipped so that one 4-inch (100-mm) broken line and either 1 or 2 solid lines can be placed at the same time in alignment and spacing as indicated on the drawings. Four inch (100 mm) marking equipment will be considered as unsatisfactorily maintained if it fails to attain an average hourly placement rate of 7000 linear feet (2 100 linear meters) in any 5 consecutive working days of 7 hours or more.

The equipment shall be equipped with an automatic cutoff device (with manual operating capabilities) to provide clean, square marking ends and to provide a method of applying broken line in a stripe to gap ratio of 15 to 25. The length of the stripe shall not be less than 15 feet nor longer than 15.5 feet (less than 4.5 meters nor longer than 4.7 meters). The total length of the stripe-gap cycle shall not be less than 39.5 feet nor longer than 40.5 feet (less than 12 meters nor longer than 12.3 meters) in variance from one cycle to the next nor shall the average total length of a cycle for a road mile (1.6 kilometer) of broken line exceed 40.5 feet or be less than 39.5 feet (exceed 12.3 meters or be less than 12 meters).

The equipment shall be capable of placing lines of all widths with clean edges and of uniform cross section. Four-inch (100-mm) lines shall be 4 inches (100 mm) plus or minus 1/8 inch (3 mm). Eight inch (200 mm) lines shall be 8 inches (200 mm) minimum and 8 1/4 inches (210 mm) maximum in width.

The equipment shall be equipped with an outrigger or outriggers as required to place edge-lines as called for in the plans.

The equipment shall be equipped with traffic glass bead dispensers, 1 for each paint spray gun, placed on the equipment so that beads are applied to the paint almost instantly as the marking is being placed on the roadway surface. The traffic glass bead dispensers shall be designed and aligned so that the beads are applied uniformly to the entire surface of the marking. The traffic glass bead dispensers shall be equipped with automatic cutoff controls, synchronized with the cutoff of the marking equipment. Paint pots or tanks shall be equipped with an agitator that will keep the paint thoroughly mixed and may be either a pressurized or non-pressurized type.

860S.6 Measurement

Work for Pavement Marking Paint lines will be measured by the lineal foot (lineal meter: 1 meter equals 3.28 feet) of the various widths. Work for pavement marking, paint letter or figures will be measured by the square foot (square meter: 1 square meter equals 10.76 square feet).

860S.7 Payment

Work performed as prescribed by this item, measured as provided under "Measurement", shall be paid for at the unit bid price for "Pavement Marking Paint" per lineal foot or square foot of the various widths specified. This price shall include full compensation for furnishing

all labor, tools, equipment, materials and incidentals necessary to complete the work specified.

Payment will be made under one of the following:

Pay Item No. 860S-A:	Pavement Marking Paint, ____ In.	Per Lineal Foot.
Pay Item No. 860S-B:	Pavement Marking Paint	Per Square Foot.
Pay Item No. 860S-C:	Pavement Marking Paint (Reflectorized), __In.	Per Lineal Foot.
Pay Item No. 860S-D:	Pavement Marking Paint (Reflectorized)	Per Square Foot.

End

SPECIFIC CROSS REFERENCE MATERIALS

Specification Item 860S "Pavement Marking Paint (Reflectorized)"

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex 801-B	Testing Coatings and Related Materials
Tex 806-B	Method for Determining Grind and Oversize Pigment Particles
Tex-810-B	Test Method for Color and Color Stability of Opaque Colored Pigments
Tex-811-B	Skinning Characteristics of Coatings
Tex-822-B	Method for Determining Refractive Index of Glass Beads
Tex-826-B	Water Absorption Test of Beads
Tex-828-B	Determining Functional Characteristics of Pavement Markings
Tex-830-B	Method for Sampling Traffic Stripe Beads
Tex-831-B	Method for Determining The Gradation of Glass Traffic-Stripe Beads
Tex-832-B	Methods for Determining the Roundness of Glass Spheres

Texas Department of Transportation: Departmental Materials Specifications

Designation	Description
DMS-8200	Pavement Paint
YPT-11 and/or WPT-11	Pavement Paint

American Society for Testing and Materials (ASTM)

Designation	Description
D 476	Specification for Titanium Dioxide Pigments
D 1152	Specification for Methanol (Methyl Alcohol) with Refractive Index
D 1199	Specification for Calcium Carbonate Pigments
G-23	Recommended Practice for Operating Light-and- Water-Exposure Apparatus (Carbon-Arc Type) for Exposure of Nonmetallic Materials

Federal Specifications - OSHA 29 CFR

Designation	Description
ξ 1910.1200	Hazard Communication Standard."

City of Austin Standard Details

Designation	Description
804S-3C	Parking Stalls, Crosswalk, and Stop Bars
804S-3D	General Notes

City of Austin Transportation Criteria Manual

Designation	Description
Section 8	Traffic Control

SPECIFIC CROSS REFERENCE MATERIALS

Specification Item 860S "Pavement Marking Paint (Reflectorized)"

State of Texas Manual on Uniform Traffic Control Devices for Streets and Highways

Designation	Description
Part III	Markings
Part VI	Traffic Controls for Street and Highway Construction, Maintenance,

	Utility and Incident Management Operations
Part VI, Article D	Markings
Part VI, Article F	Control of Traffic Through Work Areas

RELATED CROSS REFERENCE MATERIALS
Specification Item 860S "Pavement Marking Paint (Reflectorized)"

City of Austin Standard Specifications

Designation	Description
Item No. 863S	Reflectorized Pavement Markers
Item No. 864S	Abbreviated Pavement Markings
Item No. 865S	Non-Reflectorized Traffic Buttons
Item No. 866S	Jiggle Bar Tile
Item No. 867S	Epoxy Adhesive
Item No. 870S	Work Zone Pavement Markings
Item No. 871S	Reflectorized Pavement Markings
Item No. 872S	Prefabricated Pavement Markings
Item No. 873S	Raised Pavement Markers
Item No. 874S	Eliminating Existing Pavement Markings and Markers
Item No. 875S	Pavement Surface Preparation For Markings

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 662	Work Zone Pavement Markings
Item No. 666	Reflectorized Pavement Markings
Item No. 667	Prefabricated Pavement Markings
Item No. 672	Raised Pavement Markers
Item No. 677	Eliminating Existing Pavement Markings and Markers
Item No. 678	Pavement Surface Preparation For Markings

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-829-B	Method For Measuring Pavement Temperature

American Society for Testing and Materials (ASTM)

Designation	Description
D-235	Specification for Mineral Spirits
D-362	Specification for Industrial Grade Toluene
D-600	Specification for Liquid Paint Driers
D-605	Specification for Magnesium Silicate Pigment (Talc)
D-740	Specification for Methyl Ethyl Ketone
D-1210	Test Method For Fineness Of Dispersion Of Pigment-Vehicle Systems

Item No. 875S
Pavement Surface Preparation For Markings

875S.1 Description

This item shall govern the surface preparation of pavement surface areas prior to placement of pavement markings or raised pavement markers.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text the inch-pound units are given preference followed by SI units shown within parentheses.

875S.2 Materials

Abrasive blasting medium, when used, shall be a quality commercial product capable of producing the specified surface cleanliness without the deposition of deleterious materials on the cleaned surface. Water used in blasting operations shall be potable.

875S.3 Equipment

Equipment shall be maintained in good condition. Air compression equipment shall utilize moisture and oil traps, in working order, of sufficient capacity to remove contaminants from blasting air and prevent the deposition of moisture, oil or other contaminants on the street surface.

875S.4 Construction Methods

Widths, lengths and shapes of the prepared surfaces shall be of sufficient size to include the full area of pavement markings or raised pavement markers shown on the Drawings.

Surface preparation of Portland cement concrete surfaces shall be sufficient to remove contaminants. Damage to the street due to over-blasting shall be held to a minimum. Asphaltic surfaces shall be cleaned by brushing, washing, compressed air, high pressure water or any combination thereof to remove all forms of contamination and loose materials. All other surfaces to be cleaned by blast cleaning shall be cleaned sufficiently to remove loose and flaking materials from the street surface.

When existing markings are encountered, they shall be cleaned sufficiently to remove all loose and flaking materials. Small spots of old markings or contaminants of up to 0.5 square inch (320 mm^2) in area may remain if the contaminant is not removed by the following test:

Firmly press a 10 inch (250 mm) long, two-inch (50 mm) wide strip of monofilament tape onto the surface to be tested, leaving approximately 2 inches {50 mm} free. Grasp the free end and remove the tape with a sharp pull.

Blasting pressure and technique shall be controlled to prevent damage to the pavement surface. Portland cement concrete surfaces shall not be cleaned by grinding.

875S.5 Measurement

This Specification Item will be measured by the lineal foot (lineal meter: 1 lineal meter is equal to 3.281 lineal feet) of the various widths, by each of the various words, symbols or shapes, or by any other unit as shown on the Drawings.

Payment for revised quantities will be paid for at the unit price bid for that bid item.

875S.6 Payment

The work performed and materials furnished in accordance with this Specification Item and measured as provided under "Measurement" will be paid for at the unit bid price for "Pavement Surface Preparation for Markings" of the various types specified. This price shall include full compensation for all materials, tools, equipment, labor and incidentals necessary to complete the Work.

Payment shall be made by one or more of the following:

Pay Item 875S-A: Pavement Surface Preparation for existing pavement surface
___inches in width, for _____ Surface Type per lineal foot

Pay Item 875S-B: Pavement Surface Preparation for existing Words
___inches in width, for _____ Surface Type per each

Pay Item 875S-C: Pavement Surface Preparation for existing Shapes
___inches in width, for _____ Surface Type per each

Pay Item 875S-D: Pavement Surface Preparation for existing Symbols
___inches in width, for _____ Surface Type per each

END

SPECIFIC CROSS REFERENCE MATERIALS
Specification Item No. 874S, "Eliminating Existing Pavement Markings And Markers"

City of Austin Contract Documents

Designation	Description
Section 00300U	Bid Form (Unit Prices)

RELATED CROSS REFERENCE MATERIALS
Specification Item No. 875S, "Pavement Surface Preparation For Markings"

City of Austin Technical Specifications

Designation	Description
Item No. 301S	Asphalts, Oils and Emulsions
Item No. 302S	Aggregates for Surface Treatments
Item No. 310S	Emulsified Asphalt Treatment
Item No. 311S	Emulsified Asphalt Repaving
Item No. 312S	Seal Coat
Item No. 313S	Rubber Asphalt Joint and Crack Sealant
Item No. 315S	Milling Asphaltic Concrete Paving
Item No. 320S	Two Course Surface Treatment
Item No. 340S	Hot Mix Asphaltic Concrete Pavement

Item No. 341S	Paving Fabric
Item No. 350S	Heating, Scarifying and Repaving
Item No. 360	Concrete Pavement
Item No. 801S	Construction Detours
Item No. 803S	Barricades, Signs and Traffic Handling
Item No. 860S	Pavement Marking Paint (Reflectorized)
Item No. 863S	Reflectorized Pavement Markers
Item No. 864S	Abbreviated Pavement Markings
Item No. 865S	Non-Reflectorized Traffic Buttons
Item No. 866S	Jiggle Bar Tile
Item No. 867S	Epoxy Adhesive
Item No. 870S	Work Zone Pavement Markings
Item No. 871S	Reflectorized Pavement Markers
Item No. 872S	Prefabricated Pavement Markings
Item No. 873S	Raised Pavement Markings
Item No. 874S	Eliminating Existing Pavement Markings and Markers

City of Austin Standard Details

Designation	Description
863S-1	Pavement Buttons (Reflectorized-Type I & Type II)
865S-1	Traffic Buttons (Non-Reflectorized)

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges

Designation	Description
Item No. 302	Aggregates for Surface Treatments
Item No. 314	Emulsified Asphalt Treatment
Item No. 315	Emulsified Asphalt Seal
Item No. 316	Surface Treatments

RELATED CROSS REFERENCE MATERIALS (Continued)
Specification Item No. 875S, “Pavement Surface Preparation For Markings”

Texas Department of Transportation: Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges (Continued)

Designation	Description
Item No. 334	Hot Mix-Cold Laid Asphaltic Concrete Pavement
Item No. 340	Hot Mix Asphaltic Concrete Pavement
Item No. 342	Plant Mix Seal
Item No. 351	Repairing Existing Flexible Pavement Structure
Item No. 354	Planing and/or Texturing Pavement
Item No. 358	Asphaltic Concrete Surface Rehabilitation
Item No. 360	Concrete Pavement
Item No. 421	Hydraulic Cement Concrete
Item No. 427	Surface Finishes for Concrete
Item No. 428	Concrete Surface Treatment
Item No. 662	Work Zone Pavement Markings
Item No. 666	Reflectorized Pavement Markings
Item No. 667	Prefabricated Pavement Markings
Item No. 672	Raised Pavement Markers

Item No. 677	Eliminating Existing Pavement Markings and Markers
Item No. 678	Pavement Surface Preparation For Markings

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex 729-I	Sampling of Traffic Markers
Tex-828-B	Determining Functional Characteristics of Pavement Markings
Tex-829-B	Method For Measuring Pavement Temperature
Tex-854-B	Evaluation Of Thermoplastic Striping For Uniformity And Thickness

Texas Department of Transportation: Departmental Materials Specification

Designation	Description
DMS-4100	Jiggle Bar Tile
DMS-4200	Pavement Markers (Reflectorized)
DMS-4300	Traffic Buttons
DMS-4210	Pavement Markers
DMS-6130	Bituminous Adhesive
DMS-8200	Pavement Paint
DMS-8220	Thermoplastic marking material
DMS-8240	Prefabricated Marking Materials
DMS-8241	Removable Tape
DMS-8290	Pavement Paint
YPT-10 and/or WPT-10	Pavement Paint

1301S.1 Description

This standard specification item shall govern furnishing and placing red granite gravel surfacing for hike and bike trails. The granite gravel surface shall be constructed in a single layer on an approved and properly prepared base course, conforming to typical sections and to the lines and grades indicated on the drawings or established by the engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text the inch-pound units are given preference followed by SI units shown within parentheses.

1301S.2 Submittals

The submittal requirements of this specification item may include:

A. Sample of decomposed red granite gravel surface material along with source identification and gradation and plasticity test results for approval, quality assurance and color;

B. Sample of red road base material or approved equivalent along with source identification and gradation and plasticity test results for approval, quality assurance and color;

C. Optimum moisture-density characteristics for decomposed red granite gravel and red road base sources;

D. Proposed trail/path construction sequence and equipment; and

E. Field density test results for in-place compacted red granite gravel and red road base.

1301S.3 Materials

The surface and base layer materials shall be tested by the City's designated laboratory and approved by the Engineer or designated representative prior to being hauled to the Project.

The decomposed red granite gravel and red road base materials or approved equivalent shall be tested according to the following TxDoT standard test methods:

a) Preparation for Soil Constants and Sieve Analysis	Tex-101-E
b) Moisture Content	Tex-103-E
c) Liquid Limit	Tex-104-E
d) Plastic Limit	Tex-105-E
e) Plasticity Index	Tex-106-E
f) Sieve Analysis	Tex-110-E
g) Laboratory Compaction	Tex-113-E
h) Field Density	Tex-115-E

The surface layer material shall be from a source approved by the City and shall be composed of a mixture of Texas decomposed unwashed granite aggregate and red clay fines that meets the following requirements:

Sieve Designation		% Passing	
US	SI		
5/8"	19 mm	100	
#40	425 μm	40 to 45	
# 200	75 μm	15 to 25	
Plasticity Index			12 to 18

The red road base material or approved equivalent shall be from a source approved by the City and shall consist of a hematite, hydrated hematite or limonite “iron” ore, occurring with or without sand, as found at or near the ground surface, which, when loaded at from the material pit, shall not contain an excess of free clay. Material containing gravel or hard pieces of ore exceeding the maximum specified size in their largest dimension shall be broken up and uniformly mixed with the remainder of the material/.

When properly slaked and tested by TxDoT methods the red road base material or approved equivalent shall meet the following requirements.

Sieve Designation		% Passing	
US	SI		
1 3/4"	45 mm	100	
7/8"	22.5 mm	65 to 90	
#40	425 μm	15 to 50	
Liquid Limit			35 maximum
Plasticity Index			12 maximum.

1301S.4 Construction

A. General

Prior to commencement of this work, all required erosion controls and tree protection measures indicated on the Drawings shall be in place. All existing utilities shall be located and protected as specified in the Standard Contract Documents, Section 00700, "General Conditions" and/or as specified on the Drawings.

Areas within the construction limits shall be cleared of all obstructions, abandoned structures, and other items as defined above. All vegetation, except trees or shrubs indicated for preservation, shall also be removed. Trees and shrubs, which are scheduled for preservation, shall be carefully trimmed as directed by the engineer or designated representative and shall be protected from scarring, barking or other injuries during construction operations in accordance with Standard Specification Item No. 610S, " Preservation of Trees and Other Vegetation". All exposed cuts over 2 inches (50 millimeters) in diameter, exposed ends of pruned limbs or scarred bark shall be treated with an approved asphalt material within 24 hours of the pruning or injury.

Construction equipment shall not be operated nor construction materials stockpiled under the canopies of trees, unless otherwise indicated on the Drawings and/or specified in the

Contract Documents. Excavation or embankment materials shall not be placed within the drip line of trees until tree wells are constructed.

B. Subgrade Preparation

The subgrade shall be excavated and shaped in conformity with the typical sections shown on the drawings and to the lines and grades as established by the Engineer or designated representative. The subgrade shall be tested by “proof rolling” and shall conform to Standard Specification Item No. 236S, except that a 10-ton roller will be used prior to placement of the red road base material. Any unstable or spongy subgrade areas identified by proof rolling shall be corrected either by additional re-working, drying and compaction, or by removal and replacement of unsuitable materials.

If required the subgrade shall be wetted, reshaped and rolled to the extent directed in order to place the subgrade in an acceptable condition to receive the red road base material. The surface of the subgrade shall be finished true to line and grade as established by the Engineer or designated representative in conformity with the typical section shown on the drawings. Material excavated in the preparation of the subgrade shall be utilized in the construction of adjacent shoulders and slopes or otherwise disposed of as directed by the Engineer or designated representative. Additional material required for completion of the shoulders and slopes shall be secured from sources approved by the City of Austin.

C. Red Road Base

The Contractor shall not place red road base or approved equivalent until the subgrade has cured to the satisfaction of the Engineer or designated representative, regardless of whether or not the subgrade has been successfully proof rolled. As a minimum, this will be when the surface displays no damp spots and there is no evidence of “sponginess” in the subgrade.

The base material shall be delivered in approved vehicles of uniform capacity and it shall be the responsibility of the Contractor to deliver at each 100-foot (30-meter) station the required amount of specified material to yield the compacted thickness shown on the drawings. Material deposited upon the subgrade shall be spread and shaped the same day unless directed otherwise by the Engineer in writing. All areas and "nests" of segregated coarse or fine material shall be corrected or removed and replaced with well-graded material.

In the event inclement weather or other unforeseen circumstances render impractical the spreading of the base material during the first 24-hour period, it shall be scarified and spread as early as possible as directed by the Engineer or designated

representative. If it becomes evident that insufficient material was placed, additional material as necessary shall be delivered and the entire course scarified, mixed and compacted.

The base layer shall be sprinkled as required to bring the material to optimum moisture content, then compacted in accordance with Standard Specification Item No. 210S, “Flexible Base” to the extent necessary to provide not less than 90% of the optimum density. In no case shall the material be worked at more than 2 percent above or below optimum moisture as determined by TxDoT Test Method Tex-113-E. Field density determinations shall be made in accordance with TxDoT Test Method Tex-115-E. In addition to the requirements specified for density, the full depth of base material shall be compacted to the extent necessary to remain firm and stable under construction equipment.

After each section of flexible base material is completed, tests, as necessary, will be made by the Engineer or designated representative. As a minimum, three in-place density tests per section. If the material fails to meet the density requirements, it shall be reworked as necessary to meet these requirements. All initial testing will be paid for by the City. All retesting shall be paid for by the Contractor. Throughout the entire operation, the surface of the material shall be maintained by blading and, upon completion, shall be smooth and shall conform to the typical section indicated on the Drawings and to the established lines and grades.

If the base material, due to any reason or cause, loses the required stability, density or finish before placement of the red granite gravel surface layer, it shall be recompacted and refinished at the Contractor's expense.

D. Red Granite Gravel Surface

Construction methods for the succeeding red granite gravel layer shall be the same as prescribed for the red road base layer with the exception of the compaction requirements. The surface layer shall be sprinkled as required to bring the material to optimum moisture content, then compacted in accordance with Standard Specification Item No. 210S, "Flexible Base" to the extent necessary to provide not less than 92% of the optimum density. In no case shall the material be worked at more than 2 percent above or below optimum moisture.

When the thickness of a particular lift of the flexible base is in question, the Contractor shall check the surface of for conformity to the lines and grades by setting "blue tops" at intervals not exceeding 50 feet (15 meters) on the centerline, the edge of the trail/path, and at other points that may be indicated on the Drawings

If the base material and/or surface layer due to any reason or cause, loses the required stability, density or finish prior to acceptance of the project, the base layer and/or surface layer shall be recompacted and refinished at the Contractor's expense.

1301S.5 Measurement

"Granite Gravel Hike and Bike Trail" will be measured by the cubic yard (cubic meter: 1 cubic meter equals 1.196 cubic yards), complete in place, as indicated in the Contract Documents.

1301S.6 Payment

This item will be paid for at the contract unit bid price for "Granite Gravel Hike and Bike Trail". The unit bid price shall include full compensation for all work specified herein, including the protection of existing trees, property and public right-of-way, traffic control measures, the furnishing, hauling, placing and compacting of all materials; for rolling, proof rolling, recompacting and refinishing; for all water required; for retesting as necessary; and for all equipment, tools, labor and incidentals necessary to complete the Work.

Payment will be made under the following:

Pay Item No. 1301S-A:	Granite Gravel Hike and Bike Trail	Per Cubic Yard.
Pay Item No. 1301S-B:	Granite Gravel Hike and Bike Trail	Per Square Yard.

End

SPECIFIC CROSS REFERENCE MATERIALS
Specification 1301S, “Granite GravelHike and Bike Trail”

City of Austin Standard Contract Documents

Designation	Description
Section 00700	General Conditions

City of Austin Standard Specifications

Designation	Description
Item No. 201S	Subgrade Preparation
Item No. 210S	Flexible Base
Item No. 236S	Proof Rolling
Item No. 610S	Preservation of Trees and Other Vegetation

Texas Department of Transportation: Manual of Testing Procedures

Designation	Description
Tex-101-E	Preparation of Soil and Flexible Base Materials for Testing
Tex-103-E	Determination of Moisture Content of Soil Materials
Tex-104-E	Determination of Liquid Limit of Soils
Tex-105-E	Determination of Plastic Limit of Soils
Tex-106-E	Method of Calculating the Plasticity Index of Soils
Tex-110-E	Determination of Particle Size Analysis of Soils
Tex-113-E	Laboratory Compaction Characteristics and Moisture-Density Relationship of Base Materials and Cohesionless Sands
Tex-115-E	Field Method for Determination of In-Place Density of Soils and Base Materials

City of Austin Standard Details

Designation	Description
1301S-1	Granite Gravel Trail

Item No. **16120S**
Wiring

16120S.1 Description

This item shall govern furnishing and installation of wiring of all types of wiring in accordance with the code, the manufacturer recommendations, the Drawings and as approved by the Engineer or designated representative.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

16120S.2 Submittals

The submittal requirements of this specification item include the wire size, characteristics and designation for each wire application, the size and types of conduit, terminal posts and fasteners proposed for the application and manufacturer installation recommendations.

16120S.3 Materials and Construction

All materials shall be new and shall meet all requirements shown in the Standard Specifications for Electrical Construction of Austin Energy or succeeding agency and shall conform to the National Electrical Code (NEC) and all pertinent codes relating to this type work.

16120S.4 Measurement

Wiring shall be measured on a Lump Sum basis complete in place.

16120S.5 Payment

Wiring shall be paid for at the unit bid price for wiring. The unit bid price shall include full compensation for furnishing and installing all wiring, fittings, and related appurtenances as indicated on the Drawings and for furnishing all labor, tools, equipment and incidentals necessary to complete the work.

Payment will be made under:

Pay Item No. 16120S: Wiring Lump Sum

End

RELATED Cross Reference Materials

City of Austin Standard Specifications

Designation	Description
Item No. 16550S	Street Light Standard Foundations

Item No. **16550S**
Street Light Standard Foundations

16550S.1 Description

This item shall govern the construction of Street Light Standard Foundations consisting of reinforced concrete. Foundations shall be of the size and shape as indicated on the Drawings.

This specification is applicable for projects or work involving either inch-pound or SI units. Within the text and accompanying tables, the inch-pound units are given preference followed by SI units shown within parentheses.

16550S.2 Submittals

The submittal requirements of this specification item include:

The foundation plan and drilling/excavation details;

P.c. concrete mix, Class A design; and

Reinforcing steel details and placement plans.

16550S.3 Materials and Construction Methods

All Portland Cement (PC) Concrete, materials and construction methods shall conform to Standard Specification Item No. 420, "Drilled Shaft Foundations". P.c. concrete for foundations shall be Class A, conforming to Standard Specification Item No. 403S, "Concrete for Structures". Reinforcing steel shall be grade 40 (40,000 psi) [SI grade 300 (275 megaPascals)] and shall conform to Standard Specification Item No. 406, "Reinforcing Steel".

16550S.4 Measurement

Street Light Standard Foundations shall be measured as each item complete in place.

16550S.5 Payment

Light Standard Foundations shall be paid for at the unit bid price per each. The unit bid price shall include full compensation for a) all excavations and any necessary pumping; b) furnishing, placing and removing required casings; c) furnishing and placing all concrete, reinforcing steel, anchor bolts, conduit and ground rods, d) all backfilling and e) furnishing all tools, labor, equipment and incidentals necessary to complete the work. No extra payment will be made for casings left in place.

Payment will be made under:

Pay Item No. 16550S:	Street Light Standard Foundation	Per Each

End

SPECIFIC Cross Reference Materials
Standard Specification Item No. 16550S, "Street Light Standard Foundations)

City of Austin Standard Specifications

Designation	Description
Item No. 403S	Concrete For Structures
Item No. 406	Reinforcing Steel
Item No. 420	Drilled Shaft Foundations

RELATED Cross Reference Materials

City of Austin Standard Specification Items

Designation	Description
Item No. 16120S	Wiring

Texas Department of Transportation: Standard Specifications for Construction, Maintenance Of Highways, Streets and Bridges

Designation	Description
Item No. 440	Reinforcing Steel

American Society for Testing and Materials (ASTM)

Designation	Description
A-615/615M	Standard Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement

SPECIAL PROVISION TO
Standard Specification Item No. 504S – Adjusting Structures
(Version 2/24/10)

For this project Item No. 504S Adjusting Structures of the City of Austin Standard Technical Specifications is hereby amended with respect to the clauses cited below. No other clauses or requirements of this Section of the City of Austin Standard Specifications are waived or changed.

504S.1 - Description

Replace the existing first paragraph with the following paragraph:

This item shall govern the removal and replacement of surfacing, furnishing of materials, adjusting and/or repositioning existing structures, valve boxes, pull boxes, Litter Coffins, survey monument boxes and water meters in accordance with these specifications to the locations or elevations indicated on the Drawings or as directed by the Engineer or designated representative. This item shall also govern any pumping, bailing and drainage required to complete the Work and Standard Specification Item No. 509S, "Trench Safety Systems" for trench walls when indicated on the Drawings.

504S.6 - Payment

Add the following to the list at the end of this Article:

Pay Item No. SP504S-5LC:	Adjusting Litter Coffin	Per Each.

End

SPECIAL PROVISION TO
Standard Specification Item No. 508S – Miscellaneous Structures and Appurtenances
(Version 2/24/10)

For this project Item No. 508S Miscellaneous Structures and Appurtenances of the City of Austin Standard Technical Specifications is hereby amended with respect to the clauses cited below. No other clauses or requirements of this Section of the City of Austin Standard Specifications are waived or changed.

508S.1 - Description

Replace the existing first paragraph with the following paragraphs:

This item governs the construction of miscellaneous structures and appurtenances, complete in place or to the stage detailed and/or indicated in the Drawings, using the materials specified herein, including the excavation, installation, backfilling, placement of the concrete and when required, the furnishing and installation of frames, grates, rings, covers, floor drains, safety end treatment and any concrete curb and gutter indicated on the Drawings.

Additionally, this item includes the coordination of floor drain installation with the pre-engineered restroom building's erection and plumbing connections.

508S.4 - Materials

Add the following sentences to the end of Paragraph F:

Additionally, this item includes cast iron floor drains based on 9" Model 2005 manufactured by Jay R. Smith Mfg. Co. used as the "basis for design" in the Contract Documents.

508S.7 - Payment

Add the following paragraph after Paragraph C:

D. Floor Drains
Payment for Floor Drains, complete in place, will be made at the unit bid price for each unit of the type indicated on the Drawings.

Add the following to the list at the end of Paragraph C:

Pay Item No. SP508S-FD:	Floor Drain	Per Each.

End

PERFORMANCE SPECIFICATION

PRECAST MULTI-FLUSH TOILET BUILDINGS

1.0 SCOPE

This performance specification covers the construction and placing of a precast concrete flush toilet building.

2.0 SPECIFICATIONS

ASTM C33	Concrete Aggregates
ASTM C39	Method of Test for Compressive Strength of Cylindrical Concrete Specimens
ASTM C94	Standard Specification for Ready-Mixed Concrete
ASTM C143	Method of Test for Slump of Concrete
ASTM C150	Standard Specification for Portland Cement
ASTM A185	Standard Specification for Steel Welded Wire Reinforcement, Plain, or Concrete
ASTM C192	Method of Making and Curing Test Specimens in the Laboratory
ASTM C231	Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
ASTM C309	Standard Specifications for Liquid Membrane-Forming Compounds for Curing Concrete
ASTM C494	Standard Specification for Chemical Admixtures for Concrete
ASTM A615	Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
ASTM C618	Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
ASTM C979	Standard Specification for Pigments for Integrally Colored Concrete
ACI 211.1	Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete
ACI 306	Cold Weather Concreting
ACI 318	Building Code Requirements Structural Concrete and Commentary (includes Errata)
PCI MNL 116	Quality Control for Plants and Production of Precast Prestressed Concrete Products

3.0 MANUFACTURER CRITERIA

The manufacturer supplying the requested precast concrete multi-flush facility must meet the following:

Basis of Design (specified Manufacture and Product): Drawings and specifications are based on the following products. Subject to compliance with requirements, equivalent products from acceptable manufactures will be approved.

CXT, Incorporated
Spokane Industrial Park
3808 North Sullivan Road, Building 7
Spokane, WA99216
Phone: 800-696-5766

A. Manufacturer must be ISO 9001 certified at the time of bid.
B. Manufacturing plant must be PCI certified at the time of bid.
C. Manufacturer must not have defaulted on any contract within the last five years.
D. Manufacturer must provide stamped, engineered drawings prior to acceptance.
E. Manufacturer must show four examples of precast concrete flush facilities produced, installed, and in use as an example of their ability to perform on this contract.
F. Manufacture shall provide a 20 year warranty.

4.0 DESIGN CRITERIA

The Multi-flush facility shall be designed to individually meet the following criteria. Calculations and Engineer's stamped drawings are available, for standard buildings, upon request by the customer and are for their sole and specific use only. The design criteria are to ensure that the Taos not only will withstand the forces of nature listed below but will provide protection from vandalism NEC.

A. Roof Snow Load

1. The Multi-flush facility shall be designed to meet the 2012 International Building Code and as modified through ordinances and amendments to meet the City of Austin "Building Code".

B. Floor Load

1. The Multi-flush facility shall be designed to meet the 2012 International Building Code and as modified through ordinances and amendments to meet the City of Austin "Building Code".

C. Wind Load

1. The Multi-flush facility shall be designed to meet the 2012 International Building Code and as modified through ordinances and amendments to meet the City of Austin "Building Code".

D. Earthquake

1. The Multi-flush facility shall be designed to meet the 2012 International Building Code and as modified through ordinances and amendments to meet the City of Austin "Building Code".

E. Additional Design Standards

1. The Multi-flush facility is designed to meet the requirements of the Americans with Disabilities Act Requirements and Uniform Federal Accessibility Standards as of the date of this specification.

2. The Multi-flush facility is an all concrete. Design with a minimum 3/12 roof pitch.

3. The Multi-flush facility shall have a minimum 4 inch wall, 4 ½ inch roof, and 5 inch floor thickness.

4. All wall to floor interior surface seams shall have a minimum 1" radius coving made of high strength grout.

5.0 MATERIALS

A. Concrete - General

The concrete mix design will be designed to ACI 211.1 to produce concrete of good workability.

1. Concrete will contain a minimum of 675 pounds of cementitious material per yard. Cement will be a low alkali types I/II or III conforming to ASTM C-150.
2. Coarse aggregates used in the concrete mix design will conform to ASTM C33 with the designated size of coarse aggregate #67.
3. Minimum water/cement ratio will not exceed .45.
4. Air-entraining admixtures will conform to ASTM C260. Water reducing admixtures will conform to ASTM C494, Type A.
5. If Self Compacting Concrete (SCC) is used, it must conform to ASTM C1611.

B. Colored Concrete

1. Color additives will conform to ASTM C979. A 12"x12"x1" color sample will be available for customer approval.

2. The following will contain colored concrete:
   a. Toilet building roof panels
   b. Building walls

c. Screen panels

3. The same brand and type of color additive will be used throughout the manufacturing process.

4. All ingredients will be weighed and the mixing operation will be adequate to ensure uniform dispersion of the color.

C. Cold Weather Concrete

1. Cold weather concrete placement will be in accordance with ACI 306.
2. Concrete will not be placed if ambient temperature is expected to be below 35 degrees F. during the curing period unless heat is readily available to maintain the surface temperature of the concrete at least 45 degrees F.
3. Materials containing frost or lumps of frozen materials will not be used.

D. Hot Weather Concrete

The temperature of the concrete will not exceed 95 degrees F. at the time of placement. When the ambient reaches 90 degrees F. the concrete will be protected with moist covering.

E. Concrete Reinforcement

1. All reinforcing steel will conform to ASTM A615. All welded wire fabric will conform to ASTM A185.
2. All reinforcement will be new, free of dirt, oil, paint, grease, loose mill scale and loose or thick rust when placed.
3. Details not shown of drawings or specified will be to ACI318.
4. Steel reinforcement will be centered in the cross-sectional area of the walls and will have at least 11/4” of cover on the under surface of the floor.
5. The maximum allowable variation for center-center spacing of reinforcing steel will be ½”.
6. Full lengths of reinforcing steel will be used when possible. When splices are necessary on long runs, splices will be alternated from opposite sides of the components for adjacent steel bars. Lap bars #4 or smaller a minimum of 12”. Lap bars larger than #4 a minimum of 24 bar diameters.
7. Reinforcing bars will be bent cold. No bars partially embedded in concrete will be field bent unless approved by the customer.

F. Sealers and Curing Compounds

1. Curing compounds, if used, will be colorless, complying with ASTM C309, type I or 1-D.
2. Weatherproofing sealer for exterior of building will be a clear water repellent penetrating sealer.

G. Caulking, Grout, Adhesive and Sealer

1. Caulking service temperatures from -40 to +194 degrees Fahrenheit.
2. Interior and exterior joints will be caulked with a paintable polyurethane sealant.
3. Grout will be a non-shrink type and will be painted to match the color of surrounding concrete as nearly as possible.
4. Cement base coating is formulated with a very fine aggregate system and is a built in bonding agent.

H. **Paint**

1. All paints and materials will conform to all Federal specifications or be similar "top-of-the-line-components". Paints will not contain more than .06 percent by weight of lead. Refer to 5.0 (X)- Low-Emitting Materials below for VOC limits.
2. Type of paints for toilets:

   a. Inside concrete surfaces
      I. Interior floors will be a chemical resistant urethane. The color will be gray. Interior walls and ceilings will be a modified acrylic, water repellent penetrating stain. The color will be white followed by a clear acrylic anti-graffiti sealer.
   b. Metal surfaces both inside and out
      I. DTM ALKYD
   c. Exterior concrete surfaces
      I. Exterior slab will be clear sealer.
      II. Exterior walls and roof will be a water repellent penetrating stain in the same color as the walls or roof followed by a clear acrylic anti-graffiti sealer.

I. **Grab bars**

Grab bars will be 18 gauge, type 304 stainless steel with 1-1/2" clearance. Grab bars will each be able to withstand 300 pound top loading.

J. **Toilet Paper Dispenser**

Dispenser will be constructed of ¼" thick, type 304 stainless steel. Dispenser will be capable of holding three (3) standard rolls of toilet paper. Toilet paper holder fastening system will be able to withstand 300 pound top loading.

K. Steel Doors

1. Doors will be flush panel type 1-3/4" thick, minimum 16 gauge Galvanized steel, top painted with DTM ALKYD.
2. Door frames will be knockdown or welded type, single rabbet, minimum 16 gauge prime coated steel top painted with DTM ALKYD, width to suit wall thickness. Three (3) rubber door silencers will be provided on latch side of frame.

L. Door Hinges

Door hinges will be 3 per door with dull chrome plating 4-1/2"x4-1/2", adjustable tension, automatic-closing for each door.

M. Lockset

1. Lockset will meet ANSI A156.2 Series 4000, Grade 1 cylindrical lockset for exterior door.
2. Lever handle both inside and out
3. U.S. 26D finish.

N. Dead Bolt

Deadbolt will be a Lori Lock standard model with a double cylinder, 2 ¾" backset, and US26D finish. The cylinder will be a standard 11/8" Schlage Mortise cylinder with compression ring and 626 finish.

O. Door Stop

Doorstop will be a dome style stop meeting ANSI 156.16.

P. Double Coat Hook

Coat hook will be 304 stainless steel 16 gauge (1.5mm), formed construction with a satin finish and have 3/16"x 7/8" nail in anchor. Upper hook will extend at least 2-1/2" inches from the wall. Lower hook will extend at least 1-1/4" from the wall.

Q. Door Sweep

Door sweep will be provided at the bottom of door and will be an adjustable brush type.

R. Wall Vent

Wall vent will be crank operated allowing the unit to be opened or closed. Crank will be removable. Vent cover will be 14 gauge 304 stainless steel painted with DTM and anchored into the concrete wall with high strength anti-rust tap con

fasteners. Vent to come with insect screen. Cover to be recessed a minimum ¾”on exterior walls with a 45 degree bevel. Interior to be flush mounted. Wall vent will not protrude from the wall.

S. Signs

1. Signs to have raised pictograms, letters and Braille to meet ADA.
2. All signs inset a minimum of ¾” into wall with 45 degree bevel.
3. All signs to be anchored into concrete with ¼” x ¾” concrete anchor nails.

T. Windows

1. Window frames will be constructed from steel.
2. Window glazing will be 3/16” thick translucent pebble finished mar-resistant Lexan.
3. Windows to have ¾” recess with 45 degree bevel.
4. Window frames to have vandal resistant fasteners.

U. Plumbing

1. All fixtures to meet ANSI A112.19.2
2. Waste and vent material will be ABS or PVC plastic and will be plumbed to meet Uniform Building Codes.
3. Water material will be copper tubing Type L, hard drawn. A gate valve will be provided at the inlet end of the water line. All water lines will be of a size to provide proper flushing action based on a nominal water pressure of 40 psi.
4. All plumbing will be concealed in the service area.
5. Toilet will be constructed of vitreous china, wall hung, with siphon jet action. Toilet will have a back spud for a concealed flush valve connection and will be mounted with the top of the seat 18 inches above the finished floor. Seat will be heavy duty solid plastic with an open front. stainless steel fixtures available.
6. Flush valve will be concealed closet flush-o-meter constructed of rough brass. Furnish valve with integral vacuum breaker and wall mounted push button. Valve will be of a water saver type with a flow of 1.28 gallons per flush.
7. Lavatory 0.5 GPM will be vitreous china with back splashguard, front overflow opening, equipped with brass trap and drain pipe without stopper. Sink will be 20 inches wide x 18 inches front to back x 5 ¾" inches deep with ADA trap cover. Stainless steel fixtures available.
8. Water valve will be self-closing water set with indexed push button.
9. Urinals will be constructed of vitreous china, wall hung with siphon jet action. Urinal will have a back spud for a concealed flush valve connection and will be mounted with the lip no higher than 17 inches above the finished floor. Valve will be water saver .5 gallon flush. stainless steel fixtures available.

10. Hose bib provided in the chase area.
11. Hammer arrester to be installed on water line.
12. Trap primer distribution unit shall be installed.
13. 30 gallon electric hot water tank available.
14. Main Shut off valve and drain.

V. **Electrical**

1. All components to be UL listed.
2. All electrical wiring will be in conduit, surface mounted in the service area and concealed in the user compartments. All wire will be copper.
3. A 200 amp breaker panel will be provided.
4. Interior lights will be wall mounted vandal resistant 2 bulb T8 4 foot wrap around lens fixtures with low temperature ballast, emergency battery pack and fluorescent night light.
5. Lighting on the exterior of building will be photocell activated; interior and will be motion activated, chase switch activated.
6. 3 exterior 35-watt High Pressure Sodium lights, polycarbonate vandal resistant.
7. 2 GFI outlets located next to the sink.
8. 2 restroom HVI certified exhaust fans with 270 CFM speed controlled (control in chase area).
9. Hand dryer will be an air compression type with remote motor unit available. Push button switch located in cast nozzle housing with flexible hose connecting blower motor, housing and nozzle. Power input 120VAC, 7A (non-heated air).

W. **Stalls**

1. Stall partition walls to be produced of 3-inch concrete. Stall doors to be solid HDPE, in matching white color.

X. Low – Emitting Materials

1. For interior (inside the weatherproofing system) applications use paints and coatings that comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA method 24) and the following chemical restrictions:
   a) Flat Paints and Coatings: VOC not more than 50 g/L.
   b) Non-Flat Paints and Coatings: VOC not more than 150 g/L.
   c) Anti-Corrosive/Anti-rust Coatings: VOC not more than 250 g/L.
   d) Floor Coatings: VOC not more than 100 g/L.
   e) Clear Wood Finishes: Do not exceed the VOC content limits established in the South Coast Air Quality Management District (SCAQMD) Rule 1113 January 1, 2004 including:
      a. Clear Wood Finishes: Varnishes VOC not more than 350 g/L, Lacquers 550g/L.
      b. Sanding Sealers: VOC not more than 275 g/L.
      c. Waterproofing Sealers: VOC not more than 250 g/L.
      d. Varnishes and Sanding Sealers: VOC not more than 350 g/L.

e. Shellac: clear VOC 730g/L, pigmented 550g/L
f. Stains: VOC not more than 250 g/L.

f) Aromatic Compounds: Paints and coatings shall not contain more than 1.0 percent by weight total aromatic compounds (hydrocarbon compounds containing one or more benzene rings).

g) Restricted Components: Paints and coatings shall not contain any of the following:

a. Acrolein.
b. Acrylonitrile.
c. Antimony.
d. Benzene.
e. Butyl benzyl phthalate.
f. Cadmium.
g. Di (2-ethylhexyl) phthalate.
h. Di-n-butyl phthalate.
i. Di-n-octyl phthalate.
j. 1,2-dichlorobenzene.
k. Diethyl phthalate.
l. Dimethyl phthalate.
m. Ethylbenzene.
n. Formaldehyde.
o. Hexavalent chromium.
p. Isophorone.
q. Lead.
r. Mercury.
s. Methyl ethyl ketone.
t. Methyl isobutyl ketone.
u. Methylene chloride.
v. Naphthalene.
w. Toluene (methylbenzene).
x. 1,1,1-trichloroethane.
y. Vinyl chloride.

6.0 MANUFACTURE

B. Mixing and Delivery of Concrete

Mixing and delivery of concrete will be in accordance with ASTM C94, section 10.6 through 10.9 with the following additions:

1. Aggregate and water will be adjusted to compensate for differences in the saturated surface-dry condition.

B. Placing and Consolidating Concrete

Concrete will be consolidated by the use of mechanical vibrators.
Vibration will be sufficient to accomplish compaction but not to the point that segregation occurs.

C. Finishing Concrete

1. Interior floor and exterior slabs will be floated and troweled.
2. All exterior building walls and exterior screen walls will be any one of the available textures.
3. All exterior surfaces of the roof panels will be cast to simulate any one of the available textures. The underside of the overhang will have a smooth finish.

D. Cracks and Patching

1. Cracks in concrete components which are judged to affect the structural integrity of the building will be rejected.
2. Small holes, depressions and air voids will be patched with a suitable material. The patch will match the finish and texture of the surrounding surface.
3. Patching will not be allowed on defective areas if the structural integrity of the building is affected.

E. Curing and Hardening Concrete

1. Concrete surfaces will not be allowed to dry out from exposure to hot, dry weather during initial curing period.

7.0 FINISHING AND FABRICATION

A. Structural Joints

1. Wall components will be joined together with two welded plate pairs at each joint. Each weld plate will be 6” long and located one pair in the top quarter and one pair in the bottom quarter of the seam. Weld plates will be anchored into the concrete panel and welded together with a continuous weld. The inside seams will be a paintable caulk. The outside seams will use a caulk in a coordinating building color or clear.
2. Walls and roof will be joined with weld plates, 3"x6" at each building corner.
3. The joint between the floor slab and walls will be joined with a grout mixture on the inside, a matching colored caulk on the outside and two weld plates 6” long per wall.

B. Painting/Staining

1. An appropriate curing time will be allowed before paint is applied to concrete.
2. Some applications may require acid etching. A 30% solution of hydrochloric acid will be used, flushed with water and allowed to thoroughly air dry.
3. Painting will not be done outside in cold, frosty or damp weather.
4. Painting will not be done outside in winter unless the temperature is 50 degrees F. or higher.
5. Painting will not be done in dusty areas.

6. All surface voids to be filled prior to painting
7. Schedule of finishes, Refer to 5.0 (X)- Low-Emitting Materials below for VOC limits.:
   a. Inside concrete surfaces
      I Inside floors will be 1 coat of 1-part water based chemical resistant urethane.
      II Interior walls and ceilings will be 2 coats of a modified acrylic, water repellent penetrating stain, followed by 1 coat of clear sealer.
   b. Metal surfaces both inside and out
      I 2 coats of DTM ALKYD
   c. Exterior concrete surfaces
      I Exterior walls will be 2 coats of water repellent penetrating stain in the same color as the walls or roof followed by 1 coat of clear acrylic anti-graffiti sealer.

8.0 TESTING

The following tests will be performed on concrete used in the manufacture of toilets. All testing will be performed in the CXT (PCI certified) laboratories. Testing will only be performed by qualified individuals who have been certified ACI Technician Grade 1. Sampling will be in accordance with ASTM C172.

1. The air content of the concrete will be checked per ASTM C231 on the first batch of concrete. The air content will be in the range of 5.0% +/- 2.0%.
2. The compressive strength of the cylinders will be tested to ASTM C39. We will make one (1) cylinder for release, one (1) for 7-days and one (1) for 28-days. The release must be a minimum strength of 2500 psi, the 7-day must be a minimum of 4500 psi and the 28-day must be a minimum of 5000 psi.
3. A copy of all test reports will be available to the customer as soon as 28-day test results are available.

9.0 INSTALLATION

A. Scope of Work

Work specified under this Section relates to the placement of the unit by Manufacturer on customer prepared foundations.

B. Location

It's the responsibility of the customer to:

1. Provide exact location by stakes or other approved method.

2. Provide clear and level site free of overhead and/or underground obstructions.
3. Provide access to the site for truck delivery and sufficient area for the crane to install and the equipment to perform the contract requirements.
4. Water, electrical, and sewage site connections to be placed per Manufacturer drawings. Must be placed to easily connect to the building.

C. Compacting

The bottom of the area must be compacted after it has been dug out. After the base has been placed, it must be compacted as well. The bearing of the soil and base should be a minimum of 1,500 pounds per square foot, refer to geo-technical report found in Section 00220- Geo Technical Data for further information.

D. Base

After compacting the bottom of the area, a minimum of 6" of a compacted, ¾" minus material base of gravel (i.e. road base) should be placed for support, leveling and drainage purposes. The base also limits frost action. The base must be confined so as to prevent washout, erosion or any other undermining, refer to geo-technical report found in Section 00220- Geo Technical Data for further information.

D. Access to Site

Delivery to site made on normal highway trucks and trailers. If at the time of delivery conditions of access are hazardous or unsuitable for truck and equipment due to weather, physical constraints, roadway width or grade, Manufacturer may require an alternate site with better access provided to ensure a safe and quality installation. In any such case, additional costs for cranes, trucking, and etc. will be charged to the account of the customer.

10.0 WARRANTY—PRECAST DIVISION

Manufacturer shall provide a warranty against defects in material or workmanship for a period of twenty (20) years on all concrete components. The warranty is valid only when concrete is used within the specified loadings. Furthermore, said warranty includes only the related material necessary for the construction and fabrication of said concrete components. All other non-concrete components will carry a one (1) year warranty. Manufacturer shall warrant that all goods sold pursuant hereto will, when delivered, conform to specifications set forth above. Goods shall be deemed accepted and meeting specifications unless notice identifying the nature of any non-conformity is provided to Manufacturer in writing within the specified warranty. Manufacturer, at its option, will repair or replace the goods or issue credit for the customer provided Manufacturer is first given the opportunity to inspect such goods. It is specifically understood that Manufacturer's obligation hereunder is for credit, repair or replacement only, F.O.B. manufacturing plants, and does not include shipping, handling,

installation or other incidental or consequential costs unless otherwise agreed to in writing by Manufacturer.

This warranty shall not apply to:

1. Any goods which have been repaired or altered without Manufacturer's express written consent, in such a way as in the reasonable judgment of Manufacturer, to adversely affect the stability or reliability thereof;
2. To any goods which have been subject to misuse, negligence, acts of God or accidents or
3. To any goods which have not been installed to manufacturer's specifications and guidelines, improperly maintained, or used outside of the specifications for which such goods were designed.

11.0 Measurement

Precast Flush Toilet Building shall be measured per each, complete and in place.

12.0 Payment

The work performed as prescribed by this Specification Item will be paid for at the unit bid price per each. The unit bid price shall include full compensation for: all materials, including fixtures, options selected, delivery, placement, and all labor, tools, equipment and incidentals necessary to complete the work. Payment will be made under: Pay Item No. SS003430: Plant Precast Architectural Concrete Per Each Precast Flush Toilet Building shall be measured per each, complete and in place.

Payment will be made under:

Pay Item No. SS003430: Plant Precast Architectural Concrete Per Each

END

PART 1 - GENERAL

1.1 GENERAL INFORMATON

Special Specifications for the metal frame pavilion are based upon the CRS, Inc. Campion Model 25 ft x 40 ft specification or approved equal. The intention of this Performance Specification is to provide sole source accountability for the fabrication, technical support and warranty of the structure.

1.2 SUMMARY

A. Section Includes:

1. Structural-steel framing.
2. Metal roof panels.

1.3 SUBMITTALS

A. Product Data: For each type of metal building system component, including dimensions, load ratings of structural members and ducting for future electrical service.

B. Sustainability Submittals:

1. Product Test Reports for Credit SS 7.2: For roof panels, documentation indicating that panels comply with Solar Reflectance Index requirement.
2. Product Data for Credit MR 4.1 and Credit MR 4.2: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating costs for each product having recycled content.

C. Shop Drawings: For metal building system components. Include plans, elevations, sections, details, and attachments to other work.

D. Samples: For each type of exposed finish required.

E. Delegated-Design Submittal: For metal building systems indicated to comply with performance requirements and design criteria, including analysis data and calculations signed and sealed by the qualified professional engineer responsible for their preparation.

F. Welding certificates.

G. Metal Building System Certificates: For each type of metal building system, from manufacturer.

1. Letter of Design Certification: Signed and sealed by a qualified professional engineer. Include the following:

    a. Name and location of Project.
    b. Order number.
    c. Name of manufacturer.
    d. Name of Contractor.
    e. Building dimensions including width, length, height, and roof slope.
    f. Indicate compliance with AISC standards for hot-rolled steel and AISI standards for cold-rolled steel, including edition dates of each standard.
    g. Governing building code and year of edition.
    h. Design Loads: Include dead load, roof live load, collateral loads, roof snow load, deflection, wind loads/speeds and exposure, seismic design category or effective peak velocity-related acceleration/peak acceleration, and auxiliary loads (cranes).
    i. Load Combinations: Indicate that loads were applied acting simultaneously with concentrated loads, according to governing building code.
    j. Building-Use Category: Indicate category of building use and its effect on load importance factors.
    k. AISC Certification for Category MB: Include statement that metal building system and components were designed and produced in an AISC-Certified Facility by an AISC-Certified Manufacturer.

H. Material test reports.

I. Source quality-control reports.

J. Field quality-control reports.

K. Maintenance data.

L. Warranties: Sample of special warranties.

1.4 QUALITY ASSURANCE

A. Manufacturer Qualifications: A qualified manufacturer and member of MBMA.

1. AISC Certification for Category MB: An AISC-Certified Manufacturer that designs and produces metal building systems and components in an AISC-Certified Facility.
2. Engineering Responsibility: Preparation of Shop Drawings and comprehensive engineering analysis by a qualified professional engineer.

B. Erector Qualifications: An experienced erector who specializes in erecting and installing work similar in material, design, and extent to that indicated for this Project and who is acceptable to manufacturer.

C. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."

2. AWS D1.3, "Structural Welding Code - Sheet Steel."
3. All fabrication welds shall be in strict accordance with the structural welding code of the American Welding Society (AWS) specifications. All structural welds shall be in compliance with the requirements of “Pre-qualified” welded joints. All welding shall conform to ASTM A-233 series E-70XX electrodes - low hydrogen. *Field welding shall not be required.*

D. Structural Steel: Comply with AISC 360, "Specification for Structural Steel Buildings," for design requirements and allowable stresses.

E. Cold-Formed Steel: Comply with AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members" for design requirements and allowable stresses.

F. Preinstallation Conference: Conduct conference at Gus Garcia Recreation Center or other location designated by the City of Austin.

1.5 DELIVERY, STORAGE AND HANDLING

A. Follow manufacturer’s instructions for materials delivery, storage and handling.

B. Protective shipping material shall be retained to protect structure components from damage during shipment, delivery and storage.

1.6 WARRANTY

A. Special Warranty on Metal Panel Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace metal panels that show evidence of deterioration of factory-applied finishes within specified warranty period.

1. Finish Warranty Period:
   a. 20 years from date of Substantial Completion for the steel roof finish under a separate roof manufacturer’s warranty.
   b. 1 year from date of Substantial Completion for the powder coat paint against peeling, flaking and rusting.

B. Special Weather tightness Warranty for Standing-Seam Metal Roof Panels: Manufacturer's standard form in which manufacturer agrees to repair or replace standing-seam metal roof panel assemblies that leak or otherwise fail to remain weathertight within specified warranty period.

1. Warranty Period: 30 years from date of Substantial Completion, the steel roof finish, Duratech 5000 or equal, under a separate roof manufacturer’s warranty.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

Manufacturers: Subject to compliance with requirements, all manufacturers shall have a minimum of 5 years experience in the fabrication of tubular steel shade structures. Shade structure and kiosk fabrication shall be the manufacturer's primary business. Manufacturer shall have fabricated identical structures to that which is specified. *All non-specified manufacturers shall submit complete shop drawings indicating type, size & gauge of material used, with detailed connections to the specifying agency or design firm at least 10 days prior to bid opening for review and written pre-approval. All bids submitted without prior approval will be rejected.*

A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

1. A&S Building Systems, Inc.; Division of NCI Building Systems, L.P.
2. Alliance Steel, Inc.
3. American Buildings Company; Division of Magnatrax Corp.
4. American Steel Building Co., Inc.
5. BC Steel Buildings, Inc.
6. Behlen Mfg. Co.
7. Bigbee Steel Buildings, Inc.
8. Butler Manufacturing Company; a BlueScope Steel company.
9. CBC Steel Buildings; Division of Magnatrax Corp.
10. Ceco Building Systems; Division of NCI Building Systems, L.P.
11. Chief Buildings; Division of Chief Industries, Inc.
12. Elite Structures, Inc.
13. Garco Building Systems; Division of NCI Building Systems, L.P.
14. Gulf States Manufacturers, Inc.; Division of Magnatrax Corp.
15. Inland Buildings; Subsidiary of Behlen Mfg. Co.
16. Kirby Building Systems; Division of Magnatrax Corp.
17. Mesco Building Solutions; Division of NCI Building Systems, L.P.
18. Metallic Building Company; Division of NCI Building Systems, L.P.
19. Metco Metal Supply.
20. Mid-West Steel Building Company; Division of NCI Building Systems, L.P.
21. Nucor Building Systems.
22. Oakland Metal Buildings, Inc.
23. Olympia Steel Building Systems.
24. Package Industries, Inc.
25. Pinnacle Structures, Inc.
26. Robertson Building Systems; an NCI company.
27. Ruffin Building Systems, Inc.
28. Schulte Building Systems, LLP.
29. Spirco Manufacturing.
30. Star Building Systems; an NCI company.
31. Tyler Building Systems, L.P.
32. USA, Inc.
33. VP Buildings; a United Dominion company.

34. Vulcan Steel Structures, Inc.
35. Whirlwind Building Systems.

2.2 METAL BUILDING SYSTEM PERFORMANCE

A. Delegated Design: Design metal building system, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

B. Structural Performance: Metal building systems shall be designed according to procedures in MBMA's "Metal Building Systems Manual."

1. Design Loads: As indicated on Drawings.
2. Design Loads: As required by [IBC (Latest Edition or current local building code with standard load designs of the greater value of 20# per S.F. minimum live load and 100 mph sustained wind load or site specific conditions and the applicable zone for seismic loads.
3. Deflection Limits: Design metal building system assemblies to withstand design loads with deflections no greater than the following:

    a. Purlins and Rafters: Vertical deflection of [1/180] [1/240] of the span.
    b. Girts: Horizontal deflection of [1/180] [1/240] of the span.
    c. Metal Roof Panels: Vertical deflection of [1/180] [1/240] of the span.
    d. Metal Wall Panels: Horizontal deflection of [1/180] [1/240] of the span.
    e. Design secondary-framing system to accommodate deflection of primary framing and construction tolerances, and to maintain clearances at openings.

4. Drift Limits: Engineer building structure to withstand design loads with drift limits no greater than the following:

    a. Lateral Drift: Maximum of [1/200] [1/400] of the building height.

5. Metal panel assemblies shall withstand the effects of gravity loads and loads and stresses within limits and under conditions indicated according to ASTM E 1592.

C. Seismic Performance: Metal building systems shall withstand the effects of earthquake motions determined according to ASCE/SEI 7 As required by IBC (Latest Edition or current local building code with standard load designs of the greater value of 20# per S.F. minimum live load and 100 mph sustained wind load or site specific conditions and the applicable zone for seismic loads.

D. Thermal Movements: Allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base engineering calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

1. Temperature Change (Range): [120 deg F (67 deg C), ambient; 180 deg F (100 deg C)], material surfaces.

E. Air Infiltration for Metal Roof Panels: Air leakage through assembly of not more than [0.06 cfm/sq. ft. (0.3 L/s per sq. m)] of roof area when tested according to ASTM E 1680 at negative test-pressure difference of [1.57 lbf/sq. ft. (75 Pa)].

F. Water Penetration for Metal Roof Panels: No water penetration when tested according to ASTM E 1646 at test-pressure difference of 2.86 lbf/sq. ft. (137 Pa) .

G. Wind-Uplift Resistance: Provide metal roof panel assemblies that comply with UL 580 for Class 90.

H. Energy Performance: Provide roof panels with Solar Reflectance Index not less than [**78**] [**29**] when calculated according to ASTM E 1980 based on testing identical products by a qualified testing agency.

I. Energy Performance: Provide roof panels that are listed on the DOE's ENERGY STAR Roof Products Qualified Product List for steep-slope roof products.

J. Energy Performance: Provide roof panels with initial solar reflectance not less than [**0.70**] and emissivity not less than [**0.75**] when tested according to CRRC.

2.3 STRUCTURAL-STEEL FRAMING

A. Primary Framing: Manufacturer's standard primary-framing system, designed to withstand required loads and specified requirements. Primary framing includes transverse and lean-to frames; rafter, rake, and canopy beams; sidewall, intermediate, end-wall, and corner columns; and wind bracing. All frame members shall be one piece hollow steel shape (HSS) tube with a minimum.120 (1/8”) wall thickness, sized according to engineering. All frame members shall be bolted together with bolts totally concealed. Compression rings shall be fabricated from hollow steel shape tube or flat plate steel and shall have all connections concealed from view. All tubing for frame members shall be ASTM 500 grade B. Beam end plates shall be ASTM A36 fy=36,000 psi UNO. Bolts shall be A 325’s unless noted otherwise in the structural engineering calculations. *“I” beams, Angle iron, “C”, “Z” or “S” purlins or beams, open or closed, shall not be allowed.*

1. General: Provide frames with attachment plates, bearing plates, and splice members. Factory drill for field-bolted assembly.
2. Frame Configuration: Manufacturer shall supply complete layout and detail plans with installation instructions for the structure. The structure shall be erected in a work-man-like manner with framing, roofing and trip installed according to the manufacturer’s installation instructions.
3. Exterior Column Type: Columns shall be 10”x 10” steel tube, .188 minimum wall thickness.
4. Rafter Type: Uniform depth.

B. End-Wall Framing: Manufacturer's standard primary end-wall framing fabricated for field-bolted assembly.

C. Secondary Framing: Manufacturer's standard secondary framing, including purlins, girts, eave struts, flange bracing, base members, gable angles, clips, headers, jambs, and other miscellaneous structural members. Unless otherwise indicated, fabricate framing from either cold-formed, structural-steel sheet or roll-formed, metallic-coated steel sheet, prepainted with coil coating.

D. Bolts: Provide plain-finish bolts for structural-framing components that are primed or finish painted. Provide zinc-plated or hot-dip galvanized bolts for structural-framing components that are galvanized. All bolts shall be A-325 and A307 and hidden at all connections.

E. Recycled Content of Steel Products: Provide steel products with an average recycled content so postconsumer recycled content plus one-half of preconsumer recycled content is not less than [25] percent.

F. Finish: Factory primed. Apply specified primer immediately after cleaning and pretreating.

2.4 METAL ROOF PANELS

A. Standing-Seam Metal Roof Panels: Formed with ribs at panel edges and between ribs; designed for sequential installation by mechanically attaching panels to supports using concealed clips located under one side of panels and engaging opposite edge of adjacent panels. Roofing shall be 24 gauge HR-36 steel pre-cut and pre-finished with ribs running with the slope of the roof. Trim shall be 24 gauge pre-finished to match roofing.

1. Material: All roofing shall be 24 gauge Zincalume / Galvalume coated steel panels, ICBO #ER-2757.

   a. Exterior Finish: All roofing shall be pre-finished with PVF2 (Polyvinylidene Fluoride) Kynar 500 on the top side.
   b. Color: Roof fascia trim shall be 3½” square 24 gauge Zincalume / Galvalume coated pre-finished matching the roof color. Screws & rivets shall match roof color. No exceptions taken for roof type.

2. Clips: Manufacturer's standard, fabricated from zinc-coated (galvanized) steel sheet.
3. Joint Type: Panels snapped together.
4. Joint Type: Mechanically seamed, folded according to manufacturer's standard.
5. Panel Coverage: 16 inches (406 mm).
6. Panel Height: HR-36” panels shall be 36” wide with 1½” high ribs @ 7.2” o.c
7. Uplift Rating: UL 90.

2.5 ACCESSORIES

A. General: Provide accessories as standard with metal building system manufacturer and as specified. Fabricate and finish accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes. Comply with indicated profiles and with dimensional and structural requirements.

1. Form exposed sheet metal accessories that are without excessive oil-canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.

B. Roof Panel Accessories: Provide components required for a complete metal roof panel assembly including copings, fasciae, corner units, ridge closures, clips, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal roof panels unless otherwise indicated.

C. Flashing and Trim: Formed from 0.022-inch (0.56-mm) nominal-thickness, metallic-coated steel sheet or aluminum-zinc alloy-coated steel sheet prepainted with coil coating; finished to match adjacent metal panels.

D. Gutters: Formed from 0.022-inch (0.56-mm) nominal-thickness, metallic-coated steel sheet or aluminum-zinc alloy-coated steel sheet prepainted with coil coating; finished to match roof fascia and rake trim. Match profile of gable trim, complete with end pieces, outlet tubes, and other special pieces as required. Fabricate in minimum 96-inch- (2438-mm-) long sections, sized according to SMACNA's "Architectural Sheet Metal Manual." Gutters and downspouts by Classic Recreation Systems.

1. Gutter Supports: Fabricated from same material and finish as gutters.
2. Strainers: Bronze, copper, or aluminum wire ball type at outlets.

E. Downspouts: Formed from 0.022-inch (0.56-mm) nominal-thickness, zinc-coated (galvanized) steel sheet or aluminum-zinc alloy-coated steel sheet prepainted with coil coating; finished to match metal wall panels. Fabricate in minimum 10-foot- (3-m-) long sections, complete with formed elbows and offsets. Gutters and downspouts by Classic Recreation Systems.

1. Mounting Straps: Fabricated from same material and finish as gutters.

2.6 FABRICATION

A. General: Design components and field connections required for erection to permit easy assembly.

1. Mark each piece and part of the assembly to correspond with previously prepared erection drawings, diagrams, and instruction manuals.
2. Fabricate structural framing to produce clean, smooth cuts and bends. Punch holes of proper size, shape, and location. Members shall be free of cracks, tears, and ruptures.

B. Tolerances: Comply with MBMA's "Metal Building Systems Manual" for fabrication and erection tolerances.

C. Primary Framing: Shop fabricate framing components to size and section, with baseplates, bearing plates, stiffeners, and other items required for erection welded into place. Cut, form, punch, drill, and weld framing for bolted field assembly.

D. Secondary Framing: Shop fabricate framing components to size and section by roll-forming or break-forming, with baseplates, bearing plates, stiffeners, and other plates required for erection welded into place. Cut, form, punch, drill, and weld secondary framing for bolted field connections to primary framing.

E. Metal Panels: Fabricate and finish metal panels at the factory to greatest extent possible, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements. Comply with indicated profiles and with dimensional and structural requirements.

PART 3 - EXECUTION

3.1 ERECTION OF STRUCTURAL FRAMING

A. Erect metal building system according to manufacturer's written erection instructions and erection drawings.

B. Do not field cut, drill, or alter structural members without written approval from metal building system manufacturer's professional engineer.

C. Set structural framing accurately in locations and to elevations indicated, according to AISC specifications referenced in this Section. Maintain structural stability of frame during erection.

D. Base and Bearing Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting plates. Clean bottom surface of plates.

1. Set plates for structural members on wedges, shims, or setting nuts as required.
2. Tighten anchor rods after supported members have been positioned and plumbed. Do not remove wedges or shims but, if protruding, cut off flush with edge of plate before packing with grout.
3. Promptly pack grout solidly between bearing surfaces and plates so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure. Comply with manufacturer's written installation instructions for shrinkage-resistant grouts.

E. Align and adjust structural framing before permanently fastening. Before assembly, clean bearing surfaces and other surfaces that will be in permanent contact with framing. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.

1. Level and plumb individual members of structure.

2. Make allowances for difference between temperature at time of erection and mean temperature when structure will be completed and in service.

F. Primary Framing and End Walls: Erect framing level, plumb, rigid, secure, and true to line. Level baseplates to a true even plane with full bearing to supporting structures, set with double-nutted anchor bolts. Use grout to obtain uniform bearing and to maintain a level base-line elevation. Moist-cure grout for not less than seven days after placement.

1. Make field connections using high-strength bolts installed according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts" for bolt type and joint type specified.

a. Joint Type: Snug tightened or pretensioned.

G. Secondary Framing: Erect framing level, plumb, rigid, secure, and true to line. Field bolt secondary framing to clips attached to primary framing.

1. Provide rake or gable purlins with tight-fitting closure channels and fasciae.
2. Locate and space wall girts to suit openings such as doors and windows.
3. Locate canopy framing as indicated.
4. Provide supplemental framing at entire perimeter of openings, including doors, windows, louvers, ventilators, and other penetrations of roof and walls.

H. Steel Joists: Install joists and accessories plumb, square, and true to line; securely fasten to supporting construction according to SJI's "Standard Specifications and Load Tables for Steel Joists and Joist Girders," joist manufacturer's written instructions, and requirements in this Section.

1. Before installation, splice joists delivered to Project site in more than one piece.
2. Space, adjust, and align joists accurately in location before permanently fastening.
3. Install temporary bracing and erection bridging, connections, and anchors to ensure that joists are stabilized during construction.
4. Bolt joists to supporting steel framework using carbon-steel bolts unless high-strength structural bolts are required by the manufacturer.
5. Comply with RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts" for high-strength structural bolt installation and tightening requirements.
6. Install and connect bridging concurrently with joist erection, before construction loads are applied. Anchor ends of bridging lines at top and bottom chords if terminating at walls or beams.

I. Bracing: Install bracing in roof and sidewalls where indicated on erection drawings.

1. Tighten rod and cable bracing to avoid sag.
2. Locate interior end-bay bracing only where indicated.

J. Framing for Openings: Provide shapes of proper design and size to reinforce openings and to carry loads and vibrations imposed, including equipment furnished under mechanical and electrical work. Securely attach to structural framing.

K. Erection Tolerances: Maintain erection tolerances of structural framing within AISC 303.

3.2 METAL ROOF PANEL INSTALLATION

A. General: Provide metal roof panels of full length from eave to ridge unless otherwise indicated or restricted by shipping limitations.

1. Install ridge and hip caps as metal roof panel work proceeds.
2. Flash and seal metal roof panels with weather closures at eaves and rakes. Fasten with self-tapping screws.

B. Standing-Seam Metal Roof Panels: Fasten metal roof panels to supports with concealed clips at each standing-seam joint, at location and spacing and with fasteners recommended by manufacturer.

1. Install clips to supports with self-drilling or self-tapping fasteners.
2. Install pressure plates at locations indicated in manufacturer's written installation instructions.
3. Snap Joint: Nest standing seams and fasten together by interlocking and completely engaging factory-applied sealant.
4. Seamed Joint: Crimp standing seams with manufacturer-approved motorized seamer tool so that clip, metal roof panel, and factory-applied sealant are completely engaged.
5. Rigidly fasten eave end of metal roof panels and allow ridge end free movement due to thermal expansion and contraction. Predrill panels for fasteners.
6. Provide metal closures at peaks, rake edges, rake walls and each side of ridge and hip caps.

C. Lap-Seam Metal Roof Panels: Fasten metal roof panels to supports with exposed fasteners at each lapped joint, at location and spacing recommended by manufacturer.

1. Provide metal-backed sealing washers under heads of exposed fasteners bearing on weather side of metal roof panels.
2. Provide sealant tape at lapped joints of metal roof panels and between panels and protruding equipment, vents, and accessories.
3. Apply a continuous ribbon of sealant tape to weather-side surface of fastenings on end laps and on side laps of nesting-type metal panels, on side laps of ribbed or fluted metal panels, and elsewhere as needed to make metal panels weatherproof to driving rains.
4. At metal panel splices, nest panels with minimum 6-inch (152-mm) end lap, sealed with butyl-rubber sealant and fastened together by interlocking clamping plates.

D. Metal Fascia Panels: Align bottom of metal panels and fasten with blind rivets, bolts, or self-drilling or self-tapping screws. Flash and seal metal panels with weather closures where fasciae meet soffits, along lower panel edges, and at perimeter of all openings.

3.3 ACCESSORY INSTALLATION

A. General: Install accessories with positive anchorage to building and weathertight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.

1. Install components required for a complete metal roof panel assembly, including trim, copings, ridge closures, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
2. Install components for a complete metal wall panel assembly, including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
3. Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with corrosion-resistant coating, by applying rubberized-asphalt underlayment to each contact surface, or by other permanent separation as recommended by manufacturer.

B. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.

1. Install exposed flashing and trim that is without excessive oil-canning, buckling, and tool marks and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and to result in waterproof and weather-resistant performance.
2. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet (3 m) with no joints allowed within 24 inches (600 mm) of corner or intersection. Where lapped or bayonet-type expansion provisions cannot be used or would not be sufficiently weather resistant and waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with mastic sealant (concealed within joints).

C. Gutters: Join sections with riveted-and-soldered or lapped-and-sealed joints. Attach gutters to eave with gutter hangers spaced as required for gutter size, but not more than 36 inches (914 mm) o.c. using manufacturer's standard fasteners. Provide end closures and seal watertight with sealant. Provide for thermal expansion.

D. Downspouts: Join sections with 1-1/2-inch (38-mm) telescoping joints. Provide fasteners designed to hold downspouts securely 1 inch (25 mm) away from walls; locate fasteners at top and bottom and at approximately 60 inches (1524 mm) o.c. in between.

1. Provide elbows at base of downspouts to direct water away from building.
2. Tie downspouts to underground drainage system indicated.

E. Circular Roof Ventilators: Set ventilators complete with necessary hardware, anchors, dampers, weather guards, rain caps, and equipment supports. Mount ventilators on flat level base. Install preformed filler strips at base to seal ventilator to metal roof panels.

F. Continuous Roof Ventilators: Set ventilators complete with necessary hardware, anchors, dampers, weather guards, rain caps, and equipment supports. Join sections with splice plates and end-cap skirt assemblies where required to achieve indicated length. Install preformed filler strips at base to seal ventilator to metal roof panels.

G. Roof Curbs: Install curbs at locations indicated on Drawings. Install flashing around bases where they meet metal roof panels.

H. Pipe Flashing: Form flashing around pipe penetration and metal roof panels. Fasten and seal to panel as recommended by manufacturer.

3.4 FIELD QUALITY CONTROL

A. Special Inspections: Engage a qualified special inspector to perform special inspections.

B. Tests and Inspections:

1. High-Strength, Field-Bolted Connections: Connections shall be inspected during installation according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts."
2. Welded Connections: In addition to visual inspection, field-welded connections shall be tested and inspected according to AWS D1.1/D1.1M and the following inspection procedures, at inspector's option:

   a. Liquid Penetrant Inspection: ASTM E 165.
   b. Magnetic Particle Inspection: ASTM E 709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration will not be accepted.
   c. Ultrasonic Inspection: ASTM E 164.
   d. Radiographic Inspection: ASTM E 94.

C. Product will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

PART 4 - MEASUREMENT

A. Metal Building system shall be measured by each, complete and in place.

PART 5 - PAYMENT

5.1 Metal Building system shall be measured by each, complete and in place.

5.2 The work performed as described by this specification will be paid for at the unit bid price per each. The unit bid price shall include full compensation for: all materials, delivery, placement, and all labor, tools, equipment and incidentals necessary to complete the work.

Payment will be made under:

Pay Item No. SS133419-A: Metal building Systems.

END OF SECTION 133419

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Sleeves for raceways and cables.
2. Sleeve seals.
3. Grout.
4. Common electrical installation requirements.

1.2 SUBMITTALS

A. Product Data: For sleeve seals.

PART 2 - PRODUCTS

2.1 SLEEVES FOR RACEWAYS AND CABLES

A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.

B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.

2.2 SLEEVE SEALS

A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

   a. Advance Products & Systems, Inc.
   b. Calpico, Inc.
   c. Metraflex Co.
   d. Pipeline Seal and Insulator, Inc.

2. Sealing Elements: EPDM interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.

2.3 GROUT

A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.

PART 3 - EXECUTION

3.1 COMMON REQUIREMENTS FOR ELECTRICAL INSTALLATION

A. Comply with NECA 1.

B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items.

C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.

D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electrical equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.

E. Right of Way: Give to piping systems installed at a required slope.

3.2 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

A. Electrical penetrations occur when raceways, cables, wireways, cable trays, or busways penetrate concrete slabs, concrete or masonry walls, or fire-rated floor and wall assemblies.

B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.

C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.

D. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.

E. Cut sleeves to length for mounting flush with both surfaces of walls.

F. Extend sleeves installed in floors 2 inches above finished floor level.

G. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and raceway or cable, unless indicated otherwise.

H. Seal space outside of sleeves with grout for penetrations of concrete and masonry

1. Promptly pack grout solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect grout while curing.

I. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint.

J. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at raceway and cable penetrations. Install sleeves and seal raceway and cable penetration sleeves with firestop materials.

K. Aboveground, Exterior-Wall Penetrations: Seal penetrations using steel pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.

L. Underground, Exterior-Wall Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch annular clear space between raceway or cable and sleeve for installing mechanical sleeve seals.

3.3 SLEEVE-SEAL INSTALLATION

A. Install to seal exterior wall penetrations.

B. Use type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.4 FIRESTOPPING

A. Apply firestopping to penetrations of fire-rated floor and wall assemblies for electrical installations to restore original fire-resistance rating of assembly.

PART 4 - MEASUREMENT AND PAYMENT

4.1 MEASUREMENT AND PAYMENT

A. Pay Items:

1. SS260500-A Miscellaneous Electrical Equipment - This item includes all materials, labor, transportation incidental and services required for installation and connection of miscellaneous electrical equipment, such as branch circuit breakers and lighting contactors, as shown on the plans. It is the intent of this pay item that all equipment, devices, materials, systems, and appurtenances, etc. which are required for the electrical work shall be lump sum.

2. SS260500-B Make Ready Electrical Work - This item includes all materials, labor, transportation incidental and services required for performing the "make-ready" electrical work, as shown on the plans. "Make-ready" electrical work is defined as work necessary to repair existing electrical components (conduit, wiring, boxes, connections, etc.) so that lights, receptacles, and switches operate properly. It is the intent of this pay item that all equipment, devices, materials, systems, and appurtenances, etc. which are required for the electrical work shall be lump sum.

END OF SECTION

LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

Special Specification Item No. 260519

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following:

1. Building wires and cables rated 600 V and less.
2. Connectors, splices, and terminations rated 600 V and less.

1.2 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Field quality-control test reports.

1.3 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

A. Copper Conductors: Comply with NEMA WC 70.

B. Conductor Insulation: Comply with NEMA WC 70 for Types THW, THHN-THWN.

2.2 CONNECTORS AND SPLICES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. AFC Cable Systems, Inc.
2. Hubbell Power Systems, Inc.
3. O-Z/Gedney; EGS Electrical Group LLC.
4. 3M; Electrical Products Division.
5. Tyco Electronics Corp.

B. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

A. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

A. Branch Circuits: Type THHN-THWN, single conductors in raceway.

B. Class 1 Control Circuits: Type THHN-THWN, in raceway.

C. Class 2 Control Circuits: Type THHN-THWN, in raceway, Power-limited cable, concealed in building finishes, Power-limited tray cable, in cable tray.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

A. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.

B. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.

C. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.

D. Support cables according to Division 26 Sections "Hangers and Supports for Electrical Systems."

E. Identify and color-code conductors and cables using color-coding conductor tape, self-adhesive vinyl labels, marker tapes, or write-on tags.

F. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

G. Make splices and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.

PART 4 - MEASUREMENT AND PAYMENT

4.1 MEASUREMENT

A. Items in this Section will be measured on a unit basis.

4.2 PAYMENT

A. The work performed and materials furnished in accordance with this Item and measured as provided under "Measurement", will be paid for as follows:

Pay Item No. SS260519-A	Insulated Copper Conductors	per Linear Foot

END OF SECTION

GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

Special Specification Item No. 260526

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes methods and materials for grounding systems and equipment.

1.2 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Field quality-control test reports.

1.3 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

B. Comply with UL 467 for grounding and bonding materials and equipment.

PART 2 - PRODUCTS

2.1 CONDUCTORS

A. Insulated Conductors: Copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.

B. Bare Copper Conductors:

1. Solid Conductors: ASTM B 3.
2. Stranded Conductors: ASTM B 8.

2.2 CONNECTORS

A. Listed and labeled by a nationally recognized testing laboratory acceptable to authorities having jurisdiction for applications in which used, and for specific types, sizes, and combinations of conductors and other items connected.

B. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, bolted pressure-type, with at least two bolts.

PART 3 - EXECUTION

3.1 APPLICATIONS

A. Conductors: Install solid conductor for No. 8 AWG and smaller, and stranded conductors for No. 6 AWG and larger, unless otherwise indicated.

B. Conductor Terminations and Connections:

1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.

3.2 EQUIPMENT GROUNDING

A. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:

1. Feeders and branch circuits.
2. Lighting circuits.
3. Receptacle circuits.
4. Single-phase motor and appliance branch circuits.
5. Three-phase motor and appliance branch circuits.
6. Flexible raceway runs.
7. Armored and metal-clad cable runs.

3.3 INSTALLATION

A. Grounding Conductors: Route along shortest and straightest paths possible, unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.

B. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance, except where routed through short lengths of conduit.

1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install so vibration is not transmitted to rigidly mounted equipment.
3. Use exothermic-welded connectors for outdoor locations, but if a disconnect-type connection is required, use a bolted clamp.

PART 4 - MEASUREMENT AND PAYMENT

4.1 MEASUREMENT

A. Items in this Section will be measured on a unit basis.

4.2 PAYMENT

A. The work performed and materials furnished in accordance with this Item and measured as provided under "Measurement", will be paid for as follows:

Pay Item No. SS260526-A	Copper Ground Rod	per Each
Pay Item No. SS260526-B	Ground Rod Clamp	per Each
Pay Item No. SS260526-C	Solid Copper Ground Wire	per Linear Foot
Pay Item No. SS260526-D	Copper Grounding Conductor	per Linear Foot

END OF SECTION

HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

Special Specification Item No. 260529

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes: Hangers and supports for electrical equipment and systems.

1.2 PERFORMANCE REQUIREMENTS

A. Design supports for multiple raceways capable of supporting combined weight of supported systems and its contents.

1.3 SUBMITTALS

A. Product Data: For steel slotted support systems.

1.4 QUALITY ASSURANCE

A. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

A. Steel Slotted Support Systems: Comply with MFMA-4, factory-fabricated components for field assembly.
   1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      a. Allied Tube & Conduit.
      b. Cooper B-Line, Inc.; a division of Cooper Industries.
      c. ERICO International Corporation.
      d. GS Metals Corp.
      e. Thomas & Betts Corporation.
      f. Unistrut; Tyco International, Ltd.
      g. Wesanco, Inc.
   2. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
   3. Nonmetallic Coatings: Manufacturer's standard PVC, polyurethane, or polyester coating applied according to MFMA-4.
   4. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
   5. Channel Dimensions: Selected for applicable load criteria.

B. Raceway and Cable Supports: As described in NECA 1 and NECA 101.

C. Conduit and Cable Support Devices: Steel hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.

D. Structural Steel for Fabricated Supports and Restraints: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.

E. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
   1. Clamps for Attachment to Steel Structural Elements: MSS SP-58, type suitable for attached structural element.
   2. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
   3. Toggle Bolts: All-steel springhead type.
   4. Hanger Rods: Threaded steel.

PART 3 - EXECUTION

3.1 APPLICATION

A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems except if requirements in this Section are stricter.

B. Maximum Support Spacing and Minimum Hanger Rod Size for Raceway: Space supports as required by NFPA 70. Minimum rod size shall be 1/4 inch in diameter.

C. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.

D. Secure raceways and cables to these supports with conduit clamps.

E. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2-inch and smaller raceways serving branch circuits and communication systems above suspended ceilings and for fastening raceways to trapeze supports.

3.2 SUPPORT INSTALLATION

A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this Article.

B. Raceway Support Methods: In addition to methods described in NECA 1, EMT may be supported by openings through structure members, as permitted in NFPA 70.

PART 4 - MEASUREMENT AND PAYMENT

4.1 MEASUREMENT

A. Items in this Section will be measured on a lump sum basis.

4.2 PAYMENT

A. The work performed and materials furnished in accordance with this Item and measured as provided under "Measurement", will be paid for as follows:

Pay Item No. SS260529-A	Hangers and Supports	Lump Sum

END OF SECTION

RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

Special Specification Item No. 260533

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes raceways, fittings, boxes, enclosures, and cabinets for electrical wiring.

1.2 SUBMITTALS

A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.

1.3 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 METAL CONDUIT AND TUBING

A. Rigid Steel Conduit: ANSI C80.1.

B. EMT: ANSI C80.3.

C. Fittings for Conduit, EMT, and Cable: NEMA FB 1; listed for type and size raceway with which used, and for application and environment in which installed.

1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886.
2. Fittings for EMT: Steel, set-screw or compression type.

2.2 NONMETALLIC CONDUIT AND TUBING

A. RNC: NEMA TC 2, Type EPC-80-PVC, unless otherwise indicated.

B. Fittings for RNC: NEMA TC 3; match to conduit or tubing type and material.

2.3 BOXES, ENCLOSURES, AND CABINETS

A. Sheet Metal Outlet and Device Boxes: NEMA OS 1.

B. Cast-Metal Outlet and Device Boxes: NEMA FB 1, ferrous alloy, Type FD, with gasketed cover.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

A. Outdoors: Apply raceway products as specified below, unless otherwise indicated:

1. Exposed Conduit: Rigid steel conduit.
2. Concealed Conduit, Aboveground: Rigid steel conduit.
3. Underground Conduit: RNC, Type EPC-80-PVC, direct buried.
4. Boxes and Enclosures, Aboveground: NEMA 250, Type 3R.

B. Comply with the following indoor applications, unless otherwise indicated:

1. Exposed, Not Subject to Physical Damage: EMT.
2. Exposed and Subject to Physical Damage: Rigid steel conduit.

3. Concealed in Ceilings and Interior Walls and Partitions: EMT.
4. Damp or Wet Locations: Rigid steel conduit.
5. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4, nonmetallic in damp or wet locations.

C. Minimum Raceway Size: 3/4-inch trade size.

D. Raceway Fittings: Compatible with raceways and suitable for use and location.

1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings, unless otherwise indicated.

3.2 INSTALLATION

A. Comply with NECA 1 for installation requirements applicable to products specified in Part 2 except where requirements on Drawings or in this Article are stricter.

B. Complete raceway installation before starting conductor installation.

C. Support raceways as specified in Division 26 Section "Hangers and Supports for Electrical Systems."

D. Arrange stub-ups so curved portions of bends are not visible above the finished slab.

E. Install no more than the equivalent of three 90-degree bends in any conduit run except for communications conduits, for which fewer bends are allowed.

F. Conceal conduit and EMT within finished walls, ceilings, and floors, unless otherwise indicated.

G. Raceways Embedded in Slabs:

1. Run conduit larger than 1-inch trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support.
2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.

H. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb tensile strength. Leave at least 12 inches of slack at each end of pull wire.

I. Install raceway sealing fittings at suitable, approved, and accessible locations and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings at the following points:

1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
2. Where otherwise required by NFPA 70.

3.3 INSTALLATION OF UNDERGROUND CONDUIT

A. Direct-Buried Conduit:

1. Excavate trench bottom to provide firm and uniform support for conduit. Prepare trench bottom for pipe less than 6 inches in nominal diameter.
2. Install backfill as specified in other sections.
3. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to provide maximum supporting strength. After placing controlled backfill to within 12 inches of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction.
4. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.

3.4 FIRESTOPPING

A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly.

PART 4 - MEASUREMENT AND PAYMENT

4.1 MEASUREMENT

A. Items in this Section will be measured on a unit basis.

4.2 PAYMENT

A. The work performed and materials furnished in accordance with this Item and measured as provided under "Measurement", will be paid for as follows:

Pay Item No. SS260533-A	Rigid Non-metallic Conduit	per Linear Foot
Pay Item No. SS260533-B	Rigid Metallic Conduit	per Linear Foot
Pay Item No. SS260533-C	Electrical Metallic Tubing	per Linear Foot
Pay Item No. SS260533-D	Pull Boxes	per Each

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes disconnecting and overcurrent protective devices in panelboards.

1.2 SUBMITTALS

A. Product Data: For each type of product indicated.

1.3 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Comply with NEMA PB 1.

C. Comply with NFPA 70.

1.4 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace transient voltage suppression devices that fail in materials or workmanship within specified warranty period.

1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Square D; a brand of Schneider Electric.

B. Molded-Case Circuit Breaker (MCCB): Comply with UL 489, with interrupting capacity to meet available fault currents.

1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads, and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
2. Molded-Case Circuit-Breaker (MCCB) Features and Accessories:

   a. Standard frame sizes, trip ratings, and number of poles.
   b. Lugs: Compression style, suitable for number, size, trip ratings, and conductor materials.
   c. Application Listing: Appropriate for application; Type HID for feeding fluorescent and high-intensity discharge (HID) lighting circuits.
   d. Communication Capability: Communication module with functions and features compatible with power monitoring and control systems currently installed in panels.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install overcurrent protective devices and controllers not already factory installed.

B. Install filler plates in unused spaces.

C. Arrange conductors in gutters into groups and bundle and wrap with wire ties.

D. Comply with NECA 1.

3.2 IDENTIFICATION

A. Identify field-installed conductors, interconnecting wiring, and components.

B. Create a directory to indicate installed circuit loads and incorporating Owner's final room designations. Obtain approval before installing. Use a computer or typewriter to create directory; handwritten directories are not acceptable.

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.

C. Prepare test and inspection reports, including a certified report that identifies panelboards included and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

PART 4 - MEASUREMENT AND PAYMENT

4.1 MEASUREMENT

A. Items in this Section will be measured on a unit basis.

4.2 PAYMENT

A. The work performed and materials furnished in accordance with this Item and measured as provided under "Measurement", will be paid for as follows:

Pay Item No. SS262416-A	Molded Case Circuit Breakers	per Each

END OF SECTION

EXTERIOR LIGHTING
Special Specification Item No. 265601

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Exterior luminaires with lamps and ballasts.
2. Poles and accessories.

1.2 SUBMITTALS

A. Product Data: For each luminaire, pole, and support component, arranged in order of lighting unit designation. Include data on features, accessories, and finishes.

1.3 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Comply with IEEE C2, "National Electrical Safety Code."

C. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Products: Subject to compliance with requirements, provide product indicated on Drawings or equivalent product by one of the following manufacturers: Lithonia, Cooper.

2.2 GENERAL REQUIREMENTS FOR LUMINAIRES

A. Luminaires shall comply with UL 1598 and be listed and labeled for installation in wet locations by an NRTL acceptable to authorities having jurisdiction.

B. Lateral Light Distribution Patterns: Comply with IESNA RP-8 for parameters of lateral light distribution patterns indicated for luminaires.

C. Metal Parts: Free of burrs and sharp corners and edges.

D. Sheet Metal Components: Corrosion-resistant aluminum unless otherwise indicated. Form and support to prevent warping and sagging.

E. Housings: Rigidly formed, weather- and light-tight enclosures that will not warp, sag, or deform in use. Provide filter/breather for enclosed luminaires.

F. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position. Doors shall be removable for cleaning or replacing lenses. Designed to disconnect ballast when door opens.

G. Exposed Hardware Material: Stainless steel.

H. Plastic Parts: High resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.

I. Light Shields: Metal baffles, factory installed and field adjustable, arranged to block light distribution to indicated portion of normally illuminated area or field.

J. Reflecting surfaces shall have minimum reflectance as follows unless otherwise indicated:

1. White Surfaces: 85 percent.
2. Specular Surfaces: 83 percent.
3. Diffusing Specular Surfaces: 75 percent.

K. Lenses and Refractors Gaskets: Use heat- and aging-resistant resilient gaskets to seal and cushion lenses and refractors in luminaire doors.

L. Luminaire Finish: Manufacturer's standard paint applied to factory-assembled and -tested luminaire before shipping. Where indicated, match finish process and color of pole or support materials.

2.3 BALLASTS FOR HID LAMPS

A. Comply with ANSI C82.4 and UL 1029 and capable of open-circuit operation without reduction of average lamp life. Include the following features unless otherwise indicated:

1. Ballast Circuit: Constant-wattage autotransformer or regulating high-power-factor type.
2. Minimum Starting Temperature: Minus 22 deg F.
3. Normal Ambient Operating Temperature: 104 deg F.
4. Ballast Fuses: One in each ungrounded power supply conductor. Voltage and current ratings as recommended by ballast manufacturer.

2.4 HID LAMPS

A. Metal-Halide Lamps: ANSI C78.43, with minimum CRI 65, and CCT color temperature to match existing parking lot fixtures.

2.5 GENERAL REQUIREMENTS FOR POLES AND SUPPORT COMPONENTS

A. Structural Characteristics: Comply with AASHTO LTS-4-M.

1. Wind-Load Strength of Poles: Adequate at indicated heights above grade without failure, permanent deflection, or whipping in steady winds of speed as required by current building codes.

B. Luminaire Attachment Provisions: Comply with luminaire manufacturers' mounting requirements. Use stainless-steel fasteners and mounting bolts unless otherwise indicated.

C. Mountings, Fasteners, and Appurtenances: Corrosion-resistant items compatible with support components.

1. Materials: Shall not cause galvanic action at contact points.
2. Anchor Bolts, Leveling Nuts, Bolt Caps, and Washers: Hot-dip galvanized after fabrication unless otherwise indicated.
3. Anchor-Bolt Template: Plywood or steel.

D. Handhole: Oval-shaped, with minimum clear opening of 2-1/2 by 5 inches, with cover secured by stainless-steel captive screws.

E. Concrete Pole Foundations: Cast in place, with anchor bolts to match pole-base flange.

2.6 STEEL POLES

A. Poles: Comply with ASTM A 500, Grade B, carbon steel with a minimum yield of 46,000 psig; one-piece construction up to 40 feet in height with access handhole in pole wall.

1. Shape: Round, straight.
2. Mounting Provisions: Butt flange for bolted mounting on foundation or breakaway support.

B. Steel Mast Arms: Single-arm type, continuously welded to pole attachment plate. Material and finish same as pole.

C. Brackets for Luminaires: Detachable, cantilever, without underbrace.

1. Adapter fitting welded to pole, allowing the bracket to be bolted to the pole mounted adapter, then bolted together with stainless-steel bolts.
2. Cross Section: Tapered oval, with straight tubular end section to accommodate luminaire.
3. Match pole material and finish.

D. Pole-Top Tenons: Fabricated to support luminaire or luminaires and brackets indicated, and securely fastened to pole top.

E. Grounding and Bonding Lugs: Welded 1/2-inch threaded lug, complying with requirements in Division 26 Section "Grounding and Bonding for Electrical Systems," listed for attaching grounding and bonding conductors of type and size listed in that Section, and accessible through handhole.

F. Prime-Coat Finish: Manufacturer's standard prime-coat finish ready for field painting.

G. Galvanized Finish: After fabrication, hot-dip galvanize complying with ASTM A 123/A 123M.

H. Factory-Painted Finish: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

PART 3 - EXECUTION

3.1 LUMINAIRE INSTALLATION

A. Install lamps in each luminaire.

B. Fasten luminaire to indicated structural supports.

1. Use fastening methods and materials selected to resist seismic forces defined for the application and approved by manufacturer.

3.2 POLE INSTALLATION

A. Alignment: Align pole foundations and poles for optimum directional alignment of luminaires and their mounting provisions on the pole.

B. Concrete Pole Foundations: Set anchor bolts according to anchor-bolt templates furnished by pole manufacturer.

3.3 GROUNDING

A. Ground metal poles and support structures according to Division 26 Section "Grounding and Bonding for Electrical Systems."

1. Install grounding electrode for each pole unless otherwise indicated.
2. Install grounding conductor pigtail in the base for connecting luminaire to grounding system.

PART 4 - MEASUREMENT AND PAYMENT

4.1 MEASUREMENT

A. Items in this Section will be measured on a unit basis.

4.2 PAYMENT

A. The work performed and materials furnished in accordance with this Item and measured as provided under "Measurement", will be paid for as follows:

Pay Item No. SS265601-A	Lighting Fixture P1	per Each
Pay Item No. SS265601-B	Lighting Fixture P2	per Each
Pay Item No. SS265601-C	Pavilion Fixtures P3	per Each

END OF SECTION

328400.1 DESCRIPTION

A. RELATED DOCUMENTS

1. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

B. RELATED WORK

1. Related Sections include the following:

   a. Division 1, Section 01300 – “Submittal Procedures”

   b. COA 601s – “Salvaging and Placing Topsoil”

   c. COA 604S – “Seeding for Erosion Control”

   d. COA 608S – “Planting”

C. INTENT

1. The intent of the Specifications and Drawings is to indicate and specify a complete and efficient landscape irrigation system which will operate in accordance with the specified equipment manufacturer's recommendations and with state and local codes and regulations. Items not specified, but found to be necessary for a complete system, shall be furnished under this Contract.

2. The system is to provide coverage for all construction disturbed and revegetated areas with traditional spray/rotor sprinklers and drip irrigation components.

3. The major items of work include, but are not limited to the following:

   a. Verify underground utility locations.

   b. Removal, protection and/or restoration of all existing irrigation improvements.

   c. Trenching and backfilling.

   d. Furnishing and installing a fully operational automatically controlled irrigation system, including all mains, laterals, fittings, quick coupling valves, gate valves, and drain valves, backflow preventer, etc.

   e. Testing of system and making it operative.

f. Training the OWNER in the general operation of the system.

4. All system components shall be **PURPLE**, as required by State and local codes to indicate a non-potable water system.

D. QUALITY ASSURANCE

1. The Contract Documents are prepared with the intent that all work required by Items Nos. 601s, 604s and 608S shall be the responsibility of the CONTRACTOR's Landscape Subcontractor. The Contractor shall obtain qualified subcontractors as required. Special qualifications for subcontractors are listed in respective sections in these specifications.

E. JOB REQUIREMENTS AND CONDITIONS

1. Prior to permanent pavement or erection or placement of other hard, solid objects, install and stub water lines and/or sleeves as necessary for later connection.

2. Bores shall be required under all existing concrete paving unless specifically allowed otherwise on the Drawings.

F. WARRANTY AND MAINTENANCE

1. All materials and equipment shall be warranted as described in Division 1, Section 13.7 of Section 00700.

   a. Replace defective material and repair Work at no expense to the OWNER during the first year.

   b. Raising and lowering valves and valve boxes to proper height, filling trenches that have settled, packing the earth firmly around the quick couplers or heads which have gotten out of plumb will be considered part of warranty Work and will be done at no charge to the OWNER for one year after substantial completion of the system.

2. Underground Work, including thrust blocking, piping, joints, valve placements, etc. shall be inspected and approved by the OWNER or OWNER's representative for correctness and completeness before backfilling.

3. Verify all finish grades within the Work area in order to ensure the proper soil coverage (as specified) of the sprinkler system pipes and proper height of all heads and risers.

G. DAMAGE TO PROPERTY

1. Repair or replace any property damage inflicted in the course of the irrigation installation, without additional charge and before final payment. Included are damages to building, paving, structures, equipment, piping, pipe covering, utilities, sewers, walls, signs, sidewalks and landscaping.

2. The Irrigation Installer is responsible for damage caused by leaks in the piping systems and shall make repairs without charge.

3. The Irrigation Installer is not responsible for damage to the system caused by others.

H. EXISTING CONDITIONS

1. Field verify all existing site conditions. By bidding this Work, the Contractor acknowledges that he/she has satisfied himself/herself as to the nature of the Work and to the quality of surface and subsurface materials or obstacles insofar as this data is reasonably ascertainable from an inspection of the site. Any failure by the Contractor to acquaint himself/herself with the available information will not relieve himself/herself from responsibility for estimating properly the difficulty or cost of successfully performing the Work.

2. Verify that water supply pressure and volume are adequate prior to system installation. Report inadequacies immediately to the OWNER or OWNER's representative for resolution.

3. Verify the location and size of the irrigation meter to be used for this project.

I. EQUIPMENT TO BE INSTALLED

1. All materials and equipment shall be new and unused.

2. Salvage operable equipment and return to owner: valves, heads, quick couplers, valve boxes, etc

J. SUBSTITUTIONS

1. Refer to Division 1, Section 700, 6.2.4 for requirements for proposing substitutions to the specified system.

2. All substitutions of materials or methods described in this specification must be approved prior to their implementation. The Contractor must show that any substitution is equal to or better than the specified material, product or method, and that the use of the substituted equipment will not require redesign of the system.

328400.2 SUBMITTALS

A. General: Submit each item in this Article according to the Conditions of the Contract and Division 1 Sections.

B. Product Data: Submit manufacturer's technical product data and installation instructions for irrigation system materials and products.

C. Qualification Data: Submit irrigator qualifications per Article 1.8.

D. Following is a list of submittal items:

1. Name and license number of licensed irrigator.

2. Irrigation plan for OWNER review and approval.

a. Show how existing and proposed irrigation systems shall be integrated into one cohesive system using existing mainlines, laterals, valves, wiring, controller, rain sensor, etc.

b. Show location of all proposed heads, valves, laterals, mainlines and modifications to existing irrigation system.

c. The final irrigation system shall be fully operational as one irrigation system.

d. Contractor is responsible for ensuring all new work is compliant with landscape irrigation notes, manufacturer recommendations, City of Austin regulations and TCEQ requirements.

3. Cut sheets of products to be installed by contractor. Products to be installed shall be as specified on drawings or desired substitutions of products specified: All products shall be new and unused. Products specified are as follows:

a. Irrigation Pipe and Fittings

b. Solvent Primer and Solvent Cement

c. Swing joints

d. Valves: Automatic Remote Control Valves, Quick Coupling Valves, Gate Valves

e. Flow Sensor

f. Backflow Prevention Devices

g. Valve Boxes

h. Gravel

i. Sprinklers

j. Controller

E. Maintenance Data

1. Submit maintenance data and parts lists for irrigation system materials and products. Include these data, product data, shop drawings and record drawings in maintenance manual, in accordance with requirements of Division 1.

F. Project Record Documents

1. Prepare and maintain record documents for the project to accurately reflect the construction as built and installed, reference Division 1, Section 700, 6.10

a. Prepare a reduced-size schematic diagram of the system showing mainline, valves, backflow preventer, main shut-off, controller, meter and quick coupler locations.

b. Provide irrigation record drawings:

1) Include dimensional locations of major system components from permanent, fixed points such as buildings, walls, corners, sidewalks, curbs, etc. At minimum, these components should include the emergency shut-off or master valve, backflow preventer, isolation valves, quick couplers, controller, mainline sleeves, etc.

2) Show 2 actual measurement dimensions with a minimum of 75 degrees between the lines of measurements to each major item of the system.

3) Since pipe routing indicated on the Drawings is schematic by nature, actual routing shall be clearly indicated on the record drawing.

4) Controller Charts and Watering Schedule

1. Controller charts shall include an 11”x17” schematic drawing of the overall system, reduced and securely affixed to the wall above the controller. Identify all valve zones, using distinctly different colors, and include target watering rates for each zone. Laminate charts between two layers of 20 mil clear plastic. Charts must be completed and approved before final acceptance of the irrigation system.

2. Watering Schedule – A laminated copy of the water budget shall be permanently installed adjacent to or inside the irrigation controller door. Water budget shall include:

a. Chart containing zone number, precipitation rate and GPM.

b. Location of emergency system shut-off valve.

c. Recommended Seasonal Adjustments to the system in watering times and frequencies.

2. Provide Operations and Maintenance Manual, Reference Division 1, 01730.

3. Provide training to the OWNER and/or OWNER’s representative in the layout of, operation and adjustment of the system, Reference Division 1, Section 01650.

G. QUALIFICATION OF INSTALLER

1. A Texas licensed landscape irrigator in good standing, approved by the OWNER, with a minimum of 5 years continuous experience in installing systems of this type, and who is regularly engaged in installing landscape irrigation systems shall be employed for this Work. A licensed installer, fluent in English and Spanish, shall be on site at all times during the installation, testing and inspection of the system.

328400.3 PRODUCTS

A. NON-POTABLE IRRIGATION SYSTEM

1. All piping, sprinkler head caps, valve box covers and all other equipment required by COA and TCEQ to be marked non-potable shall be **PURPLE** to indicate this is a non-potable water system.

B. PIPE, TUBE AND SLEEVE

1. Irrigation lines: Polyvinyl chloride pipe: ASTM D2241, rigid, unplasticized PVC pipe, extruded from virgin parent material. Provide pipe homogenous throughout and free from visible cracks, holes, foreign materials, blisters, wrinkles and dents.

   a. ½-inch diameter: SDR 13.5, Class 315.

   b. ¾-inch diameter to 1.5": SDR 21, Class 200.

   c. 2-inch diameter and over - Schedule 40

   d. Mainline: Schedule 40

   e. Sleeve: Schedule 40

      1) Sleeves required under all pavement crossings including: driveways, sidewalks, parking stalls, parking aisles, gravel trails, streets, etc

      2) Sleeves shall be twice the size of the largest pipe passing through the sleeve

      3) All wire shall be placed in separate sleeve

C. CONNECTIONS

1. PVC Fittings: Use molded PVC fittings of the same material and pressure rating or schedule as the adjoining PVC pipe. Use fittings suitable for solvent weld, slip-joint ring connections, or screwed connections, as required, to properly join PVC pipe.

   a. Use PVC solvent primer (color-treated) on all PVC joints in preparation for of the solvent weld.

   b. Use solvent cement of a type approved by the pipe manufacturer on all PVC connections.

D. SWING JOINTS

1. All quick coupler valves shall receive triple swing joint riser assemblies. Schedule 80 PVC horizontal nipple connection attached to the main line side-outlet shall be a minimum of six inches (6") in length. Swing joints shall be as manufactured by King Brothers, Inc., or approved equal.

2. Sprinklers to be installed with swing joints may have triple swing joint assemblies or use flexible pipe connections.

E. VALVES

1. Automatic remote control valves, electric solenoid. Provide electric remote control valves (RVC)

   a. Use 24-volt globe-type, diaphragm valves with glass-filled nylon bodies, 200 psi CWP rating and suitable for underground burial without protection.

b. Valves shall be of "normally closed" type and incorporate water hammer attenuators in their design.

c. Valves shall have a manually operated flow adjustment device integral with or added to the valve.

d. Use type as indicated on plans, sized as noted and as per manufacturers recommendations or approved equal.

2. Master Valve, electric solenoid. Provide electric remote control valves (RCV)

a. Use 24-volt globe-type, diaphragm valves with glass-filled nylon bodies, 200 psi CWP rating and suitable for underground burial without protection.

b. Valves shall be of "normally closed" type and incorporate water hammer attenuators in their design.

c. Valves shall have a manually operated flow adjustment device integral with or added to the valve.

d. Use type as indicated on plans or match existing on-site valve type, sized as noted and as per manufacturers recommendations or approved equal.

e. Master valve located on irrigation mainline immediately upstream of Backflow Prevention Device and downstream of irrigation meter and OWNER shutoff valve.

3. Ball Valve: SCH 80 PVC ball valve as manufactured by Rainbird, Inc., Hunter, Toro, Champion, Watts or approved equal. Install ball valve upstream of and in same valve box with Automatic remote control valve. Ball Valve sized to match service line to RCV.

4. Quick Coupling Valves: As indicated on plans and with lockable lid. Provide valve with 2-piece heavy cast bronze body and rubber cover. Provide 2 single-lug bronze keys with compatible swivel hose ells.

5. Gate Valves: As manufactured by Nibco, or approved equal.

F. VALVE BOXES

1. Provide ten-inch (10") (or larger as required) plastic valve box for enclosure of all valves, as manufactured by Armor or approved equal.

2. Provide 24” or larger valve box where remote control valves and cut off valves are closely located.

G. GRAVEL

1. Provide and place gravel, 1/2" to 3/4" in diameter, beneath each valve and within valve boxes for a depth of 6 inches from the bottom of the valve assembly. Leave 2” below valve to top of gravel for work access.

H. SPRINKLERS

1. Provide new heads and nozzle assemblies as indicated on plans, or approved equal.

I. CONTROLLER

1. Connect new irrigation zones to existing irrigation controller. Irrigation zones modified by new construction shall remain connected to existing irrigation controller.

2. If a new controller is necessary, it shall comply with the following

   a. Controller shall be capable of dual or multiple programming. Controller shall have:

      1) multiple cycle start capacity;

      2) flexible calendar program;

      3) flow sensor

      4) rain sensor;

      5) freeze sensor; and

      6) water conservation control, including the capability of being set to water every 5 days

   b. Controllers shall be type as indicated on plans, or approved equal.

328400.4 EXECUTION

A. INSPECTION

1. Examine areas and conditions under which irrigation system's materials and products are to be installed. Do not proceed with work until unsatisfactory conditions have been corrected in a manner acceptable to the Installer.

2. Verify all finish grades within the Work area in order to ensure the proper soil coverage (as specified) of the sprinkler system pipes and proper height of all heads and risers

3. Water Supply: Verify location and source of water for irrigation. Perform tests as needed to verity the pressure and volume is adequate to run the system as designed and with full, even and complete coverage.

4. Mark and stake locations for reclaimed water signage for owner approval

B. INSTALLATION

1. Water Supply:

   a. Connect irrigation system to the existing reclaimed water line as shown on irrigation drawings.

   b. Coordinate with the OWNER for availability of temporary water service.

2. Standard Installation: Perform all Work and provide material in accordance with the local codes and ordinances in force at the job site. Where provisions of these Specifications exceed such requirements, these specifications shall govern.

3. Layout:

a. Installer is responsible for locating valves, piping and fittings. The Drawings show a schematic layout only - adjustments required by existing field conditions shall be made as necessary, with the least variation to the Drawings as possible.

b. Should a discrepancy in the Drawings become apparent at this time, in regard to size and shape of areas to be watered, such discrepancy shall be pointed out to the OWNER or OWNER's representative before the installation is started.

c. Work shall not proceed until shop drawing changes have been approved by the OWNER or OWNER's representative.

d. Should such changes create extra cost, a Change Order for extra compensation shall be obtained in writing from the OWNER before commencing work.

e. Should such changes create a savings in cost, a written reduction in the contract price shall be approved by the OWNER in writing before commencing work.

f. All materials shall be installed in strict accordance to the manufacturers' installation specifications.

g. All layout is to be based on final locations of planting beds, tree locations, etc. Coordinate with landscape contractor before installing these areas.

4. Install reclaimed water signage at approved locations

C. EXCAVATION

1. Trenches:

a. Hand trench only in areas of existing trees and their root systems, taking care to work piping around roots rather than cutting. Do not cut any roots larger than 1" in diameter.

b. Dig trenches no wider than is necessary to lay pipe, provide free working space around work installed, and provide ample room for backfilling and tamping. Compact trench bottoms to provide a uniform bearing surface the full length of the line.

c. Provide trenches of sufficient depth to provide a minimum cover above the top of pipe as follows: Over main lines: 15". Over lateral lines; 12".

d. Backfill and hand tamp any over-excavation prior to installing the pipe.

e. If rock is encountered, remove the rock to a depth 2 inches below the bottom of the pipe.

f. A minimum of 2 inches of sand bedding shall be installed completely around the pipe. Backfill the next 4 inches of trench with a select backfill free from rocks and debris, then water settle. Complete remaining backfill with the material remaining on site.

g. Keep trenches free of debris that would damage pipe, such as rocks, soil clods and debris.

h. Clearly and visibly flag all open trenches, holes and depressions until adequately filled or repaired.

i. Generally route trenching for pipes along backs of curbs or other recent cuts in the area to minimize further disruption of the root zone area. When it is necessary to place heads near trunks, route piping toward the tree trunk in a radial pattern rather than by cutting across root zones.

j. Minimize root zone area compaction by limiting foot traffic to the minimum amount necessary. Store all excess trench spoils, equipment and materials away from canopy and root zone areas.

D. PIPE FITTING AND ASSEMBLY

1. Keep ends of pipe securely closed when Work is not in operation to prevent water and other matter from entering the lines.

2. The routing of the pressure supply lines as indicated on Drawings is diagrammatic. Deviate where necessary and install lines to provide coverage without off-setting assemblies from pressure supply lines.

3. Clean interior of pipe thoroughly; remove dirt and foreign matter before lowering the pipe into trench; keep clean during operation by plugs or other method.

4. Clearances: Maintain the following clearances between lines:

   a. Pipe 2 inches and smaller: 4 inches

   b. Other services: 12 inches

   c. Maintain minimum 1 inch vertical clearance between lines crossing at an angle greater than 45 degrees.

5. Piping Erection:

   a. The Installer is responsible for being familiar with any and all methods of assemblage, joining and installation of various types of pipe to be used. Adhere in strict accordance with the manufacturer's recommendations.

   b. Install tracer wire with all irrigation main lines

   c. Polyvinyl chloride (PVC) pipe:

      1) Exercise care in handling, loading, unloading and storing plastic pipe and fittings.

      2) Snake pipe in trench from side to side to allow for expansion and contraction of same. Do not lay pipe when there is water in trench or when temperature is 32 degrees Fahrenheit or lower.

      3) Make all changes in direction of pipe with fittings, not by bending pipe.

      4) Solvent joints. Make sure pipe is cut square and all connecting surfaces are properly cleaned and dry. Apply an even coat of solvent to the outside and inside of the fitting. Insert the pipe quickly into the fitting and turn pipe approximately 1/4 turn to distribute the solvent and remove air bubbles. Hold the joint for approximately 15 seconds

so the fitting does not push off the pipe. Using a clean rag, wipe off all excessive solvent to prevent weakening at joint. Exercise care in going to the next joint so that the pipe is not twisted, thereby disturbing the last completed joint. Allow at least 15 minutes set-up time for each solvent welded joint before moving.

6. Thrust Blocks

   a. Provide 1 c.f. thrust block at each 45 degree or greater angle of change of direction in the main line.

   b. Provide 1 c.f. thrust block in each direction at T's in the mainline.

E. VALVES

1. Install valves in a plumb position with sufficient clearance for service and operation. Install remote control valves plumb to within 1/8 of an inch.

2. Install valves so that the top of the valve assembly is no more than six inches below the top of the valve box. Adjust normal installation in accordance with standard practices as needed.

3. Install valves in 10-inch minimum size plastic valve boxes. Valve box lids to be installed flush with proposed grades.

F. BACKFLOW PREVENTION DEVICES

1. Install backflow prevention devices as per requirements of City of Austin Uniform Plumbing Code and State TCEQ at locations determined by OWNER and shown on Drawings.

2. Place aboveground valve and associated gate valves within Hotbox as per Drawings or approved equal.

3. Provide testing and coordinate inspection of the backflow preventer as required by state statute and as per City of Austin requirements.

G. SLEEVES

1. Provide new sleeves for all pavement crossings including: driveways, sidewalks, parking stalls, parking aisles, gravel trails, streets, etc and as shown in the drawings or as directed by OWNER or OWNER's representative. Install new sleeves prior to pavement or wall installations. There should be a minimum of 24 inches from the top of the pavement to the top of the sleeve and a minimum of 12" below bottom of pavement section.

   a. Mainline shall be sleeved separately from lateral lines. Provide sleeve twice the size of the mainline passing through the sleeve.

   b. Where irrigation laterals cross under pavement provide a minimum 4" SCH 40 PVC sleeve in addition to 6" mainline sleeve.

   c. Extend all sleeves a minimum of 12" beyond pavement under which it is crossing

2. Where sleeves are needed under existing pavement and which cannot be blown or jetted into place, cut and patch pavement in a method acceptable to the OWNER and approved by the OWNER.

H. CONTROLLER

1. Coordinate the installation of the controller with other trades providing electrical supply and conduit to adjacent landscaped areas.

2. Install according to manufacturer's specifications.

3. Location of controller and power requirements are to be reviewed with the OWNER or OWNER's representative prior to installation.

4. Install a ground rod, wire and clamp so that controller shall be grounded. Use a method of installation that is in accordance with local codes.

5. Install freeze and rain sensors.

6. Controller Charts: Affix controller chart and watering schedule within or adjacent to controller as required by 1.7 PROJECT RECORD DOCUMENTS.

I. CONTROL WIRING

1. Lay wiring from the remote control valves to the controller along the supply mains whenever possible.

2. Install wire with slack to allow for thermal expansion and contraction by making looped expansion coils every 150 feet; place coils in valve boxes.

3. Splice wire with mechanical connectors encased in a self-curing epoxy resin which provides a permanent watertight connection. All wire splices shall be placed in valve boxes.

4. Lay a minimum of two extra wires and/or as many as allowed by unused controller stations to ends of main line as directed on plan.

5. All wiring under pavement shall be installed in PVC sleeves. Where adequate room exists, it may be installed in sleeves also carrying main lines.

6. Use low voltage conductors from the controller to below grade and installed in rigid Schedule 80 grey PVC conduit, minimum ¾” pipe.

7. Provide three pull strings from the controller to below grade.

J. REPAIR AND MODIFICATION OF EXISTING IRRIGATION SYSTEM(S) TO REMAIN

1. Verify limits of existing irrigation system by running each irrigation zone adjacent to proposed improvements.

   a. Flag/mark all irrigation heads, valves and other components proposed for removal or repair for owner approval

   b. Obtain record drawings from Owner. Verify as-built conditions.

   c. Mark/paint assumed locations of irrigation laterals, mainline, wiring, etc.

2. Determine modifications and/or repairs necessary to leave undisturbed portions of existing irrigation system fully functional. Coordinate modifications with owner.

3. Perform modifications and repairs to existing irrigation system

   a. Proposed and existing irrigation system shall work to adequately water all landscape areas

   b. All repairs and/or modifications to existing irrigation system shall be in complete compliance with all applicable TCEQ and City of Austin regulatons.

   c. All repairs/modifications shall be made the same as new construction and as noted herein

   d. Use new equipment for all repairs and modifications. Clean and return all salvageable components (gate valves, control valves, fittings, quick couplers, rain sensor, valve boxes, controllers, etc) to owner.

K. INSPECTION, TESTING AND APPROVAL

1. Do not enclose or cover any Work until it has been inspected, tested and approved per local codes.

2. Hydrostatic Piping Test:

   a. In the presence of the General Contractor, hydrostatically test the main line piping system in place before backfilling. Test to a minimum psi of 100. Test period shall not be less than 4 hours. Pipe may be tested in sections to expedite the work.

   b. Test is acceptable if no leakage occurs during test period.

   c. Repair all leaks and retest system for another 4-hour period if necessary. Continue this procedure until all leaks are repaired.

3. Operation Test:

   a. After all equipment is installed, test the entire system for coverage, flow and pressure in the presence of the OWNER and OWNER's representative.

   b. Test is acceptable if system operates satisfactorily, with adequate pressure and flow and if all irrigated areas are receiving proper coverage with no overspray onto pavement or buildings.

   c. After completion of grading, seeding or sodding and rolling of grass areas, adjust valve box heights so they will be flush with not more than 1/4 inch above finish grade.

   d. After all required adjustments are made; coordinate with the OWNER or OWNER's representative for an inspection by the City of Austin Irrigation Inspector.

L. MAINTENANCE

1. The Contractor shall maintain the irrigation system from the time it becomes operational until acceptance as provided upon receipt of Certificate of Substantial Completion.

M. PROJECT CLOSEOUT

1. Provide training (reference Division 1, Section 01650) to the OWNER and/or OWNER's staff for the following items:

   a. Operation of the controller, including adjustments to scheduling, timing, etc.

   b. Review project as-builts, including locations of all major components, including instructions on emergency shut-down procedures, etc.

   c. Recommended adjustments to system schedule based on installation needs, seasonal changes, etc.

   d. Deliver Operation and Maintenance Manual.

   e. Provide contact information for repairs, including emergency contacts.

N. CLEANUP

1. Maintain a clean work area during the progress of the Work within reasonable limits of the installation area. Periodically remove all rubbish, debris, etc., from Work site and dispose legally.

2. Upon completion of the Work, remove all construction and installation equipment from the premises; make ground surface level where it has been affected by irrigation system installation; and remove excess materials, rubbish and debris.

3. Immediately replace and thoroughly hand water any plant material and groundcover which may be displaced during installation.

328400.5 MEASUREMENT

A. The work performed as prescribed by this item will be measured "lump sum" for complete irrigation system, including signage. Modification and repair of existing irrigation system(s) to remain will not be measured separately and shall be included as part of the complete irrigation system.

328400.6 PAYMENT

A. Payment for this item will be made at the contract lump sum price for a complete fully functional and operational irrigation system (existing and new), including all repairs and modifications to existing irrigation systems, excavation, connections, wiring, valves (all types), pipe, meter, controller(s), backflow preventor, valve boxes, rain sensor(s), freeze sensor(s), fittings, signage (footing, posts, fasteners), installation, complete in place, including all material, labor, tools, trenching, backfill, equipment, litter pickup, maintenance, monitoring, supplies, repair and modification of existing irrigation system(s), barricading and incidentals necessary to complete the work.

B. Payment shall be made per the following:

SS328400:	Landscape Irrigation System	Per LS

END OF SECTION SS328400